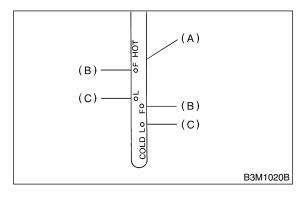
15. ATF SA07692

A: INSPECTION SAUTERSALO

1) Raise ATF temperature to 60 to 80°C (140 to 176°F) from 40 to 60°C (104 to 140°F) (when cold) by driving a distance of 5 to 10 km (3 to 6 miles).

NOTE:

The level of ATF varies with fluid temperature. Pay attention to the fluid temperature when checking oil level



- (A) ATF level gauge
- (B) Upper level
- (C) Lower level
- 2) Make sure the vehicle is level. After selecting all positions (P, R, N, D, 3, 2, 1), set the select leveler in "P" range. Measure fluid level with the engine idling.

NOTE:

After running, idle the engine for one or two minutes before measurement.

3) If the fluid level is below the center between upper and lower marks, add the recommended ATF until the fluid level is found within the specified range (above the center between upper and lower marks). When the transmission is hot, the level should be above the center of upper and lower marks, and when it is cold, the level should be found below the center of these two marks.

CAUTION:

- Use care not to exceed the upper limit level.
- ATF level varies with temperature. Remember that the addition of fluid to the upper limit mark when the transmission is cold will result in the overfilling of fluid.
- 4) Fluid temperature rising speed
- By idling the engine

Time for temperature rise to 60°C (140°F) with atmospheric temperature of 0°C (32°F): More than 25 minutes

<Reference>

Time for temperature rise to 30°C (86°F) with atmospheric temperature of 0°C (32°F): Approx. 8 minutes

• By running the vehicle

Time for temperature rise to 60°C (140°F) with atmospheric temperature of 0°C (32°F): More than 10 minutes

5) Method for checking fluid level upon delivery or at periodic inspection

Check fluid level after a warm-up run of approx. 10 minutes. During the warm-up period, the automatic transmission functions can also be checked.

B: REPLACEMENT SA07692A20

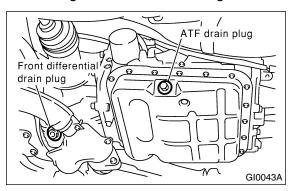
1. AUTOMATIC TRANSMISSION FLUID

SA07692A2001

1) Drain ATF (Automatic Transmission Fluid) by removing drain plug after allowing the engine to cool for 3 to 4 hours.

NOTE:

Before starting work, cool off the engine well.



2) Reinstall drain plug after draining ATF, and tighten it to the specified torque.

Tightening torque:

24.5 N·m (2.5 kgf-m, 18.1 ft-lb)

3) Pour ATF into the oil charge pipe.

Recommended fluid:

Dexron III type automatic transmission fluid

ATF amount for preparation:

8.0 ℓ (8.5 US qt, 7.0 Imp qt)

4) Check the level of the ATF. Refer to "INSPECTION".

2. ATF FILTER SA07692A2002

NOTE:

ATF filter is maintenance free part. ATF filter needs replacement, when it has physically damaged or ATF leaked.

For the replacement procedures of the ATF filter: <Ref. to AT-46, ATF Filter.>