SUZUKI

SJ413

SERVICE MANUAL

SUZUKI
Caring for Customers

99500-83010-01E
（英）

RELATED SERVICE MANUAL

SERVICE MANUAL RELATED TO THIS MANUAL 99500-83010	APPLICABILITY
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83020-18E	Vehicles equipped with carburetor, oxygen sensor and catalyst
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83020-25E	Vehicles equipped with catalyst (but not oxygen sensor)
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83310	Vehicles after body Nos. listed below. For European Market & Australian Market X JSAOSJ70000103001 X ~ X JSAOSJ70V00103001 X ~ X JSAOSJ50000190003 X ~ X JSAOSJ50V00150003 X ~ For Other Market SJ50-138999 ~
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83321	Vehicles equipped with electronic fuel injection system
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83330	Vehicles after body Nos. listed below For European/Australian Markets X JSAOSJ70000400001 X X JSAOSJ70V00400001 X For Other Markets SJ70-400001 ~

For vehicles from the very beginning of the production up to body Nos. as listed in "FOREWARD", refer to SJ413 Service Manual 99500-83000.

SERVICE MANUAL RELATED TO S/M 99500-83000	APPLICABILITY
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83001	Vehicles equipped with oxygen sensor and catalyst
SJ413 SUPPLEMENTARY SERVICE MANUAL 99501-83010	Vehicles equipped with catalyst (but not oxygen sensor)

FOREWORD

This service manual is applicable to vehicle not equipped with catalytic converter.

This manual contains procedures for diagnosis, maintenance adjustments, service operations, replacement of components (Service) and for disassembly and assembly of major components.

The contents are classified into sections each of which is given a section number as indicated in the Table of Contents on next page. And on the first page of each individual section is an index of that section.
This manual should be kept in a handy place for ready reference of the service work. Strict observance of the so specified items will enable one to obtain the full performance of the vehicle.

When replacing parts or servicing by disassembling, it is recommended to use SUZUKI genuine parts, tools and service materials (lubricants, sealants, etc.) as specified in each description.

All information, illustrations and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice. And used as the main subject of description is the vehicle of standard specifications among others. Therefore, note that illustrations and photos may differ from the vehicle being actually serviced.

IMPORTANT:
It is important to note that, during any vehicle maintenance procedures, replacement fasteners must have the same measurements as those removed.
Mismatched or incorrect fasteners can result in vehicle damage or malfunction, or possible personal injury.
Therefore, fasteners removed from the vehicle should be saved for re-use whenever possible.
Where the fasteners are not satisfactory for re-use, care should be taken to select a replacement that matches the original.
Additional information concerning this subject will be found in the section 0 (METRIC INFORMATION).

This service manual is applicable to vehicles of and after the following body number.
Effective body No.:

For European Market
X JSAOSJ70000102001 X
X JSAOSJ70V00102001 X
X JSAOSJ71000102001 X
X JSAOSJ50000170001 X
X JSAOSJ50V00140001 X
X JSAOSJ51000115001 X

For Other Market
SJ50 – 135001
SJ51 – 110001

SUZUKI MOTOR CORPORATION
TECHNICAL DEPARTMENT
AUTOMOBILE SERVICE DIVISION

TABLE OF CONTENTS

SECTION 0

GENERAL, SPECIAL TOOLS AND SERVICE MATERIALS

CONTENTS

0-1. LOCATIONS OF BODY NUMBER AND ENGINE NUMBER

The body number is punched on the chassis inside the tire housing on the right front side.

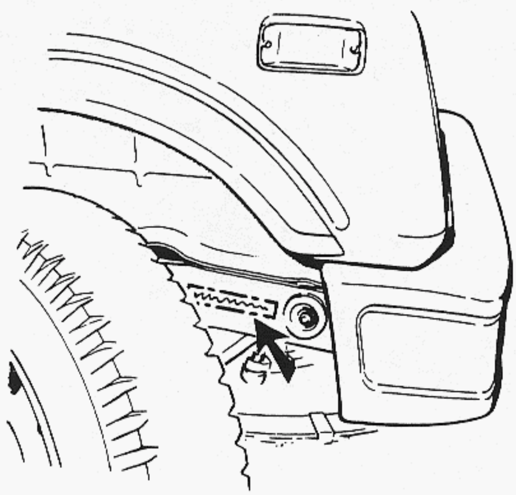


Fig. 0-1 Location of Body No.

The engine number is punched on the rear portion of the left-hand skirt part of cylinder block.

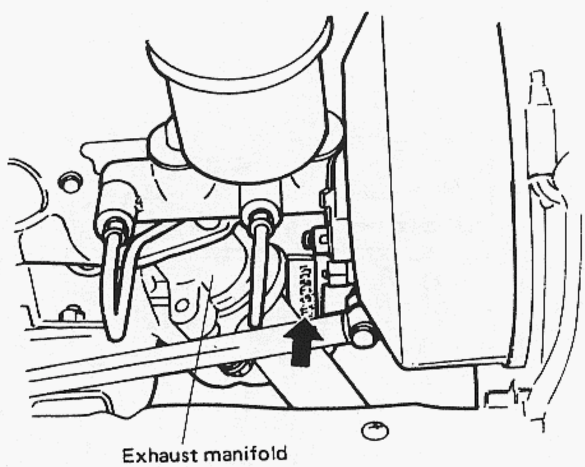


Fig. 0-2 Location of Engine No.

0-2. STANDARD SHOP PRACTICES

1. Protect painted surfaces of the body, and avoid staining or tearing seats. When working on fenders and seats, be sure to cover them up with sheets.
2. Disconnect negative terminal connection of the battery when working on any electrical part or component. This is necessary for avoiding electrical shocks and short-circuiting, and is very simple to accomplish: merely loosen wing nut on negative terminal and separate cable from terminal post.
3. In raising front or rear car end off the floor by jacking, be sure to put the jack against differential portion of axle housing.

NOTE:
Don't get on the car, get under it or service it in this state.

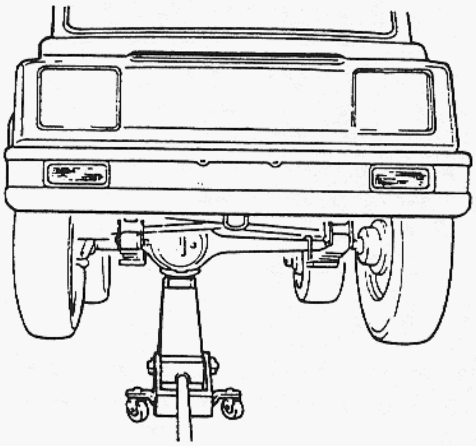


Fig. 0-3 Front Side

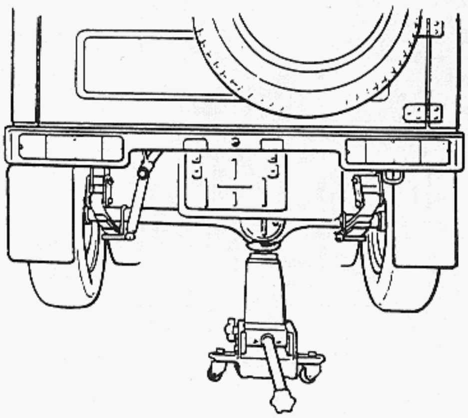


Fig. 0-4 Rear Side

4. To perform service with either front or rear car end jacked up, be sure to place safety stands under chassis frame so that body is securely supported. Refer to below figures for where to place safety stands. And then check to ensure that chassis frame does not slide on safety stands and the car is held stable for safety's sake.

WARNING:
Place chocks against both right and left wheels on the ground from both front and rear.

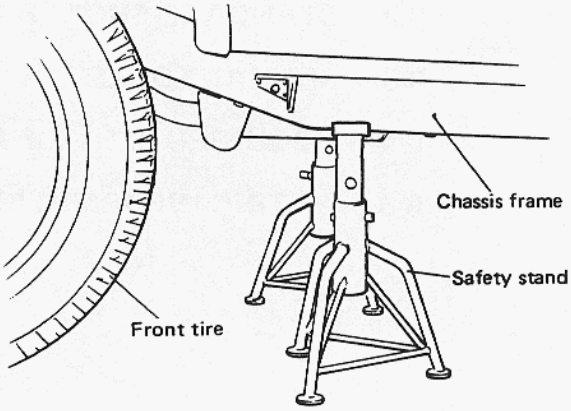


Fig. 0-5 Front Side

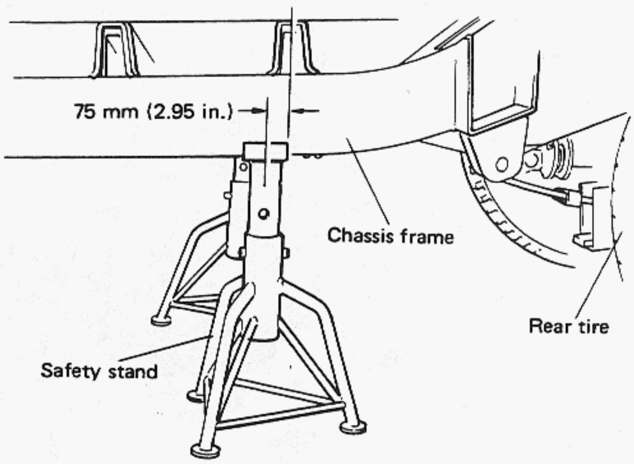


Fig. 0-6 Rear Side

5. Fig. 0-7 and 0-8 show how to lift the car by using a hoist.

> **WARNING:**
> - **When using frame contact hoist, apply hoist as shown below (right and left at the same position). Lift up the car rill 4 tires are a little off the ground and make sure that the car will not fall off by trying to move car body in both ways. Work can be started only after this confirmation.**
> - **Before applying hoist to underbody, always take car balance throughout service into consideration. Car balance on hoist may change depending of what part to be removed.**
> - **For suspention parts removal, follow previous steps 3 and 4.**
> - **Make absolutely sure to lock hoist after car is hoisted up.**

When using frame contact hoist:

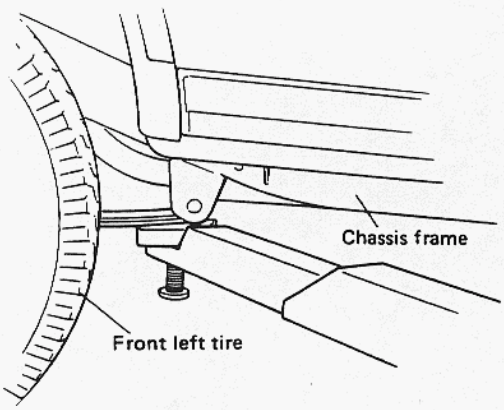


Fig. 0-7 Front Support Location

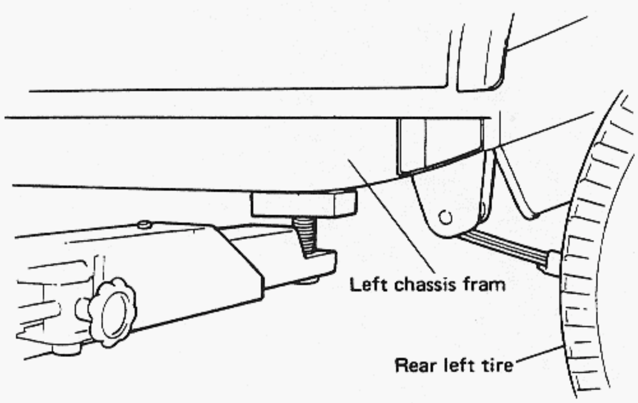


Fig. 0-8 Rear Support Location

6. Orderliness is a key to successful overhauling. Trays, pans and shelves are needed to set aside disassembled parts in groups or sets in order to avoid confusion and misplacement. This is particularly important for engine overhauling.
7. Have on hand liquid packing—SUZUKI BOND No. 1215 (99000-31110) – for ready use. This packing dope is an essential item to assure leak-free (water and oil) workmanship.
8. Each bolt must be put back to where it was taken from or for which it is intended. Do not depend on your hunch in tightening bolts for which tightening torque values are specified: be sure to use torque wrenches on those bolts.
9. It is advisable to discard and scrap gaskets and "O" rings removed in disassembly. Use new ones in reassembly, and try not to economize gaskets and "O" rings.
10. Use of genuine SUZUKI parts is imperative. Use of imitation parts is a big gamble on safety and performance. Use genuine SUZUKI parts and live up to the trust your customer places on you.
11. Special tools save time and ensure good workmanship: They are available from SUZUKI. Use them where their use is specified. Moreover, your own safety is assured by the use of special tools in many of the disassembly and reassembly steps.

12. Refer to the contents of this MANUAL as often as practical, and do each job properly as prescribed.

NOTE:

Engine cylinders are identified by numbers. See Fig. 0-9. Counting from the front end, the cylinders are referred to as No. 1, No. 2, No. 3 and No. 4 cylinders.

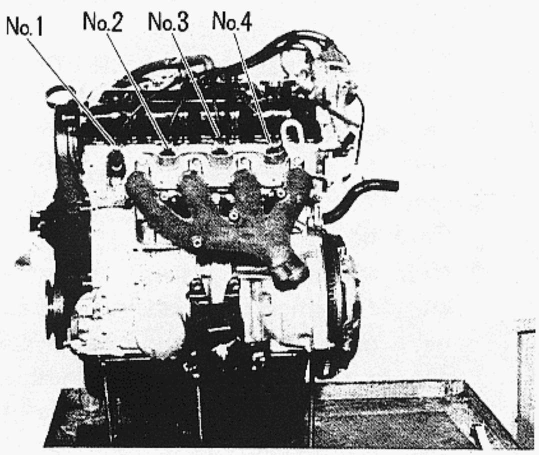
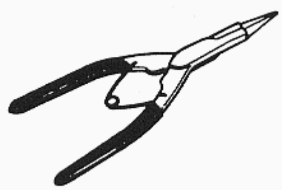


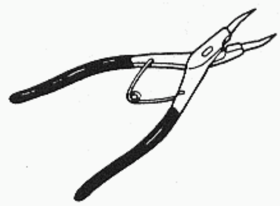
Fig. 0-9 Engine Cylinder Numbers

0-3. SPECIAL TOOLS

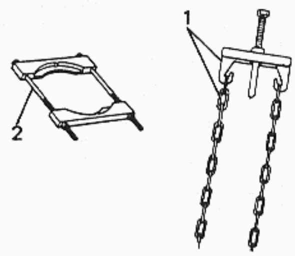
Special tools assure three things: 1) improved workmanship; 2) speedy execution of jobs for which they are meant; and 3) protection of parts and components against damage. Here are the special tools prescribed for this Model:



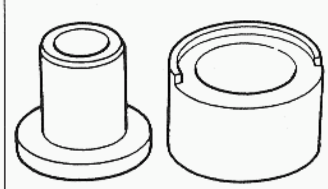
09900-06107
Snap ring plier (opening type)



09900-06108
Snap ring plier (closing type)

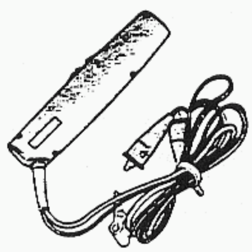


1. 09927-18410
   Universal puller
2. 09921-57810
   Bearing remover

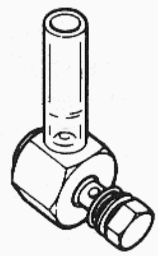


09926-48010
Universal joint assembler

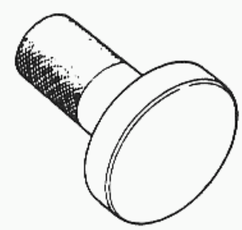
09900-27311
Timing light (Dry cell type)



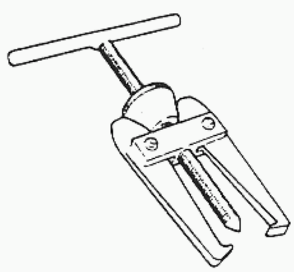
09900-27301
Timing light (D.C. 12V)



09932-28211
Carburetor float level gauge

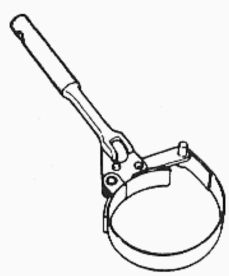


09913-75510
Differential rear outer race installer

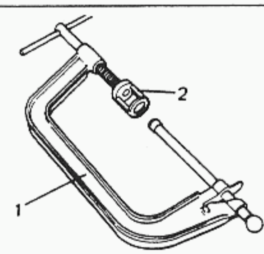


09913-60910
Bearing puller

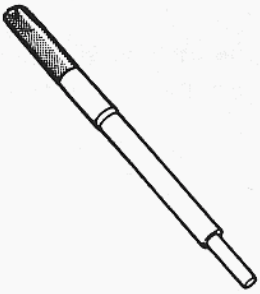
09918-38310
Carburetor adjuster set



09915-47310
Oil filter wrench

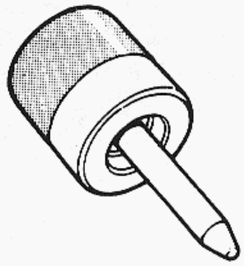


1. 09916-14510
   Valve lifter
2. 09916-48210
   Valve lifter attachment



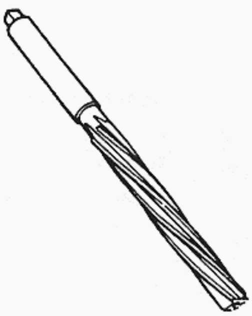
09916-44511
Valve guide remover

09917-88210
Valve guide installer



09917-98210
Valve stem seal installer

09916-34520
Reamer (7 mm)

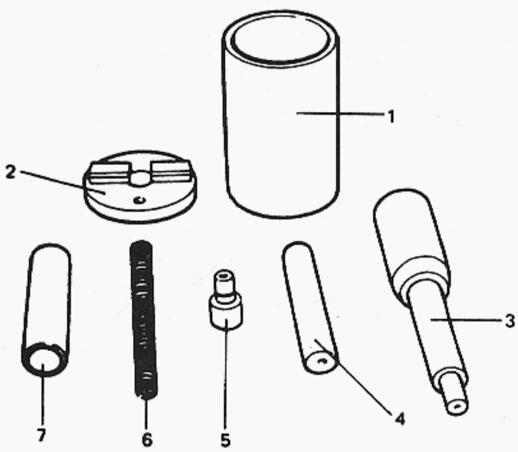


09916-37310
Reamer (12 mm)

09916-34541
Reamer handle

09916-77310
Piston ring compressor

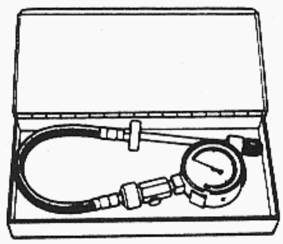
09916-84510
Forceps



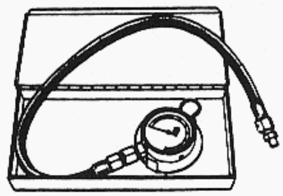
09910-38210
Piston pin remover and installer

1. Base
2. Base cap
3. Driver handle
4. Piston pin guide for installation
5. Piston pin guide for removal
6. Spring
7. Spring guide

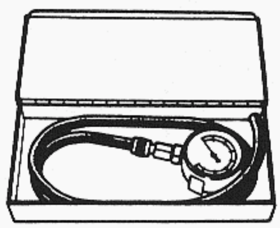
09916-57321
Valve guide installer handle



09915-64510
Compression gauge

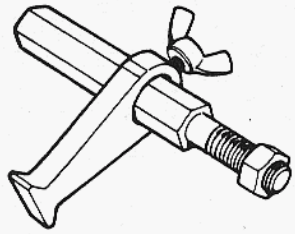


09915-77310
Oil pressure gauge

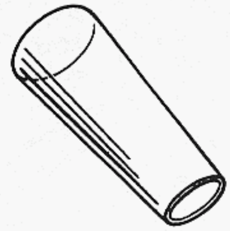


09915-67310
Vacuum gauge

09917-68210
Camshaft lock holder

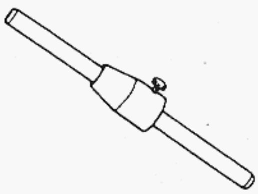


09924-17810
Flywheel holder

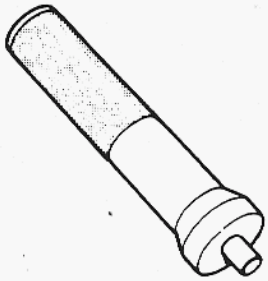


09926-18210
Oil seal guide (Vinyl resin)

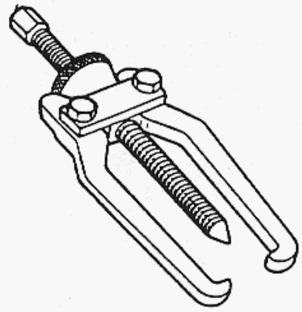
09917-58010
Bearing remover
(for input shaft bearing)



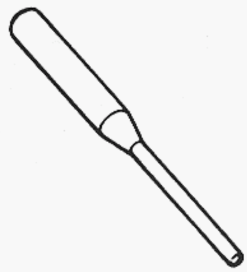
09923-36330
Clutch center guide



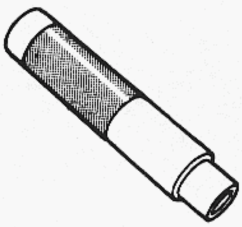
09925-98210
Input shaft bearing
installer



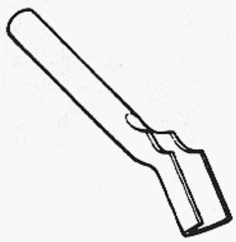
09913-65135
Transmission and transfer
bearing and gear remover



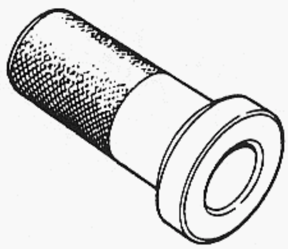
09922-85811
Spring pin remover
(4.5 mm)



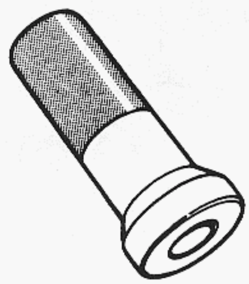
09925-18010
Transmission gear, bush
and bearing installer



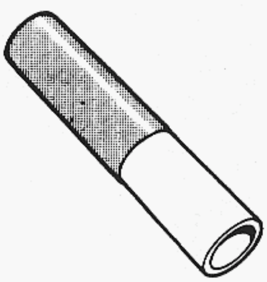
09925-48210
Clutch release bush
remover



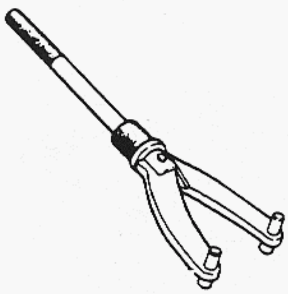
09913-75810
Transfer bearing installer



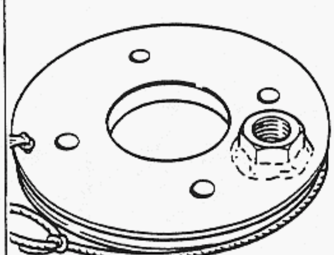
09913-76010
Transfer bearing installer



09913-84510
Transfer bearing installer

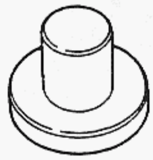


09930-40113
- Transfer flange lock holder
- Differential side bearing adjuster

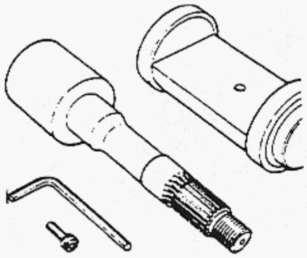


09922-75221
- Center brake drum lock holder
- Differential bearing preload checking tool

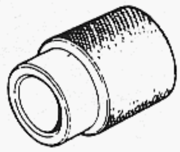
09926-58010
Bearing puller attachment (transfer)



09913-85230
Differential side bearing remover jig

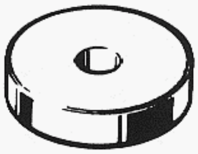


09926-78310
Differential bevel pinion mounting dummy

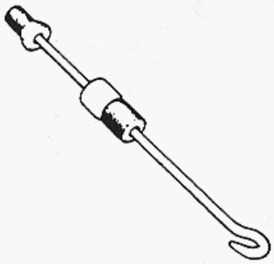


09940-53111
Differential side bearing installer

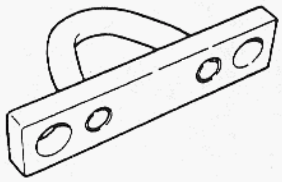
09924-74510
Bearing installer attachment



09926-68310
Differential pinion bearing installer

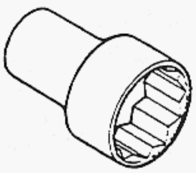


09942-15510
Sliding hammer

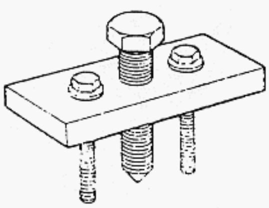


09922-66010
Rear axle shaft remover

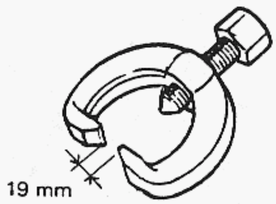
09943-35511
Brake drum remover



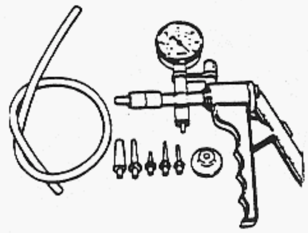
09941-58010
50 mm socket wrench



09944-36010
Steering wheel remover

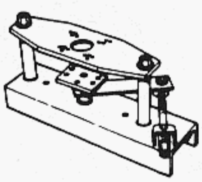


09913-65210
Tie-rod end remover

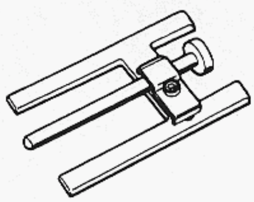


09917-47910
Vacuum pump gauge

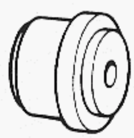
09950-78210
Flare nut wrench (10 mm)



09950-88210
Booster overhaul tool set



09950-98210
Booster piston rod gauge



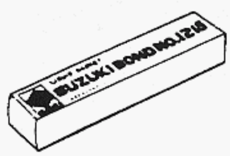
No. 1
09951-08210

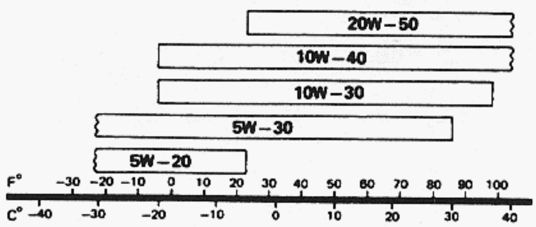
No. 2
09951-18210

Booster No. 2 body
Oil seal remover &
Installer No. 1, No. 2

0-4. REQUIRED SERVICE MATERIALS

The materials listed below are needed for maintenance work on these cars, and should be kept on hand for ready use. In addition, such standard materials as cleaning fluids, lubricants, etc., should also be available. Methods and time of use are discussed in the text of this manual on later pages.

Ref. No.	Material		Use
1.	GOLDEN CRUISER 1200 "Anti-freeze/Anti-corrosion Coolant"		Additive to engine cooling system for improving cooling efficiency and for protection of wet walls against rusting.
2.	SUZUKI SUPER GREASE A (99000-25010)		• For locations indicated in the section dealing with the starter motor. • Clutch release bearing retainer. • Clutch release shaft bushing. • Transmission oil seal. • Differential oil seal. • Wheel bearings. • Gear shifting control lever bushing & seat. • Door window regulators. • For other locations specifically indicated in the test of this manual.
3.	SUZUKI GREASE SUPER H (99000-25120)		Special grease intended for use on constant velocity joints.
4.	SUZUKI BOND NO. 1215 (99000-31110)		• For top and bottom mating faces of transmission case. • For other locations specifically indicated in the text of this manual.

5.	CHASSIS GREASE		• For grease nipples on propeller shafts. • For propeller shaft splines.
6.	GEAR OIL SAE 90, 80W or 75W 80 – 85 for cars used in such areas where the ambient temperature becomes lower than –15°C (5°F) during the coldest season, it is recommended that oils be changed with SAE80W or 75W/80 – 85 oils on such occasion of service as periodic maintenance.		• Transmission case 1.3 ltr. (2.7/2.3 US/Imp. pt.) • Transmission gear and bearing • Transfer case 0.8 ltr. (1.7/1.4 US/Imp. pt.) • Steering gear box • Differential gear box (Hypoid gear oil) Rear 1.5 ltr. (3.2/2.6 US/Imp. pt.) Front 2.0 ltr. (4.2/3.5 US/Imp. pt.)
7.	SEALANT (99000-31150)		• For mating surfaces of engine oil pan and cylinder block.
8.	4-STROKE ENGINE OIL It is recommended to use engine oil of SD, SE or SF class. **Proper Engine Oil Viscosity Chart**  **Temperature**		• For engine oil pan: (For periodical oil change) • Crank journal bearings and thrust plate. • Connecting-rod big-end and small-end bearings. • Camshaft journals. • Rocker shafts. • Oil pump gears. • Pistons and piston rings. • Engine oil seals. • Valve stems. • Accelerator, choke (if equiped) and clutch cables. • Parking brake cable. • Accelerator, brake and clutch pedal shafts. • Door locks and hinges. • Distributor gear.

9.	SEALING COMPOUND "CEMEDINE" 366E (Water tight sealant) (99000-31090) 180 mℓ		• King pin shim face. • For steering knuckle (rear axle housing) and brake packing plate mating surface. • For other locations specifically indicated in the text of this manual.
10.	THREAD LOCK CEMENT SUPER 1333B (99000-32020)		• Transmission reverse gear shift lim bolt. • Gear shift lever locating bolt. • Differential drive bevel gear bolt.
11.	BRAKE FLUID "DOT3" or SAE J1703		• To fill master cylinder reservoir. • To clean and apply to inner parts of master cylinder, caliper and wheel cylinder when they are disassembled.
12.	SILICONE GREASE (Furnished in repair kit)		• To apply to brake booster inner parts where application is instructed in this manual.
13.	THREAD LOCK CEMENT "1342" (99000-32050)		• King pin bolt
14.	SUZUKI SUPER GREASE I (99000-25210)		• Transmission input shaft
15.	SUZUKI SUPER GREASE C (99000-25030)		• Propeller shaft spider bearing

0-5. METRIC INFORMATION

METRIC FASTENERS

Most of the fasteners used for this vehicle are metric. When replacing any fasteners, it is most important that replacement fasteners be the correct diameter, thread pitch and strength.

FASTENER STRENGTH IDENTIFICATION

Most commonly used metric fastener strength property classes are 4T, 7T and radial line with the class identification embossed on the head of each bolt. Some metric nuts will be marked with punch mark strength identification on the nut face. Fig. 0-10 shows the different strength markings.

When replacing metric fasteners, be careful to use bolts and nuts of the same strength or greater than the original fasteners (the same number marking or higher). It is likewise important to select replacement fasteners of the correct size. Correct replacement bolts and nuts are available through the parts division.

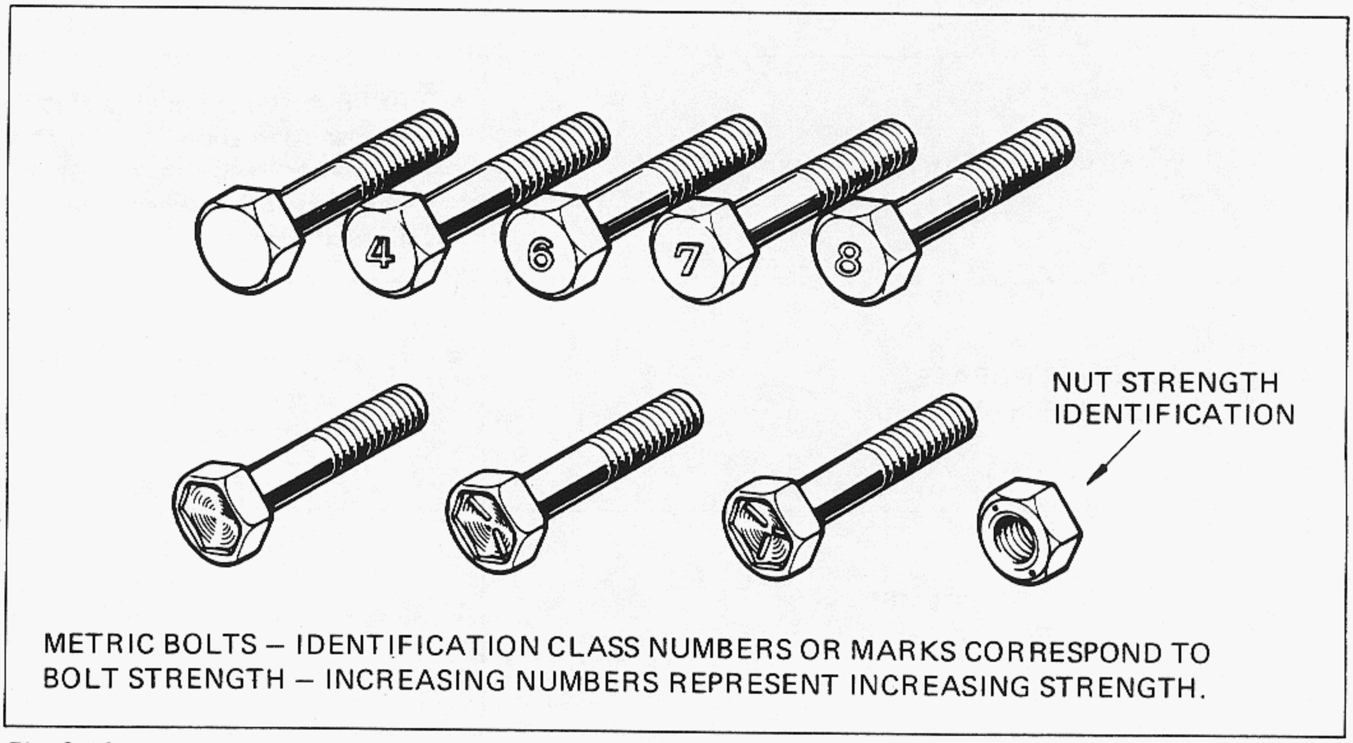


Fig. 0-10 Bolt Strength Markings

STANDARD TIGHTENING TORQUE

Each fastener should be tightened to the torque specified in each section of this manual. If no description or specification is provided, refer to the following tightening torque chart for the applicable torque for each fastener. When a fastener of greater strength than the original one is used, however, use the torque specified for the original fastener.

NOTE:

- **For the flanged bolt and nut, add 10% to the tightening torque given in the below chart.**
- **The below chart is applicable only where the fastened parts are made of steel or light alloy.**

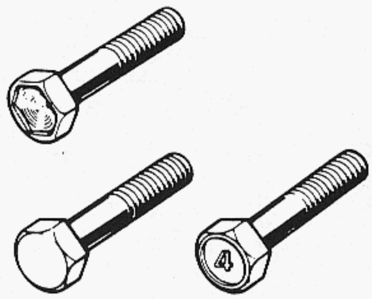
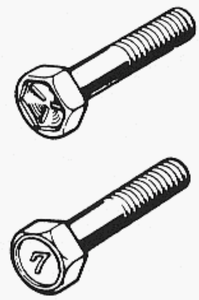
STRENGTH / THREAD DIAMETER (mm)	 Conventional bolt "4T" bolt			 "7T" bolt		
	N·m	kg-m	lb-ft	N·m	kg-m	lb-ft
4	1 – 2	0.1 – 0.2	0.7 – 1.0	1.5 – 3.0	0.15 – 0.30	1.5 – 2.0
5	2 – 4	0.2 – 0.4	1.5 – 3.0	3 – 6	0.3 – 0.6	2.5 – 4.0
6	4 – 7	0.4 – 0.7	3.0 – 5.0	8 – 12	0.8 – 1.2	6.0 – 8.5
8	10 – 16	1.0 – 1.6	7.5 – 11.5	18 – 28	1.8 – 2.8	13.5 – 20.0
10	22 – 35	2.2 – 3.5	16.0 – 25.0	40 – 60	4.0 – 6.0	29.0 – 43.0
12	35 – 55	3.5 – 5.5	25.5 – 39.5	70 – 100	7.0 – 10.0	51.0 – 72.0
14	50 – 80	5.0 – 8.0	36.5 – 57.5	110 – 160	11.0 – 16.0	80.0 – 115.5
16	80 – 130	8.0 – 13.0	58.0 – 94.0	170 – 250	17.0 – 25.0	123.0 – 180.5
18	130 – 190	13.0 – 19.0	94.5 – 137.0	200 – 280	20.0 – 28.0	145.0 – 202.5

Fig. 0-11 Tightening Torque Chart

SECTION 1

PERIODIC MAINTENANCE SERVICE

CONTENTS

1-1. MAINTENANCE SCHEDULE

Interval: This interval should be judged by odometer reading or months, whichever comes first.		This table includes services as scheduled up to 80,000 km (48,000 miles) mileage. Beyond 80,000 km (48,000 miles), carry out the same services at the same intervals respectively.								
	km (x 1,000)	1	10	20	30	40	50	60	70	80
	miles (x 1,000)	1	6	12	18	24	30	36	42	48
	months	1	6	12	18	24	30	36	42	48
ENGINE										
1. Water pump (fan) drive belt (tension, damage)		I	—	I	—	R	—	I	—	R
*2. Camshaft timing belt		—	—	—	—	I	—	—	—	I
3. Valve lash (clearance)		I	—	I	—	I	—	I	—	I
4. Engine bolts (All cylinder head and manifold fixings)		—	—	—	—	T	—	—	—	T
5. Engine oil filter		R	R	R	R	R	R	R	R	R
6. Engine oil	API Grade SD, SE or SF	R	Replace every 10,000 km (6,000 miles)							
	API Grade SC	R	Replace every 5,000 km (3,000 miles)							
7. Engine coolant		—	—	—	—	R	—	—	—	R
8. Cooling system hoses and connections		—	—	I	—	I	—	I	—	I
9. Exhaust pipes and mountings (leakage, damage, tightness)		—	—	I	—	I	—	I	—	I
IGNITION										
10. Ignition wiring (high tension cords)		—	—	I	—	I	—	I	—	I
11. Distributor cap and rotor (crack, wear)		—	—	I	—	I	—	I	—	I
12. Spark plugs		—	R	R	R	R	R	R	R	R
13. Ignition timing		I	I	I	I	I	I	I	I	I
14. Distributor advance		—	—	I	—	I	—	I	—	I
FUEL SYSTEM										
15. Air cleaner filter element	Paved-road	Clean every 10,000 km (6,000 miles)								
	Dusty condition	Clean every 2,500 km (1,500 miles) or as required. Replace every 40,000 km (24,000 miles). More frequent replacement if under dusty driving conditions.								
16. Carburetor choke system		—	I&L	I&L	I&L	I&L	I&L	I&L	I&L	I&L
17. Fuel tank cap, gas lines and connections		I	—	—	—	I	—	—	—	I
18. Fuel filter		—	—	—	—	R	—	—	—	R
19. Idle speed and idle mixture		I	—	I	—	I	—	I	—	I

**Item 2 is applicable to the car whose owner's manual specifies to inspect about this item in its periodic maintenance schedule.*

Interval. This interval should be judged by odometer reading or months, whichever comes first.	This table includes services as scheduled up to 80,000 km (48,000 miles) mileage. Beyond 80,000 km (48,000 miles), carry out the same services at the same intervals respectively.									
	km (x 1,000)	1	10	20	30	40	50	60	70	80
	miles (x 1,000)	1	6	12	18	24	30	36	42	48
	months	1	6	12	18	24	30	36	42	48
EMISSION CONTROL SYSTEM										
20. Crankcase ventilation hoses and connections		–	–	I	–	I	–	I	–	I
*21. PCV valve		–	–	–	–	I	–	–	–	I
22. Fuel vapor storage system, hoses and connections		–	–	I	–	I	–	I	–	I
ELECTRICAL										
23. Wiring harness connections and headlights		–	–	I	–	I	–	I	–	I
CHASSIS AND BODY										
24. Clutch pedal (travel and height)		I	I	I	I	I	I	I	I	I
25. Brake discs and pads (wear, damage) Brake drums and shoes (wear, damage)		–	I	I	I	I	I	I	I	I
26. Brake hoses and pipes (leakage, damage, clamp)		–	I	I	I	I	I	I	I	I
27. Brake fluid		I	I	I	I	R	I	I	I	R
28. Brake pedal		I	I	I	I	I	I	I	I	I
29. Brake lever and cable		I	I	I	I	I	I	I	I	I
30. Tires (abnormal wear and pressure)		–	I	I	I	I	I	I	I	I
31. Wheels, wheel nuts [and free wheeling hubs (Optional parts)]		I	I	I	I	I	I	I	I	I
32. Shock absorbers		I	I	I	I	I	I	I	I	I
33. Propeller shafts		–	–	I&L	–	I&L	–	I&L	–	I&L
34. Transmission, (transfer) and differential oil (leakage, level)		R	I	I	I	R	I	I	I	R
*35. Axle hub oil seals		–	R	R	R	R	R	R	R	R
36. Suspension (Tightness, damage, rattle)		T	–	T	–	T	–	T	–	T
37. Steering condition (Tightness, damage, breakage, rattle)		I	I	I	I	I	I	I	I	I
38. Test drive		Test drive on completion of each service								

* *Item 21 is applicable to the car equipped with a PCV valve on the intake manifold.*
* *Item 35 is applicable to the car driven under severe conditions (off-road or muddy conditions).*

NOTE:

"R" : Replace or Change

"I" : Inspect and correct or replace if necessary

"T" : Tighten to the specified torque

"L" : Lubricate

1-2. ENGINE

1. WATER PUMP BELT INSPECTION

1) Disconnect negative battery lead at battery.
2) Inspect belt for cracks, cuts, deformation, wear and cleanliness. Check belt for tension. The belt is in proper tension if it deflects 6 to 9 mm (0.24 – 0.35 in.) under thumb pressure (about 10 kg or 22 lb.).

Belt tension specification	6 – 9 mm (0.24 – 0.35 in.) as deflection

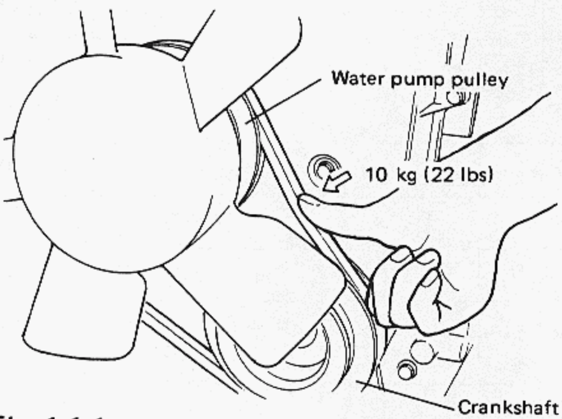


Fig. 1-1-1

3) If the belt is too tight or too loose, adjust it to specification by adjusting alternator position.

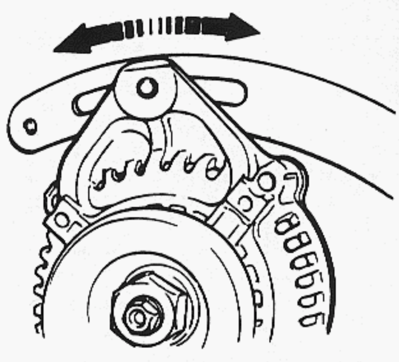


Fig. 1-1-2

4) Tighten alternator adjusting bolt and pivot bolt.
5) If belt replacement is necessary, refer to p. 6-5 of SECTION 6 for the procedure.
6) Connect negative battery lead to battery.

> **WARNING:**
> **All adjustments noted above are to be performed with ENGINE NOT RUNNING.**

2. CAMSHAFT TIMING BELT INSPECTION

1) Disconnect negative battery lead at battery.
2) Loosen fan drive belt, and remove 4 bolts securing radiator shroud panel and 4 nuts securing engine cooling fan. Then remove radiator shroud and cooling fan at the same time.

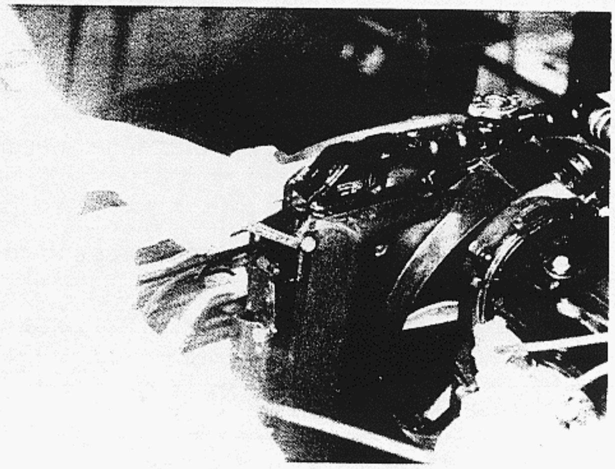


Fig. 1-2-1

3) Remove water pump belt and pump pulley.
4) Remove crankshaft pulley by removing 4 pulley bolts. The crankshaft timing belt pulley bolt at the center need not be loosened.

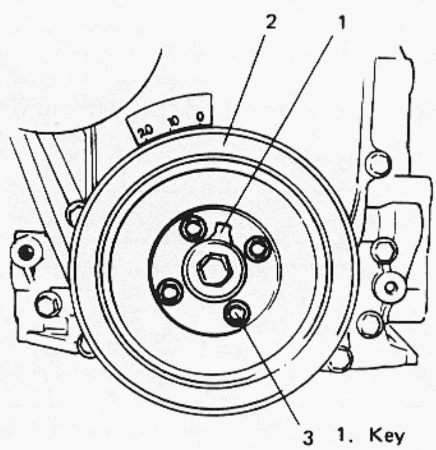


Fig. 1-2-2

5) Remove timing belt outside cover. Inspect the belt for damage or wear. When any damage or wear is found on the belt, replace it.
If belt replacement is necessary, be sure to install the belt properly, referring to p. 3-48 to p. 3-51 for installation procedure.
Tighten each bolt and nut to specified torque.
6) Install timing belt outside cover and torque bolts and nut to specification. (Refer to p. 3-58 for torque data.)
7) Install crankshaft pulley and torque bolts to specification. (Refer to p. 3-58 for torque data.)
8) Install water pump pulley and belt.
9) Install radiator shroud and cooling fan.
10) Adjust water pump belt tension to specification. (Refer to p. 1-4.)
11) Connect negative battery lead to battery.

3. VALVE LASH INSPECTION

1) Remove cylinder head cover.
2) Inspect intake and exhaust valve lash and adjust as necessary.

		When cold (Coolant temperature is 15 – 25°C or 59 – 77°F)	When hot (Coolant temperature is 60 – 68°C or 140 – 154°F)
Valve lash (gap A) specification	Intake	0.13 - 0.17 mm (0.0051 - 0.0067 in)	0.23 - 0.27 mm (0.009 - 0.011 in)
	Exhaust	0.16 - 0.20 mm (0.0063 - 0.0079 in)	0.26 - 0.30 mm (0.0102 - 0.0118 in)

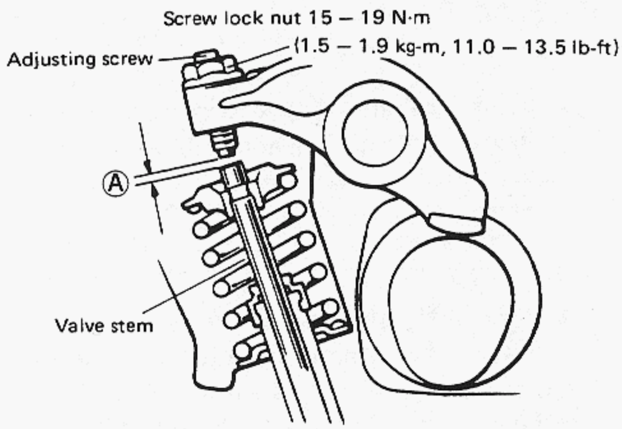


Fig. 1-3-1

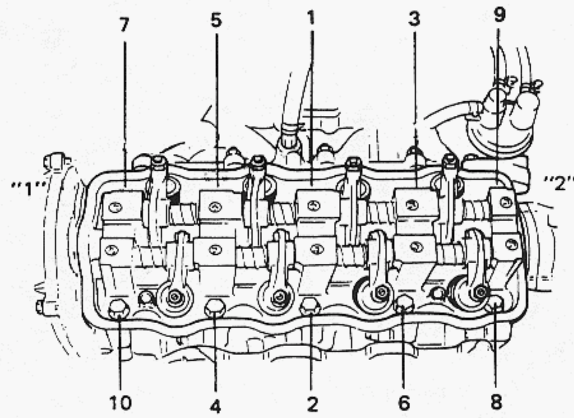
3) Refer to 3-53 of SECTION 3 for valve lash inspection and adjustment procedures.
4) Install cylinder head cover and tighten bolts to specification. (Refer to item 4)

4. ENGINE BOLTS (ALL CYLINDER HEAD AND MANIFOLD FIXINGS)

1) To check cylinder head bolts, head cover must be removed. The tightening torque for the cylinder head bolts is as follows.

Tightening torque for cylinder head bolts	N·m	kg-m	lb-ft
	63–70	6.3–7.0	46.0–50.5

2) When securing cylinder head or when retightening these bolts, torque each bolt in such a way as to equalize the pressure throughout gasketed surface. The tightening sequence is as shown below.



"1" Camshaft pulley side
"2" Distributor side

Fig. 1-4-1 Tightening Sequence of Cylinder Head Bolts

3) Cylinder-head cover bolt should be tightened to the following torque:

Tightening torque for cylinder head cover bolts	N·m	kg-m	lb-ft
	4 – 5	0.4 – 0.5	3.0 – 3.5

4) Check the intake and exhaust manifold nuts for tightness and retighten them as necessary.

Tightening torque

	N·m	kg-m	lb-ft
Exhaust manifold nut	18–28	1.8–2.8	13.5–20.0
Intake manifold nut	18–28	1.8–2.8	13.5–20.0

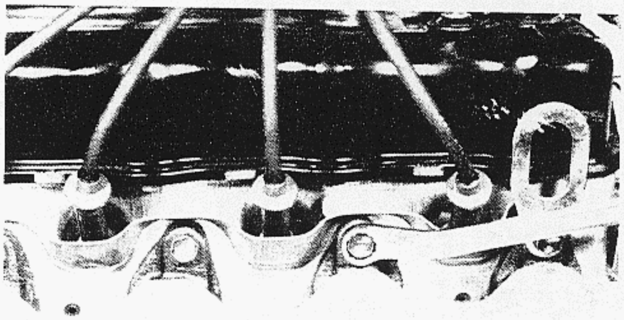


Fig. 1-4-2

5. ENGINE OIL FILTER CHANGE

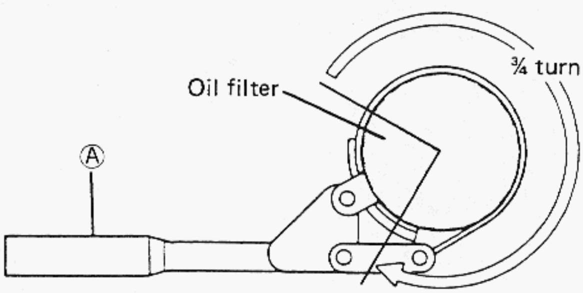
1) Loosen oil filter by using oil filter wrench "A" (special tool 09915-47310).

NOTE:
Before fitting new oil filter, be sure to oil its "O" ring Use engine oil for this purpose.

2) Screw new filter on oil filter stand by hand until the filter"O"ring contacts the mounting surface.

CAUTION:
To tighten the oil filter properly, it is important to accurately identify the position at which the filter "O" ring first contacts the mounting surface.

3) Tighten the filter ¾ turn from the point of contact with the mounting surface using an oil filter wrench Ⓐ.



Oil filter wrench Ⓐ (09915-47310)

CAUTION:
To prevent oil leakage, make sure that the oil filter is tight, but do not overtighten it.

4) After installing oil filter, start engine and check oil filter for oil leakage.

6. ENGINE OIL CHANGE

Before draining engine oil, check engine for oil leakage. If any evidence of leakage is found, make sure to correct defective part before proceeding to the following work.

1) Drain engine oil by removing drain plug.

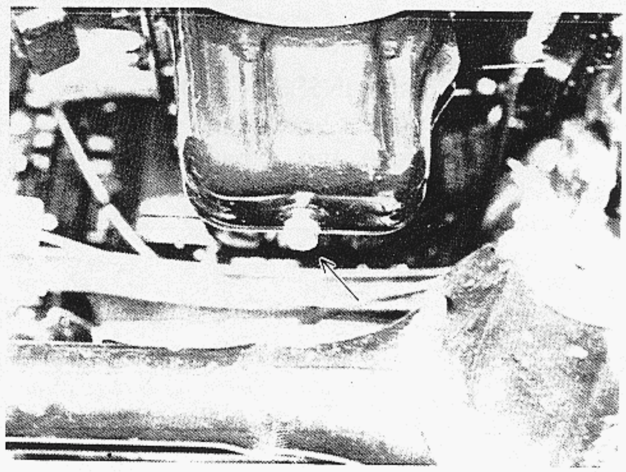


Fig. 1-6-1

2) After draining oil, wipe drain plug clean. Reinstall drain plug, and tighten it securely.

	N·m	kg-m	lb-ft
Tightening torque for oil drain plug	30–40	3.0–4.0	22.0–28.5

3) Replenish oil until oil level is brought to FULL level mark on dipstick. (about 3.5 liters or 7.4/6.2 US/Imp pt.). The filler inlet is atop the cylinder head cover.
4) Start engine and run it for three minutes. Stop engine and wait another three minutes before checking oil level. Add oil, as necessary, to bring oil level to FULL level mark on dip stick.

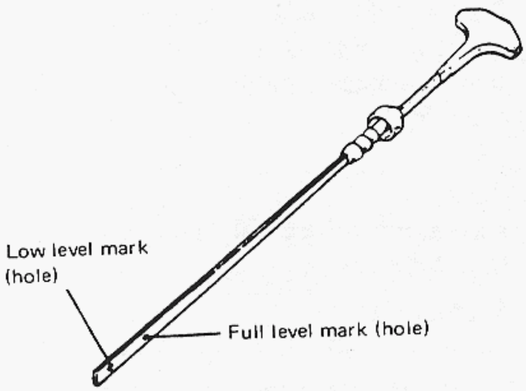


Fig. 1-6-2

NOTE:
Steps 1) – 3) outlined above must be performed with ENGINE NOT RUNNING. For step 4), be sure to have adequate ventilation while engine is running.

It is recommended to use engine oil of SD, SE or SF class.

Proper Engine Oil Viscosity Chart

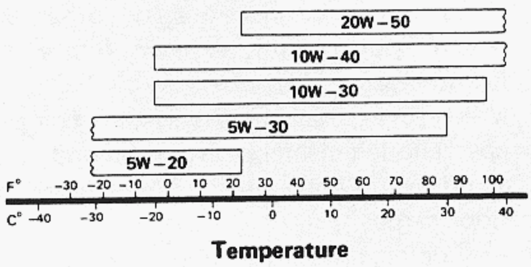


Fig. 1-6-3 Engine Oil Viscosity Chart

Engine oil capacity

Oil pan capacity	3.5 liters (7.4/6.2 US/Imp pt.)
Oil filter capacity	0.2 liters (0.4/0.3 US/Imp pt.)
Others	0.3 liters (0.6/0.5 US/Imp pt.)
Total	4.0 liters (8.4/7.0 US/Imp pt.)

7. ENGINE COOLANT CHANGE

WARNING:
To help avoid danger of being burned, do not remove radiator cap while engine and radiator are still hot. Scalding fluid and steam can be blown out under pressure if the cap is taken off too soon.

1) Remove radiator cap when engine is cool:
2) Loosen radiator drain plug ① to drain coolant.
3) Remove reservoir tank ②, which is on the side of radiator, and drain.
4) Reinstall plug ① securing it properly in place. Also reinstall reservoir tank.

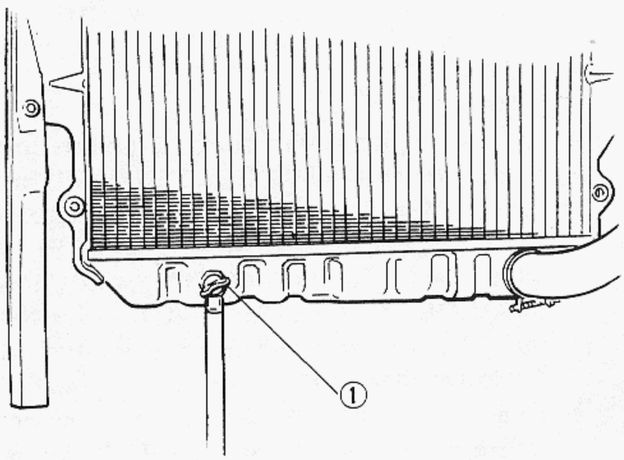


Fig. 1-7-1

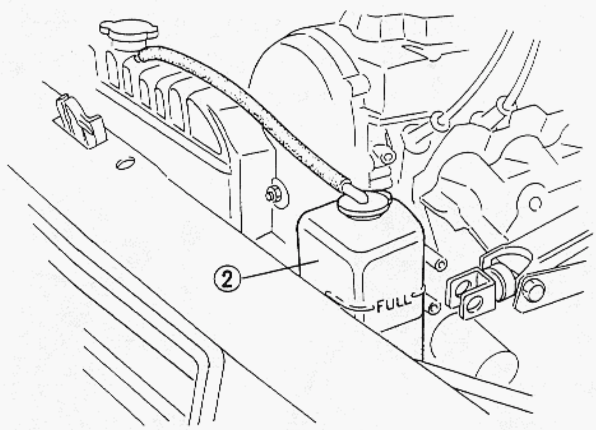


Fig. 1-7-2

5) Fill radiator with specified amount of coolant, and run engine for 2 or 3 minutes at idle. This drives out any air which may still be trapped within cooling system. STOP ENGINE. Add coolant as necessary until coolant level reaches the filler throat of radiator. Reinstall radiator cap.
6) Add coolant to reservoir tank so that the level aligns with Full mark.

COOLANT CAPACITY	
Engine, radiator and heater	4.4 liters (9.3/7.7 US/Imp pt.)
Reservoir tank	0.6 liters (1.3/1.1 US/Imp pt.)
Total	5.0 liters (10.6/8.8 US/Imp pt.)

CAUTION:
When changing engine coolant, use mixture of 50% water and 50% GOLDEN CRUISER 1200 for the market where ambient temperature falls lower than –16°C (3°F) in winter and mixture of 70% water and 30% GOLDEN CRUISER 1200 for the market where ambient temperature doesn't fall lower than –16°C (3°F).
Even in a market where no freezing temperature is anticipated, mixture of 70% water and 30% GOLDEN CRUISER 1200 should be used for the purpose of corrosion protection and lubrication.

8. COOLING SYSTEM HOSES INSPECTION

1) Visually inspect cooling system hoses for any evidence of leakage and cracks. Examine them for damage, and check connection clamps for tightness.

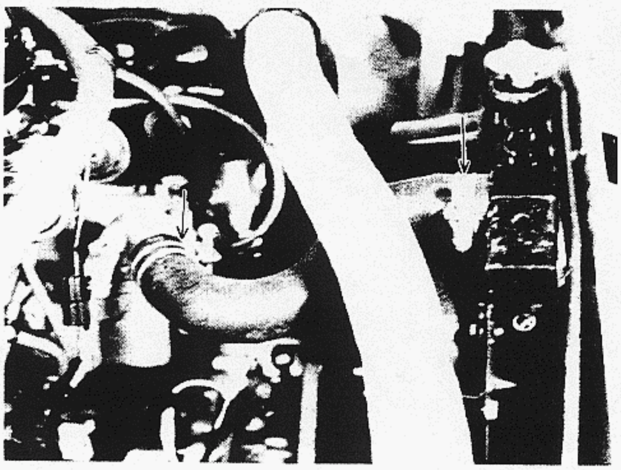


Fig. 1-8-1

2) Replace all hoses which show evidence of leakage, cracks or other damage. Replace all clamps which cannot maintain proper tightness.

9. EXHAUST PIPES AND MOUNTINGS INSPECTION

WARNING:
To avoid danger of being burned, do not touch exhaust system when system is hot. Any service on exhaust system should be performed when system is cool.

When carrying out periodic maintenance, or the car is raised for other service, check exhaust system as follows:

- Check rubber mountings for damage, deterioration, and out of position.
- Check exhaust system for leakage, loose connections, dents, and damages.
  If bolts or nuts are loose, tighten them to specification. Refer to below chart for torque specification.
- Check nearby body areas for damaged, missing, or mispositioned parts, open seams, holes, loose connections or other defects which could permit exhaust fumes to seep into the car.
- Make sure that exhaust system components have enough clearance from the underbody to avoid overheating and possible damage to the floor carpet.
- Any defects should be fixed at once.

Bolts and nut	Tightening torque
Exhaust pipe bolts	40 – 60 N·m 4.0 – 6.0 kg-m 29.0 – 43.0 lb-ft
Muffler nuts	18 – 28 N·m 1.8 – 2.8 kg-m 13.5 – 20.0 lb-ft

1-3. IGNITION SYSTEM

10. IGNITION WIRING (High Tension Cords) INSPECTION

1) Inspect high-tension cords for cracks and check that their connections are secure.
2) Measure resistance of high-tension cords by using a circuit tester (special tool 09900-25002).

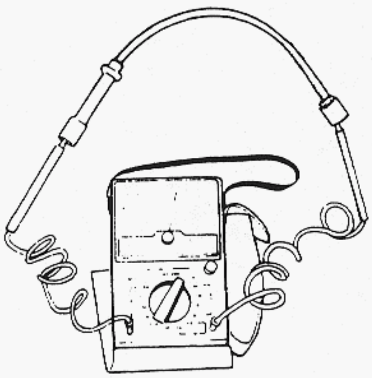


Fig. 1-10-1

3) Replace high-tension cords that show evidence of deterioration.

NOTE:
Check to make sure that each of the high tension cord terminals and connections is secure and fully inserted into its mating component. Any burnt fitting must be replaced.

HIGH-TENSION CORD RESISTANCE	
Standard	16 kΩ/3.3 ft (1 m)
Service limit	20 kΩ/pc.

11. DISTRIBUTOR CAP AND ROTOR INSPECTION

1) Inspect distributor cap and rubber caps for cracks.
2) Inspect center electrode and terminals for wear.

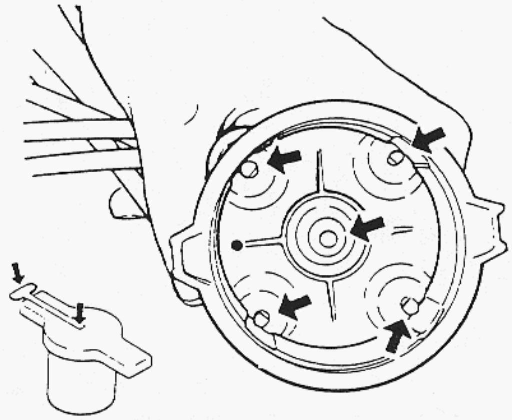


Fig. 1-11-1

3) Inspect rotor for cracks, and its electrode for wear.
4) Check to see that there are no excessive closes in ventilation plug hole.
5) Repair or replace as necessary any component which is found to be in malcondition as described above.

NOTE:
Dust and stains found within distributor can be cleaned by using a dry, soft cloth.

12. SPARK PLUGS REPLACEMENT

1) Disconnect high-tension cords from spark plugs. Make sure to pull only on spark plug caps.

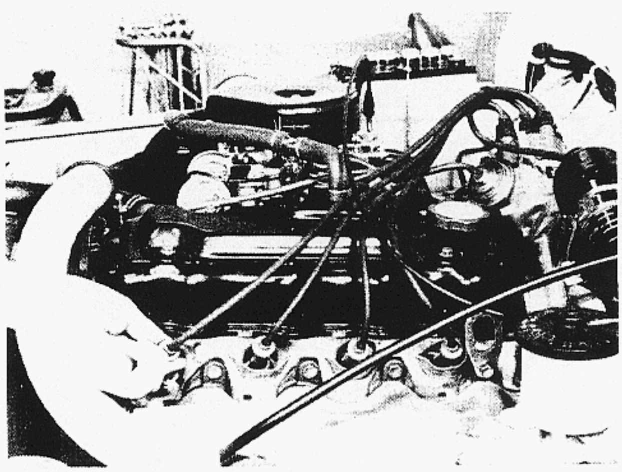


Fig. 1-12-1

2) Using a spark plug wrench, loosen and remove plugs.

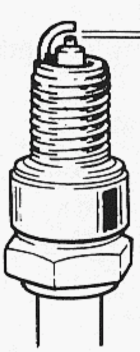


Fig. 1-12-2

NOTE:
When replacing plugs, make sure to use new plugs of specified heat range and size.

PLUG SPECIFICATION

Maker	Heat range Standard type
NGK	BP5ES (BPR5ES)
Nippon Denso	W16EX-U (W16EXR-U)

As can be seen in the above table, there are two types of spark plugs for this car, one without R included in its code and the other with R as in parenthesis. Which one is used depends on countries. Look at the label attached to the car. If originally equipped plug was with R included in its code, replacement plug should have R in its code, too.

