1. General Description S405001

A: SPECIFICATIONS S405001E49

	Size	15 inch type	16 inch type	
	Туре	Disc (Floating type, ventilated)		
	Effective disc diameter	228 mm (8.98 in)	248 mm (9.76 in)	
Front disc	Disc thickness × Outer diameter	24 $ imes$ 277 mm (0.94 $ imes$ 10.91 in)	24 \times 294 mm (0.94 \times 11.57 in)	
brake	Effective cylinder diameter	42.8 mm (1.685 in) × 2		
	Pad dimensions (length \times width \times thickness)	112.3 \times 50.0 \times 11.0 mm (4.421 \times 1.969 \times 0.433 in)		
	Clearance adjustment	Automatic adjustment		
	Туре	Disc (Floating type)		
	Effective disc diameter	254 mm (10.0 in)		
Rear	Disc thickness × Outer diameter	10 × 290 mm (0.39 × 11.42 in)		
disc	Effective cylinder diameter	38.1 mm (1.500 in)		
brake	Pad dimensions (length \times width \times thickness)	82.4 \times 33.7 \times 9.0 mm (3.244 \times 1.327 \times 0.354 in)		
	Clearance adjustment	Automatic adjustment		
	Туре	Tandem		
Master	Effective diameter	26.99 mm (1-1/16 in)		
cylinder	Reservoir type	Sealed type		
	Brake fluid reservoir capacity	205 cm ³ (12.51 cu in)		
Brake	Туре	Vacuum suspended		
booster	Effective diameter	205 + 230 mm (8.07 + 9.06 in)		
Proportion-	Split point	2,942 kPa (30 kg/cm ² , 427 psi)	3,678 kPa (37.5 kg/cm ² , 533 psi)	
valve	Reducing ratio	0.3		
Brake line		Dual circuit system		
 Brake fluid CAUTION: Avoid mixing brake fluid of different brands to prevent the fluid performance from degrading. When brake fluid is supplemented, be careful not to allow any dust into the reservoir. Use fresh DOT3 or 4 brake fluid when replacing or refilling the fluid. 		FMVSS No. 116, DOT3 or DOT4		

NOTE:

Refer to "PB section" for parking brake SPECIFICATIONS.

ITEM		STANDARD	SERVICE LIMIT
From the second	Pad thickness (including back metal)	17 mm (0.67 in)	7.5 mm (0.295 in)
Front brake	Disc thickness	24 mm (0.94 in)	22 mm (0.87 in)
	Disc runout		0.075 mm (0.0030 in)
Deen broke (Dies trock)	Pad thickness (including back metal)	14 mm (0.55 in)	6.5 mm (0.256 in)
Rear brake (Disc type)	Disc thickness	10 mm (0.39 in)	8.5 mm (0.335 in)
	Disc runout		0.075 mm (0.0030 in)
Boor broke (Dise type perking)	Inside diameter	170 mm (6.69 in)	171 mm (6.73 in)
Rear brake (Disc type parking)	Lining thickness	3.2 mm (0.126 in)	1.5 mm (0.059 in)
Parking brake	Lever stroke	7 to 8 notches/196 N (20 kgf, 44 lb)	

		Brake pedal force	Fluid pressure	
			15 inch type	16 inch type
Brake booster	Brake fluid pressure	147 N (15 kgf, 33 lb)	588 kPa (6 kg/cm ² , 85 psi)	
	without engine running	294 N (30 kgf, 66 lb)	1,569 kPa (16 kg/cm ² , 228 psi)	
	Brake fluid pressure with engine running and	147 N (15 kgf, 33 lb)	6,178 kPa (63 kg/cm ² , 896 psi)	
	vacuum at 66.7 kPa (500 mmHg, 19.69 inHg)	294 N (30 kgf, 66 lb)	9,709 kPa (99 kg/cm², 1,408 psi)	
Brake peo	dal Free play	[Depress brake pedal pad with a force of less than 10 N (1 kgf, 2 lb).]		

B: COMPONENT S405001A05

1. FRONT DISC BRAKE S405001A0511



(1) Caliper body

- (2) Air bleeder screw
- (3) Guide pin (Green)
- (4) Pin boot
- (5) Piston seal
- (6) Piston
- (7) Piston boot
- (8) Boot ring

- (9) Lock pin (Yellow)
- (10) Support
- (11) Pad clip
- (12) Outer shim
- (13) Inner shim
- (14) Pad (Outside)
- (15) Pad (Inside)
- (16) Disc rotor

(17) Disc cover

Tightening torque: N·m (kgf-m, ft-lb) T1: 8 (0.8, 5.8) T2: 18 (1.8, 13.0) T3: 39 (4.0, 28.9) T4: 78 (8.0, 58)

2. REAR DISC BRAKE S405001A0503



- (1) Caliper body
- (2) Air bleeder screw
- (3) Guide pin (Green)
- (4) Pin boot
- (5) Piston seal
- (6) Piston
- (7) Piston boot
- (8) Boot ring
- (9) Lock pin (Yellow)
- (10) Support
- (11) Pad clip
- (12) Inner pad
- (13) Outer pad

