1. General Description

A: SPECIFICATION

Engine	Model			3.6 L
	Cylinder arrangement			Horizontally opposed, liquid cooled, 6-cylinder, 4-stroke gasoline engine
	Valve system mechanism			Chain driven, double overhead camshaft, 4-valve/cylinder
	Bore × Stroke	mm (in)		92 × 91 (3.622 × 3.583)
	Displacement	cm^3 (cu in)		3,630 (221.5)
	Compression ratio			10.5
	Compression (350 rpm and fully open throttle)	kPa (kgf/cm^2, psi)	Standard	1,275 — 1,471 (13.0 — 15.0, 185 — 213)
	Number of piston rings			Pressure ring: 2, Oil ring: 1
	Intake valve timing	Open	Max. retard	ATDC 10°
			Min. advance	BTDC 40°
		Close	Max. retard	ABDC 74°
			Min. advance	ABDC 24°
	Exhaust valve timing	Open	Max. retard	BBDC 4°
			Min. advance	BBDC 44°
		Close	Max. retard	ATDC 44°
			Min. advance	ATDC 4°
	Valve clearance mm (in)	Intake		$0.20^{+0.04}_{-0.06}$ ($0.0079^{+0.0016}_{-0.0024}$)
		Exhaust		0.35±0.05 (0.0138±0.0020)
	Idle speed ["P" or "N" range] rpm	No load	Standard	700±100
		A/C ON	Standard	700 — 910±100
	Ignition order			1 → 6 → 3 → 2 → 5 → 4
	Ignition timing	BTDC/rpm	Standard	15°±8°/700

NOTE:
OS: Oversize
US: Undersize

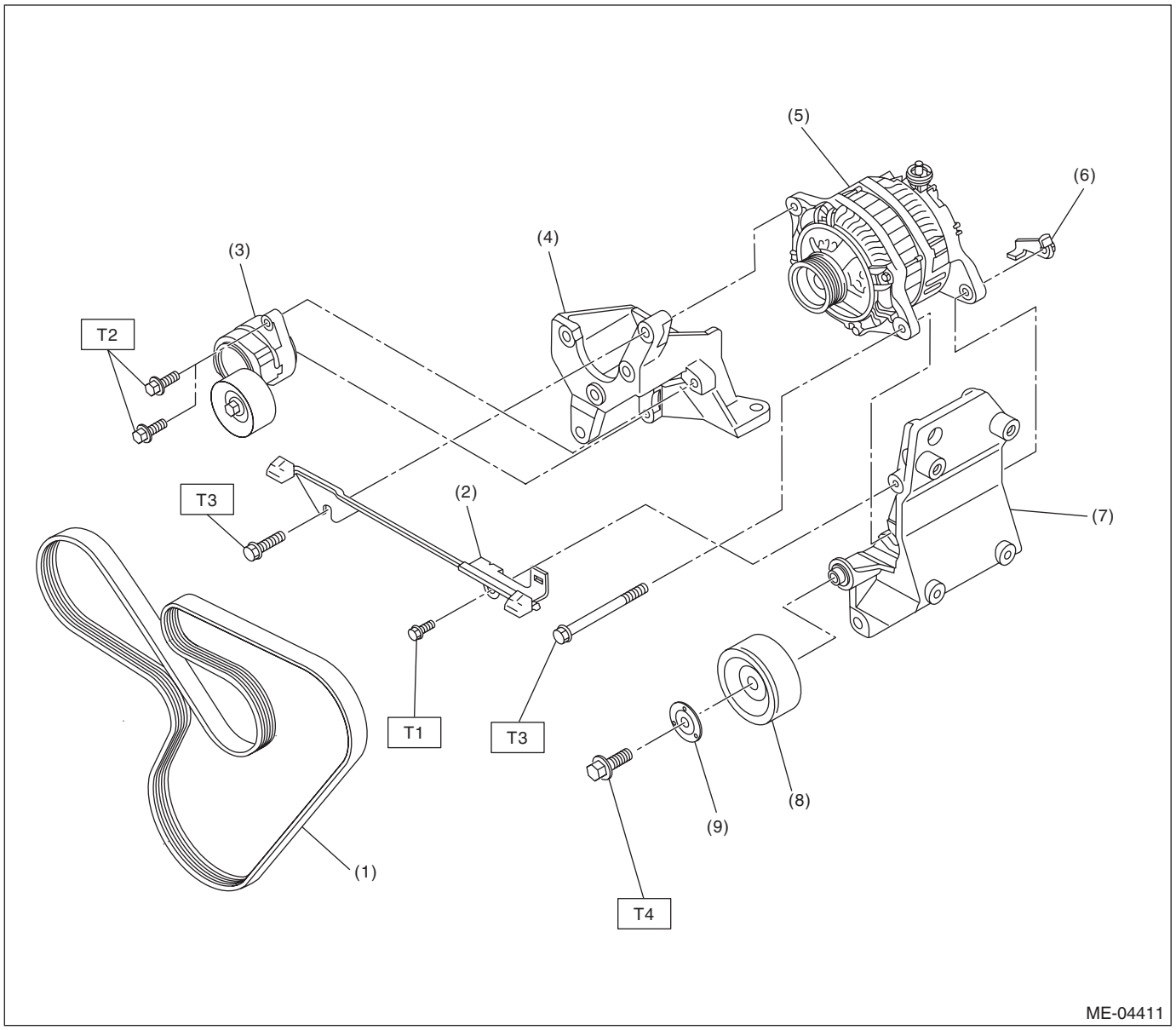
Camshaft	Bending limit			mm (in)	0.020 (0.00079)
	Cam lobe height mm (in)	Intake		Standard	45.90 — 46.00 (1.8071 — 1.8110)
		Exhaust		Standard	44.65 — 44.75 (1.7579 — 1.7618)
	Cam base circle diameter mm (in)	Intake		Standard	36.00 (1.4173)
		Exhaust		Standard	36.00 (1.4173)
	Journal O.D. mm (in)	Front		Standard	37.946 — 37.963 (1.4939 — 1.4946)
		Except for front		Standard	25.946 — 25.963 (1.0215 — 1.0222)
	Oil clearance		mm (in)	Standard	0.037 — 0.072 (0.0015 — 0.0028)
	Thrust clearance mm (in)	Intake		Standard	0.075 — 0.135 (0.0030 — 0.0053)
		Exhaust		Standard	0.075 — 0.135 (0.0030 — 0.0053)
Cylinder head	Warping limit (Mating surface with cylinder block)			mm (in)	0.020 (0.0008)
	Standard height			mm (in)	124±0.05 (4.88±0.0020)
Valve seat	Seating angle between valve and valve seat				90°
	Contacting width between valve and valve seat mm (in)	Intake		Standard	1.0 (0.039)
		Exhaust		Standard	1.5 (0.059)
Valve guide	Clearance between the valve guide and valve stem mm (in)	Intake		Standard	0.030 — 0.057 (0.0012 — 0.0022)
		Exhaust		Standard	0.040 — 0.067 (0.0016 — 0.0026)
	Inside diameter			mm (in)	5.500 — 5.512 (0.2165 — 0.2170)
	Valve stem outer diameters mm (in)		Intake		5.455 — 5.470 (0.2148 — 0.2154)
			Exhaust		5.445 — 5.460 (0.2144 — 0.2150)
	Valve guide protrusion amount	Intake		mm (in)	8.6 — 9.0 (0.3386 — 0.3543)
		Exhaust		mm (in)	10.7 — 11.1 (0.4213 — 0.4370)
Valve	Head edge thickness mm (in)	Intake		Standard	1.0 (0.039)
		Exhaust		Standard	1.2 (0.047)
	Overall length mm (in)		Intake		103.5 (4.075)
			Exhaust		103.2 (4.063)
Valve spring	Free length mm (in)		Intake		49.06 (1.9315)
			Exhaust		49.06 (1.9315)
	Tension/spring height		N (kgf, lb)/mm (in)	Set	182 — 210 (18.6 — 21.4, 40.9 — 47.2) / 31.0 (1.220)
				Lift	316 — 350 (32.2 — 35.7, 71.0 — 78.7) / 21.0 (0.827)
	Squareness				2.5°, 2.1 mm (0.083 in)
Valve lifter	Outer diameter		mm (in)	Standard	32.959 — 32.975 (1.2976 — 1.2982)
	Valve lifter mating surface inner diameter		mm (in)	Standard	32.994 — 33.016 (1.2990 — 1.2998)
	Valve lifter and valve lifter mating surface clearance		mm (in)	Standard	0.019 — 0.057 (0.0007 — 0.0022)
Cylinder block	Warping limit (Mating surface with cylinder head)			mm (in)	0.020 (0.0008)
	Standard height			mm (in)	202 (7.95)
	Cylindricality		mm (in)	Limit	0.030 (0.0012)
	Out-of-roundness		mm (in)	Limit	0.010 (0.0004)
	Clearance between cylinder and piston at 20°C (68°F)		mm (in)	Standard	–0.010 — 0.010 (–0.0004 — 0.0004)
	Cylinder inner diameter boring limit (diameter)			mm (in)	92.515 (3.6717)

