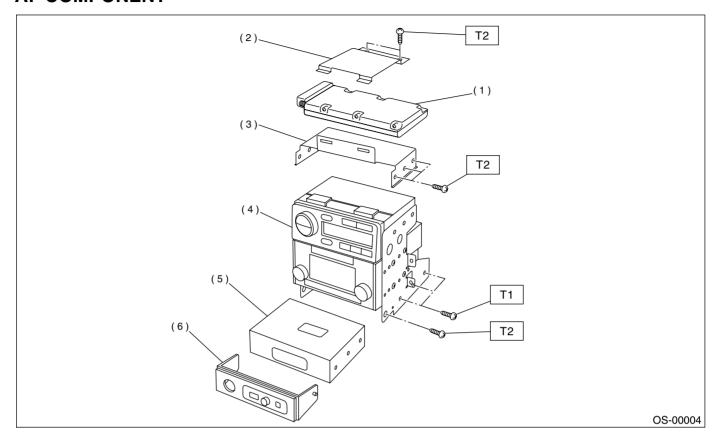
ONSTAR (R)

OS

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1. General Description

A: COMPONENT



- (1) Vehicle communication unit (VCU)
- (2) VCU Bracket (upper)
- (3) VCU Bracket (lower)
- (4) Audio body
- (5) Vehicle interface unit (VIU)
- (6) Button ASSY

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 2.2 (0.22, 1.6) T2: 4.6 (0.47, 3.4)

B: CAUTION

- Wear work clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Be careful not to burn your hands, because each part in the vehicle is hot after running.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Before disconnecting electrical connectors of sensor or units, be sure to disconnect the ground cable from battery.

C: PREPARATION TOOL

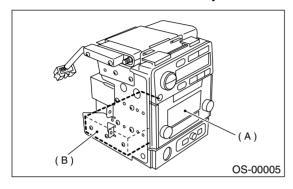
1. GENERAL PURPOSE TOOLS

TOOL NAME	REMARKS	
Circuit Tester	Used for measuring resistance, voltage and ampere.	

2. Vehicle Interface Unit VIU

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove meter visor. <Ref. to IDI-13, REMOV-
- AL, Combination Meter Assembly.>
- 3) Remove audio body. <Ref. to ET-5, REMOVAL, Radio.>
- 4) Remove VIU from the audio body.



- (A) Audio body
- (B) VIU

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

2.2 N·m (0.22 kgf-m, 1.6 ft-lb)

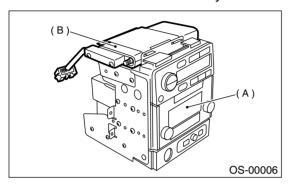
NOTE:

When changing VIU, consult the OnStar (R) call center and request setup.

3. Vehicle Communication Unit VCU

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove meter visor. <Ref. to IDI-13, REMOV-
- AL, Combination Meter Assembly.>
- 3) Remove audio body. <Ref. to ET-5, REMOVAL, Radio.>
- 4) Remove VCU from the audio body.



- (A) Audio body
- (B) VCU

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

4.6 N·m (0.47 kgf-m, 3.4 ft-lb)

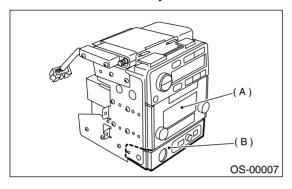
NOTE:

When changing VCU, consult the OnStar (R) call center and request setup.

4. Button Assembly

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove meter visor. <Ref. to IDI-13, REMOV-
- AL, Combination Meter Assembly.>
- 3) Remove audio body. <Ref. to ET-5, REMOVAL, Radio.>
- 4) Remove button assembly from the audio body.



- (A) Audio body
- (B) Button ASSY

B: INSTALLATION

Install in the reverse order of removal.

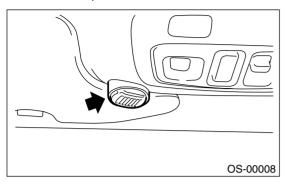
Tightening torque:

4.6 N·m (0.47 kgf-m, 3.4 ft-lb)

5. Microphone

A: REMOVAL

- Disconnect the ground cable from battery.
 Remove microphone.



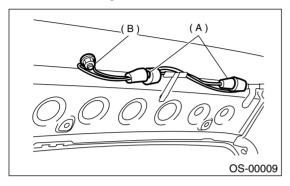
B: INSTALLATION

Install in the reverse order of removal.

6. Antenna

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove roof trim. <Ref. to EI-54, REMOVAL, Roof Trim.>
- 3) Disconnect connector.
- 4) Remove nut fixing antenna.



- (A) Connector
- (B) Antenna fixing nut

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

4.4 N·m (0.45 kgf-m, 3.3 ft-lb)