3) Install new spark plugs. Tighten plugs to specification.
4) Connect high tension cords to spark plugs. DO NOT push cords for connection. Push boots.

Spark plug tightening torque	20 – 30 N·m 2.0 – 3.0 kg-m 14.5 – 21.5 lb-ft

13. IGNITION TIMING INSPECTION

Check to make sure that ignition timing is set properly. If out of specification, adjust it.
Refer to p. 8-9 of SECTION 8 for inspection and adjustment procedure.

14. DISTRIBUTOR ADVANCE INSPECTION

Check advance for proper operation. Refer to p. 8-9 of SECTION 8 for checking procedure.

1-4. FUEL SYSTEM

15. AIR CLEANER ELEMENT CLEANING AND REPLACEMENT

Replacement

1) Remove air cleaner cap.
2) Take cleaner element ① out of air cleaner case.
3) Install new cleaner element ① into cleaner case.

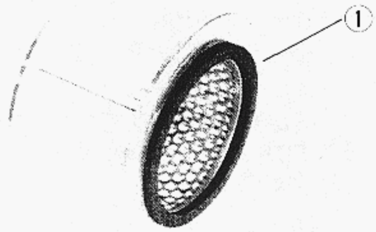


Fig. 1-15-1

Inspection and cleaning

(Applicable when used under severe conditions).
After driving in a dusty area, check element for dust. If found dusty, clean it as follows.

1) Blow off dust with compressed air from inside of element.

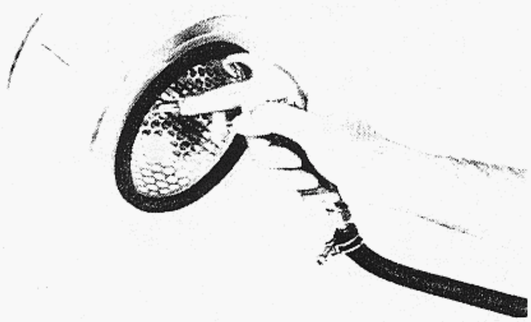


Fig. 1-15-2

2) Install cleaner element into air cleaner case.

16. CARBURETOR CHOKE SYSTEM LUBRICATION AND INSPECTION

[Manual choke type]

1) Remove air intake case and lubricate rotating parts.
2) Check if choke valve operates smoothly to open and close fully when choke knob is pulled and pushed back respectively. Correct if it doesn't operate as described above.
3) With choke knob pulled, start engine and run it at idle speed. Then check choke valve. It should not be fully closed but a little open. If faulty, check choke opener or its jet.

[Auto choke type]

1) Remove air intake case, and lubricate rotating parts.
2) Check choke for proper operation, referring to CHOKE INSPECTION in MAINTENANCE SERVICE (p. 4-20) of SECTION 4.

17. FUEL TANK CAP, GAS LINES AND CONNECTIONS INSPECTION

1) Visually inspect fuel lines and connections for evidence of fuel leakage, hose cracking, and damage. Make sure all clamps are secure.
   Repair leaky joints, if any.
   Replace hoses that are suspected of being cracked.
2) Visually inspect packing of fuel tank cap. If it is damaged or deteriorated, replace it with new one.

18. FUEL FILTER CHANGE

The entire filter unit is replaced at regular scheduled intervals. The method of replacement is as follows:

1) Fuel filter is located at the front part of fuel tank, inside the right-hand side of chassis. The filter is removed from the car by disconnecting inlet and outlet hoses from the filter.
2) Position the new filter in place, and connect inlet and outlet hoses to it.

NOTE:

The top connection is for the outlet hose, the lower one for the inlet hose.

> WARNING:
> **The above procedure must be performed in a well ventilated area and away from any open flames (such as gas hot water heaters).**

19. ENGINE IDLE SPEED AND IDLE MIXTURE INSPECTION

Check idle speed and idle mixture, and adjust them as necessary. Refer to MAINTENANCE SERVICE (p. 4-18) of SECTION 4 for procedures to check and adjust idle speed/idle mixture.

1-5. EMISSION CONTROL SYSTEM

20. CRANKCASE VENTILATION HOSES AND CONNECTIONS INSPECTION

Refer to the following item 21, PCV VALVE INSPECTION.

21. PCV (Positive Crankcase Ventilation) VALVE INSPECTION

Check crankcase ventilation hoses and PCV hoses for leaks, cracks or clog, and PCV valve for stick or clog. Refer to MAINTENANCE SERVICE (p. 5-9) of SECTION 5 for PCV valve checking procedure.

22. FUEL VAPOR STORAGE SYSTEM, HOSES AND CONNECTIONS INSPECTION

1) Visually inspect hoses for cracks, damage, or excessive bends. Inspect all clamps for damage and proper position.
2) If any of these is defective, repair or replace.

Charcoal Canister

[Applicable to the car equipped with canister in engine compartment.]

1) Disconnect rubber hose from charcoal canister, which is located in engine compartment.
2) When air is blown into pipe A, there should be no restriction of current through pipes B and C.
3) When air is blown into pipe B, air should not pass through either pipe A or C.
4) If operation differs from above description, charcoal canister must be replaced.
5) The canister is cleaned by blowing 3 kg/cm^2 (40 psi) of air into pipe A while sealing pipe B with a finger.

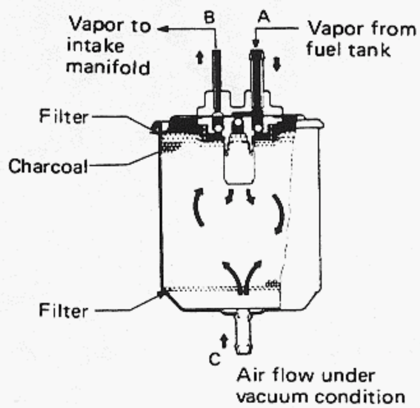


Fig. 1-22-1

1-6. ELECTRICAL

23. WIRING HARNESS CONNECTIONS AND HEADLIGHTS INSPECTION

[Wiring harness and connections]

1) Visually inspect all wires located in engine compartment for evidence of breakage. Inspect the condition of the insulation (cracks). All clips and clamps should have solid connections to wires.
2) Replace any wires in a deteriorated or otherwise defective condition.

[Headlights]

1) Check vertical beam alignment.
2) Check horizontal beam alignment.

Refer headlight (p. 21-5) of SECTION 21 for above 1) and 2) checking procedures.

NOTE:
In the countries where statutory regulations define headlight alignments, adjust in conformity with such regulations.

1-7. CHASSIS AND BODY

24. CLUTCH PEDAL INSPECTION

1) Check clutch pedal height. It should be the same as brake pedal height.
2) Check clutch pedal free travel.

Clutch pedal free travel	20 – 30 mm (0.8 – 1.1 in.)

For the details of the above steps 1) and 2), refer to MAINTENANCE SERVICE (p. 11-8) of SECTION 11.

25. BRAKE DISCS, PADS, BRAKE DRUMS AND SHOES INSPECTION

Brake Discs and Pads

1) Remove wheel and caliper but don't disconnect brake hose from caliper.
2) Check front disc brake pads and discs for excessive wear, damage and deflection. Replace parts as necessary. For the details, refer to p. 19-16 and 19-17 of SECTION 19. Be sure to torque caliper bolts to specification for reinstallation.

Brake Drums and Shoes

1) Remove wheel and brake drum.
2) Check rear brake drums and brake linings for excessive wear and damage, while wheels and drums are removed. Also check wheel cylinders for leaks, at the same time. Replace these parts as necessary.

   For the details, refer to p. 19-21 and p. 19-22 of SECTION 19.

26. BRAKE HOSES AND PIPES INSPECTION

Check brake hoses and pipes for proper hook-up, leaks, cracks, chafing and other damage. Replace any of these parts as necessary.

CAUTION:
After replacing any brake pipe or hose, be sure to carry out air purge operation.

27. BRAKE FLUID INSPECTION AND CHANGE

1) Check around master cylinder and reservoir for fluid leakage.
   If found leaky, correct.
2) Check fluid level
   If fluid level is lower than the minimum level of reservoir, refilling is necessary. Fill reservoir with either one of brake fluids listed below:

Brake fluid	Specifications
	DOT 3, or SAE J1703

For the details, refer to MAINTENANCE SERVICE (p. 19-42) of SECTION 19.

> **CAUTION:**
> **Since the brake system of this car is factory-filled with glycol-base brake fluid, do not use or mix different type of fluid when refilling the system; otherwise serious damage will occur. Do not use old or used brake fluid, or one taken from unsealed container.**

3) Change brake fluid every 2 years. As fluid change procedure, drain existing fluid from brake system completely, fill the system with above recommended fluid and carry out air purge operation.
   For description of air purge, refer to p. 19-46 and 19-47 of SECTION 19.

28. BRAKE PEDAL INSPECTION

Check brake pedal travel.

For checking procedure, refer to PEDAL TRAVEL CHECK (p. 19-43) of SECTION 19.

29. BRAKE LEVER AND CABLE INSPECTION

Parking Brake Lever

1) Check tooth tip of each notch for damage or wear. If any damage or wear is found, replace parking lever.
2) Check parking brake lever for proper operation and stroke, and adjust it if necessary.
   For checking and adjusting procedures, refer to PARKING BRAKE INSPECTION AND ADJUSTMENT (p. 19-44) of SECTION 19.

Parking Brake Cable

Inspect brake cable for damage and smooth movement. Replace cable if it is in deteriorated condition.

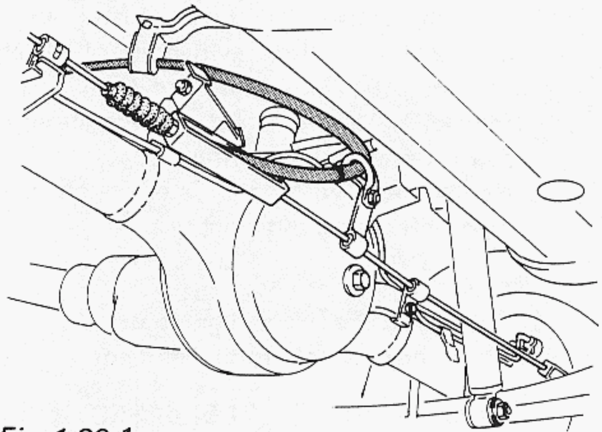


Fig. 1-29-1

30. TIRE INSPECTION AND ROTATION

1) Check tires for uneven or excessive wear, or damage. If defective, replace.
2) Check inflating pressure of each tire and adjust pressure to specification as necessary.

NOTE:
- **Tire inflation pressure should be checked when tires are cool.**
- **Specified tire inflation pressure should be found on tire placard or in owners' manual which came with the car.**

3) Rotate tires.
   For the details of above steps 1) to 3), refer to MAINTENANCE SERVICE (p. 18-20 and 18-21) of SECTION 18.

31. WHEELS, WHEEL NUTS AND FREE WHEELING HUBS (Optional Parts) INSPECTION

Wheel Disc

Inspect each wheel disc for dents, distortion and cracks. A disc in badly damaged condition must be replaced.

Wheel Bearings

1) Check front wheel bearing for wear, damage or rattles. For the details, refer to MAINTENANCE (p. 17-20 and 17-21) of SECTION 17.
2) Check rear wheel bearing for wear, damage or rattles. For the details, refer to MAINTENANCE SERVICE (p. 17-24) of SECTION 17.

Wheel Nuts

Check wheel nuts for tightness and, retighten them to specification as necessary.

Tightening torque for wheel nuts	50 – 80 N·m 5.0 – 8.0 kg-m (36.5 – 57.5 lb-ft)

Free Wheeling Hub (Optional Parts)

[Manual type]

This is applicable to the car equipped with manual type free wheeling hubs.

Check free wheeling hub for proper operation by moving free wheeling hub knob to LOCK and FREE positions. (The same check on both right and left wheels)

For checking procedure, refer to Maintenance Service (p. 17-29) of SECTION 17.

[Automatic free wheeling hub]

This is applicable to the car equipped with automatic free wheeling hubs.

Check to ensure that free wheeling hub moves properly to LOCK and FREE positions, referring to Maintenance Service (p. 17-35) of SECTION 17.

(The same check on both right and left wheels)

32. SHOCK ABSORBERS INSPECTION

1) Inspect absorbers for evidence of oil leakage, dents or any other damage on sleeves; and inspect anchor ends for deterioration.
2) Depending on the results of the above inspection, replace absorbers.

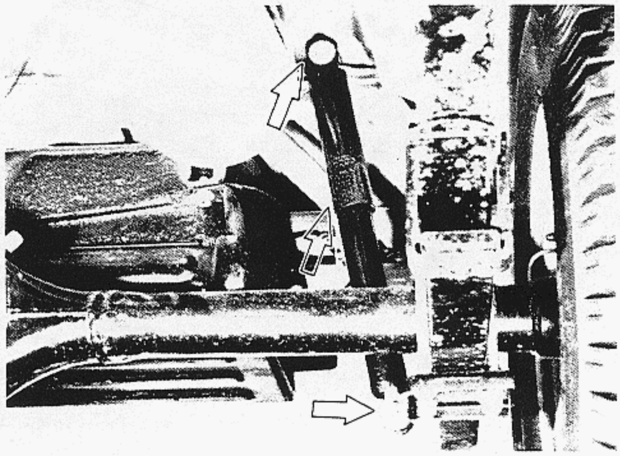


Fig. 1-32-1

WARNING:
When handling rear shock absorber in which high-pressure gas is sealed, make sure to observe the following precautions.

1. **Don't disassemble it.**
2. **Don't put it into fire.**
3. **Don't store it where it gets hot.**
4. **Before disposing it, be sure to drill a hole in it where shown in the illustration below and let gas and oil out. Lay it down sideways for this work.**

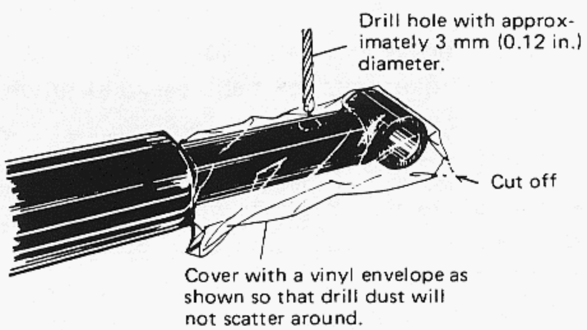


Fig. 1-32-2

33. PROPELLER SHAFTS INSPECTION AND LUBRICATION

1) Lubricate propeller shaft.
   The nipple for lubrication is located on each sliding yoke. Be sure to use chassis grease.

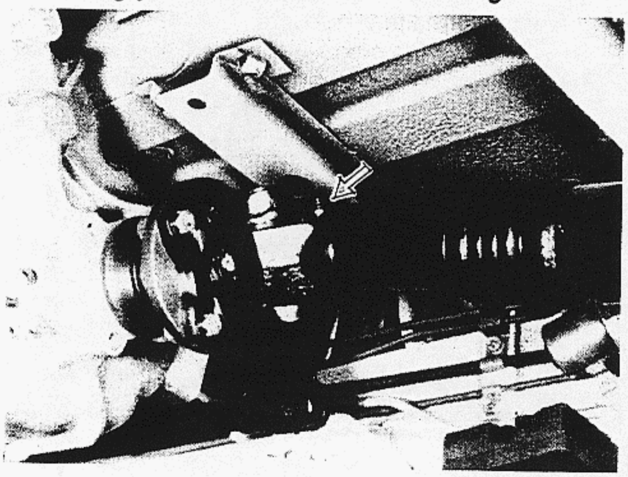


Fig. 1-33-1

2) Check universal joint and spline of propeller shaft for rattle. If rattle is found, replace defective part with a new one.

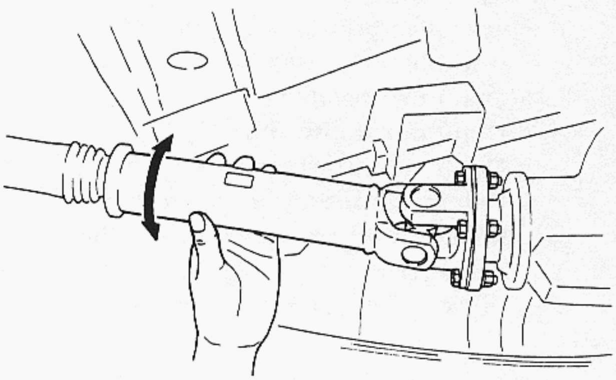


Fig. 1-33-2

3) Check propeller shaft (No. 1, No. 2, No. 3) flange yoke bolts for tightness, and retighten them as necessary:

	N·m	kg-m	lb-ft
Tightening torque	23 – 30	2.3 – 3.0	17.0 – 21.5

34. TRANSMISSION, TRANSFER, DIFFERENTIAL OIL INSPECTION AND CHANGE

[Inspection]

1) Inspect transmission case, transfer case and differential housing for evidence of oil leakage. Repair leaky point if any.
2) Make sure that the car is placed level for oil level check.
3) Remove each filler plug of transmission, transfer and differential (front and rear). In any of these cases, oil level can be checked roughly by means of filler plug hole. That is, if oil flows out of filler plug hole or if oil level is found up to hole when filler plug is removed, oil is properly filled.
   If oil is found insufficient, pour specified amount of specified oil as given in the below table.

[Change]

Oil change procedure is as follows.
Place the car level and drain oil by removing drain plug. Pour specified amount of specified oil as in the below table and tighten drain plug and filler plug to specified torque.

NOTE:
For the car used in such areas where ambient temperature becomes lower than –15°C (5°F) during the coldest season, it is recommended that oil be changed with SAE80W or 75W/80 – 85 oils on such occasion of service as periodic maintenance.

Transmission oil change

Oil capacity	1.3 liters (2.7/2.3 US/Imp pt.)
Type of oil	Gear oil, SAE # 90, SAE 75W/80 – 85 or SAE 80W

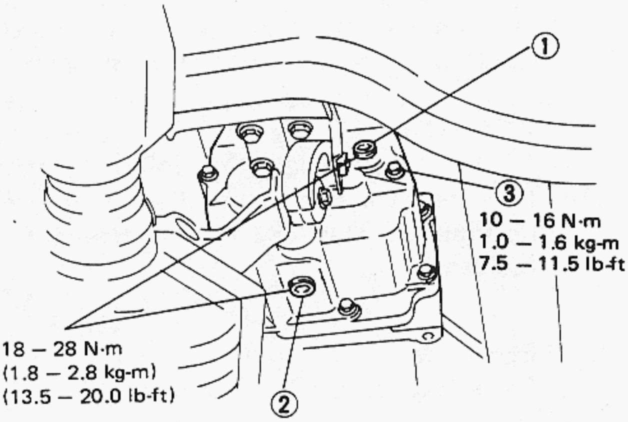


Fig. 1-34-1

1. Oil filler plug
2. Oil drain plug
3. Oil level plug

Transfer oil change

Oil capacity	0.8 liters (1.7/1.4 US/Imp. pt.)
Type of oil	Gear oil SAE # 90, 75W/80 – 85 or SAE 80W

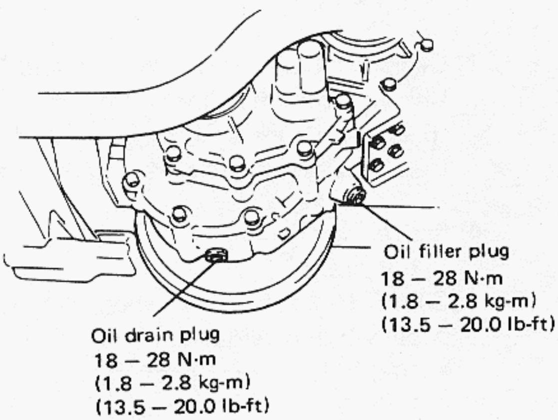


Fig. 1-34-2

Differential oil change (Front and rear)

	Front	Rear
Oil capacity	2.0 liters (4.2/3.5 US/Imp pt.)	1.5 liters (3.2/2.6 US/Imp pt.)
Type of oil	Hypoid gear oil, SAE #90, 75W/80 – 85 or SAE 80W	

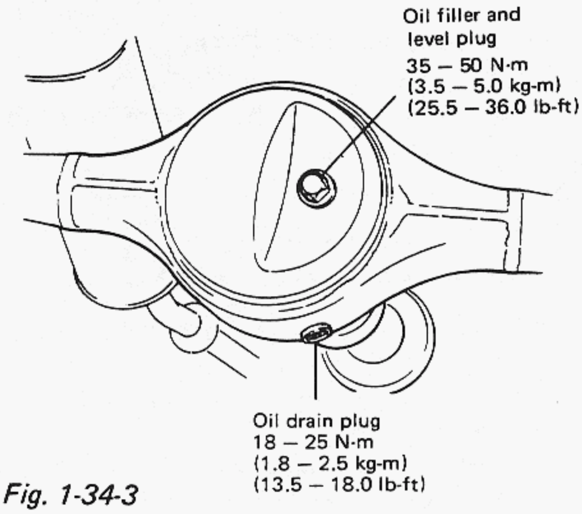


Fig. 1-34-3

35. AXLE HUB OIL SEAL CHANGE

This is applicable to the car driven under severe conditions (off-road or muddy conditions).
Replace oil seals (right & left) periodically.

NOTE:
For replacement procedure, refer to MAINTENANCE SERVICE (p. 17-23) of SECTION 17.

36. SUSPENSION INSPECTION AND TIGHTENING

1) Check leaf spring for wear, crack and damage. (Where each end of the shorter leaf contacts.) If excessive wear of cracking is noted, replace the spring with a new one.

NOTE:
For the details of leaf spring check, refer to MAINTENANCE SERVICE (p. 17-20) of SECTION 17.

2) Check bolts and nuts for tightness and retighten them as necessary.
Repair or replace defective parts, if any.

NOTE:
For the details of check points, refer to the table of MAINTENANCE SERVICE (p. 17-24) of SECTION 17.

37. STEERING CONDITION

1) Check steering wheel for play and rattle, holding car in straight forward condition on the ground.

Steering wheel play	10 – 30 mm (0.4 – 1.2 in.)

2) Check universal joint and rubber joint of steering shaft for rattle and damage. If rattle or damage is found, replace defective part with a new one.
3) Check bolts and nuts for tightness and retighten them as necessary. Repair or replace defective parts, if any.
   Refer to MAINTENANCE SERVICE on p. 18-19 for particular check points.
4) Inspect steering gear box for evidence of oil leakage. If leakage is found, check oil level in gear box.

NOTE:
For the details of the above steps 1) to 4), refer to MAINTENANCE SERVICE (p. 18-19) of SECTION 18.

5) Check boots of tie rod ends for damage. If damage is found, replace it with a new one.
6) Check wheel alignment.

Alignment service data

Side slip	OUT 0 – IN 3 m/km
Toe-in	2 – 6 mm (0.079 – 0.236 in.)
Camber	1 degree (1°)
Trail (FR78-15 tire)	19 mm (0.75 in.)
Kingpin inclination	9 degrees (9°)
Caster	3 degrees 30 minutes (3° 30′)

NOTE:
For the details of wheel alignment, refer to WHEEL ALIGNMENT (p. 18-17) of SECTION 18.

7) Drive the car on road to be sure that:
   a) Steering wheel does not show abnormal resistance.
   b) Steering wheel does not wobble.

38. TEST DRIVE

Upon completion of all periodical checks, 1 through 37, carry out road test in safe place.

> **WARNING:**
> **When carrying out the following road tests, select a safe place where no man or no running car is seen so as to prevent any accident.**

1) Engine start

Check engine start for readiness.

NOTE:
In the cold weather, start to operate engine by pulling choke control knob (if equipped).

2) Clutch

Check the following:

- that clutch is completely released when depressing clutch pedal,
- that no slipping clutch occurs when releasing pedal and accelerating,
- and that clutch itself is free from any abnormal condition.

3) Gearshift Lever (Transmission and Transfer)

Check gearshift lever for smooth shifting to all positions and for good performance of transmission and transfer in any position.

4) Brake

[Foot brake]
Check the following when depressing brake pedal while driving;

- that brake works properly,
- that it is free from noise,
- and that braking force applies equally on all wheels.

[Parking brake]
Check to ensure that parking brake is fully effective when the car is stopped on the slop and brake lever is pulled all the way.

5) Steering

Check to ensure that steering wheel is free from instability, or abnormally heavy feeling while driving.

6) **Engine**

- Check that engine responds readily at all speed.
- Check that engine is free from abnormal noise and abnormal vibration.

7) **Body, Wheels and Power Transmitting System**

Check that body, wheels and power transmitting system are free from abnormal noise and abnormal vibration or any other abnormal condition.

8) **Meters and Gauge**

Check that speedometer, odometer, fuel meter, and temperature gauge are operating accurately.

9) **Oil pressure and charging indicator lights**

Make sure that these lights stay off while engine is operating. If either of them comes on during engine operation, it means that something is wrong with engine lubrication system or charging system, and consequently immediate inspection is necessary.

10) **Seat Belt**

Check that seat belt is securely locked at hard braking.

> WARNING:
> **For this test, select a safe place without any running car so as to prevent any accident. And again make sure that no man or no other car is seen in front or behind and use great care to the surroundings when carrying out the test.**

SECTION 2

TROUBLE SHOOTING

2

CONTENTS

2-1. ENGINE

Condition	Possible cause	Correction
Poor starting (Hard starting)	**Starter will not run**	
	1. Main fuse blown off	Replace
	2. Contact not closing in main switch, or this switch open-circuited	Repair or replace
	3. Run-down battery	Recharge
	4. Defective magnetic switch of starter	Replace
	5. Loose battery terminal connection	Clean and retighten
	6. Defective brushes in starter	Replace
	7. Loose battery cord connection	Retighten
	8. Open in field or armature circuit of starter	Repair or replace
	No sparking	
	1. Defective spark plug	Adjust gap, or replace
	2. High tension cord short-circuited (grounded)	Repair or replace
	3. Cracked rotor or cap in distributor	Replace
	4. Defective signal generator or ignitor	Replace
	5. Maladjusted signal rotor air gap.	Adjust
	6. Contact not closing positively in main switch, or this switch open-circuited	Replace
	7. Loose or blown fuse	Set right or replace
	8. Improper ignition timing	Adjust
	9. Defective ignition coil.	Replace
	Faulty intake and exhaust systems	
	1. Carburetor out of adjustment	Adjust
	2. Fuel pump not discharging adequately	Replace
	3. Clogged fuel filter	Clean, or replace
	4. Defective choke mechanism	Repair or replace
	5. Loose intake manifold	Retighten
	6. Dirty and clogged carburetor	Disassemble and clean
	7. Float level out of adjustment	Adjust
	8. Clogged fuel hose or pipe	Clean or replace
	9. Not enough fuel in the tank	Refill
	10. Malfunctioning fuel cut solenoid valve	Check solenoid valve for proper operation and replace if necessary
	Abnormal engine internal condition	
	1. Ruptured cylinder head gasket	Replace
	2. Improper valve clearance	Adjust
	3. Weakened or broken valve spring	Replace
	4. Loose manifold, permitting air to be drawn in	Retighten and, as necessary, replace gasket
	5. Worn pistons, rings or cylinders	Replace worn rings and pistons and rebore as necessary

Condition	Possible cause	Correction
Poor starting (Hard starting)	6. Broken valve timing belt	Replace
	7. Poor valve seating	Repair or replace
	8. Wrong kind of engine oil	Replace
	9. Burnt valves	Replace
	10. Sticky valve stem	Correct or replace valve and guide
Not enough power	**Inadequate compression**	
	1. Improper valve clearance	Adjust
	2. Valves not seating tight	Repair
	3. Valve stems tending to seize	Replace
	4. Broken or weakened valve spring	Replace
	5. Piston rings seized in grooves, or broken	Replace
	6. Worn pistons, rings or cylinders	Replace worn parts and rebore as necessary
	7. Leaky cylinder head gasket	Replace
	Improperly timed ignition	
	1. Improper ignition timing	Adjust
	2. Defective spark plug	Adjust gap or replace
	3. Worn distributor terminals	Dress or replace
	4. Leaks, loose connection or disconnection of high tension cord	Connect or replace as necessary
	5. Malfunctioning ignition timing advancers	Replace
	Fuel system out of order	
	1. Clogged carburetor jets	Disassemble and clean
	2. Defective fuel pump	Repair or replace
	3. Clogged fuel filter	Replace
	4. Malfunctioning choke system	Adjust or replace
	5. Float level out of adjustment	Adjust
	6. Clogged fuel pipe	Clean or replace
	7. Clogged fuel tank outlet	Clean
	8. Loose joint in fuel system	Retighten
	Abnormal condition in air intake system	
	1. Air cleaner dirty and clogged	Clean or replace
	2. Poor returning motion of choke valve	Repair, adjust or replace
	Overheating tendency of engine	
	1. (Refer to the section entitled "over-heating.")	
	Others	
	1. Dragging brakes	Repair or replace
	2. Slipping clutch	Adjust or replace

Condition	Possible cause	Correction
Engine hesitates (Momentary lack of response as the accelerator is depressed. Can occur at all car speeds. Usually most severe when first trying to make the car move, as from a stop sign.)	**Abnormal condition in electrical systems**	
	1. Defective spark plug or plug gap out of adjustment	Replace or adjust gap
	2. Cracked rotor or cap in distributor, resulting in leakage	Replace
	3. Deteriorated ignition coil, or crack resulting in leakage	Replace
	4. Leaky high-tension cords	Replace
	5. Ignition timing out of adjustment	Adjust as prescribed
	Abnormal condition in fuel system	
	1. Improper adjustment of float level	Adjust
	2. Clogged carburetor jets	Clean
	3. Malfunctioning accelerator pump	Check and replace as necessary
	4. Inadequately discharging fuel pump	Replace
	Abnormal condition in engine	
	1. Loss of compression pressure due to leaky cylinder head gasket	Replace
	2. Compression pressure too low because of worn pistons, rings, cylinders or burnt valves	Replace and rebore as necessary
Surges (Engine power variation under steady throttle or cruise. Feels like the car speeds up and down with no change in the accelerator pedal.)	**Fuel system out of order**	
	1. Clogged fuel filter	Replace
	2. Kinky, leaky or damaged fuel hoses and lines	Check and replace as necessary
	3. Malfunctioning fuel pump	Check and replace as necessary
	4. Leaky manifold and carburetor gaskets	Replace
	5. Improper float level	Adjust
	Ignition system out of order	
	1. Improper ignition timing	Adjust
	2. Malfunctioning ignition timign advancers (mechanical and vacuum)	Check or replace
	3. Leaky or loosely connected high tension cord	Check and repair or replace
	4. Defective spark plug (excess carbon deposits, improper gap, burned electrodes, etc..)	Check and clean, adjust or replace
	5. Cracked rotor or cap in distributor	Replace
	Others	
	1. Malfunctioning warm air control system (Improper control valve position)	Check and replace as necessary

Condition	Possible cause	Correction
Dieseling (Engine continues to run after ignition switch is turned off. it runs unevenly and may make knocking noise.)	Malfunctioning fuel cut solenoid valve in carburetor	Check solenoid valve for proper operation and replace as necessary
Erratic idling (Improper engine idling)	**Abnormal condition in ignition system**	
	1. Defective spark plug	Adjust or replace
	2. Leaky or disconnected high tension cord	Connect or replace
	3. Worn distributor terminals	Replace
	4. Improper ignition timing	Adjust
	5. Cracked cap in distributor, leakage inside	Replace
	Abnormal condition in fuel system	
	1. Clogged carburetor jets	Clean
	2. Incorrect idle adjustment	Adjust
	3. Clogged air cleaner element	Clean or replace
	4. Leaky manifold, carburetor or cylinder head gaskets	Replace
	5. Improper float level	Adjust
	6. Malfunctioning choke system	Adjust or replace
	7. Malfunctioning fuel cut solenoid valve	Replace
	Others	
	1. Loose connection or disconnection of vacuum hoses	Connect
	2. Malfunctioning PCV valve	Check and replace as necessary
	3. Low compression	Previously outlined
	4. Loose carburetor and intake manifold bolts and nuts	Tighten bolts and nuts
	5. Leaky carburetor and intake manifold gaskets	Replace
Abnormal detonation	**Abnormal condition in ignition system**	
	1. Spark plugs tending to overheat	Change plug heat value
	2. Improper ignition timing	Adjust
	3. Loose connection in high-tension or low-tension circuit.	Retighten
	Abnormal condition in fuel system	
	1. Clogged fuel filter and fuel lines	Replace or clean
	2. Clogged carburetor jets	Clean
	3. Improper adjustment of float level	Adjust
	4. Malfunctioning fuel pump	Replace
	5. Air inhaling from intake manifold and carburetor gaskets	Replace

Condition	Possible cause	Correction
Abnormal detonation	**Abnormal condition in engine**	
	1. Excessive carbon deposit on piston crowns or cylinder head	Clean
	2. Blown cylinder head gasket, resulting in low compression pressure	Replace
	3. Improper valve clearance	Adjust
	4. Valves tending to seize	Replace
	5. Weakened valve springs	Replace
Overheating	**Abnormal condition in ignition system**	
	1. Improper ignition timing	Adjust
	2. Wrong heat value of spark plugs	Change heat value
	Abnormal condition in fuel systems	
	1. Float level set too low	Adjust
	2. Clogged jets in carburetor	Clean
	3. Loose inlet manifold	Retighten
	Abnormal condition in cooling system	
	1. Not enough coolant	Refill
	2. Loose or broken fan belt	Adjust or replace
	3. Erratically working thermostat	Replace
	4. Poor water pump performance	Replace
	5. Leaky radiator cores	Repair or replace
	Abnormal condition in lubrication system	
	1. Clogged oil filter	Replace
	2. Clogged oil strainer	Clean
	3. Deteriorated oil pump performance	Replace
	4. Oil leakage from oil pan or pump	Repair
	5. Improper engine oil grade	Replace with proper grade oil
	6. Not enough oil in oil pan	Replenish
	Others	
	1. Dragging brakes	Repair or replace
	2. Slipping clutch	Adjust or replace
	3. Blown cylinder head gasket	Replace
Engine noise **Note: Before checking the mechanical noise, make sure that:** • **Ignition timing is properly adjusted.** • **Specified spark plug is used.** • **Specified fuel is used.**	**Crankshaft noise**	
	1. Worn-down bearings, resulting in excessively large running clearances	Replace
	2. Worn connecting-rod bearings	Replace
	3. Distorted connecting rods	Repair or replace
	4. Worn crankshaft journals	Repair by grinding, or replace crankshaft
	5. Worn crankpins.	Repair by grinding, or replace crankshaft

Condition	Possible cause	Correction
Engine noise Note: Before checking the mechanical noise, make sure that: • Ignition timing is properly adjusted. • Specified spark plug is used. • Specified fuel is used.	**Noise due to pistons, rings, pins or cylinders** 1. Abnormally worn cylinder bores 2. Worn pistons, rings or pins 3. Pistons tending to seize 4. Broken piston rings **Others** 1. Excessively large camshaft thrust play 2. Excessively large crankshaft thrust clearance 3. Valve clearance too large 4. Not enough engine oil	 Rebore to next oversize or replace Replace Replace Replace Replace Adjust as prescribed Adjust as prescribed Replenish
High fuel consumption	**Abnormal condition ignition system** 1. Improper ignition timing 2. Leak or loose connection of high tension cord 3. Defective spark plug (improper gap, heavy deposits, and burned electrodes, etc..) 4. Cracked distributor cap or rotor 5. Malfunctioning mechanical and vacuum advancers in distributor **Abnormal condition in fuel system** 1. Improper float level 2. Fuel leakage from tank, pipe or carburetor 3. Malfunctioning carburetor choke system 4. Dirty or clogged carburetor jets 5. Clogged air cleaner element **Abnormal condition in engine** 1. Low compression 2. Poor valve seating 3. Improper valve clearance **Others** 1. Dragging brakes 2. Slipping clutch 3. Improper tire pressure	 Adjust Repair or replace Clean, adjust or replace Replace Check and repair or replace Adjust Repair or replace Repair or replace Clean Clean or replace Previously outlined Repair or replace Adjust Repair or replace Adjust or replace Adjust
Excessive engine oil consumption	**Oil leakage** 1. Loose oil drain plug 2. Loose oil pan securing bolts 3. Deteriorated or broken oil pan sealant 4. Leaky oil seals 5. Blown cylinder head gasket 6. Improper tightening of oil filter 7. Loose oil pressure switch	 Tighten Tighten Replace sealant Replace Replace Tighten Tighten

Condition	Possible cause	Correction
Excessive engine oil consumption	**"Oil pumping" (Oil finding its way into combustion chambers.)**	
	1. Sticky piston ring	Remove carbon and replace rings
	2. Worn piston ring groove and ring	Replace piston and ring
	3. Improper location of piston ring gap	Reposition ring gap
	4. Worn pistons or cylinders	Replace pistons and rebore as necessary
	Oil leakage along valve stems	
	1. Defective valve stem oil seals	Replace
	2. Badly worn valves or valve guide bushes	Replace

2-2. CARBURETOR

Condition	Possible cause	Correction
Fuel overflow from carburetor	1. Float valve worn or dirty with foreign matter	Clean or replace
	2. Float level set too high	Adjust as prescribed
	3. Float ruptured and containing some fuel	Replace
	4. Broken or otherwise defective gasket	Replace
	5. Loose float chamber securing screws	Retighten

2-3. EXHAUST AND MUFFLER

Condition	Possible cause	Correction
Poor muffling performance	1. Loose exhaust pipe connection	Retighten
	2. Broken muffler gasket	Replace
	3. Broken manifold, pipe or muffler	Repair or replace
	4. Exhaust manifold loose in place	Retighten
	5. Interference between body and muffler	Repair, eliminating any contact

2-4. CLUTCH

Condition	Possible cause	Correction
Slipping clutch	1. Loss of clearance at the tip of release fork	Adjust as prescribed
	2. Clutch facings dirty with oil	Replace
	3. Clutch facings excessively worn	Replace
	4. Weakened diaphragm spring	Replace
	5. Distorted pressure plate or flywheel surface	Replace
	6. Improper clutch pedal free travel	Adjust and, as necessary, replace clutch facings

Condition	Possible cause	Correction
Dragging clutch	1. Improper clutch pedal free travel 2. Weakened diaphragm spring, or worn spring tip 3. Damaged or worn splines of transmission input shaft 4. Front input shaft bearing worn or broken 5. Excessively wobbly clutch disc 6. Clutch facings broken or dirty with oil	Adjust free travel Replace Replace Replace Replace Replace
Clutch vibration	1. Glazed (glass-like) clutch facings 2. Clutch facings dirty with oil 3. Wobbly clutch disc, or poor facing contact 4. Weakened torsion springs (in clutch disc) 5. Clutch disc rivets loose 6. Distorted pressure plate or flywheel surface 7. Weakened engine mounting or loosened mounting bolt or nut	Repair or replace Replace Replace Replace Replace the disc Replace Retighten or replace
Noisy clutch	1. Worn or broken release bearing 2. Front input shaft bearing worn down 3. Excessive rattle of clutch disc hub 4. Cracked clutch disc 5. Pressure plate and diaphragm spring rattling	Replace Replace Replace the disc Replace Replace
Grabbing clutch	1. Clutch facings soaked with oil 2. Excessively worn clutch facings 3. Rivet heads showing out of the facing 4. Weakened torsion springs	Replace Replace Replace Replace

2-5. TRANSMISSION

Condition	Possible cause	Correction
Gears slipping out of mesh	1. Worn shift fork shaft 2. Worn locating steel balls 3. Weakened springs for locating steel balls 4. Worn shift fork 5. Excessive rattle in thrust direction of gears 6. Worn ring or hub in synchronizers 7. Worn bearings of input shaft, main shaft or countershaft	Replace Replace Replace Replace Replace Replace Replace
Gears refusing to dis-engage	1. Weakened or broken synchronizer springs 2. Worn inner groove of synchronizer ring 3. Synchronizer ring seized on the cone 4. Distorted shift fork shaft or shift fork	Replace Replace Replace the ring Replace.

Condition	Possible cause	Correction
Excessive gear noise	1. Not enough oil in transmission 2. Defective synchronizer 3. Gears rattling in thrust direction 4. Broken or worn bearings 5. Damaged or worn gears	Replenish Replace Replace Replace Replace
Hard shifting	1. Clutch pedal play too large, resulting in a "dragging clutch" 2. Worn clutch disc facings 3. Clutch disc facings dirty with oil. 4. Distorted or unevenly worn shift fork shaft 5. Broken locating balls 6. Worn synchornizer sleeve or ring 7. Worn synchronizer hub	Adjust as prescribed Replace. Replace. Replace Replace Replace Replace

2-6. DIFFERENTIALS

Condition	Possible cause	Correction
Gear noise	1. Maladjusted backlash between drive pinion and ring gear 2. Damaged gear teeth or improper mesh of drive pinion and ring gear 3. Improper tooth contact in the mesh between drive pinion and ring gear 4. Insufficient or wrong kind of gear oil 5. Ring gear wobbling when turning, or ring gear securing bolts loose 6. Broken or otherwise damaged teeth of side gears or differential pinion gears	Adjust as prescribed Replace or adjust Adjust as prescribed Replenish or replace Replace, or retighten Replace
Bearing noise	1. (Constant noise) Insufficient or wrong kind of gear oil 2. (Constant noise) Damaged or worn bearings or borne parts 3. (Noise during coasting) Damaged bearings of rear drive pinion 4. (Noise during turning) Broken bearings on axle shafts	Replenish or change Replace. Replace Replace

2-7. PROPELLER SHAFTS

Condition	Possible cause	Correction
Vibration and noise	1. Broken or worn bearings of universal joint spider 2. Distorted propeller shaft 3. Unbalanced propeller shaft 4. Loose propeller shaft	Replace Replace Replace Retighten
Noise occurring at standing start or during coasting	1. Worn or damaged universal joint 2. Worn propeller shaft splines, due to lack of lubrication 3. Loose propeller shaft 4. Loose flanged yoke of universal joint	Replace Replace Retighten Retighten

2-8. BRAKES

Condition	Possible cause	Correction
Not enough braking force	1. Brake oil leakage from brake lines 2. Brake disc or pads stained with oil 3. Overheated brakes 4. Poor contact of shoes on brake drum 5. Brake shoes linings stained with oil or wet with water 6. Badly worn brake shoe linings 7. Defective wheel cylinders 8. Malfunctioning caliper assembly	Locate leak point and repair Clean or replace Determine cause and repair Repair for proper contact Replace Replace Repair or replace Repair or replace
Brake Pull (Brakes not working in unison)	1. Shoe linings wet with water or stained with oil in some brakes 2. Drum-to-shoe clearance out of adjustment in some brakes (Malfunctioning auto adjusting mechanism) 3. Drum out of round in some brakes 4. Wheel tires inflated unequally 5. Malfunctioning wheel cylinders 6. Disturbed front end alignment 7. Unmatched tires on same axle 8. Restricted brake tubes or hoses 9. Malfunctioning caliper assembly 10. Loose suspension parts 11. Loose calipers	Replace Check for inoperative auto adjusting mechanism Replace Inflate equally Repair or replace Adjust as prescribed Use tires with approximately the same amount of tread on the same axle Check for soft hoses and damaged lines. Replace with new hoses and new double-walled steel brake tubing. Check for stuck or sluggish pistons and proper lubrication of caliper slide bush. Caliper should slide. Check all suspension mountings Check and torque bolts to specifications

Condition	Possible cause	Correction
Excessive pedal travel (Pedal stroke too large)	1. Partial brake system failure	Check diagonal brake systems and repair as necessary
	2. Insufficient fluid in master cylinder reservoirs	Fill reservoirs with approved brake fluid. Check for leaks and air in brake systems. Check warning light. Bleed system if necessary.
	3. Air in system (Pedal soft/spongy)	Bleed system
	4. Rear brake system not adjusted (malfunctioning auto adjusting mechanism)	Adjust rear brakes (Repair auto adjusting mechanism)
	5. Bent brake shoes	Replace brake shoes
	6. Worn rear brake shoes	Replace brake shoes
Dragging brakes (A very light drag is present in all disc brakes immediately after pedal is released)	1. Master cylinder pistons not returning correctly	Repair master cylinder
	2. Clogged return port in master cylinder	Clean
	3. Restricted brake tubes or hoses	Check for soft hoses or damaged tubes and replace with new hoses and/or new double-walled steel brake tubing
	4. Incorrect parking brake adjustment	Check and adjust to correct specifications
	5. Weakened or broken return springs in the brake	Replace
	6. Sluggish parking-brake cables or linkage	Repair or replace
	7. Wheel cylinder or caliper piston sticking	Repair as necessary
Pedal pulsation (Pedal pulsates when depressed for braking)	1. Damaged or loose wheel bearings	Replace wheel bearings
	2. Excessive disc lateral runout	Check per instructions. If not within specifications, replace or machine the disc.
	3. Parallelism not within specifications	Check per instructions. If not within specifications, replace or machine the disc.
	4. Rear drums out of round	Check runout.
Braking noise	1. Glazed shoe linings, or foreign matters stuck to linings	Repair or replace shoe lining
	2. Worn or distorted shoe linings	Replace shoe lining (or pad)
	3. Loose front wheel bearings	Replace wheel bearings
	4. Distorted backing plates or loose mounting bolts	Replace or retighten securing bolts

2-9. SUSPENSION, STEERING SYSTEM AND TIRES

Condition	Possible cause	Correction
Hard steering	1. Wheel tires not adequately inflated 2. Bind in tie rod end ball stud 3. Linkage connections tending to seize 4. Steering gearbox out of adjustment 5. Unevenly worn steering shaft bush 6. Disturbed front wheel alignment	Adjust the pressure Replace Repair or replace Adjust as prescribed Replace Adjust as prescribed
Wobbly steering wheel (Shimmy, shake or vibration)	1. Wheel tires inflated unequally 2. Wobbly wheels 3. Large difference in tire diameter between right and left wheels 4. Loose hub nuts 5. Damaged or worn wheel bearings 6. Worn or loose tie rod ends 7. Steering gearbox out of adjustment 8. Steering gearbox mounted loose 9. Worn steering knuckle oil seal 10. Tire or wheel out of balance 11. Blister or bump on tire 12. Disturbed front wheel alignment	Adjust tire pressure Repair or replace Replace Retighten Replace Replace or retighten Adjust as prescribed Retighten Replace Balance wheel or replace tire and/or wheel Replace tire Check front wheel alignment
Steering wehel pulling to one side (car pulls)	1. Unevenly worn wheel tires 2. Brake dragging in one road wheel 3. Wheel tires unequally inflated 4. Worn or distorted link rods 5. Disturbed front wheel alignment 6. Loose, bent or broken front or rear suspension parts	Replace Repair Adjust tire pressure Replace Adjust as prescribed Tighten or replace suspension parts
Shocks coming to steering wheel (or wheel tramp)	1. Tire inflating pressure too high 2. Poor shock absorber performance 3. Differences in tire diameter among four road wheels 4. Worn steering linkage connections 5. Worn or broken front wheel bearings 6. Loose front wheel 7. Steering wheel loose in place 8. Blister or bump on tire	Reduce to the specification Replace Adjust Replace Replace Retighten Retighten the nut Replace tire
Rapid wear or uneven wear of wheel tires (Abnormal or excessive tire wear)	1. Wheel tires imporperly inflated 2. Differences in diameter among four tires 3. Worn or loose road wheel bearings 4. Wobbly wheel tires	Adjust tire pressure Adjust or replace Replace Repair or replace

Condition	Possible cause	Correction
Rapid wear or uneven wear of wheel tires (Abnormal or excessive tire wear)	5. Wheel tires improperly "rotated" to result in unbalance 6. Disturbed front wheel alignment 7. Hard driving	Adjust Adjust as prescribed Replace tire
Steering noise	1. Loose bolts and nuts 2. Loose leaf spring seats 3. Broken or otherwise damaged wheel bearings 4. Worn or sticky tie rod ends 5. Linkage joints needling grease	Retighten Retighten Replace Replace Lubricate or replace
Too much play in steering	1. Worn wheel bearings 2. Steering gear box attachments loose 3. Steering gear box adjustments 4. Worn steering shaft joints 5. Worn tie rod ends or drug rod ball joints	Replace wheel bearing Tighten or repair Check and adjust Replace joint Replace tie rod end or tie rod
Poor returnability	1. Bind in tie rod end ball studs 2. Bind in steering column 3. Lack of lubricant steering gear box 4. Disturbed front end alignment 5. Steering gear box adjustment 6. Tires not adequatley inflated	Replace tie rod end Repair or replace Check, lubricate or replace Check and adjust front end alignment Check and adjust gear box torque Adjust pressure
Abnormal noise, front end	1. Worn, sticky or loose tie rod ends, drug rod ball joints or axle shaft joints 2. Damaged shock absorbers or mountings 3. Loose stabilizer bar 4. Loose wheel nuts 5. Loose suspension bolts or nuts 6. Broken or otherwise damaged wheel bearings 7. Broken suspension springs	Replace tie rod ends, drug rod or axle shaft joints Replace or repair Tighten bolts or replace bushes Tighten Tighten suspension bolts or nuts Replace Replace
Wander or poor steering stability	1. Mismatched or uneven tires 2. Loose tie rod ends or drug rod 3. Faulty shock absorber or mounting	Replace tire or inflate tires to proper pressure Replace tie rod end or drug rod Replace absorber or repair mounting

Condition	Possible cause	Correction
Wander or poor steering stability	4. Loose stabilizer bar 5. Broken or sagging springs 6. Steering gear box adjustment 7. Front wheel alignment	Tighten or replace stabilizer bar or bushs Replace spring Check or adjust steering gear box torque Check front wheel alignment
Low or uneven trim height	1. Broken or sagging springs 2. Overloaded 3. Incorrect springs	Replace Check loading Replace
Ride too soft	1. Faulty shock absorbers	Replace
Suspension bottoms	1. Overloaded 2. Faulty shock absorbers 3. Incorrect, broken or sagging springs	Checking loading. Replace Replace
Body leans or sways in corners	1. Loose stabilizer bar 2. Faulty shock absorbers or mounting 3. Broken or sagging springs 4. Overloaded	Tighten stabilizer bar bolts or replace bushes Replace shock absorbers or tighten mounting Replace Check loading

2-10. STARTING MOTOR

Condition	Possible cause	Correction
Starter runs but pinion will not mesh into ring gear.	1. Worn pinion of starter clutch. 2. Defective splines, resulting in sticky pinion plunging motion. 3. Worn bush. 4. Wrong pinion plunging position. 5. Worn teeth of ring gear.	Replace. Repair or replace. Replace. Adjust Replace.
Starter will not run at all, or runs but runs too slow to crank with full force.	**Battery trouble** 1. Poor contact in battery terminal connection 2. Loose ground cable connection 3. Battery run down 4. Battery voltage too low due to battery deterioration **Ignition switch trouble** 1. Poor contacting action 2. Lead wire socket loose in place 3. Opne-circuit between ignition switch and magnet switch	 Repair or retighten Retighten Recharge Replace Replace Retighten Repair

Condition	Possible cause	Correction
Starter will not run at all, or runs but runs too slow to crank with full force	**Magnet switch trouble**	
	1. Lead wire socket loose in place	Retighten
	2. Burnt contact plate, or poor contacting action	Replace, or repair
	3. Open-circuit in pull-in coil	Replace
	4. Open-circuit in holding coil	Replace
	Starter proper trouble	
	1. Brushes seating poorly or worn down	Repair or replace
	2. Burnt commutator	Repair or replace
	3. Open-circuit in armature winding	Replace
	4. Worn-down starter	Replace
Starter does not stop running.	1. Fused contact points of magnet-switch contact plate	Repair or replace
	2. Short-circuit between turns of magnet-switch coil (layer short-circuit)	Replace
	3. Failure of returning action in ignition switch	Replace

2-11. ALTERNATOR

Condition	Possible cause	Correction
Battery quickly becomes over-discharged.	1. Loose or broken "V" belt	Adjust or replace
	2. Battery cables loose, corroded or worn	Repair or replcae
	3. Improper acid concentration or low level of battery electrolyte	Replace, or replenish
	4. Defective battery cell plates	Replace the battery
	5. Insufficient contact in battery terminal connection.	Clean and retighten
	6. Excessive electrical load	Check charging system
	7. IC regulator or alternator faulty	Replace
	8. Defective idle up system	Repair or replace
Charge light does not light with ignition ON and engine off	1. Fuse blown	Check fuse
	2. Light burned out	Replace light
	3. Loose wiring connection	Tighten loose connections
	4. IC regulator faulty	Replace
Alternator noise	1. Worn, loose or otherwise defective bearings	Replace

2-12. WIPER MOTOR

Condition	Possible cause	Correction
Wiper will not run	1. Fuse set loose or blown off 2. Incomplete metal-to-metal contact in connector 3. Worn or floating brushes 4. Dirty or burnt commutator 5. Short-circuited or fused field coil 6. Loose terminal connection on wiper switch	Tighten or replace Repair Replace or repair Repair or replace Replace Repair
Wiper will not stop running	1. Defective wiper switch	Repair or replace
Wiper stops at wrong position	1. Improper wiper arm setting 2. Cover plate incorrectly positioned in plcae	Repair Repair
Poor wiping action	1. Insufficient pressure of wiper arm 2. Deteriorated or hardened blade 3. Blade improperly set 4. Windshield dirty with oil	Replace Replace Repair or replace Clean

2-13. FUEL METER

Condition	Possible cause	Correction
Faulty meter indication	1. Incomplete metal-to-metal contact in terminal connections 2. Defective receiver gauge due to burnt point or deformed bimetal element 3. Erratic float movement 4. Defective grounding (for float and gauge)	Retighten Replace Repair or replace Repair
No indication	1. Open-circuit 2. Open-circuited heat wire 3. Burnt point 4. Deformed bimetal element 5. Open-circuited resistor	Repair Replace Replace Replace Replace

2-14. SPEEDOMETER

Condition	Possible cause	Correction
Faulty indication	1. Damaged speedometer drive or driven gear 2. Defective drive cable 3. Drive cable incompletely or imporperly tied into the meter 4. Defective speedometer	Replace Replace Set right Replace
Speedometer noise	1. Inadequately lubricated or defective cable 2. Not enough oil in transfer	Lubricate or replace Replenish

2-15. WATER TEMPERATURE METER

Condition	Possible cause	Correction
Faulty indication	1. Incomplete metal-to-metal contact in terminal connections 2. Receiver gauge defective (due to burnt point or deformed bimetal element) 3. Defective temperature gauge	Repair and tighten Replace Replace
No indication	1. Open-circuit 2. Defective receiver gauge (open-circuited heat wire, deformed bimetal element or pointer) 3. Defective temperature gauge	Repair Replace Replace

SECTION 3

ENGINE

3

CONTENTS

NOTE:
In this section, the following systems and parts appear in some description or illustrations, but whether they are used in the particular vehicle or not depends on specifications or countries. Be sure to bear this in mind when performing inspection and service work.

- Thermostatically Controlled Air Cleaner (TCAC) System
  The parts of this system are installed in and on the air cleaner case.
- Charcoal Canister Storage System
  In the vehicle equipped with this system, the vacuum hose from the canister is connected to the bottom side of the carburetor.
- Exhaust Gas Recirculation System
  In the vehicle equipped with this system, EGR valve is installed on the intake manifold.

3-1. GENERAL DESCRIPTION

1) Engine

The engine is water-cooled, in line 4 cylinders, 4 stroke cycle gasoline unit with its S.O.H.C. (Single overhead camshaft) valve mechanism arranged for "V"-type valve configuration.
This single overhead camshaft is mounted over the cylinder head; it is driven from crankshaft through timing belt, and no push rods are provided in the valve train system.

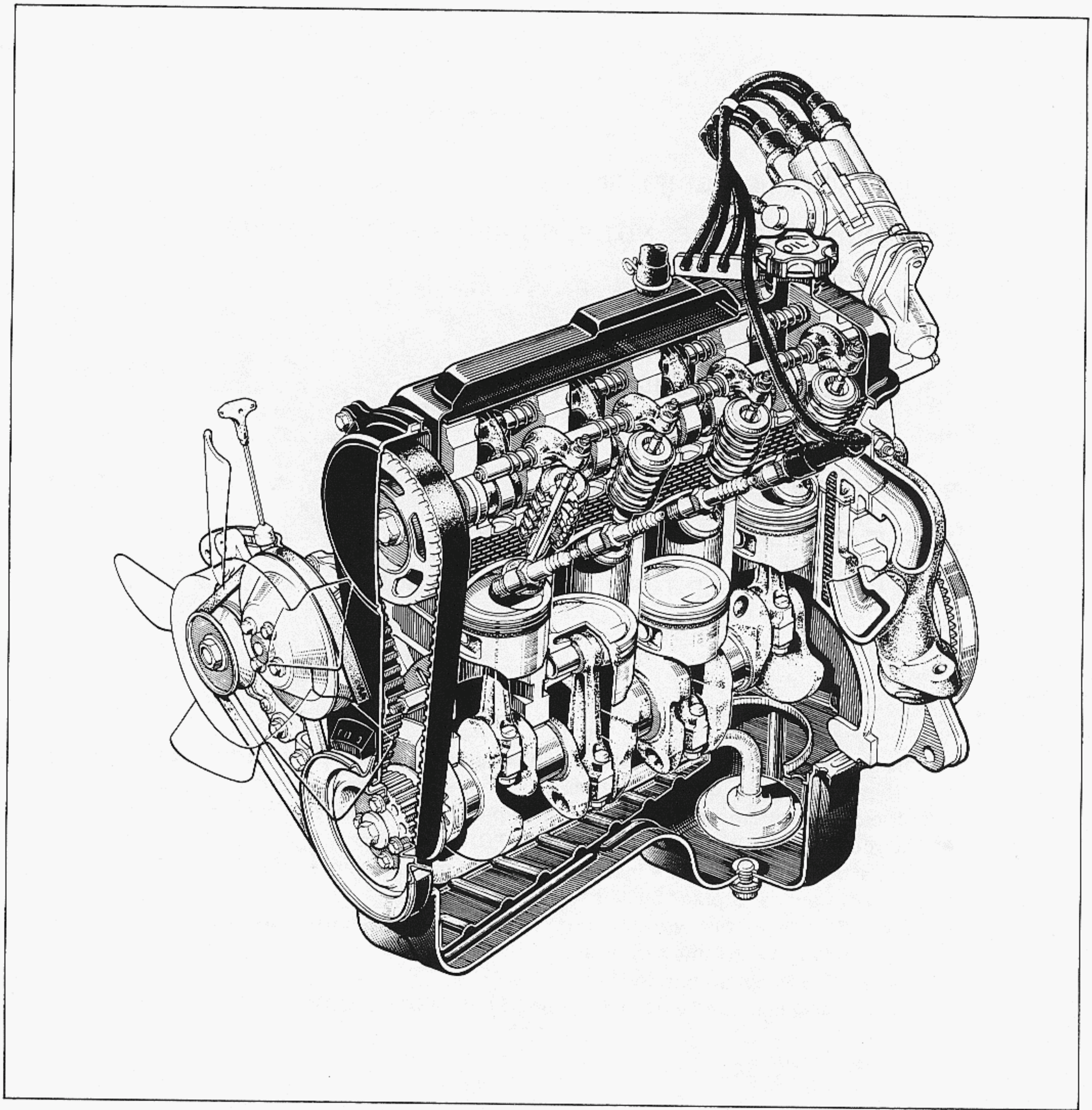


Fig. 3-1-1

2) Engine Lubrication

The oil pump is of a trochoid type, and mounted on the crankshaft at the crankshaft pulley side.
Oil is drawn up through the oil pump strainer and passed through the pump to the oil filter.
The filtered oil flows into two paths in cylinder block.
In one path, oil reaches the crankshaft journal bearings.
Oil from the crankshaft journal bearings is supplied to the connecting rod bearings by means of intersecting passages drilled in the crankshaft, and then injected from a small hole provided on the big end of connecting rod to lubricate piston, rings, and cylinder wall.
In another path, oil goes up to the cylinder head and lubricates rocker arms, valves and camshaft, etc., after passing through the internal oilway of rocker arm shafts.

An oil relief valve is provided on the oil pump. This valve starts relieving oil pressure when the pressure comes over about 3.0 kg/cm^2 (42.7 psi, 300 kPa). Relieved oil drains back to the oil pan.

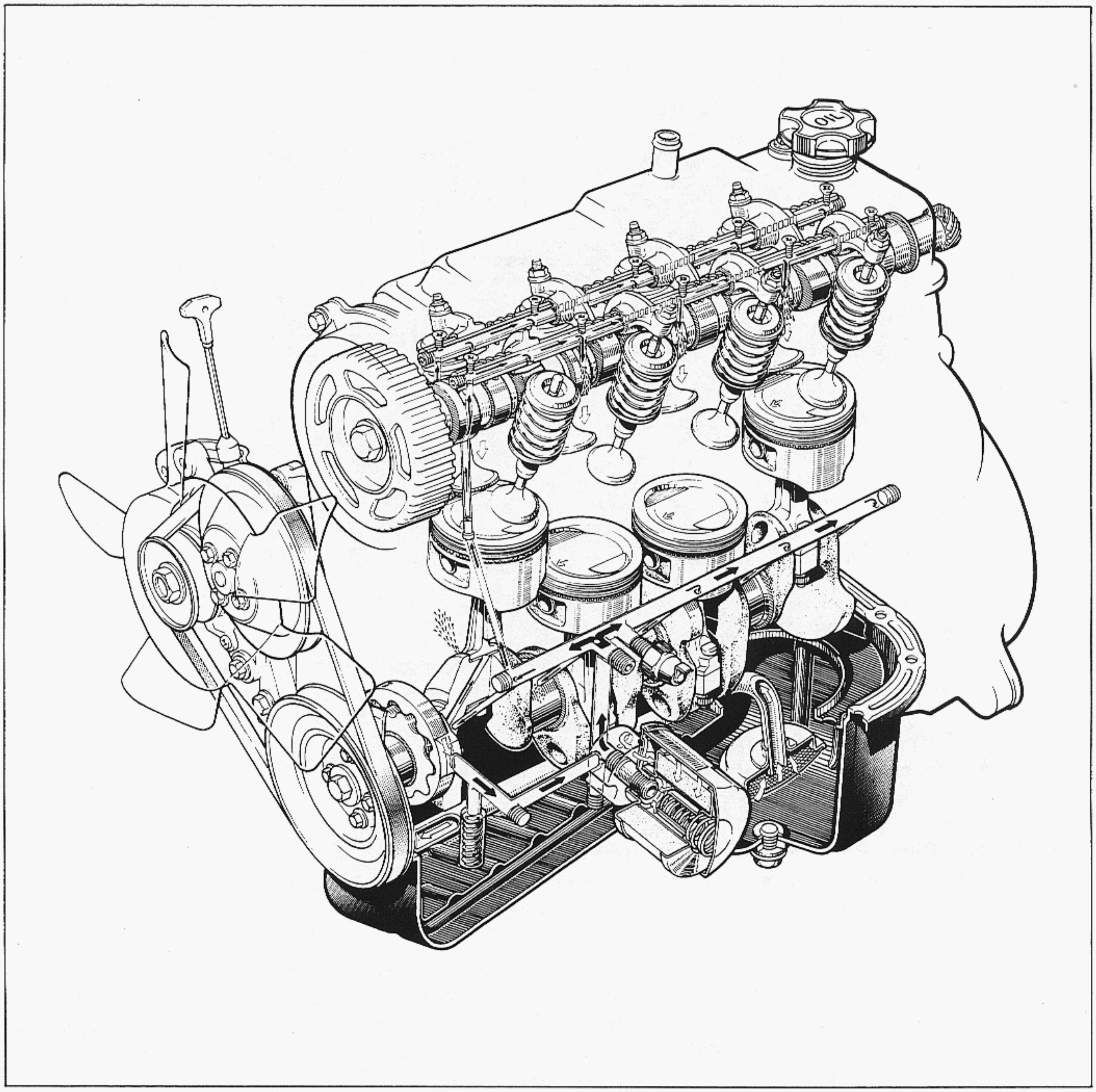


Fig. 3-1-2

3) Cylinder Head and Valve Train

The cylinder head is made of cast aluminum alloy and has four combustion chambers arranged in-line. Each combustion chamber has an intake and an exhaust ports.

Moreover, as shown in Figure 3-1-3, the air induction nozzle is provided near each intake valve. During intake stroke of the engine, air/fuel mixture enters into the combustion chamber from carburetor through intake manifold and intake valve. At the same time, air flows to the air induction nozzle through carburetor and air induction passage in the intake manifold, and jets into the combustion chamber.

The air jetted into the combustion chamber accelerates the mixture swirl to improve the combustion efficiency.

A single overhead camshaft driven by the crankshaft through the timing belt is mounted on the cylinder head. The camshaft has eight cams, and each cam operates the intake or exhaust valve through rocker arm. The valve lash can be adjusted by turning the adjusting screw on the rocker arm after loosening the lock nut.

