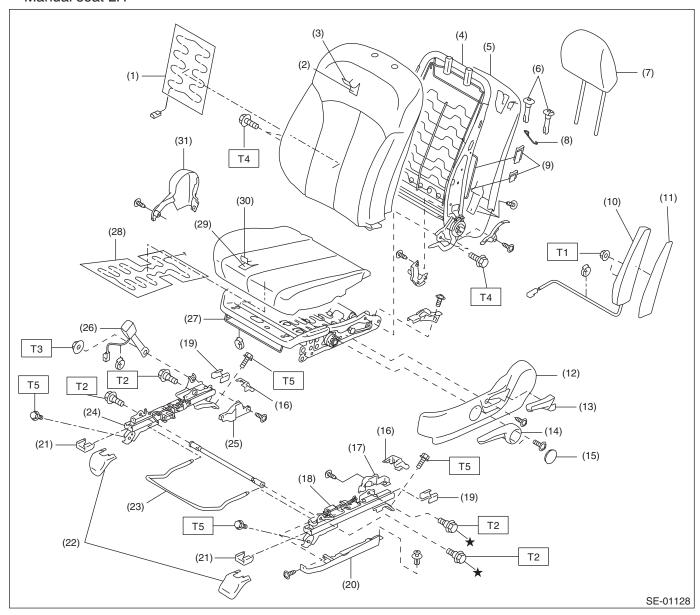
# 1. General Description

# A: COMPONENT

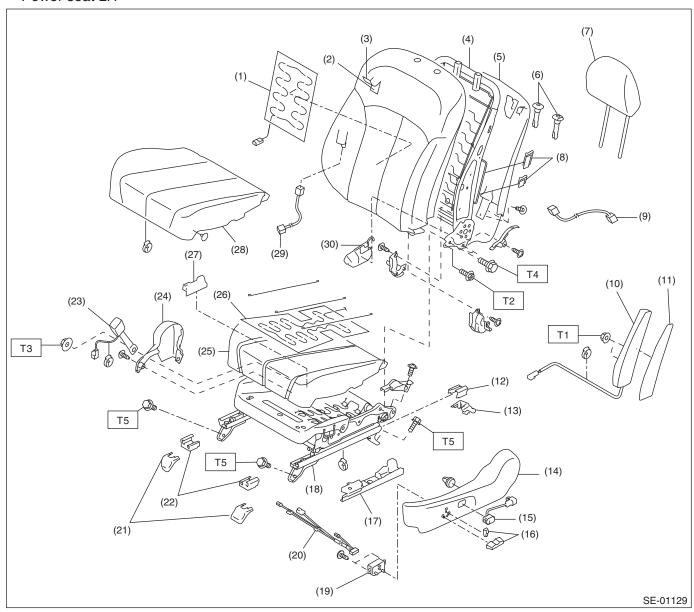
## 1. FRONT SEAT

Manual seat LH



(1)	Backrest heater ASSY	(14)	Lifter lever	(27)	Cushion frame ASSY
(2)	Backrest pad	(15)	Lifter lever cap	(28)	Cushion heater ASSY
(3)	Backrest cover	(16)	Rear bolt cover	(29)	Cushion pad
(4)	Backrest frame ASSY	(17)	Riser cover INN LH	(30)	Cushion cover
(5)	Backrest back cover	(18)	Slide rail ASSY LH	(31)	Seat side cover IN
(6)	Headrest bushing	(19)	Rail end cap rear		
(7)	Headrest ASSY	(20)	Riser cover OUT	Tight	ening torque:N·m (kgf-m, ft-lb)
(,)		()	111001 00101 001		oming torquom m (ng. m, n no)
(8)	Flat mat hook	(21)	Rail end cap front	•	6 (0.61, 4.4)
		` '		T1:	
(8)	Flat mat hook	(21)	Rail end cap front	T1: T2:	6 (0.61, 4.4)
(8) (9)	Flat mat hook S hook	(21) (22)	Rail end cap front Front bolt cover	T1: T2: T3:	6 (0.61, 4.4) 18 (1.84, 13.3)
(8) (9) (10)	Flat mat hook S hook Side airbag module ASSY	(21) (22) (23)	Rail end cap front Front bolt cover Sliding adjust bar	T1: T2: T3: T4:	6 (0.61, 4.4) 18 (1.84, 13.3) 38 (3.87, 28.0)