Piston	Piston grade point		mm (in)	37.3 (1.4685)
	Outer diameter mm (in)	Standard	A	92.005 — 92.015 (3.6222 — 3.6226)
			B	91.995 — 92.005 (3.6218 — 3.6222)
		0.25 (0.0098) OS		92.245 — 92.265 (3.6317 — 3.6325)
		0.50 (0.0197) OS		92.495 — 92.515 (3.6415 — 3.6423)
	Inner diameter of piston pin hole	mm (in)	Standard	22.000 — 22.006 (0.8661 — 0.8664)
Piston pin	Degree of fit			Piston pin must be fitted into position with thumb at 20°C (68°F).
	Outer diameter	mm (in)	Standard	21.994 — 22.000 (0.8659 — 0.8661)
	Clearance between piston and piston pin	mm (in)	Standard	0.004 — 0.008 (0.0002 — 0.0003)
Piston ring	Piston ring gap mm (in)	Top ring	Standard	0.20 — 0.35 (0.0079 — 0.0138)
		Second ring	Standard	0.40 — 0.50 (0.0157 — 0.0197)
		Oil ring	Standard	0.20 — 0.50 (0.0079 — 0.0197)
	Clearance between piston ring and piston ring groove mm (in)	Top ring	Standard	0.040 — 0.080 (0.0016 — 0.0031)
		Second ring	Standard	0.030 — 0.070 (0.0012 — 0.0028)
		Oil ring	Standard	0.065 — 0.165 (0.0026 — 0.0065)
Connecting rod and connecting rod bearing	Bend or twist per 100 mm (3.94 in) in length	mm (in)	Limit	0.10 (0.0039 in)
	Thrust clearance	mm (in)	Standard	0.070 — 0.330 (0.0028 — 0.0130)
	Oil clearance	mm (in)	Standard	0.016 — 0.043 (0.0006 — 0.0017)
	Bearing size (Thickness at center) mm (in)	Standard		1.489 — 1.505 (0.0586 — 0.0593)
		0.03 (0.0012) US		1.507 — 1.515 (0.0593 — 0.0596)
		0.05 (0.0020) US		1.517 — 1.525 (0.0597 — 0.0600)
		0.25 (0.0098) US		1.617 — 1.625 (0.0637 — 0.0640)
Bushing of small end	Clearance between piston pin and bushing	mm (in)	Standard	0 — 0.022 (0 — 0.0009)

Crankshaft and crankshaft bearing	Bending limit			mm (in)	0.035 (0.0014)
	Crank pin	Out-of-roundness	mm (in)	Limit	0.005 (0.0002)
		Cylindricality	mm (in)	Limit	0.006 (0.0002)
		Grinding limit		mm (in)	51.734 (2.0368)
	Crank journal	Out-of-roundness	mm (in)	Limit	0.005 (0.0002)
		Cylindricality	mm (in)	Limit	0.006 (0.0002)
		Grinding limit		mm (in)	63.742 (2.5095)
	Crank pin outer diameter mm (in)			Standard	51.976 — 52.000 (2.0463 — 2.0472)
				0.03 (0.0012) US	51.954 — 51.970 (2.0454 — 2.0461)
				0.05 (0.0020) US	51.934 — 51.950 (2.0446 — 2.0453)
				0.25 (0.0098) US	51.734 — 51.750 (2.0368 — 2.0374)
	Crank journal outer diameter mm (in)		#1, #3, #5, #7	Standard	63.992 — 64.016 (2.5194 — 2.5203)
				0.03 (0.0012) US	63.962 — 63.978 (2.5182 — 2.5188)
				0.05 (0.0020) US	63.942 — 63.958 (2.5174 — 2.5180)
				0.25 (0.0098) US	63.742 — 63.758 (2.5095 — 2.5102)
			#2, #4, #6	Standard	63.992 — 64.016 (2.5194 — 2.5203)
				0.03 (0.0012) US	63.962 — 63.978 (2.5182 — 2.5188)
				0.05 (0.0020) US	63.942 — 63.958 (2.5174 — 2.5180)
				0.25 (0.0098) US	63.742 — 63.758 (2.5095 — 2.5102)
	Bearing size (Thickness at center) mm (in)		#1, #3, #5	Standard	1.996 — 2.013 (0.0786 — 0.0793)
				0.03 (0.0012) US	2.011 — 2.014 (0.0792 — 0.0793)
				0.05 (0.0020) US	2.021 — 2.024 (0.0796 — 0.0797)
				0.25 (0.0098) US	2.121 — 2.124 (0.0835 — 0.0836)
			#2, #4, #6	Standard	1.996 — 2.013 (0.0786 — 0.0793)
				0.03 (0.0012) US	2.015 — 2.018 (0.0793 — 0.0794)
				0.05 (0.0020) US	2.025 — 2.028 (0.0797 — 0.0798)
				0.25 (0.0098) US	2.125 — 2.128 (0.0837 — 0.0838)
			#7	Standard	1.992 — 2.009 (0.0784 — 0.0791)
				0.03 (0.0012) US	2.011 — 2.014 (0.0792 — 0.0793)
				0.05 (0.0020) US	2.021 — 2.024 (0.0796 — 0.0797)
				0.25 (0.0098) US	2.121 — 2.124 (0.0835 — 0.0836)
	Thrust clearance mm (in)			Standard	0.030 — 0.115 (0.0012 — 0.0045)
	Oil clearance mm (in)			Standard	0.010 — 0.030 (0.0004 — 0.0012)