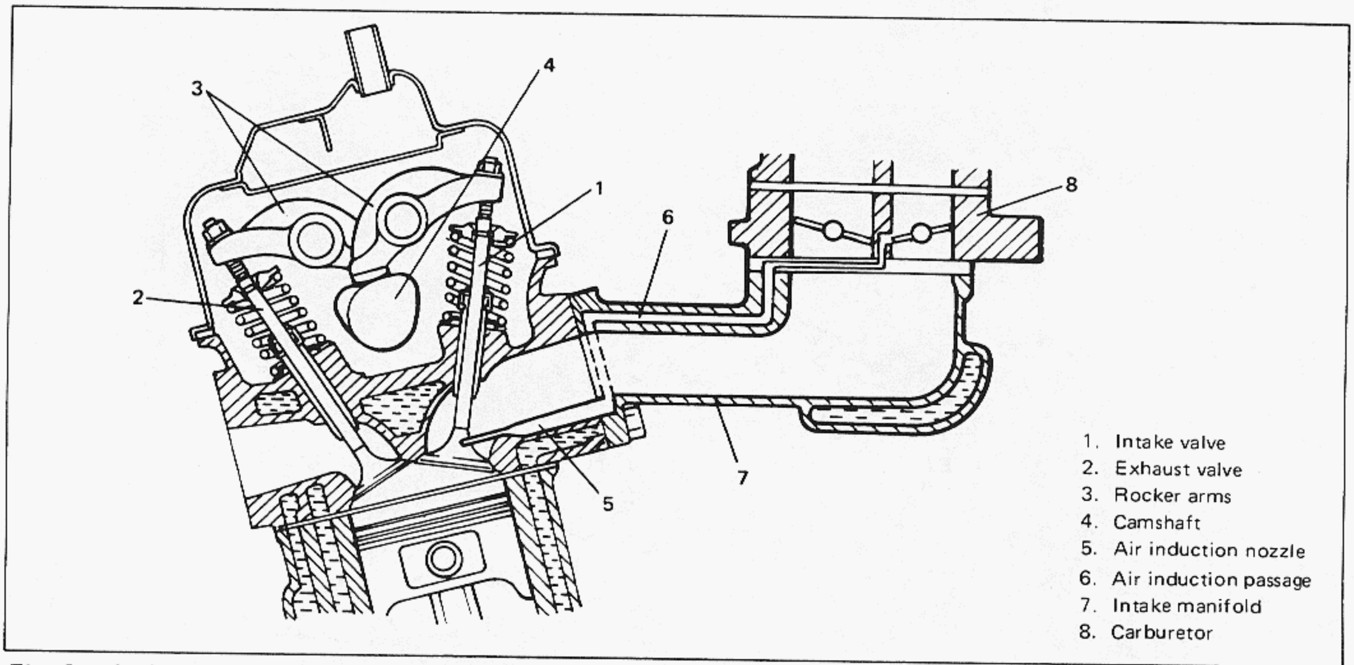


Fig. 3-1-3 Cylinder head and valve train

4) Cylinder Block

The cylinder block is made of cast aluminum alloy and has 4 cylinders arranged "In-Line". A cylindrical cast iron sleeve is installed in each cylinder.

5) Crankshaft and Main Bearings

A monoblock casting crankshaft is supported by 5 main bearings which are of precision insert type. Four crank pins on the crankshaft are positioned 180° apart.

6) Pistons, Rings, Piston Pins and Connecting Rods

The piston is cast aluminum alloy, and has two compression rings and one oil ring.

Among two compression rings (top and 2nd rings), the top ring is plated with hard chromium for improvement in abrasion resistance.

The oil ring consists of two rails and one spacer.

The piston pin is offset 0.5 mm towards the major thrust side. This allows a gradual change in thrust pressure against the cylinder wall as the piston travels its path. Pins are chromium steel and have a floating fit in the pistons. They are retained in the connecting rods by a press fit. The connecting rods are made of forged steel, and the rod bearings are of precision insert type.

3-2. ENGINE SERVICES NOT REQUIRING ENGINE REMOVAL

The following parts of components do not require engine removal to receive services (replacement, inspection or adjustment):

Part or Component	Nature of Service
1. Spark plug	Replacement or inspection
2. Distributor	Replacement, inspection or adjustment
3. Exhaust manifold	Replacement or inspection
4. Oil filter	Replacement
5. Oil pressure unit	Replacement
6. Cylinder head cover	Replacement
7. Rocker shaft	Replacement or inspection
8. Rocker-arm	Replacement or inspection
9. Rocker-arm spring	Replacement or inspection
10. Cam shaft	Replacement or inspection (Cylinder head removal required)
11 Cylinder head	Replacement or inspection
12. Radiator	Replacement or inspection (Cooling fan and fan shroud removal required)
13. Cooling fan	Replacement
14. Camshaft timing belt pulley	Replacement or inspection
15. Crankshaft timing belt pulley	Replacement or inspection
16. Timing belt	Replacement or inspection (Cooling fan and fan shroud removal required)
17. Fuel pump	Replacement
18. Carburetor	Replacement, inspection or adjustment
19. Intake manifold	Replacement
20. Alternator	Replacement or inspection
21. Starter motor	Replacement or inspection
22. Fan belt	Replacement, inspection or tension adjustment
23. Water pump	Replacement (Cooling fan and fan shroud removal required)
24. Pulleys (crank, generator, fan)	Replacement
25. Timing belt cover	Replacement (Cooling fan and fan shroud removal required)
26. Water hose	Replacement or inspection
27. Oil pan, oil strainer, and oil pump	Replacement or inspection
28. Piston and connecting rod	Replacement or inspection (Cylinder head and oil pan removal required)

3-3. ENGINE REMOVAL

1) Disconnect negative (–) and positive (+) cords from battery terminals.
2) From starter motor terminals, disconnect black/yellow lead wire and positive (+) battery cord.
3) Disconnect coupler and white lead wire from alternator terminals.
4) Disconnect lead wire from water temperature gauge. This gauge is on inlet manifold.
5) Disconnect coupler of carburetor solenoid coil lead wire.
6) Remove warm air hose.
7) Disconnect breather hose from air cleaner case.
8) Remove air inlet case from carburetor body and air inlet hose.
9) Disconnect accelerator cable from carburetor body.
10) Disconnect choke cable (no choke cable for automatic choke system) from carburetor body.
11) From fuel pump, disconnect two hoses leading to fuel tank.
12) Disconnect lead wire from oil pressure unit terminal.
13) Disconnect lead wire from back-up light switch.
14) Disconnect lead wires (brown/black and yellow) ignition coil.
15) Pull off high-tension cord from ignition coil.
16) Loosen radiator drain plug to drain cooling water.
17) Disconnect water hoses from thermostat cap and water inlet pipe.
    After removing cooling fan with fan shroud, remove radiator.

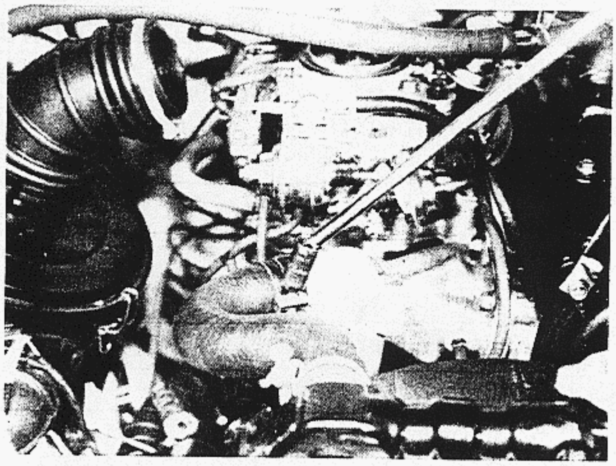


Fig. 3-3-1

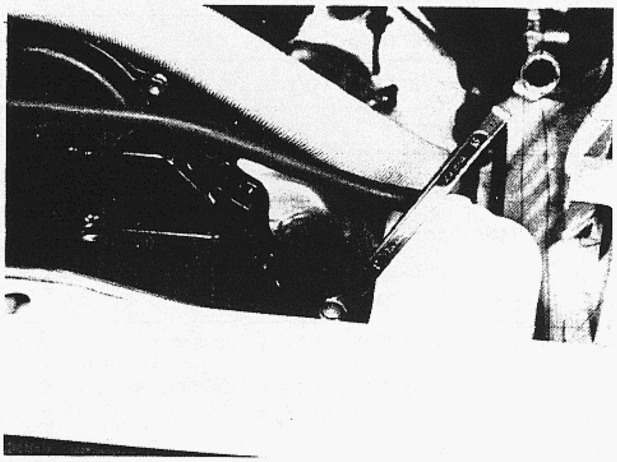


Fig. 3-3-2

18) Disconnect heater hoses (leading to car heater) from heater unit outlet pipe and intake manifold.

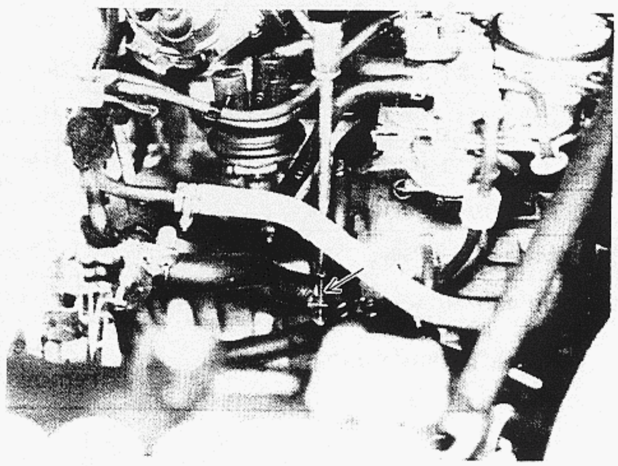


Fig. 3-3-3

19) Disconnect brake booster vacuum hose from pipe (If equipped with brake booster).
20) Disconnect coupler of lead wire (black) from distributor gear case.
21) Remove 4 bolts fastening gear shift lever boot No. 2 and move the boot upward.

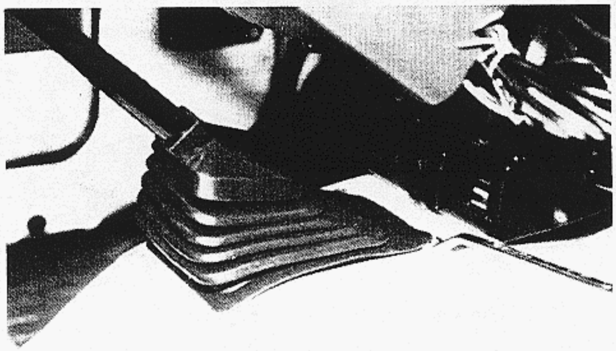


Fig. 3-3-4

22) Move gear shift lever boot No. 1 to upper side of shift lever.
23) Loosen 3 bolts tightening gear shift lever case cover and take shift lever out of lever case.

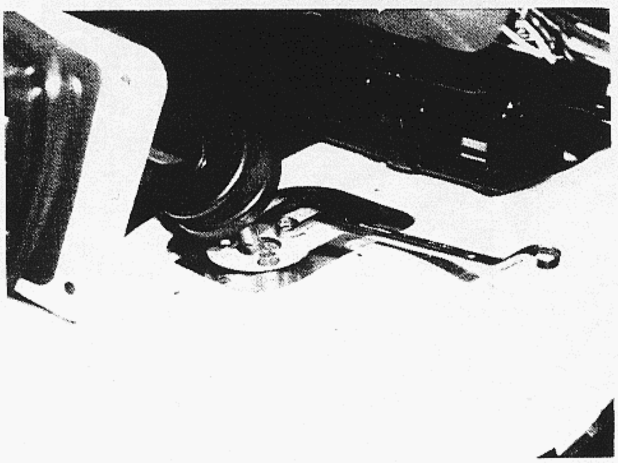


Fig. 3-3-5

24) Raise vehicle.
25) Sever exhaust manifold from muffler by undoing joint.
26) Disconnect clutch cable from engine mounting bracket and clutch release lever.
27) Loosen drain plug to drain transmission oil.
28) Remove propeller shaft interconnecting transmission case and transfer case.
29) By using a chain block, hold engine so that the engine is kept from falling.

NOTE:
To use a chain block for hoist, take hitch on engine at two hooks provided, one on inlet-manifold side and the other on exhaust-manifold side.

30) Remove 4 transmission mounting bolts.

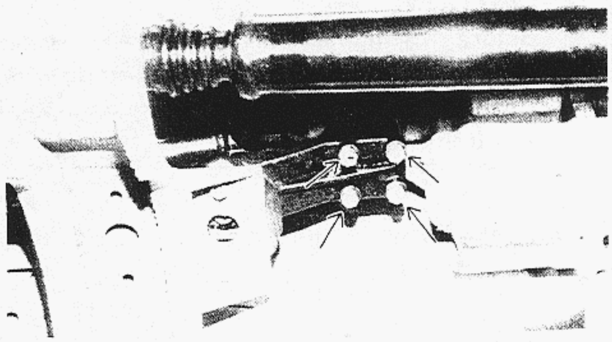


Fig. 3-3-6

31) Remove the pipe connected to chassis under the transmission case.

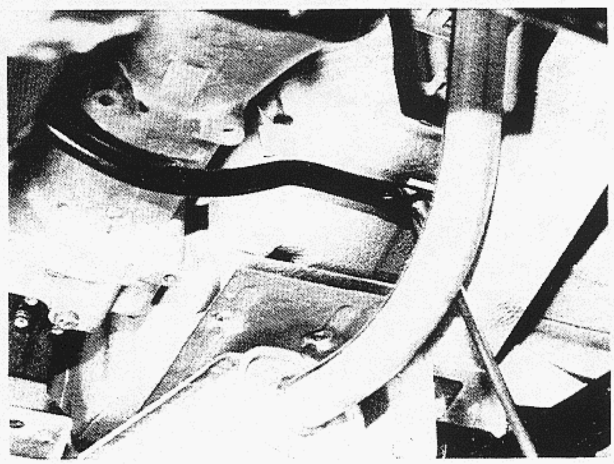


Fig. 3-3-7

32) Lower vehicle and remove 4 bolts securing right and left engine mounting brackets (body side).

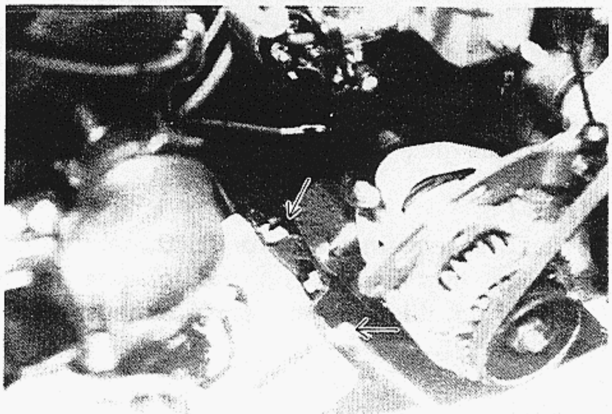


Fig. 3-3-8

> **CAUTION:**
> **Before lifting engine and transmission, recheck to ascertain all hoses, electric wires and cables are disconnected from engine and transmission.**

33) Take down engine by operating a hoisting means.

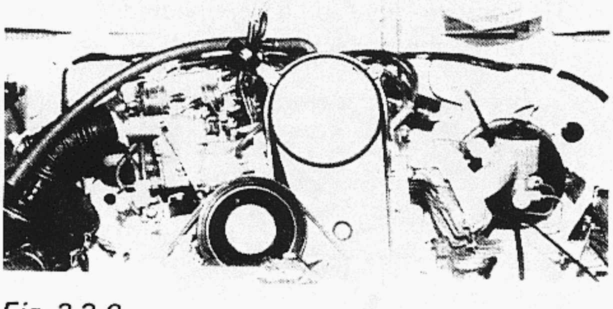


Fig. 3-3-9

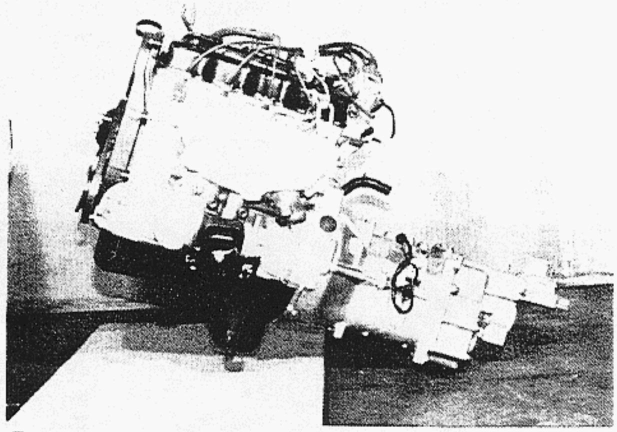


Fig. 3-3-10

34) Remove clutch lower plate.
35) Separate transmission from engine.

Throughout this MANUAL, 4 cylinders of engine are identified by numbers: No. 1, No. 2, No. 3 and No. 4 as counted from front end.

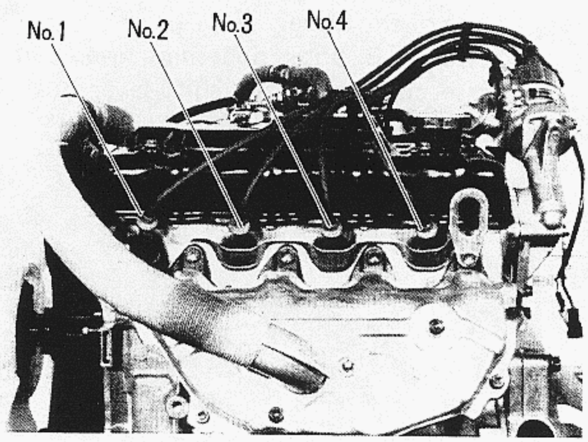


Fig. 3-3-11

3-4. ENGINE DISASSEMBLY

NOTE:

- **Observe critically before starting to remove a component or part by loosening bolts, nuts and the like. What you may find before and during disassembly is valuable information necessary for sucessful reassembly.**
- **Be careful in handling aluminum-alloy parts. They are softer than steel or cast-iron parts and their finished surfaces more easily take scratch marks.**
- **Have trays and pans ready for setting aside disassembled parts in an orderly manner. Place parts in trays and pans in such a way that they can be readily identified. Put match marks or tags on them, as necessary, so that they will go back to where they came from.**

Carry out engine disassembly in the following sequence:

1) Loosen drain plug and drain out engine oil.

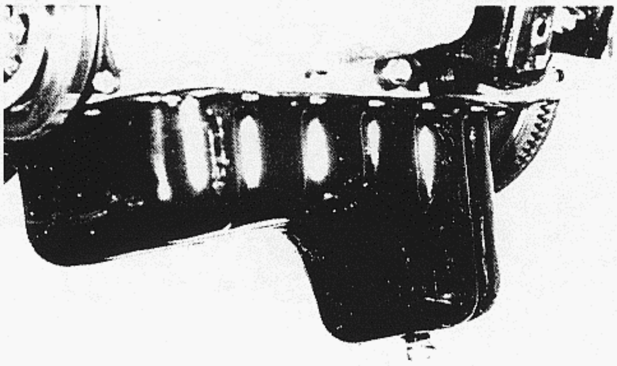


Fig. 3-4-1

2) Remove clutch cover and clutch disc.

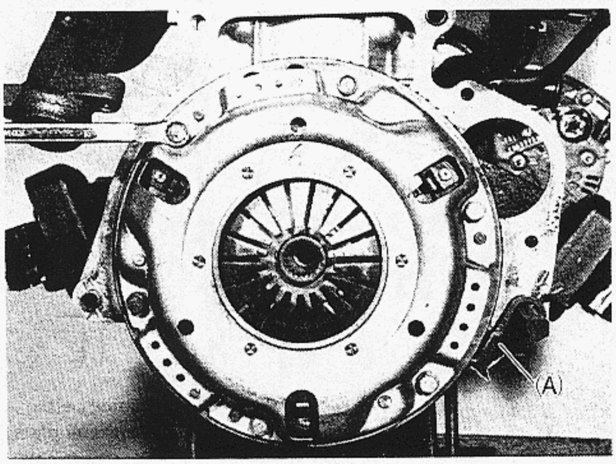


Fig. 3-4-2 (A) Flywheel holder (Special tool 09924-17810)

3) Remove distributor assembly.

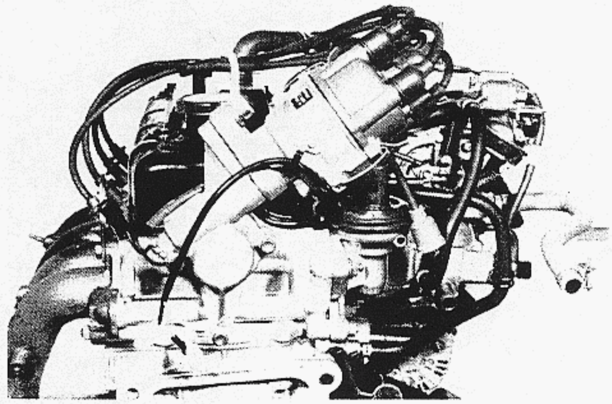


Fig. 3-4-3

4) Remove the fuel pump and rod.

NOTE:
When removing pump and distributor gear case, place waste or receiver under gear case.

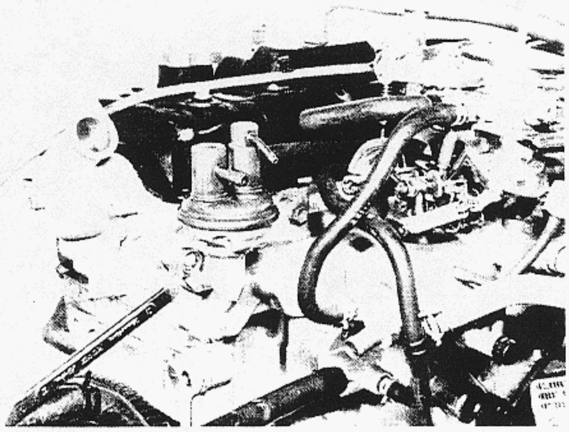


Fig. 3-4-4

5) Take down distributor case.

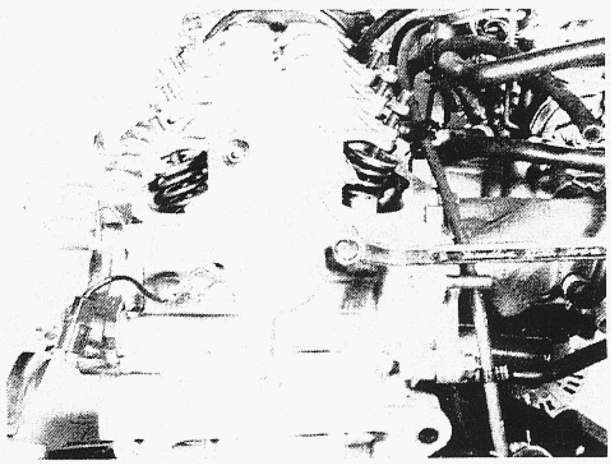


Fig. 3-4-5

6) Take down alternator and water pump pulley.

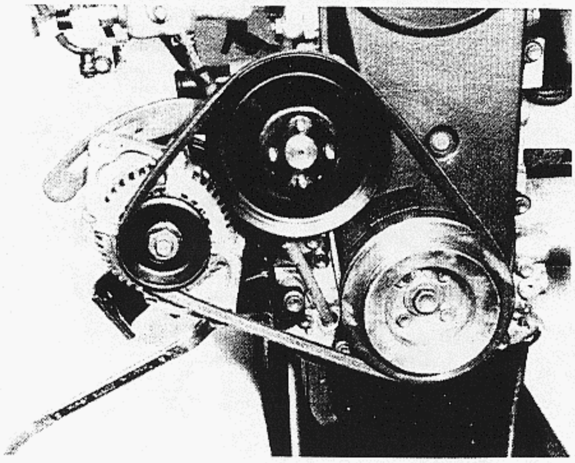


Fig. 3-4-6

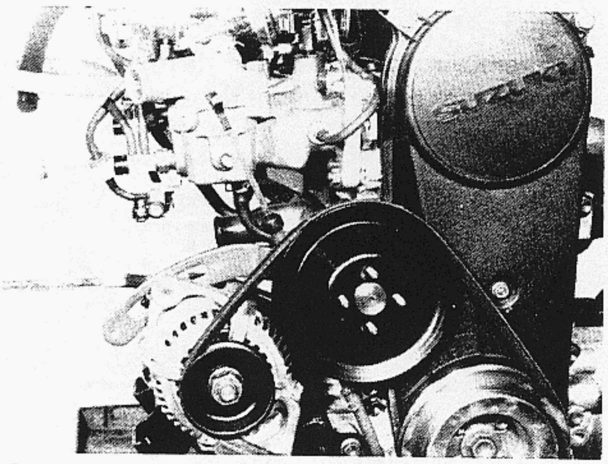
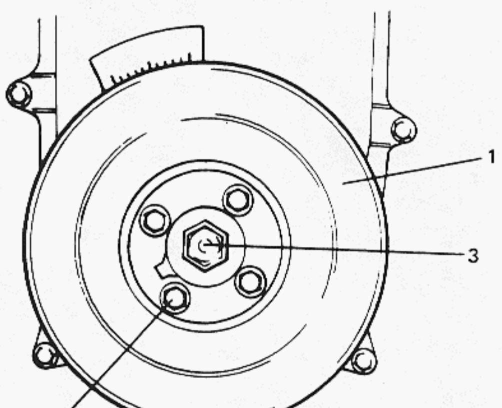


Fig. 3-4-7

7) Remove crankshaft pulley by removing 4 pulley bolts, with special tool (A) hitched to flywheel so that crankshaft will not turn. The crank timing belt pulley bolt at the center needs not to be loosened.



1. Crankshaft pulley
2. Crankshaft pulley bolt
3. Crank timing belt pulley bolt

Fig. 3-4-8

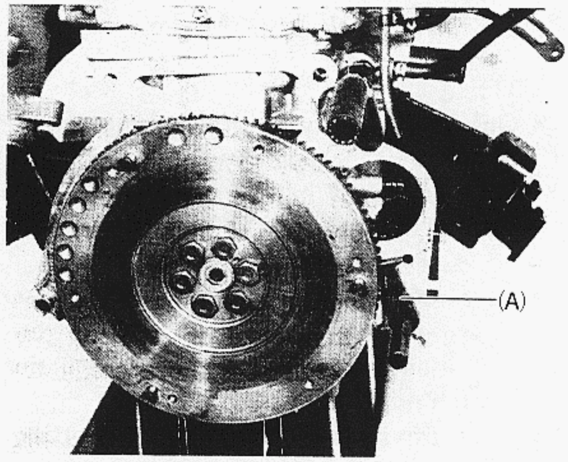


Fig. 3-4-9 (A) Flywheel holder (Special tool 09924-17810)

8) Remove outside cover on timing belt.

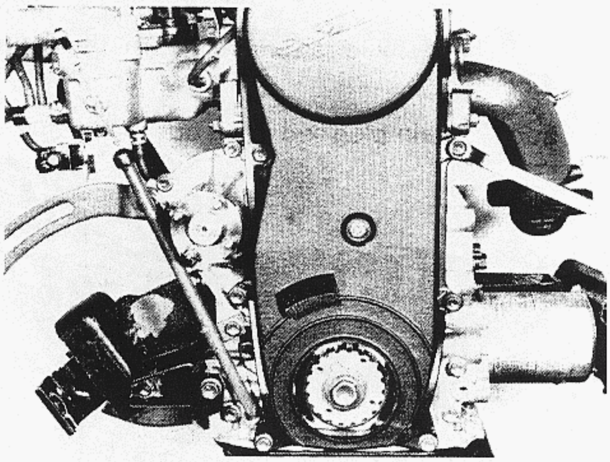
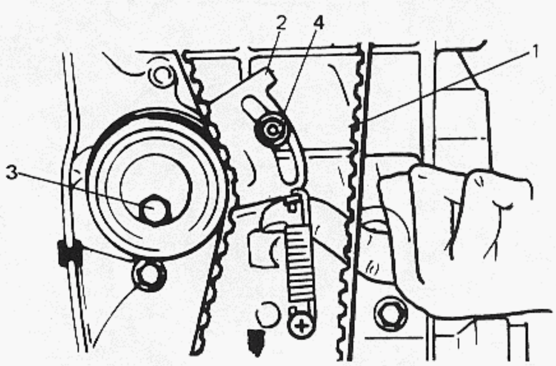


Fig. 3-4-10

9) Loosen tensioner bolt and stud, and remove belt from crank timing belt pulley and camshaft pulley after pushing up tensioner plate fully by finger as shown in Figure 3-4-11.

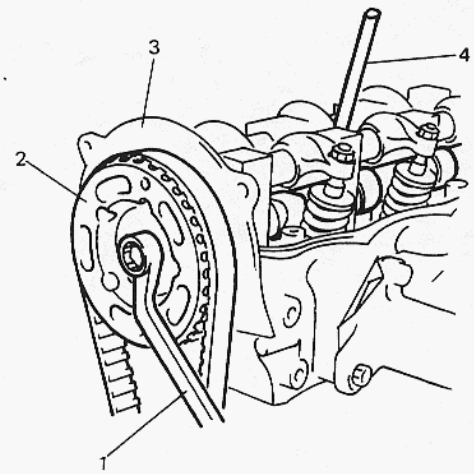


1. Timing belt
2. Tensioner plate
3. Tensioner bolt
4. Tensioner stud

Fig. 3-4-11

10) Remove timing belt tensioner, tensioner plate, and tensioner spring.

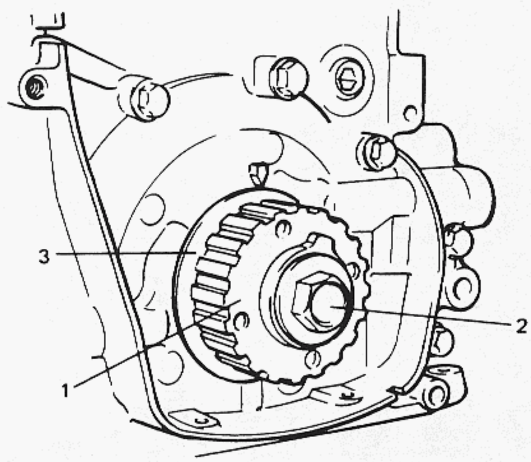
11) Remove camshaft timing belt pulley by locking camshaft (insert general rod into the camshaft hole) as shown below.



1. Wrench
2. Camshaft timing belt pulley
3. Timing belt inside cover
4. General rod

Fig. 3-4-12

12) Using flywheel holder (A) (Special tool), remove crankshaft timing belt pulley bolt, pulley and timing belt guide with crankshaft locked.



1. Crankshaft timing belt pulley
2. Pulley bolt
3. Timing belt guide

Fig. 3-4-13

13) Remove crankshaft timing belt pulley key.

14) Remove timing belt inside cover.

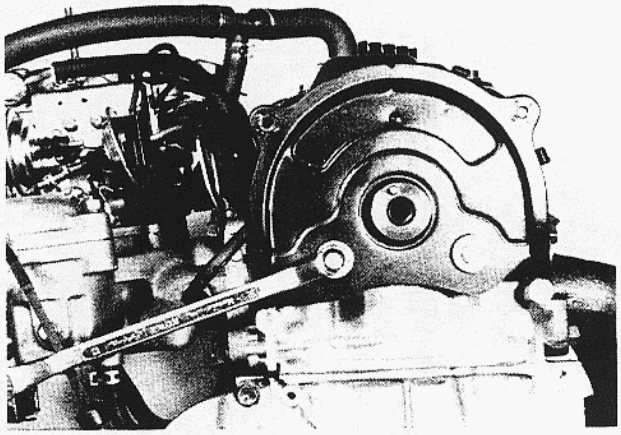


Fig. 3-4-14

15) Remove water pump.

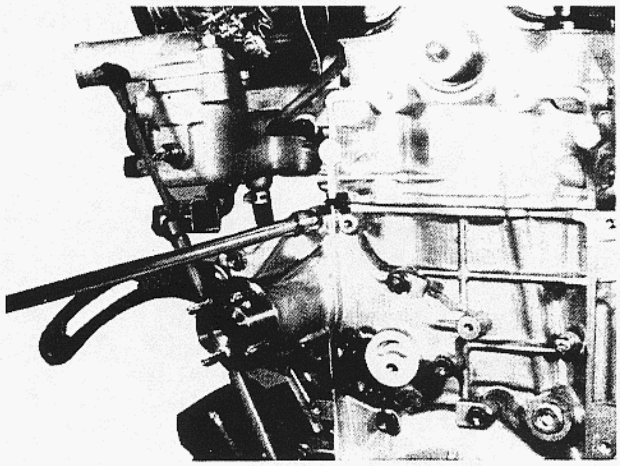


Fig. 3-4-15

16) Remove exhaust manifold cover.

17) Take off exhaust manifold and its gasket.

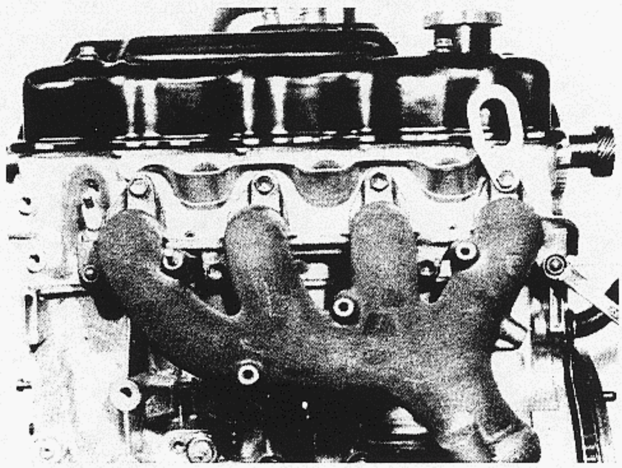


Fig. 3-4-16

18) Using special tool (C), remove oil filter.

NOTE:
Be careful not to spill oil when removing filter.

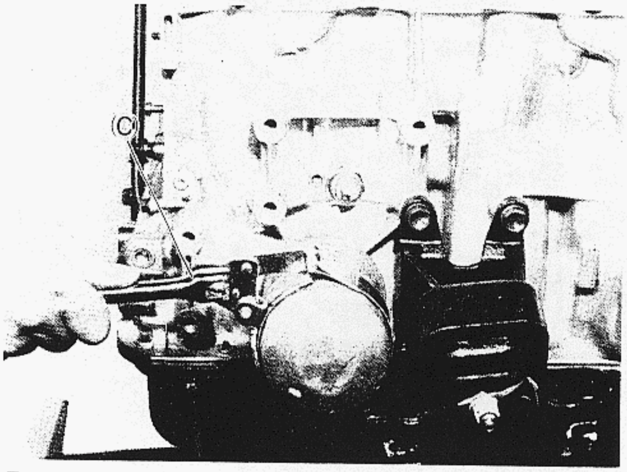


Fig. 3-4-17 (C) Oil filter wrench (09915-47310)

19) Draw water hoses off water pump inlet pipe.

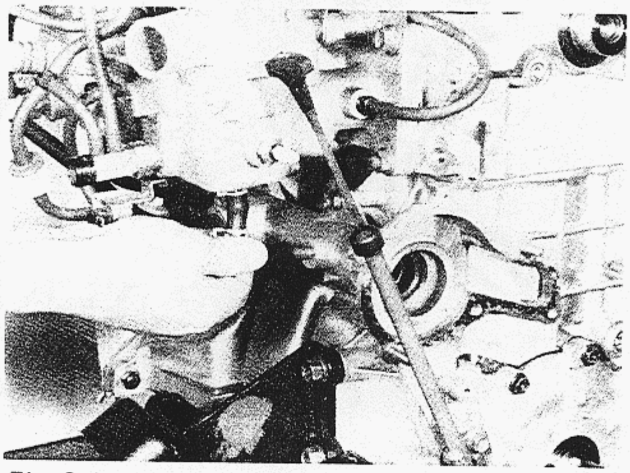


Fig. 3-4-18

20) Disconnect PCV (Positive crankcase ventilation valve) hose from cylinder head cover.
21) Take down intake manifold with carburetor.

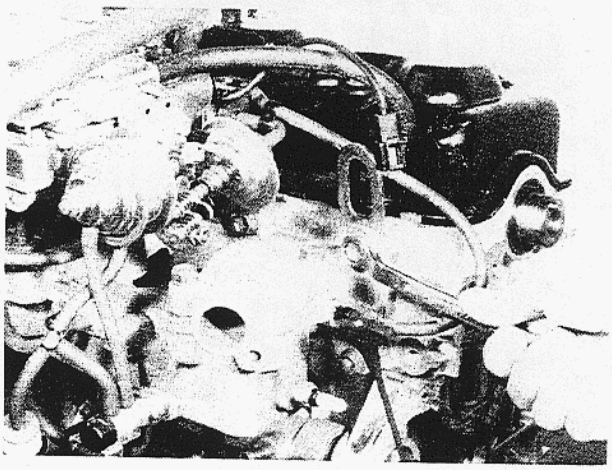


Fig. 3-4-19

22) Remove water inlet pipe.

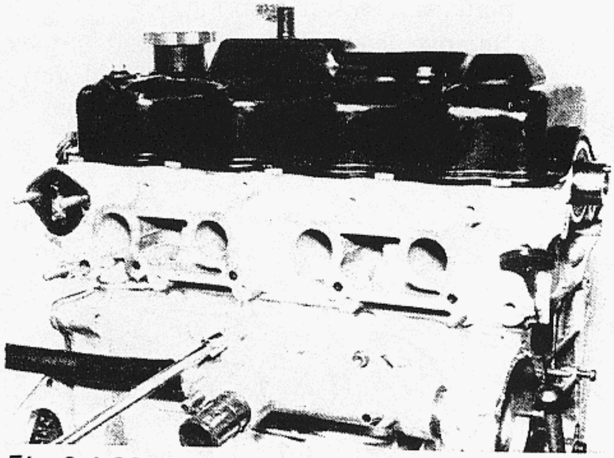


Fig. 3-4-20

23) Take off cylinder head cover.

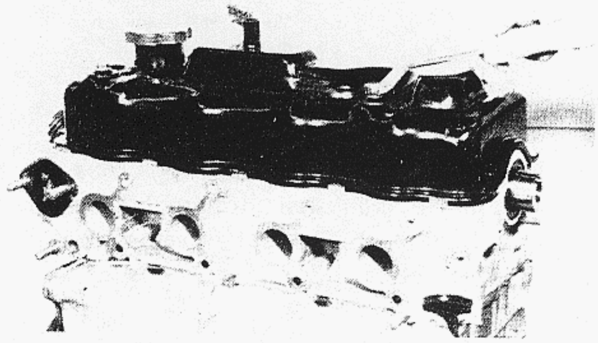


Fig. 3-4-21

24) Loosen 8 valve adjusting screws fully. Leave screws in place.

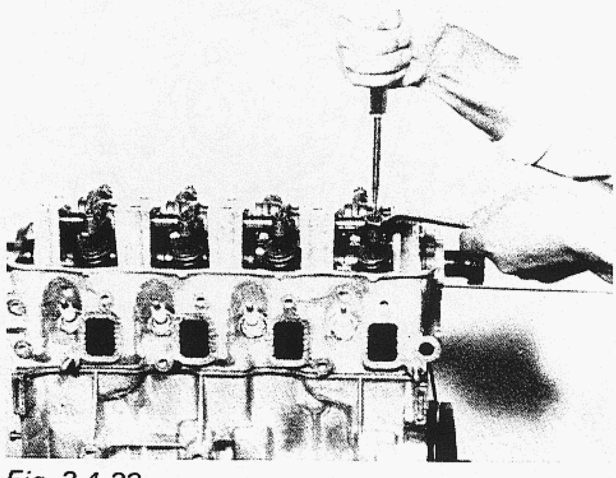


Fig. 3-4-22

25) Loosen rocker arm shaft securing screws (10 pcs).

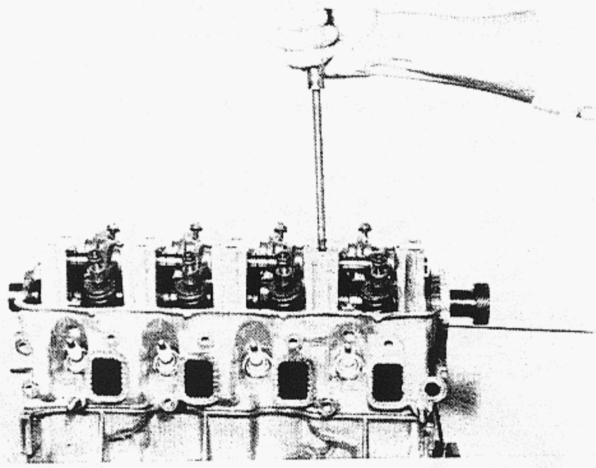


Fig. 3-4-23

26) While drawing out rocker arm shaft, separate valve rocker arms and rocker arm springs.

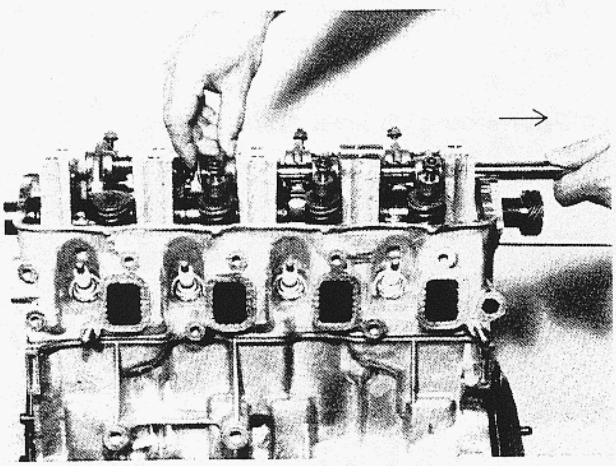


Fig. 3-4-24

27) Draw camshaft out toward rear end (transmission case side).

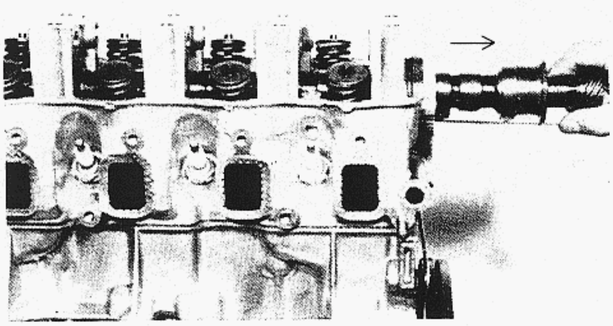


Fig. 3-4-25

28) Remove cylinder head.

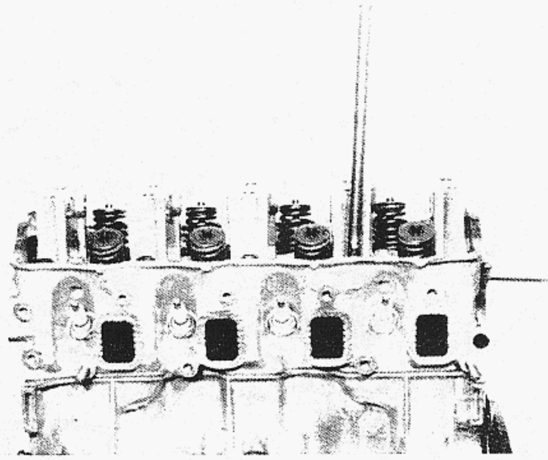
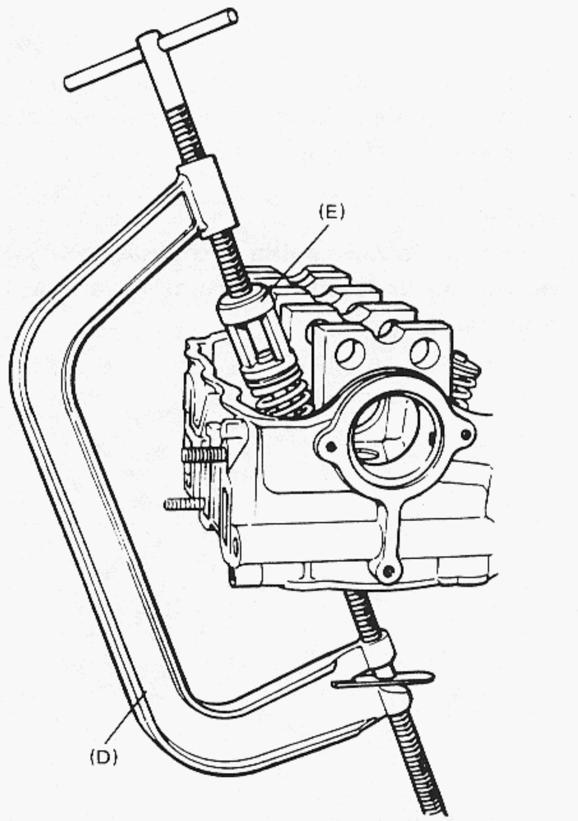


Fig. 3-4-26

a) Use valve lifter (D), (E) to compress valve spring in order to free valve cotter pieces for removal. In this way, remove valve spring and valves.



(D) Valve lifter
(Special tool 09916-14510)

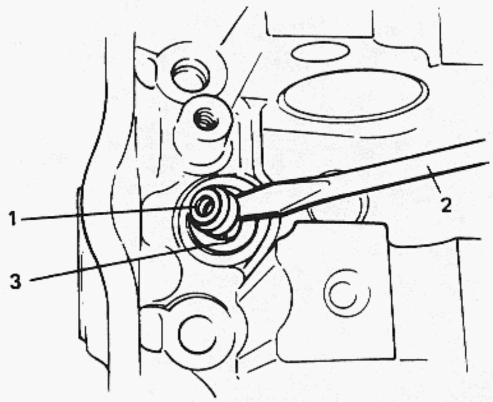
(E) Valve lifter attachment
(Special tool 09916-48210)

Fig. 3-4-27

b) Remove valve stem oil seal from valve guide, and then valve spring seat.

NOTE:

Do not reuse oil seal once disassembled. Be sure to use new oil seal when assembling.



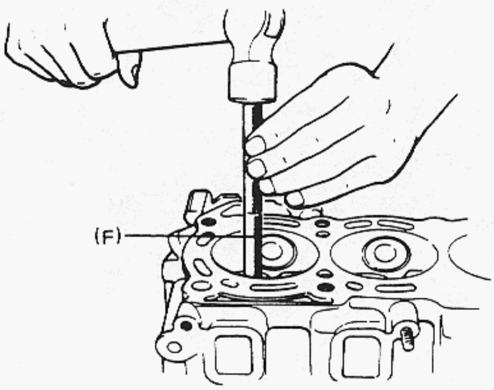
1. Valve stem oil seal
2. Blade screw driver
3. Valve spring seat

Fig. 3-4-28

c) Using special tool (F), drive valve guide out from combustion chamber side to valve spring side (Figure 3-4-29).

NOTE:

Do not reuse valve guide once disassembled.
Be sure to use new valve guide (Oversize) when assembling.



(F) Valve guide remover (Special tool 09916-44511)

Fig. 3-4-29

NOTE:

Place disassembled parts except valve stem seal and valve guide in order, so that they can be installed in their original positions.

29) Remove flywheel, using special tool (A) as shown.

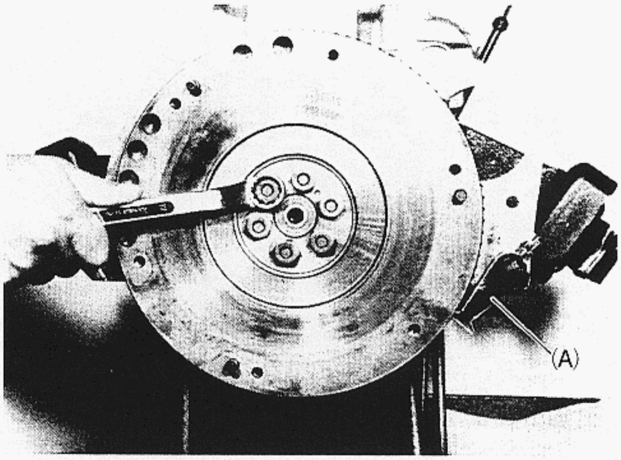


Fig. 3-4-30 (A) Flywheel holder (Special tool 09924-17810)

30) Remove oil level gauge guide from oil pump.

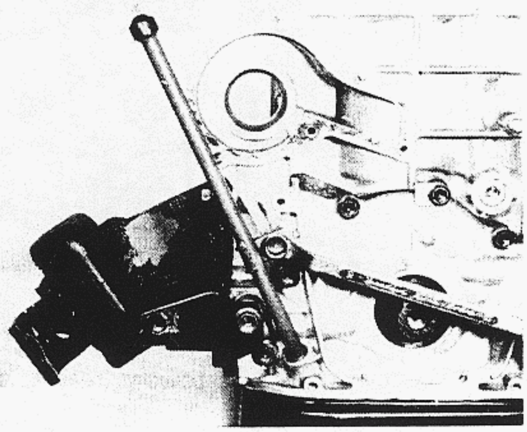


Fig. 3-4-31

31) Take down oil pan.

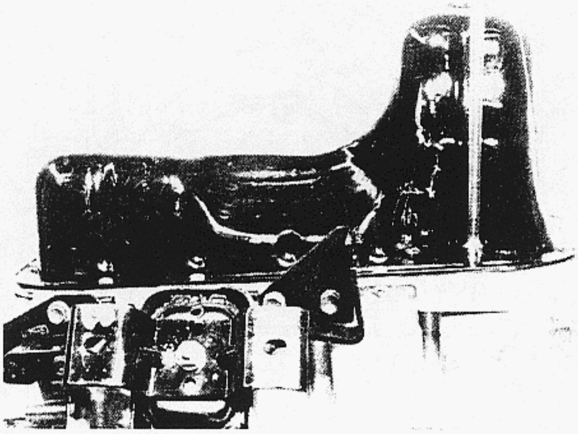


Fig. 3-4-32

32) Remove oil pump strainer.

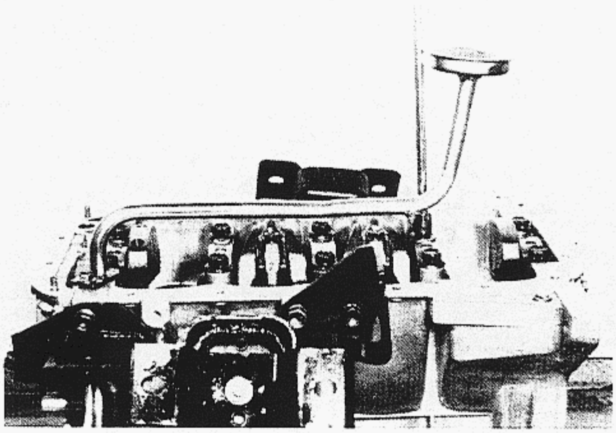


Fig. 3-4-33

33) Remove connecting rod bearing caps.

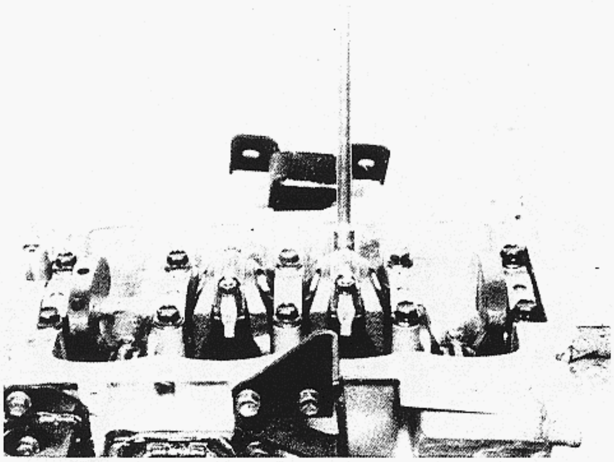
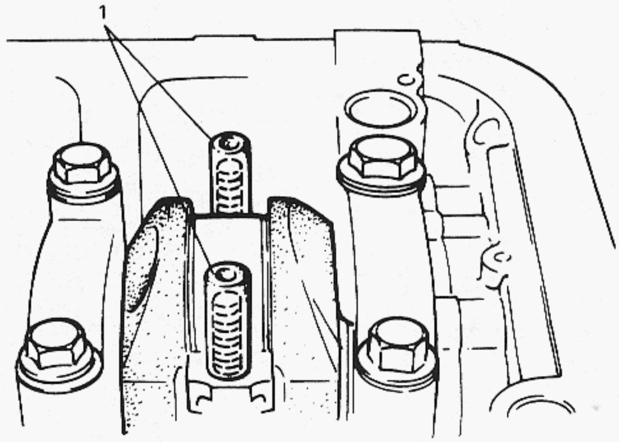


Fig. 3-4-34

34) Install guide hose over threads of rod bolts. This is to prevent damage to bearing journal and cylinder wall when removing connecting rod.



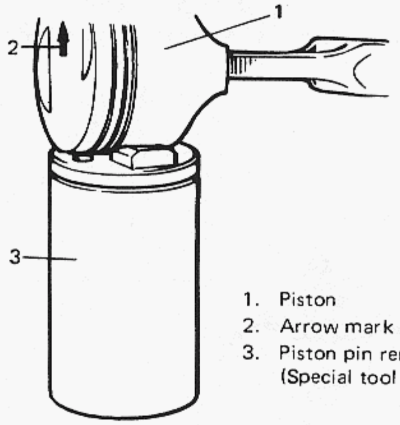
1. Guide hoses

Fig. 3-4-35

35) Decarbon top of cylinder bore, before removing piston from cylinder.
36) Push piston and connecting rod assembly out through the top of cylinder bore.

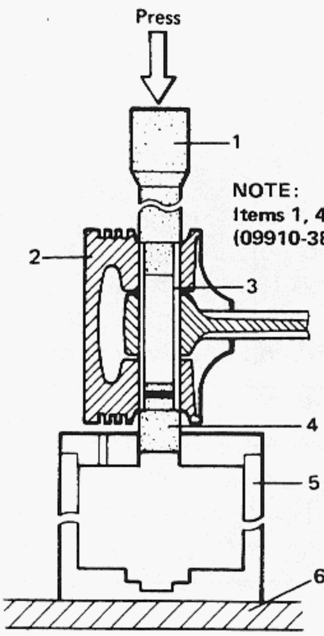
CAUTION:
- **Before pulling piston out, scribe cylinder number on its crown.**
- **Be sure to identify each bearing cap for its connecting rod by using cylinder number. Set cap and rod aside in combination.**

a) Using piston ring expander, remove two compression rings (Top and 2nd) and oil ring from piston.
b) Remove piston pin from connecting rod.
Fit piston and connecting rod assembly to special tool (Fig. 3-4-36), and then press piston pin out of connecting rod by using arbor press (Fig. 3-4-37).



1. Piston
2. Arrow mark
3. Piston pin remover and installer (Special tool 09910-38210)

Fig. 3-4-36



1. Driver handle
2. Piston
3. Piston pin
4. Piston pin guide
5. Base
6. Support

NOTE:
Items 1, 4, and 5 are in Special tool (09910-38210).

Fig. 3-4-37

37) Remove oil pump assembly.

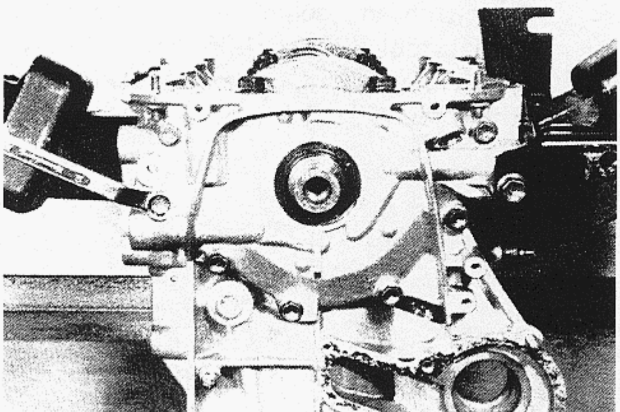
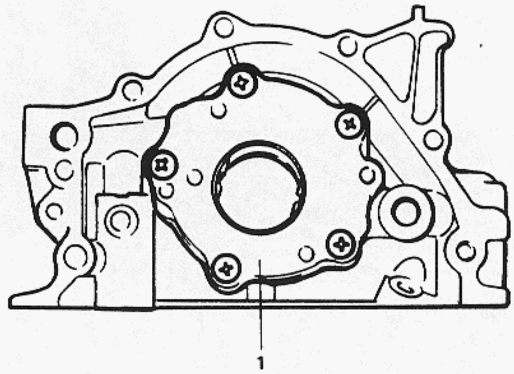


Fig. 3-4-38

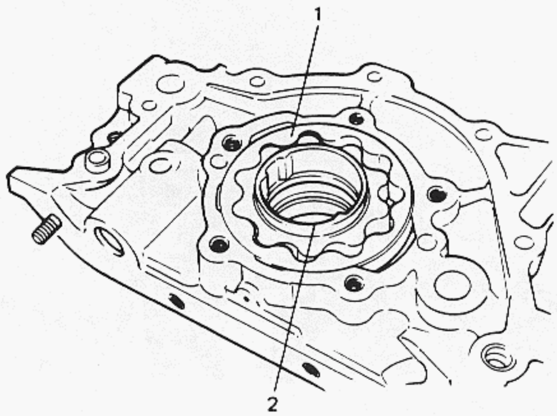
a) Remove oil pump rotor plate.



1. Rotor plate

Fig. 3-4-39

b) Remove outer rotor and inner rotor.



1. Outer rotor
2. Inner rotor

Fig. 3-4-40

38) Remove oil seal housing.

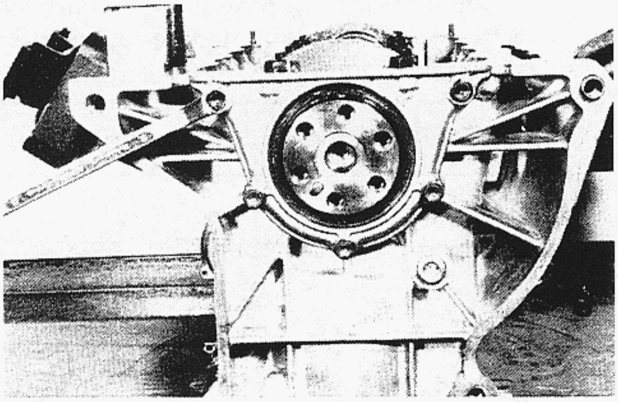


Fig. 3-4-41

39) Remove crankshaft bearing caps, and take out crankshaft.

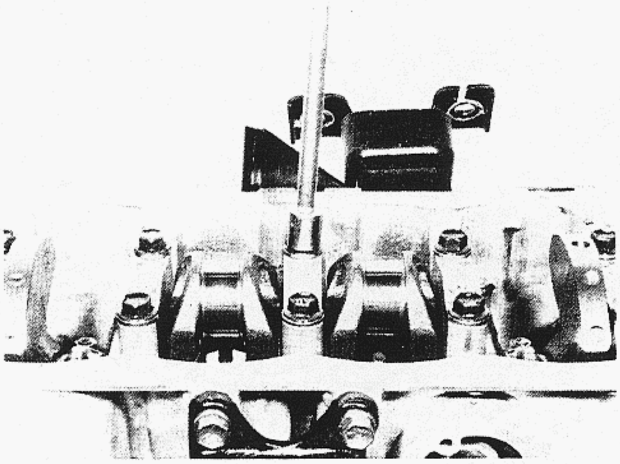


Fig. 3-4-42

3-5. INSPECTION OF ENGINE COMPONENTS

NOTE:

- During and immediately after disassembly, inspect cylinder block and head for evidence of water leakage or damage and, after washing them clean, inspect more closely.
- Wash all disassembled parts clean, removing grease, slime, carbon and scales, before inspecting them to determine whether repair is necessary or not. Be sure to de-scale water jackets.
- Use compressed air to clear internal oil holes and passages.
- Do not disturb set combinations of valves, bearings and bearing caps, etc. Have the sets segregated and identified.

Cylinder Head

- Remove all carbon from combustion chambers.

NOTE:
Do not use any sharp-edged tool to scrape off the carbon. Be careful not to scuff or nick metal surfaces when de-carboning. This applies to valves and valve seats, too.

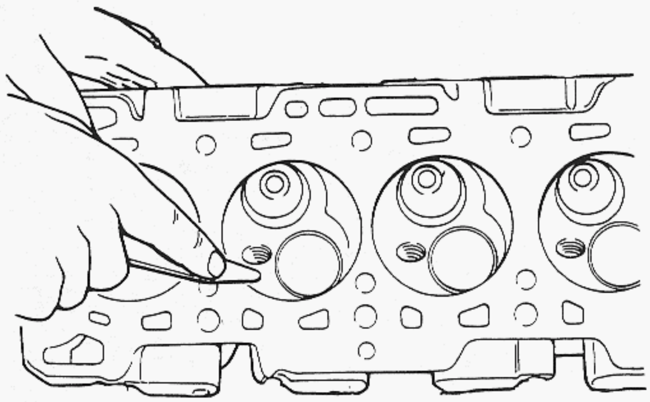


Fig. 3-5-1

- Check cylinder head for cracks in intake and exhaust ports, combustion chambers, and head surface.

● Flatness of gasketed surface:
Using a straightedge and thickness gauge, check surface at a total of 6 locations. If the limit stated below, is exceeded, correct gasketed surface with a surface plate and abrasive paper of about # 400 (Waterproof silicon carbide abrasive paper): place paper on and over surface plate, and rub gasketed surface against paper to grind off high spots. Should this fail to reduce thickness gauge readings to within the limit, replace cylinder head.
Leakage of combustion gases from this gasketed joint is often due to a warped gasketed surface; such leakage results in reduced power output.

Limit of distortion	0.05 mm (0.002 in.)

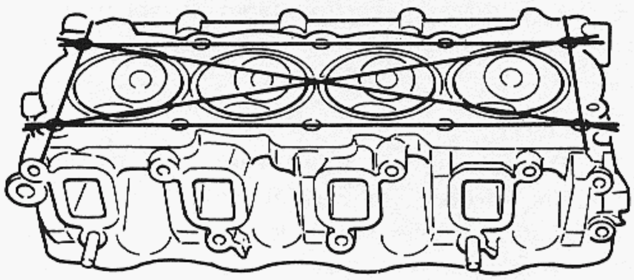


Fig. 3-5-2

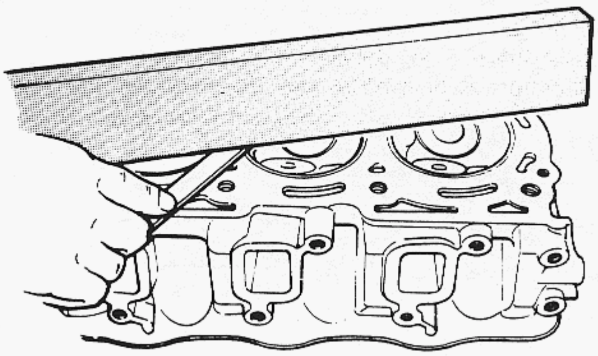


Fig. 3-5-3

● Distortion of manifold seating faces:
Check seating faces of cylinder head for manifolds, using a straightedge and thickness gauge, in order to determine whether these faces should be corrected or cylinder head replaced.

Limit of distortion	0.10 mm (0.004 in.)

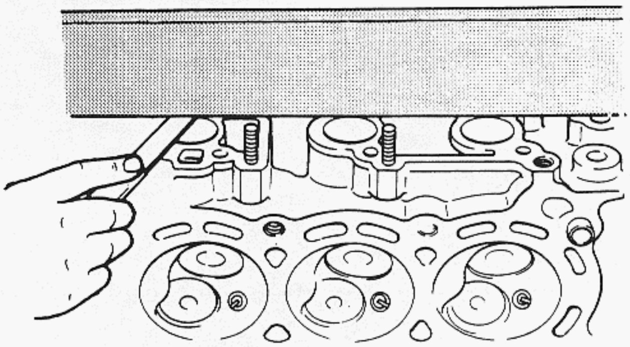


Fig. 3-5-4 Intake manifold seating face

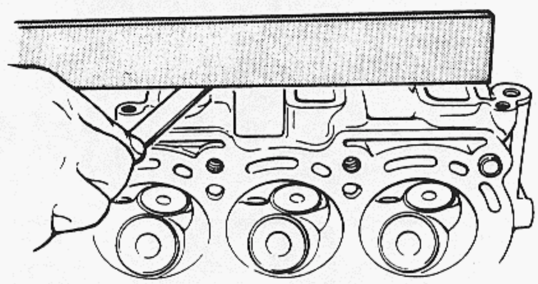


Fig. 3-5-5 Exhaust manifold seating face

Rocker-Arm Shaft and Rocker Arms

- Shaft-to-arm clearance (IN & EX):
  Using a micrometer and a bore gauge, measure rocker shaft dia. and rocker arm I.D..
  The difference between two readings is the arm-to-shaft clearance on which limit is specified.
  If the limit is exceeded, replace shaft or arm, or both.

Item	Standard	Limit
Rocker arm I.D.	16.000 – 16.018 mm (0.629 – 0.630 in.)	——
Rocker arm Shaft dia.	15.973 – 15.988 mm (0.628 – 0.629 in.)	——
Arm-to-Shaft clearance	0.012 – 0.045 mm (0.0005 – 0.0017 in.)	0.09 mm (0.0035 in.)

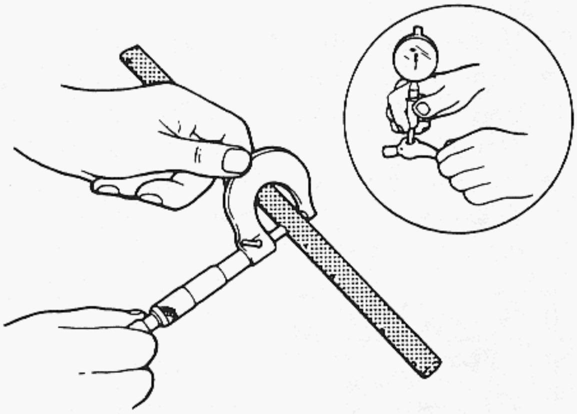


Fig. 3-5-6

- Runout of rocker-arm shaft:
  Using "V" blocks and dial gauge, check runout. If runout exceeds the limit, replace rocker arm shaft.

