

General Description

DIFFERENTIALS

1. General Description

A: SPECIFICATION

1. REAR DIFFERENTIAL

When replacing a rear differential assembly, select the correct one according to the following table.

NOTE:

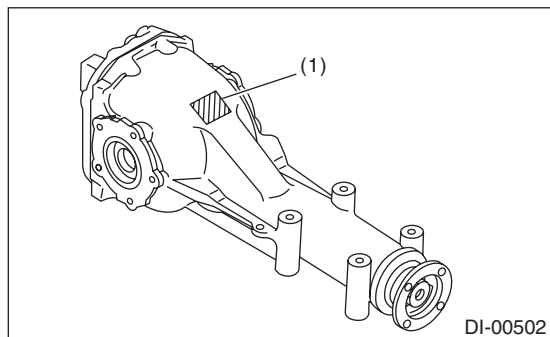
- Using a different rear differential assembly will cause the drive train and tires to drag or emit abnormal noise.
- For option code, refer to “ID” section. <Ref. to ID-2, IDENTIFICATION, Identification.>

Model	Sedan			OUTBACK		
	2.5 L		3.6 L	2.5 L		3.6 L
	CVT	6MT	5AT	CVT	6MT	5AT
Rear differential type	VA1-type	T-type	VA2-type	VA1-type	T-type	VA2-type
Identification	XD	T2	XC	Y2	TP	XC
LSD type	—					
Type of gear	Hypoid gear					
Gear ratio (Number of gear teeth)	3.700 (37/10)	4.111 (37/9)	3.083 (37/12)	3.900 (39/10)	4.444 (40/9)	3.083 (37/12)
Oil capacity	0.8 L (0.8 US qt, 0.7 Imp qt)					
Rear differential gear oil	GL-5 (75W-90)					

2. IDENTIFICATION

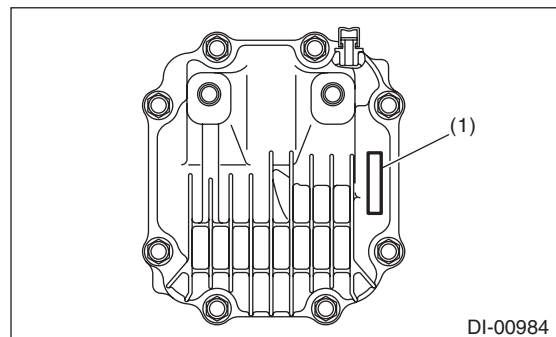
Identification positions are shown in the following figures. For details concerning identification, refer to the “ID” section.

- T-type



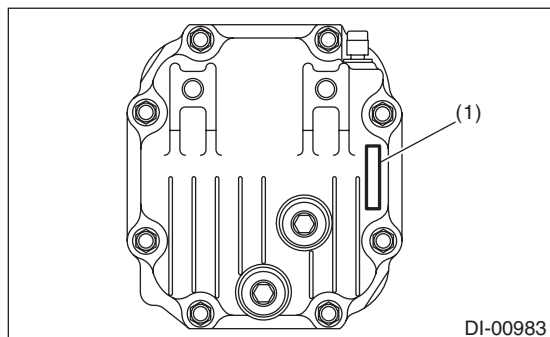
(1) Identification

- VA2-type



(1) Identification

- VA1-type



(1) Identification

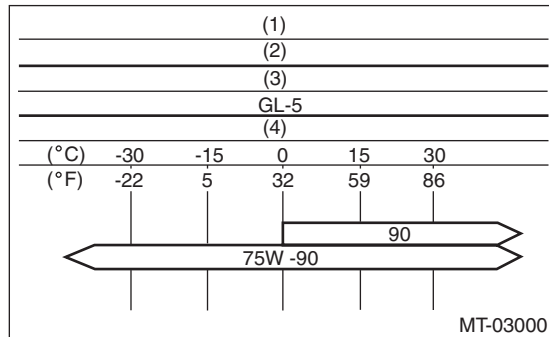
3. REAR DIFFERENTIAL GEAR OIL

Recommended gear oil:

GL-5 (75W-90) or equivalent

CAUTION:

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.



- (1) Item
- (2) Rear differential gear oil
- (3) API classification
- (4) SAE viscosity No. and applicable temperature