B: COMPONENT

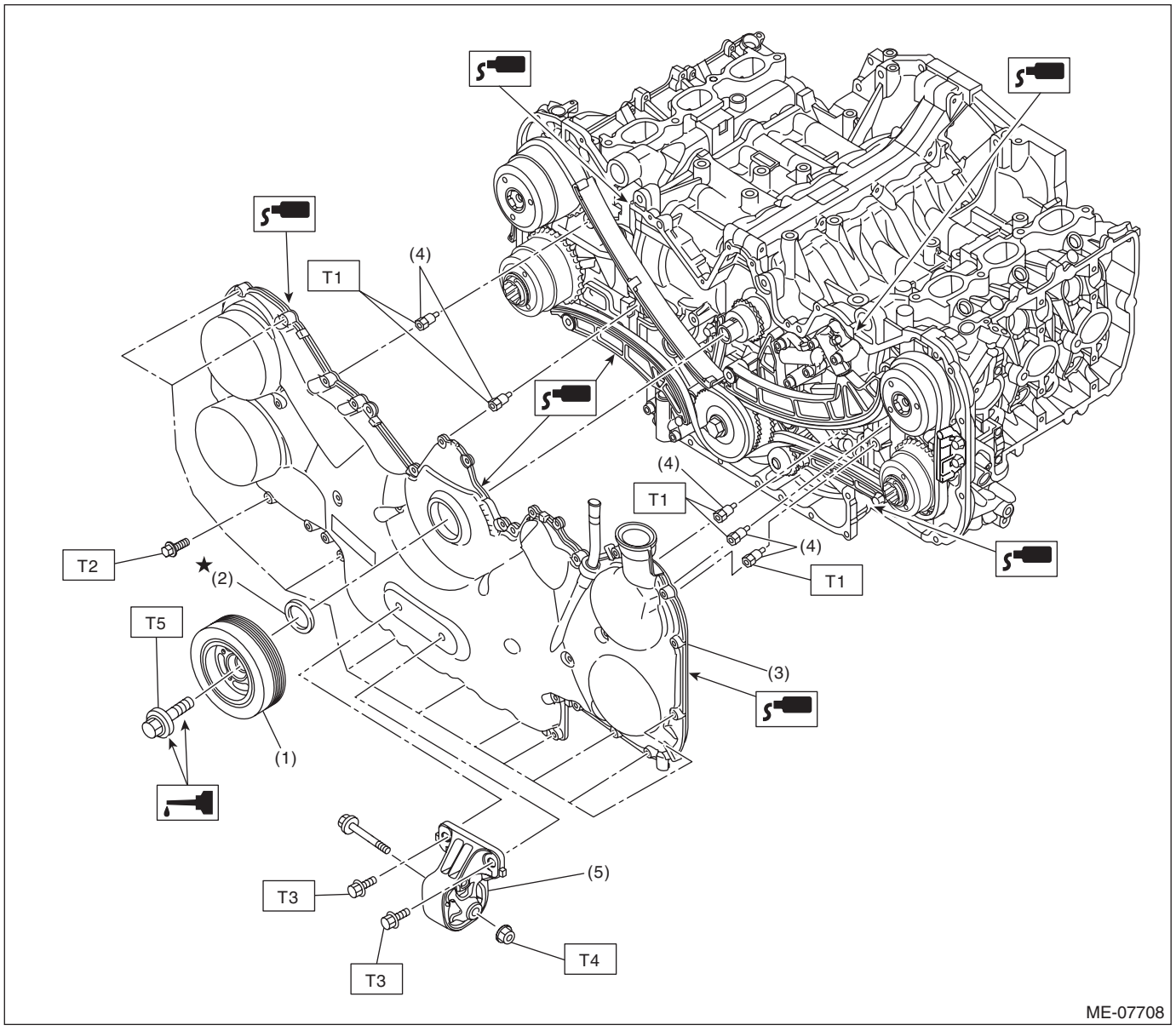
1. V-BELT



(1)	V-belt	(6)	Generator plate
(2)	Collector cover bracket	(7)	A/C compressor stay
(3)	Belt tensioner ASSY	(8)	Idler pulley
(4)	Power steering pump bracket	(9)	Idler pulley cover
(5)	Generator		

Tightening torque: N·m (kgf-m, ft-lb)
T1: 6.4 (0.7, 4.7)
T2: 20 (2.0, 14.8)
T3: 25 (2.5, 18.4)
T4: 33 (3.4, 24.3)

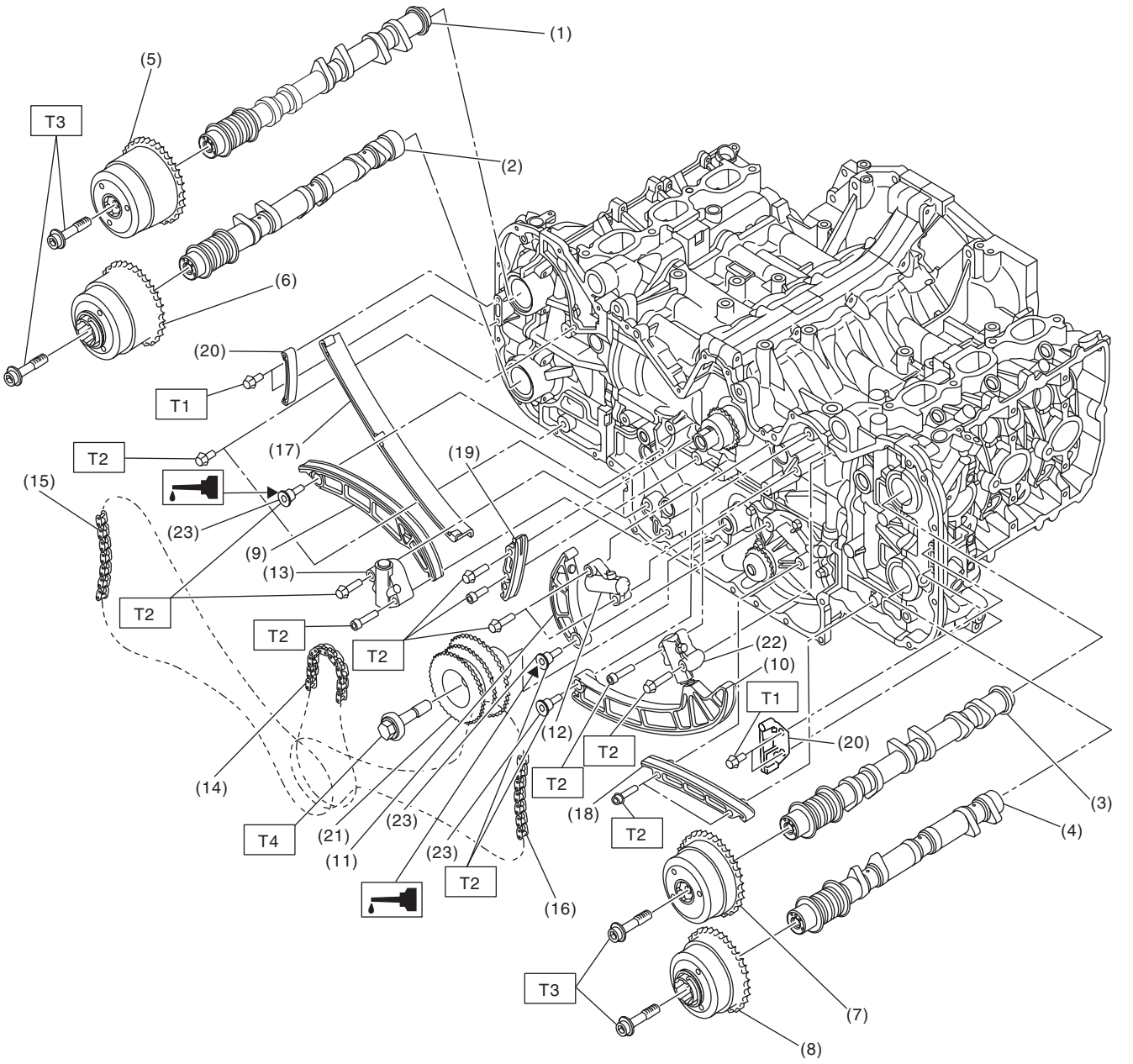
2. CHAIN COVER



(1) Crank pulley
(2) Oil seal
(3) Chain cover
(4) Bolt
(5) Front mount

Tightening torque: N·m (kgf-m, ft-lb)
T1: 6.4 (0.7, 4.7)
T2: 10 (1.0, 7.4)
T3: 25 (2.5, 18.4)
T4: 45 (4.6, 33.2)
T5: 195 (19.9, 143.8)