Runout limit	0.12 mm (0.004 in.)

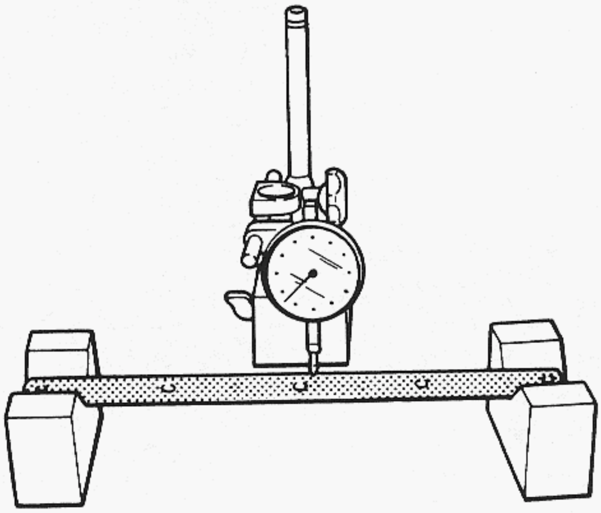
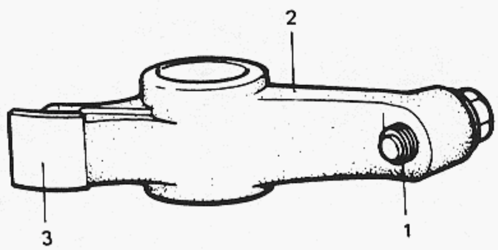


Fig. 3-5-7

- Wear of rocker-arm and adjusting screw:
  If the tip ① of adjusting screw is badly worn, replace screw. Arm must be replaced if its cam-riding face ③ is badly worn.



1. Adjusting screw
2. Rocker arm
3. Cam-riding face

Fig. 3-5-8

Valve Guides

Using a micrometer and bore gauge, take diameter readings on valve stems and guides to determine stem clearance in guide. Be sure to take a reading at more than one place along the length of each stem and guide.

Item		Standard	Limit
Valve stem diameter	In	6.965 – 6.980 mm (0.2742 – 0.2748 in.)	———
	Ex	6.950 – 6.965 mm (0.2737 – 0.2742 in.)	———
Valve guide I.D.	In	7.000 – 7.015 mm (0.2756 – 0.2761 in.)	———
	Ex.	7.000 – 7.015 mm (0.2756 – 0.2761 in.)	———
Stem-to-guide clearance	In	0.020 – 0.050 mm (0.0008 – 0.0019 in.)	0.07 mm (0.0027 in.)
	Ex	0.035 – 0.065 mm (0.0014 – 0.0025 in.)	0.09 mm (0.0035 in.)

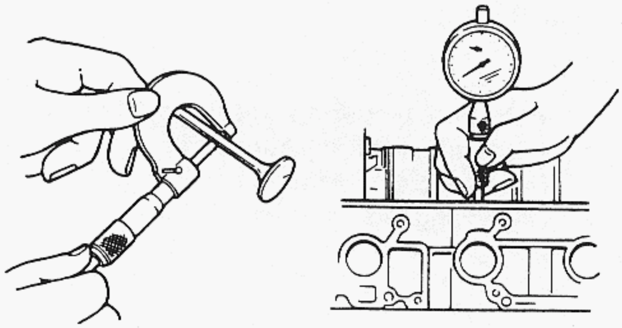


Fig. 3-5-9

If bore gauge is not available, check end deflection of the valve stem in place with a dial gauge rigged.
Move stem end in the directions ① and ② to measure end deflection.
If deflection exceeds its limit, replace valve stem and valve guide.

Valve stem end deflection limit	In	0.14 mm (0.005 in.)
	Ex	0.18 mm (0.007 in.)

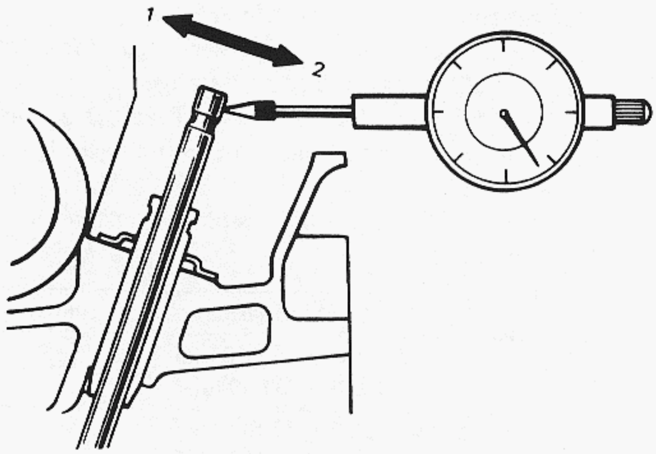
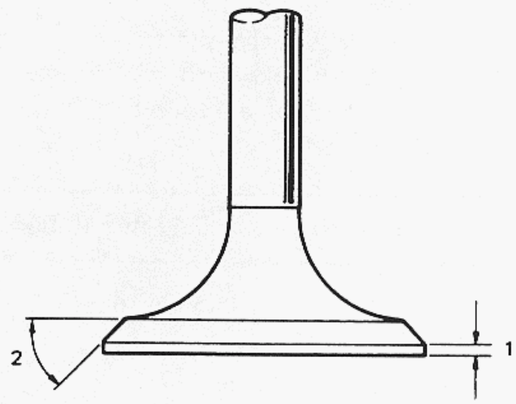


Fig. 3-5-10

Valves

- Remove all carbon from valves.
- Inspect each valve for wear, burn or distortion at its face and stem and replace as necessary.
- Measure thickness of valve head. If measured thickness exceeds its limit specified below, replace valve.

Valve head thickness		
Standard	Limit	
1.0 mm (0.039 in.)	In	0.6 mm (0.023 in.)
	Ex	0.7 mm (0.027 in.)



1. Valve head thickness
2. 45°

Fig. 3-5-11

- Check end face of each valve stem for wear. This face meets rocker arm intermittently in operation, and might become concaved or otherwise irregular. As necessary, smoothen the end face with an oil stone and, if this grinding removes the end stock by as much as 0.5 mm (0.0196 in.) (as measured from the original face), replace the valve.

Limit on stock allowance of valve stem end face	0.5 mm (0.0196 in.)

- Check each valve for radial runout with a dial gauge and "V" block. To check runout, rotate valve slowly. If runout exceeds limit, replace valve.

Limit on valve head radial runout	0.08 mm (0.003 in.)

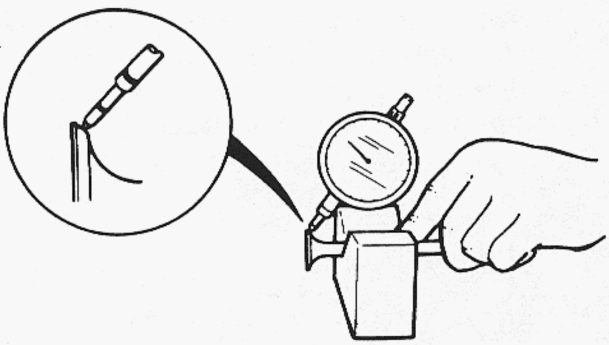


Fig. 3-5-12

Valve Seats

CAUTION:
Valves to be checked and serviced for seating width and contact pattern must be those found satisfactory in regard to stem clearance in the guide and also requirements stated on preceding page under valves.

- Seating contact width:
Produce contact pattern on each valve in the usual manner, namely, by giving uniform coat of marking compound to valve seat and by rotatingly tapping seat with valve head. Valve lapper (tool used in valve lapping) must be used.

The pattern produced on seating face of valve must be a continuous ring without any break, and width Ⓦ of pattern must be within stated range as follows.

Ⓦ Standard seating width revealed by contact pattern on valve face	Intake	1.3 – 1.5 mm (0.0512 – 0.0590 in.)
	Exhaust	

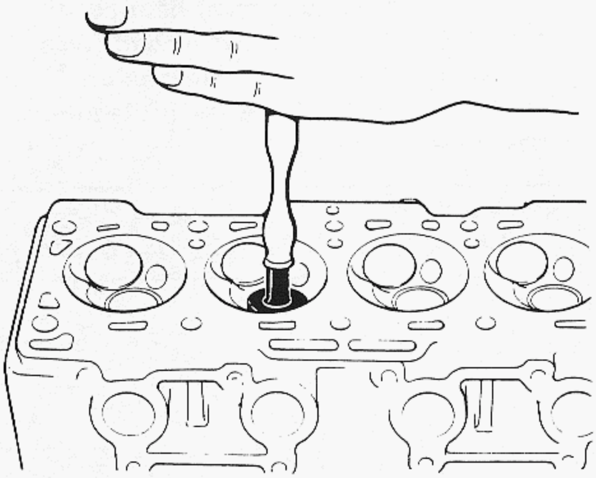


Fig. 3-5-13

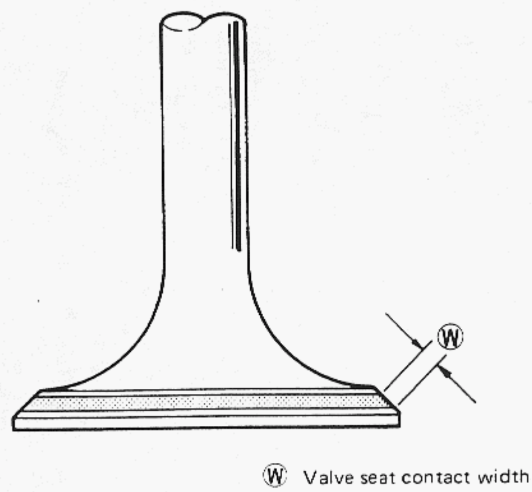
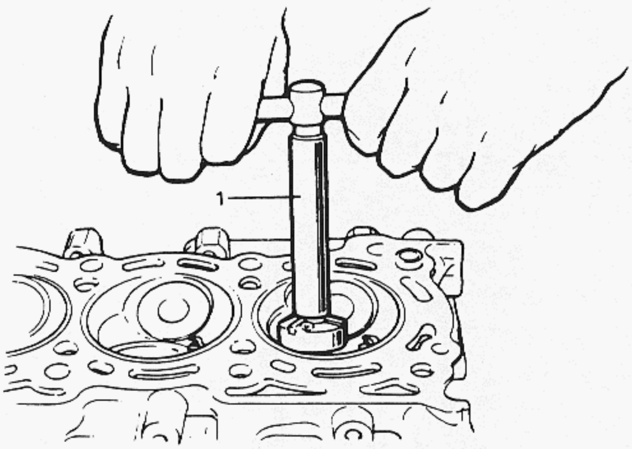


Fig. 3-5-14

- Valve seat repair:
  Valve seat not producing uniform contact with its valve or showing width Ⓦ of seating contact that is off the specified range must be repaired by regrinding or by cutting and regrinding and finished by lapping.

1) EXHAUST VALVE SEAT: Use a valve seat cutter to make three cuts as illustrated in Fig. 3-5-16. Three cutters must be used: the first for making 15° angle, the second for making 75° angle and the last for making 45° seat angle. The third cut must be made to produce desired seat width Ⓦ.

Seat width Ⓦ for exhaust valve seat	1.3 – 1.5 mm (0.0512 – 0.0590 in.)



1. Valve seat cutter

Fig. 3-5-15 Valve seat cutting

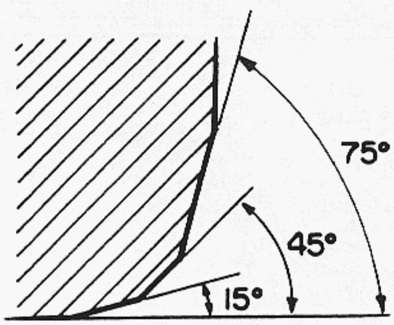


Fig. 3-5-16 Valve seat angles for exhaust valve

2) INLET VALVE SEAT: Cutting sequence is the same as for exhaust valve seats but the second angle is (60°).

Seat width Ⓦ for inlet valve seat	1.3 – 1.5 mm (0.0512 – 0.0590 in.)

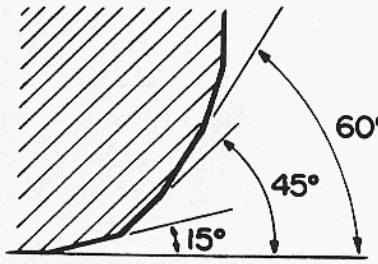


Fig. 3-5-17 Valve seat angles for intake valve

3) VALVE LAPPING. Lap valve on seat in two steps, first with coarse-size lapping compound applied to its face and the second with a fine-size compound, each time using a valve lapper according to usual lapping method.

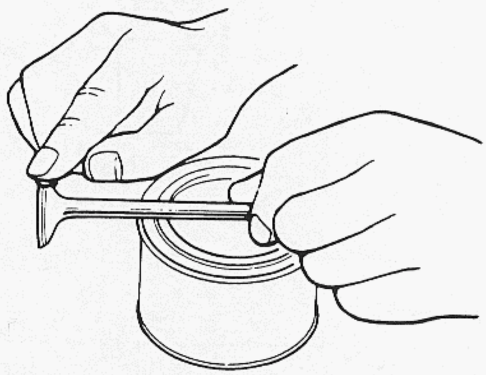


Fig. 3-5-18 Applying lapping compound to valve face

NOTE:

- **After lapping, wipe compound off valve face and seat, and produce contact pattern with marking compound. Check to be sure that contact is centered widthwise on valve seat and that there is no break in contact pattern ring.**
- **Be sure to check and, as necessary, adjust valve clearance after re-installing cylinder head and valve mechanism.**

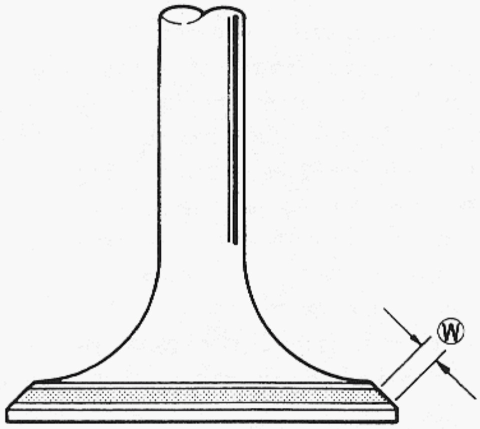


Fig. 3-5-19 Contact pattern Ⓦ uniform in width

Valve Springs

- Referring to the criterion-data given below, check to be sure that each spring is in sound condition, free of any evidence of breakage or weakening. Remember, weakened valve springs can be the cause of chatter, not to mention the possibility of reducing power output due to gas leakage caused by decreased seating pressure.

Item	Standard	Limit
Valve spring free length	49.3 mm (1.9409 in.)	48.1 mm (1.8937 in.)
Valve spring preload	24.8 – 29.2 kg for 41.5 mm (54.7 – 64.3 lb/ 1.63 in.)	22.8 kg for 41.5 mm (50.2 lb/ 1.63 in.)

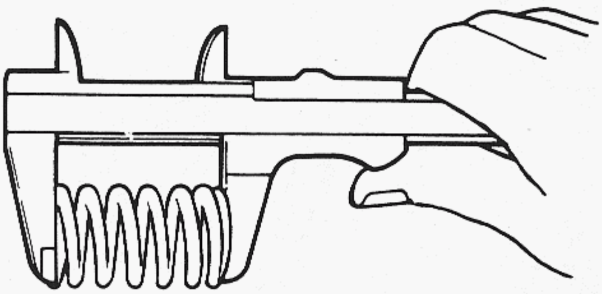


Fig. 3-5-20 Measuring free length of spring

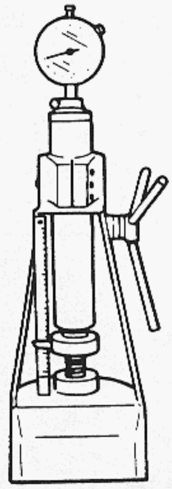


Fig. 3-5-21 Measuring spring preload

- Spring squareness:
  Use a square and surface plate to check each spring for squareness in terms of clearance between the end of valve spring and square. Valve springs found to exhibit a larger clearance than specified limit must be replaced.

Valve springs squareness limit	2.0 mm (0.079 in.)

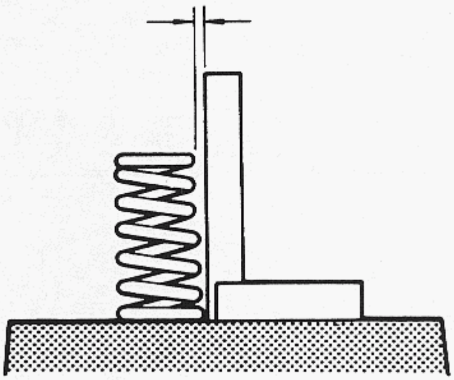


Fig. 3-5-22 Measuring spring squareness

Camshaft

- Runout of camshaft:
  Hold camshaft between two "V" blocks, and measure runout by using a dial gauge.
  If runout exceeds its limit, replace camshaft.

Runout limit	0.10 mm (0.0039 in.)

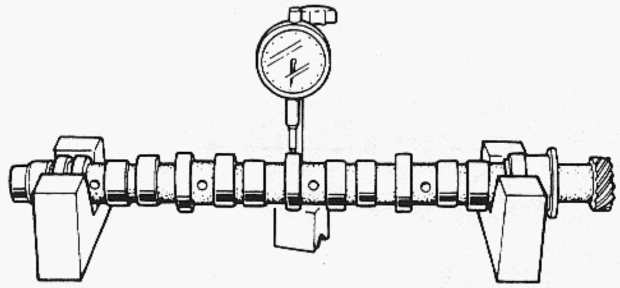


Fig. 3-5-23

- Cam wear:
  Using a micrometer, measure height (H) of cam (lobe). If measured height is less than respective limits, replace camshaft.

Cam height	Standard	Limit
Intake cam	37.500 mm (1.4763 in.)	37.400 mm (1.4724 in.)
Exhaust cam	37.500 mm (1.4763 in.)	37.400 mm (1.4724 in.)
Fuel pump drive cam	40.000 mm (1.5748 in.)	39.600 mm (1.5590 in.)

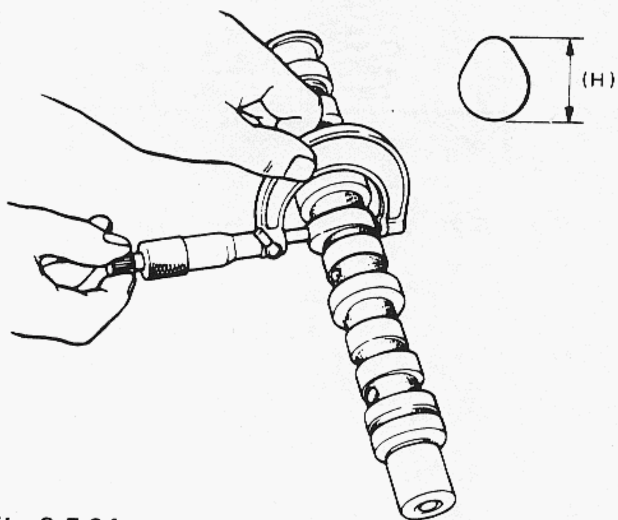
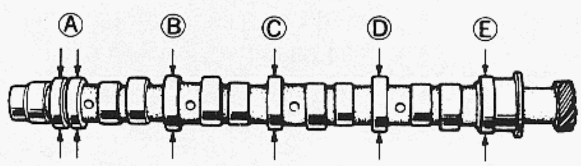


Fig. 3-5-24

- Journal wear:
  Measure journal diameter in two directions at two places (total of 4 readings) on each journal as shown in Fig. 3-5-25, and also by using bore gauge, measure journal bore in cylinder head as shown in Fig. 3-5-26 (i.e. 4 readings on each journal).
  Subtract journal diameter measurement from journal bore measurement to determine journal clearance.
  If journal clearance exceeds its limit, replace camshaft, and as necessary, cylinder head, too.

	Standard	Limit
Journal clearance limit	0.050 – 0.091 mm (0.0020 – 0.0036 in.)	0.15 mm (0.0059 in.)

	Camshaft journal dia.	Journal bore dia.
Ⓐ	44.125 – 44.150 mm (1.7372 – 1.7381 in.)	44.200 – 44.216 mm (1.7402 – 1.7407 in.)
Ⓑ	44.325 – 44.350 mm (1.7451 – 1.7460 in.)	44.400 – 44.416 mm (1.7480 – 1.7486 in.)
Ⓒ	44.525 – 44.550 mm (1.7530 – 1.7539 in.)	44.600 – 44.616 mm (1.7560 – 1.7565 in.)
Ⓓ	44.725 – 44.750 mm (1.7609 – 1.7618 in.)	44.800 – 44.816 mm (1.7638 – 1.7644 in.)
Ⓔ	44.925 – 44.950 mm (1.7687 – 1.7697 in.)	45.000 – 45.016 mm (1.7716 – 1.7723 in.)



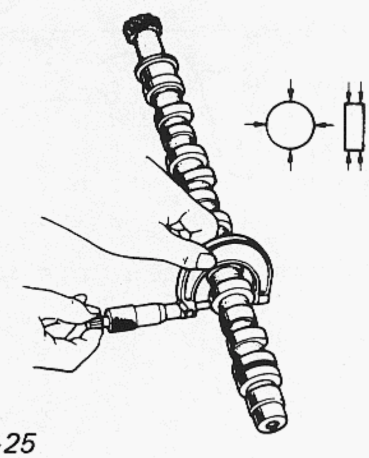


Fig. 3-5-25

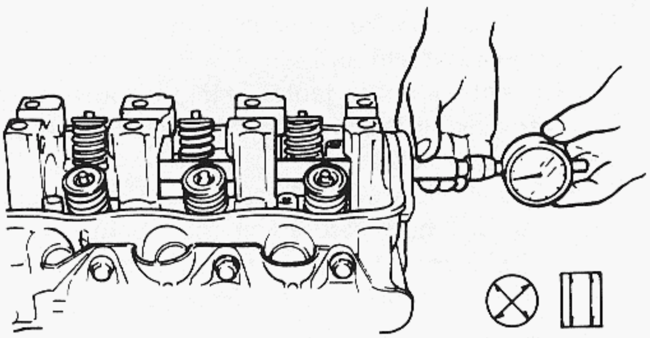


Fig. 3-5-26

Cylinder Block

- Distortion of gasketed surface:
  Using a straightedge and a thickness gauge, check gasketed surface for distortion and, if result exceeds specified limit, correct it.

	Standard	Limit
Flatness	0.03 mm (0.0012 in.)	0.06 mm (0.0024 in.)

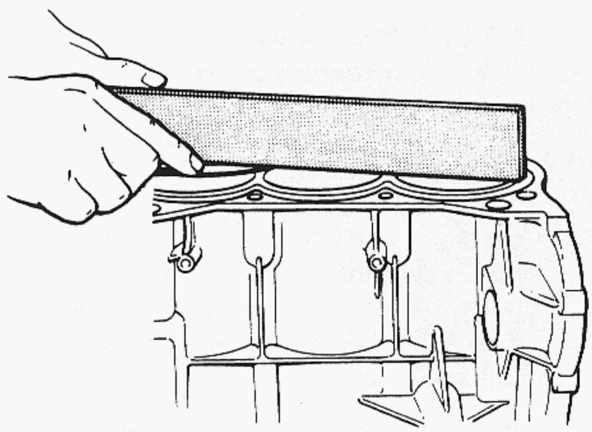


Fig. 3-5-27

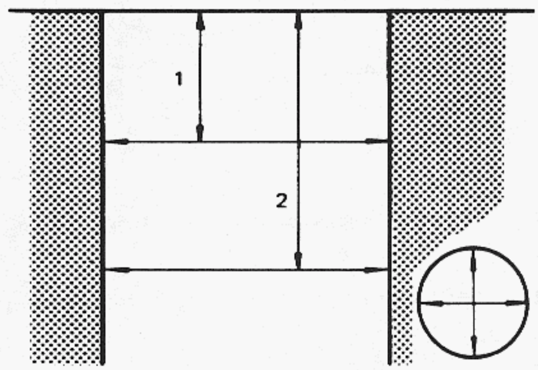
- Cylinder bore:

1) Inspect cylinder walls for scratches, roughness, or ridges which indicate excessive wear. If cylinder bore is very rough or deeply scratched, or ridged, rebore cylinder and use oversize piston.
2) Using a cylinder gauge, measure cylinder bore in thrust and axial directions at two positions as shown in Fig. 3-5-28.
   If any of the following conditions exists, rebore cylinder.

- Cylinder bore dia. exceeds its limit.
- Difference of measurements at two positions exceeds taper limit.
- Difference between thrust and axial measurements exceeds out-of-round limit.

Cylinder bore dia. limit	74.15 mm (2.9193 in.)
Taper and out-of-round limit	0.10 mm (0.0039 in.)

NOTE:
If any one of four cylinders has to be rebored, rebore all four to the same next oversize. This is necessary for the sake of uniformity and balance.



1. 50 mm (1.96 in.)
2. 95 mm (3.74 in.)

Fig. 3-5-28 Positions to be measured

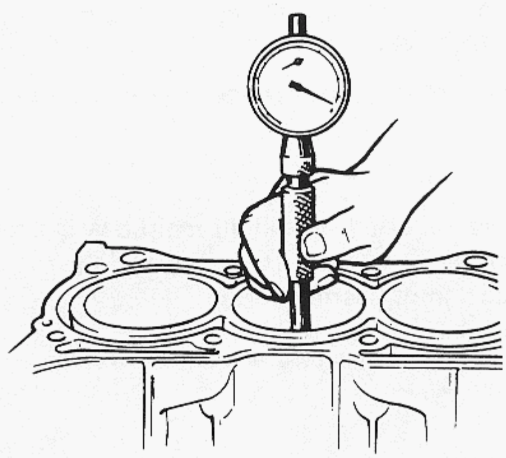


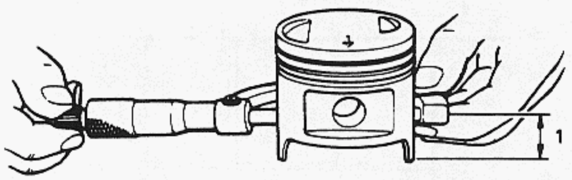
Fig. 3-5-29 Measuring cylinder bore with cylinder gauge

- Honing or reboring cylinders:

1) When any cylinder needs reboring, all other cylinders must also be rebored at same time.
2) Select oversized piston according to amount of cylinder wear.

Size	Piston diameter
O/S 0.25	74.220 – 74.230 mm (2.9220 – 2.9224 in.)
O/S 0.50	74.470 – 74.480 mm (2.9318 – 2.9322 in.)

3) Using micrometer, measure piston diameter.



1. 15 mm (0.59 in.)

Fig. 3-5-30 Measuring piston diameter

4) Calculate cylinder bore diameter to be rebored.

D = A + B – C

D : Cylinder bore diameter to be rebored.
A : Piston diameter as measured.
B : Piston clearance = 0.02 – 0.04 mm (0.0008 – 0.0015 in)
C : Allowance for horning = 0.02 mm (0.0008 in)

5) Rebore and hone cylinder to calculated dimension.

NOTE:
Before reboring, install all main bearing caps in place and tighten to specification to avoid distortion of bearing bores.

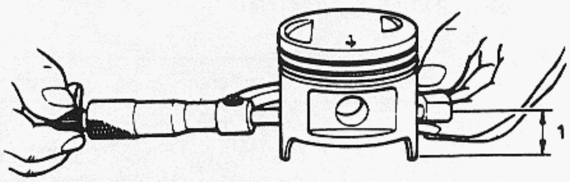
6) Measure piston clearance after honing.

Piston and Piston Rings

Clean carbon from piston head and ring grooves, using a suitable tool.
Inspect piston for faults, cracks or other damage. Damaged or faulty piston should be replaced.

- Piston diameter:
  As indicated in Fig. 3-5-31, piston diameter should be measured at the height of 15 mm (0.59 in) from piston skirt end in the direction perpendicular to piston pin.

Piston diameter	Standard	73.970 – 73.990 mm (2.9122 – 2.9129 in.)
	Oversize: 0.25 mm (0.0098 in.)	74.220 – 74.230 mm (2.9220 – 2.9224 in.)
	0.50 mm (0.0196 in.)	74.47 – 74.48 mm (2.9319 – 2.9322 in.)



1. 15 mm (0.59 in)

Fig. 3-5-31 Measuring piston diameter with micrometer

- Piston clearance:
  To calculate piston clearance, measure cylinder bore diameter and piston diameter. The piston clearance is difference between cylinder bore diameter and piston diameter. Piston clearance should be within specification as follows.

If it is out of specification, rebore cylinder and use oversize piston.

Piston clearance	0.02 – 0.04 mm (0.0008 – 0.0015 in.)

NOTE:
Cylinder bore diameters measured in thrust direction at two positions as shown in Fig. 3-5-28 should be used for calculation of piston clearance.

- Ring groove clearance:
  Before checking, piston grooves must be clean, dry and free from carbon.
  Fit new piston ring into piston groove, and measure clearance between ring and ring land by using thickness gauge.
  If the clearance is out of specification, replace piston.

Ring groove clearance	Top	0.03 – 0.07 mm (0.0012 – 0.0027 in.)
	2nd	0.02 – 0.06 mm (0.0008 – 0.0023 in.)

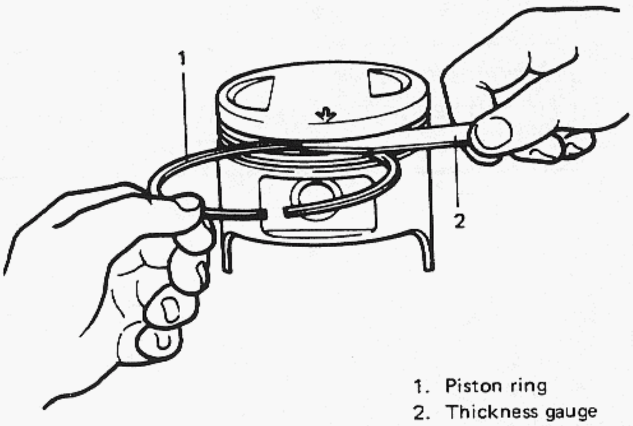


Fig. 3-5-32 Measuring ring groove clearance

- Piston ring end gap:
  To measure end gap, insert piston ring into cylinder bore, locating it at the lowest part of bore and holding it true and square; then use a feeler gauge to measure gap. If the gap exceeds its limit, replace ring.

NOTE:
Decarbon and clean top of cylinder bore, before inserting piston ring.

Item		Standard	Limit
Piston ring end gap	Top ring	0.20 – 0.33 mm (0.0079 – 0.0129 in.)	0.7 mm (0.0275 in.)
	2nd ring	0.20 – 0.35 mm (0.0079 – 0.0137 in.)	0.7 mm (0.0275 in.)
	Oil ring	0.20 – 0.70 mm (0.0079 – 0.0275 in.)	1.8 mm (0.0708 in.)

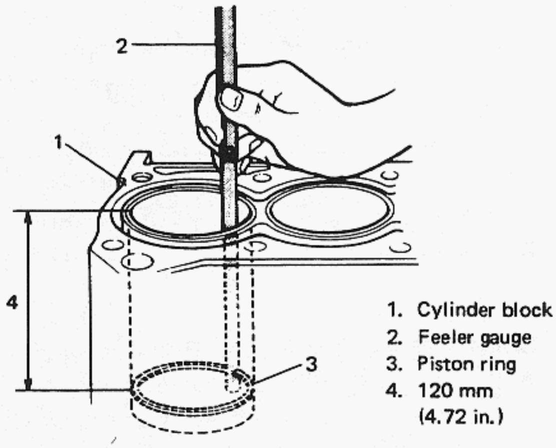


Fig. 3-5-33 Measuring piston ring end gap

Piston Pins

- Piston pin must be fitted into piston bore with an easy finger push at normal room temperature.
- Check piston pin and piston bore for wear or damage. If pin or piston bore is badly worn or damaged, replace pin or piston, or both.

Connecting Rods

- Big-end side clearance:
  Check big end of connecting rod for side clearance, with rod fitted and connected to its crank pin in the normal manner. If clearance measured is found to exceed its limit, replace connecting rod.

Item	Standard	Limit
Big-end side clearance	0.10 – 0.20 mm (0.0039 – 0.0078 in.)	0.35 mm (0.0137 in.)

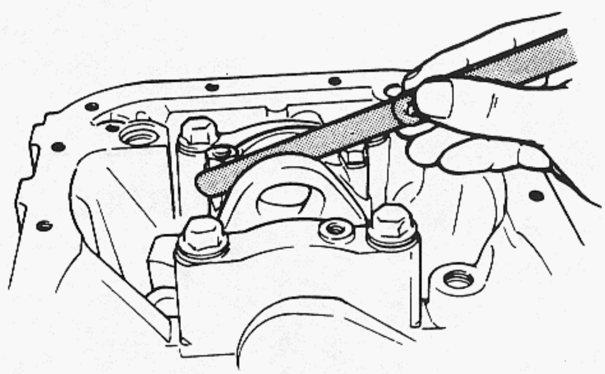


Fig. 3-5-34 Measuring side clearance

● Connecting rod alignment:
Mount connecting rod on aligner to check it for bow and twist and, if either limit is exceeded, replace it.

Limit on bow	0.05 mm (0.0020 in.)
Limit on twist	0.10 mm (0.0039 in.)

Crank Pin and Connecting Rod Bearings

● Inspect crank pin for uneven wear or damage. Measure crank pin for out-of-round or taper with a micrometer. If crank pin is damaged, or out-of-round or taper is out of limit, replace crankshaft or regrind crank pin to undersize and use undersize bearing.

Connecting rod bearing size	Crank pin diameter
Standard	41.982 – 42.000 mm (1.6529 – 1.6535 in.)
0.25 mm (0.0098 in.) undersize	41.732 – 41.750 mm (1.6430 – 1.6437 in.)

Out-of-round and taper limit	0.01 mm (0.0004 in.)

● Rod bearing:
Inspect bearing shells for signs of fusion, pitting, burn or flaking and observe contact pattern. Bearing shells found in defective condition must be replaced.
Two kinds of rod bearing are available; standard size bearing and 0.25 mm undersize bearing. To distinguish them, 0.25 mm undersize bearing has stamped number (US025) on its backside as indicated in Fig. 3-5-35, but standard size one has no such number.

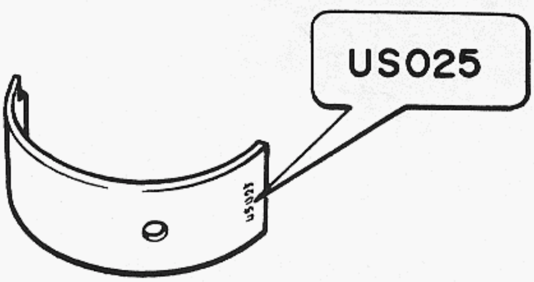
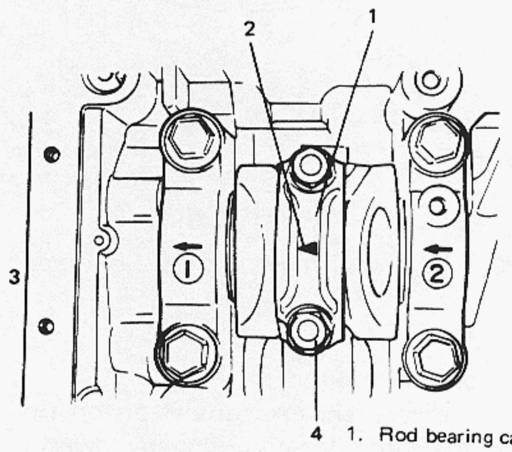


Fig. 3-5-35 0.25 mm undersize bearing

● Rod bearing clearance:
1) Before checking bearing clearance, clean bearing and crank pin.
2) Install bearing in connecting rod and bearing cap.
3) Place a piece of gaging plastic to full width of the crankpin as contacted by bearing (parallel to the crankshaft), avoiding the oil hole.
4) Install rod bearing cap to connecting rod. When installing cap, be sure to point arrow mark on cap to crankshaft pulley side, as indicated in Fig. 3-5-36. Tighten the cap nuts to the specified torque. DO NOT turn crankshaft with gaging plastic installed.

Tightening torque for rod bearing cap nuts	33 – 37 N·m 3.3 – 3.7 kg-m 24.0 – 26.5 lb-ft

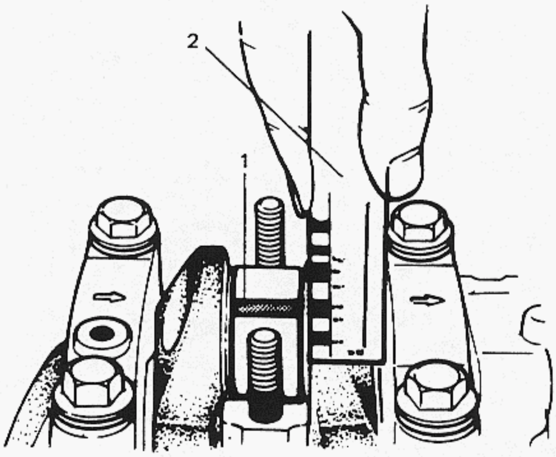


1. Rod bearing cap
2. Arrow mark
3. Crankshaft pulley side
4. Cap nut

Fig. 3-5-36 Installing bearing cap

5) Remove cap and using scale on gaging plastic envelope, measure gaging plastic width at the widest point.
If the clearance exceeds its limit, use a new standard size bearing and remeasure clearance.

	Standard	Limit
Bearing clearance	0.030 – 0.050 mm (0.0012 – 0.0019 in.)	0.080 mm (0.0031 in.)



1. Gaging plastic
2. Scale

Fig. 3-5-37 Measuring rod bearing clearance

6) If clearance can not be brought to within limit even by using a new standard size bearing, regrind crankpin to the undersize and use 0.25 mm undersize bearing.

Crankshaft

- Crankshaft runout:
  Using a dial gauge, measure runout at center journal. Rotate crankshaft slowly. If runout exceeds limit, replace crankshaft.

Limit on runout	0.06 mm (0.0023 in.)

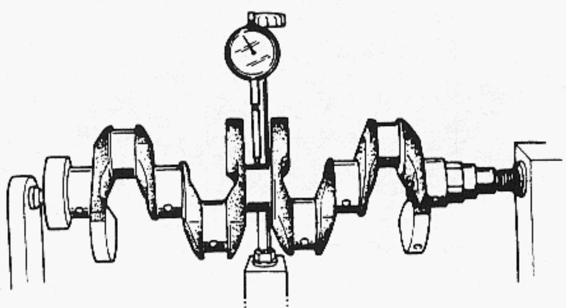


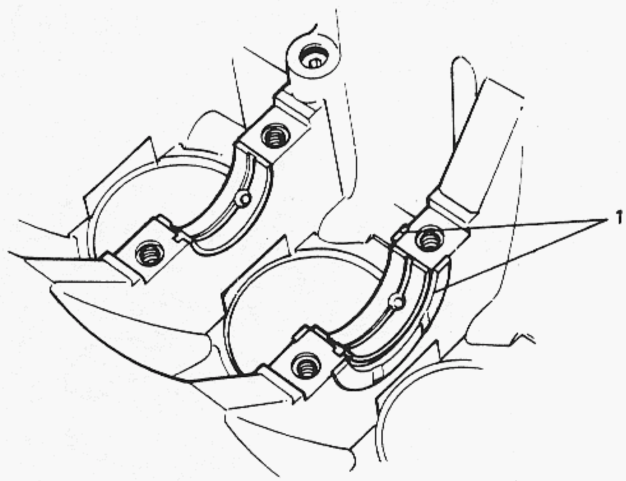
Fig. 3-5-38 Measuring runout

- Crankshaft thrust play:
  Measure this play with crankshaft set in cylinder block in the normal manner, that is, with thrust bearing fitted and journal bearing caps installed. Tighten bearing cap bolts to specified torque.
  Use a dial gauge to read displacement in axial (thrust) direction of crankshaft.
  If the limit is exceeded, replace thrust bearing with new standard one or oversize one to obtain standard thrust play.

Tightening torque for main bearing cap bolts	50 – 57 N·m 5.0 – 5.7 kg-m 36.5 – 41.0 lb-ft

Item	Standard	Limit
Crankshaft thrust play	0.11 – 0.31 mm (0.0044 – 0.0122 in.)	0.38 mm (0.0149 in.)

Thickness of crankshaft thrust bearing	Standard	2.50 mm (0.0984 in.)
	Oversize 0.125 mm (0.0049 in.)	2.563 mm (0.1009 in.)



1. Thrust bearing

Fig. 3-5-39 Thrust bearings

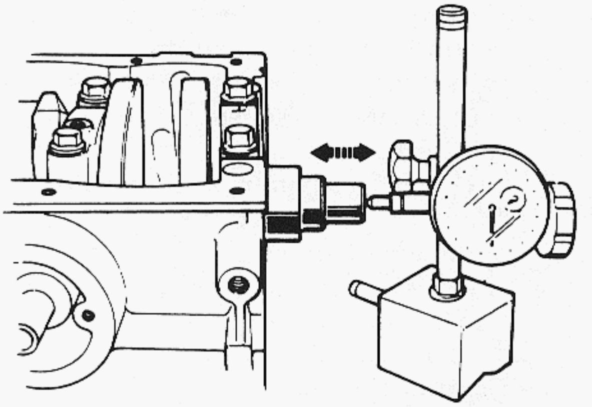


Fig. 3-5-40 Measuring thrust play of crankshaft

- Out-of-round and taper (uneven wear):
  An unevenly worn crankshaft journal shows up as a difference in diameter at a cross section or along its length (or both). This difference, if any, is to be determined from micrometer readings.
  If any of journals is badly damaged or if the amount of uneven wear in the sense explained above exceeds its limit, regrind or replace the crankshaft.

Limit on out-of-round and taper	0.01 mm (0.0004 in.)

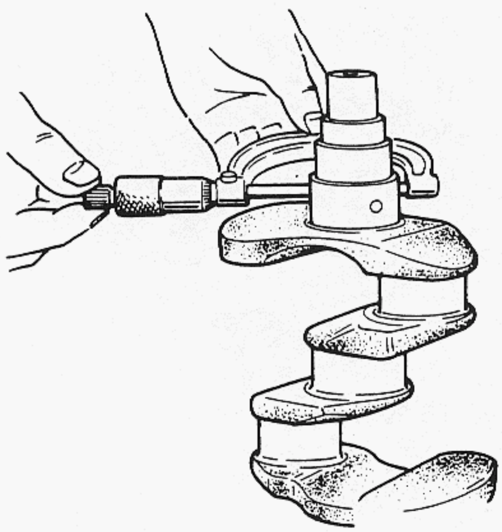


Fig. 3-5-41 Checking uneven wear

Crankshaft Main (Journal) Bearings

General informations:

- Service main bearings are available in standard-size and 0.25 mm (0.0098 in) undersize, and each of them has 5 kinds of bearings differing in tolerance.
- The upper half of bearing has oil groove as indicated in Fig. 3-5-42. Install this half with oil groove to cylinder block.

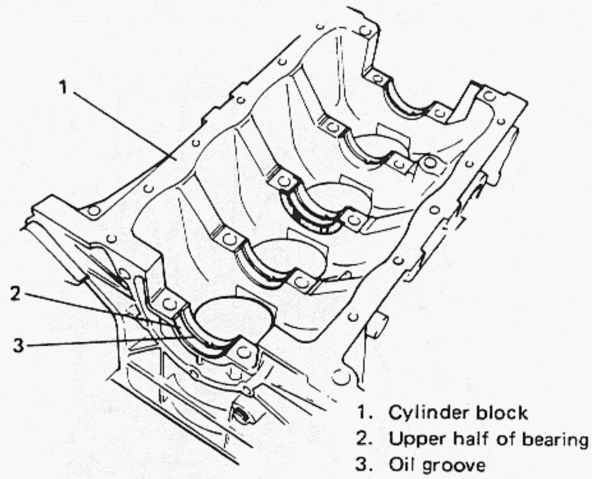


Fig. 3-5-42 Upper half of bearing installation

- On each main bearing cap, arrow mark and number are embossed as indicated in Fig. 3-5-43.
  When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from crankshaft pulley side to flywheel side in ascending order of numbers ①, ②, ③, ④ and ⑤. Tighten cap bolts to specified torque.

Tightening torque for main bearing cap bolt	50 – 57 N·m 5.0 – 5.7 kg-m 36.5 – 41.0 lb-ft

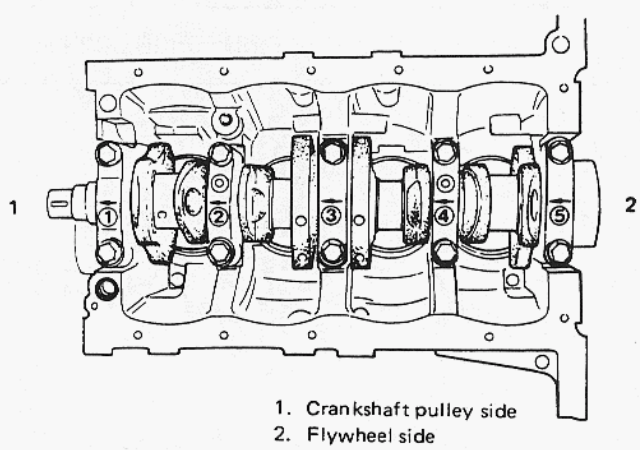


Fig. 3-5-43 Bearing caps installation

Inspect:

Check bearings for pitting, scratches, wear or damage. If any malcondition is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance:

Check clearance by using gaging plastic according to following procedure.

1) Remove bearing caps.
2) Clean bearings and main journals.
3) Place a piece of gaging plastic to full width of the bearing (parallel to the crankshaft) on journal, avoiding oil hole.
4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque. Bearing cap MUST be torqued to specification in order to assure proper reading.

NOTE:

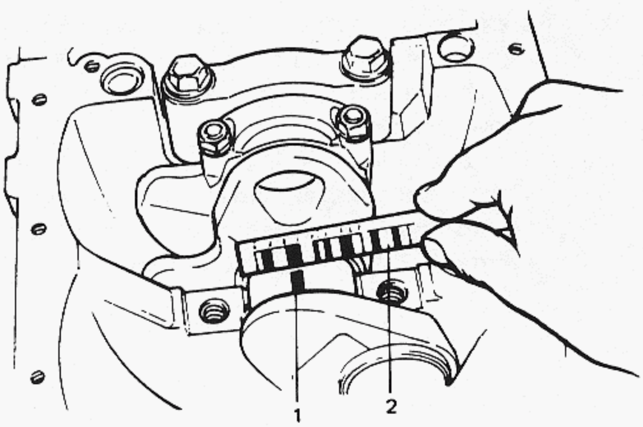
Do not rotate crankshaft while gaging plastic is installed.

5) Remove cap, and using scale on gaging plastic envelop, measure gaging plastic width at its Widest point. If clearance exceeds its limit, replace bearing. Always replace both upper and lower inserts as a unit.

   A new standard bearing may produce proper clearance. If not, it will be necessary to regrind crankshaft journal for use of 0.25 mm undersize bearing.

   After selecting new bearing, recheck clearance.

	Standard	Limit
Bearing clearance	0.020 – 0.040 mm (0.0008 – 0.0016 in.)	0.060 mm (0.0023 in.)



1. Gaging plastic
2. Scale

Fig. 3-5-44 Measuring main bearing clearance

Selection of main bearings:

STANDARD BEARING:

If bearing is in malcondition, or bearing clearance is out of specification, select a new standard bearing according to the following procedure and install it.

1) First check journal diameter as follows.

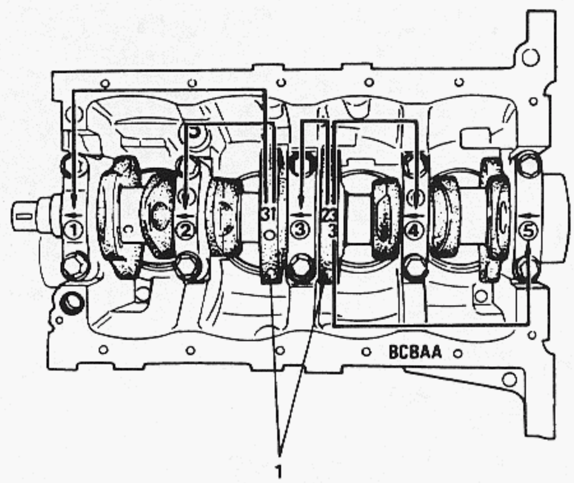
   As shown in Fig. 3-5-45, crank webs of No. 2 and No. 3 cylinders have five stamped numerals.

   Three kinds of numerals (1, 2 and 3) represent following journal diameters respectively.

Numeral stamped	Journal diameter
1	44.994 – 45.000 mm (1.7714 – 1.7716 in.)
2	44.988 – 44.994 mm (1.7712 – 1.7714 in.)
3	44.982 – 44.988 mm (1.7710 – 1.7712 in.)

The first, second, third, fourth and fifth (left to right) stamped numerals indicate the journal diameters at bearing caps "1", "2", "3" "4" and "5" respectively.

For example, in Fig. 3-5-45, the first (leftmost) numeral "3" indicates that journal dia. at bearing cap ① is within 44.982 – 44.988 mm, and second one "1" indicates that journal dia. at cap ② is within 44.994 – 45.000 mm.



1. Crank webs of No. 2 and 3 cylinder

Fig. 3-5-45 Stamped numerals on crank webs of No. 2 and No. 3 cylinders

2) Next, check bearing cap bore diameter without bearing.

On mating surface of cylinder block, five alphabets are stamped as shown in Fig. 3-5-46.

Three kinds of alphabets ("A", "B" and "C") represent following cap bore diameters.

Alphabet stamped	Bearing cap bore diameter (without bearing)
A	49.000 – 49.006 mm) (1.9292 – 1.9294 in.)
B	49.006 – 49.012 mm (1.9294 – 1.9296 in.)
C	49.012 – 49.018 mm (1.9296 – 1.9298 in.)

The first, second, third, fourth and fifth (left to right) stamped alphabets indicate the cap bore diameter of bearing caps "1", "2", "3", "4" and "5" respectively.

For example, in Fig. 3-5-46, the first (leftmost) alphabet "B" indicates that the cap bore dia. of bearing cap ① is within 49.006 – 49.012 mm, and the fifth (rightmost) alphabet "A" indicates that the cap bore dia. of cap ⑤ is within 49.000 – 49.006 mm.

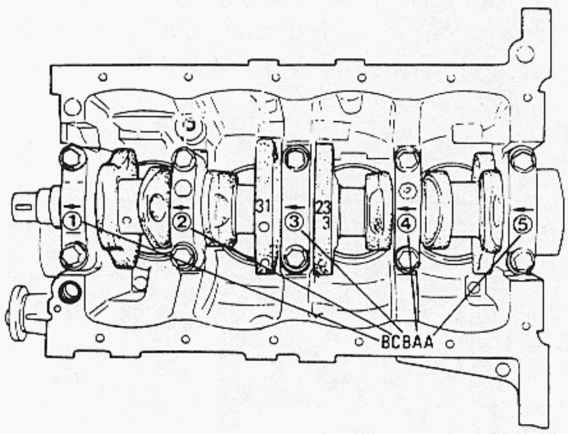
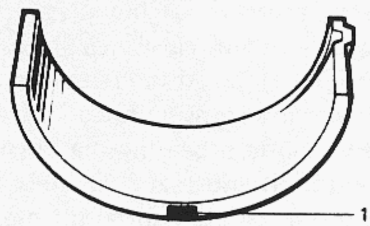


Fig. 3-5-46 Stamped alphabets on cylinder block

3) There are five kinds of standard bearings differing in thickness. To distinguish them, they are painted in following colors at the position indicated in Fig. 3-5-47.

Each color indicates the following thicknesses at center of bearing.

Color painted	Bearing thickness
Green	1.996 – 2.000 mm (0.0786 – 0.0787 in.)
Black	1.999 – 2.003 mm (0.0787 – 0.0788 in.)
Colorless (no paint)	2.002 – 2.006 mm (0.0788 – 0.0789 in.)
Yellow	2.005 – 2.009 mm (0.0789 – 0.0790 in.)
Blue	2.008 – 2.012 mm (0.0790 – 0.0791 in.)



1. Paint

Fig. 3-5-47 Paint on standard bearing

4) From the numeral stamped on crank webs of No. 2 and No. 3 cylinders and the alphabets stamped on mating surface of cylinder block, determine new standard bearing to be installed to the journal, by referring to the table shown below.

For example, if numeral stamped on crank web is "1" and alphabet stamped on mating surface is "B", install new standard bearing painted in "Black" to its journal.

		Numerals stamped on crank webs (Journals diameter)		
		1	2	3
Alphabets stamped on mating surface	A	Green	Black	Colorless
	B	Black	Colorless	Yellow
	C	Colorless	Yellow	Blue
		New standard bearing to be installed.		

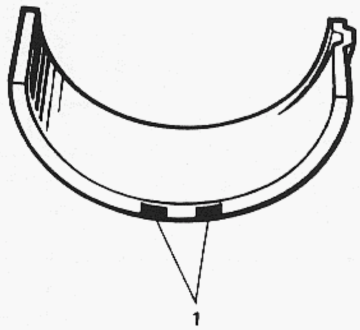
5) Using gaging plastic, check bearing clearance with new standard bearing selected.
If clearance still exceeds its limit, use next thicker bearing and recheck clearance.

6) When replacing crankshaft or cylinder block due to any reason, select new standard bearings to be installed by referring to the numerals stamped on new crankshaft or the alphabets stamped on the mating surface of new cylinder block.

UNDERSIZE BEARING (0.25 mm):

- 0.25 mm undersize bearing is available in 5 kinds differing in thickness.
  To distinguish them, each bearing is painted in following colors at position indicated in Fig. 3-5-48.
  Each color indicates following thickness at center of bearing.

Color painted	Bearing thickness
Green & Red	2.121 – 2.125 mm (0.0835 – 0.0836 in.)
Black & Red	2.124 – 2.128 mm (0.0836 – 0.0837 in.)
Red only	2.127 – 2.131 mm (0.0837 – 0.0838 in.)
Yellow & Red	2.130 – 2.134 mm (0.0838 – 0.0839 in.)
Blue & Red	2.133 – 2.137 mm (0.0839 – 0.0840 in.)



1. Paint

Fig. 3-5-48 Paints on undersize bearing

- If crankshaft journal is necessary to be reground to undersize, regrind the journal and select undersize bearing to be used as follows.

1) Regrind journal to following finished diameter.

Finished diameter	44.732 – 44.750 mm (1.7612 – 1.7618 in.)

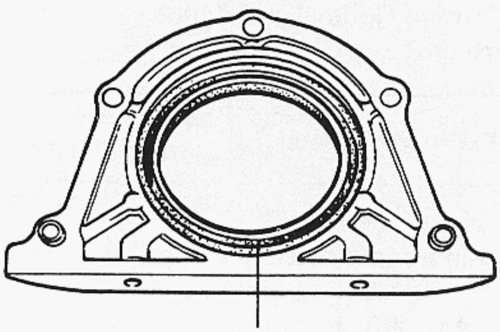
2) Using micrometer, measure reground journal diameter. Measurement should be carried out in two directions perpendicular to each other in order to check for out-of-round.

3) From the journal diameter measured above and the alphabets stamped on mating surface of cylinder block, select the undersize bearing to be installed by referring to the table shown below.
Check bearing clearance with undersize bearing selected.

		Measured journal diameter		
		44.744 – 44.750 mm (1.7616 – 1.7618 in.)	44.738 – 44.744 mm (1.7614 – 1.7616 in.)	44.732 – 44.738 mm (1.7612 – 1.7614 in.)
Alphabets stamped on mating surface of cylinder block	A	Green & Red	Black & Red	Red only
	B	Black & Red	Red only	Yellow & Red
	C	Red only	Yellow & Red	Blue & Red
		Undersize bearing to be installed.		

Rear Oil Seal

Carefully inspect oil seal for wear or damage. If its lip is worn or damaged, replace oil seal.



1. Rear oil seal

Fig. 3-5-49 Rear oil seal

Flywheel

- If ring gear is damaged, cracked or worn, replace flywheel.
- If surface contacting clutch disc is damaged, or excessibly worn, replace flywheel.
- Check flywheel for face runout with a dial gauge.
  If runout is out of limit, replace flywheel.

Limit on runout	0.2 mm (0.0078 in.)

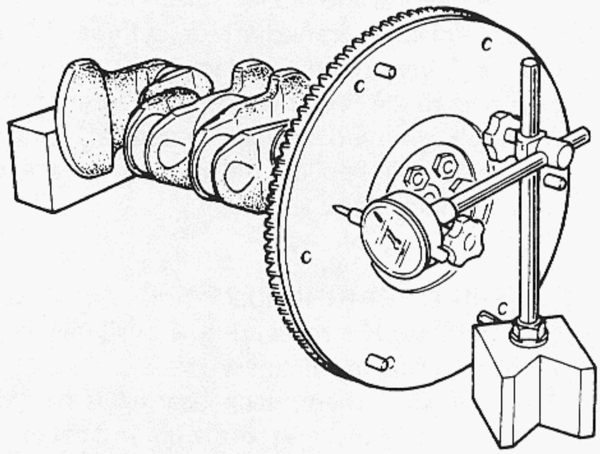


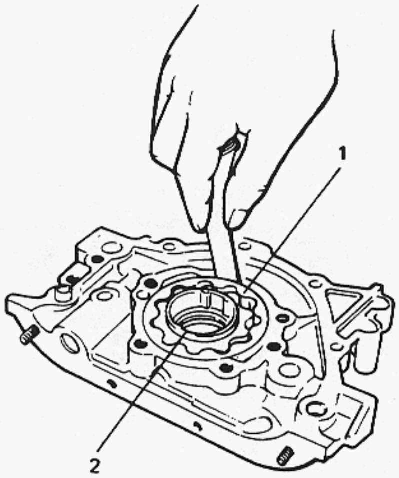
Fig. 3-5-50 Measuring runout

Oil Pump

1) Inspect oil seal lip for fault or other damage. Replace as necessary.
2) Inspect outer and inner rotors, rotor plate, and oil pump case for excessive wear or damage.

- Radial clearance:
  Check radial clearance between outer rotor and case, using thickness gauge.
  If clearance exceeds its limit, replace outer rotor or case.

Radial clearance between:	Limit on radial clearance
Outer rotor and case	0.310 mm (0.0122 in.)



1. Outer rotor
2. Inner rotor

Fig. 3-5-51 Radial clearances

- Side clearance:
  Using straight edge and thickness gauge, measure side clearance.

Limit on side clearance	0.15 mm (0.0059 in.)

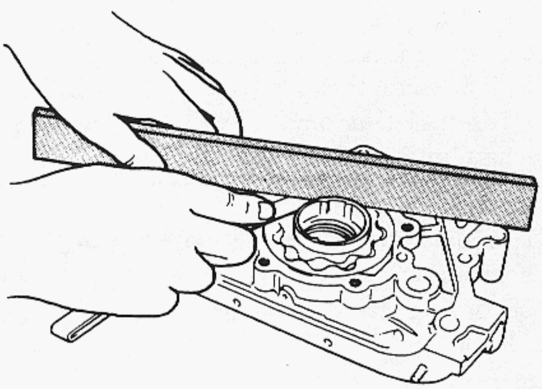


Fig. 3-5-52 Side clearance measurement

Timing Belt and Tensioner

- Inspect timing belt for wear or crack. Replace it as necessary.
- Inspect tensioner for smooth rotation.

3-6. ENGINE REASSEMBLY

NOTE:

- All parts to be used in reassembly must be perfectly clean.
- Oil sliding and rubbing surfaces of engine parts just before using them in reassembly. Use engine oil (Refer to page 1-7).
- Have liquid packing ready for use. SUZUKI BOND NO. 1215 is specified for it. Use it wherever its use is specified in order to ensure leak-free (oil and water) workmanship of reassembly.
- There are many running clearances. During the course of engine reassembly, be sure to check these clearances, one after another, as they form.
- Gaskets, "O" rings and similar sealing members must be in perfect condition. For these members, use replacement parts in stock.
- Tightening torque is specified for important fasteners – mainly bolts and nuts –of the engine and other components. Use torque wrenches and constantly refer to the specified values given on p. 3-58.
- Do not disregard match marks provided on parts. Some of them are those given at the time of disassembly.
- There are many sets of parts. Crankshaft bearings, connecting rods, pistons, etc., are in combination sets. Do not disturb such combinations and make sure that each part goes back to where it came from.

Engine reassembly is the reverse of engine disassembly as far as sequence is concerned, but there are many reassembling steps that involve measures necessary for restoring engine as close to factory-assembled condition as possible. Only those steps will be dealt with here.

Crankshaft

1) Install main bearings to cylinder block.

NOTE:

If main bearing replacement is necessary, select such bearing as to allow proper clearance as described on p. 3-30 and install it in place.

Between two halves of main bearing, one side has oil groove. Install this half with oil groove to cylinder block, and another half without oil groove to bearing cap.
Make sure that two halves are painted with same color.

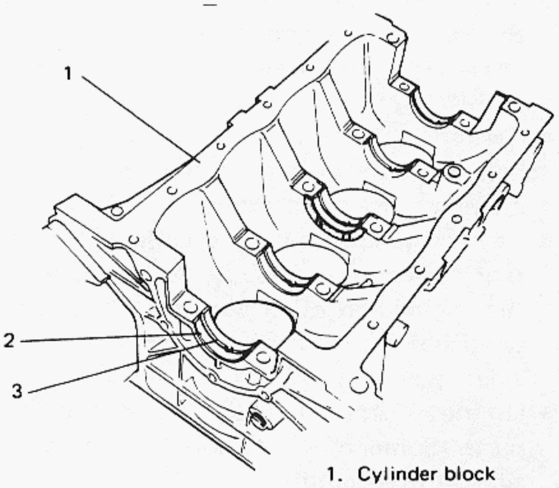


Fig. 3-6-1 Installing bearing half with oil groove

2) Be sure to oil crankshaft journal bearings as shown.

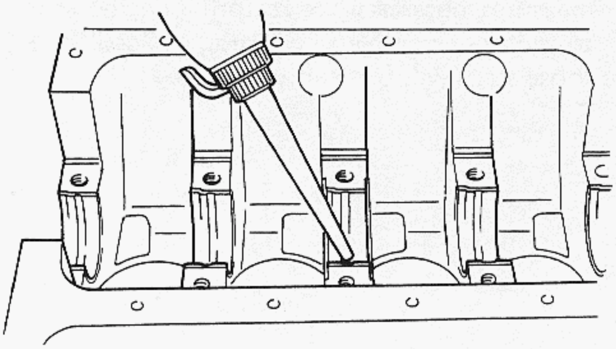


Fig. 3-6-2

3) Install thrust bearings to cylinder block between No. 2 and No. 3 cylinders. Face oil groove sides to crank webs.

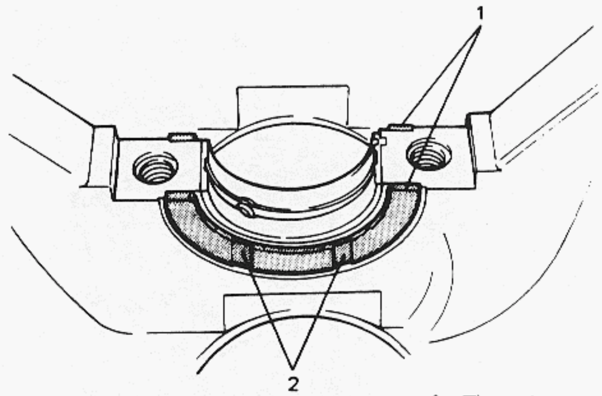


Fig. 3-6-3 Installing thrust bearing

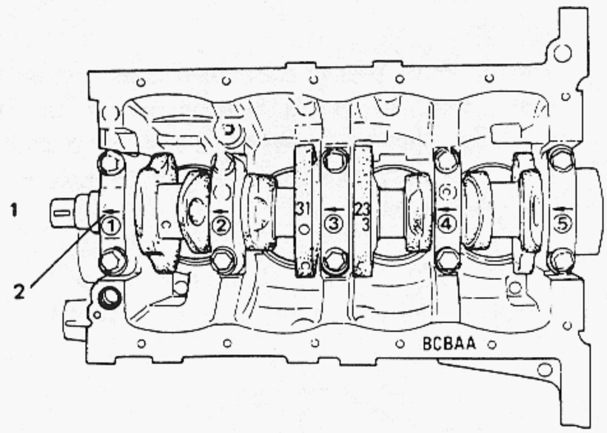
4) Install crankshaft to cylinder block.
5) Oil crankshaft journals.
6) When fitting bearing caps to journals after setting crankshaft in place, be sure to point arrow mark (on each cap) to crankshaft pulley side. Fit them sequentially in ascending order, 1, 2, 3, 4 and 5, starting from pulley side.

Tightening torque for main bearing cap bolts	50 – 57 N·m 5.0 – 5.7 kg-m 36.5 – 41.0 lb-ft

Gradual and uniform tightening is important for bearing cap bolts. Make sure that five caps become tight equally and uniformly specified torque.

NOTE:

After tightening cap bolts, check to be sure that crankshaft rotates smoothly when turned by hand.



1. Crankshaft pulley side
2. Arrow mark

Fig. 3-6-4 Installing main bearing caps

Oil Seal Housing

Install oil seal housing and its gasket.