4. SERVICE DATA

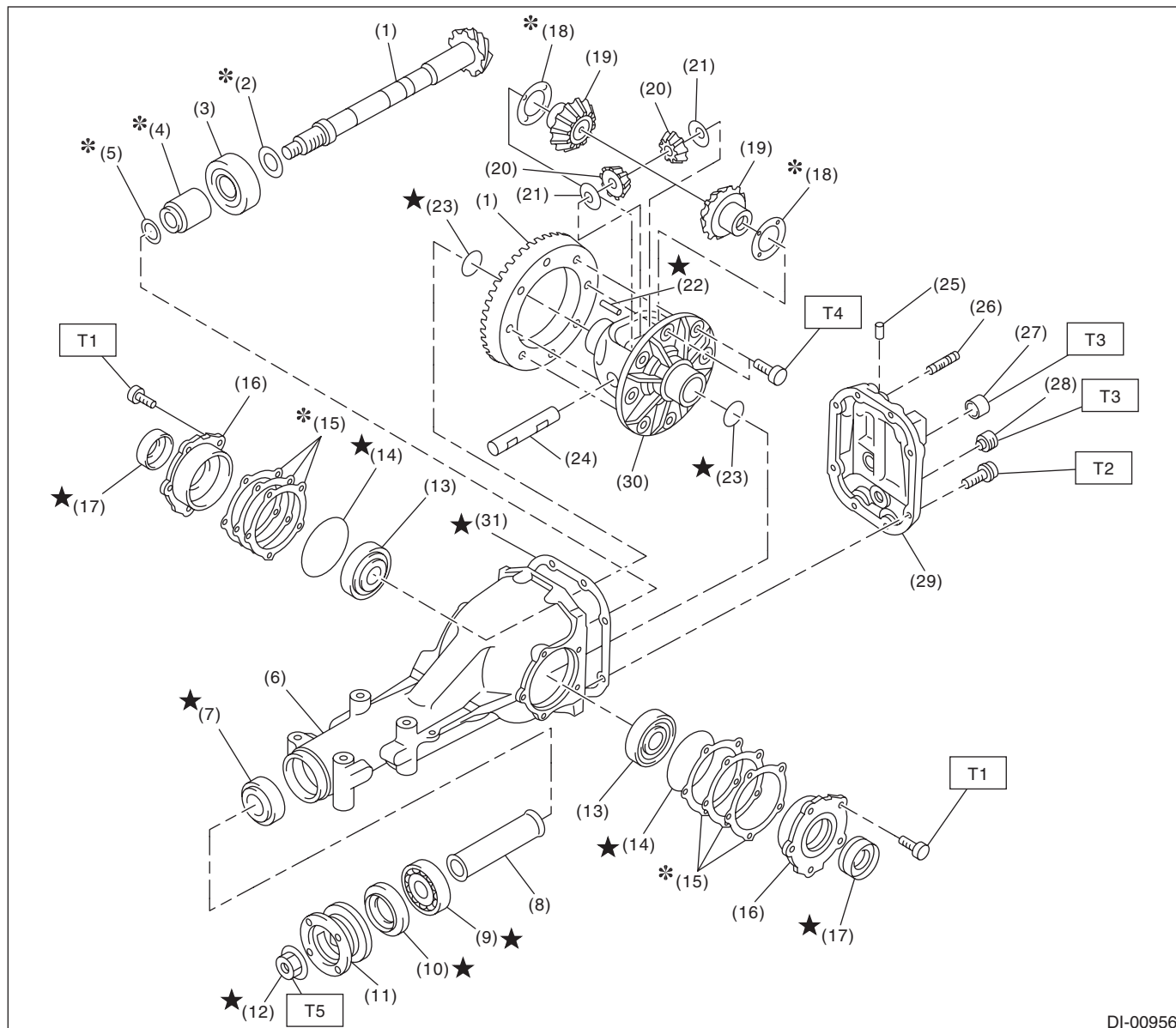
Drive pinion bearing pre-load (for new bearing)	Measured with spring measurement (measured from the companion flange bolt)	N (kgf, lbf)	T-type	18.1 — 38.8 (1.8 — 4.0, 4.1 — 8.7)
			VA1, VA2-type	12.7 — 32.2 (1.3 — 3.3, 2.9 — 7.2)
	Measured with torque wrench	N·m (kgf-m, ft-lb)	T-type	0.69 — 1.47 (0.07 — 0.15, 0.51 — 1.08)
			VA1, VA2-type	0.48 — 1.22 (0.05 — 0.12, 0.35 — 0.90)
Side gear backlash	mm (in)	T-type	0.10 — 0.20 (0.004 — 0.008)	
		VA1-type	0.05 — 0.15 (0.002 — 0.006)	
		VA2-type	0.13 — 0.18 (0.005 — 0.007)	
Hypoid driven gear backlash	mm (in)	T-type	0.10 — 0.20 (0.004 — 0.008)	
		VA1, VA2-type	0.10 — 0.15 (0.004 — 0.006)	
Hypoid driven gear runout on its back surface	mm (in)	T-type	0.05 (0.002)	
Total preload (measured from the companion flange bolt hole)	N (kgf, lbf)	T-type	20.7 — 54.4 (2.1 — 5.5, 4.7 — 12.2)	
Companion flange mating surface runout		mm (in)	0.08 (0.003)	
Companion flange runout on its inner side		mm (in)	0.08 (0.003)	

General Description

DIFFERENTIALS

B: COMPONENT

1. REAR DIFFERENTIAL (T-TYPE)



DI-00956

- | | | |
|---|------------------------------|------------------------|
| (1) Hypoid driven gear and drive pinion set | (14) O-ring | (27) Filler plug |
| (2) Pinion height adjusting washer | (15) Side retainer shim | (28) Drain plug |
| (3) Rear bearing | (16) Side retainer | (29) Rear cover |
| (4) Preload adjusting spacer | (17) Side oil seal | (30) Differential case |
| (5) Preload adjusting washer | (18) Side gear thrust washer | (31) Gasket |
| (6) Differential carrier | (19) Side gear | |
| (7) Front bearing | (20) Pinion mate gear | |
| (8) Spacer | (21) Pinion mate gear washer | |
| (9) Pilot bearing | (22) Pinion shaft lock pin | |
| (10) Front oil seal | (23) Snap ring | |
| (11) Companion flange | (24) Pinion mate shaft | |
| (12) Self-locking nut | (25) Air breather cap | |
| (13) Side bearing | (26) Stud bolt | |

Tightening torque: N-m (kgf-m, ft-lb)

T1: 10.5 (1.1, 7.7)

