1. General Description

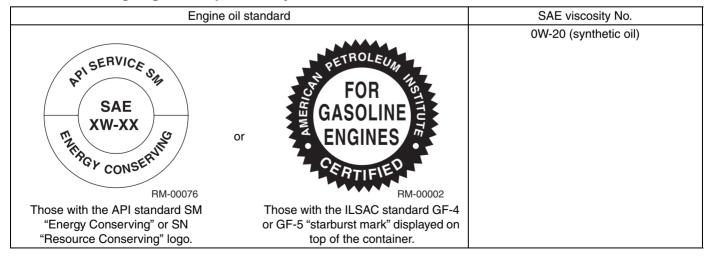
A: SPECIFICATION

Lubrication method					Forced lubrication
Oil pump	Pump type				Trochoid type
	Number of teeth	Inner rotor			11
		Outer rotor			12
	Outer rotor diameter × Thickness mm			mm (in)	$77 \times 12 (3.03 \times 0.47)$
	Performance (Oil temperature 120°C (248°F))	600 rpm	Discharge pressure	kPa (kgf/cm ² , psi)	40 (0.4, 5.8)
			Discharge rate	L (US qt, Imp qt)/min	5.8 (6.1, 5.1) or more
		6,000 rpm	Discharge pressure	kPa (kgf/cm ² , psi)	323 (3.3, 46.8)
			Discharge rate	L (US qt, Imp qt)/min	55 (58.1, 48.4) or more
	Relief valve working pressure (2-step relief)	1st opening pressure		kPa (kgf/cm ² , psi)	150 (1.5, 21.7)
		Main opening pressure		kPa (kgf/cm ² , psi)	570 (5.8, 82.6)
Oil filter	Filter type				Full-flow filter type
	Filtration area			cm ² (sq in)	867 (134.3)
	By-pass valve opening pressure			kPa (kgf/cm ² , psi)	160 (1.6, 23.2)
	Outer diameter × Width			mm (in)	67.4 × 87.1 (2.65 × 3.43)
	Installation screw specifications			M 20 × 1.5	
Oil pressure switch	Туре				Immersed contact point type
	Operating voltage				12 V
	Warning light operating pressure			kPa (kgf/cm ² , psi)	14.7 (0.1, 2.1)
	Proof pressure			kPa (kgf/cm ² , psi)	981 (10, 142.2)
Engine oil	Total capacity (at overhaul)			L (US qt, Imp qt)	5.7 (6.0, 5.0)
	When replacing engine oil and oil filter			L (US qt, Imp qt)	4.8 (5.1, 4.2)
	When replacing engine oil only			L (US qt, Imp qt)	4.6 (4.9, 4.0)

Specified oil:

CAUTION:

- Use 0W-20 (synthetic oil).
- It is acceptable to fill an engine with oil of another brand when replacing the oil, but make sure to use the following engine oil specified by Subaru.

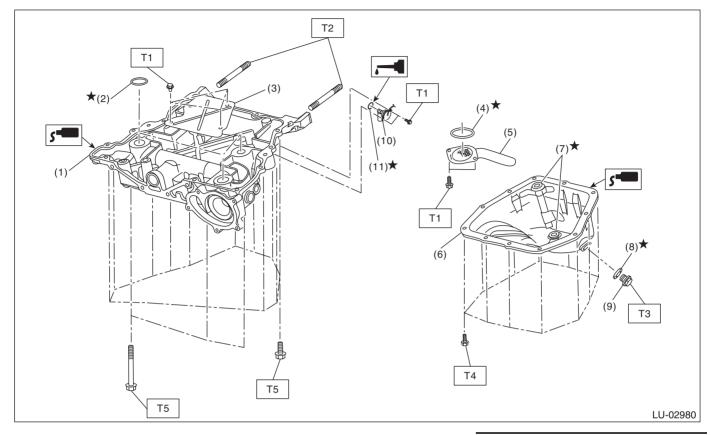


NOTE:

The proper viscosity oil helps the engine maintain its ideal temperature, and cranking speed increased by reducing viscosity friction in hot condition.