Install new gasket. Do not reuse gasket removed in disassembly. Apply oil to oil seal lip before installing. Tighten housing bolts to specification.

After installing oil seal housing, gasket edges might bulge out; if so, cut off edges to flush with cylinder block and oil seal housing.

Tightening torque for housing bolts	10 – 13 N·m 1.0 – 1.3 kg-m 7.5 – 9.0 lb-ft

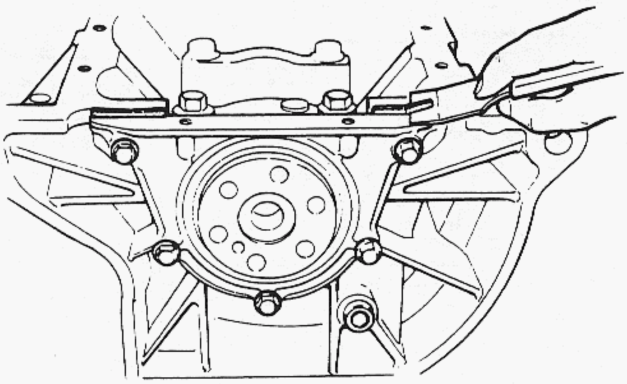


Fig. 3-6-5 Cutting off edges of gasket

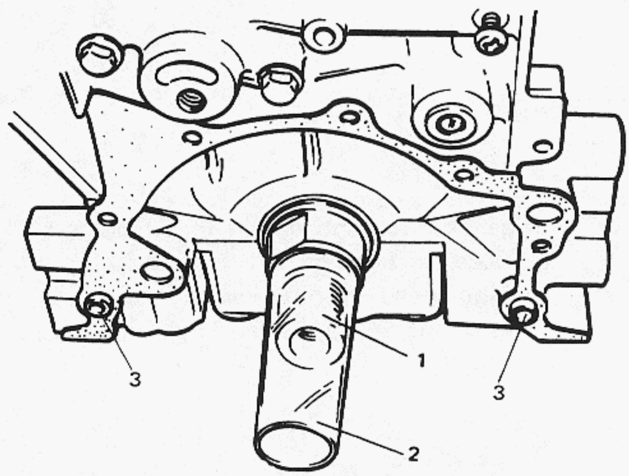
Oil Pump

NOTE:

Reassemble components of oil pump assembly according to following procedure, if disassembled.

a) Wash, clean and then dry all disassembled parts.
b) Apply thin coat of engine oil to inner and outer rotors, oil seal lip portion, and inside surfaces of oil pump case and plate.
c) Install outer and inner rotors to pump case.
d) Install gear plate. Tighten 5 screws securely.
e) After installing plate, check to be sure that gears turn smoothly by hand.

1) Install two oil pump pins and oil pump gasket to cylinder block. Use new gasket.
2) To prevent oil seal lip from being damaged or upturned when installing oil pump to crankshaft, fit oil seal guide (special tool) to crankshaft, and apply engine oil to it.



1. Crankshaft
2. Oil seal guide (Vinyl resin) (Special tool 09926-18210)
3. Oil pump pin

Fig. 3-6-6 Special tool (Oil seal guide) installation

3) Install oil pump to crankshaft and cylinder block. Install No. 1 and No. 2 bolts as shown in Fig. 3-6-7, and tighten them to specified torque.
After installing oil pump, check to be sure that oil seal lip is not upturned, and then remove special tool.

Tightening torque for No. 1 and No. 2 bolts	9 – 12 N·m 0.9 – 1.2 kg-m 7.0 – 8.5 lb-ft

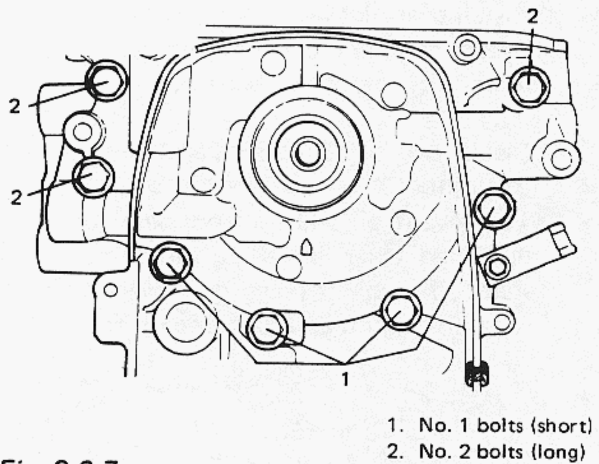


Fig. 3-6-7

4) Edge of oil pump gasket might bulge out: if it does, cut bulge off with a sharp knife, making edge smooth and flush with end faces of the pump case and cylinder block.

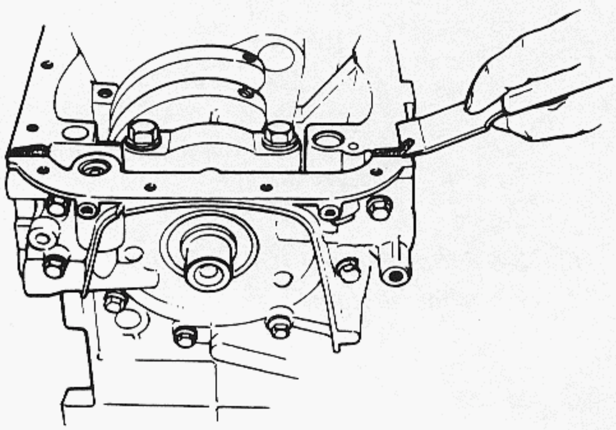


Fig. 3-6-8 Cutting the edge of gasket

Piston, Connecting Rod and Piston Rings

NOTE:

Two sizes of piston are available as standard size spare part so as to ensure proper piston-to-cylinder clearance. When installing a standard size piston, make sure to match piston with cylinder as follows.

a) Each piston has a stamped number 1 or 2 as shown depending on its outer diameter.

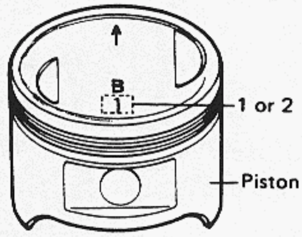


Fig. 3-6-9

b) There are also stamped numbers of 1 and 2 on cylinder block as shown below. First number indicates inner diameter of No. 1 cylinder, second number of No. 2 cylinder, third number of No. 3 cylinder and fourth number of No. 4 cylinder.

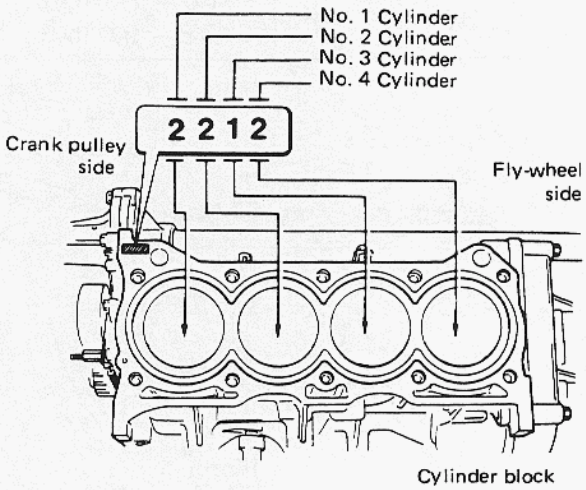


Fig. 3-6-10

c) Use a number 2 stamped piston for installation if cylinder is identified with number 2 and a number 1 piston for cylinder with number 1.

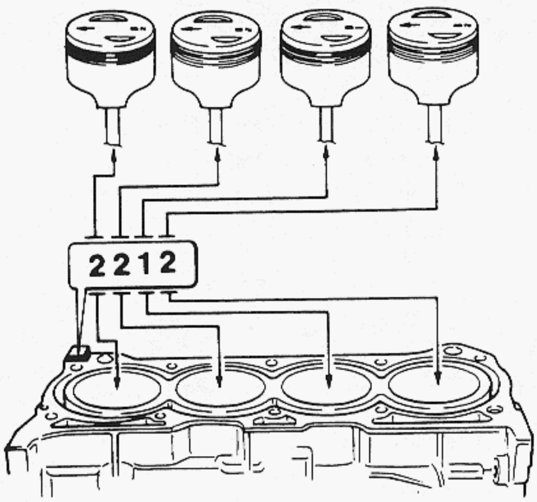


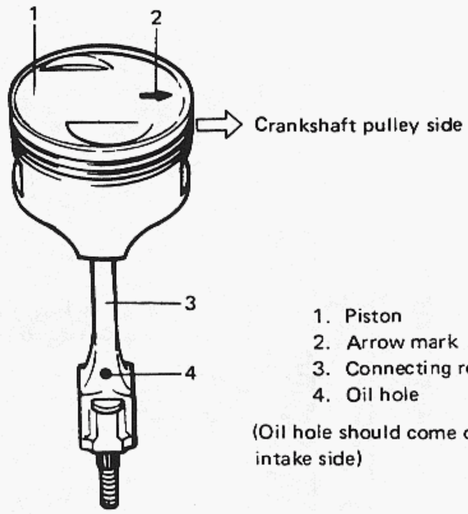
Fig. 3-6-11

Piston		Cylinder		Piston-to-cylinder clearance
Number at the top (mark)	Outside diameter	Number (mark)	Bore diameter	
1	73.98 - 73.99mm (2.9126 - 2.9130in.)	1	74.01 - 74.02mm (2.9138 - 2.9142in.)	0.02 - 0.04mm (0.0008 - 0.0015in.)
2	73.97 - 73.98mm (2.9122 - 2.9126in.)	2	74.00 - 74.01 mm (2.9134 - 2.9138in.)	0.02 - 0.04mm (0.0008 - 0.0015in.)

Also, a letter A, B, C etc., is stamped on piston head but ordinarily it is not necessary to discriminate each piston by this number.

1) Install connecting rod to piston.

① After applying engine oil to piston pin holes in piston and connecting rod, fit connecting rod to piston as prescribed in Fig. 3-6-12.

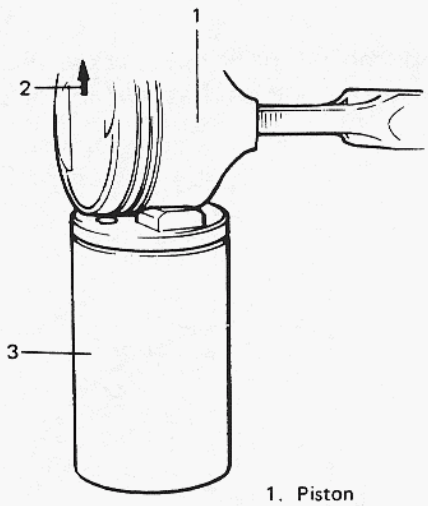


1. Piston
2. Arrow mark
3. Connecting rod
4. Oil hole

(Oil hole should come on intake side)

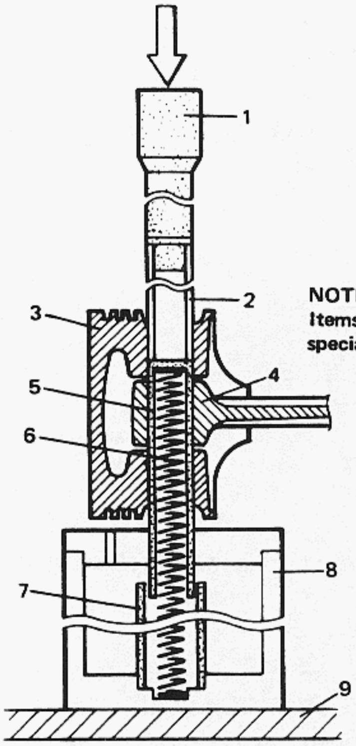
Fig. 3-6-12 Fitting connecting rod to piston

② Place piston on piston pin remover and installer (special tool) as indicated in Fig. 3-6-13, and press piston pin into piston and connecting rod (Fig. 3-6-14).



1. Piston
2. Arrow mark
3. Piston pin remover and installer (Special tool 09910-38210)

Fig. 3-6-13 Fitting piston to special tool

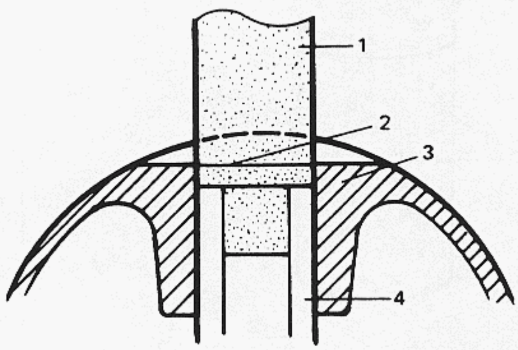


NOTE:
Items 1, 5, 6, 7 and 8 are in special tool (09910-38210).

1. Driver handle
2. Piston pin
3. Piston
4. Connecting rod
5. Piston pin guide
6. Guide spring
7. Spring retainer
8. Base
9. Support

Fig. 3-6-14 Installing piston pin

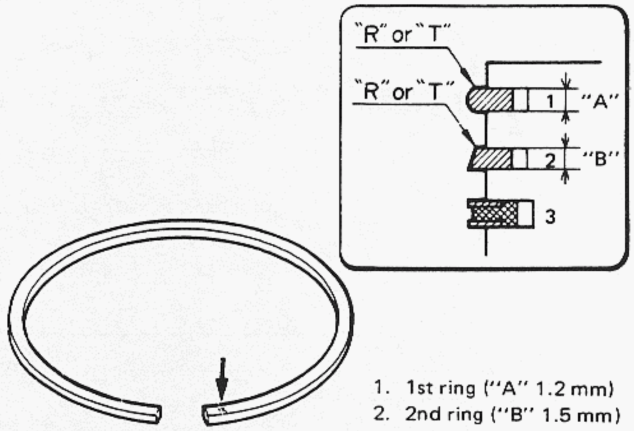
③ Press piston pin until line marked on driver handle is flush with flat surface of piston (Fig. 3-6-15).



1. Driver handle
2. Line
3. Piston
4. Piston pin

Fig. 3-6-15 Line marked on driver handle

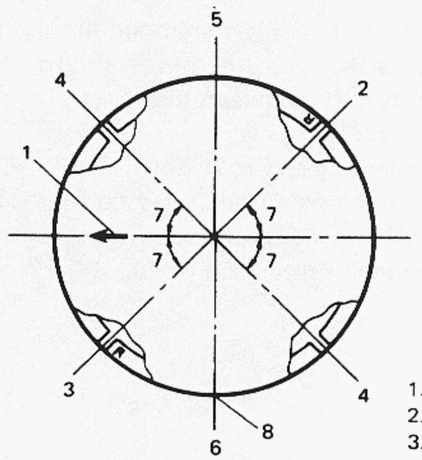
2) Install piston rings to piston.
- As indicated in Fig. 3-6-16, 1st and 2nd rings have "R" or "T" mark. Installing these piston rings to piston with marked side of each ring faced foward top of piston.
- 1st ring differs from 2nd ring in thickness, shape and color of the surface contacting cylinder wall.
  Distinguish 1st ring from 2nd ring by referring to Fig. 3-6-16.
- When installing oil ring, install spacer first and then two rails.



1. 1st ring ("A" 1.2 mm)
2. 2nd ring ("B" 1.5 mm)
3. Oil ring

Fig. 3-6-16 Piston rings installation

- After installing 3 rings (1st, 2nd and oil rings), distribute their end gaps as shown in Fig. 3-6-17.



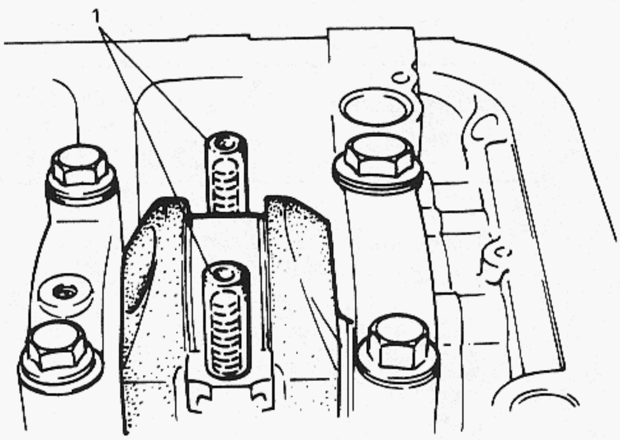
1. Arrow mark
2. 1st ring end gap
3. 2nd ring end gap
4. Oil ring rail gaps
5. Intake side
6. Exhaust side
7. 45°
8. Oil ring spacer gap

Fig. 3-6-17 Piston ring end gaps positions

3) Install piston and connecting rod assembly into cylinder bore.

① Apply engine oil to pistons, rings, cylinder walls, connecting rod bearings and crankpins.

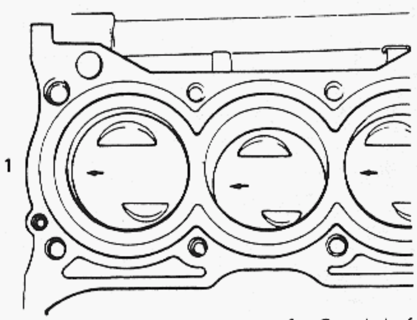
② Put guide hoses over connecting rod bolts as shown in Fig. 3-6-18. These guide hoses protect crankpin and thread of rod bolt from damage during installation of connecting rod and piston assembly.



1. Guide hoses

Fig. 3-6-18 Guide hoses installation

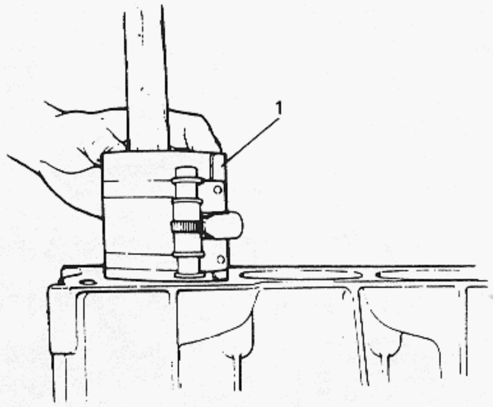
③ When installing piston and connecting rod assembly into cylinder bore, point arrow mark on each piston head to crankshaft pulley side.



1. Crankshaft pulley side
2. Flywheel side

Fig. 3-6-19 Direction of arrow mark on piston head

④ Use piston ring compressor (Special tool) to compress rings. Guide connecting rod into place on the crankshaft.
Using a hammer handle, tap piston head to install piston into bore. Hold ring compressor firmly against cylinder block until all piston rings have entered cylinder bore.

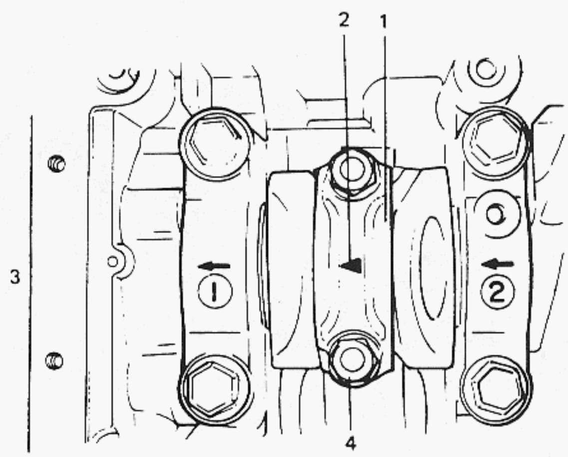


1. Piston ring compressor (Special tool 09916-77310)

Fig. 3-6-20 Installing piston to cylinder

4) Install connecting rod bearing cap.
When installing cap to rod, point arrow mark on cap to crankshaft pulley side.
Tighten cap nuts to specification.

Tightening torque for rod bearing cap nuts	33 – 37 N·m 3.3 – 3.7 kg-m 24.0 – 26.5 lb-ft



1. Bearing cap
2. Arrow mark
3. Crankshaft pulley side
4. Cap nut

Fig. 3-6-21 Installing bearing cap

Oil Pump Strainer

Install seal in the position shown in Fig. 3-6-22. Tighten strainer bolt first and bracket bolt to specified torque.

Tightening torque for bolts	9 – 12 N·m 0.9 – 1.2 kg-m 6.5 – 8.5 lb-ft

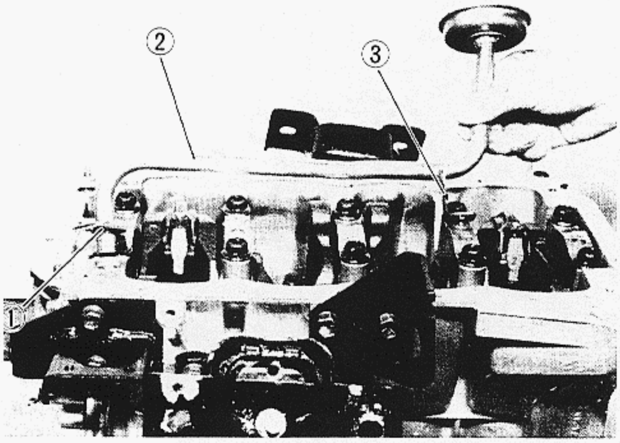
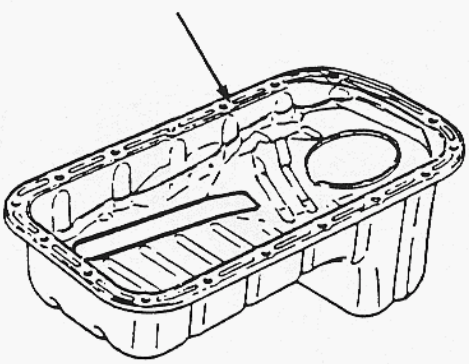


Fig. 3-6-22 Installing seal

1. Seal
2. Strainer
3. Bracket

Oil Pan

1) Clean mating surfaces of oil pan and cylinder block. Remove oil, old sealant, and dusts from mating surfaces.
   After cleaning, apply silicon type sealant to oil pan mating surface continuously as shown in Fig. 3-6-23.



Sealant (99000-31150)

Fig. 3-6-23 Applying sealant to oil pan

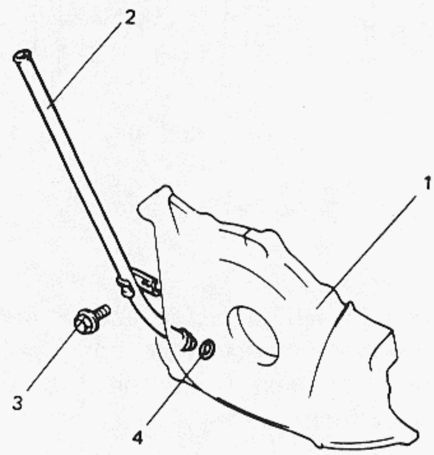
2) Install oil pan to cylinder block.
   After fitting oil pan to block, run in securing bolts and start tightening at the center: move wrench outward, tightening one bolt at a time.
   Tighten bolts to specified torque.

Tightening torque for oil pan bolts	9 – 12 N·m 0.9 – 1.2 kg-m 7.0 – 8.5 lb-ft

3) Install gasket and drain plug to oil pan.
   Tighten drain plug to specified torque.

Tightening torque for drain plug	30 – 40 N·m 3.0 – 4.0 kg-m 22.0 – 28.5 lb-ft

4) Install guide seal to pump case and then oil level gauge guide.



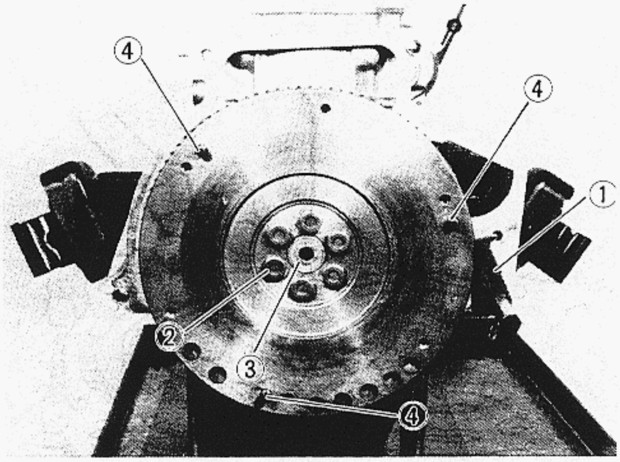
1. Oil pump
2. Oil level gauge guide
3. Guide bolt
4. Guide seal

Fig. 3-6-24 Oil level gauge guide

Flywheel

Install flywheel to crankshaft.
Using special tool, lock flywheel, and tighten flywheel bolts to specification.

Tightening torque for flywheel bolts	57 – 65 N·m 5.7 – 6.5 kg-m 41.5 – 47 lb-ft



1. Flywheel holder (Special tool 09924-17810)
2. Flywheel bolts
3. Input shaft end bearing
4. Locating pin

Fig. 3-6-25

Cylinder Head

NOTE:

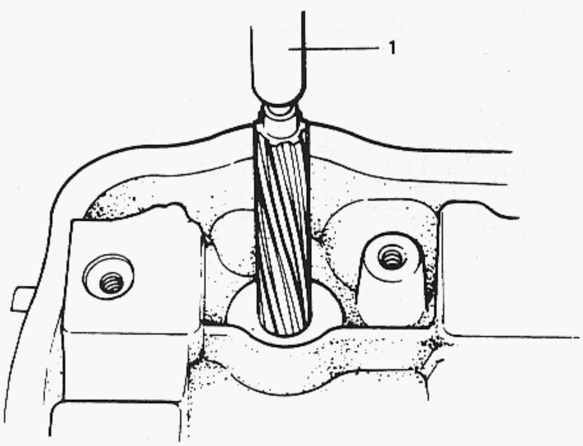
- **Do not reuse valve guide once disassembled. Install new valve guide (Oversize).**
- **Intake and exhaust valve guides are identical.**

Valve guide oversize	0.03 mm (0.0012 in.)
Valve guide protrusion (In and Ex)	14 mm (0.55 in.)

1) Install new valve guide into cylinder head.

a) Before installing new valve guide into cylinder head, ream guide hole with 12 mm reamer (Special tool) to remove burrs, making sure that guide hole diameter after reaming comes within specified range.

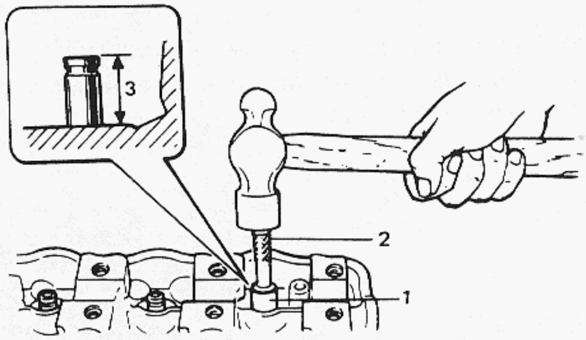
Valve guide hole Dia. (In & Ex)	12.030 – 12.048 mm (0.4736 – 0.4743 in.)



1. 12 mm reamer (Special tool 09916-37310)

Fig. 3-6-26 Reaming guide hole

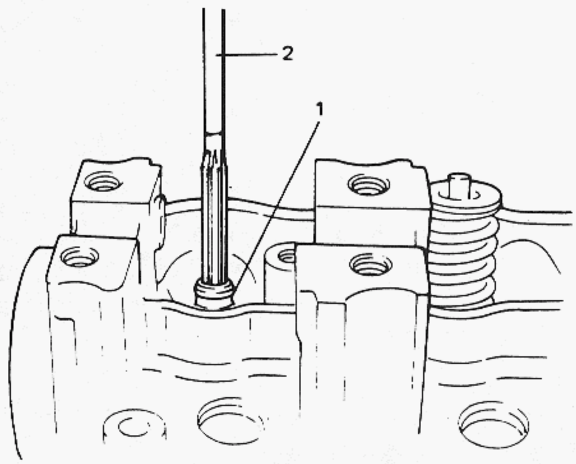
b) Install valve guide to cylinder head.
Heat cylinder head uniformly at a temperature of 80 to 100°C (176 to 212°F), using care not to distort head, and drive new valve guide into hole with special tools. Refer to Fig. 3-6-27.
Drive in new valve guide until valve guide installer (Special tool) contacts cylinder head.
After installation, make sure that valve guide protrudes by 14 mm from cylinder head (Fig. 3-6-27).



1. Valve guide installer attachment (Special tool 09917-88210)
2. Valve guide installer handle (Special tool 09916-57321)
3. Valve guide protrusion (14 mm)

Fig. 3-6-27 Valve guide installation

c) Ream valve guide bore with 7 mm reamer (Special tool).
After reaming, clean bore.



1. Valve guide
2. 7 mm reamer (Special tool 09916-34520)

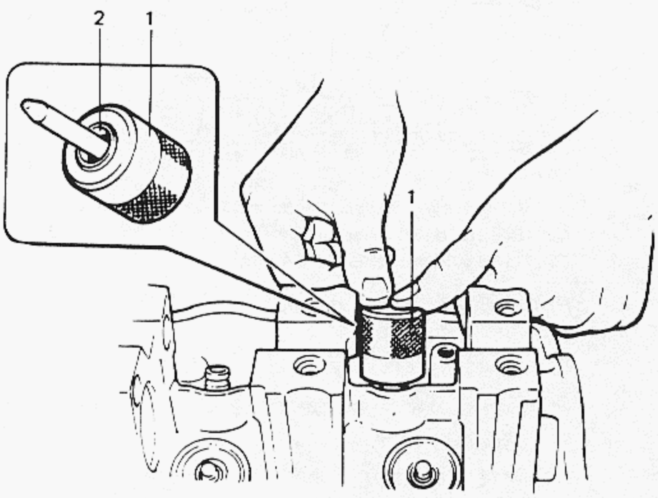
Fig. 3-6-28 Reaming valve guide bore

2) Install valve spring seat to cylinder head.

3) Install new valve stem seal to valve guide.
After applying engine oil to seal and spindle of valve stem seal installer (special tool), fit oil seal to spindle, and then install seal to valve guide by pushing special tool by hand.
After installation, check to be sure that seal is properly fixed to valve guide.

NOTE:

- **Do not reuse oil seal disassembled. Be sure to install new oil seal.**
- **When installing, never tap or hit special tool with a hammer or else. Install seal to guide only by pushing special tool with hand. Tapping or hitting special tool may cause damage on seal.**



1. Valve stem seal installer (Special tool 09917-98210)
2. Valve stem seal

Fig. 3-6-29 Valve stem seal installation

4) Install valve to valve guide.
Before installing valve to valve guide, apply engine oil to stem seal, valve guide bore, and valve stem.

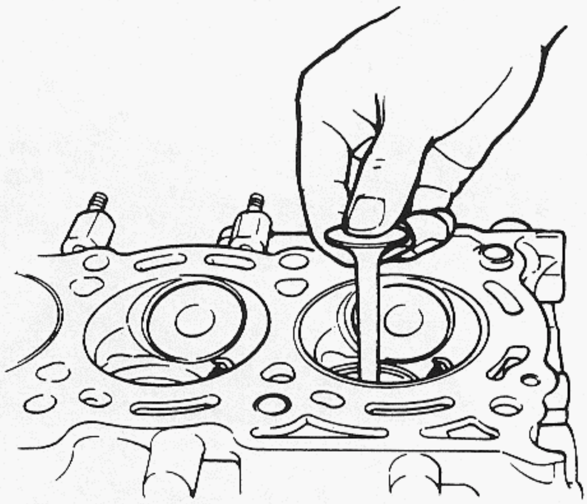
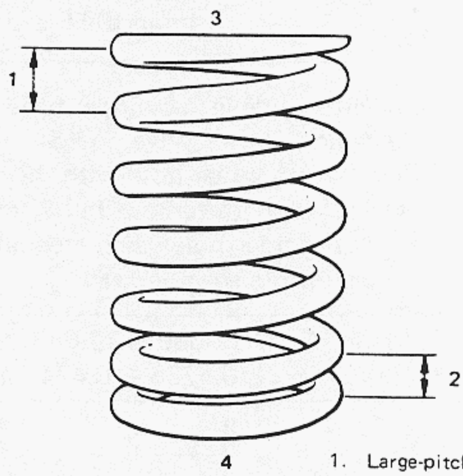


Fig. 3-6-30 Valve installation

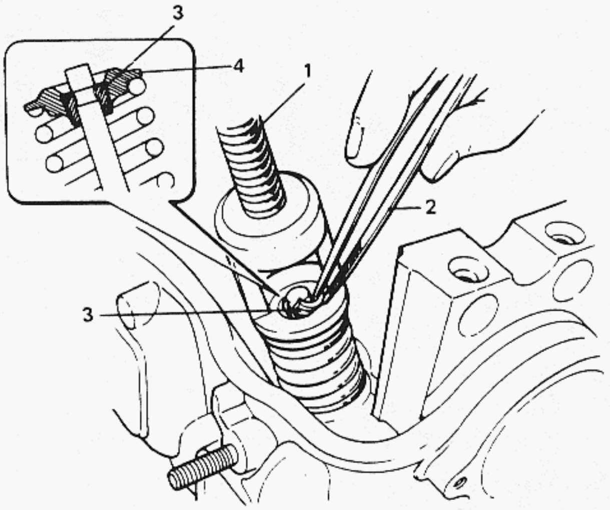
5) Install valve spring and spring retainer. Each valve spring has top end (large-pitch end) and bottom end (small-pitch end). Be sure to position spring in place with its bottom end (small-pitch end) down to valve spring seat side.



1. Large-pitch
2. Small-pitch
3. Valve spring retainer side
4. Valve spring seat side

Fig. 3-6-31 Valve spring installation

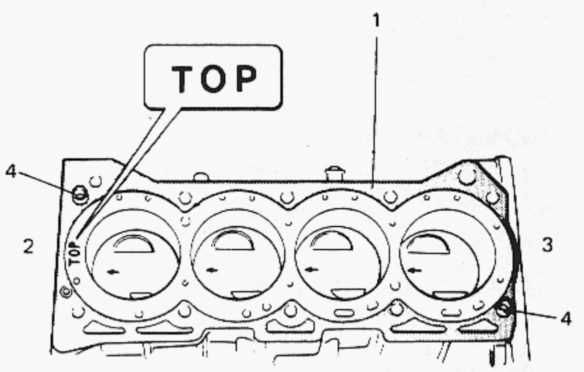
6) Using special tool (Valve lifter), compress valve spring and fit two valve cotters to groove provided in valve stem.



1. Valve lifter (Special tool)
2. Forceps (Special tool)
3. Valve cotters
4. Valve spring retainer

Fig. 3-6-32 Valve cotters installation

7) Be sure that locating pins ④ are in place and then install new head gasket as shown in Fig. 3-6-33, namely in such a way that "TOP" mark provided on the gasket comes on top side (toward cylinder head side) and on crankshaft pulley side.



1. Cylinder head gasket
2. Crankshaft pulley side
3 Flywheel side
4. Locating pin

Fig. 3-6-33 Cylinder head gasket installation

8) Install cylinder head onto cylinder block. Tighten cylinder head bolts gradually with a torque wrench, following sequence in Fig. 3-6-34. Finally tighten bolts to specified torque.

Tightening torque for cylinder head bolts	63 – 70 N·m 6.3 – 7.0 kg-m 46.0 – 50.5 lb-ft

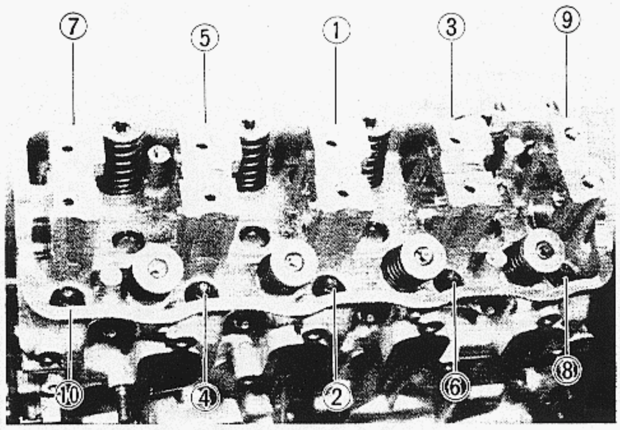


Fig. 3-6-34 Tightening sequence of cylinder head bolts

Camshaft

1) Apply engine oil to cams and journals on camshaft, and oil seal on cylinder head.
2) Install to cylinder head from transmission case side.

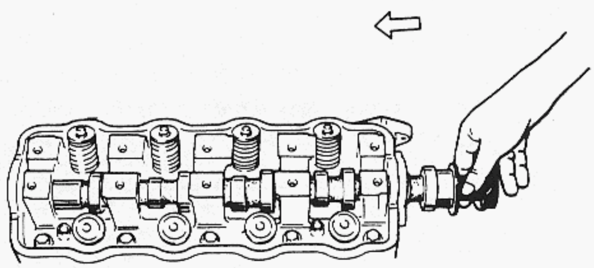
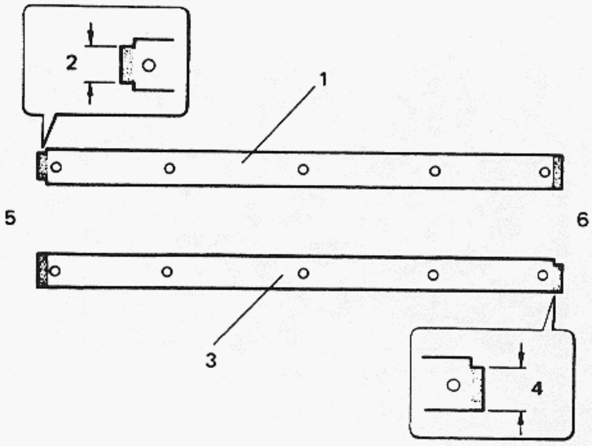


Fig. 3-6-35 Camshaft installation

Rocker-Arm Shafts

1) Apply engine oil to rocker arms and rocker arm shafts.
2) Install rocker arms, springs and rocker arm shafts.
   The two rocker arm shafts are not identical. To distinguish between the two, dimensions of their stepped ends differ as shown in Fig. 3-6-36. Install intake rocker arm shaft, facing its stepped end to camshaft pulley side, and exhaust rocker arm shaft, facing its stepped end to distributor side (rear side).



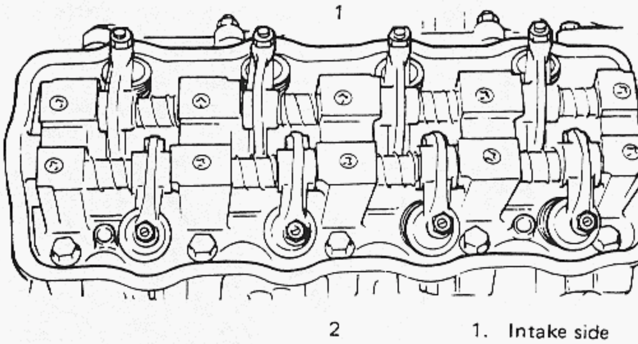
1. Intake rocker arm shaft
2. 14 mm (0.55 in)
3. Exhaust rocker arm shaft
4. 15 mm (0.59 in)
5. Camshaft pulley side
6. Distributor side

Fig. 3-6-36 Rocker arm shafts installation

3) After installing rocker arms, springs, and rocker arm shafts as shown in Fig. 3-6-37, tighten rocker arm shaft screws to specified torque.

Tightening torque for rocker arm shaft screws	9 – 12 N·m 0.9 – 1.2 kg-m 7.0 – 8.5 lb-ft

NOTE:
Valve clearance is adjusted after all parts are assembled. So it is not adjusted at this point. Leave rocker arm adjusting screw as loose as can be.



1. Intake side
2. Exhaust side

Fig. 3-6-37

Water Inlet Pipe

Install water inlet pipe to cylinder block.

Make sure to fit seal ring ①(O-ring) to inlet pipe before installation.

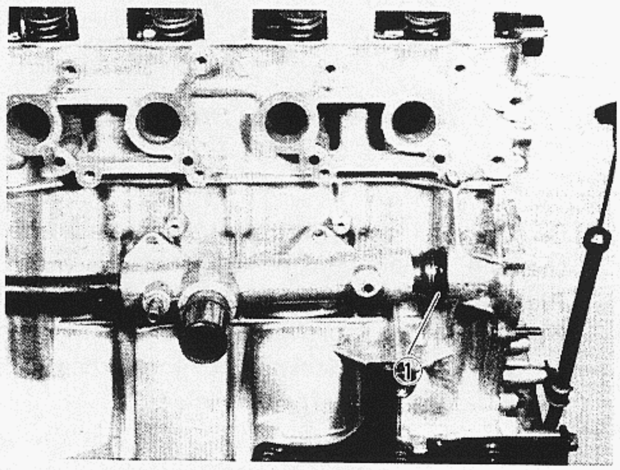


Fig. 3-6-38

Intake Manifold and Carburetor

1) Install intake manifold gasket to cylinder head. Use new gasket.

NOTE:
Clean cylinder head mating surface with gasket before installation.

2) Install intake manifold with carburetor to cylinder head.
3) Tighten manifold bolts and nuts to specified torque.

Tightening torque for manifold bolts and nuts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5–20.0

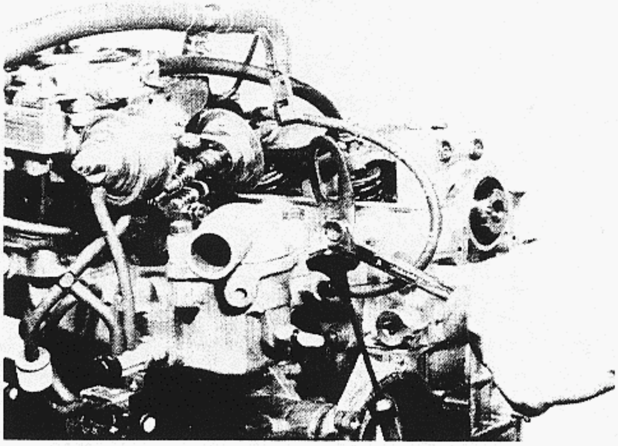


Fig. 3-6-39

4) Connect water hoses to water inlet pipe and clamp each hose.

Oil Filter
Install oil filter.

> **CAUTION:**
> **For oil filter installation, refer to P. 1-6 of this manual.**

Exhaust Manifold and Cover

1) Install exhaust manifold gasket to cylinder head.
   Use new gasket.

NOTE:
Clean cylinder head mating surface with gasket before installation.

2) Install exhaust manifold to cylinder head.
3) Tighten bolts and nuts to specified torque.

Tightening torque for bolts and nuts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5–20.0

4) Install exhaust manifold cover.

Water pump

1) Install water pump gasket to cylinder block.
   Use new gasket.

NOTE:
Clean cylinder block mating surface with gasket before installation.

2) Install water pump to cylinder block.
3) Tighten bolts and nuts to specified torque.

Tightening torque for water pump bolts and nuts	N·m	kg-m	lb-ft
	9 – 12	0.9 – 1.2	7.0 – 8.5

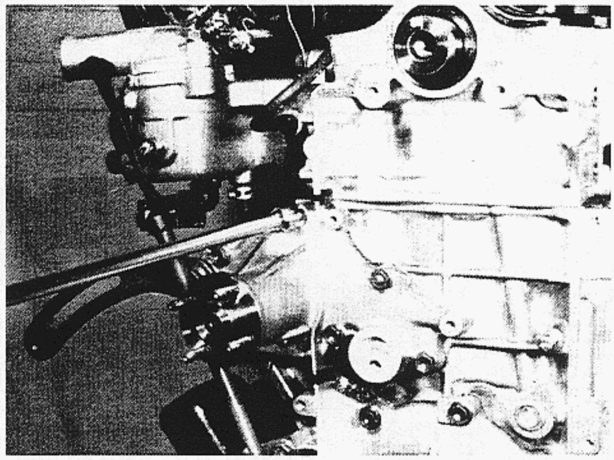


Fig. 3-6-40

4) Install rubber seats ① one between oil pump and water pump and the other between water pump and cylinder head.

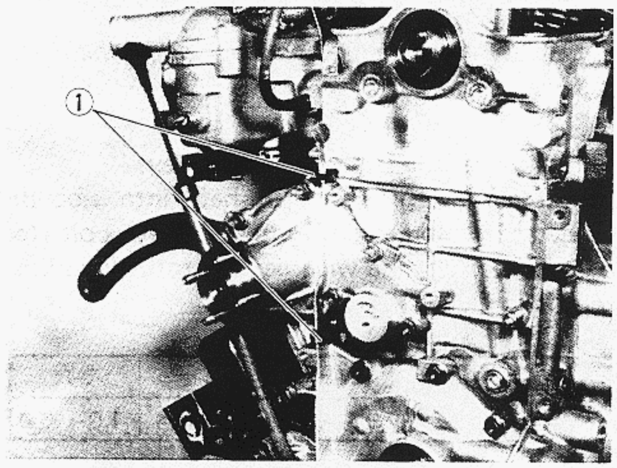
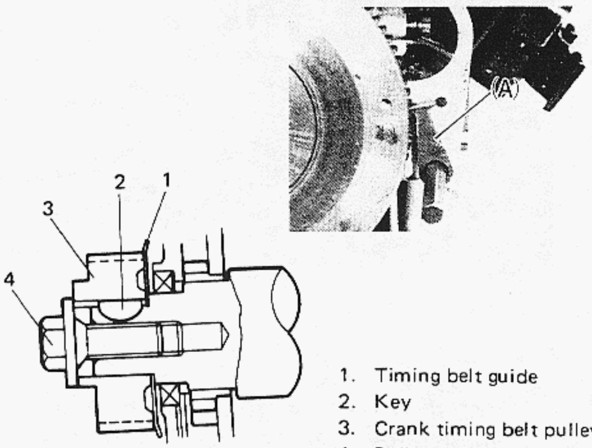


Fig. 3-6-41

Timing Belt Inside Cover, Belt Pulleys, Tensioner, Timing Belt and Outside Cover

1) Install timing belt inside cover to cylinder head.
2) Install crankshaft timing belt guide, key and pulley.
   Refer to Fig. 3-6-42 for proper installation of these parts.
   Install timing belt guide in such a way that its concave side faces oil pump.
   Tighten crankshaft timing belt pulley bolt to specified torque by using flywheel holder A (Special tool).

Tightening torque for timing belt pulley bolt	N·m	kg-m	lb-ft
	65 – 75	6.5 – 7.5	47.5–54.0



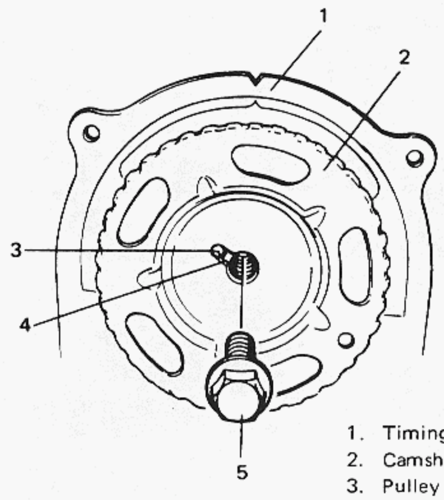
1. Timing belt guide
2. Key
3. Crank timing belt pulley
4. Pulley bolt

(A) Flywheel holder (09924-17810)

Fig. 3-6-42 Installing guide, key and pulley

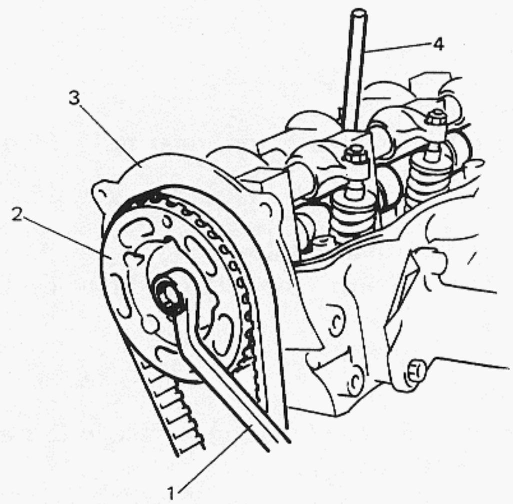
3) Install camshaft timing belt pulley.
   Fit pulley pin on camshaft into slot in camshaft pulley. Tighten pulley bolt to specified torque with general rod applied as shown in Fig. 3-6-44.

Tightening torque for pulley bolt	N·m	kg-m	lb-ft
	56 – 64	5.6 – 6.4	41.0–46.0



1. Timing belt inside cover
2. Camshaft pulley
3. Pulley pin
4. Slot
5. Pulley bolt

Fig. 3-6-43 Pulley pin, slot and pulley bolt



1. Wrench
2. Camshaft timing belt pulley
3. Timing belt inside cover
4. General rod

Fig. 3-6-44

4) Install timing belt tensioner plate to tensioner.
Insert lug of tensioner plate into hole of tensioner.

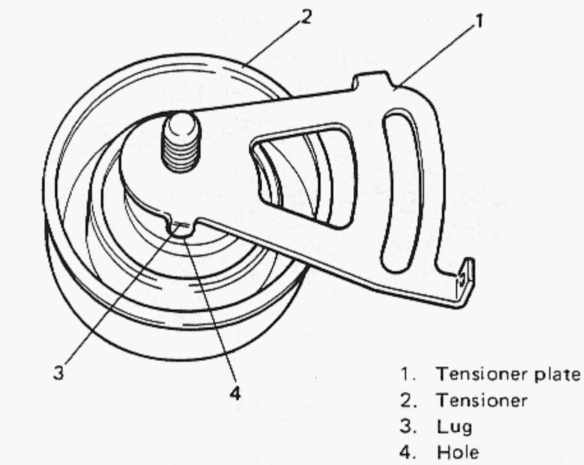


Fig. 3-6-45 Lug and hole

5) Install timing belt tensioner, tensioner plate and spring.
Do not tighten tensioner bolt and stud with wrench yet.
Hand tighten only at this time.
Be sure that plate movement in arrow direction as shown in Fig. 3-6-46 causes the same directional movement of tensioner.
If no associated movement between plate and tensioner occurs, remove tensioner and plate again and reinsert plate lug into tensioner hole.

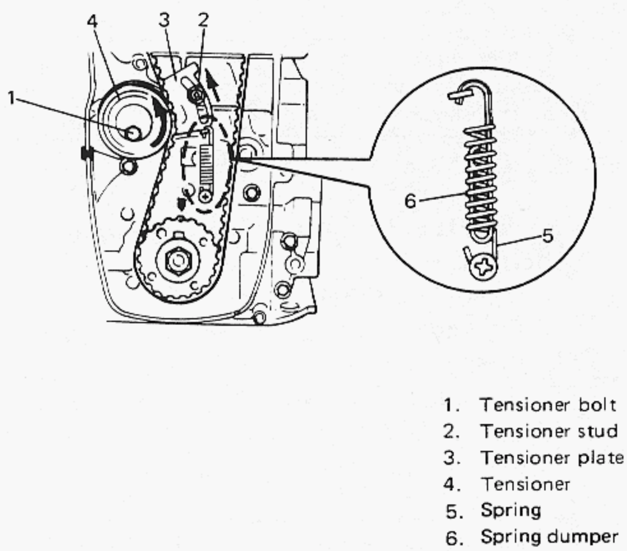


Fig. 3-6-46 Tensioner installation

6) Before installing timing belt to camshaft pulley and crankshaft timing belt pulley, loosen all valve adjusting screws of intake and exhaust rocker arms fully, or check to ensure they are loose.
This is to permit free rotation of camshaft for the following reason; when installing timing belt to both pulleys, belt should be correctly tensed by tensioner spring force. If camshaft does not rotate freely, belt will not be correctly tensed by tensioner.

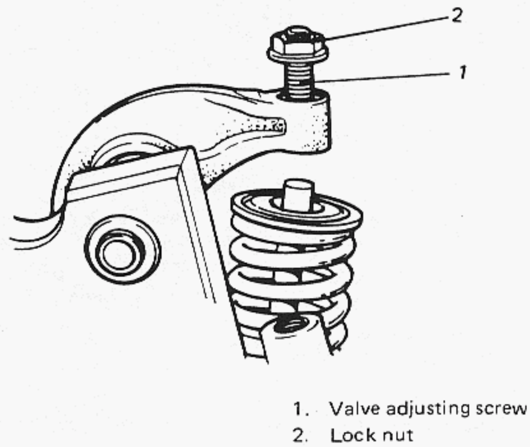


Fig. 3-6-47 Valve adjusting screw and lock nut

7) After loosening all valve adjusting screws all the way, turn camshaft pulley clockwise and align timing mark on camshaft pulley with "V" mark on belt inside cover as shown in Fig. 3-6-48.

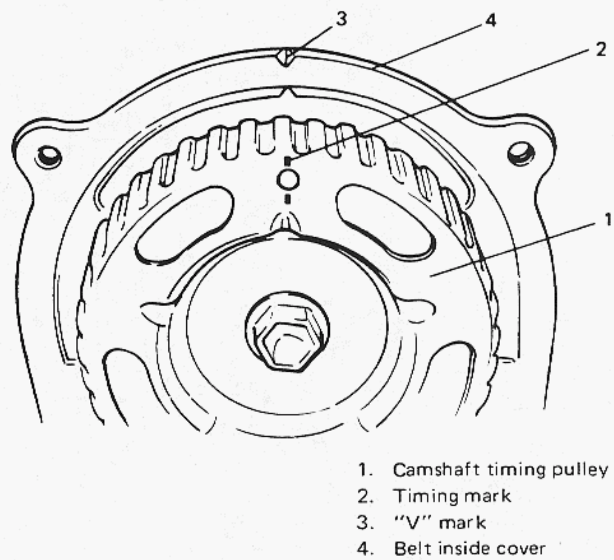
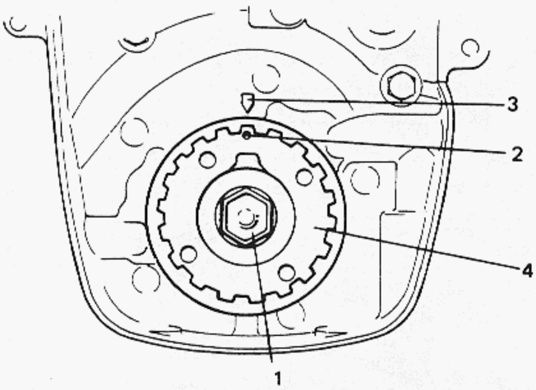


Fig. 3-6-48 Timing marks

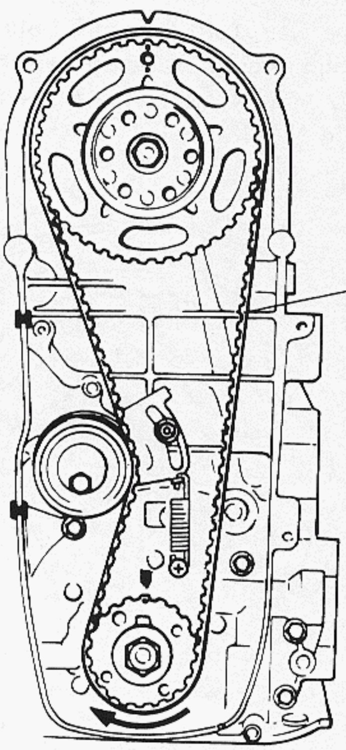
8) Turn crankshaft clockwise, fitting 17 mm wrench to crankshaft timing belt pulley bolt, and align punch mark on timing belt pulley with arrow mark on oil pump as shown in Fig. 3-6-49.



1. Crankshaft timing belt pulley bolt
2. Punch mark
3. Arrow mark
4. Crankshaft timing belt pulley

Fig. 3-6-49 Timing marks

9) With 4 marks aligned, install timing belt on two pulleys in such a way that drive side of belt is free from any slack, and with tensioner plate pushed up by finger.



Direction of crankshaft

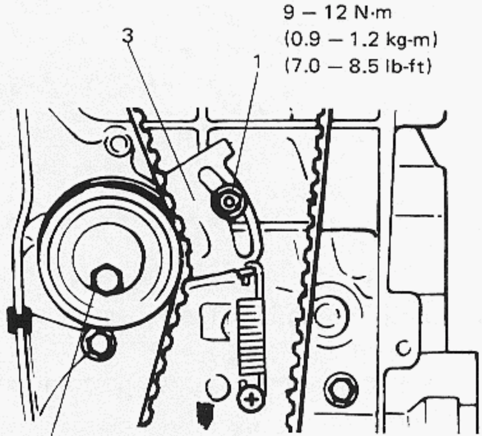
1. Drive side of belt

Fig. 3-6-50 Installing timing belt

NOTE:

When installing timing belt, match arrow mark (⇨) on timing belt with rotating direction of crankshaft.

10) To allow belt to be free of any slack, turn crankshaft clockwise fully twice after installing belt. After removing belt slack, tighten tensioner stud first and then tensioner bolt to 24 – 30 N·m (2.4 – 3.0 kg-m, 17,5 – 21.5 lb-ft).
Then confirm again that 4 marks are matched.



1. Tensioner stud
2. Tensioner bolt
3. Tensioner plate

Fig. 3-6-51 Tensioner bolt and nut

11) Install timing belt outside cover.

Tightening torque for outside cover bolts and nuts	N·m	kg-m	lb-ft
	9 – 12	0.9 – 1.2	7.0 – 8.5

Crankshaft Pulley, Water Pump Pulley and Alternator

1) Install crankshaft pulley.
Fit keyway on pulley to key of crankshaft timing belt pulley, and tighten 4 bolts to specification, with flywheel holder (special tool 09924-17810) hitched to flywheel so that crankshaft will not turn.

Tightening torque for pulley bolts	N·m	kg-m	lb-ft
	10 – 13	1.0 – 1.3	7.5 – 9.0

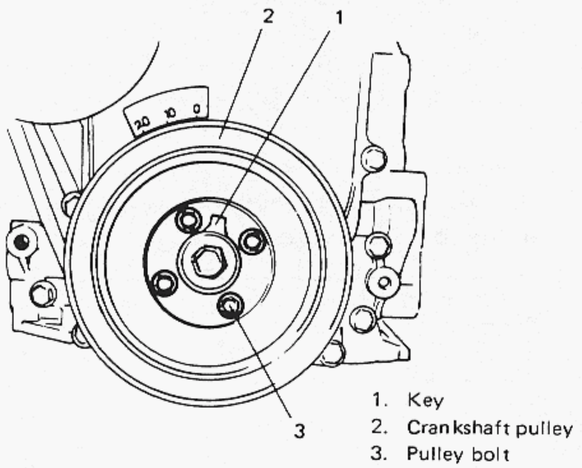


Fig. 3-6-52 Installing crankshaft pulley

2) Install alternator assembly.
Tighten alternator ass'y securing bolts (3pcs) only to the extent to allow alternator to be moved by hand. Don't torque them tight.

NOTE:
Adjust water pump belt tension to specification upon completion of installing engine ass'y to body and then cooling fan and water pump pulley. Make sure to refer to p. 1-4 of this manual for adjusting procedure.

Distributor Case

1) Install distributor case O-ring to cylinder head.
2) Install distributor case.
3) Tighten bolts to specified torque.

Tightening torque for case bolts	N·m	kg-m	lb-ft
	8 – 12	0.8 – 1.2	6.0 – 8.5

CAUTION:
After tightening case bolts, fill distributor case with about 30cc (1.02/1.06 US/Imp oz) engine oil.

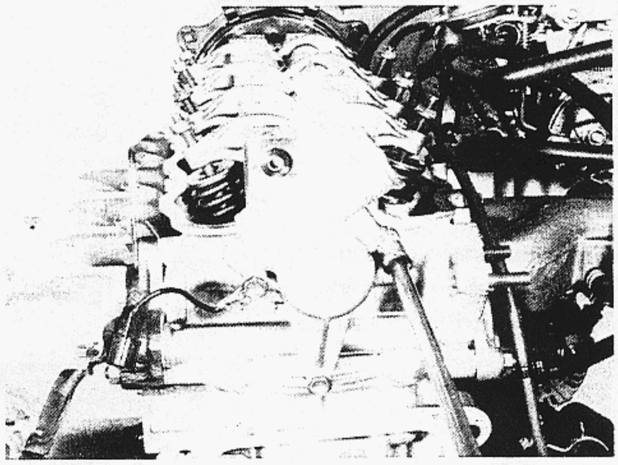


Fig. 3-6-53

Fuel Pump

Install fuel pump rod, gasket and fuel pump to cylinder head.
Apply engine oil to rod ① before installation.
Use new gasket.

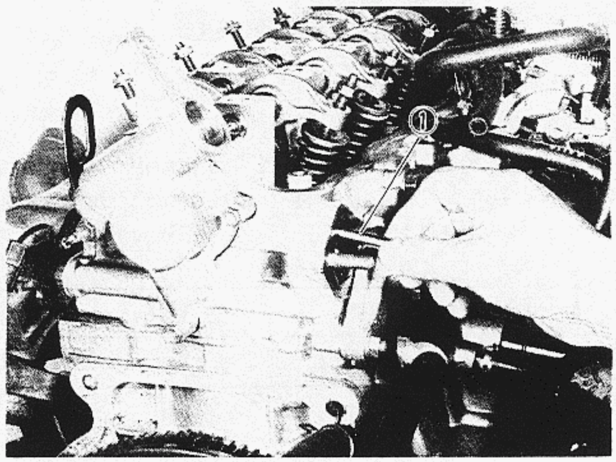


Fig. 3-6-54 Fuel pump rod installation

Clutch Disc and Cover

Install clutch disc and cover.
For installation, refer to p. 11-7 of SECTION 11 CLUTCH in this manual and torque each bolt to specification.

Transmission Assembly

1) Check to make sure that 2 pins ① are fitted to cylinder block.

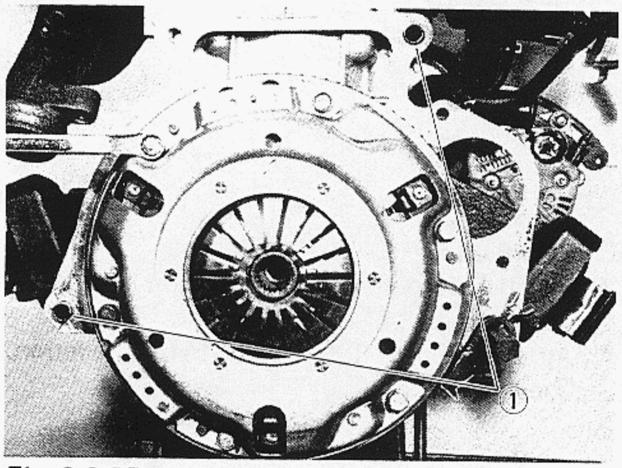


Fig. 3-6-55

2) Attach transmission assembly to engine cylinder block and tighten bolts and nuts to specified torque.

Tightening torque for transmission case bolts and nuts	N·m	kg-m	lb-ft
	22 – 35	2.2 – 3.5	16.0 – 25.0

Distributor

1) Install distributor to case.
For installation, be sure to refer to SECTION 8 IGNITION SYSTEM in this manual.

NOTE:
Check and adjust ignition timing with engine installed to car body and after installing and connecting all necessary parts. For procedure, refer to p. 8-9 of SECTION 8 IGNITION SYSTEM in this manual.

Valve Lash (Clearance) Adjustment

Adjust valve lash of all intake and exhaust valves to specification, referring to description on valve lash on p. 3-53 of this manual.

Cylinder Head Cover

Install cover to cylinder head and tighten bolts to specified torque.

Tightening torque for cylinder head cover bolts	N·m	kg-m	lb-ft
	4 – 5	0.4 – 0.5	3.0 – 3.5

3-7. ENGINE INSTALLATION

1) Lower engine with transmission into vehicle, but do not remove lifting device.
2) Tighten engine mounting bracket bolts (right and left) and transmission mounting bolts to specification. Refer to p. 3-58.
3) Remove lifting device.
4) Reverse removal procedures for installation of remainder.
5) Adjust accelerator cable play and clutch cable play.
6) Tighten bolts and nuts to specified torque. For individual specification, refer to each section.
7) Fill specified amount of specified transmission oil and engine oil. For the detail, refer to SECTION 1 PERIODIC MAINTENANCE SERVICE of this manual.
8) After adjusting water pump belt tension to specification, fill specified amount of engine cooling water.
9) Before starting engine, check again to ensure that all parts once disassembled or disconnected are back in place securely.
10) Start engine and check ignition timing. If it is not to specified timing, adjust it, referring to SECTION 8 of this manual.
11) After engine is started, check for oil leak, abnormal noise and other malcontion. Also, check each part for operation.

3-8. ENGINE MAINTENANCE SERVICE

Fan Belt
Adjust belt tension as outlined in SECTION 6 ENGINE COOLING SYSTEM (p. 1-4).

Ignition Timing
Refer to IGNITION TIMING, Page 8-8.

Carburetor
Adjustments to be made are detailed in SECTION 4 (p. 4-17).

Valve Lash (Clearance)

Valve lash specifications:
Valve lash refers to gap between rocker arm adjusting screw and valve stem. Use a thickness gauge to measure this gap Ⓐ.