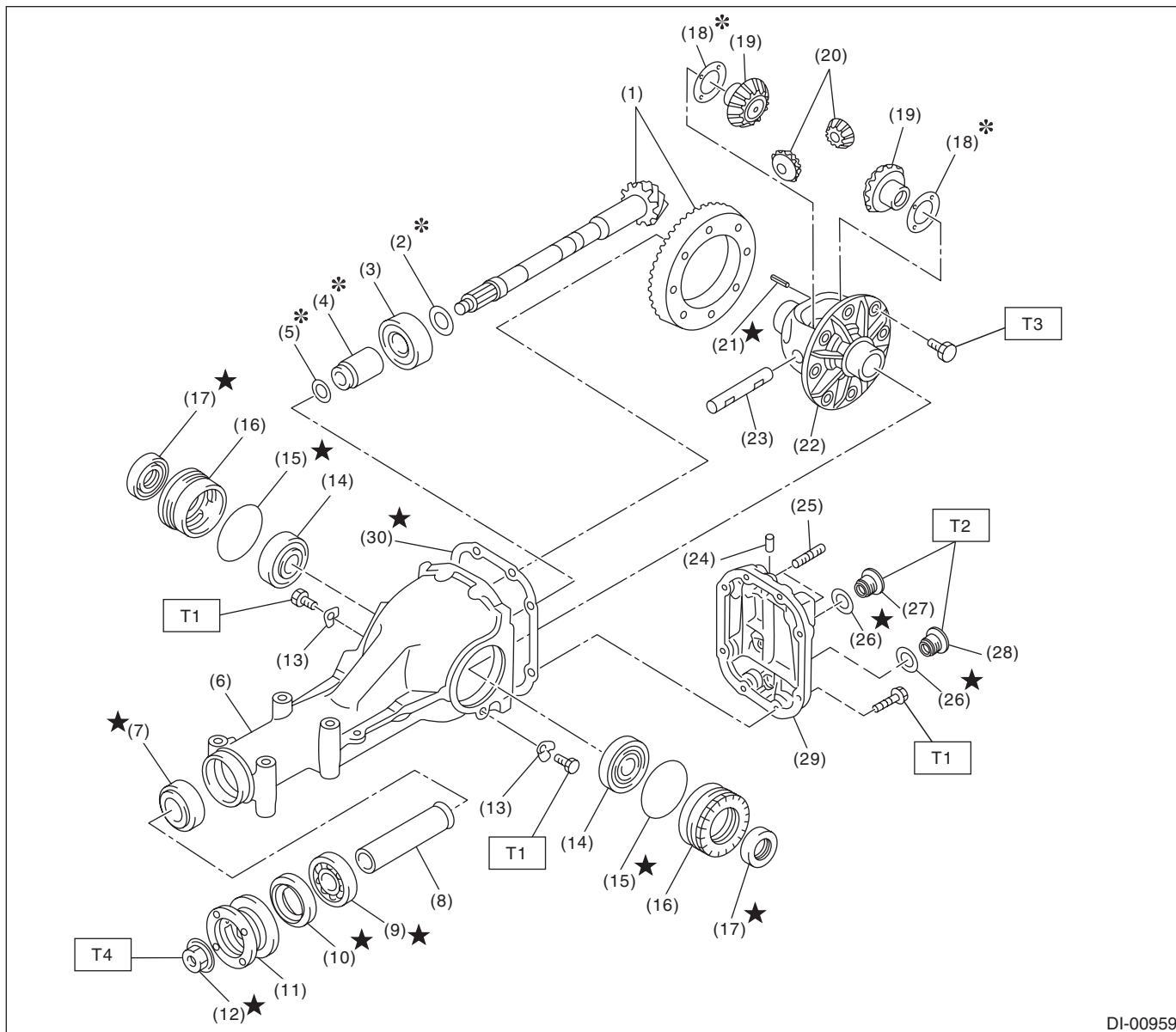
T2: 29.5 (3.0, 21.8)

T3: 49 (5.0, 36.1)

T4: 103 (10.5, 76.0)

T5: 181.5 (18.5, 133.9)

2. REAR DIFFERENTIAL (VA1-TYPE)



DI-00959

- | | | |
|---|------------------------------|------------------|
| (1) Hypoid driven gear and drive pinion set | (13) Lock plate | (25) Stud bolt |
| (2) Pinion height adjusting washer | (14) Side bearing | (26) Gasket |
| (3) Rear bearing | (15) O-ring | (27) Filler plug |
| (4) Preload adjusting spacer | (16) Side retainer | (28) Drain plug |
| (5) Preload adjusting washer | (17) Side oil seal | (29) Rear cover |
| (6) Differential carrier | (18) Side gear thrust washer | (30) Gasket |
| (7) Front bearing | (19) Side gear | |
| (8) Spacer | (20) Pinion mate gear | |
| (9) Pilot bearing | (21) Spring pin | |
| (10) Front oil seal | (22) Differential case | |
| (11) Companion flange | (23) Pinion mate shaft | |
| (12) Self-locking nut | (24) Air breather cap | |

Tightening torque: N-m (kgf-m, ft-lb)

T1: 25 (2.5, 18.4)

T2: 50 (5.1, 36.9)

