1. NOISE AND VIBRATION

CAUTION:

Do not keep the relief valve operated for five seconds or more at any time or inner parts of the oil pump may be damaged due to rapid increase of fluid temperature.

NOTE

- A screeching noise may be heard immediately after the engine start in extremely cold conditions. In this case, if the noise goes off during warm up there is no abnormal function in the system. This is due to the fluid characteristics in extremely cold condition.
- The oil pump normally makes a small whining noise due to its mechanism. Even if a noise is heard when steering wheel is turned at stand still, there is no abnormal function in the system provided that the noise eliminates when the vehicle is driving.
- When turning the steering wheel with the brake applied when the vehicle is parked, a screeching noise may be generated by the brake disc and pads. This is not a fault in the steering system.
- There may be a small vibration around the steering devices when turning the steering wheel at standstill, even though the component parts are operating properly.

Hydraulic systems are likely to generate this kind of vibration as well as working noise and fluid noise because of combined conditions, i.e., road surface and tire surface, engine speed and turning speed of steering wheel, fluid temperature and braking condition.

These conditions do not indicate a problem in the system.

Confirm vibration for an AT model, by applying the parking brake on a concrete surface, shifting into the "D" range, and turning the steering wheel repeatedly from slow to rapid, step by step.

Trouble	Possible cause	Corrective action
Hiss noise (continuous)	Relief valve emits operating sound when steering wheel is completely turned in either direction. (Do not keep this condition for 5 seconds or more.)	Normal
While engine is running.	Relief valve emits operating sound when steering wheel is not turned. This means that the relief valve is defective.	Replace the oil pump.
	Interference with adjacent parts	Check the parts for deformation. Replace or adjust if necessary.
D. 111	Loosened installation of oil pump, oil tank, pump bracket, gearbox or crossmember	Retighten.
Rattling noise (intermittent) While engine is running.	Loose oil pump pulley or other pulley(s)	Retighten.
write engine is ruilling.	Looseness of linkage, play of steering, improper tightening (looseness) of suspension joint or steering column	Retighten or replace.
	Sound generates from the inside of gearbox or oil pump.	Replace faulty parts in the gearbox or oil pump.
Knocking When turning steering wheel in	Excessive backlash Loosened lock nut for adjusting backlash	Adjust and retighten.
both directions with small angle repeatedly at engine ON or OFF.	Insufficient tightening or play in the tie-rod or tie-rod end	Retighten or replace.
Grinding noise (continuous)	Air in vane pump	Inspect and retighten the fluid line connection. Refill the fluid and vent air.
While engine is running.	Vane pump seizing	Replace the oil pump.
	Oil pump pulley bearing seized	Replace the oil pump.
	Folded hose, flattened pipe	Replace.
Squeal, squeak (intermittent or continuous) While engine is running.	Improper adjustment of pulley belt Damaged or over tensioned pulley belt Unequal length of pulley belts	Adjust or replace.
writing engine is fullilling.	Runout or dirty V-groove surface of oil pump pulley	Clean or replace.

General Diagnostic Table

POWER ASSISTED SYSTEM (POWER STEERING)

Trouble	Possible cause	Corrective action
	Fluid aeration	Fix the faulty part causing aeration. Replace the fluid and vent air.
Sizzling noise (continuous)	Damaged pipe of gearbox	Replace the pipe.
While engine is running.	Faulty inside of hose or pipe Flattened hose or pipe	Repair or replace.
	Abnormal inside of oil tank	Replace.
	Removed oil tank cap	Install cap.
Whistle (continuous) While engine is running.	Faulty pipe of gearbox or faulty hose	Replace the faulty parts of the gearbox or the hose.
	Looseness of oil pump, oil pump bracket attachment	Retighten.
Whine or growl (intermittent or continuous) While engine is running with/ without steering turned.	Fault inside of oil pump or hose	Replace the oil pump or hose, if the noise can be heard when vehicle is running as well as being stopped.
	Torque converter growl, air conditioner compression growl	Remove the power steering pulley belt and check.
Grinding noise (continuous)	Fault inside of gearbox	Replace the faulty parts of gearbox.
When engine operates (when	Faulty steering shaft bearing	Apply grease or replace.
operating steering wheel)	Occurs when turning the steering wheel with brakes (service or parking) applied.	If the noise goes off when brake is released, it is normal.
	Engine speed is too low.	Adjust, and notify customer.
Vibration	Air in vane pump	Repair faulty part Vent air.
While engine is running with/ without steering turned.	Damaged valve in oil pump or gearbox	Replace the faulty parts in gearbox and oil pump.
	Excessive play in steering, looseness of suspension parts	Retighten.