		When cold (Coolant temperature is 15 – 25°C or 59 – 77°F)	When hot (Coolant temperature is 60 – 68°C or 140 – 154°F)
Valve lash (gap A) specification	Intake	0.13 - 0.17 mm (0.0051 - 0.0067 in)	0.23 - 0.27 mm (0.009 - 0.011 in)
	Exhaust	0.16 - 0.20 mm (0.0063 - 0.0079 in)	0.26 - 0.30 mm (0.0102 - 0.0118 in)

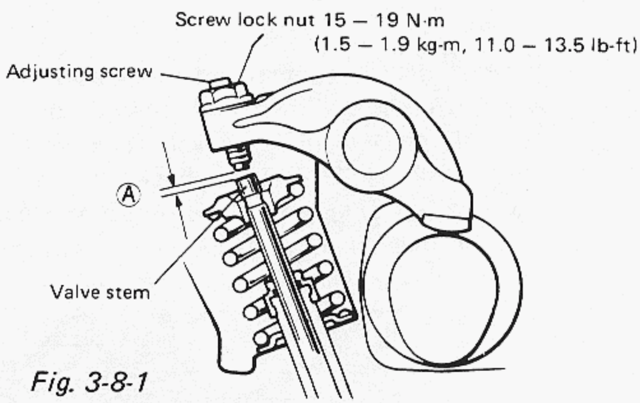


Fig. 3-8-1

Checking and adjusting procedures:

NOTE:

- **Refer to Fig. 3-3-11 of SECTION 3 for cylinder numbers (No. 1, No. 2, No. 3 and No. 4) mentioned in this section.**
- **When adjustment becomes necessary in step 4), loosen adjusting screw lock nut and then make adjustment by turning adjusting screw. After adjustment, tighten lock nut to specified torque while holding adjusting screw stationary with straight headed screwdriver, and then make sure again that gap Ⓐ is within specification.**

1) Remove cylinder head cover.
2) Remove ignition timing check window rubber plug from clutch housing of transmission case.
3) Turn crankshaft clockwise (viewing from crankshaft pulley side) to the extent that line ② above "T" mark punched on flywheel is aligned with match mark ① on transmission case as shown below, i.e. No. 1 cylinder piston reaches TDC position.

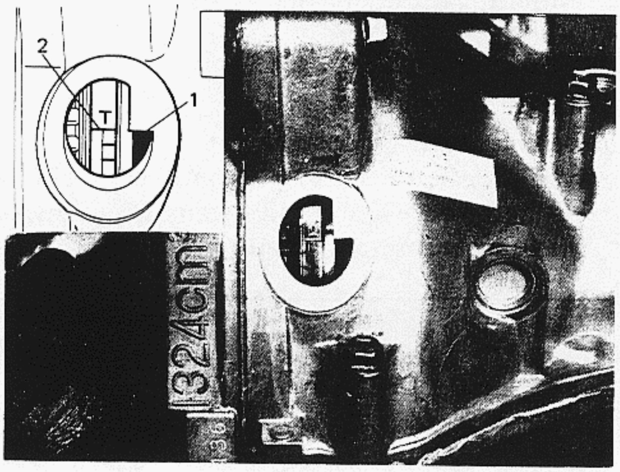


Fig. 3-8-2 1. Match mark 2. "T" (TDC) mark

4) Remove distributor cap and check that rotor is positioned as shown in figure. If rotor is out of place, turn crankshaft clockwise once (360°). In this state, check valve lashes at valves ①, ②, ⑤ and ⑦. Rotate crankshaft exactly one turn, and check the same at valves ③, ④, ⑥ and ⑧.

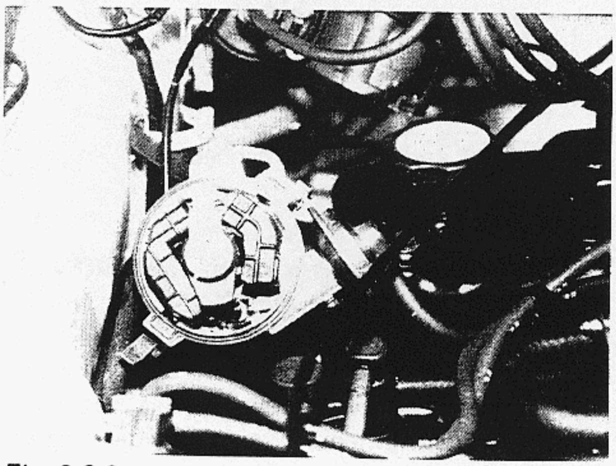


Fig. 3-8-3

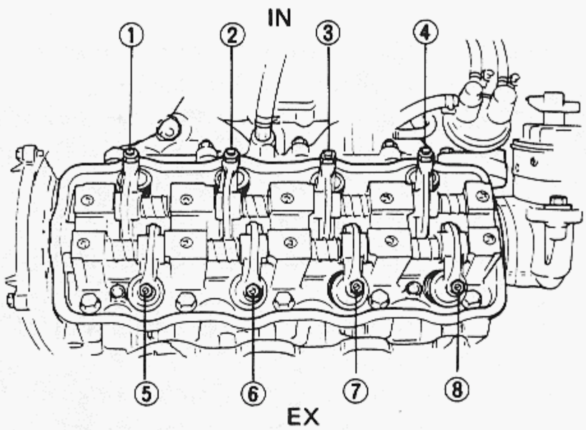


Fig. 3-8-4

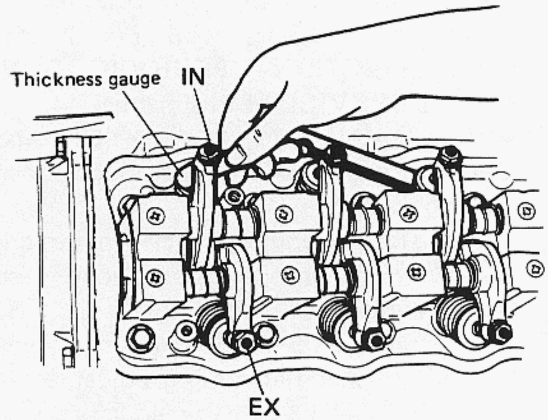


Fig. 3-8-5 Measuring valve lashes

5) Upon completion of check and adjustment, install cylinder head cover and torque bolts to specification.

Tightening torque for cylinder head cover bolts	N·m	kg-m	lb-ft
	4 – 5	0.4 – 0.5	3.0 – 3.5

6) Install distributor cap and connect blow-by gas hose to cylinder head cover.

Camshaft Timing Belt
For checking procedures of damage, wear and tension of camshaft timing belt, refer to SECTION 1 (p. 1-4) of this manual.

Engine Oil
Refer to SECTION 1 (p. 1-6) of this manual.

Engine Oil Filter
For removal and installation of filter, refer to SECTION 1 (p. 1-6) of this manual.

Engine Coolant
This subject is covered in SECTION 6 ENGINE COOLING SYSTEM.

Exhaust Line and Muffler
Inspect each exhaust line connection for tightness, and examine muffler and other parts for evidence of breakage and leakage of gases. Repair or replace defective parts, if any.

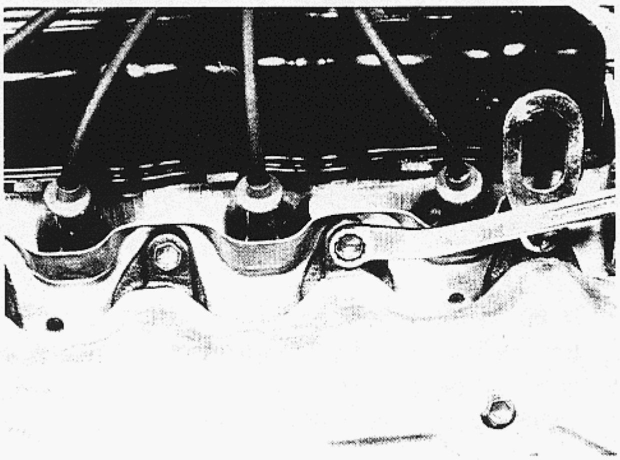
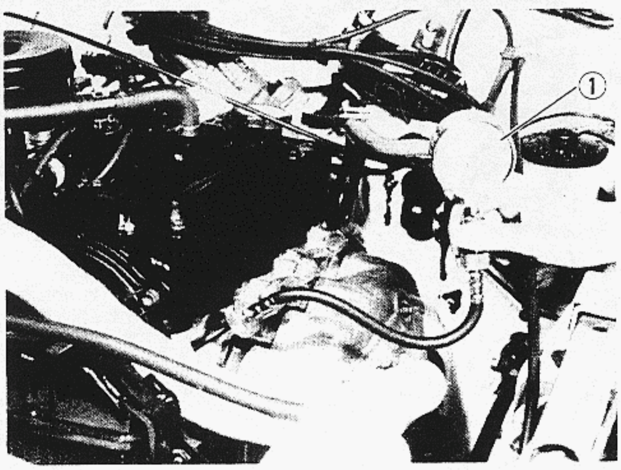


Fig. 3-8-6

Compression Pressure Measurement
Check compression pressure on all four cylinders as follows:

1) Warm up engine.
2) Stop engine after warming up.
3) Remove all spark plugs and disconnect high tension cord from ignition coil.
4) Install compression gauge (special tool) into spark plug hole.



1. Compression gauge (Special tool 09915-64510)

Fig. 3-8-7 Installing compression gauge

5) Disengage clutch (to lighten starting load on engine), and depress accelerator pedal all the way to make throttle full-open.
6) Crank engine with fully charged battery, and read the highest pressure on compression gauge.

	Compression pressure
Standard	14.0 kg/cm² (199.0 psi) 400 r/min
Limit	12.0 kg/cm² (170.0 psi) 400 r/min
Max. difference between any two cylinders	1.0 kg/cm² (14.2 psi), 400 r/min

7) Carry out steps 4) through 6) on each cylinder to obtain four readings.

NOTE:
Compression pressure value is measured by using compression gauge (Special tool 09915-64510).

Oil Pump Discharge Pressure Measurement

NOTE:
Prior to checking oil pressure, check the following.

- **Oil level in oil pan.**
  If level is low, add oil up to Full level hole on oil level gauge.
- **Oil quality.**
  If oil is discolored, or deteriorated, change oil. For particular oil to be used, refer to table on p 1-6 of SECTION 1.
- **Oil leak.**
  If leak is found, repair it.

1) Disconnect lead wire from oil pressure switch.
2) Remove oil pressure switch from cylinder block.

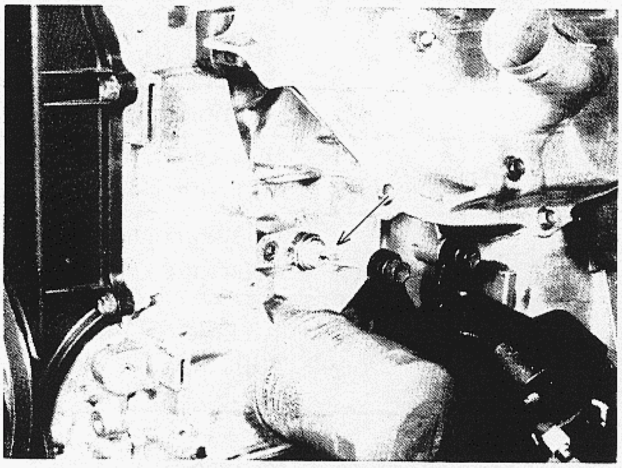
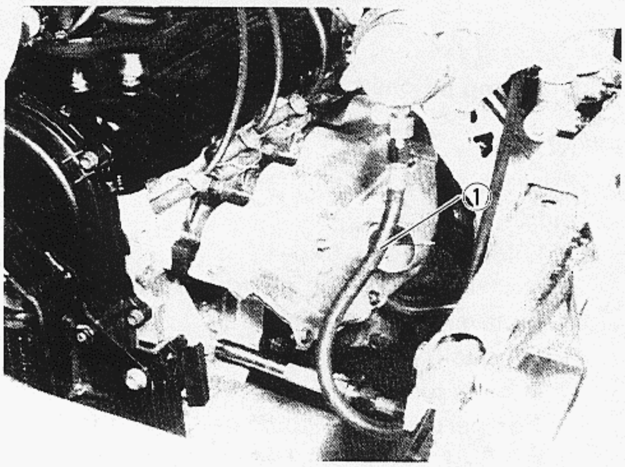


Fig. 3-8-8 Oil pressure switch

3) Install oil pressure gauge (special tool) to vacated threaded hole.



1. Oil pressure gauge (Special tool 09915-77310)

Fig. 3-8-9 Oil pressure gauge installation

4) Start engine and warm it up to normal operating temperature.
5) After warming up, raise engine speed to 3,000 r/min and measure oil pressure.

Oil pressure specification	3.0 – 4.2 kg/cm^2 42.7 – 59.7 psi at 3,000 r/min (rpm)

6) After checking oil pressure, stop engine and remove oil pressure gauge.
7) Before reinstalling oil pressure switch, be sure to wrap its screw threads with sealing tape and tighten switch to specified torque.

Tightening torque for oil pressure switch	12 – 15 N·m 1.2 – 1.5 kg-m 9.0 – 10.5 lb-ft

NOTE:
- **If sealing tape edge is bulged out from screw threads of switch, cut off edge.**

8) After installing oil pressure switch, start engine and check switch for oil leakage.

Vacuum Measurement

Engine vacuum that develops in intake line is a good indicator of engine condition. Vacuum checking procedure is as follows:

1) Warm up engine to normal operating temperature.
2) Install vacuum gauge Ⓐ (09915-67310), as shown in Fig. 3-8-10. Install engine tachometer.

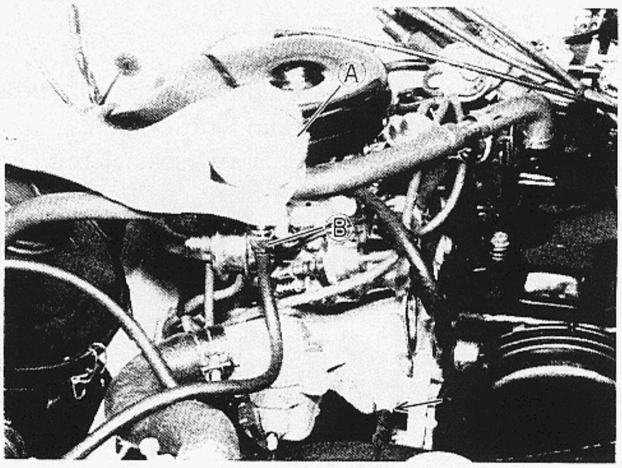


Fig. 3-8-10

3) Run engine at specified idling speed and, under this running condition, read vacuum gauge. Vacuum should not be lower than 45 cm Hg (17.7 in. Hg).

A low vacuum reading means that any combination of following malconditions is the cause, which must be corrected before releasing machine to customer:

(a) Leaky cylinder head gasket
(b) Leaky inlet manifold gasket
(c) Leaky valves
(d) Weakened valve springs
(e) Maladjusted valve clearance
(f) Valve timing out of adjustment
(g) Ignition mistimed
(h) Carburetor improperly adjusted

NOTE:
Should indicating hand of the vacuum gauge oscillate violently, turn adjusting nut Ⓑ to steady it.

Standard vacuum (sea level)	45 – 55 cm Hg (17.7 – 21.6 in. Hg)
Idling speed specification	850 ± 50 r/min (rpm) (Take vacuum reading at this speed.)

4) After checking, remove vacuum gauge.
5) Before reinstalling vacuum checking plug, be sure to wrap its screw threads with sealing tape and tighten plug.

Oil Filler Cap

The cap has a packing. Be sure that packing is in good condition, free of any damage and signs of deterioration, and is tight in place: it is replaceable.

3-9. RECOMMENDED TORQUE SPECIFICATIONS

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
1. Cylinder head bolt	63 – 70	6.3 – 7.0	46.0 – 50.5
2. Cylinder head cover bolt	4 – 5	0.4 – 0.5	3.0 – 3.5
3. Spark plug	20 – 30	2.0 – 3.0	14.5 – 21.5
4. Distributor gear case	8 – 12	0.8 – 1.2	6.0 – 8.5
5. Rocker arm shaft screw	9 – 12	0.9 – 1.2	7.0 – 8.5
6. Valve adjusting screw lock nut	15 – 19	1.5 – 1.9	11.0 – 13.5
7. Crankshaft main bearing cap bolt	50 – 57	5.0 – 5.7	36.5 – 41.0
8. Oil filter stand	20 – 25	2.0 – 2.5	14.5 – 18.0
9. Oil filter Ass'y	12 – 16	1.2 – 1.6	9.0 – 11.5
10. Oil pressure switch	12 – 15	1.2 – 1.5	9.0 – 10.5
11. Oil drain plug	30 – 40	3.0 – 4.0	22.0 – 28.5
12. Oil pan bolt and nut	9 – 12	0.9 – 1.2	7.0 – 8.5
13. Oil pump strainer bolt	9 – 12	0.9 – 1.2	7.0 – 8.5
14. Water pump bolt and nut	9 – 12	0.9 – 1.2	7.0 – 8.5
15. Cooling fan nut	8 – 12	0.8 – 1.2	6.0 – 8.5
16. Flywheel bolt	57 – 65	5.7 – 6.5	41.5 – 47.0
17. Oil seal housing bolt	9 – 12	0.9 – 1.2	7.0 – 8.5
18. Connecting rod bearing cap nut	33 – 37	3.3 – 3.7	24.0 – 26.5
19. Crankshaft pully bolt	10 – 13	1.0 – 1.3	7.5 – 9.0
20. Crankshaft timing belt pulley bolt	65 – 75	6.5 – 7.5	47.5 – 54.0
21. Timing belt cover bolt and nut	9 – 12	0.9 – 1.2	7.0 – 8.5
22. Camshaft timing pully bolt	56 – 64	5.6 – 6.4	41.0 – 46.0
23. Timing belt tension bolt	24 – 30	2.4 – 3.0	17.5 – 21.5
24. Timing belt tensioner stud	9 – 12	0.9 – 1.2	7.0 – 8.5
25. Oil pump case bolt	9 – 12	0.9 – 1.2	7.0 – 8.5
26. Oil pump rotor plate screw	9 – 12	0.9 – 1.2	7.0 – 8.5
27. Inlet & exhaust manifold nut	18 – 28	1.8 – 2.8	13.5 – 20.0
28. Fuel pump nut	10 – 16	1.0 – 1.6	7.0 – 11.5
29. Engine mounting bracket frame side bolt	40 – 60	4.0 – 6.0	29.0 – 43.0
30. Engine mounting bracket engine side bolt	50 – 60	5.0 – 6.0	36.5 – 43.0
31. Engine mounting nut	40 – 50	4.0 – 5.0	29.0 – 36.0
32. Transmission mounting bracket bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
33. Transmission mounting bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
34. Transmission mounting and frame bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
35. Propeller shaft flange bolt and nut	23 – 30	2.3 – 3.0	17.0 – 21.5

NOTE: If specified tightening torque for particular bolt or nut is not included here, refer to p 0-12 of this manual.

SECTION 4

FUEL SYSTEM

NOTE:
This section is applicable to vehicle not equipped with catalytic converter.

4

CONTENTS

4-1. CARBURETOR

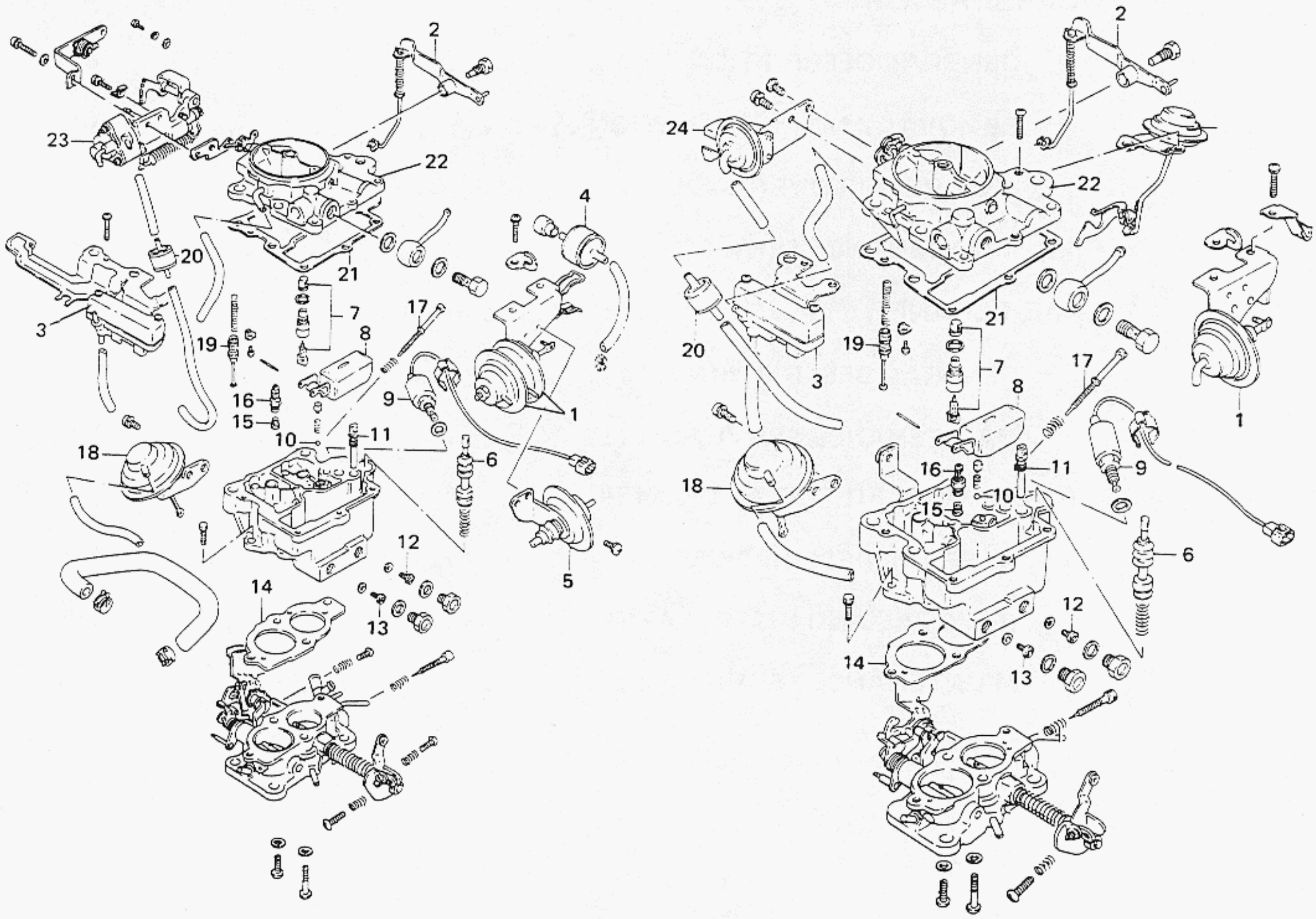
GENERAL DESCRIPTION

General

This carburetor is a 2-barrel downdraft type having a primary system and a secondary system.
The primary system operates under normal driving condition, and the secondary system operates under high speed high load driving condition.
In the primary system, a choke valve is incorporated.

NOTE:
The following variations in system or parts are used depending on specifications.
- **Choke system – 2 types: auto choke type and manual choke type.**
- **Idle up system operated by electric load – 2 types: 1-step idle up type (with one idle up actuator) and 2-step idle up type (with two idle up actuators).**
- **Dash pot system – Equipped and not equipped.**

Auto Choke Type **Manual Choke Type**



1. Idle up diaphragm
2. Acceleration pump arm
3. Hot idle conpensator (HIC)
4. Vacuum tramsmitting valve (VTV)
5. Dash pot
6. Acceleration pump plunger
7. Needle valve and seat
8. Float
9. Fuel cut solenoid valve
10. Steel ball
11. Primary slow jet
12. Primary main jet
13. Secondary main jet
14. Gasket
15. Power jet
16. Power valve
17. Idle speed adjusting screw
18. Secondary actuator
19. Power piston
20. Choke opener jet
21. Gasket
22. Air horn (upper cover)
23. Wax element and choke opener
24. Choke opener

Fig. 4-1-1

Float system

1. Needle valve
2. Strainer
3. Float

Primary high speed system

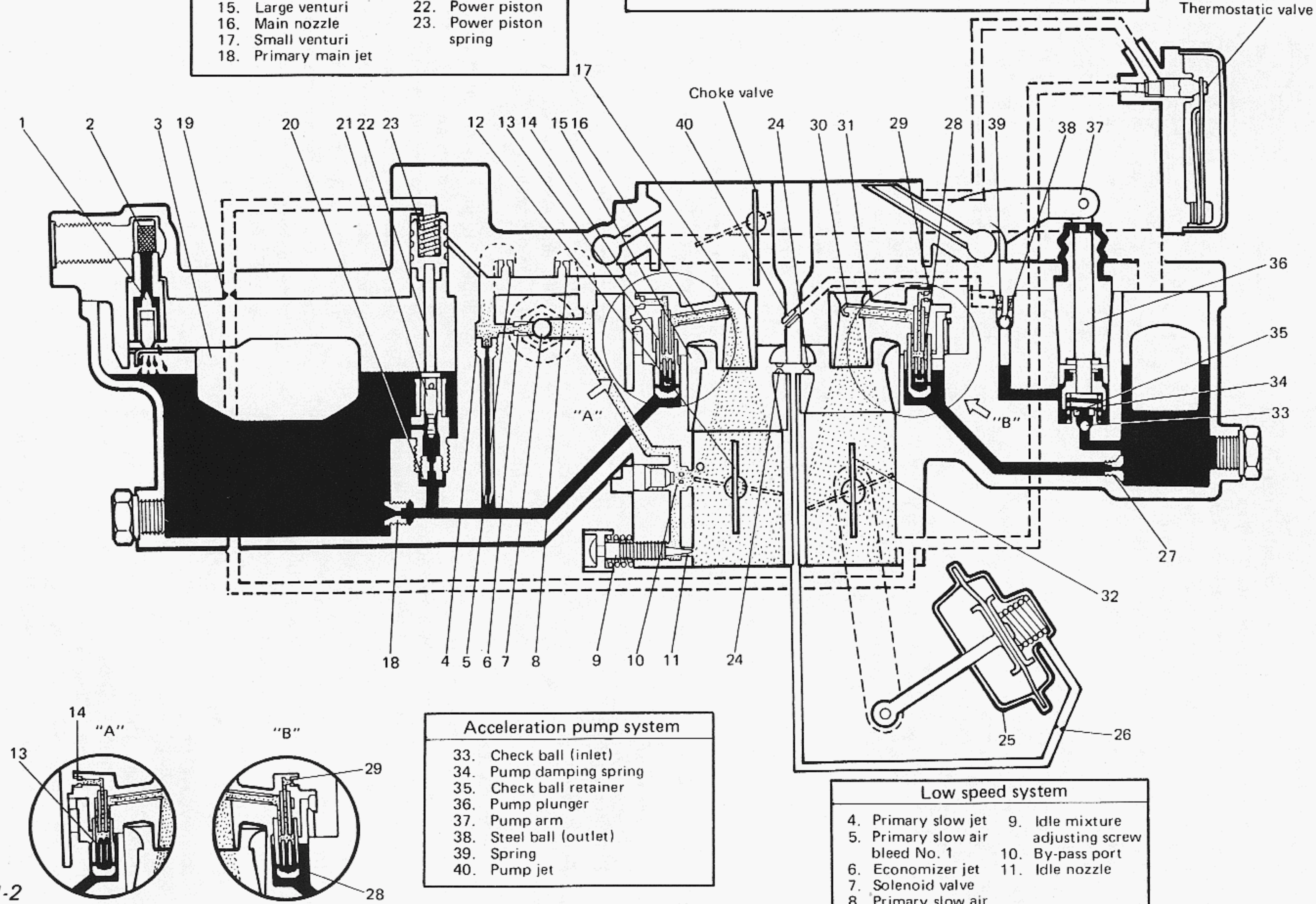
12. Throttle valve
13. Main air bleed tube
14. Main air bleed hole
15. Large venturi
16. Main nozzle
17. Small venturi
18. Primary main jet

Power system

19. Cushion jet
20. Power jet
21. Power valve
22. Power piston
23. Power piston spring

Second high speed system

24. Vacuum bleed (air jet)
25. Vacuum actuator
26. Cushion jet
27. Secondary main jet
28. Main air bleed tube
29. Main air bleed hole
30. Second main nozzle
31. Seond small venturi
32. Second throttle valve



Acceleration pump system

33. Check ball (inlet)
34. Pump damping spring
35. Check ball retainer
36. Pump plunger
37. Pump arm
38. Steel ball (outlet)
39. Spring
40. Pump jet

Low speed system

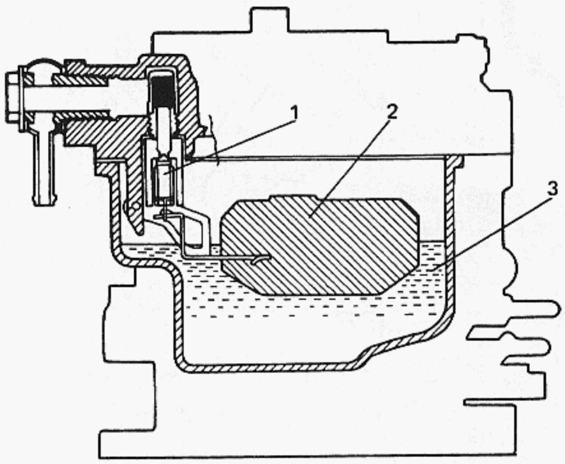
4. Primary slow jet
5. Primary slow air bleed No. 1
6. Economizer jet
7. Solenoid valve
8. Primary slow air bleed No. 2
9. Idle mixture adjusting screw
10. By-pass port
11. Idle nozzle

Fig. 4-1-2

Float System

The float is designed to maintain fuel in the chamber at a constant level at all times.

Fuel pumped out under pressure from the fuel pump passes through the float needle valve and on into the float chamber. With the float movement caused by its buoyancy, the needle valve opens and closes to control fuel at a constant level.



1. Needle valve
2. Float
3. Float chamber

Fig. 4-1-3

Primary System

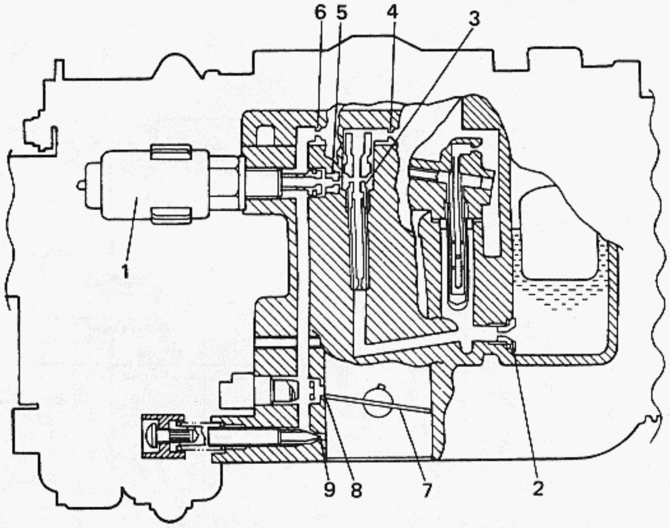
[Primary slow system]

This system incorporates a solenoid valve which opens the system circuit when the ignition key is ON and closes when OFF.

Fuel coming through the primary main jet is metered by the primary slow jet and mixed with the air metered by the slow air bleed No. 1.

The mixture passes through the economizer jet, is further mixed with the air coming through the slow air bleed No. 2 and is discharged through the bypass port and the idle nozzle located near the primary throttle valve.

While idling, the mixture is discharged mainly through the idle nozzle and mixed with the air in the main bore. Therefore, the mixture ratio is adjusted by the idle mixture adjusting screw. That is, tightening it makes the mixture leaner and loosening makes richer.



1. Solenoid valve
2. Primary main jet
3. Primary slow jet
4. Slow air bleed No. 1 hole
5. Economizer jet
6. Slow air bleed No. 2 hole
7. Primary throttle valve
8. By-pass port
9. Idle nozzle

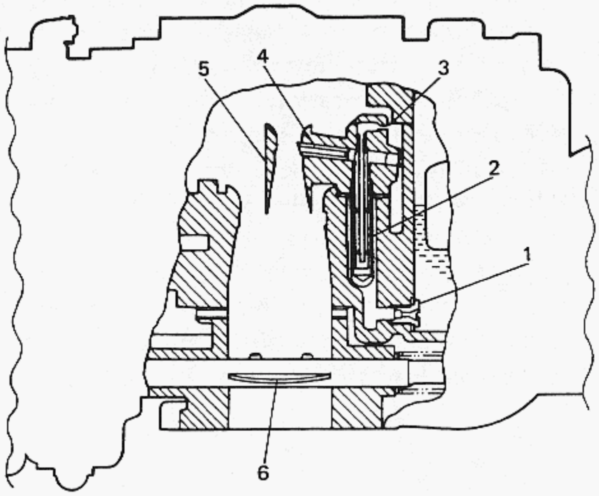
Fig. 4-1-4

[Primary main system]

There are two fuel lines.

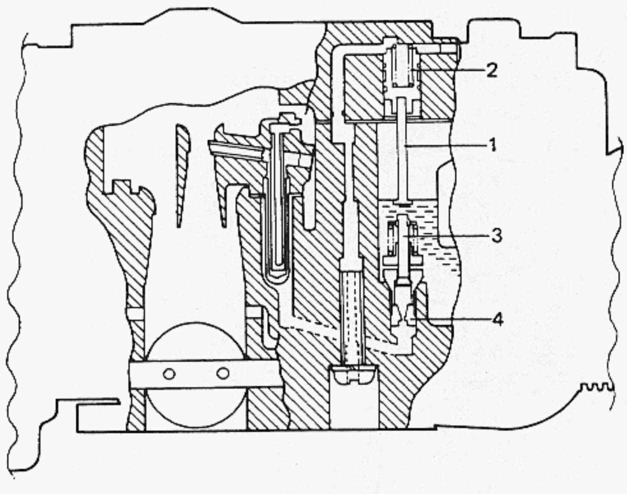
Ordinarily, the fuel metered by the primary main jet is mixed in the primary main air bleed tube with the air metered by the main air bleed and sprayed out into the venturi through the main nozzle.

Under high load conditions (when intake vacuum is less than about 17 cmHg), as the vacuum in the intake manifold falls, the power piston spring pushes down the power piston which causes the power valve to open the fuel line. Then the fuel in the float chamber is metered by the power jet and passes through the same passage as described above. The mixture sprayed out into the venturi through the main nozzle is even richer than the above described mixture.



1. Primary main jet
2. Primary main air bleed tube
3. Main air bleed hole
4. Main nozzle
5. Small venturi
6. Throttle valve

Fig. 4-1-5



1. Power piston
2. Power piston spring
3. Power valve
4. Power jet

Fig. 4-1-6

Secondary System

[Secondary slow system]

This system operates during the transition period from the primary main system to the secondary main system. When the primary throttle valve is open nearly 51° and the vacuum in "A" as shown in the below figure exceeds −40mmAq, the diaphragm pulls up the rod.

In this state, the secondary throttle valve is ready to open at any time when the primary throttle valve opens further.

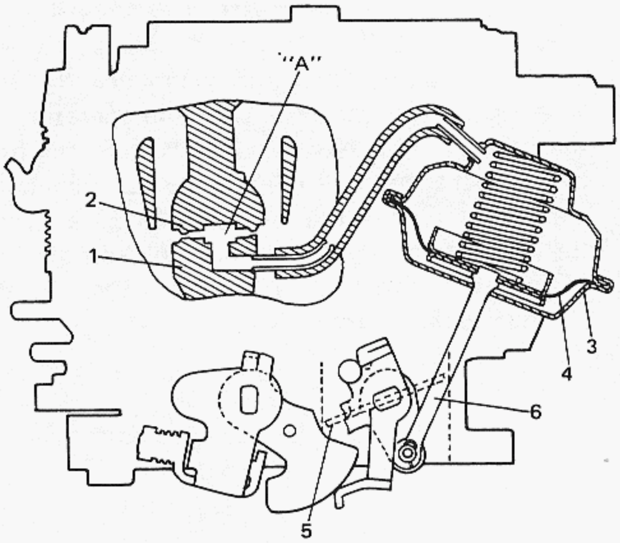
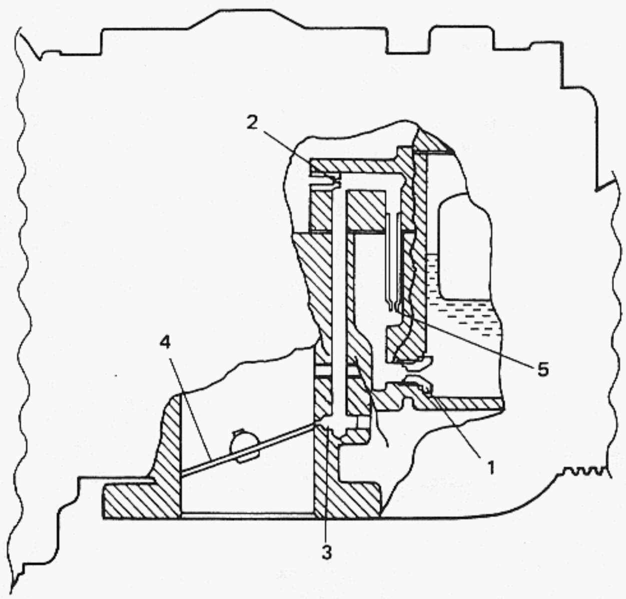


Fig. 4-1-7

1. Large venturi
2. Air jet
3. Actuator
4. Actuator diaphragm
5. Secondary throttle valve
6. Rod

When the primary throttle valve opening is wider than 51°, fuel from the secondary main jet is mixed with the air coming through the slow air bleed and discharged through the by-pass port.

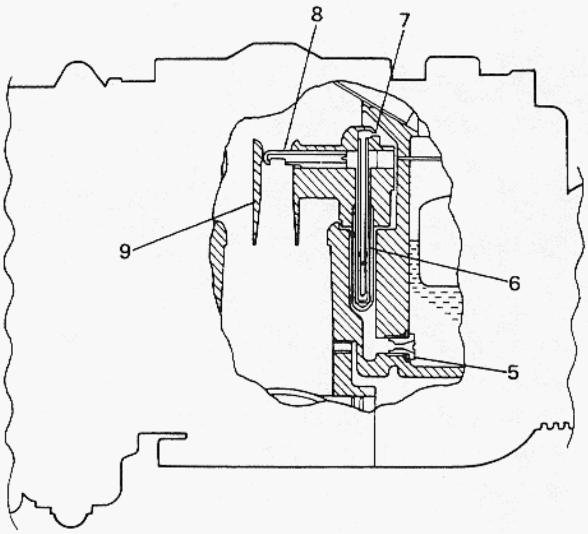


1. Secondary main jet
2. Slow air bleed hole
3. By-pass port
4. Secondary throttle valve
5. Slow jet

Fig. 4-1-8

[**Secondary main system**]

When the primary throttle valve opening is wider than when the slow system operates (when the accelerator pedal is depressed), the diaphragm is pulled further up due to the increased vacuum. Then the secondary throttle valve opens in accordance with the operation of the primary throttle valve. In this state, the fuel in the float chamber is metered by the secondary main jet, mixed in the main air bleed tube with the air metered by the main air bleed hole and sprayed out into the small venturi through the secondary main nozzle.

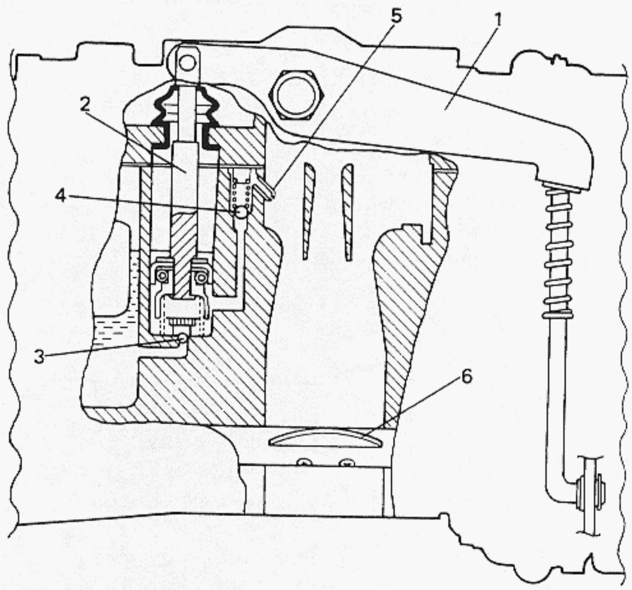


5. Secondary main jet
6. Main air bleed tube
7. Main air bleed hole
8. Secondary main nozzle
9. Small venturi

Fig. 4-1-9

Acceleration Pump System

When the accelerator pedal is depressed quickly during idling or low speed driving, the throttle valve opens but cannot discharge enough fuel for quick acceleration. Then the acceleration pump operates to add extra fuel. The acceleration pump arm is linked with the throttle shaft. When the throttle valve is opened by depressing the accelerator pedal, the pump arm pushes down the pump plunger to close the inlet check ball. Then the fuel in the pump chamber passes through the steel ball outlet and pump jet and is discharged into the primary side venturi.



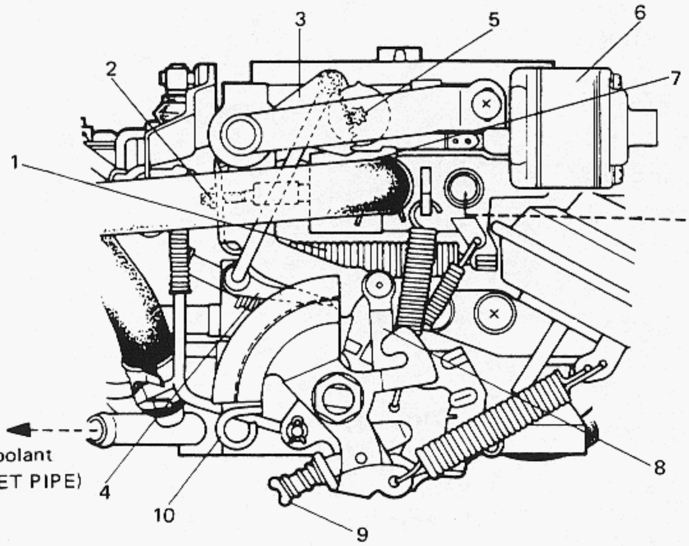
1. Pump arm
2. Pump plunger
3. Inlet check ball
4. Steel ball outlet
5. Pump jet
6. Primary throttle valve

Fig. 4-1-10

Choke System

[Description of choke system given here is applicable to the vehicle equipped with the automatic choke system. Such vehicle has no choke knob in the instrument panel (dash panel)]

This choke system has a thermo-wax which operates depending on the heat transmitted from the engine coolant. According to the engine coolant temperature, the thermo-wax opens and closes the choke valve automatically. The fast idle system is also put into operation automatically.

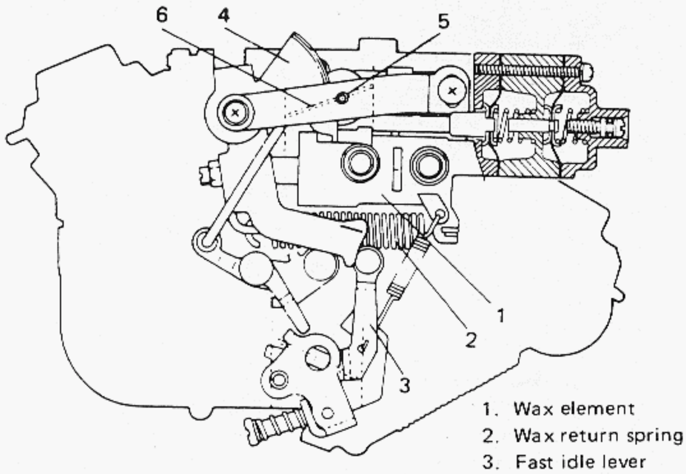


1. Wax return spring
2. Cam adjust screw
3. Rack gear
4. Unloader system
5. Pinion
6. Choke opener
7. Wax element
8. Cam follower lever (fast idle lever)
9. Fast idle adjust screw
10. Throttle lever

Fig. 4-1-11

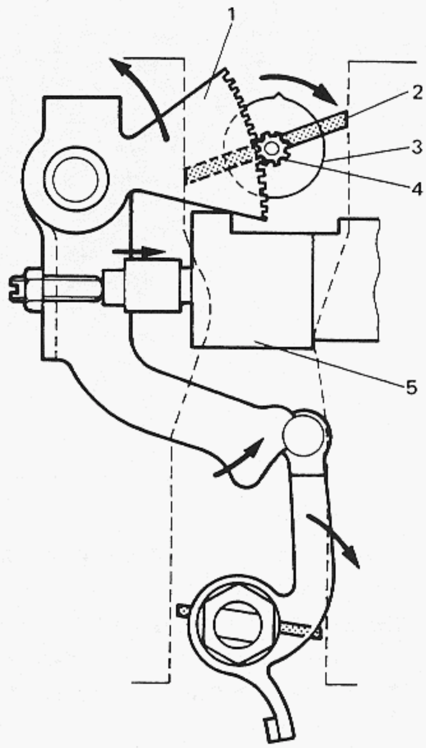
[At cold engine start]

As the wax element is contracted at a low coolant temperature (below 28°C or 82°F), the rack gear pushed against the wax by the wax return spring causes the pinion gear to rotate clockwise. Then the choke valve is closed tight by the strangler spring force. At the same time, the cam follower lever (fast idle lever) holds the primary throttle valve at the optimum opening for the engine start.



1. Wax element
2. Wax return spring
3. Fast idle lever
4. Rack gear
5. Pinion
6. Choke valve

Fig. 4-1-12



1. Rack gear
2. Choke valve
3. Strangler spring
4. Pinion
5. Wax element

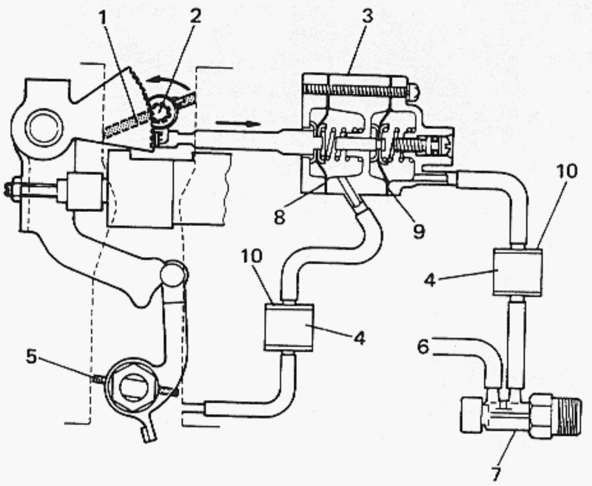
Fig. 4-1-13

[**Immediately after engine start**]

Once the engine has started, the intake manifold vacuum rises. Then the diaphragm 8 of the choke opener opens the choke valve a little (by forcing the choke lever linked with the choke shaft to rotate), thus preventing mixture from becoming too rich.

If the choke valve is opened rapidly, however, the engine revolution becomes unstable. To prevent this, a jet is added between the vacuum hoses of the choke opener so that the choke valve is opened gradually.

As the engine is warmed up and the cooling water temperature exceeds 24°C or 75°F, the hoses of BVSV are connected through and the intake manifold vacuum pulls the diaphragm 9. Thus the choke valve opens a little more than in the state described previously.

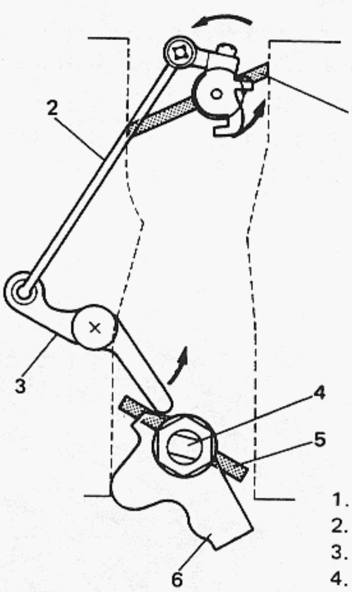


1. Choke valve
2. Choke shaft
3. Choke opener
4. Jet
5. Throttle valve
6. To intake manifold
7. BVSV (Yellow)
8. Diaphragm
9. Diaphragm
10. Green

Fig. 4-1-14

[**Operation of unloader system**]

During the engine warm up acceleration after the engine start, as the apartment plate moves along with the throttle lever at all times, the choke lever is pushed down and the choke valve is forced to open through the rod. In this way, too rich mixture is prevented to attain smooth acceleration.

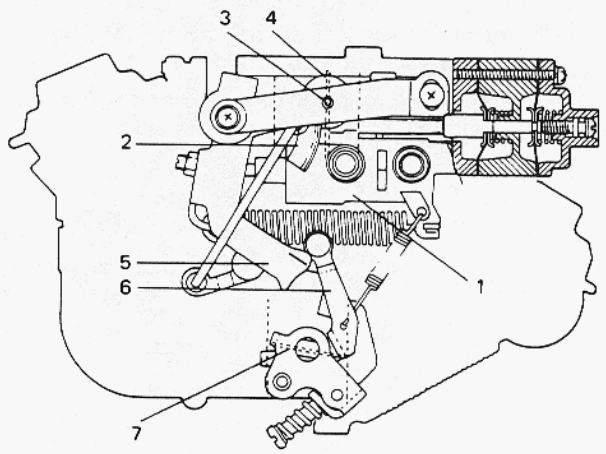


1. Choke valve
2. Choke rod
3. Apartment plate
4. Throttle shaft
5. Throttle valve
6. Throttle lever

Fig. 4-1-15

[**Choke opening**]

As the engine is warmed up, the wax element expands gradually according to the coolant temperature rise. This causes, through the rack gear, the pinion gear to turn counter-clockwise to open the choke valve gradually. (The choke valve opens fully at 65°C coolant temperature.) At the same time, the cam follower lever moves away from the cam and the throttle valve returns to the ordinary idle speed position.



1. Wax element
2. Rack gear
3. Pinion
4. Choke valve
5. Cam
6. Cam follower lever (fast idle lever)
7. Throttle valve

Fig. 4-1-16

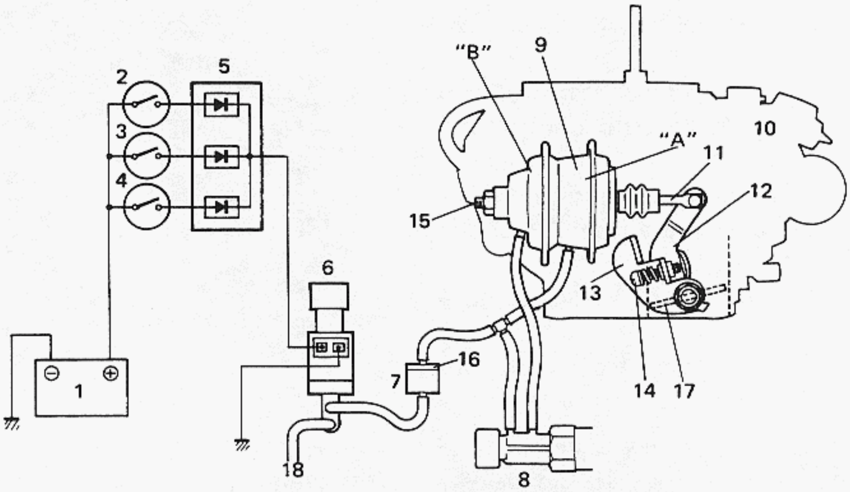
Idle Up System

NOTE:

There are two types of this system, one is 1-step idle up type (with one idle up actuator) and the other is 2-step idle up type (with 2 idle up actuators). Which one is used depends on specifications.
The following figure shows the latter. If only BVSV and the actuator "B" are omitted, the figure would show the 1-step idle up type.

The system operates to stabilize the engine idle speed when one of the following electric circuit is ON.

- Headlight and small light
- Heater blower
- Rear defogger (if equipped)



1. Battery
2. Rear defogger switch (if equipped)
3. Head light and small light switch
4. Heater blower switch
5. Diode
6. TWSV
7. Jet
8. BVSV (Brown)
9. Idle up actuator
10. Carburetor
11. Idle up rod
12. Idle up lever
13. Dash pot lever
14. Idle up adjusting screw for "A"
15. Idle up adjusting screw for "B"
16. Gray
17. Throttle valve
18. To intake manifold

Fig. 4-1-17

When the electric load of one of the above circuit is transmitted to the TWSV (Three Way Solenoid Valve) through a signal, the TWSV opens the vacuum passage. Then vacuum from the intake manifold pulls up the diaphragm of the idle up actuator "A". In accordance with the diaphragm movement, the idle up rod and the idle up lever move and push up the throttle lever a little further than the ordinary idle speed position, thereby opening the throttle valve by the amount corresponding to the throttle lever movement (about 3.5°), which results in the idle up state. (When headlight switch turns on, engine runs at 900 – 1000 r/min.).
However, with the carburetor provided with 2-step idle up system (in which the actuator "B" is equipped), the BVSV vacuum passage is open when the engine coolant temperature is below 55°C (131°F). So the intake vacuum is also applied to the actuator "B", resulting in a little wider opening of the throttle valve (about 3°) than in the above description.

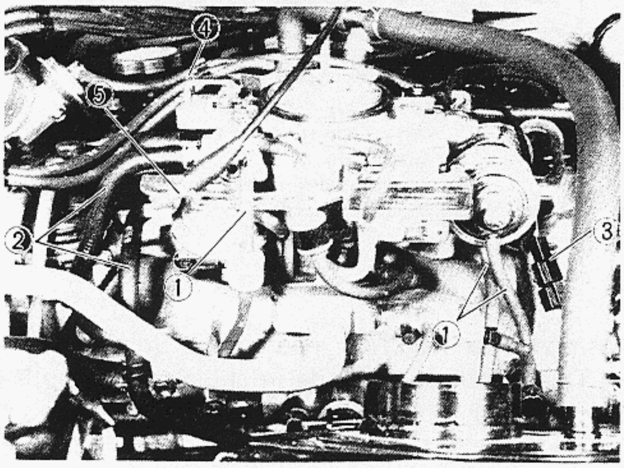
When the engine is warmed up and the cooling water temperature exceeds 77°C (170°F), the vacuum passage of BVSV closes and the air flows into "B". Thus the diaphragm returns to its above position. That is, only the actuator "A" performs idle up operation.

When the TWSV stops operating (no electric load from the above circuits), air is introduced into the idle up actuator "A" and "B" (or only "A"). Then the diaphragm and the rod move down and the idle up lever leaves the throttle lever to release the idle up state. The idle up engine speed is adjusted by turning the idle up adjusting screws.

REMOVAL AND INSTALLATION

Removal

1) Disconnect negative battery cord from battery.
2) Drain coolant if equipped with auto choke system.
3) Remove air intake case from carburetor.
4) Disconnect coupler of carburetor solenoid coil lead wire.
5) Disconnect fuel inlet hose from carburetor inlet pipe.
6) Disconnect water inlet and outlet hoses from carburetor (Applicable to auto choke type carburetor).
7) Disconnect accelerator cable and/or choke cable (no choke cable for automatic choke system) from carburetor.
8) Disconnect distributor vacuum advance hose from carburetor.
9) Disconnect vacuum hose from idle up actuator and choke opener.



1. Vacuum hose
2. Water hose
3. Solenoid lead wire coupler
4. Distributor vacuum advance hose
5. Accelerator cable

Fig. 4-1-18

10) Check all around carburetor for any other parts required to be removed or disconnected for removal of carburetor and remove or disconnect whatever necessary.
11) Then remove carburetor from intake manifold.

> **WARNING:**
> **Removal or disassembly of carburetor must be carried out in a well-ventilated place where no fire is used around.**

Install

Install in the reverse order of removal.

When installing air intake case to carburetor, turn air intake case counterclockwise until intake case contact with carburetor, and tighten intake case nut.

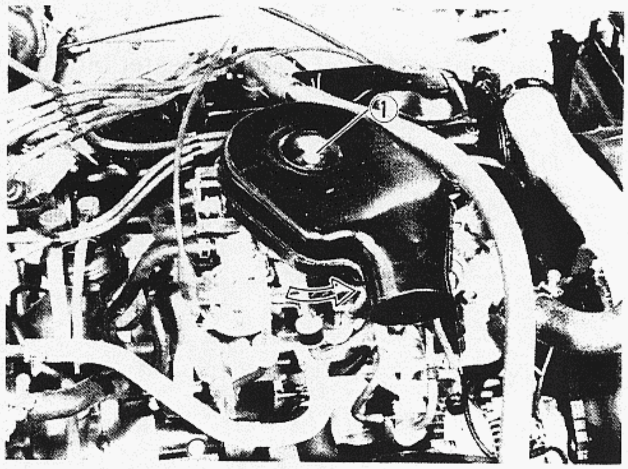


Fig. 4-1-18-1 1. Intake case nut

NOTE:

Upon completion of installation, be sure to check each part for evidence of fuel leakage and for proper operation. If defective, correct.

UNIT REPAIR OVERHAUL

This section outlines procedure to be used for overhauling carburetor as removed from engine. For removal and installation of carburetor from and to engine, refer to the previous page.

NOTE:

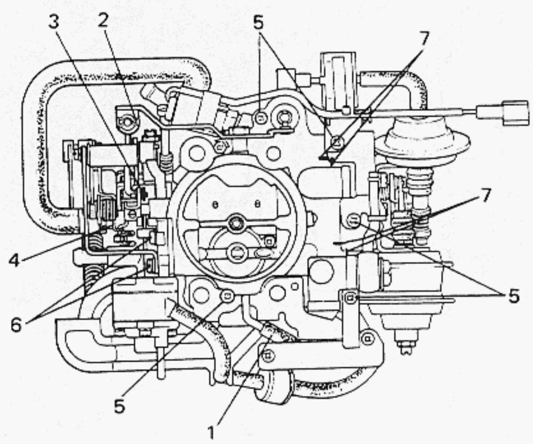
- **Be sure to replace gaskets as well as worn or damaged parts.**
- **While disassembling and assembling carburetor, use special care not to deform levers on throttle valve shaft or cause damage to any other parts.**
- **Don't disassemble solenoid valve and accelerator pump piston.**

> **WARNING:**
> **When servicing carburetor, keep lighted cigarette and any other fire off near carburetor as it contains gasoline.**

Disassembly

1) To remove air horn from float chamber, remove or disconnect hose 1, clips 2, 3, spring 4 and screws 5, 6.
   Scribe match marks on idle up actuator bracket and air horn before loosening screws 5 and 6.

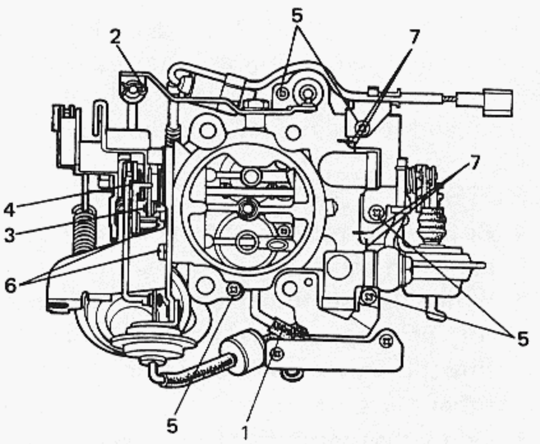
[Auto choke type]



1. HIC Vacuum hose
2. Acceleration pump rod clip
3. Choke shaft bracket clip
4. Choke valve strangler spring
5. Screws
6. Choke wax element mounting screw
7. Match mark

Fig. 4-1-19

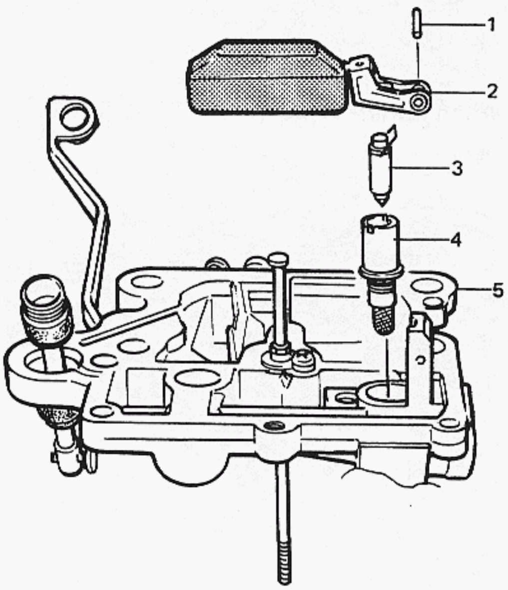
[Manual choke type]



1. HIC vacuum hose
2. Acceleration pump rod clip
3. Choke shaft bracket clip
4. Choke valve strangler spring
5. Screw
6. Choke opener bracket mounting screw
7. Match mark

Fig. 4-1-20

2) Remove float and needle valve and then needle valve seat and filter.



1. Float pin
2. Float
3. Needle valve
4. Needle valve seat and filter
5. Air horn

Fig. 4-1-21

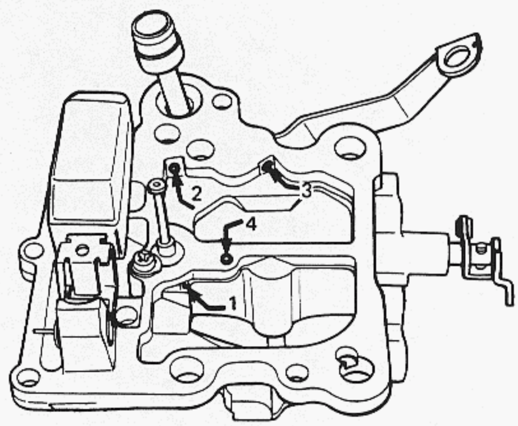
Cleaning

1) Wash below listed items in carburetor cleaner and then clean them by blowing compressed air.
   - All air bleed hole and fuel jets.
   - Needle valve, valve seat and filter, and float.
2) Blow compressed air into all passages to clean.
3) Clean bottom of float chamber.

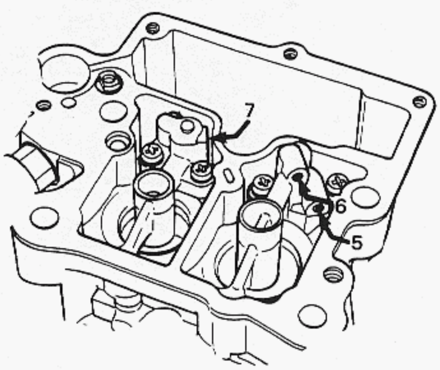
NOTE:

1. Don't immerse following parts in carburetor cleaner.
- **Fuel cut solenoid valve.**
- **Accelerator pump piston.**
- **Secondary diaphragm, choke diaphragm and idle-up actuator.**
- **Rubber parts and gaskets.**
- **Thermo-wax (thermo element)**

2) Don't put drills or wires into fuel passages and metering jets for cleaning. It causes damages in passages and jets.



1. Labyrinth hole
2. Primary slow air bleed hole No. 1
3. Primary slow air bleed hole No. 2
4. Power cushion jet



5. Secondary slow air bleed hole
6. Secondary main air bleed hole
7. Primary main air bleed hole

Fig. 4-1-22

Inspection

1) Check choke valve and throttle valves for smooth operation.
2) Check needle valve and valve seat for wear.

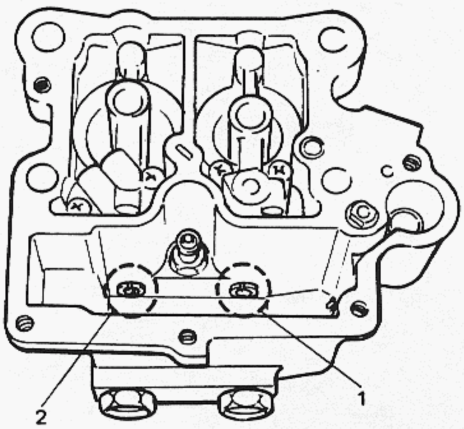
Assembly

[PRIMARY AND SECONDARY MAIN JETS]

Each of the jets has its jet number stamped on its head. When re-installing them, refer to the below figure for their proper positions.

NOTE:

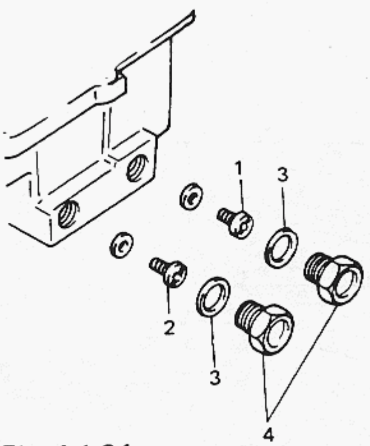
- **When replacing the jet, be sure to use the jet with same number as the one being replaced.**
- **The number (size) of the primary main jet should be smaller than that of the secondary main jet.**



1. Primary main jet
2. Secondary main jet

Fig. 4-1-23

Install gaskets and drain plugs as shown, after installing main jets.



1. Primary main jet
2. Secondary main jet
3. Gaskets
4. Drain plugs

Fig. 4-1-24

[AIR HORN (Float chamber upper cover)]

1) Install gasket on carburetor body.

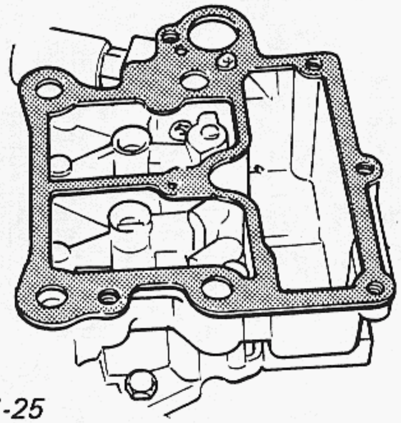
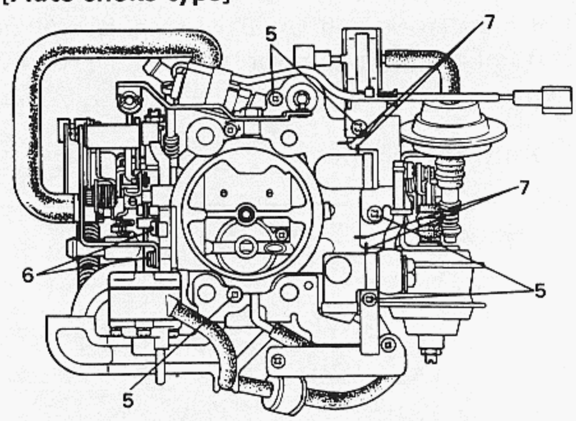


Fig. 4-1-25

2) Install air horn (upper cover) on gasket, using care not to cause gasket to slip out of place.
3) Tighten screws indicated by 5 and 6 in the figure.
   Align match marks 7 on air horn and idle up actuator bracket scribed before disassembly.