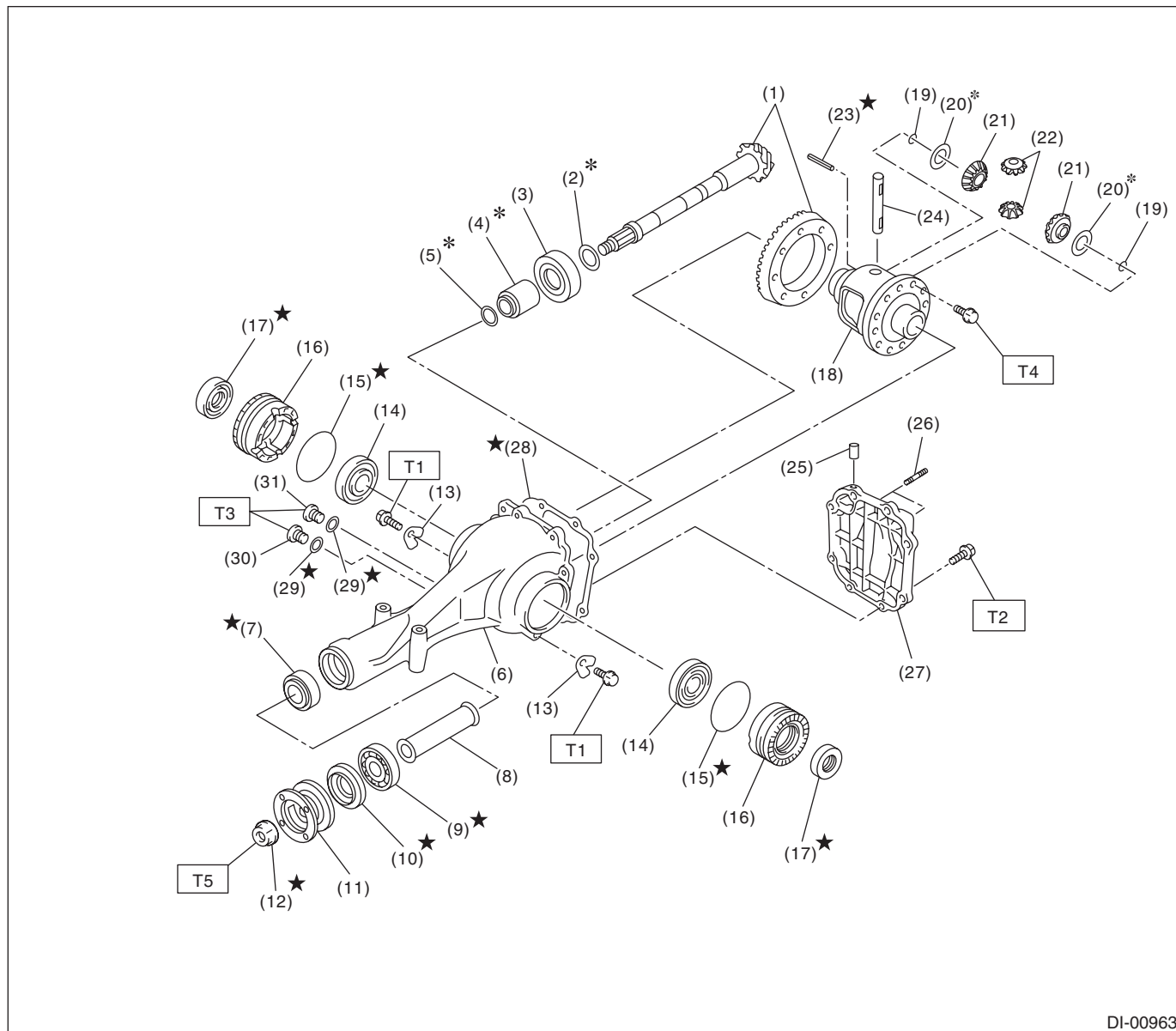
T3: <Ref. to DI-51, ASSEMBLY, Rear Differential (VA-type).>

T4: 191 (19.5, 140.9)

General Description

DIFFERENTIALS

3. REAR DIFFERENTIAL (VA2-TYPE)



DI-00963

- | | | |
|---|------------------------------|------------------|
| (1) Hypoid driven gear and drive pinion set | (14) Side bearing | (27) Rear cover |
| (2) Pinion height adjusting washer | (15) O-ring | (28) Gasket |
| (3) Rear bearing | (16) Side retainer | (29) Gasket |
| (4) Preload adjusting spacer | (17) Side oil seal | (30) Filler plug |
| (5) Preload adjusting washer | (18) Differential case | (31) Drain plug |
| (6) Differential carrier | (19) Circlip | |
| (7) Front bearing | (20) Side gear thrust washer | |
| (8) Spacer | (21) Side gear | |
| (9) Pilot bearing | (22) Pinion mate gear | |
| (10) Front oil seal | (23) Spring pin | |
| (11) Companion flange | (24) Pinion mate shaft | |
| (12) Self-locking nut | (25) Air breather cap | |
| (13) Lock plate | (26) Stud bolt | |

Tightening torque: N·m (kgf·m, ft·lb)

T1: 25 (2.5, 18.4)

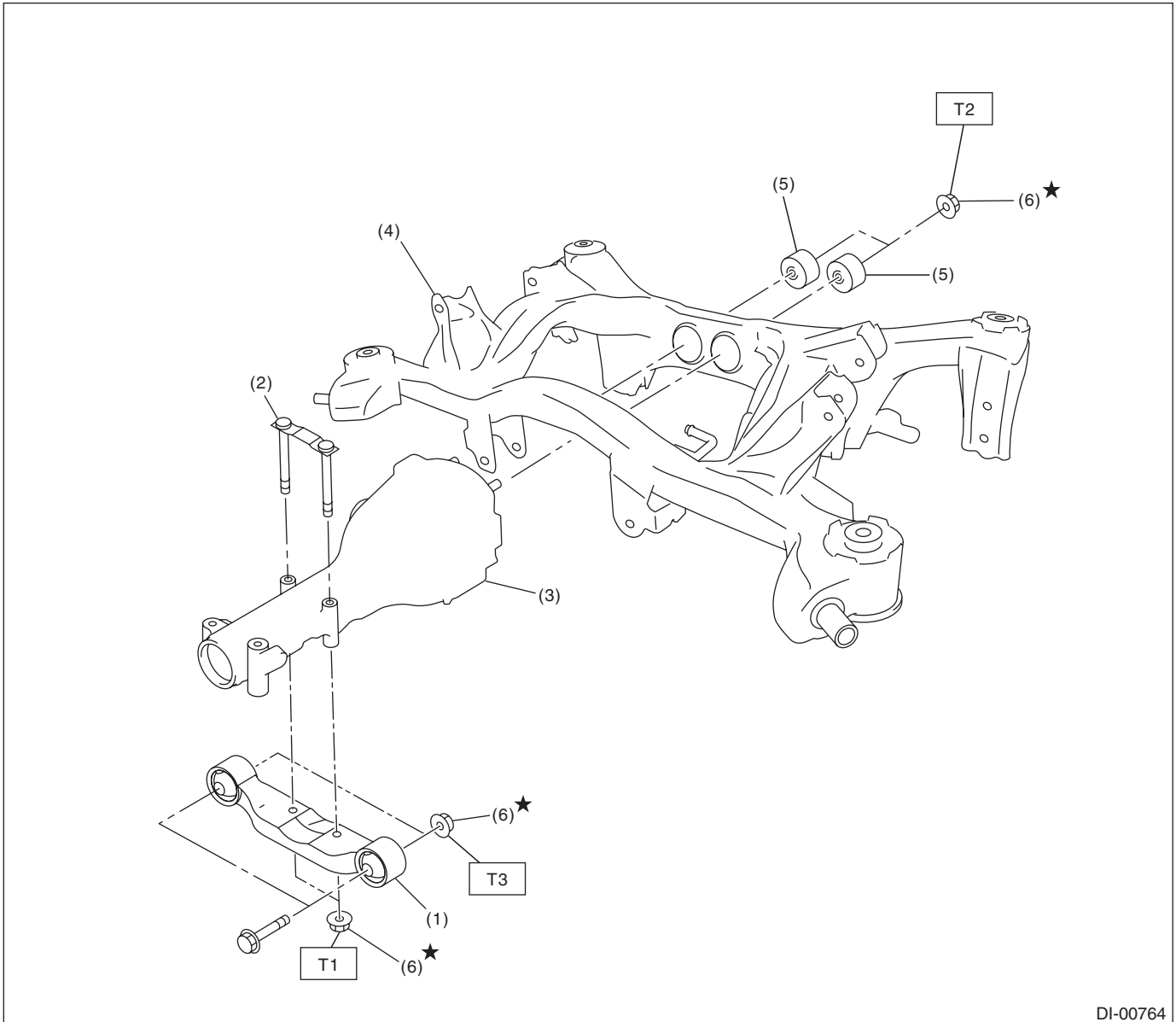
T2: 34 (3.5, 25.1)