- (14) Shim
- (15) Shoe hold-down pin
- (16) Cover
- (17) Back plate
- (18) Retainer
- (19) Spring washer
- (20) Parking brake lever
- (21) Parking brake shoe (Secondary)
- (22) Parking brake shoe (Primary)
- (23) Strut
- (24) Strut shoe spring
- (25) Shoe guide plate
- (26) Secondary shoe return spring

- (27) Primary shoe return spring
- (28) Adjusting spring
- (29) Adjuster
- (30) Shoe hold-down cup
- (31) Shoe hold-down spring
- (32) Disc rotor

Tightening torque: N·m (kgf-m, ft-lb) T1: 8 (0.8, 5.8) T2: 39 (4.0, 28.9) T3: 52 (5.3, 38.3)

3. MASTER CYLINDER S405001A0505

• Without VDC model



- (1) Cap
- (2) Filter
- (3) Reservoir tank
- (4) Piston retainer
- (5) Primary piston

- (6) Secondary piston
- (7) Cylinder body
- (8) Cylinder pin (With ABS)
- (9) Seal
- (10) Pin

Tightening torque: N⋅m (kgf-m, ft-lb) T: 14 (1.4, 10.1)

• With VDC model



- (1) Cap
- (2) Filter
- (3) Reservoir tank
- (4) C-ring
- (5) Primary piston

- (6) Secondary piston
- (7) Cylinder body
- (8) Cylinder pin
- (9) Seal
- (10) Pin

Tightening torque: N⋅m (kgf-m, ft-lb) T: 14 (1.4, 10.1)

4. BRAKE PIPES AND HOSE S405001A0506



- (1) Front brake pipe assembly
- (2) Proportioning valve
- (3) Front brake hose RH
- (4) Front brake hose LH
- (5) Center brake pipe assembly
- (6) Two-way connector

- (7) Rear brake pipe assembly
- (8) Rear brake hose LH
- (9) Rear brake pipe LH
- (10) Rear brake hose rear LH
- (11) Rear brake hose RH
- (12) Rear brake pipe RH

(13) Rear brake hose rear RH

Tightening torque: N·m (kgf-m, ft-lb) T1: 15 (1.5, 10.8) T2: 18 (1.8, 13.0)

5. BRAKE BOOSTER S405001A0507



- (1) Push rod
- (2) Return spring
- (3) Reaction disc
- (4) Key

- (5) Filter
- (6) Silencer
- (7) Operating rod
- (8) Poppet valve

- (9) Valve body
- (10) Plunger valve
- (11) Diaphragm plate
- (12) Valve return spring

6. BRAKE PEDAL FOR MT MODEL S405001A0508



- (1) Stopper
- (2) Bushing
- (3) Spring pin
- (4) Snap pin
- (5) Brake pedal pad
- (6) Brake pedal
- (7) Clevis pin
- (8) Brake pedal spring
- (9) Clutch pedal pad
- (10) Clutch pedal
- (11) Bushing C
- (12) Clutch clevis pin

- (13) Assist rod A
- (14) Clip
- (15) Assist spring
- (16) Assist bushing
- (17) Assist rod B
- (18) Spring S
- (19) Rod S
- (20) Bushing S
- (21) O-ring
- (22) Clip
- (23) Clutch switch (Starter interlock)

- (24) Clutch switch (With cruise control)
- (25) Stop light switch
- (26) Pedal bracket
- (27) Clutch master cylinder bracket
- (28) Lever

Tightening torque: N·m (kgf-m, ft-lb) T1: 8 (0.8, 5.8) T2: 18 (1.8, 13.0)

7. BRAKE PEDAL FOR AT MODEL S405001A0509



- (1) Stopper
- (2) Bushing
- (3) Pedal bracket
- (4) Stop light switch
- (5) Spacer
- (6) Snap pin

- (7) Brake pedal pad
- (8) Brake pedal
- (9) Clevis pin
- (10) Brake spacer
- (11) Brake pedal spring

Tightening torque: N·m (kgf-m, ft-lb) T1: 8 (0.8, 5.8) T2: 18 (1.8, 13.0) T3: 29 (3.0, 21.7)

C: CAUTION *5405001A03*

• Wear working clothing, including a cap, protective goggles, and protective shoes during operation.

• Remove contamination including dirt and corrosion before removal, installation or disassembly.

• Keep the disassembled parts in order and protect them from dust or dirt

• Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.

• Be careful not to burn your hands, because each part in the vehicle is hot after running.

• Use SUBARU genuine grease etc. or the equivalent. Do not mix grease etc. with that of another grade or from other manufacturers.

• Be sure to tighten fasteners including bolts and nuts to the specified torque.

• Place shop jacks or safety stands at the specified points.

• Apply grease onto sliding or revolution surfaces before installation.

• Before installing O-rings or snap rings, apply sufficient amount of grease to avoid damage and deformation

• Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.

• Do not put fluid on body. If the body is tainted, wash away with water.

D: PREPARATION TOOL S405001A17

1. GENERAL PURPOSE TOOLS 5405001A1702

TOOL NAME	REMARKS	
SNAP RING PLIERS	Used for removing and installing snap ring.	