# • Outside temperature: less than 35°C (95°F)

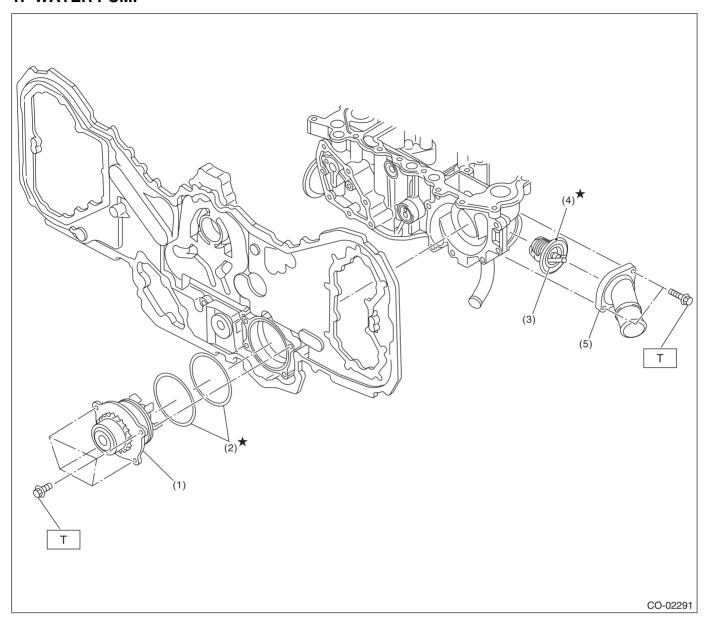
Vehicle speed		Engine coolant temperature		
	A/C compressor load	Increase: less than 98°C (208°F) Decrease: less than 96°C (205°F)	Increase: 98 — 101°C (208 — 214°F) Decrease: 96 — 97°C (205 — 207°F)	Increase: more than 101°C (214°F) Decrease: more than 97°C (207°F)
		Radiator fan operation	Radiator fan operation	Radiator fan operation
Driving speed 19 km/h (12 MPH) or less Driving speed 10 km/h (6 MPH) or less	OFF	OFF	Low-Speed	High-Speed
	Low	Low-Speed	Low-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration:	OFF	OFF	Low-Speed	High-Speed
20-69 km/h	Low	Low-Speed	Low-Speed	High-Speed
(12-43 MPH) During deceleration: 11-64 km/h (7-40 MPH)	High	High-Speed	High-Speed	High-Speed
During acceleration:	OFF	OFF	Low-Speed	High-Speed
70-105 km/h	Low	OFF	Low-Speed	High-Speed
(43-65 MPH) During deceleration: 65-103 km/h (40-64 MPH)	High	Low-Speed	High-Speed	High-Speed
During acceleration: 106 km/h (66 MPH) or more During deceleration: 104 km/h (65 MPH) or more	OFF	OFF	Low-Speed	High-Speed
	Low	OFF	Low-Speed	High-Speed
	High	Low-Speed	Low-Speed	High-Speed

# • Outside temperature: 35°C (95°F) or more.

		Engine coolant temperature		
Vehicle speed	A/C compressor load	Increase: less than 98°C (208°F) Decrease: less than 96°C (205°F)	Increase: 98 — 101°C (208 — 214°F) Decrease: 96 — 97°C (205 — 207°F)	Increase: more than 101°C (214°F) Decrease: more than 97°C (207°F)
		Radiator fan operation	Radiator fan operation	Radiator fan operation
Driving speed 19 km/h (12 MPH) or less Driving speed 10 km/h (6 MPH) or less	OFF	OFF	Low-Speed	High-Speed
	Low	Low-Speed	Low-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration:	OFF	OFF	Low-Speed	High-Speed
20-69 km/h	Low	High-Speed	High-Speed	High-Speed
(12-43 MPH) During deceleration: 11-64 km/h (7-40 MPH)	High	High-Speed	High-Speed	High-Speed
During acceleration:	OFF	OFF	Low-Speed	High-Speed
70-105 km/h (43-65 MPH) During deceleration: 65-103 km/h (40-64 MPH)	Low	High-Speed	High-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration: 106 km/h (66 MPH) or more During deceleration: 104 km/h (65 MPH) or more	OFF	OFF	Low-Speed	High-Speed
	Low	OFF	Low-Speed	High-Speed
	High	Low-Speed	Low-Speed	High-Speed