3. TIMING CHAIN



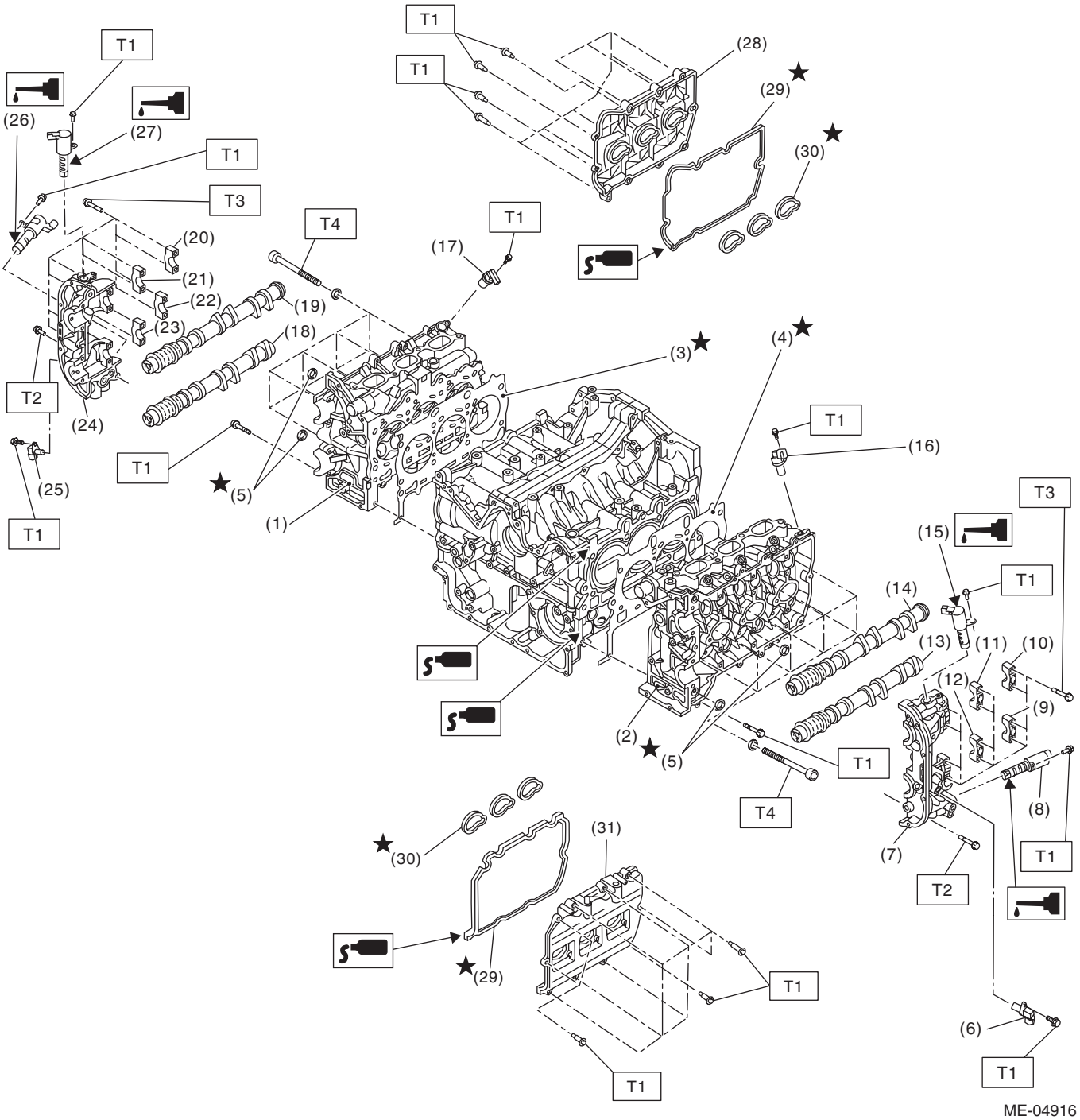
ME-04428

(1) Intake camshaft (RH)
(2) Exhaust camshaft (RH)
(3) Intake camshaft (LH)
(4) Exhaust camshaft (LH)
(5) Intake cam sprocket (RH)
(6) Exhaust cam sprocket (RH)
(7) Intake cam sprocket (LH)
(8) Exhaust cam sprocket (LH)
(9) Chain tensioner lever (RH)
(10) Chain tensioner lever (LH)
(11) Chain tensioner lever (main)
(12) Chain tensioner (main)
(13) Chain tensioner (RH)
(14) Timing chain (main)
(15) Timing chain (RH)
(16) Timing chain (LH)
(17) Chain guide (RH)
(18) Chain guide (LH)
(19) Chain guide (main)
(20) Chain guide (between cams)
(21) Idler sprocket
(22) Chain tensioner (LH)
(23) Chain tensioner lever shaft

Tightening torque: N·m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)
T2: 16 (1.6, 11.8)
T3: <Ref. to ME(H6DO)-81, Cam Sprocket.>
T4: 120 (12.2, 88.5)

4. CYLINDER HEAD AND CAMSHAFT

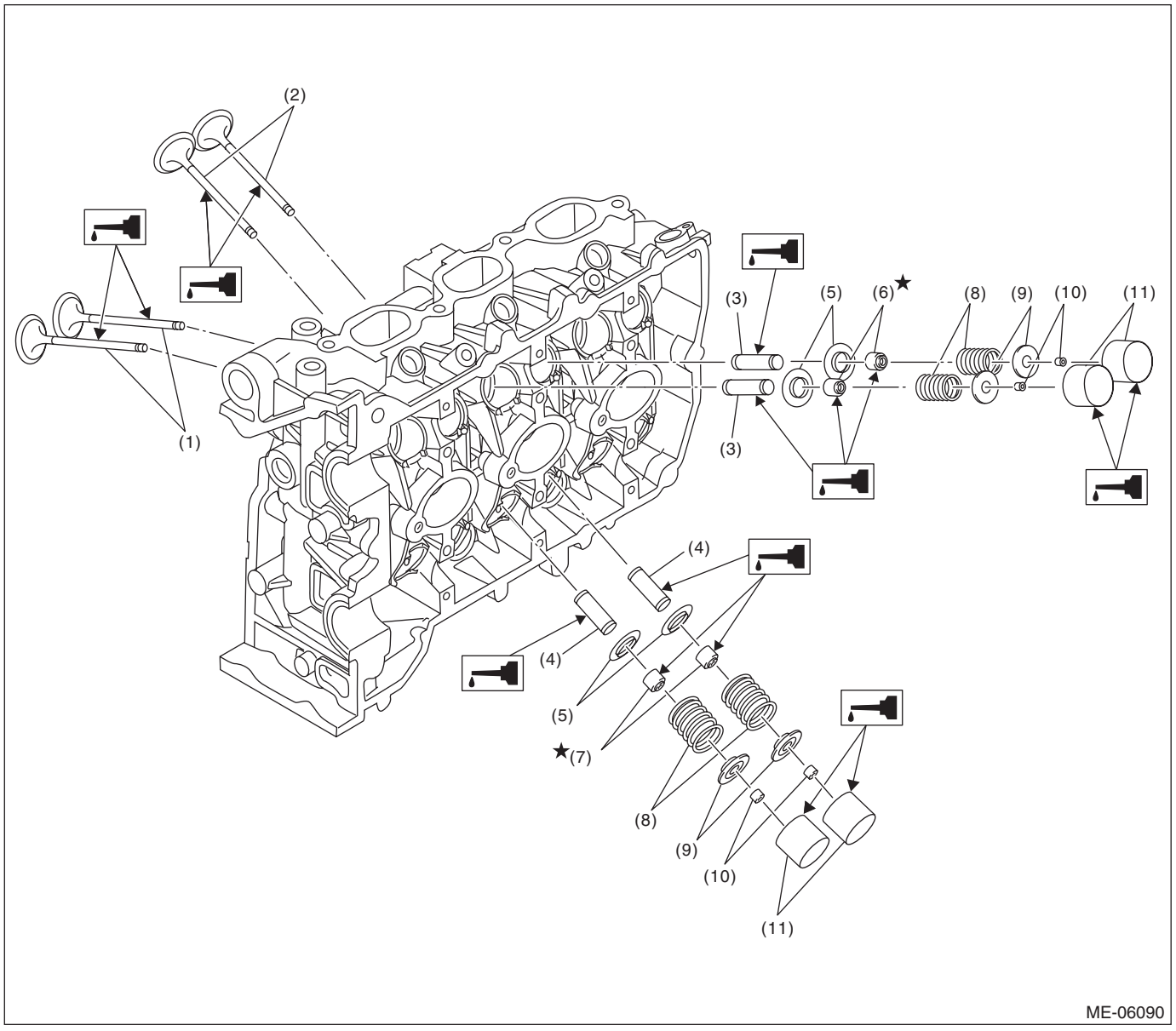


(1) Cylinder head (RH)
(2) Cylinder head (LH)
(3) Cylinder head gasket (RH)
(4) Cylinder head gasket (LH)
(5) O-ring
(6) Exhaust camshaft position sensor (LH)
(7) Front camshaft cap (LH)
(8) Exhaust oil flow control solenoid valve (LH)
(9) Exhaust camshaft cap (rear LH)
(10) Intake camshaft cap (rear LH)
(11) Intake camshaft cap (center LH)
(12) Exhaust camshaft cap (center LH)
(13) Exhaust camshaft (LH)
(14) Intake camshaft (LH)
(15) Intake oil flow control solenoid valve (LH)
(16) Intake camshaft position sensor (LH)
(17) Intake camshaft position sensor (RH)
(18) Exhaust camshaft (RH)
(19) Intake camshaft (RH)
(20) Intake camshaft cap (rear RH)
(21) Intake camshaft cap (center RH)
(22) Exhaust camshaft cap (rear RH)
(23) Exhaust camshaft cap (center RH)
(24) Front camshaft cap (RH)
(25) Exhaust camshaft position sensor (RH)
(26) Exhaust oil flow control solenoid valve (RH)
(27) Intake oil flow control solenoid valve (RH)
(28) Rocker cover (RH)
(29) Gasket
(30) Gasket
(31) Rocker cover (LH)