#### Power seat LH



- Backrest heater ASSY (1)
- (2)Backrest pad
- (3)Backrest cover
- (4) Backrest frame ASSY
- Backrest back cover (5)
- (6)Headrest bushing
- (7) Headrest ASSY
- (8) S hook
- (9) Reclining motor harness
- Side airbag module ASSY (10)
- (11)Side airbag tape
- Rail end cap rear (12)
- Rear bolt cover (13)

- Seat side cover OUT (14)
- Lumber switch ASSY (15)
- (16)Power seat switch knob
- Riser cover OUT LH (17)
- Seat cushion frame ASSY (18)
- Power seat switch ASSY (19)
- (20)Power seat switch harness
- (21)Front bolt cover
- (22)Rail end cap front
- Inner seat belt ASSY (23)
- Seat side cover IN (24)
- (25)Cushion pad
- (26)Cushion heater ASSY

- (27)Riser cover INN RH
- (28)Cushion cover
- (29)Lumber motor harness
- Backrest inner cover (30)

#### Tightening torque:N·m (kgf-m, ft-lb)

T1: 6 (0.61, 4.4)

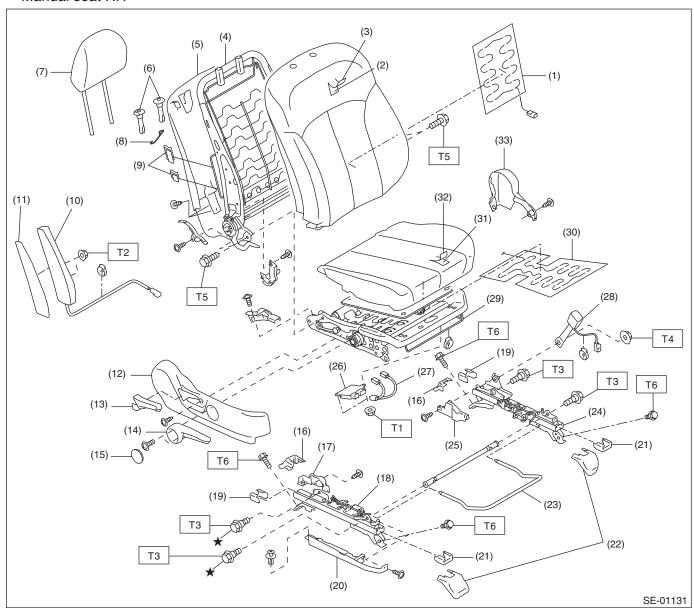
T2: 18 (1.84, 13.3)

T3: 38 (3.87, 28.0)

T4: 52 (5.3, 38.4)

T5: 53 (5.4, 39.1)

#### Manual seat RH



- (1) Backrest heater ASSY
- (2) Backrest pad
- (3) Backrest cover
- (4) Backrest frame ASSY
- (5) Backrest back cover
- (6) Headrest bushing
- (7) Headrest ASSY
- (8) Flat mat hook
- (9) S hook
- (10) Side airbag module ASSY
- (11) Side airbag tape
- (12) Seat side cover OUT
- (13) Reclining lever
- (14) Lifter lever