[Auto choke type]



[Manual choke type]

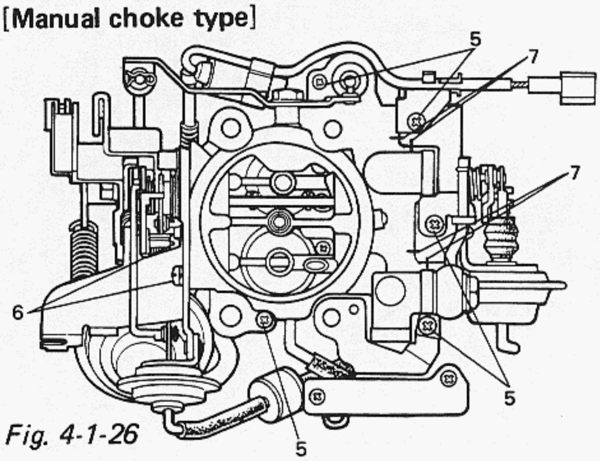
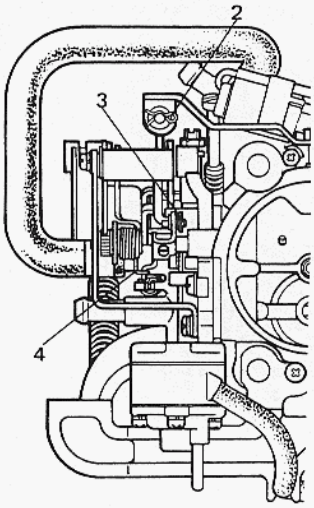


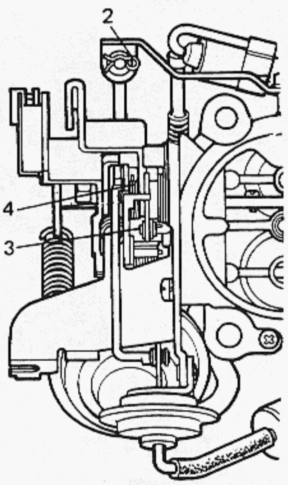
Fig. 4-1-26

4) Install or reconnect clips 2 and 3, choke valve return spring 4 and then HIC vacuum hose.

[Auto choke type]



[Manual choke type]



2. Acceleration pump rod clip
3. Choke shaft bracket clip
4. Choke valve strangler spring

Fig. 4-1-27

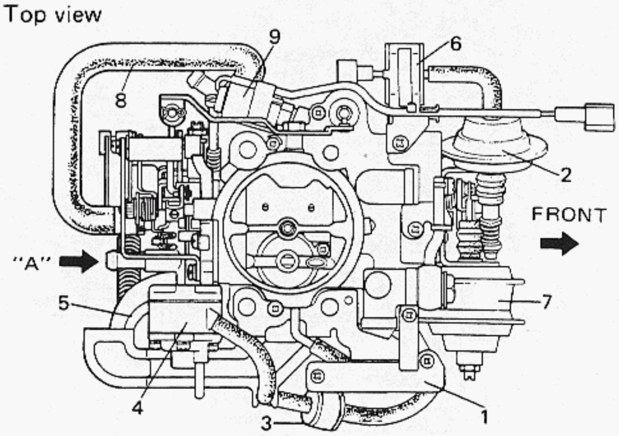
5) Install carburetor to intake manifold upon completion of carburetor assembly. After installation, check each carburetor system for operation.

Others

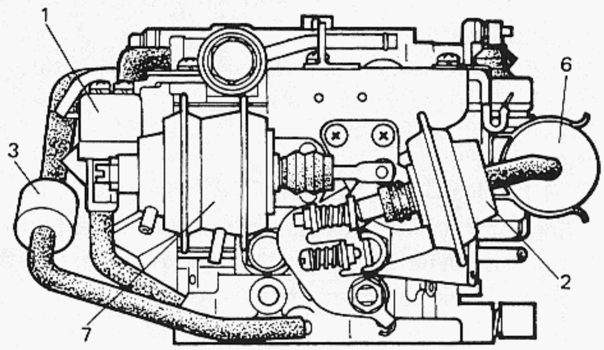
For installation and layout of each vacuum hose and linkage of carburetor, refer to the following figures.

1) Auto choke type

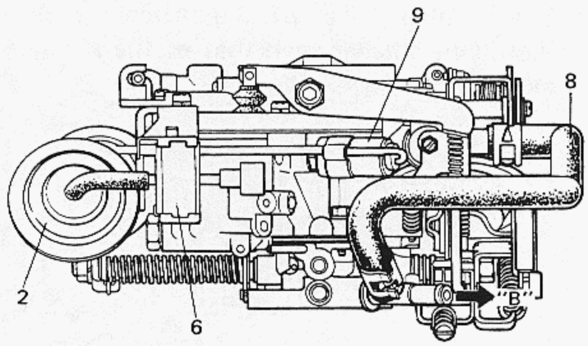
Top view



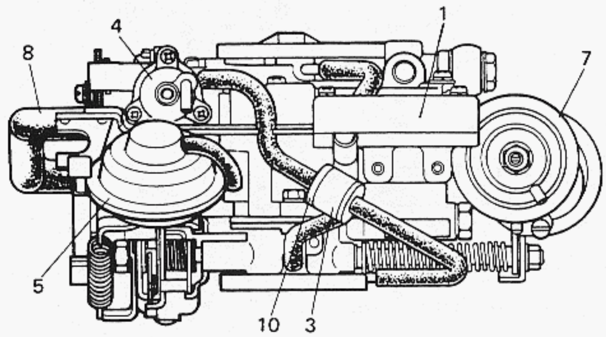
Front side view



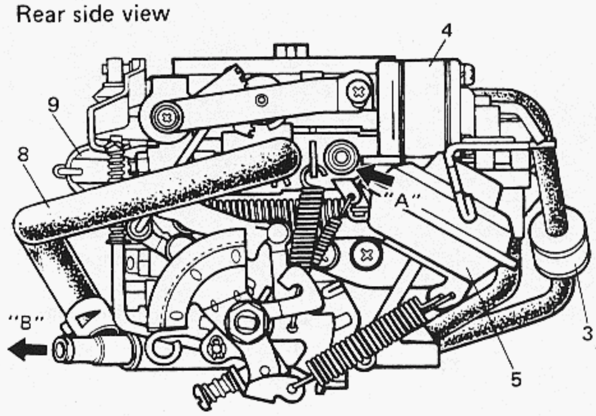
Left side view



Right side view



Rear side view

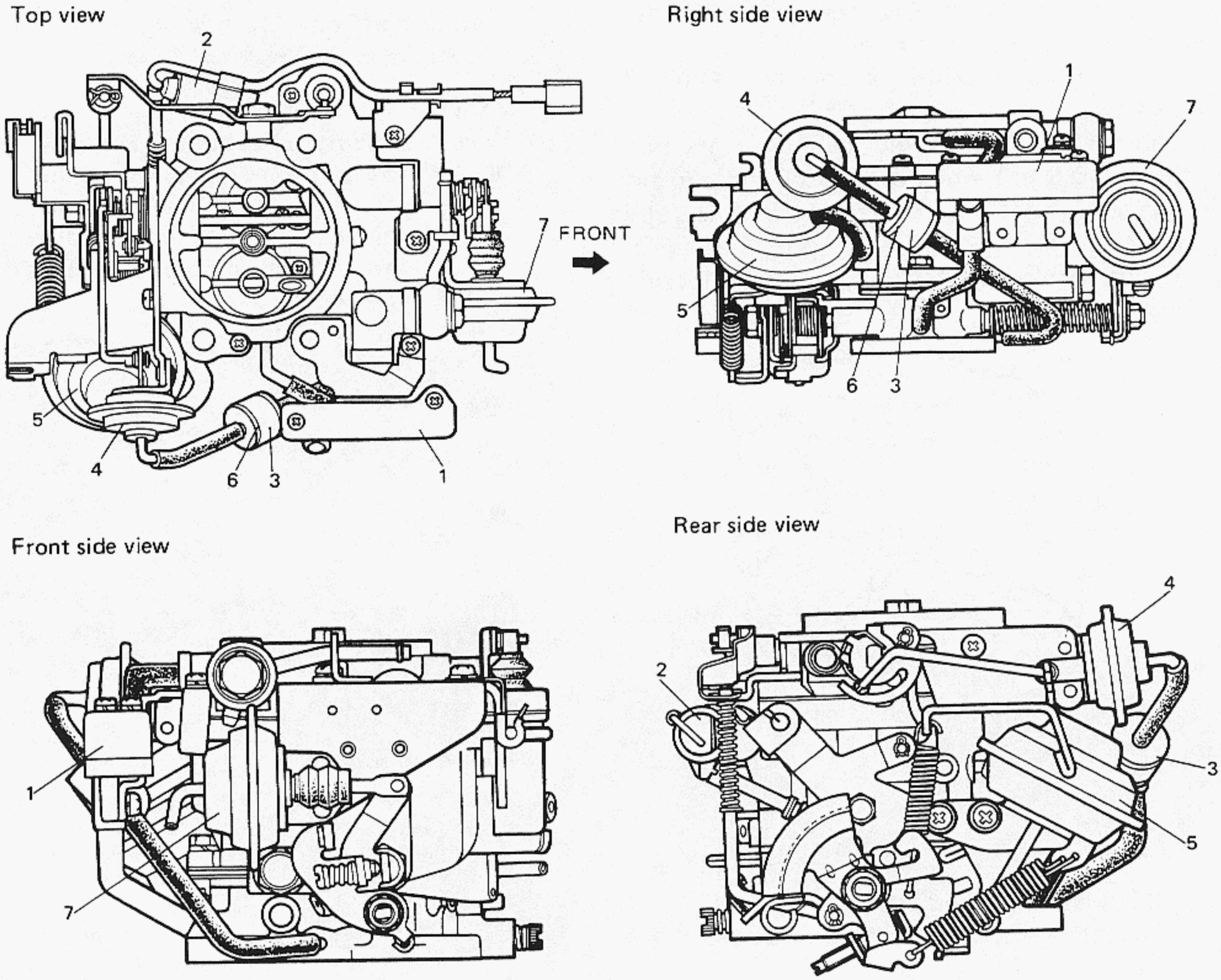


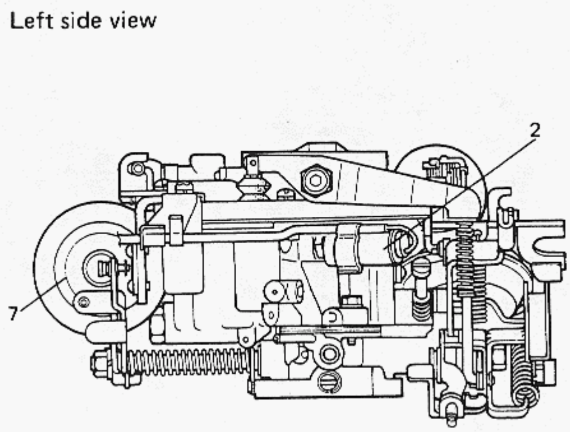
1. HIC (Hot Idle Compensator)
2. Dash pot
3. Choke opener jet
4. Choke opener
5. Secondary actuator
6. VTV (Vacuum Transmitting Valve)
7. Idle up actuator
8. Water hose
9. Fuel cut solenoid
10. Green

"A". From intake manifold
"B". To water pump inlet pipe

Fig. 4-1-28

2) Manual choke type





1. HIC (Hot Idle Compensator)
2. Fuel cut solenoid
3. Choke opener jet
4. Choke opener
5. Secondary actuator
6. Yellow
7. Idle up actuator

Fig. 4-1-29

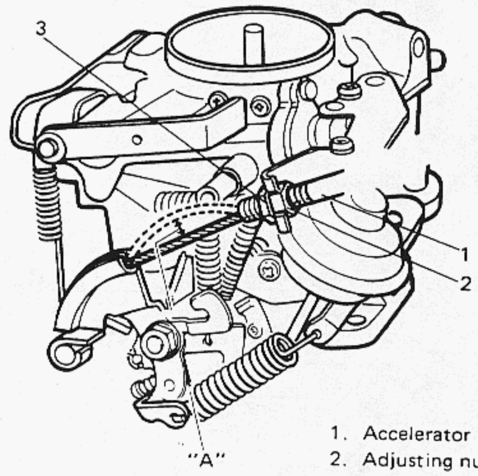
MAINTENANCE SERVICES

Accelerator Cable

(Applicable to the vehicle equipped with the automatic choke type carburetor)

Check accelerator cable for play and adjust if necessary.

1) Cable play "A" should be 10 – 15 mm (0.4 – 0.6 in.) when carburetor and coolant are cold (confirm that choke valve is fully closed).
   If not within specification, adjust by loosening lock nut.



1. Accelerator cable
2. Adjusting nut
3. Lock nut

Fig. 4-1-30

2) Cable play "A" should be 3 – 5 mm (0.12 – 0.20 in) when carburetor and coolant are warm.

Float Level

> **WARNING:**
> **Float level inspection and adjustment must be performed in well-ventilated place where no fire is used around.**

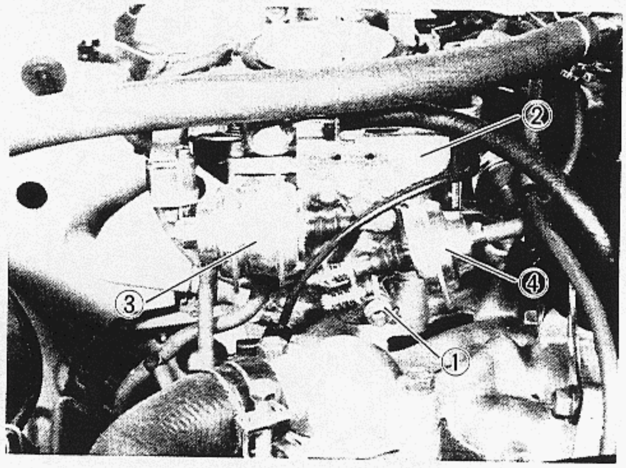
[**Inspection**]

Inspect float level as follows by using special tool.

1) Remove air intake case.
2) Scribe match marks on bracket and air horn for the sake of reassembly. Refer to Fig. 4-1-26.
3) Remove idle up lever after loosening accelerator valve shaft nut.
4) Remove bracket with idle up actuator and dash pot (if equipped).
5) Mount 2 screws removed in the above 4) back to air horn and tighten them.
6) Remove secondary jet replacing bolt and in the hole from which bolt has been removed, connect special tool (A) as shown.

NOTE:
When removing bolt, hold a container or cloth beneath the bolt so as not to spill fuel.

7) Start engine, keep it at idle speed and inspect float level which should be within "H" as shown below.



1. Accelerator valve shaft nut
2. Bracket
3. Idle up actuator
4. Dash pot

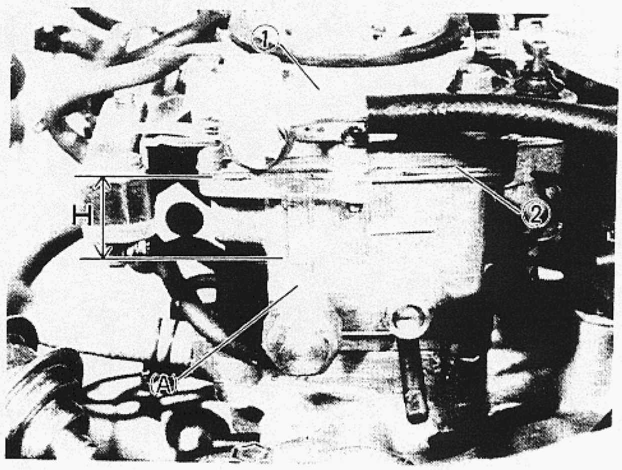


Fig. 4-1-31

1. Carburetor upper cover
2. Gasket
(A) Float level gauge (09932-28210)

Float level "H"	20.5 – 23.5 mm (0.81 – 0.92 in.)

If fuel level (float level) is within specification, install them according to reverse order of removal 1) – 4).
When reinstalling bracket with idle up actuator and dash pot, align match marks on air horn and bracket scribed before disassembly.
If fuel level is not within specification, adjust it. Refer to following [Adjustment].

[**Adjustment**]
Remove carburetor assembly from intake manifold (see corresponding description of Carburetor Removal) and then remove carburetor air horn (refer to item of "UNIT REPAIR OVERHAUL").

1) Re-check float height " H' " as shown below.

NOTE:
- **Check float height with float weight applied to needle valve.**
- **Height " H' " should not include gasket.**
- **As a gauge for checking height " H' ", use something whose thickness measurement is the same as specified " H' " measurement (such as a drill or carburetor mounting bolt) after confirming thickness with vernier calipers.**

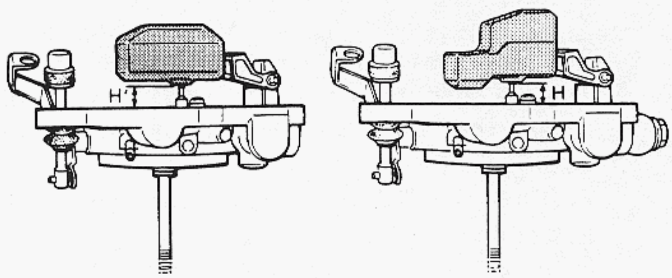
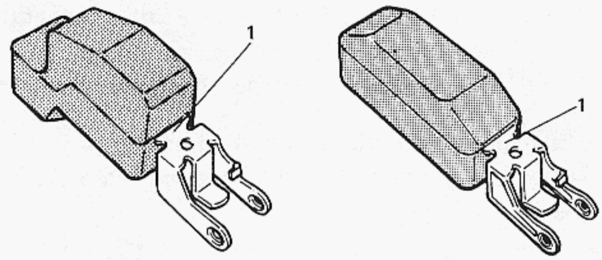


Fig. 4-1-32

Float height H'	7 mm (0.275 in.)

2) If float height is not within specification, adjust by bending neck of the float.



1. Float neck

Fig. 4-1-33

3) Check needle valve for wear and dust. Also, check to ensure that no fuel is in float by shaking it.
Upon completion of check or adjustment, reinstall air horn referring to item of "UNIT REPAIR OVERHAUL" and install carburetor refering to "REMOVAL AND INSTALLATION".
After installing carburetor to intake manifold, start engine and check each part for fuel leakage or air entry. Also, check each link system and each part, referring to corresponding description in item of MAINTENANCE SERVICE in this section for details.

Idle Speed and Idle Mixture

NOTE:
- **Requires external tachometer.**

1) As preliminary steps, check to be sure that:
- Coolant temperature should be within the below indicated range.

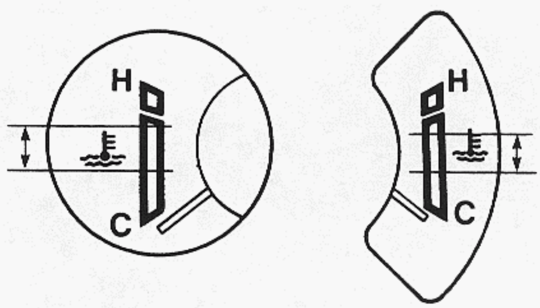


Fig. 4-1-34

- Choke valve is in full-open position.
- All accessories (wipers, heater, lights, etc.) are out of service.
- Ignition timing is within specification.
- Air cleaner has been properly installed and is in good condition.
- Engine valve clearance is within specification.

[**Idle speed and idle mixture adjustment**]

Adjust idle speed and idle mixture according to the following procedure.

1) Adjust idle speed to 880 r/min (rpm) by repositioning (turning) idle speed adjusting screw ①.
2) With engine idling at 880 r/min (rpm), turn idle mixture adjusting screw ② to the right or left and set it where the highest engine speed is obtained. (This is the best idle position).
3) Perform above 1) and 2) once again, and then readjust idle speed to 880 r/min (rpm) with idle speed adjusting screw ①.
4) Upon completion of the work so far, readjust engine idle speed to the below specification by turning idle mixture adjusting screw ② slowly to the right (close).

All cars of this model now manufactured are delivered with their CO% factory adjusted as follows.

Engine idle mixture CO%	1.5 ± 0.5
Engine idle speed r/min (rpm)	840 – 850

In the country with the statutory requirements for the exhaust gas (CO%), be sure to adjust the idle mixture adjusting screw so that the CO% indicated on the exhaust gas tester will meet the above specification.

Special tool Ⓐ is necessary to turn the idle mixture adjusting screw ②.

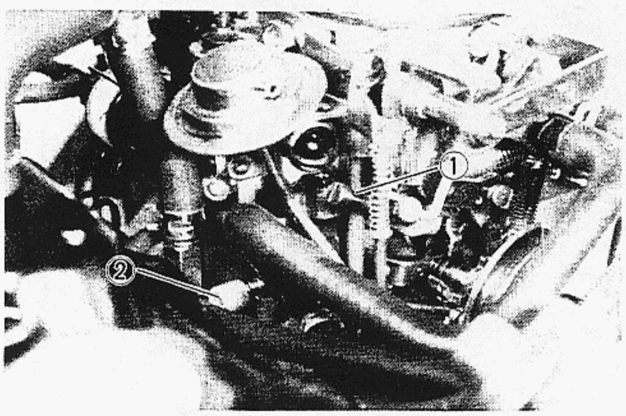


Fig. 4-1-35

1. Idle speed adjusting screw
2. Idle mixture adjusting screw

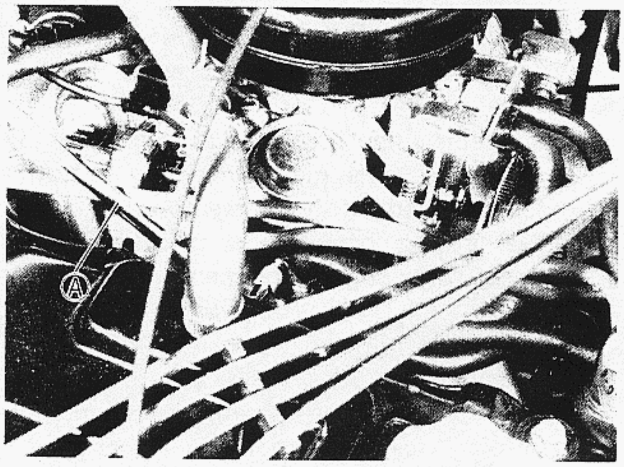


Fig. 4-1-35-1 Ⓐ Special Tool (Carburetor Adjuster 09918-38310)

Idle Up

[**Inspection**]

1) Adjust idle speed to specification by referring to [Idle speed and idle mixture adjustment] and maintain engine at that speed.
2) Turn ON head light. If engine idle speed rises a little higher than specified idle speed, that proves normal function of the idle up.

If found faulty, check following parts individually according to each procedure.

[TWSV (Three Way Solenoid Valve)]

1) Make sure that head light, small light, heater fan and rear defogger (optional) are all turned OFF.
2) Disconnect TWSV vacuum hoses from intake manifold and jet.
3) By blowing air into hose disconnected from jet, make sure there is no continuity between these hoses.
4) Turn ON head light and by blowing air into the hose disconnected from jet, make sure that there is continuity between hoses.

If found defective in item 3) and 4), replace hoses, wiring harness or TWSV.

[Actuator]

1) Disconnect hose from actuator.
2) Pull actuator rod by hand all the way up and apply finger to the joint from which actuator hose has been disconnected.
3) In the state of 2), take hand off rod. If actuator rod stays up, it is normal. If defective, replace.

NOTE:

With 2-step idle up type actuator, pull up actuator rod by hand, close pipes ① and ② with fingers as shown and check actuator rod for the following. When hand is taken off the rod while with pipes closed, it remains as it is. When finger is taken off pipe①, it moves back a little, and when finger is taken off pipe ②, it returns to its original position.

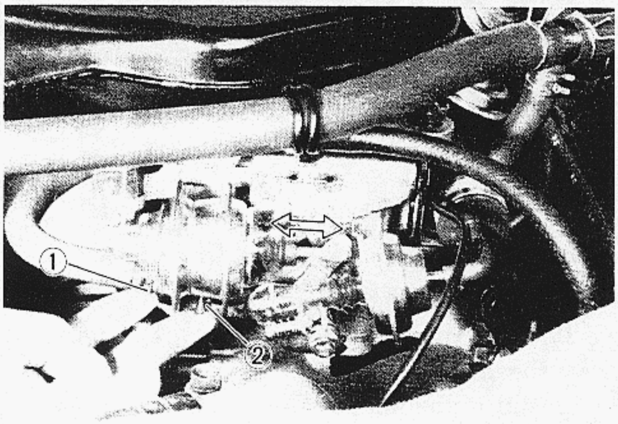


Fig. 4-1-36

[Jet]

1) Remove jet with vacuum hose.
2) With one side of jet closed with finger as shown, apply −50cmHg vacuum by means of vacuum pump. Then check that vacuum is relieved gradually when finger is taken off. Replace if defective.

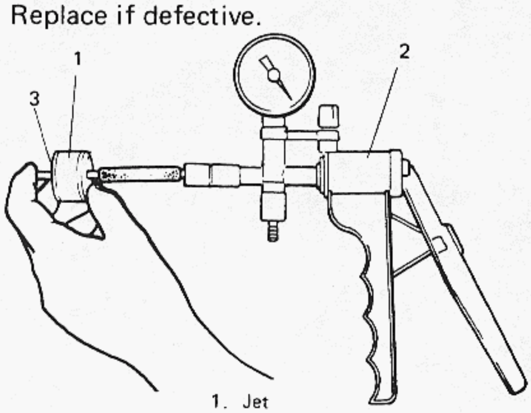


Fig. 4-1-37

1. Jet
2. Vacuum pump gauge (09917-47910)
3. Gray

[BVSV (Bi-metal Vacuum Switching Valve)]

This check is applicable to those cars with 2-step type idle up system equipped with BVSV.

1) Disconnect vacuum hoses from idle up actuator "B" and 3 way joint.
2) With cold engine (coolant temperature is lower than 52°C or 125°F), air blown through port ② of BVSV should not come out of filter ③ but out of port ①.
3) With warmed up engine (coolant temperature is above 79°C or 174°F), air blown through port ② should not come out of port ① but out of filter ③.

   If found defective in 2) or 3), change BVSV.

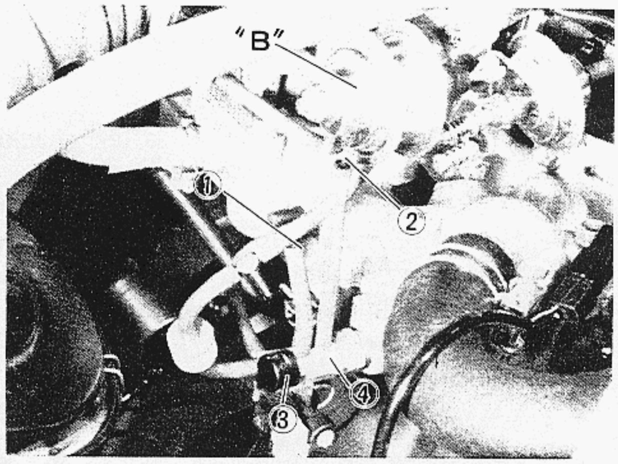


Fig. 4-1-38

1. Port to TWSV
2. Port to actuator
3. Filter
4. BVSV (Brown)

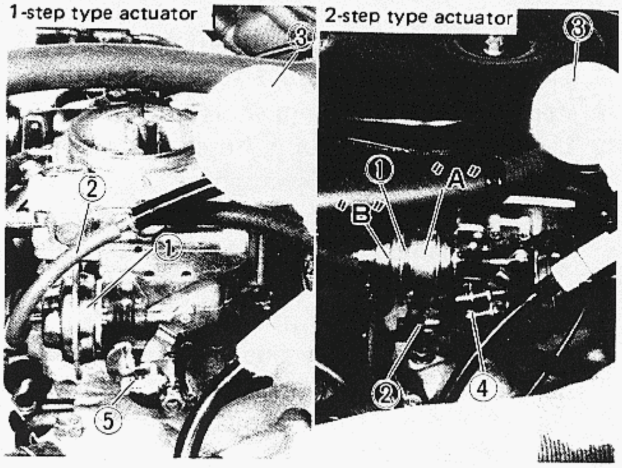
[Adjustment]

If TWSV, actuator, hose, wiring harness and battery capacity are normal and yet idle up speed is not attained, adjust as follows.

1) Disconnect vacuum hose connected to actuator from TWSV and connect special tool (Vacuum pump gauge) to the same hose as shown below.
2) Using vacuum pump gauge, apply −50 cmHg vacuum into actuator when engine is running at specified idle speed after warmed up.

   If actuator is 2-step type, apply vacuum to actuator "A" only.
3) Then turn ON head light. The engine speed in this state should be within 900 – 1000 r/min (rpm).

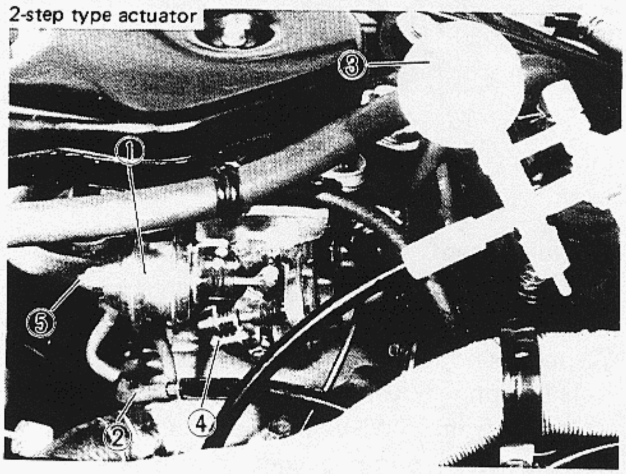
   If not within specification, adjust with idle up adjusting screw 4.



1. Actuator
2. Hose
3. Vacuum pump gauge (09917-47910)
4. Idle up adjusting screw for "A"
5. Idle up adjusting screw

Fig. 4-1-39-1

4) If actuator is 2-step type, after checking and/or adjusting as described in above 3), apply −50 cmHg vacuum to both actuators "A" and "B" and turn ON head light. Then engine speed should be 1,450 – 1,550 r/min. If out of this specified range, adjust with adjusting screw 5.



1. Actuator
2. Hose
3. Vacuum pump gauge (09917-47910)
4. Idle up adjusting screw for "A"
5. Idle up adjusting screw for "B"

Fig.4-1-39-2

Choke System (Applicable to automatic choke type carburetor)
[Inspection]

1) Remove air intake case.
2) Check to ensure that choke valve is fully closed when the engine is cold and ambient temperature is below 28° C (82° F).
Then check choke valve for smooth operation by pushing choke valve lightly with finger.

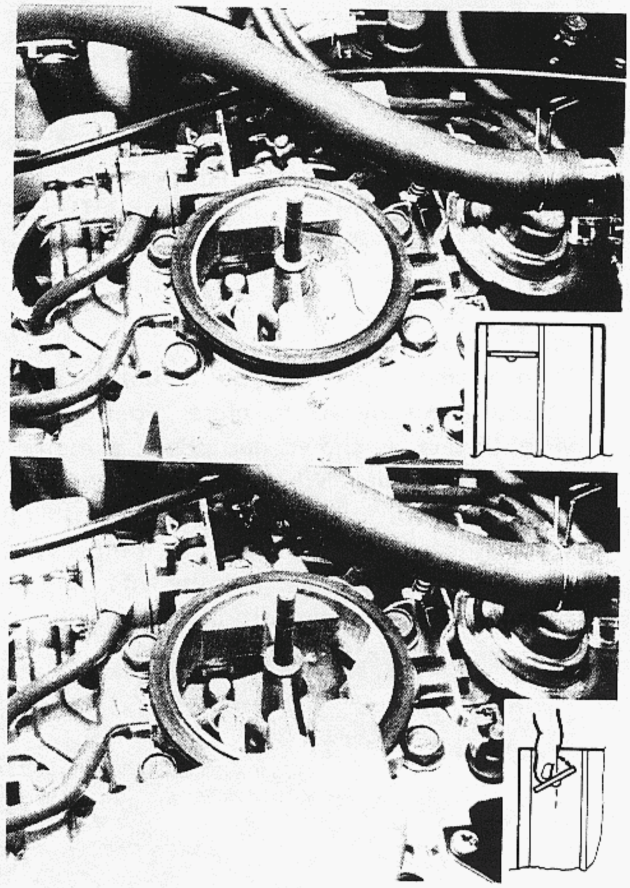


Fig. 4-1-40

3) After step 2), start and run engine at idle speed.
And immediately, visually check for clearance between choke valve and carburetor body (indicated as "A" in figure). If valve is open slightly from its fully closed position, vacuum control parts are in good condition.

NOTE:
When engine is warm, clearance "A" becomes larger, varying with temperatures.

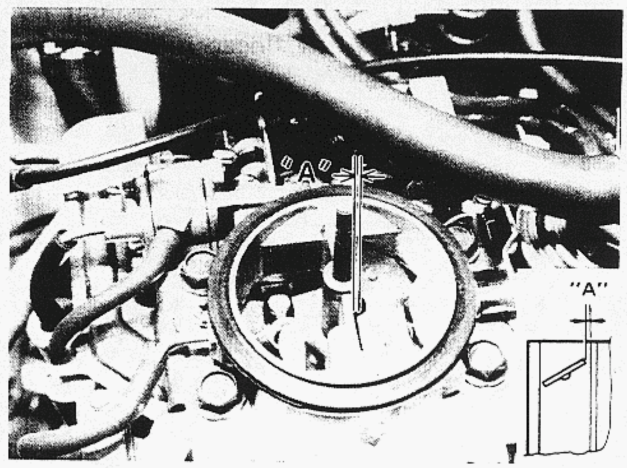


Fig. 4-1-41

4) Stop engine. After installing air intake case, start engine again and warm it up fully.
5) Stop engine when it is warmed up and remove air cleaner inlet case again, and then check to ensure that choke valve is fully open.

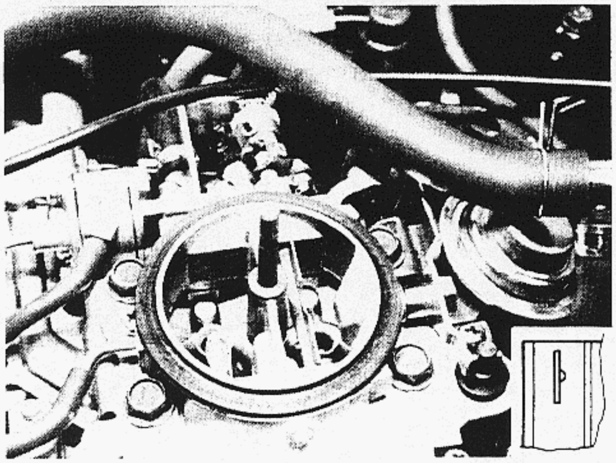


Fig. 4-1-42

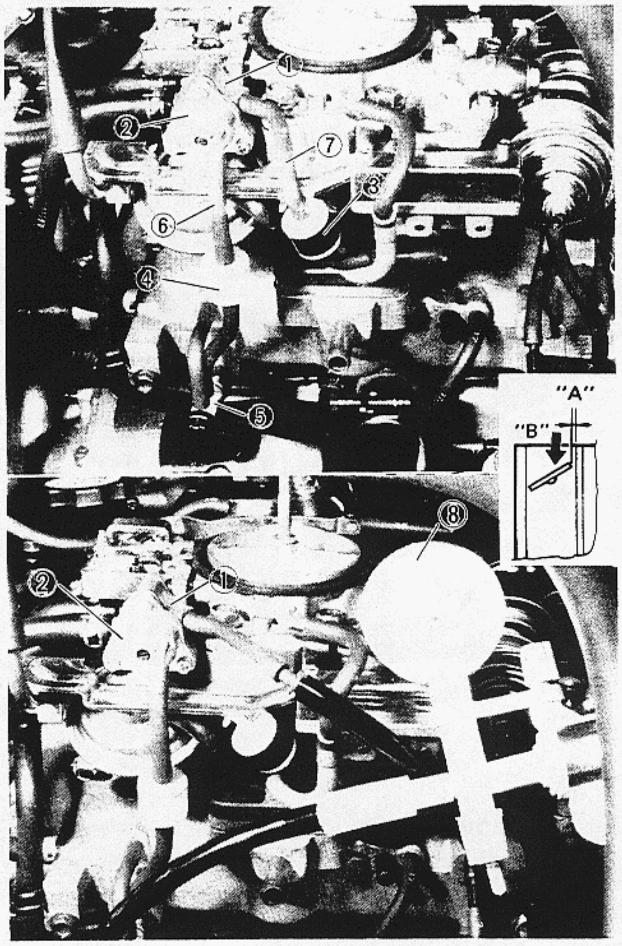
6) If nothing was found faulty in the above check, install air cleaner inlet case.
7) If step 3) check result is unsatisfactory, check following parts according to each procedure.

[Choke opener] (Water temperature must be below 28°C or 82°F.)

① Disconnect hose from choke opener jet 3.
② Connect vacuum pump gauge (special tool) to the disconnected hose 5.
③ Confirm the following.

- When −50 cmHg vacuum is applied by using vacuum pump gauge, clearance "A" is within 1.3 – 1.6 mm (0.051 – 0.063 in.) while pushing the choke valve.
- When pumping is stopped, gauge indicator remains at −50 cmHg position.

If both are checked all right, parts between choke opener 1 (primary side) and choke valve are in good condition, but if not, correct or replace.
Clearance is corrected by bending lever at the end of diaphragm rod.



1. Choke opener (primary side)
2. Choke opener (secondary side)
3. Jet (Green)
4. Jet (Green)
5. BVSV (Yellow)
6. Vacuum hose
7. Vacuum hose
8. Vacuum pump gauge (09917-47910)

"A" : Clearance
"B" : Push slightly

Fig. 4-1-43

④ After the check and/or correction as described in ③, disconnect vacuum hose 6 coming from secondary side at jet 4.
⑤ Apply −50 cmHg vacuum to choke openers (primary and secondary sides) and check for the following.

- Clearance "C" should be within 2.0 – 2.5 mm (0.079 – 0.098 in) while pushing the choke valve.
- When pushing is stopped, gauge indicator remains at −50 cmHg position.

If any defect is found, correct or replace.

In this case, clearance "C" can be adjusted by means of adjusting screw 9.

NOTE:

This adjustment must follow confirmation that primary side choke opener is in good condition. This adjusting screw 9 can't adjust primary side choke opener.

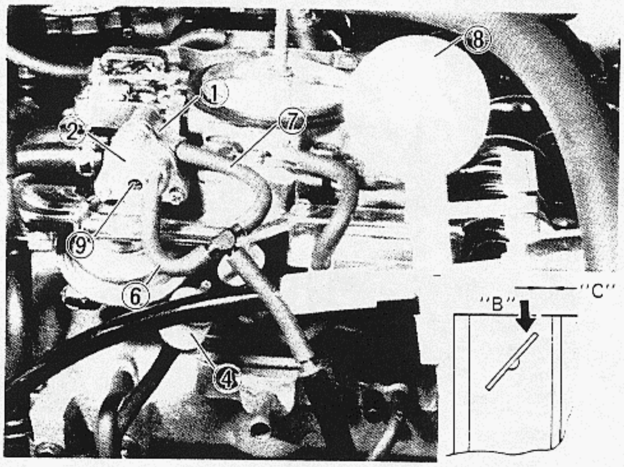


Fig. 4-1-44 "B": Push slightly "C": Clearance
9. Adjusting screw for opener 2

[Jet]

① Remove jets 3 and 4 with vacuum hose.

② Close one side of jet with finger as shown and apply −50 cmHg vacuum by means of vacuum pump. Then check that vacuum is relieved gradually when finger is taken off. Replace if defective.

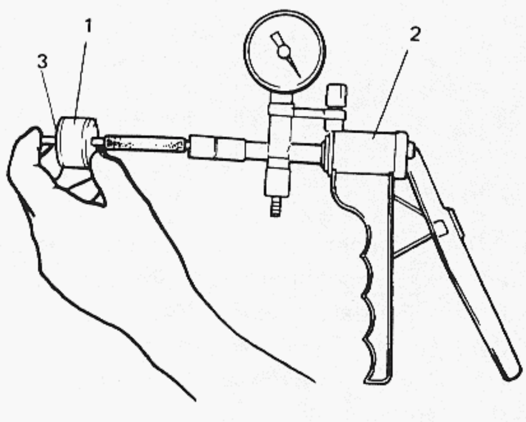


Fig. 4-1-45

1. Jet
2. Vacuum pump gauge (09917-47910)
3. Green

NOTE:

Jets 3 and 4 are the same.

Face green side of jet toward choke opener for installation.

8) If, in step 5) check, choke valve doesn't open fully, defect lies in wax-element or its link system.
   To locate defect, remove wax-element and link system together from carburetor body and inspect them.
   Replace defective part(s).
   For this work, try as much as possible, not to loosen nut "A" which fastens lever to wax-element.

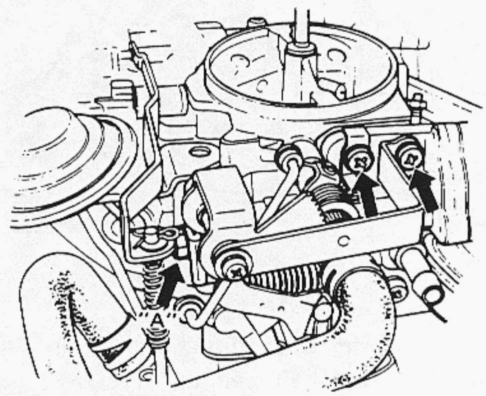


Fig. 4-1-46

Fast Idle

Auto choke type carburetor

[**Inspection**]

1) With air intake case removed, make sure that choke valve is fully closed. (Coolant temperature must be below 25°C or 77°F.)
2) Start engine and immediately read engine tachometer. If reading is 1,500 – 2,500 r/min (rpm), fast idle speed is normal.

[**Adjustment**]

If above inspection result is unsatisfactory, adjust to specification by turning fast idle adjusting screw.

NOTE:

Above each work (whether inspection or adjustment) should be performed quickly as wax-element of choke is affected by temperature.

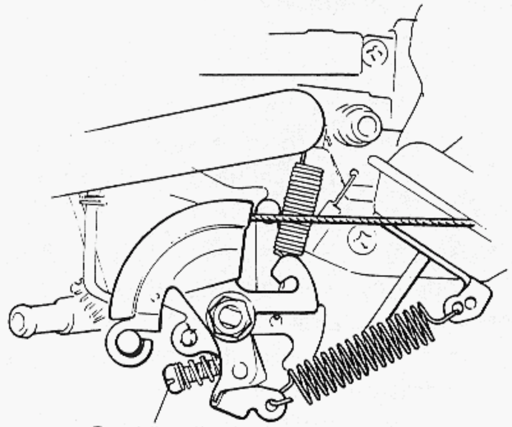


Fig. 4-1-47

Fast idle speed (at less than 25° C or 77° F water temperature	1,500 – 2,500 r/min (rpm)

Manual choke type carburetor

[**Inspection**]

1) Start engine and warm it up to normal operating temperature.
2) Pull choke knob fully and read engine tachometer.
   If reading is below specified speed, fast idle speed is normal.

[**Adjustment**]

If above inspection result is unsatisfactory, adjust to specification by turning fast idle adjusting screw.

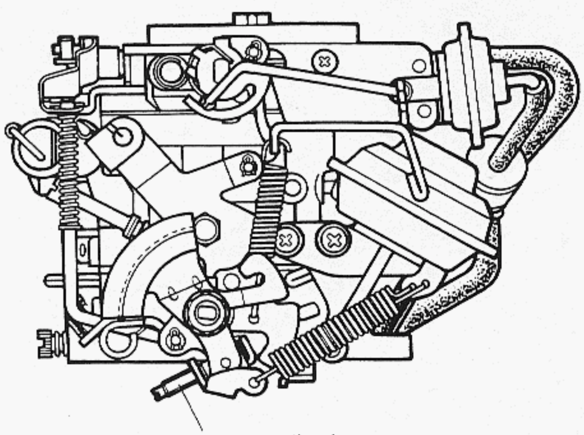


Fig. 4-1-47-1

Fast idle speed at normal operating temperature	4,000 – 4,500 r/min (rpm)

Unloader System
(Applicable to Auto Choke Type Carburetor)

[**Inspection**]

This inspection must be performed when engine is cool (at less than 25° C or 77° F water temperature) and not running.

1) Remove air intake case.
2) Make sure that choke valve is fully closed.
3) Open throttle valve fully. If choke valve opens about half way of its stroke then, unloader system is in good condition.

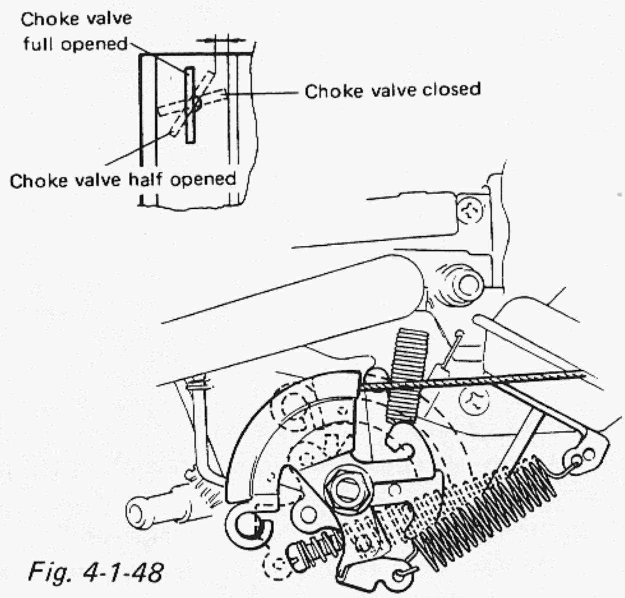


Fig. 4-1-48

[**Adjustment**]

If found faulty in above inspection, adjust to specification by bending lever "B".

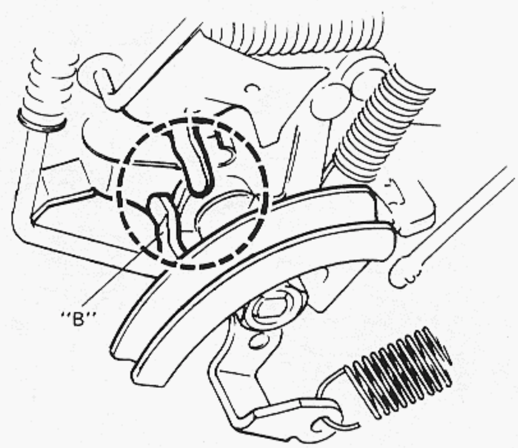
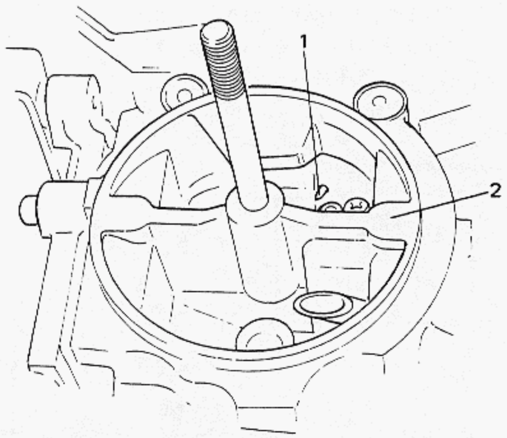


Fig. 4-1-49

Accelerator Pump

[**Inspection**]

1) Remove air intake case.
2) Make sure that fuel comes out of pump discharge nozzle when accelerator pedal is depressed.



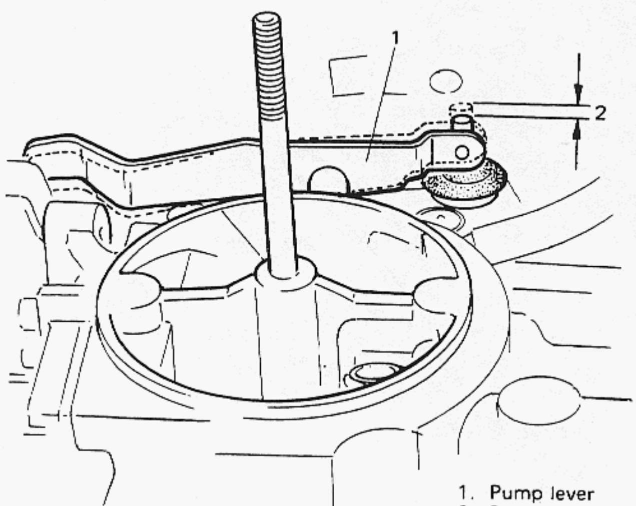
1. Pump nozzle
2. Carburetor

Fig. 4-1-50

[**Pump stroke**]

1) Warm up engine to normal operating temperature.
2) Stop engine and remove air intake case.
3) Depress accelerator pedal all the way from idle position and take measurement of pump stroke. Pump stroke should be within the specification. If the stroke is out of specification, adjust it by bending the rod.

Pump stroke specification	3.8–4.2 mm (0.15–0.17 in.)



1. Pump lever
2. Pump stroke

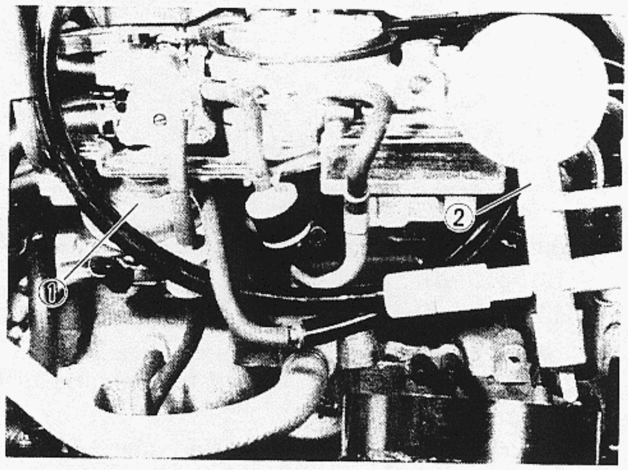
Fig. 4-1-51

Secondary Diaphragm

[**Inspection**]

1) Connect Vacuum pump gauge (special tool) to secondary actuator hose.
2) Open primary throttle valve fully and apply 5 – 10 cmHg vacuum, and check for the following.
   - Actuator rod is smoothly pulled up when vacuum is applied to actuator.
   - Rod remains in the same position for over 10 seconds when vacuum pump gauge operation is stopped.

   If rod isn't pulled up or doesn't stay in the same position, replace actuator.



1. Secondary actuator (diaphragm)
2. Vacuum pump gauge (09917-47910)

Fig. 4-1-52

Fuel Cut System

[Inspection]

1) Check to ensure that carburetor fuel cut solenoid makes "clicking" sound when ignition switch key is turned "ON" and "OFF" (without starting engine).

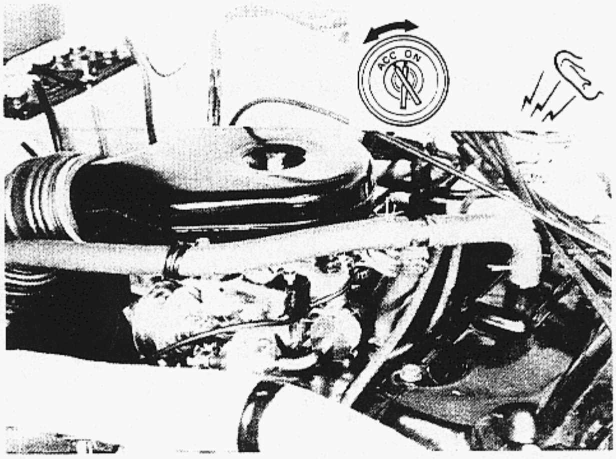


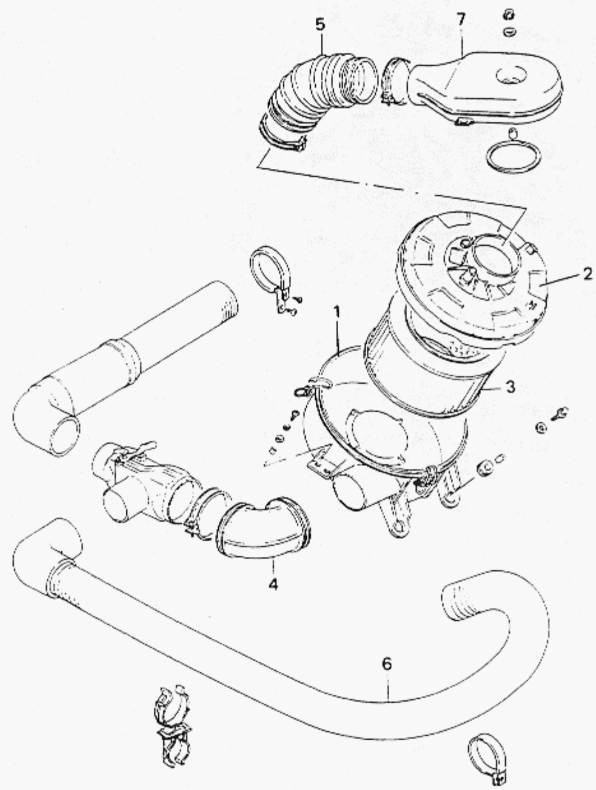
Fig. 4-1-53

If anything faulty was found in step 1), check connector for proper connection and also check by using a voltmeter if electric current is obtained at the coupler of solenoid lead wire when ignition key is turned "ON". Correct or replace if defective.

4-2. AIR CLEANER

GENERAL DESCRIPTION

In the air cleaner case, a dry-type air cleaner element is provided for filtering out dirt and dust from air being drawn into the engine for combustion.
A damaged element must be replaced with a new one, since it allows dust particles to enter the engine if used as it is. Such dust particles could cause wear to the engine inner parts and this further results in decreased output.
Also, the element must be cleaned periodically. Dusty and dirty element causes decrease in output and increase in fuel consumption. The dusty element even after cleaning should be replaced with a new one.



1. Air cleaner case
2. Air cleaner case cap
3. Air cleaner element
4. Air cleaner inlet hose
5. Air cleaner outlet hose
6. Warm air hose
7. Carburetor air intake case

Fig. 4-2-1

MAINTENANCE SERVICES

Air Cleaner Element

Air cleaner element should be cleaned or replaced periodically according to following method.

[Cleaning]

1) Remove air cleaner outlet hose and case cap.
   If equipped with TCAC system, disconnect vacuum hoses from case cap.

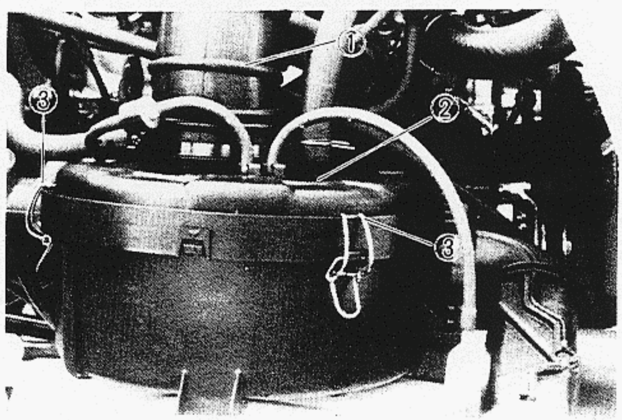


Fig. 4-2-2

1. Air cleaner outlet hose
2. Air cleaner case cap
3. Clamp

2) Take out air cleaner element from air cleaner case and blow off dust with compressed air from inside of element.

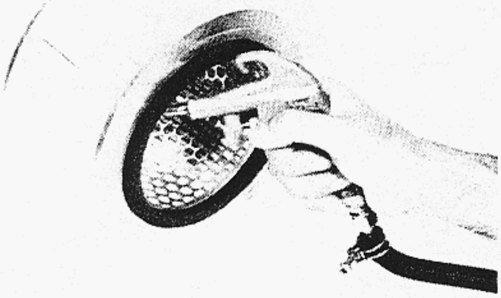


Fig. 4-2-3

3) Install element and cap by fitting cap groove to case securely, and be sure to clamp cap.
   If equipped with TCAC system, connect vacuum hoses.
4) Install air cleaner outlet hose.

[Replacement]
1) Remove air cleaner outlet hose and case cap.
   If equipped with TCAC system, disconnect vacuum hoses.
2) Remove air cleaner element.

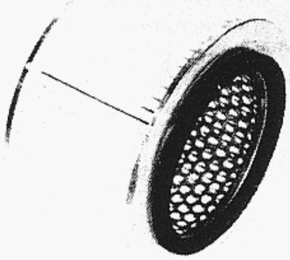


Fig. 4-2-4

3) Install new element and cap by fitting cap groove to case securely, and be sure to clamp cap.
   Connect TCAC vacuum hoses (if equipped).
4) Install air cleaner outlet hose.

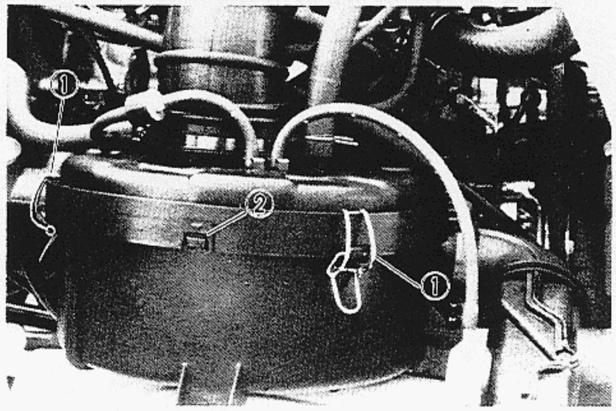


Fig. 4-2-4-1

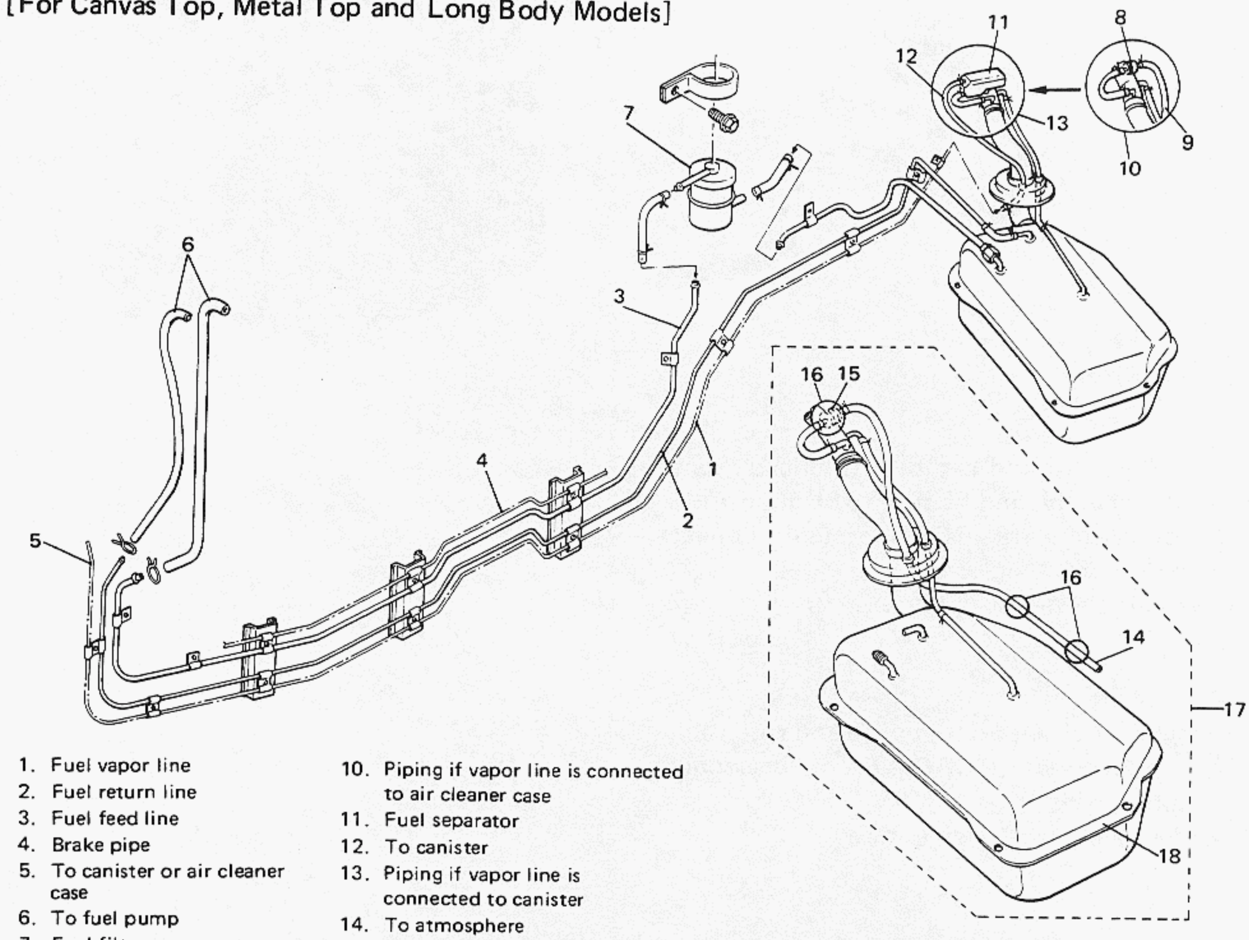
1. Clamp
2. Groove

4-3. FUEL PUMP, FILTER AND LINES

GENERAL DESCRIPTION

The main components of the fuel system are fuel tank, fuel pump and fuel filter and it includes three lines; fuel feed line, fuel return line and fuel vapor line. Whether equipped with a canister, fuel separator or 2-way check valve in the fuel vapor line or not depends on the vehicle specifications.

[For Canvas Top, Metal Top and Long Body Models]



1. Fuel vapor line
2. Fuel return line
3. Fuel feed line
4. Brake pipe
5. To canister or air cleaner case
6. To fuel pump
7. Fuel filter
8. 2-way check valve ("Black" side directed to fuel filler neck)
9. To air cleaner case
10. Piping if vapor line is connected to air cleaner case
11. Fuel separator
12. To canister
13. Piping if vapor line is connected to canister
14. To atmosphere
15. 2-way check valve
    - "Black" side directed to fuel filler neck
    - For European market only
16. Clamp position
17. Piping if not connected to canister or air cleaner case
18. Fuel tank

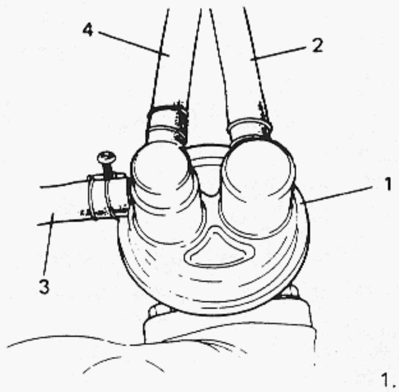
Fig. 4-2-5

Fuel Pump

A mechanical fuel pump is mounted on the cylinder head.

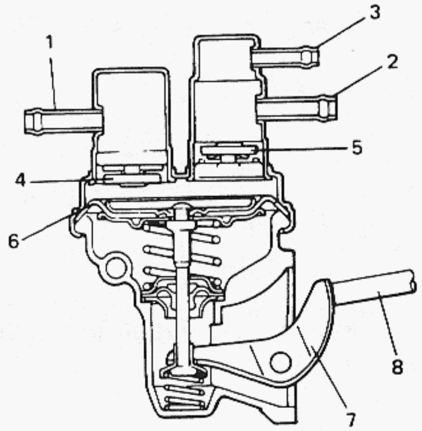
The diaphragm in fuel pump is actuated from the cam on the engine camshaft, through a fuel pump rod and a rocker arm of fuel pump. A rocker arm rides on the cam through the fuel pump rod and moves the pump diaphragm up and the fuel pump feeds the fuel into carburetor.

A fuel return circuit is provided in this pump in order to avoid "vapor lock". When the float chamber refuses to admit fuel, a slight pressure buildup occurs on the discharge side of the pump and this buildup causes the fuel to flow through the return circuit to the fuel tank. In other words, the fuel pump is kept in action as long as the engine is running, so that the constant flow of fuel through the pump keeps it cool.



1. Fuel pump
2. Inlet hose
3. Outlet hose
4. Return hose

Fig. 4-2-6



1. Inlet
2. Outlet
3. Return tube
4. Inlet valve
5. Outlet valve
6. Diaphragm
7. Rocker arm
8. Fuel pump rod

Fig. 4-2-7

Fuel Filter

Fuel filter is located at the front part of fuel tank, inside the right-hand side of chassis.

Fuel enters the filter through its inlet hole and, after passing through filtering element, comes out of its outlet hole communicated to the fuel pump. This filter is not meant to be disassembled. It is of cartridge type, consisting of a filtering element in a plastic case.