Tightening torque: N·m (kgf-m, ft-lb)

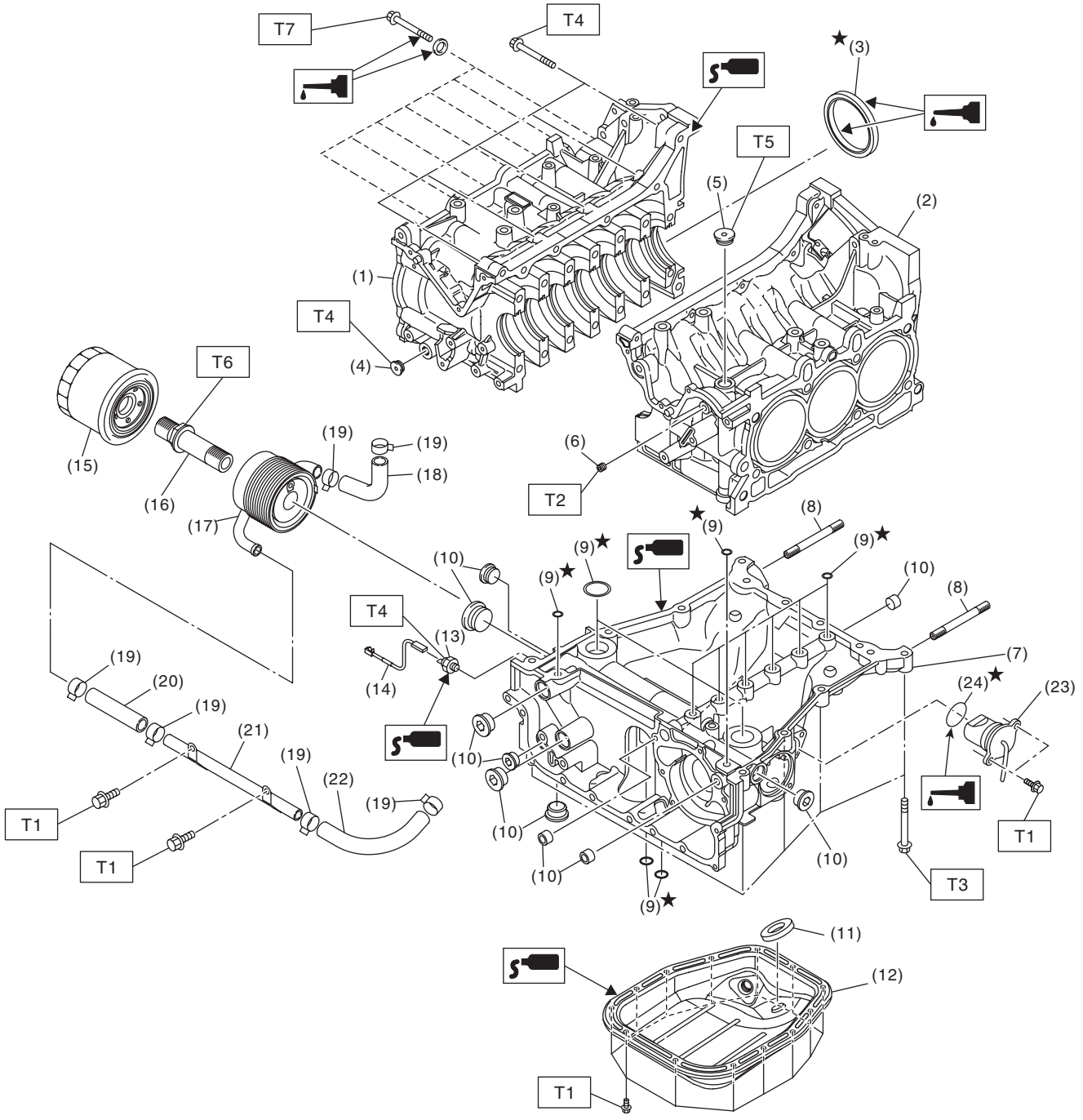
T1: 6.4 (0.7, 4.7)
T2: 9.75 (1.0, 7.2)
T3: 16 (1.6, 11.8)
T4: <Ref. to ME(H6DO)-92, Cylinder Head.>

5. CYLINDER HEAD AND VALVE ASSEMBLY



(1) Intake valve
(2) Exhaust valve
(3) Valve guide (intake)
(4) Valve guide (exhaust)
(5) Valve spring seat
(6) Stem seal (intake)
(7) Stem seal (exhaust)
(8) Valve spring
(9) Valve spring retainer
(10) Valve collet
(11) Valve lifter

6. CYLINDER BLOCK



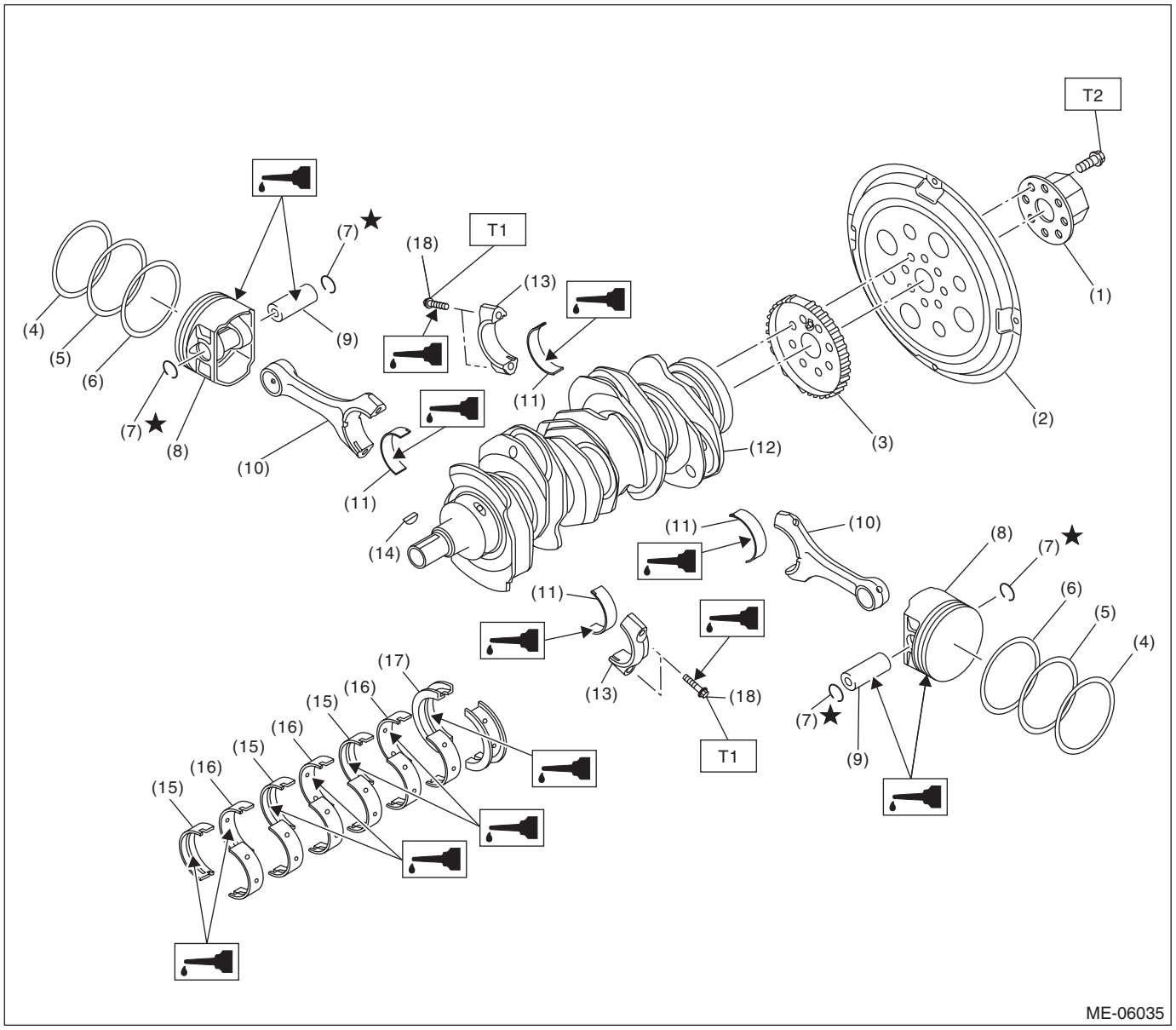
ME-05816

(1) Cylinder block (RH)
(2) Cylinder block (LH)
(3) Oil seal
(4) Plug
(5) Plug
(6) Orifice
(7) Oil pan upper
(8) Stud bolt
(9) O-ring
(10) Plug
(11) Magnet
(12) Oil pan lower
(13) Oil pressure switch
(14) Oil pressure switch harness
(15) Oil filter
(16) Oil cooler connector
(17) Oil cooler
(18) Hose
(19) Clamp
(20) Hose
(21) Oil cooler pipe
(22) Hose
(23) Oil level switch
(24) O-ring