T3: 50 (5.1, 36.9)

T4: <Ref. to DI-51, ASSEMBLY, Rear Differential (VA-type).>

T5: 191 (19.5, 140.9)

4. REAR DIFFERENTIAL MOUNTING SYSTEM



DI-00764

- | | |
|------------------------------------|-------------------------------------|
| (1) Rear differential front member | (5) Rear differential mount bushing |
| (2) Rear differential member plate | (6) Self-locking nut |
| (3) Rear differential ASSY | |
| (4) Sub frame | |

Tightening torque: N·m (kgf·m, ft·lb)

T1: 50 (5.1, 36.9)

T2: 70 (7.1, 51.6)

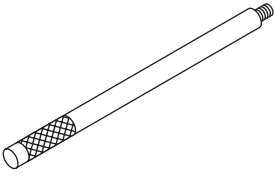
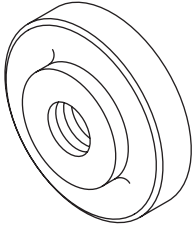
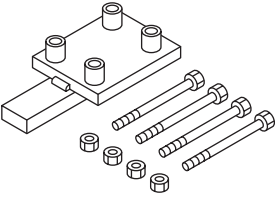
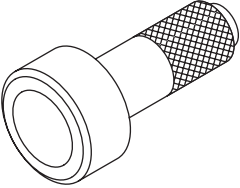
T3: 110 (11.2, 81.1)

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or equivalent. Do not mix gear oil, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Before installing the O-ring or snap ring, apply a sufficient amount of gear oil to avoid damage and deformation.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.

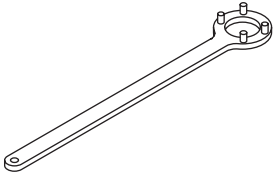
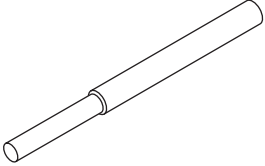
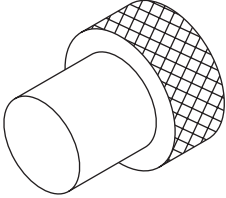
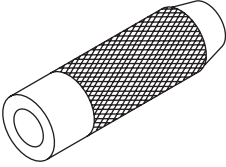
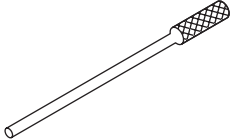
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-398477701</p>	398477701	HANDLE	<ul style="list-style-type: none"> • Used for installing the rear bearing race. • Used for installing the front bearing race. (T-type and VA1-type)
 <p style="text-align: center;">ST-398477702</p>	398477702	DRIFT	<ul style="list-style-type: none"> • Used for installing the front bearing race. (T-type) • Used for installing the rear bearing race. (VA1-type) • Used for installing side bearing race. (VA1-type)
 <p style="text-align: center;">ST-398217700</p>	398217700	ATTACHMENT SET	Stand for rear differential carrier disassembly and assembly.
 <p style="text-align: center;">ST-498447120</p>	498447120	INSTALLER	Used for installing the front oil seal.

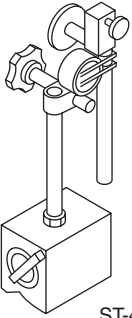
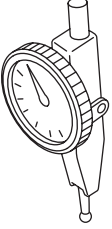
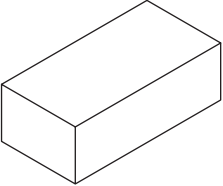
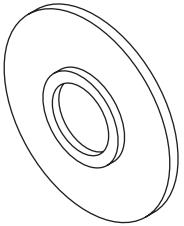
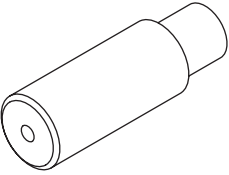
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-498427200</p>	498427200	FLANGE WRENCH	Used for stopping rotation of companion flange when removing and tightening self-lock nut.
 <p style="text-align: center;">ST-398467700</p>	398467700	DRIFT	Used for removing drive pinion shaft, pilot bearing and front bearing cone. (T-type and VA1-type)
 <p style="text-align: center;">ST-399780104</p>	399780104	WEIGHT	<ul style="list-style-type: none"> • Used for installing the front bearing cone and the companion flange. • Used for installing the pilot bearing. (T-type and VA1-type)
 <p style="text-align: center;">ST-899580100</p>	899580100	INSTALLER	Used for installing the front bearing cone and the pilot bearing. (T-type and VA1-type)
 <p style="text-align: center;">ST-899904100</p>	899904100	STRAIGHT PIN REMOVER	<ul style="list-style-type: none"> • Used for removing and installing the pinion mate shaft lock pin. (T-type) • Used for removing and installing the pinion mate shaft spring pin. (VA-type)