## **B: COMPONENT**

## 1. WATER PUMP



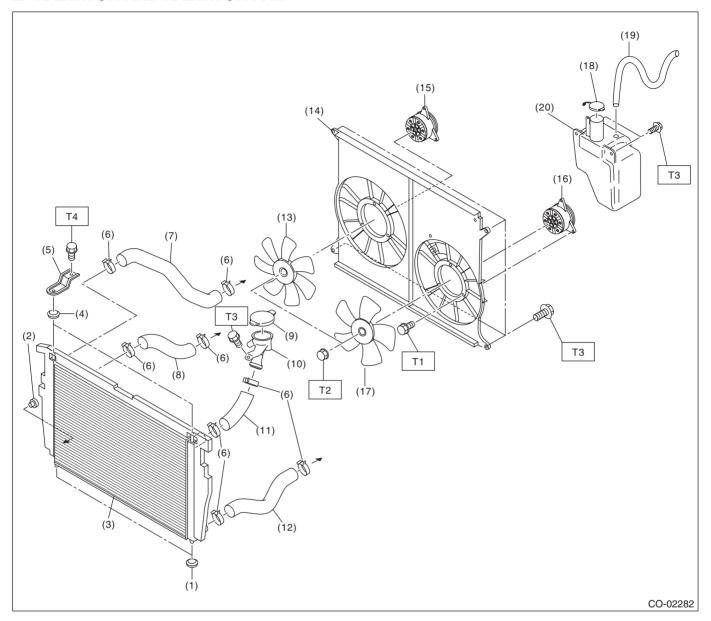
- (1) Water pump ASSY
- (2) O-ring
- (3) Thermostat

- (4) Gasket
- (5) Thermostat cover

Tightening torque: N·m (kgf-m, ft-lb)

T: 6.4 (0.65, 4.7)

#### 2. RADIATOR AND RADIATOR FAN



- (1) Radiator lower cushion
- (2) Engine coolant drain cock
- (3) Radiator
- (4) Radiator upper cushion
- (5) Radiator upper bracket
- (6) Clamp
- (7) Radiator hose A
- (8) Radiator hose B
- (9) Radiator cap

- (10) Radiator hose bracket
- (11) Radiator hose C
- (12) Radiator hose D
- (13) Radiator sub fan
- (14) Radiator fan shroud
- (15) Radiator sub fan motor
- (16) Radiator main fan motor
- (17) Radiator main fan
- (18) Engine coolant reservoir tank cap

- (19) Over flow hose
- (20) Engine coolant reservoir tank

## Tightening torque:N⋅m (kgf-m, ft-lb)

T1: 3.8 (0.39, 2.8)

T2: 6.3 (0.64, 4.6)

T3: 7.5 (0.76, 5.5)

T4: 12 (1.2, 8.9)

### C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.

- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from the battery.

## D: PREPARATION TOOL

#### 1. SPECIAL TOOL

II I LICTOATION	TOOL NUMBER	DESCRIPTION	DEMARKS
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
	499977100	CRANK PULLEY WRENCH	Used for stopping rotation of crank pulley when loosening and tightening crank pulley bolts.
ST-499977100			
	499977500	CAM SPROCKET WRENCH	Used for removing and installing intake cam sprocket.
ST-499977500			
	18231AA020	CAM SPROCKET WRENCH	Used for removing and installing exhaust cam sprocket.
ST18231AA020			

#### 2. GENERAL TOOL

TOOL NAME	REMARKS	
Radiator cap tester	Used for measuring pressure.	