Tightening torque: N·m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)
T2: 17 (1.7, 12.5)
T3: 18 (1.8, 13.3)
T4: 25 (2.5, 18.4)
T5: 37 (3.8, 27.3)
T6: 54 (5.5, 39.8)
T7: <Ref. to ME(H6DO)-105, Cylinder Block.>

7. CRANKSHAFT AND PISTON



(1) Reinforcement drive plate
(2) Drive plate
(3) Crankshaft sensor plate
(4) Top ring
(5) Second ring
(6) Oil ring

(7) Circlip
(8) Piston
(9) Piston pin
(10) Connecting rod
(11) Connecting rod bearing
(12) Crankshaft
(13) Connecting rod cap
(14) Woodruff key

(15) Crankshaft bearing #1, #3, #5
(16) Crankshaft bearing #2, #4, #6
(17) Crankshaft bearing #7
(18) Connecting rod cap bolt

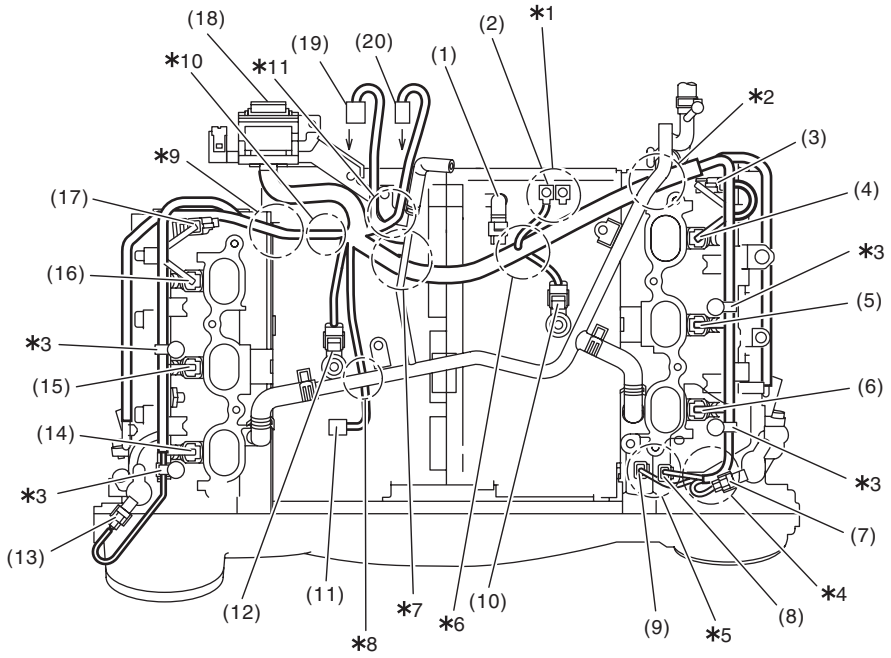
Tightening torque: N·m (kgf-m, ft-lb)

T1: 60 (6.1, 44.3)

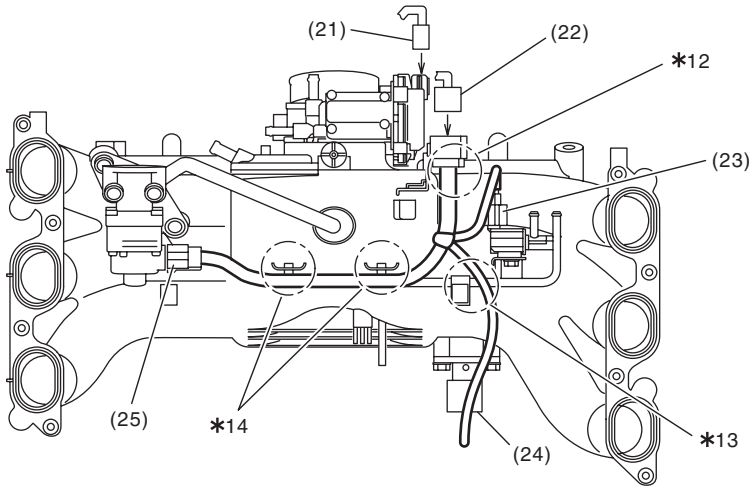
T2: <Ref. to 5AT-63, INSTALLATION, Drive Plate.>

8. ENGINE HARNESS

Engine harness assembly diagram 1



(A)



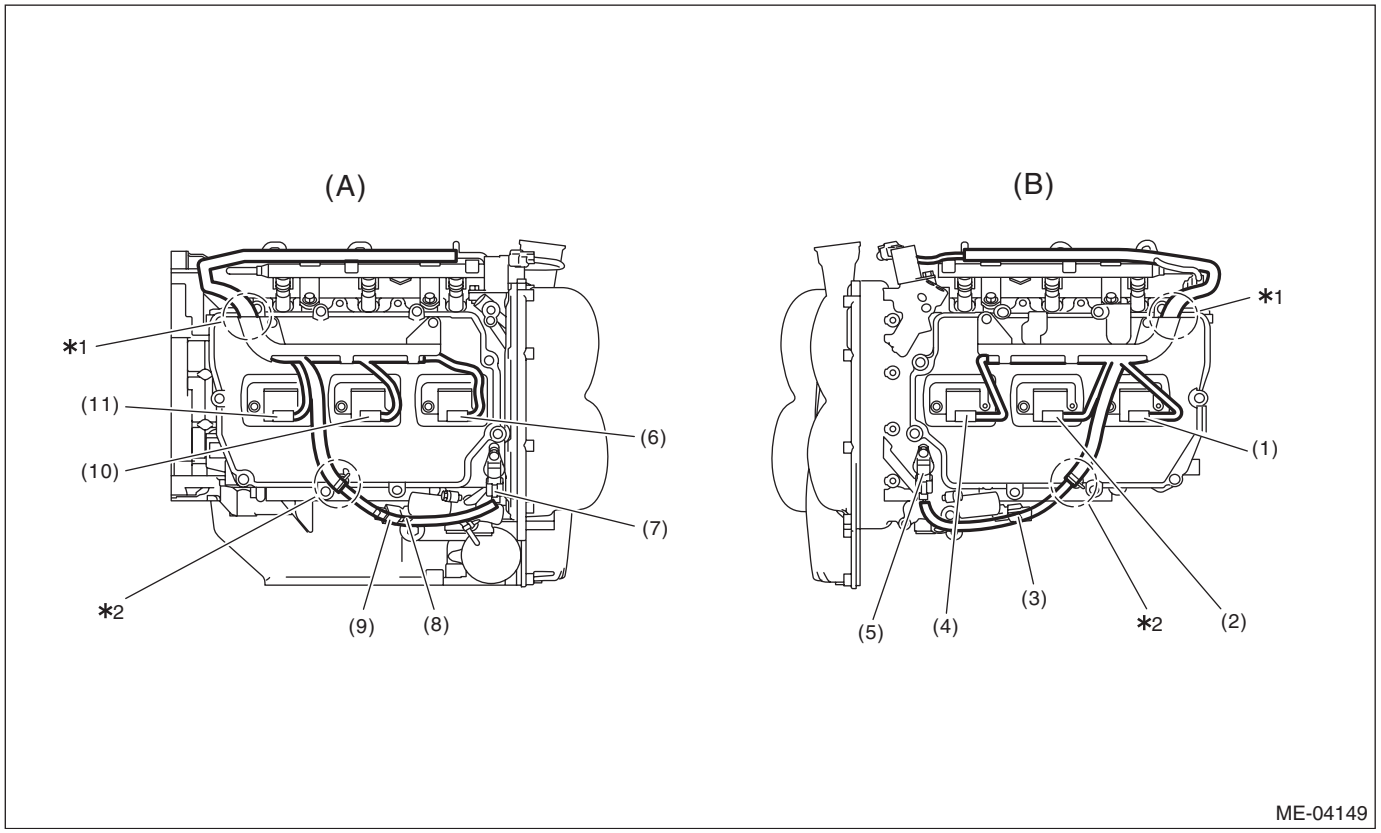
(B)