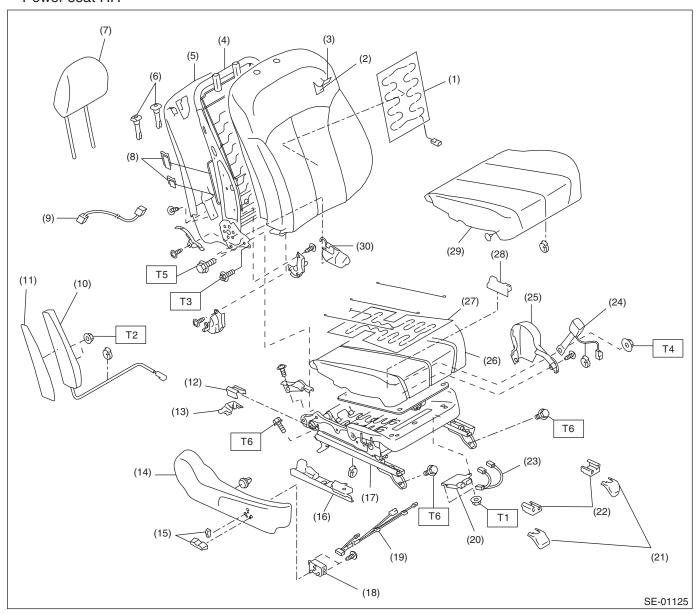
- (15) Lifter lever cap
- (16) Rear bolt cover
- (17) Riser cover INN RH
- (18) Slide rail ASSY RH
- (19) Rail end cap rear
- (20) Riser cover OUT
- (21) Rail end cap front
- (22) Front bolt cover
- (23) Sliding adjust bar
- (24) Slide rail ASSY LH
- (25) Riser cover INN LH
- (26) Occupant detection control module
- (27) Occupant detection control module harness
- (28) Inner seat belt ASSY

- (29) Cushion frame ASSY
- (30) Cushion heater ASSY
- (31) Cushion pad
- (32) Cushion cover
- (33) Seat side cover IN

#### Tightening torque:N⋅m (kgf-m, ft-lb)

- T1: 5.9 (0.6, 4.4)
- T2: 6 (0.61, 4.4)
- T3: 18 (1.84, 13.3)
- T4: 38 (3.87, 28.0)
- T5: 52 (5.3, 38.4)
- T6: 53 (5.4, 39.1)

#### Power seat RH



- (1) Backrest heater ASSY
- (2) Backrest pad
- (3) Backrest cover
- (4) Backrest frame ASSY
- (5) Backrest back cover
- (2)
- (6) Headrest bushing
- (7) Headrest ASSY
- (8) S hook
- (9) Reclining motor harness
- (10) Side airbag module ASSY
- (11) Side airbag tape
- (12) Rail end cap rear
- (13) Rear bolt cover

- (14) Seat side cover OUT
- (15) Power seat switch knob
- (16) Riser cover OUT LH
- (17) Seat cushion frame ASSY
- (18) Power seat switch ASSY
- (19) Power seat harness
- (20) Occupant detection control module
- (21) Front bolt cover
- (22) Rail end cap front
- (23) Occupant detection control module harness
- (24) Inner seat belt ASSY
- (25) Seat side cover IN
- (26) Cushion pad

- (27) Cushion heater ASSY
- (28) Riser cover INN RH
- (29) Cushion cover
- (30) Backrest inner cover

#### Tightening torque:N·m (kgf-m, ft-lb)

T1: 5.9 (0.6, 4.4)

T2: 6 (0.61, 4.4)

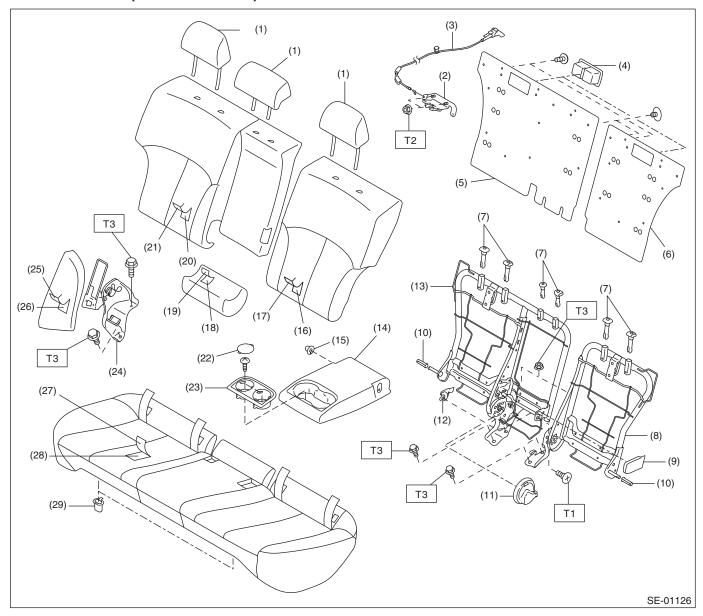
T3: 18 (1.84, 13.3)

T4: 38 (3.87, 28.0)

T5: 52 (5.3, 38.4)