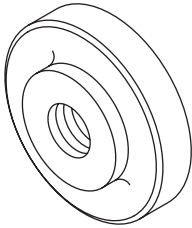
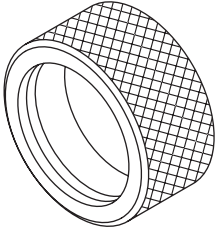
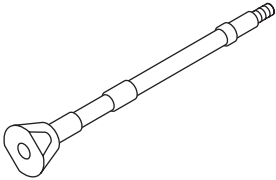
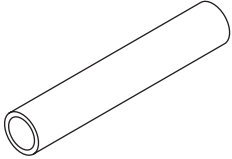
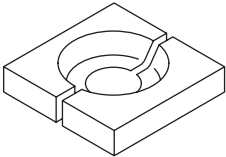
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-498247001</p>	498247001	MAGNET BASE	<ul style="list-style-type: none"> • Used for measuring backlash between side gear and pinion, and hypoid gear. • Used together with DIAL GAUGE (498247100).
 <p>ST-498247100</p>	498247100	DIAL GAUGE	<ul style="list-style-type: none"> • Used for measuring backlash between side gear and pinion, and hypoid gear. • Used together with MAGNET BASE (498247001).
 <p>ST-398507704</p>	398507704	BLOCK	Used for adjusting pinion height and preload. (T-type and VA1-type)
 <p>ST-398177700</p>	398177700	INSTALLER	Used for installing the rear bearing cone. (T-type and VA2-type)
 <p>ST-398457700</p>	398457700	ATTACHMENT	Used for removing the side retainer. (T-type)

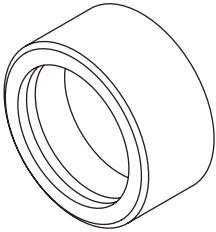
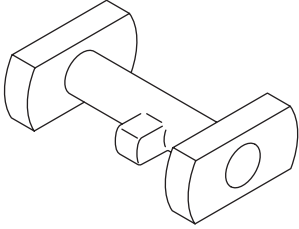
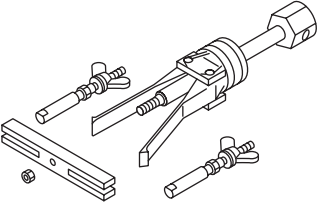
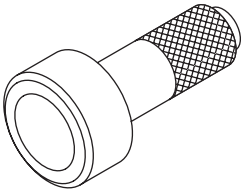
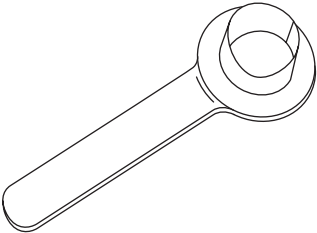
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-398477703</p>	398477703	DRIFT 2	Used for installing the rear bearing race. (T-type and VA2-type)
 <p style="text-align: center;">ST-398437700</p>	398437700	DRIFT	Used for installing the side oil seal. (T-type and VA2-type)
 <p style="text-align: center;">ST-398507702</p>	398507702	DUMMY SHAFT	Used for adjusting pinion height and preload. (T-type)
 <p style="text-align: center;">ST-398507703</p>	398507703	DUMMY COLLAR	Used for adjusting pinion height and preload. (T-type)
 <p style="text-align: center;">ST-398517700</p>	398517700	REPLACER	Used for removing rear bearing cone. (T-type and VA2-type)

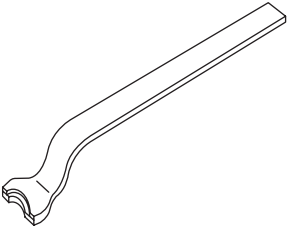
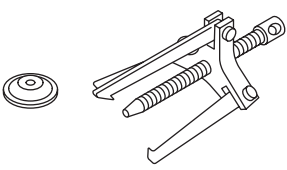
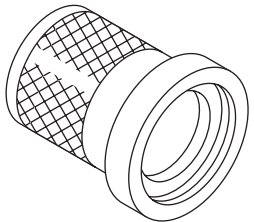
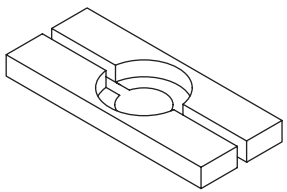
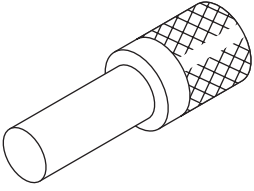
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-398487700</p>	398487700	DRIFT	Used for installing side bearing cone. (T-type and VA2-type)
 <p>ST-398507701</p>	398507701	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height. (T-type)
 <p>ST-398527700</p>	398527700	PULLER ASSY	<ul style="list-style-type: none"> • Used for removing front oil seal. • Used for removing the side bearing race. (T-type)
 <p>ST-398417700</p>	398417700	DRIFT	Used for installing side bearing race. (T-type and VA2-type)
 <p>ST28099PA090</p>	28099PA090	OIL SEAL PROTECTOR	Used for installing the rear drive shaft to the rear differential. (For oil seal protection)