ME-04534

(A)	Cylinder block upper face	(B)	Intake manifold back surface		
(1)	Crankshaft position sensor connector	(10)	Knock sensor LH connector	(19)	Upper/lower connection connector (to intake manifold)
(2)	Engine ground	(11)	Power steering switch connector	(20)	Electronic throttle control connector (to intake manifold)
(3)	Intake camshaft position sensor LH connector	(12)	Knock sensor RH connector	(21)	Electronic throttle control connector (from upper part of the cylinder block)
(4)	#6 injector connector	(13)	Intake oil flow control solenoid valve RH connector	(22)	Upper/lower connection connector (from upper part of the cylinder block)
(5)	#4 injector connector	(14)	#1 injector connector	(23)	Purge control solenoid valve connector
(6)	#2 injector connector	(15)	#3 injector connector	(24)	Manifold absolute pressure sensor connector
(7)	Intake oil flow control solenoid valve LH connector	(16)	#5 injector connector	(25)	EGR valve connector
(8)	Oil temperature sensor connector	(17)	Intake camshaft position sensor RH connector		
(9)	Engine coolant temperature sensor connector	(18)	Engine harness docking connector		

*1: Install so that engine ground terminals face the rear side of vehicle.
*2: Route under the heater pipe.
*3: Attach the engine harness fixing clip to the fuel pipe stay.
*4: Route from the cutout portion on the fuel pipe protector LH.
*5: Be careful not to mix up the connectors of oil temperature sensor and engine coolant temperature sensor.
*6: Route between crankshaft position sensor and knock sensor LH.
*7: Route under the heater pipe.
*8: Route under the heater pipe.
*9: Route under the fuel pipe.
*10: Attach the engine harness fixing clip to the fixing boss on the cylinder block.
*11: Route over the heater pipe stay.
*12: Securely install the engine harness fixing stay.
*13: Route outside the fuel pipe.
*14: Attach the engine harness fixing clip to the fixing stay on the intake manifold.

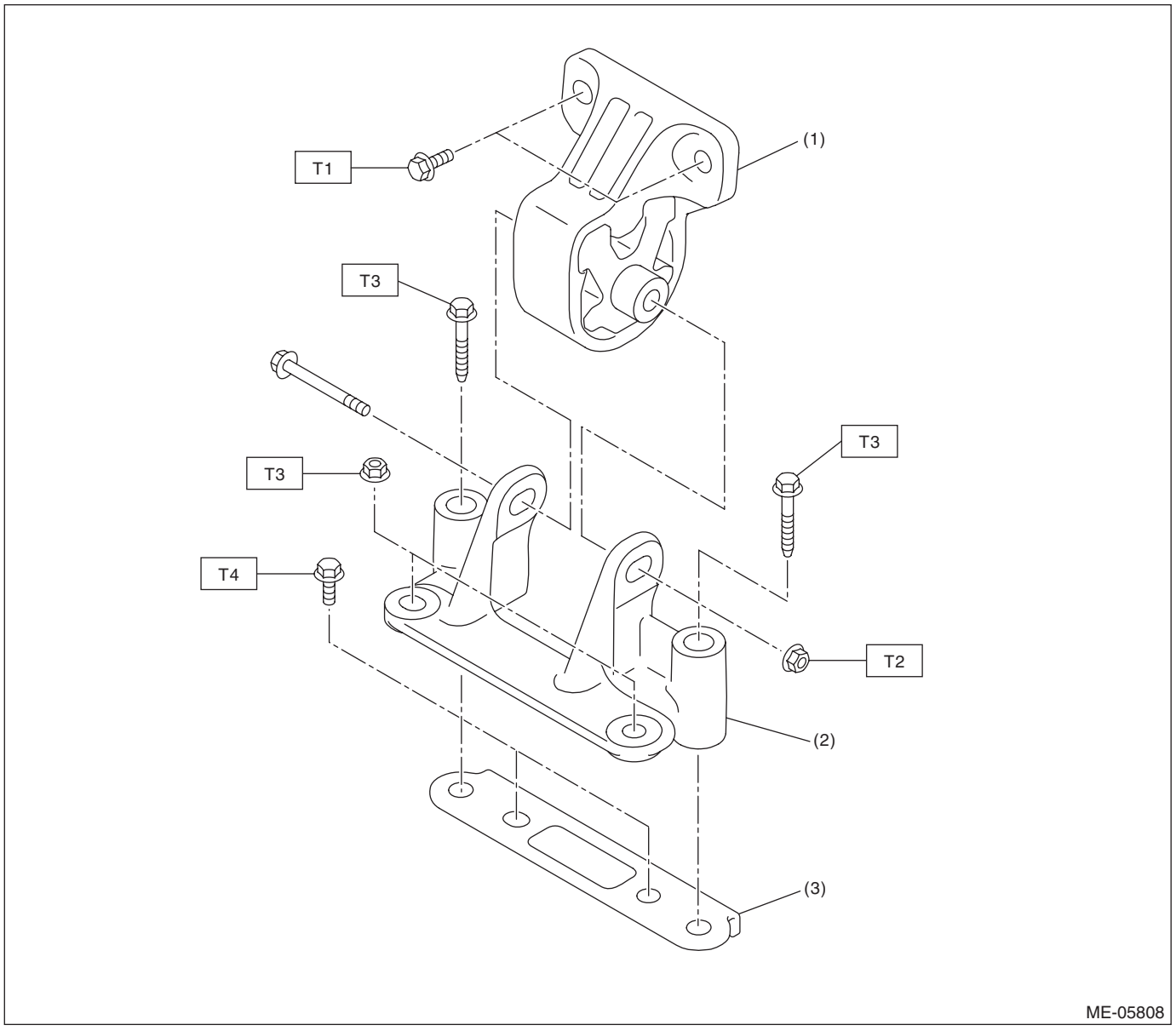
Engine harness assembly diagram 2



(A)	Right side of the engine	(B)	Left side of the engine		
(1)	#6 ignition coil connector	(5)	Exhaust camshaft position sensor LH connector	(9)	Exhaust oil flow control valve solenoid RH connector
(2)	#4 ignition coil connector	(6)	#1 injector connector	(10)	#3 ignition coil connector
(3)	Exhaust oil flow control valve solenoid LH connector	(7)	Exhaust camshaft position sensor RH connector	(11)	#5 ignition coil connector
(4)	#2 ignition coil connector	(8)	Oil pressure switch connector		

*1: Align the engine harness stay end with the end of engine harness identification tape.
*2: Attach the engine harness fixing clip to the fixing boss on the rocker cover.

9. ENGINE MOUNTING



(1) Front mount
(2) Front mounting bracket
(3) Bracket

Tightening torque: N·m (kgf-m, ft-lb)
T1: 25 (2.5, 18.4)
T2: 45 (4.6, 33.2)
T3: 60 (6.1, 44.3)
T4: 65 (6.6, 47.9)

C: CAUTION

- Prior to starting work, pay special attention to the following:
  1. Always wear work clothes, a work cap, and protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
  2. Protect the vehicle using a seat cover, fender cover, etc.
  3. Prepare the service tools, clean cloth, containers to catch grease and oil, etc.
- Vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Remove or install the engine in an area where chain hoists, lifting devices, etc. are available for ready use. When lifting up the vehicle, make sure to support the vehicle at the jack-up points.
- Be careful not to let any oil or grease contact the clutch disc or flywheel.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Keep the removed parts in order and protect them from dust and dirt.
- All removed parts, if to be reused, should be reinstalled in the original positions with attention to the correct directions, etc.
- Rotating parts and sliding parts such as piston, bearing and gear should be coated with oil when being assembled.
- Bolts, nuts and washers should be replaced with new parts as required.
- Be sure to tighten the fasteners including bolts and nuts to the specified torque.