B: COMPONENT

1. OIL PAN AND STRAINER



- (1) Oil pan upper
- (2) O-ring
- (3) Baffle plate
- (4) O-ring
- (5) Oil strainer
- (6) Oil pan

- (7) Oil pan seal ring
- (8) Drain plug gasket
- (9) Drain plug
- (10) Oil level switch
- (11) O-ring

Tightening torque: N·m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)

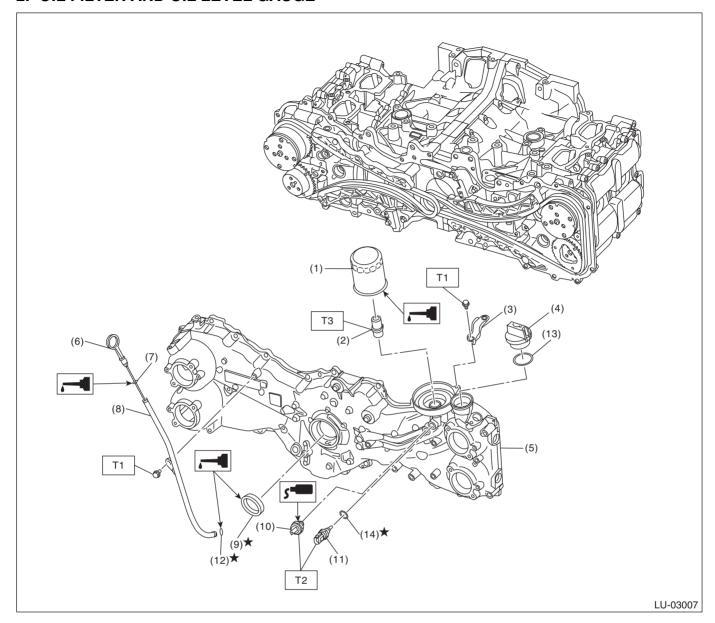
T2: 10 (1.0, 7.4)

T3: 41.7 (4.3, 30.8)

T4: <Ref. to LU(H4DO)-15, OIL PAN, INSTALLATION, Oil Pan and Strainer.>

T5: <Ref. to LU(H4DO)-17, OIL PAN UPPER, INSTALLATION, Oil Pan and Strainer.>

2. OIL FILTER AND OIL LEVEL GAUGE



- (1) Oil filter
- (2) Oil pump union
- (3) Generator cord stay
- (4) Oil filler cap
- (5) Chain cover
- (6) Oil level gauge
- (7) O-ring

- (8) Oil level gauge guide
- (9) Front oil seal
- (10) Oil pressure switch
- (11) Engine oil temperature sensor
- (12) O-ring
- (13) O-ring
- (14) Gasket

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)

T2: 18 (1.8, 13.3)

T3: 45 (4.6, 33.2)

C: CAUTION

- Prior to starting work, pay special attention to the following:
 - 1. Always wear work clothes, a work cap, and protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
 - 2. Protect the vehicle using a seat cover, fender cover, etc.
 - 3. Prepare the service tools, clean cloth, containers to catch grease and oil, etc.
- Prepare a container and cloth when performing work which oil possibly spills. If oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Keep the removed parts in order and protect them from dust and dirt.
- All removed parts, if to be reused, should be reinstalled in the original positions with attention to the correct directions, etc.
- Bolts, nuts and washers should be replaced with new parts as required.
- Be sure to tighten the fasteners including bolts and nuts to the specified torque.
- If the engine oil is spilt over exhaust pipe or the under cover, wipe it off with cloth to avoid emitting smoke or causing a fire.
- Follow all government and local regulations concerning disposal of refuse when disposing of oil.

D: PREPARATION TOOL

1. GENERAL TOOL

TOOL NAME	REMARKS	
Oil filter wrench (65/67 mm 14 Flutes)	Used for removing and installing oil filter.	
Circuit tester	Used for measuring resistance and voltage.	