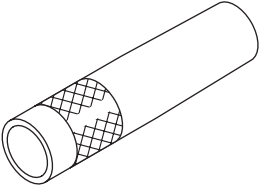
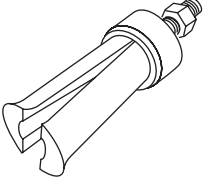
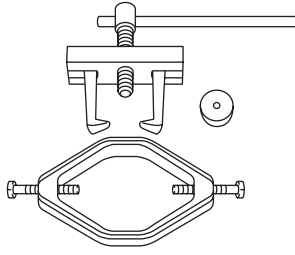
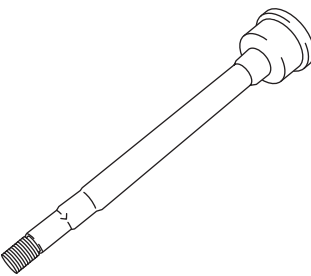
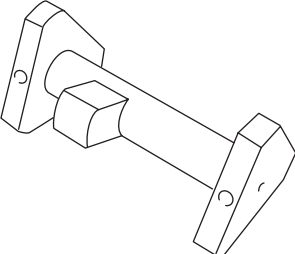
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST28099PA100</p>	28099PA100	DRIVE SHAFT REMOVER	Used for removing the rear drive shaft from rear differential. (T-type)
 <p style="text-align: center;">ST-399703600</p>	399703600	PULLER ASSY	Used for removing companion flange.
 <p style="text-align: center;">ST-899874100</p>	899874100	INSTALLER	Used for installing the companion flange.
 <p style="text-align: center;">ST-498077000</p>	498077000	REMOVER	Used for removing the side bearing cone. (VA2-type)
 <p style="text-align: center;">ST-899864100</p>	899864100	REMOVER	Used for removing the side bearing cone. (VA2-type)

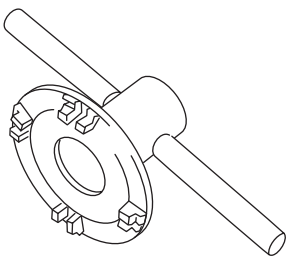
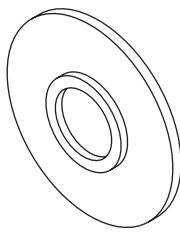
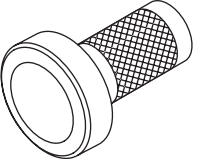
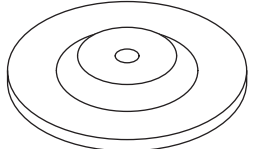
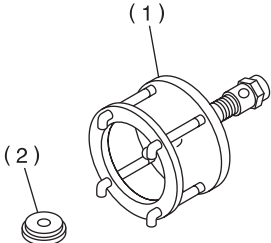
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p data-bbox="337 520 467 541">ST-499277200</p>	499277200	INSTALLER	Used for installing the front bearing race and front oil seal. (VA2-type)
 <p data-bbox="324 871 462 892">ST18758AA000</p>	18758AA000	PULLER	Used for removing the side bearing race. (VA2-type)
 <p data-bbox="324 1222 462 1243">ST18759AA000</p>	18759AA000	PULLER ASSY	Used for removing the side bearing cone. (T-type)
 <p data-bbox="324 1572 462 1593">ST18678AA000</p>	18678AA000	DUMMY SHAFT	Used for adjusting pinion height and preload. (VA2-type)
 <p data-bbox="324 1925 462 1946">ST18831AA010</p>	18831AA010	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height. (VA2-type)

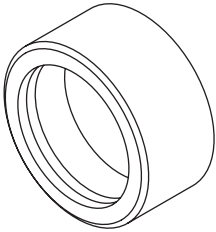
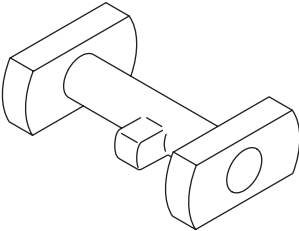
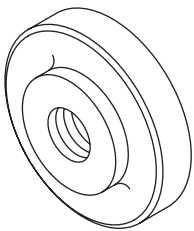
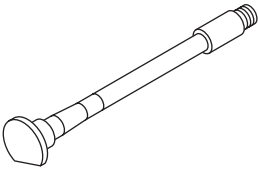
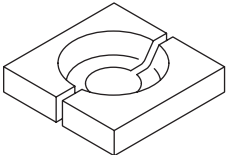
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST18630AA010</p>	18630AA010	WRENCH COMPL RETAINER	<ul style="list-style-type: none"> • Used for removing and installing the side retainer. (VA1-type and VA2-type) • WRENCH ASSY (499787000) can also be used.
 <p style="text-align: center;">ST-498175500</p>	498175500	INSTALLER	Used for installing the rear bearing cone. (VA1-type)
 <p style="text-align: center;">ST498447100</p>	498447100	INSTALLER	Used for installing the side oil seal. (VA1-type)
 <p style="text-align: center;">ST-399520105</p>	399520105	SEAT	<ul style="list-style-type: none"> • Used for removing the side bearing cone. (VA1-type and VA2-type) • Used together with PULLER SET (899524100). (VA1-type) • Used together with REMOVER (899864100). (VA2-type)
 <p style="text-align: center;">ST-899524100</p>	899524100	PULLER SET	<ul style="list-style-type: none"> • Used for removing the side bearing cone. (VA1-type) • Used together with SEAT (399520105). (1) Puller (2) Cap