T6: 53 (5.4, 39.1)

## 2. REAR SEAT (SEDAN MODEL)



- (1) Headrest ASSY
- (2) Backrest lock ASSY
- (3) Release lever ASSY
- (4) Backrest back board RH
- (5) Backrest striker cover
- (6) Backrest back board LH
- (7) Headrest lock bushing
- (1) Headlest lock bushing
- (8) Backrest frame ASSY LH
- (9) Armrest hinge cover
- (10) Backrest hinge bushing
- (11) Reclining hinge cover RH
- (12) Armrest hinge bushing

- (13) Backrest frame ASSY RH
- (14) Armrest ASSY
- (15) Armrest bushing
- (16) Backrest pad LH
- (17) Backrest cover LH
- (18) Seat center pad
- (19) Seat center cover
- (20) Backrest pad RH
- (21) Backrest cover RH
- (22) Cup holder rubber
- (23) Cup holder ASSY
- (24) Hinge ASSY

- (25) Backrest side cover
- (26) Backrest side pad
- (27) Seat cushion cover
- (28) Seat cushion pad
- (29) Hook

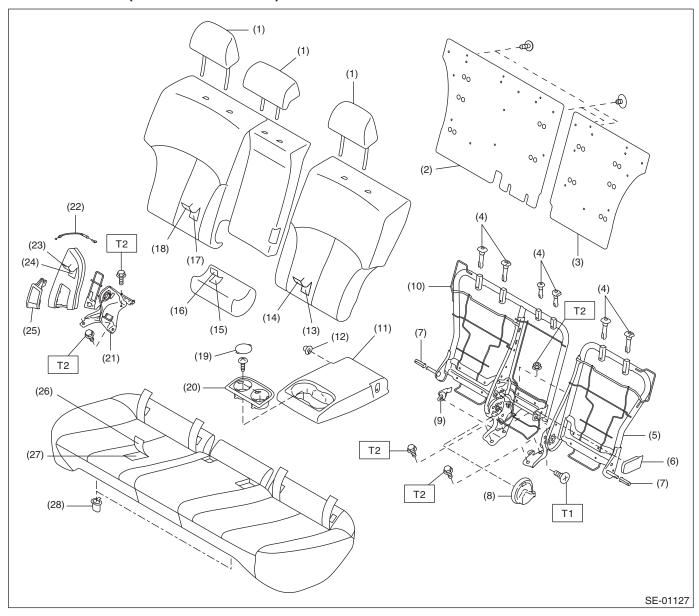
Tightening torque:N⋅m (kgf-m, ft-lb)

T1: 9.8 (1.0, 7.2)

T2: 24.5 (2.5, 18.1)

T3: 53 (5.4, 39.1)

# 3. REAR SEAT (OUTBACK MODEL)



- (1) Headrest ASSY
- (2) Backrest back board RH
- (3) Backrest back board LH
- (4) Headrest lock bushing
- (5) Backrest frame ASSY LH
- (6) Armrest hinge cover
- (7) Backrest hinge bushing
- (8) Reclining hinge cover RH
- (9) Armrest hinge bushing
- (10) Backrest frame ASSY RH
- (11) Armrest ASSY

- (12) Armrest bushing
- (13) Backrest pad LH
- (14) Backrest cover LH
- (15) Seat center pad
- (16) Seat center cover
- (17) Backrest pad RH
- (18) Backrest cover RH
- (19) Cup holder rubber
- (20) Cup holder ASSY
- (21) Hinge ASSY
- (22) Reclining cable

- (23) Backrest side cover
- (24) Backrest side pad
- (25) Reclining lever ASSY
- (26) Seat cushion cover
- (27) Seat cushion pad
- (28) Hook

Tightening torque:N⋅m (kgf-m, ft-lb)

T1: 24.5 (2.5, 18.1)

T2: 53 (5.4, 39.1)

# **B: CAUTION**

When removing the front seat from a vehicle, follow the safety instructions given in the airbag section.

## **C: PREPARATION TOOL**

## 1. GENERAL TOOL

TOOL NAME	Remarks
Long nose plier	Used for removing the hog ring.
Hog ring pliers	Used for installing the hog ring.
Circuit tester	Used for checking voltage and continuity.