2. MEASUREMENT OF STEERING EFFORT

	Step	Check	Yes	No
1	CHECK STEERING EFFORT. 1) Stop the vehicle on paved road. 2) Start the engine. 3) Run the engine at idle. 4) Install a spring scale on the steering wheel. 5) Pull the spring scale at a right angle to the steering wheel, and measure both right and left steering wheel efforts.	Is the steering effort less than 29.4 N (3.0 kgf, 6.6 lbf)?	Steering effort is normal. (Finish the diagnosis)	Go to step 2.
	PS-01008			
	NOTE: When turning the steering more quickly than necessary from a direction to the other direction at an engine speed of 2,000 rpm or higher, steering effort may be heavy. This is caused by flow characteristic of the fluid in the oil pump and is not a defect.			
2	CHECK STEERING EFFORT.1) Stop the engine and lift it up.2) Pull the spring scale at a right angle to the steering wheel, and measure both right and left steering wheel efforts.	Is the steering effort less than 19 N (1.9 kgf, 4.3 lbf)?	Go to step 3.	Perform the back- lash adjustment.
3	CHECK STEERING WHEEL EFFORT. 1) Remove the universal joint. 2) Measure the steering wheel effort.	Is the steering effort less than 2.26 N (0.23 kgf, 0.51 lbf)?	Go to step 4.	Replace the steering column.
4	CHECK STEERING WHEEL EFFORT. Measure the steering wheel effort.	Is the difference of steering effort between right and left less than 20%?	Go to step 5.	Replace the steering column.
5	CHECK UNIVERSAL JOINT. Measure the swing torque of joint. (Yoke of steering column side) <ref. inspection,="" joint.="" ps-23,="" to="" universal=""></ref.>	Is the swing torque of the universal joint less than 7.3 N (0.74 kgf, 1.64 lbf)?	Go to step 6.	Replace the universal joint.
6	CHECK UNIVERSAL JOINT. Measure the swing torque of joint. (Yoke of gearbox side) <ref. inspection,="" joint.="" ps-23,="" to="" universal=""></ref.>	Is the swing torque of the universal joint less than 3.8 N (0.39 kgf, 0.86 lbf)?	Go to step 7.	Replace the universal joint.
7	CHECK FRONT WHEEL. Check the front wheels.	Does the front wheels have unsteady revolution or rattling, or does the brake drag?	Inspect, readjust and replace if necessary.	Go to step 8.
8	CHECK TIE-ROD ENDS. Remove the tie-rod end from the front housing.	Does the tie-rod and tie-rod end have unsteady revolution or rattling?	Inspect and replace if necessary.	Go to step 9.
9	CHECK GEARBOX. Measure the rotating of gearbox. <ref. gearbox.="" inspection,="" limit,="" ps-55,="" service="" steering="" to=""></ref.>	Is the rotational resistance of the steering gearbox less than 17 N (1.7 kgf, 3.8 lbf)? Is the dif- ference between the right and left rotational resistances less than 20%?	Go to step 10.	Readjust the back- lash, and if ineffec- tive, replace the faulty parts.

General Diagnostic Table

POWER ASSISTED SYSTEM (POWER STEERING)

Step		Check	Yes	No
10	CHECK GEARBOX. Measure the sliding of gearbox. <ref. gearbox.="" inspection,="" limit,="" ps-55,="" service="" steering="" to=""></ref.>	Is the sliding resistance of the steering gearbox less than 375 N (38.2 kgf, 84 lbf)? Is the difference between the right and left sliding resistances less than 20%?	normal. Check the front	Readjust the back- lash, and if ineffec- tive, replace the faulty parts.

General Diagnostic Table

POWER ASSISTED SYSTEM (POWER STEERING)

BODY SECTION

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

FUJI HEAVY INDUSTRIES LTD.

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)	AC
HVAC SYSTEM (DIAGNOSTICS)	AC(diag)
AIRBAG SYSTEM	АВ
AIRBAG SYSTEM (DIAGNOSTICS)	AB(diag)
OCCUPANT DETECTION SYSTEM (DIAGNOSTICS)	OD(diag)
SEAT BELT SYSTEM	SB
LIGHTING SYSTEM	LI
WIPER AND WASHER SYSTEMS	ww
ENTERTAINMENT	ET
COMMUNICATION SYSTEM	СОМ
GLASS/WINDOWS/MIRRORS	GW
BODY STRUCTURE	BS
INSTRUMENTATION/DRIVER INFO	IDI
SEATS	SE
POWER SEAT MEMORY SYSTEM (DIAGNOSTICS)	PSM(diag)
SECURITY AND LOCKS	SL
SUNROOF/T-TOP/CONVERTIBLE TOP (SUNROOF)	SR

G2500BE6

BODY SECTION

EXTERIOR/INTERIOR TRIM	El
EXTERIOR BODY PANELS	ЕВ
CRUISE CONTROL SYSTEM	СС
CRUISE CONTROL SYSTEM (DIAGNOSTICS)	CC(diag)
IMMOBILIZER (DIAGNOSTICS)	IM(diag)
LAN SYSTEM (DIAGNOSTICS)	LAN(diag)
EyeSight	ES
EyeSight (DIAGNOSTICS)	ES(diag)
KEYLESS ACCESS WITH PUSH BUTTON START SYSTEM (DIAGNOSTICS)	KPS(diag)
BODY CONTROL SYSTEM (DIAGNOSTICS)	BC(diag)

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

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