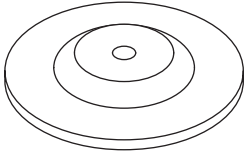
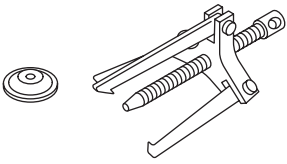
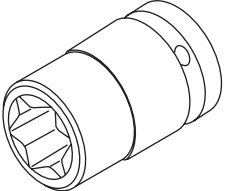
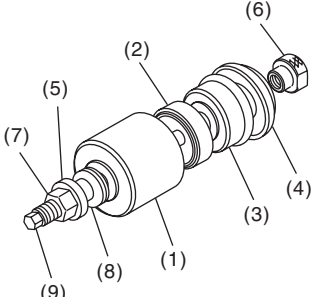
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-498485400</p>	498485400	DRIFT	Used for installing side bearing cone. (VA1-type)
 <p style="text-align: center;">ST-498505501</p>	498505501	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height. (VA1-type)
 <p style="text-align: center;">ST-498447110</p>	498447110	DRIFT	Used for installing the front bearing race. (VA1-type)
 <p style="text-align: center;">ST-498447150</p>	498447150	DUMMY SHAFT	Used for adjusting pinion height and preload. (VA1-type)
 <p style="text-align: center;">ST-498515500</p>	498515500	REPLACER	Used for removing rear bearing cone. (VA1-type)

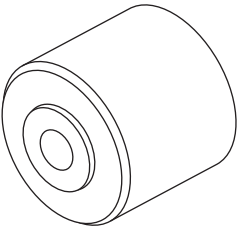
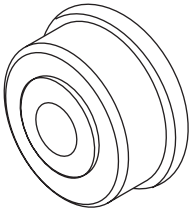
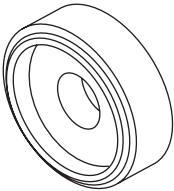
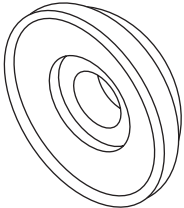
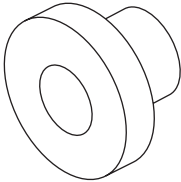
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST-499705404</p>	499705404	SEAT	<ul style="list-style-type: none"> • Used for removing the side bearing race. (VA1-type) • Used together with PULLER ASSY (499705401).
 <p style="text-align: center;">ST-499705401</p>	499705401	PULLER ASSY	<ul style="list-style-type: none"> • Used for removing the side bearing race. (VA1-type) • Used together with SEAT (499705404).
 <p style="text-align: center;">ST18270KA020</p>	18270KA020	SOCKET (E20)	Used for removing and installing the hypoid driven gear. (VA1-type and VA2-type)
 <p style="text-align: center;">ST41399FG001</p>	41399FG001	SPECIAL TOOL ASSY	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • Use (1), (3), (5), (6), (7), (8) and (9) for removal. • Use (2), (4), (5), (6), (7), (8) and (9) for installation. <p>(1) SPECIAL TOOL A (41399FG010) (2) SPECIAL TOOL B (41399FG020) (3) SPECIAL TOOL C (41399FG031) (4) SPECIAL TOOL D (41399FG041) (5) SPECIAL TOOL SLEEVE (41399FG050) (6) SPECIAL TOOL RING (41399FG061) (7) SPECIAL TOOL NUT (41399FG070) (8) SPECIAL TOOL BEARING (41399FG080) (9) SPECIAL TOOL SHAFT (41399FG091)</p>

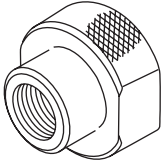
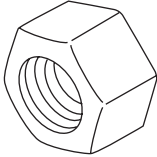
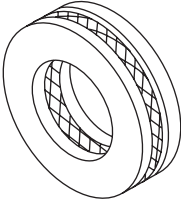
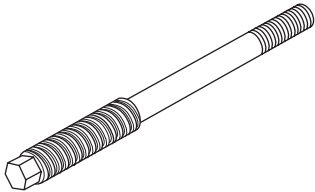
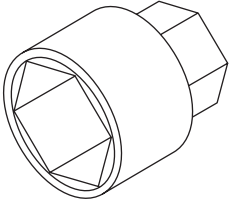
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST41399FG010</p>	41399FG010	SPECIAL TOOL A	<ul style="list-style-type: none"> • Used for removing the rear differential mount bushing. • For combination of tools for removal, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG020</p>	41399FG020	SPECIAL TOOL B	<ul style="list-style-type: none"> • Used for installing the rear differential mount bushing. • For combination of tools for installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG031</p>	41399FG031	SPECIAL TOOL C	<ul style="list-style-type: none"> • Used for removing the rear differential mount bushing. • For combination of tools for removal, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG041</p>	41399FG041	SPECIAL TOOL D	<ul style="list-style-type: none"> • Used for installing the rear differential mount bushing. • For combination of tools for installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG050</p>	41399FG050	SPECIAL TOOL SLEEVE	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to "SPECIAL TOOL ASSY (41399FG001)".

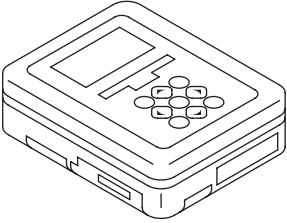
General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST41399FG061</p>	41399FG061	SPECIAL TOOL RING	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG070</p>	41399FG070	SPECIAL TOOL NUT	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG080</p>	41399FG080	SPECIAL TOOL BEARING	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399FG091</p>	41399FG091	SPECIAL TOOL SHAFT	<ul style="list-style-type: none"> • Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to "SPECIAL TOOL ASSY (41399FG001)".
 <p style="text-align: center;">ST41399YC000</p>	41399YC000	SOCKET WRENCH (17)	Used for tightening the self-locking nut. (Except for OUTBACK)

General Description

DIFFERENTIALS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST1B022XU0</p>	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.

2. GENERAL TOOL

TOOL NAME	REMARKS
Transmission jack	Used for removing and installing the rear differential.
Puller	Used for removing the side bearing retainer.
Thickness gauge	Used for measuring clearance.
Hexagon wrench	Used for installing and removing the oil filler plug and oil drain plug.
Tire lever	Used for removing the rear drive shaft. (VA-type)
Angle gauge	Used for installing the hypoid driven gear. (VA-type)