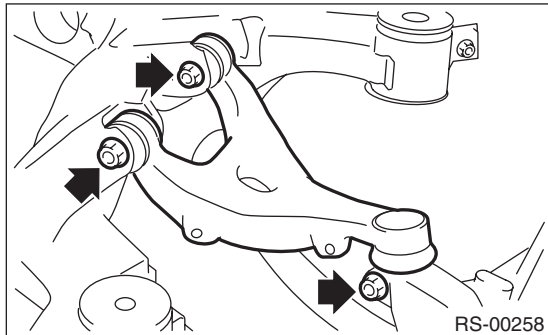


6. Upper Arm

A: REMOVAL

- 1) Remove the rear sub frame assembly. <Ref. to RS-16, REMOVAL, Rear Sub Frame.>
- 2) Remove the bolts, then remove the upper arm from the rear sub frame assembly.



B: INSTALLATION

CAUTION:

- Use a new self-locking nut.
- Always tighten the bushing when the arm is positioned in the state where the vehicle is at curb weight and the wheels are in full contact with the ground.

- 1) Before installation, inspect the following items and replace any faulty part with a new one.
 - Visually check the upper arm for damage and deformation.
 - Visually check the bushing for abnormal cracks, fatigue or damage.
 - Visually check the dust cover on the ball joint for abnormal cracks, fatigue or damage.
- 2) Install each part in the reverse order of removal.

Tightening torque:

Upper arm — rear sub frame: 80 N·m (8.16 kgf-m, 59.0 ft-lb)

Upper arm — rear housing: 80 N·m (8.16 kgf-m, 59.0 ft-lb)

- 3) Inspect the wheel alignment and adjust if necessary. <Ref. to FS-9, INSPECTION, Wheel Alignment.>