D: PREPARATION TOOL

1. SPECIAL TOOL

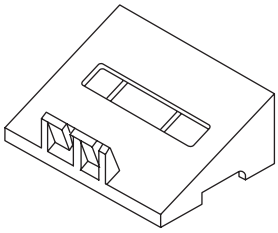
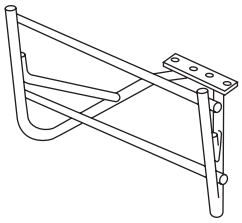
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18250AA010	18250AA010	CYLINDER HEAD TABLE	• Used for replacing valve guides. • Used for removing and installing valve spring.
 ST18232AA000	18232AA000	ENGINE STAND	Used for disassembling and assembling engine.

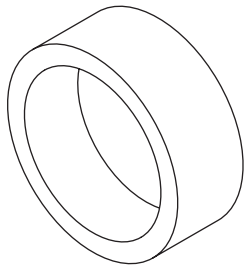
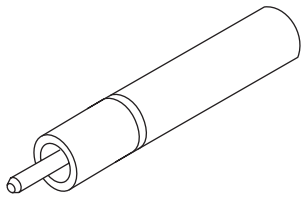
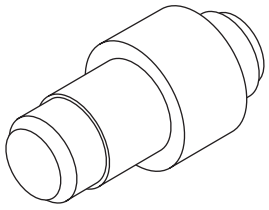
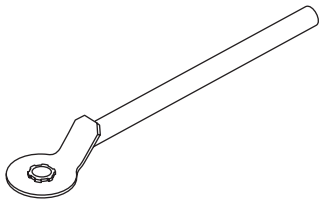
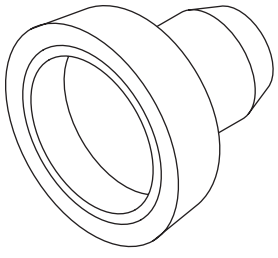
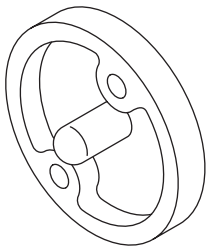
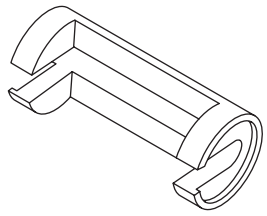
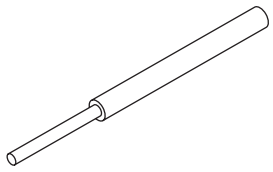
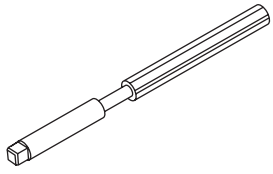
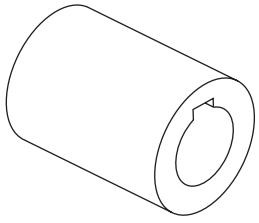
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398744300	398744300	PISTON GUIDE	Used for installing piston in cylinder.
 ST18261AA010	18261AA010	VALVE OIL SEAL GUIDE	Used for press-fitting of intake valve guide oil seals and exhaust valve guide oil seals.
 ST18350AA000	18350AA000	CONNECTING ROD BUSHING REMOVER AND INSTALLER	Used for removing and installing connecting rod bushing.
 ST-499977500	499977500	CAM SPROCKET WRENCH	Used for removing and installing cam sprocket.
 ST-499587200	499587200	CRANKSHAFT OIL SEAL INSTALLER	• Used for installing crankshaft oil seal. • Used together with CRANKSHAFT OIL SEAL GUIDE (499597100).

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499597100	499597100	CRANKSHAFT OIL SEAL GUIDE	• Used for installing crankshaft oil seal. • Used together with CRANKSHAFT OIL SEAL INSTALLER (499587200).
 ST-499718000	499718000	VALVE SPRING REMOVER	Used for removing and installing valve spring.
 ST-499765700	499765700	VALVE GUIDE REMOVER	Used for removing valve guides.
 ST-499765900	499765900	VALVE GUIDE REAMER	Used for reaming valve guides.
 ST18252AA000	18252AA000	CRANKSHAFT SOCKET	Used for rotating crankshaft.

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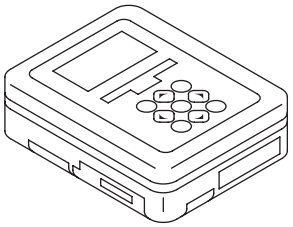
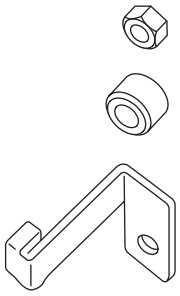
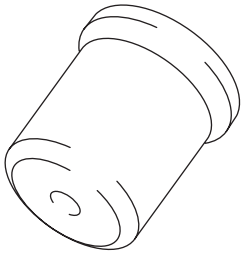
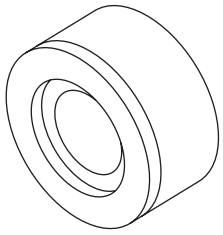
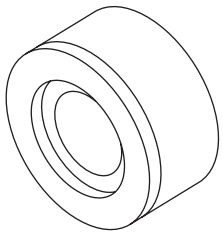
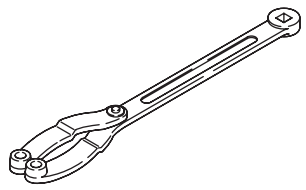
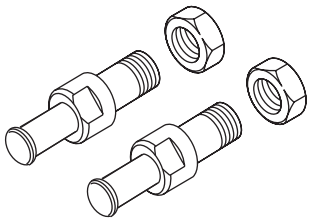
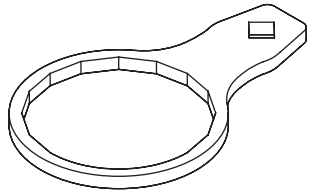
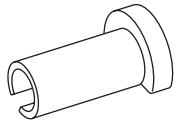
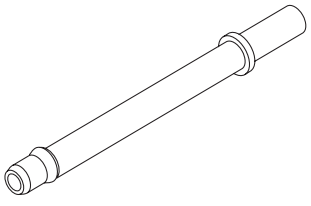
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for various inspections.
 ST-498277200	498277200	STOPPER SET	Used for installing automatic transmission assembly to engine.
 ST-499585700	499585700	OIL SEAL GUIDE	Used for installing the chain cover oil seal.
 ST18251AA050	18251AA050	VALVE GUIDE ADJUSTER	Used for installing intake valve guides.
 ST18251AA060	18251AA060	VALVE GUIDE ADJUSTER	Used for installing exhaust valve guides.

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18355AA000	18355AA000	PULLEY WRENCH	• Used for removing and installing the crank pulley. • Used for removing and installing the idler sprocket. • Used together with PULLEY WRENCH PIN SET (18334AA000).
 ST18334AA000	18334AA000	PULLEY WRENCH PIN SET	• Used for removing and installing the crank pulley. • Used for removing and installing the idler sprocket. • Used together with PULLEY WRENCH (18355AA000).
 ST18332AA020	18332AA020	OIL FILTER WRENCH	Used for removing and installing oil filter.
 ST42099AE000	42099AE000	QUICK CONNECTOR RELEASE	Used for disconnecting quick connector of the engine compartment.
 ST18471AA000	18471AA000	FUEL PIPE ADAPTER	Used for inspecting the fuel pressure.

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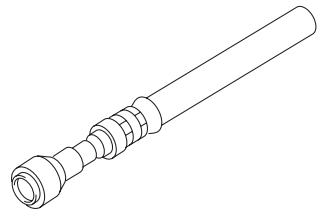
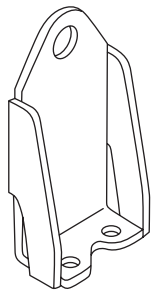
 ST42075AG690	42075AG690	FUEL HOSE	Used for inspecting the fuel pressure. NOTE: This is the SUBARU genuine part.
 ST18360AA020	18360AA020	HANGER	Used for hanging the engine.

2. GENERAL TOOL

TOOL NAME	REMARKS
Compression gauge	Used for inspecting compression pressure.
Timing light	Used for inspecting the ignition timing.
Vacuum gauge	Used for inspecting intake manifold vacuum.
Oil pressure gauge	Used for inspecting engine oil pressure.
Fuel pressure gauge	Used for inspecting fuel pressure.
TORX® socket (E12)	Used for removing and installing connecting rod cap.