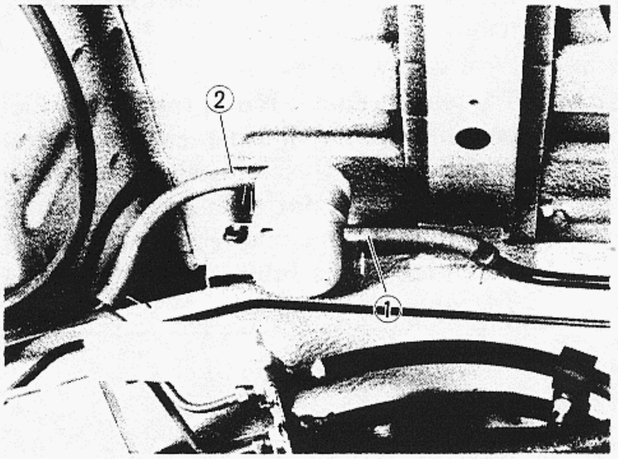
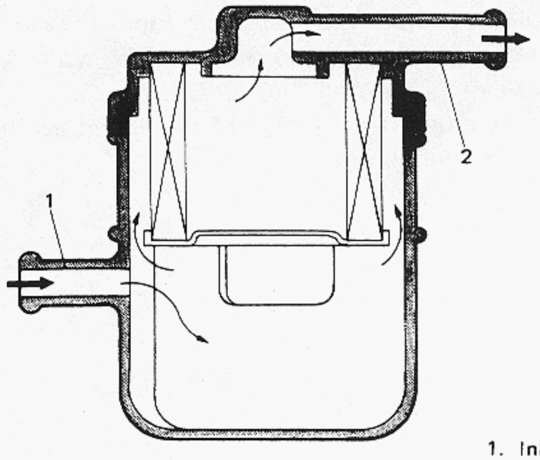


Fig. 4-2-8



1. Inlet
2. Outlet

Fig. 4-2-9

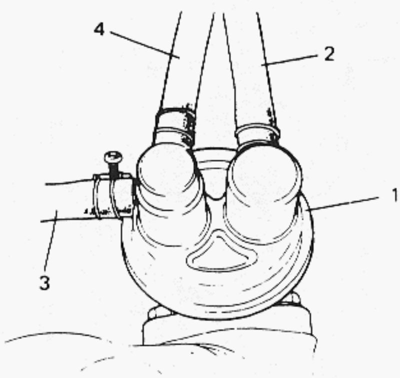
REMOVAL AND INSTALLATION

> **WARNING:**
> **Before attempting service of any type on fuel system, the following cautions should be always observed.**
> - **Disconnect negative cable at battery.**
> - **DO NOT smoke, and place "NO SMOKING" signs near work area.**
> - **Be sure to have CO_2 fire extinguisher handy.**
> - **Wear safety glasses.**
> - **To release fuel vapor pressure in fuel tank, remove fuel filler cap from fuel filler neck and then reinstall it. If pressure in fuel tank is not released beforehand, fuel in fuel tank may come out of fuel hoses due to the pressure when they are disconnected.**

Fuel Pump

[Removal]

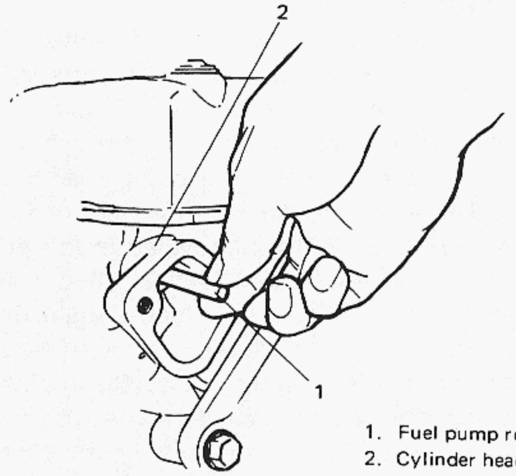
1) Disconnect negative cable from battery.
2) Remove fuel filler cap from fuel filler neck to release fuel vapor pressure in fuel tank. After releasing, reinstall the cap.
3) Disconnect fuel inlet, outlet and return hoses from fuel pump.



1. Fuel pump
2. Inlet hose
3. Outlet hose
4. Return hose

Fig. 4-2-10

4) Remove fuel pump from cylinder head.
5) Remove fuel pump rod from cylinder head.



1. Fuel pump rod
2. Cylinder head

Fig. 4-2-11

[Installation]

Reverse removal procedure for installation using care for the following.

- After oiling it, install fuel pump rod to cylinder head.
- Use new fuel pump gasket.
- Make sure for proper hose connection.
- Upon completion of installation, start engine and check fuel hose or its joints for leaks.

Fuel Filter

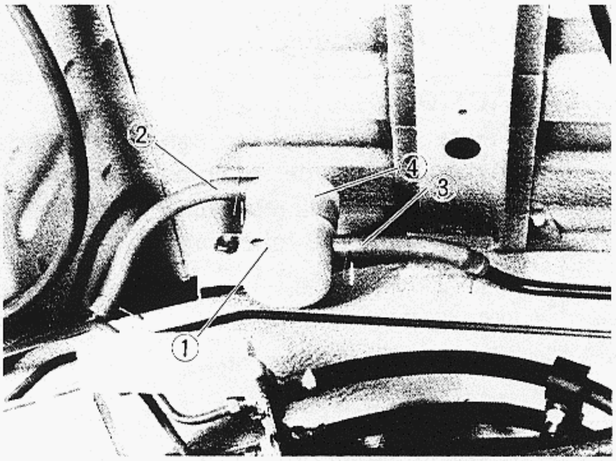
[Removal]

1) Disconnect negative cable from battery.
2) Remove fuel filler cap to release fuel vapor pressure in fuel tank. After releasing, reinstall the cap.
3) Disconnect inlet and outlet hoses from fuel filter.
4) Remove fuel filter with clamp.

[Installation]

1) Install filter and clamp, and connect inlet and outlet hoses to fuel filter.

NOTE:
The top connection is for outlet hose, the lower one for inlet hose.



1. Fuel filter
2. To fuel pump
3. From fuel tank
4. Clamp

Fig. 4-2-12

2) Connect negative cable to battery.
3) After installation, start engine and check it for leaks.

Fuel Tank

[Removal]

1) Disconnect negative cable from battery.
2) Disconnect fuel level gauge lead wire.
3) To release the pressure in fuel tank, remove fuel filler cap and then, reinstall it.
4) Raise car on hoist.
5) Drain fuel by removing drain plug.
6) Remove filler hose protector.
7) Disconnect filler hose from fuel tank.
8) Disconnect fuel hoses from fuel tank.
9) Remove fuel tank.

[Fuel Tank Purging Procedure]

> WARNING:
> **This purging procedure will NOT remove all fuel vapor. Do not attempt any repair on tank where heat or flame is required, as an explosion resulting in personal injury could occur.**

The following procedure is used for purging the fuel tank.

1) After removing fuel tank, remove all hoses, fuel level gauge from fuel tank.
2) Drain all remaining fuel from tank.
3) Move tank to flushing area.
4) Fill tank with warm water or tap water, and agitate vigorously and drain. Repeat this washing until inside of tank is clean.
   Replace tank if inside is rusty.
5) Completely flush out remaining water after washing.

[Installation]

Reverse removal procedure for installation using care for the following.

Refer to Fig. 4-2-5 for piping and clamp positions.

- Make sure for correct hose-to-pipe connection.
- Clamp hoses securely.
- Upon completion of installation, start engine and check hose joints for leaks.

MAINTENANCE SERVICES

Fuel Lines

Visually inspect fuel lines and connections for evidence of fuel leakage, hose cracking, and damage. Make sure all clamps are secure.

Repair leaky joints, if any.

Replace hoses that are suspected of being cracked.

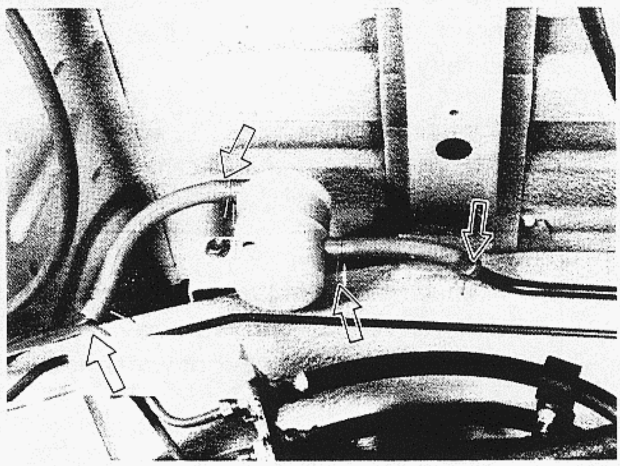


Fig. 4-2-13

Fuel Filler Cap

Visually inspect packing of fuel tank cap.
If it is damaged or deteriorated, replace tank cap with new one.

NOTE:
If cap requires replacement, only a cap with the same features should be used. Failure to use correct cap can result in a serious malfunction of the system.

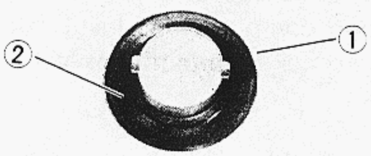


Fig. 4-2-14

1. Fuel filler cap
2. Fuel filler cap gasket

Fuel filter

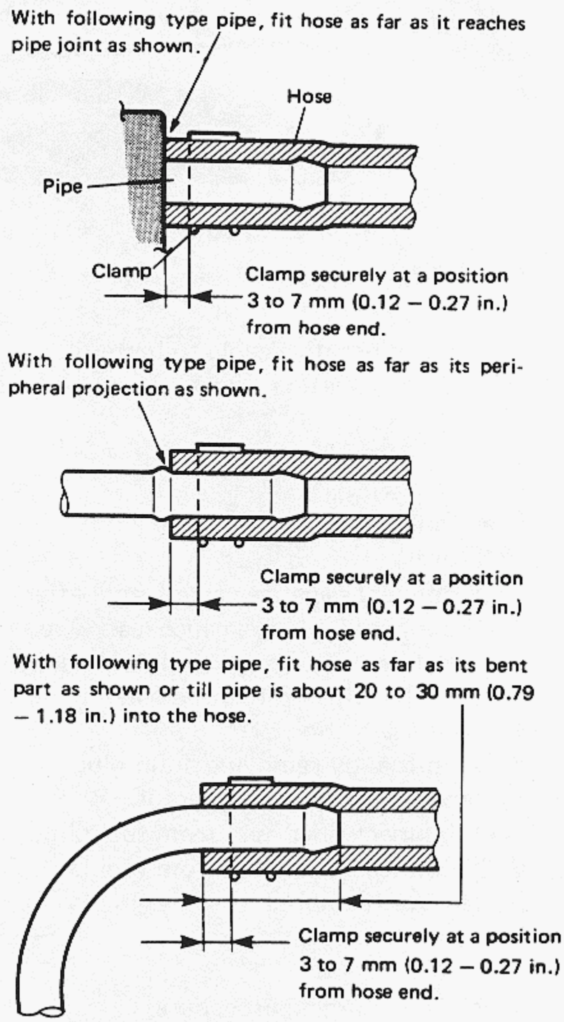
As said before, this filter does not permit disassembly: it is to be replaced with a new one periodically.

Replace fuel filter referring to previous item of "Fuel Filter Removal and Installation".

> WARNING:
> **The above procedure must be performed in a well ventilated area and away from any open flames (such as gas hot water heaters).**

Fuel Hose Connection

> CAUTION:
> - **Note that fuel hose connection varies with each type of pipe. Be sure to connect and clamp each hose correctly referring to the following.**



SECTION 5

EMISSION CONTROL SYSTEM

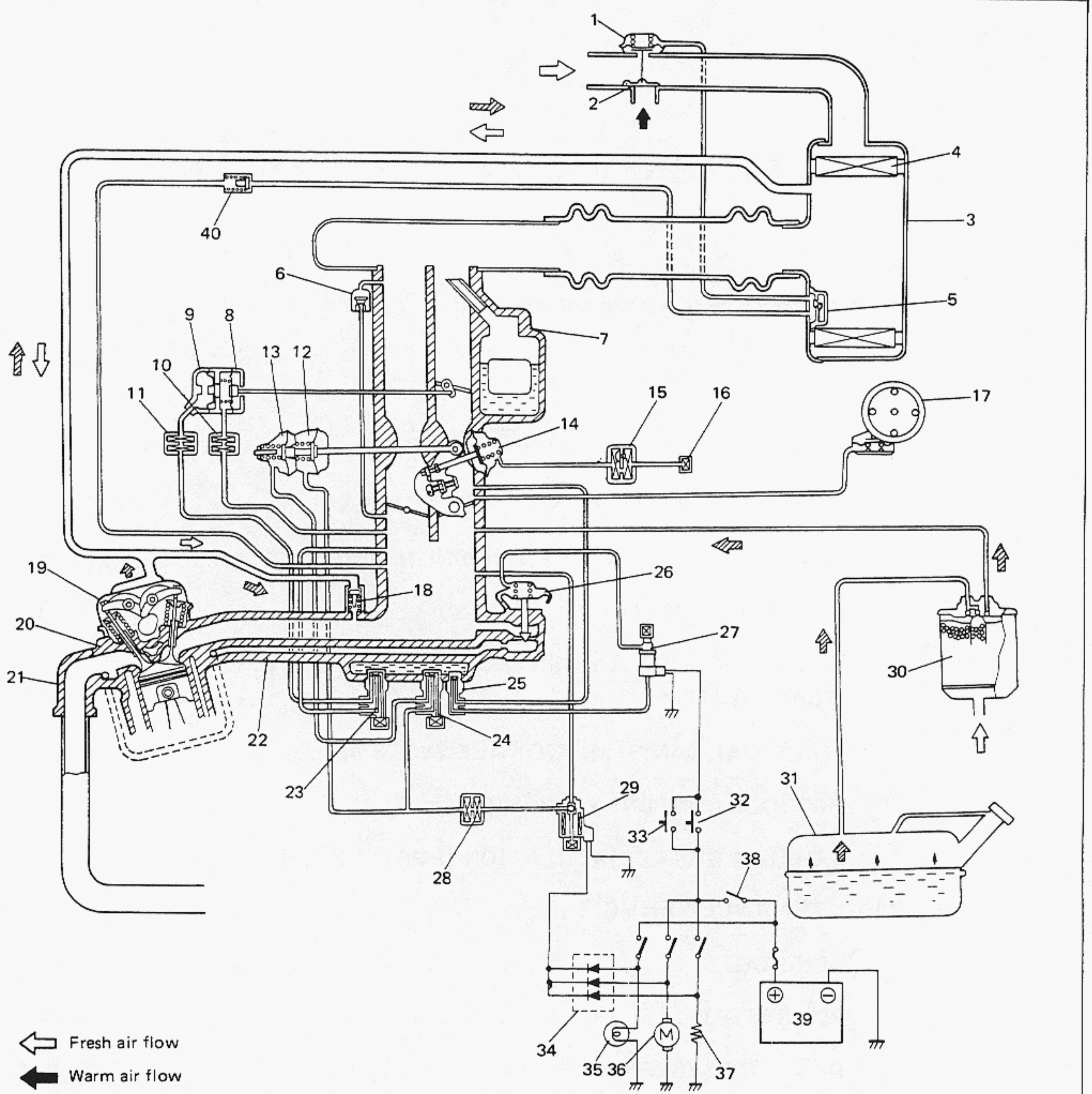
NOTE:
This section is applicable to vehicle not equipped with catalytic converter.

5

CONTENTS

5-1. GENERAL DESCRIPTION

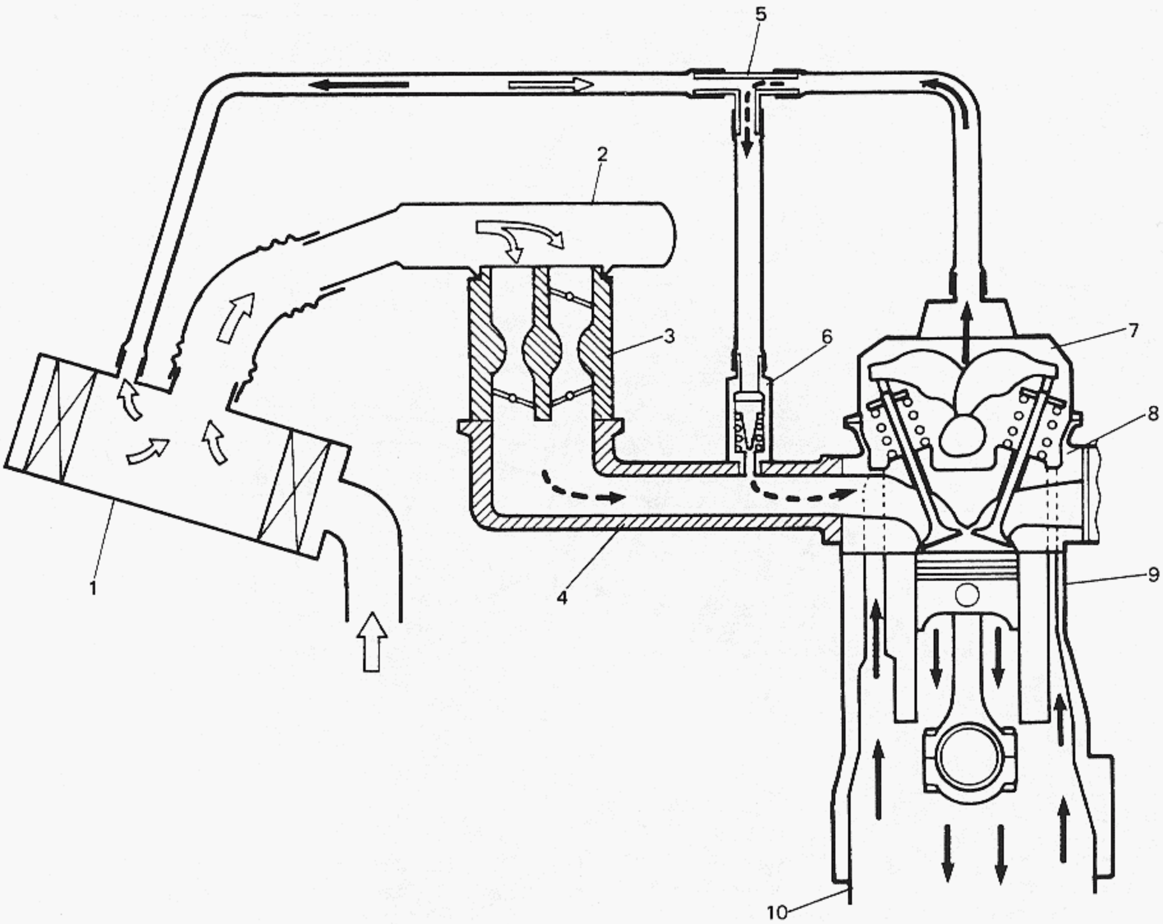
This section describes operation of the above six systems and inspection of their component parts.
As for the dash pot system, TCAC system, charcoal canister storage system and EGR system among the six systems, whether they are provided or not depends on countries due to the difference in specifications.



1. Air control actuator
2. Damper
3. Air cleaner case
4. Air cleaner element
5. Thermo sensor
6. HIC (Hot idle compensator)
7. Carburetor
8. Choke opener (primary side) [For auto choke type]
9. Choke opener (secondary side) [For auto choke type]
10. Jet (Green)
11. Jet (Green)
12. Idle up actuator (primary side) [For 2-step type]
13. Idle up actuator (secondary side) [For 2-step type]
14. Dash pot actuator
15. VTV (Vacuum Transmitting Valve)
16. Filter
17. Distributor
18. PCV (Positive Crankcase Ventilation) Valve
19. Cylinder head cover
20. Cylinder head
21. Exhaust manifold
22. Intake manifold
23. BVSV (Bi-metal Vacuum Switching Valve, Yellow)
24. BVSV (Brown)
25. BVSV (Orange)
26. EGR valve
27. TWSV (Three Way Solenoid Valve)
28. Jet (Gray)
29. TWSV
30. Charcoal canister
31. Fuel tank
32. 4th switch
33. 5th switch
34. Diode
35. Head & small light
36. Heater blower motor
37. Rear defogger (if equipped)
38. Main switch
39. Battery
40. Check valve

Fig. 5-1-1

POSITIVE CRANKCASE VENTILATION (PCV) SYSTEM
(Blow-by gas recycling system)



⇦ Fresh air flow

⬅ Blow-by gas flow

1. Air cleaner case
2. Air inlet case
3. Carburetor
4. Intake manifold
5. 3-way joint
6. PCV (Positive Crankcase Ventilation) valve
7. Cylinder head cover
8. Cylinder head
9. Cylinder block
10. Oil pan

Fig. 5-1-2

System Operation

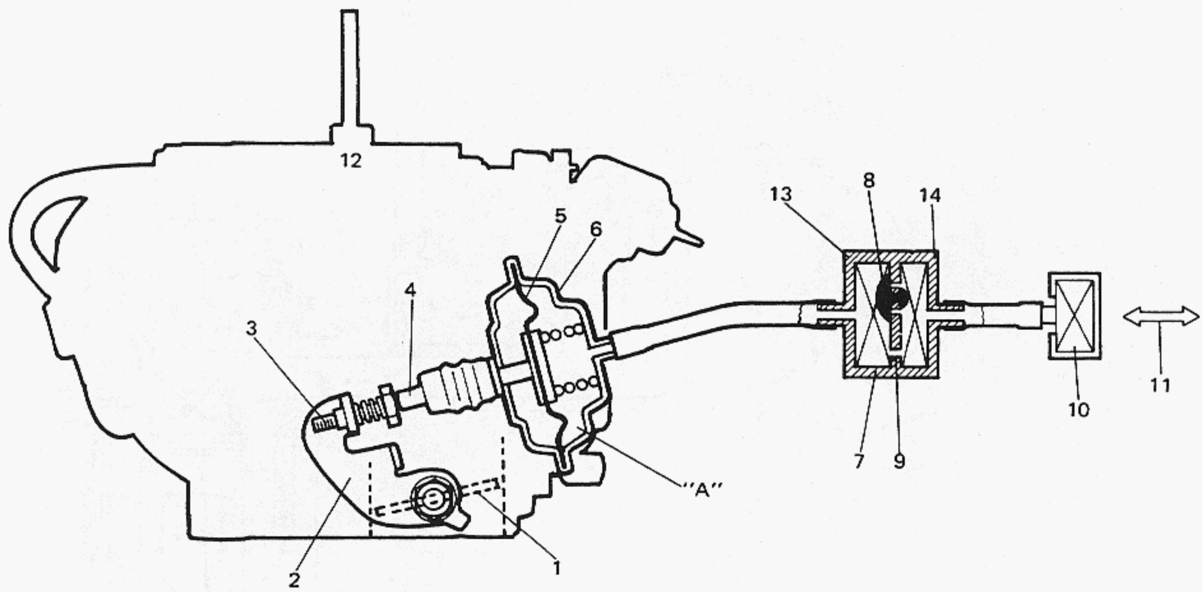
The blow-by gas in the crankcase flows through the blow-by gas passage in the cylinder block into the cylinder head. The oil particles are separated from the blow-by gas by the oil separating unit in the cylinder head cover. The gas is then returned together with the fresh air coming from the air cleaner through the PCV valve into the intake manifold for recombustion.

When the vacuum in the intake manifold is low (throttle valve open), the PCV valve is wide open due to its spring force. Thus a large amount of the blow-by gas is drawn into the intake manifold.

On the other hand, when the vacuum in the manifold is high, the PCV valve opening is limited due to the high vacuum. Thus the amount of the blow-by gas drawn into the intake manifold is small.

DASH POT SYSTEM

This system prevents the throttle valve from returning to the idle position immediately when the accelerator pedal is released suddenly, thereby preventing inefficient combustion due to too rich air/fuel mixture and reducing the amount of unburned hydrocarbon (HC).



1. Throttle valve
2. Dash pot lever
3. Adjusting screw
4. Actuator rod
5. Diaphragm
6. Dash pot actuator
7. VTV (Vacuum Transmitting Valve)
8. Check valve
9. Orifice
10. Filter
11. Fresh air
12. Carburetor
13. Blue side
14. Black side

Fig. 5-1-3

System Operation

This system consists of the parts as shown above and functions in the following way. When the accelerator pedal is depressed, the dash pot lever linked with throttle lever is moved downward, the dash pot rod is pushed down with spring force and the air which has passed through the filter and the VTV check valve flows into the chamber "A" of the actuator. When the accelerator pedal is suddenly released, the air in the chamber "A" does not go out quickly, but goes out gradually through the VTV orifice. Consequently, the throttle valve returns slowly from the certain opening position to the idle position, thereby reducing the amount of unburned hydrocarbon (HC) that has been emitted.

THERMOSTATICALLY CONTROLLED AIR CLEANER (TCAC) SYSTEM

This system helps to improve fuel vaporization by controlling the temperature of the intake air almost at a constant level automatically regardless of driving conditions and outside temperature, to distribute the mixture to each cylinder evenly and to stabilize the air/fuel mixture ratio.

It consists of the thermo sensor (thermo valve) and the Air Control Actuator (ACA). The thermo sensor located in the air cleaner case senses the temperature of the intake air and controls the vacuum line by opening and closing its passage to the ACA. According to this opening and closing operation, the vacuum in the intake manifold actuates the damper through the diaphragm in the ACA. For the warm air, the air is warmed up in the exhaust manifold cover and for the cold air, the outside air is drawn through the fresh air passage and both enter the air cleaner.

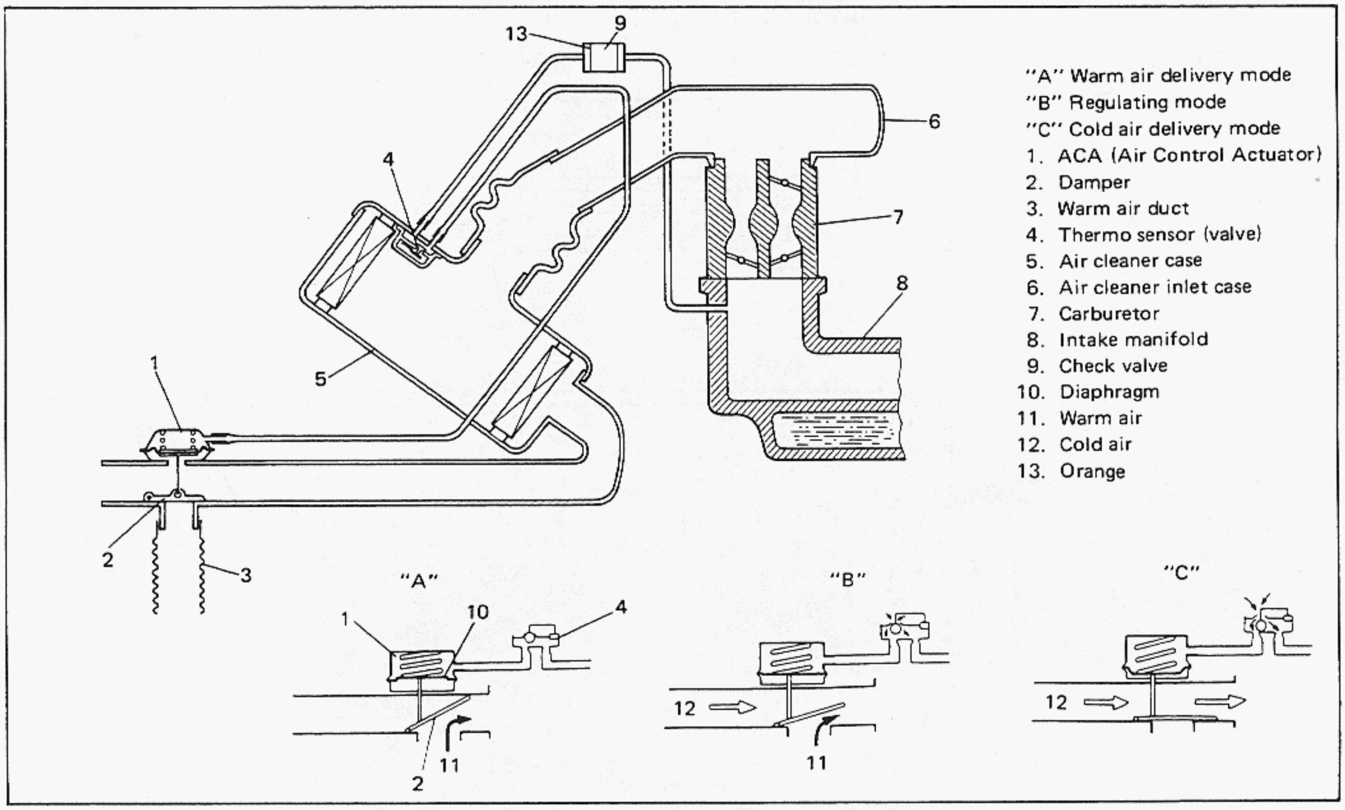


Fig. 5-1-4

System Operation

When engine is started in cold weather, the thermo valve is closed because the temperature of the intake air in the air cleaner is low. Therefore, the vacuum is transmitted to the ACA diaphragm, which then pulls up the damper linked to the diaphragm to open the warm air duct fully. As the engine is warmed up, the temperature of the intake air coming into the air cleaner from the warm air duct rises and the thermo valve starts opening. As a result, the vacuum transmitted to the ACA diaphragm decreases, and the damper pushed down by the spring force lessens the warm air duct opening. In this state, warm air and cold air are mixed together and enters the air cleaner.

When the engine is operating at high rpm and under high load condition, the temperature of the air coming from the warm air duct rises very high, causing the thermo valve opening to become even larger and the damper opening smaller. That is, the amount of the warm air coming from the warm air hose decreases and the cold air amount increases.

In this way, this system serves to maintain the temperature of the intake air going into the carburetor almost at a constant level.

CHARCOAL CANISTER STORAGE SYSTEM

This system serves to reduce the amount of fuel evaporative emission (HC) to be released into the atmosphere.

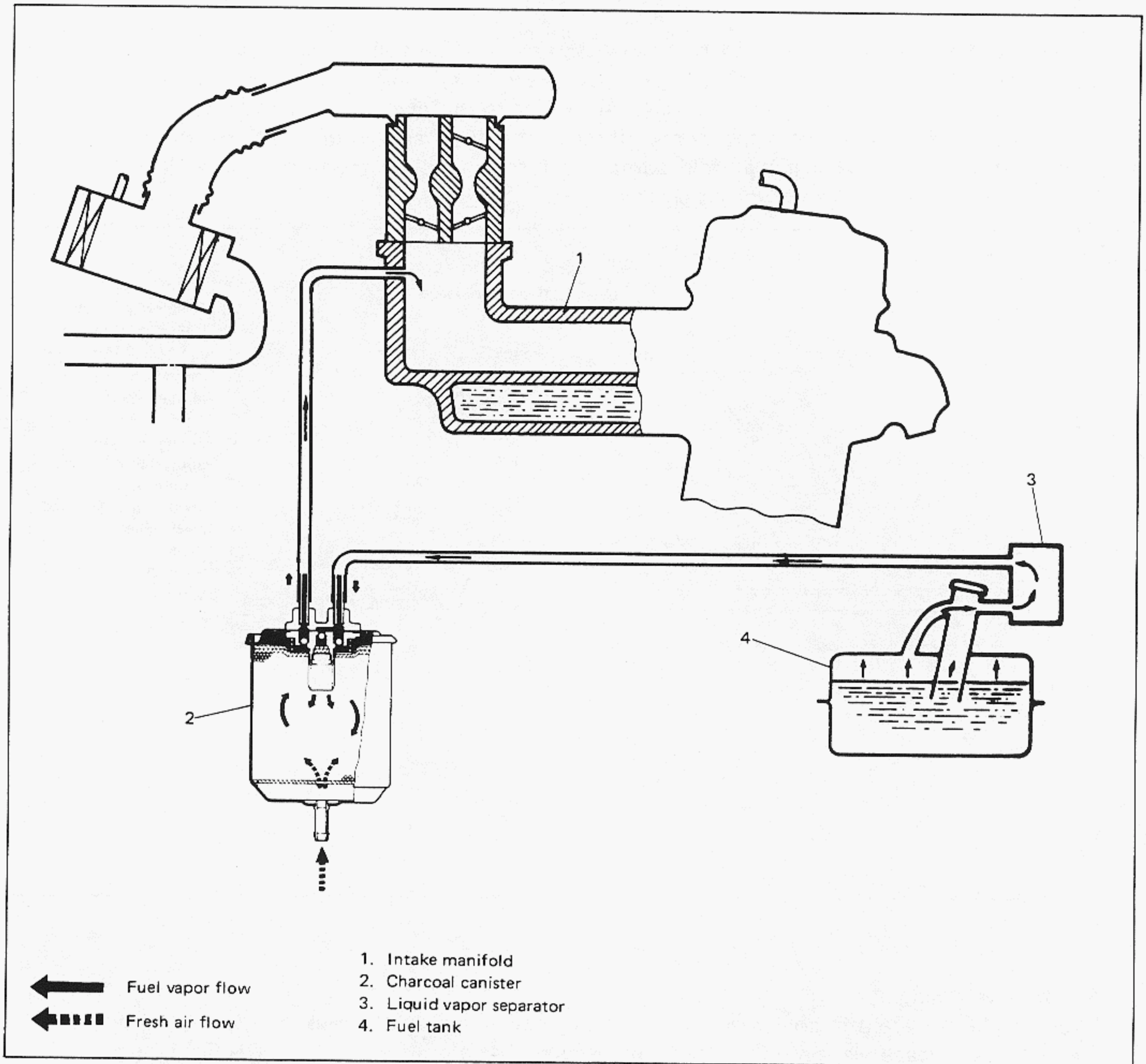


Fig. 5-1-5

Operation

The vapor generated in the fuel tank while driving or the engine at a stop enters the charcoal canister where the charcoal absorbs and stores the fuel vapor. While the engine is running, the fuel vapor stored in the canister is drawn into the intake manifold together with fresh air to be burned. While the engine is not running, the fuel vapor is stored in the canister.

HOT IDLE COMPENSATOR (HIC)

HIC attached to the carburetor body serves to provide the optimum air/fuel mixture during hot idle so as to ensure stable idle speed.

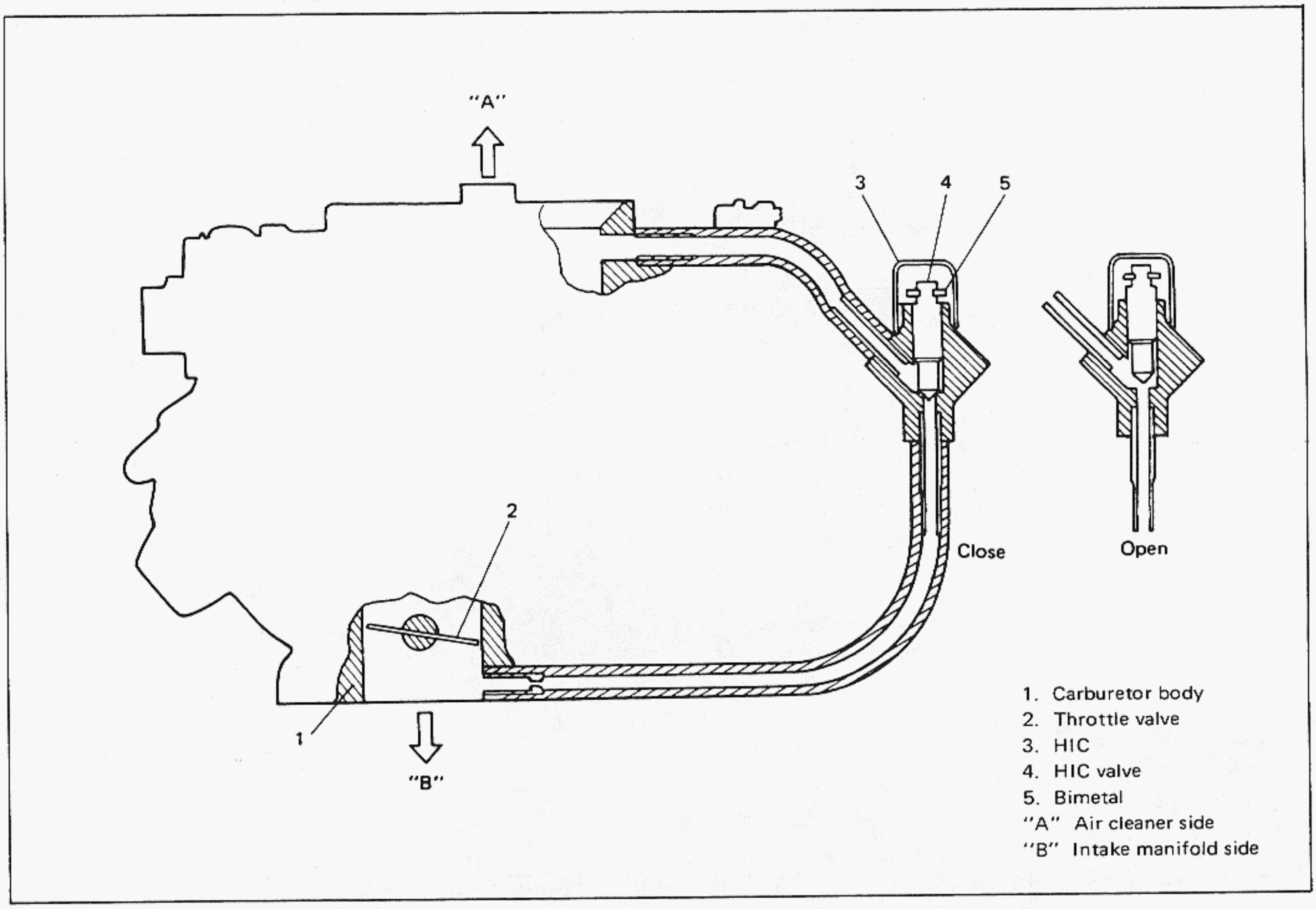


Fig. 5-1-6

Operation

HIC has a bimetal which warps as the heat transferred to it rises higher than about 50°C (122°F). Caused by this, the valve in HIC starts to open and it reaches to the full open state at about 68°C (154°F).

While the engine at idle, the throttle valve is closed and the vacuum in the intake manifold stays high. As the HIC valve opens in this state, the air from the air cleaner side of the carburetor is drawn through the HIC valve into the intake manifold to prevent the air/fuel mixture getting richer during hot idle, thus maintaining a stable idle speed.

EXHAUST GAS RECIRCULATION (EGR) SYSTEM

This system consists of EGR valve, BVSV (Bi-metal Vacuum Switching Valve), TWSV (Three Way Solenoid Valve), 4th switch and 5th switch, and recycles a part of the exhaust gas from the exhaust manifold back to the intake manifold through the EGR valve so as to lower the combustion temperature in the combustion chamber. This reduces the formation of nitrogen oxides (NOx).

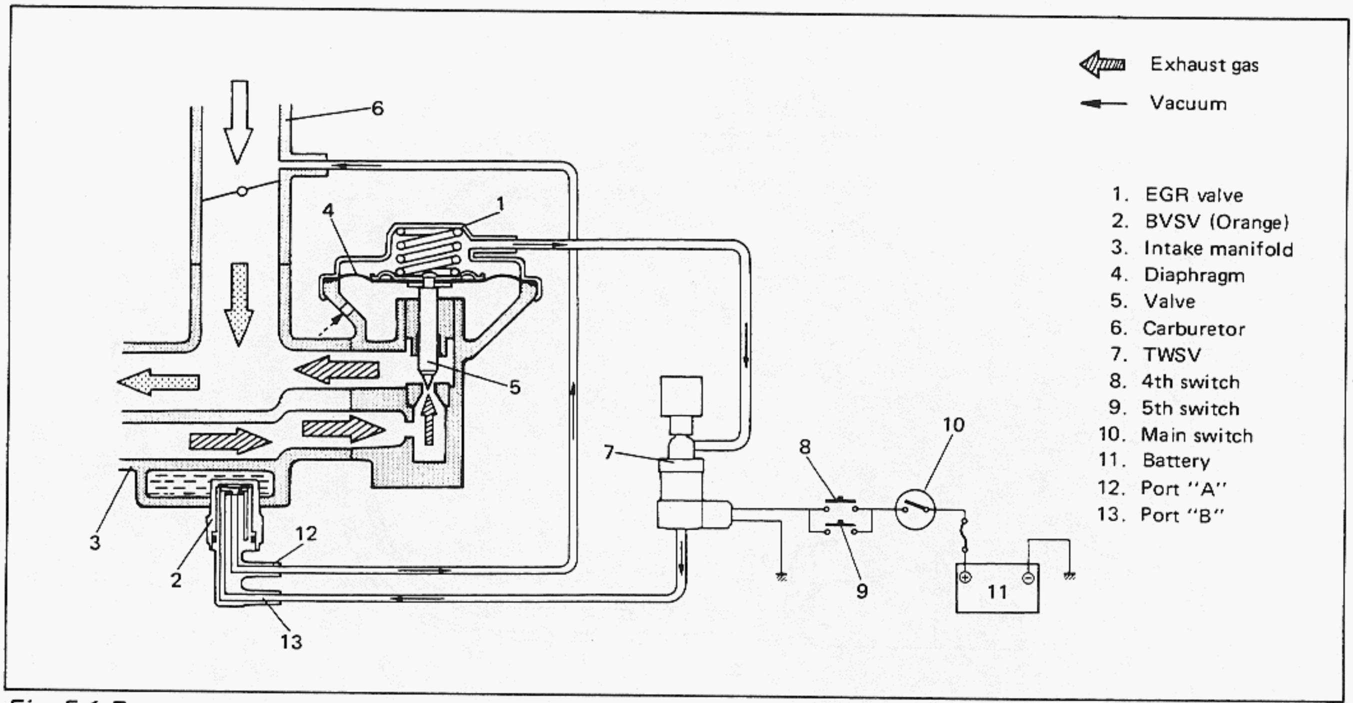
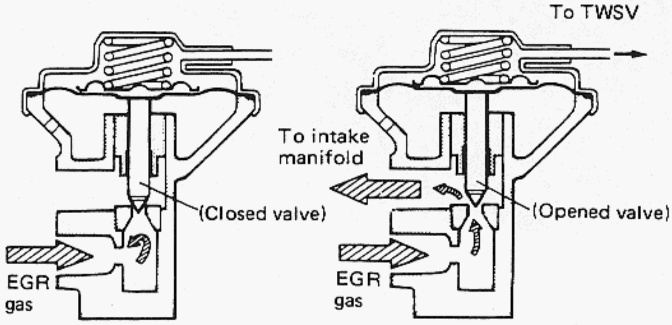


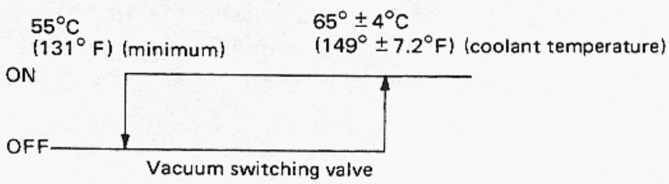
Fig. 5-1-7

Operation

When the water temperature in the intake manifold is below about 55°C (131°F), both BVSV and EGR valve remain closed.

When the water temperature in the intake manifold reaches about 65°C (149°F), the ports "A" and "B" of the BVSV are connected. Through these ports, the vacuum in the carburetor reaches the EGR valve and pulls its diaphragm as shown in the figure. Consequently, the EGR valve itself moves to open the passage between the exhaust manifold and intake manifold. In this state, a part of the exhaust gas can pass through the EGR valve and the intake manifold and back into the combustion chamber. However, if the gear shift lever is shifted to the 4th or the 5th position, the TWSV closes the vacuum passage from the BVSV to the EGR valve. Consequently, the EGR valve closes and the exhaust gas does not flow into the intake manifold.





The vacuum is less than about 8 ± 0.8 cmHg (3.15 ± 0.3 inHg) when the EGR valve is closed and more than about 17 cmHg (6.7 inHg) when fully opened.

Fig. 5-1-8

5-2. MAINTENANCE SERVICE

GENERAL

If the emission control hoses were disconnected and any system component was removed for service, be sure to reinstall the component properly and route and connect hoses correctly after service. Refer to Fig. 5-1-1 for hose connection.

PCV SYSTEM

Checking PCV System

NOTE:

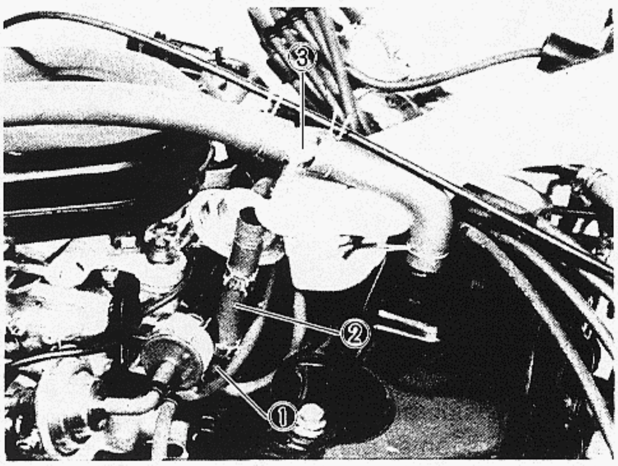
If the engine is idling rough, this may be caused by a clogged PCV valve, plugged hoses or vacuum leakage of PCV line, therefore, never adjust the carburetor idle without first checking the PCV valve and hoses.

[PCV hoses]

Check hoses for connection, leakage, clog, and deterioration. Replace as necessary.

[PCV valve]

1) Disconnect PCV hoses at three way joint.
2) Run engine at idle.
3) Place your thumb over the end of disconnected PCV hose to check for vacuum. If there is no vacuum, check for clogged hose or valve. Replace as necessary.

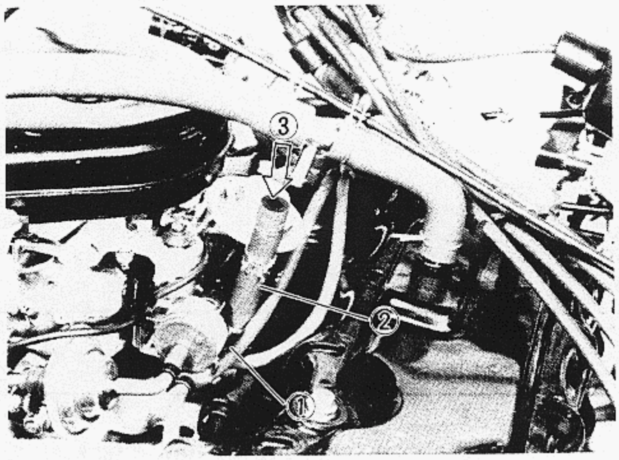


1. PCV valve
2. PCV hose
3. Three way joint

Fig. 5-2-1

4) After checking vacuum, stop engine and check PCV valve for sticking.
   With engine stopped, remove PCV hose and connect a new hose to PCV valve.
   Blow air into new hose and check that air flows with difficulty from cylinder head side to intake manifold side. If air flows without difficulty, the valve is stuck in "Open" position. Replace PCV valve. Before installing new PCV valve to intake manifold, wind sealing tape on thread of the valve.

> **WARNING:**
> **Do not suck air through PCV valve. The petroleum substances inside the valve and fuel vapor inside intake manifold are harmful.**



1. PCV valve
2. New PCV hose
3. Blow air

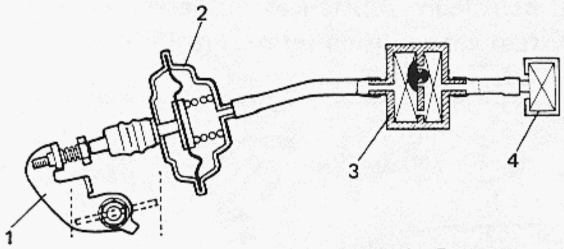
Fig. 5-2-2

5) Connect PCV hose securely.

DASH POT SYSTEM

Checking Dash Pot System

1) Start engine and warm it up enough.
2) Confirm that engine is at specified idle speed and stop engine (ignition key at OFF position).
3) Move throttle lever to the halfway (1/2) position of its full open stroke with a finger.
4) Then let finger off the throttle lever.
5) Observe how long it takes the lever ① to return to its original position after being released.
   It should be between 1 to 4 seconds.



1. Dash pot lever
2. Dash pot actuator
3. VTV
4. Filter

Fig. 5-2-3

Return time of dash pot lever ①	1 – 4 seconds

If not within above specification, check following parts.

[Dash pot hose]
Check hose for breakage or damage and also for secure connection. If found defective, replace or repair.

[Actuator]
With engine stopped, disconnect hose "A" from actuator and move throttle lever to the wide open throttle position. Holding throttle lever at this position, close actuator pipe (where hose "A" was taken off) with a finger and then take hand off the throttle lever.

If rod "B" doesn't move (remains where it is) at this time and if it returns smoothly to its original position (idle position) when finger is taken off the pipe, actuator is in good condition. If something is found wrong in this check, replace actuator.

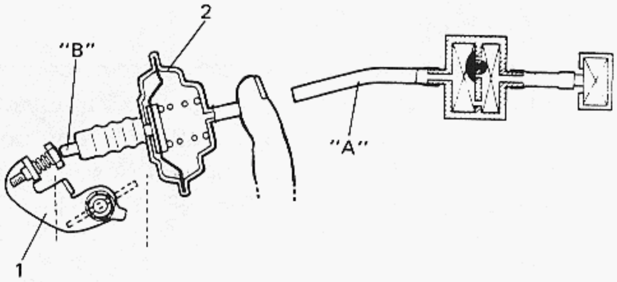


Fig. 5-2-4

1. Dash pot lever
2. Dash pot actuator
"A" : Hose
"B" : Dash pot rod

[VTV (Vacuum Transmitting Valve)]
Remove VTV from carburetor. Use a vacuum pump gauge for VTV check. If pointer of vacuum pump gauge reacts as described below in each condition, VTV is in good condition.

With vacuum pump gauge set at "A" (Blue) side of VTV, when pump is operated, pointer doesn't move (remains at zero position).

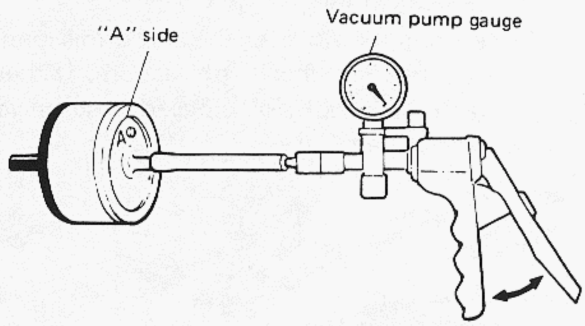


Fig. 5-2-5

With vacuum pump gauge set at "B" (Black) side of VTV, when pump is operated, pointer moves considerably but moves back to zero position as soon as pump operation is stopped.

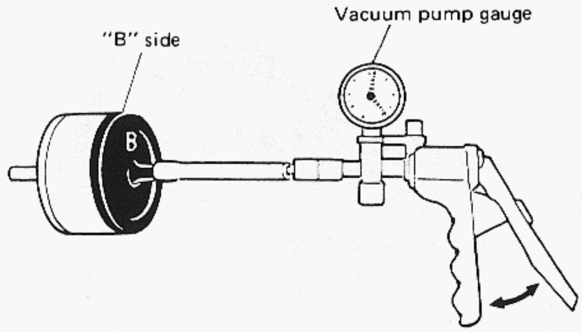


Fig. 5-2-6

If check result is unsatisfactory, replace VTV.

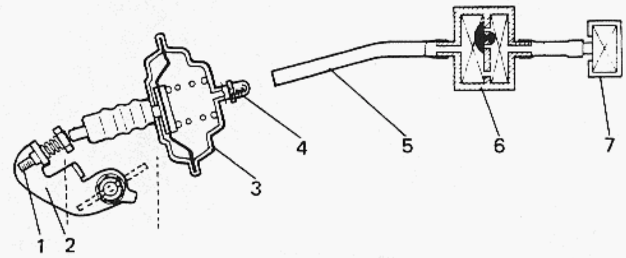
Be sure to direct "A" side (blue) foward actuator for installation.

[Dash pot adjustment]

If every part of this system was confirmed to be in good condition and yet dash pot lever ① return time is out of specification, adjust as follows.

1) Start engine and warm it up to normal operating temperature.
2) Confirm that engine is at specified idle speed.
3) Disconnect vacuum hose from dash pot actuator.
4) Open throttle lever to the halfway (1/2) position. With dash pot rod extended fully, close actuator pipe with finger or blind plug. Release throttle lever. At this time, dash pot lever should be held in certain position with fully extended dash pot rod. In this state, adjust engine speed to the following specification with dash pot adjusting screw.

Engine speed when dash pot rod is extended fully	2,000 – 2,200 r/min



1. Dash pot adjusting screw
2. Dash pot lever
3. Dast pot actuator
4. Blind plug
5. Hose
6. VTV
7. Filter

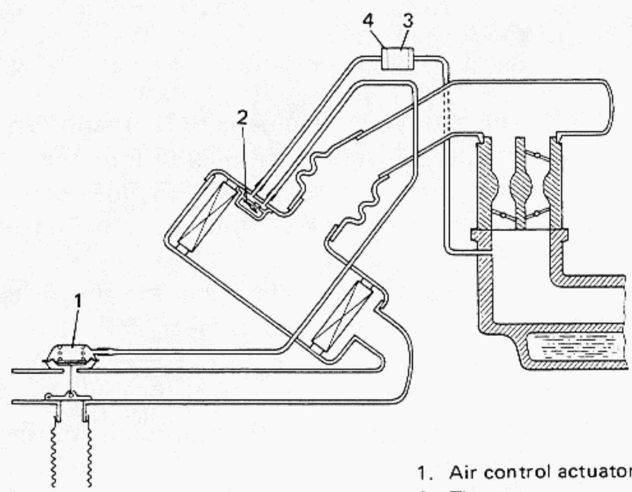
Fig. 5-2-7

After adjusting, be sure to connect vacuum hose to actuator.

TCAC SYSTEM

Checking TCAC System

1) Check vacuum hose for connection, deterioration or damage. Replace as necessary.



1. Air control actuator
2. Thermo sensor
3. Check valve
4. Orange side

Fig. 5-2-8

2) With engine at a stop, make sure that the valve indicated in figure is completely closed (closing warm air side). This check should be carried out by putting finger into duct after removing warm air hose from it.

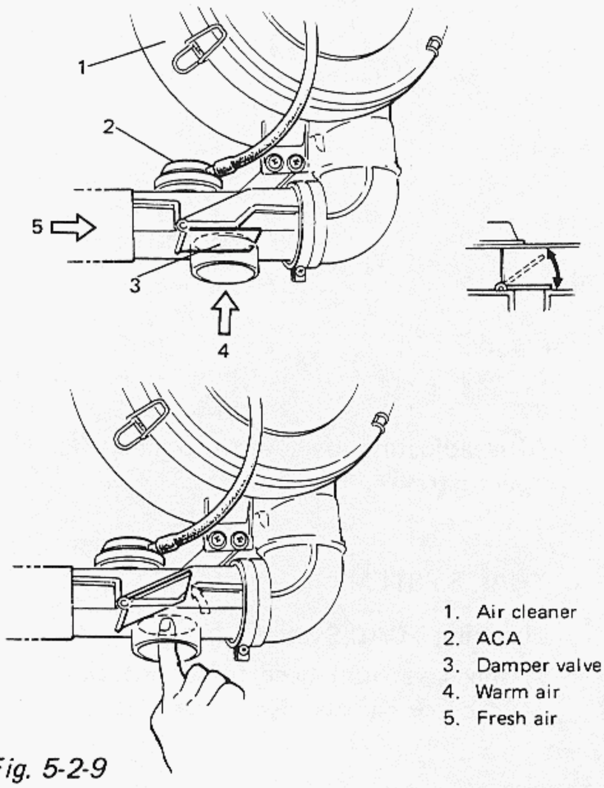


Fig. 5-2-9

3) Check that when engine is started (and run at idle speed) under the condition that air cleaner is cool, valve on warm air side becomes fully open and one on fresh air inhaling side is completely closed.
4) If nothing was found faulty in the above step, connect warm air hose.

If found defective in above step 2) or 3), inspect following parts according to each procedure.

[Air control actuator]
1) Disconnect vacuum hose from thermo sensor.
2) Make sure that damper opens fully when more than 20 cmHg (7.87 in.Hg) vacuum is applied to ACA.

Also, make sure that damper is held at the same position when a constant vacuum is applied to it.
If damper doesn't open or close smoothly, or it isn't held at the same position, replace ACA.

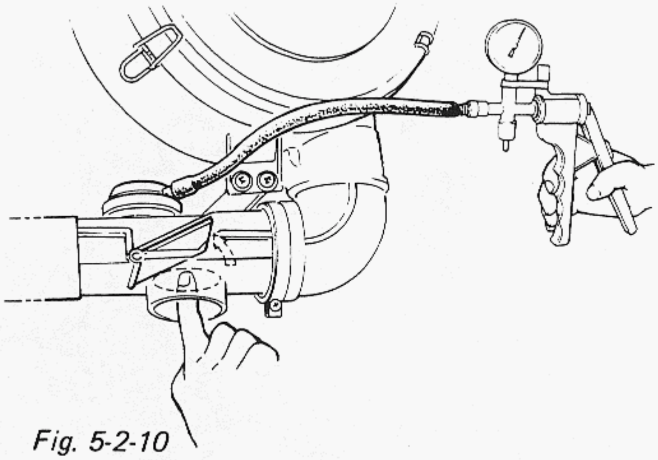


Fig. 5-2-10

[Thermo sensor]
1) Remove air cleaner case cap.
2) Disconnect two vacuum hoses from thermo sensor.
3) Measure the temperature around thermo sensor.
4) Close a nozzle with finger and then blow air into nozzle. If measured temperature is above 40°C (104°F), air should come out of thermo sensor valve (valve is open) as shown in Fig. 5-2-11.
If the temperature is below 25°C (77°F), air should not come out (valve is closed).

Replace defective parts.

NOTE:
- **To check thermo sensor for operation at higher than 40°C (104°F) temperature when thermo sensor is lower than 25°C (77°F), remove thermo sensor from air cleaner cap and warm it up with hair drier or photo light before checking.**
- **Never touch bimetal or valve in thermo sensor.**

5) After checking, connect two vacuum hoses to thermo sensor, and reinstall air cleaner case cap.

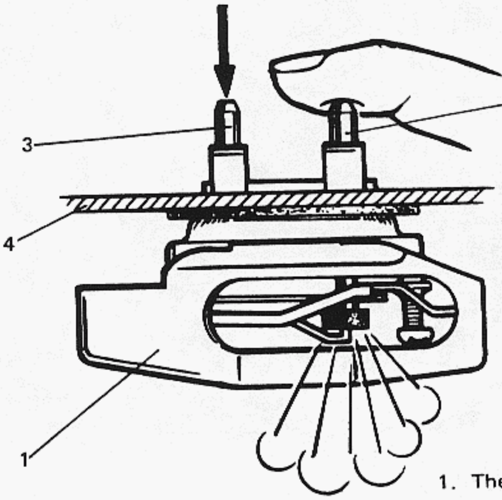


Fig. 5-2-11

[Check valve]

1) Remove check valve with vacuum hose.
2) Using vacuum pump gauge, check for the following.

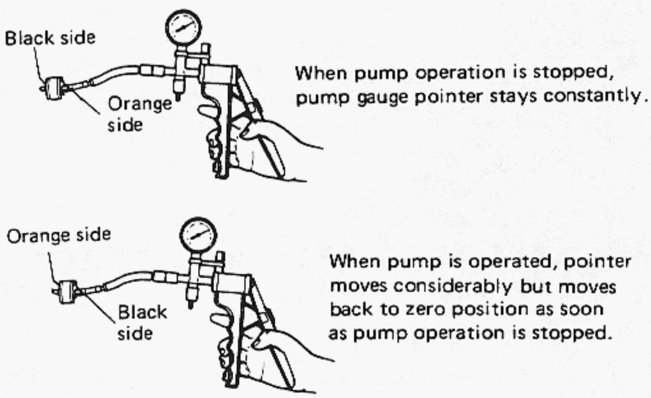


Fig. 5-2-12

If found defective, replace.

3) Install check valve with its orange side directed toward thermo valve.

CHARCOAL CANISTER STORAGE SYSTEM

Checking Charcoal Canister Storage System

1) Disconnect hose (A & B) from charcoal canister, which is located in engine compartment (Fig. 5-2-13 shows right handle vehicle).

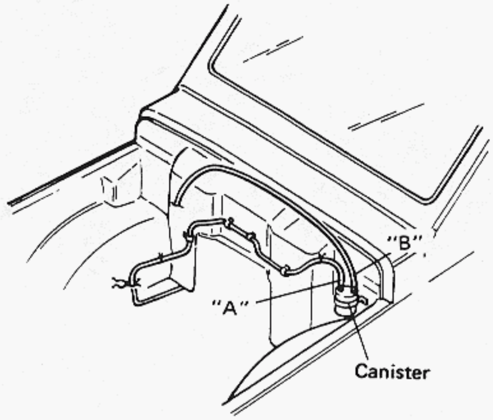


Fig. 5-2-13

2) When air is blown into pipe A, there should be no restriction of flow through pipes B and C.
3) When air is blown into pipe B, air should not pass through either pipe A or C.
4) If operation differs from above description, charcoal canister must be replaced.
5) The canister is cleaned by blowing 40 psi of (3 kg/cm^2) air into pipe A while sealing pipe B with finger.

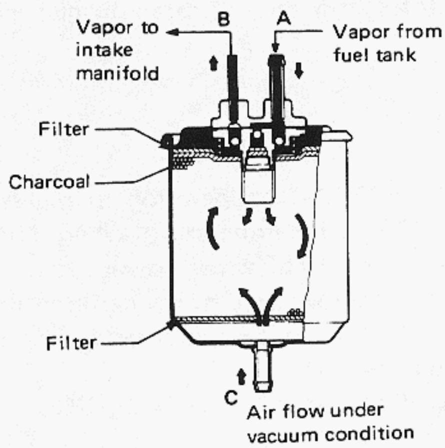


Fig. 5-2-14

[Hoses]
Visually inspect hoses and pipe for cracks, damage, or excessive bends, and hose connection for tightness (Fig. 5-2-15 shows right handle vehicle).

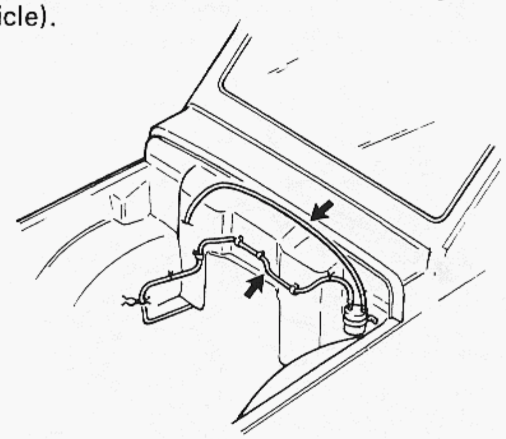
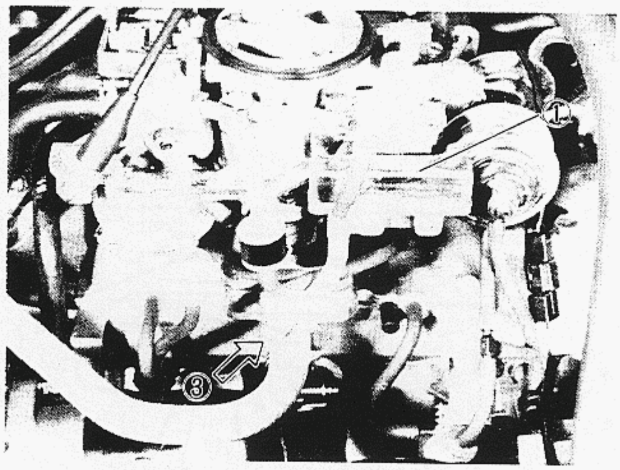
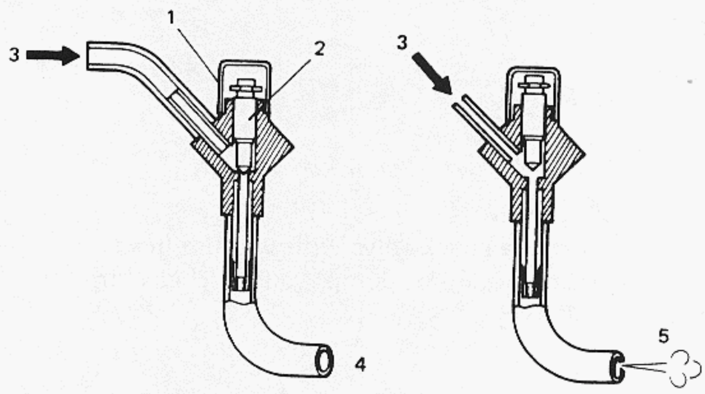


Fig. 5-2-15





1. HIC
2. HIC VALVE
3. Blow air
4. Below 50°C (122°F)
5. Above 68°C (154°F)

Fig. 5-2-16

HOT IDLE COMPENSATOR (HIC)

Checking Hot Idle Compensator

1) Remove air cleaner inlet case.
2) Remove vacuum hoses from carburetor.
3) Check temperature around HIC with thermometer.
4) If temperature is below 50°C (122°F), air should not come out of HIC when air is blown into HIC nozzle. If temperature is above 68°C (154°F), air comes out of HIC.
5) After checking, connect vacuum hose to carburetor and then reinstall air cleaner inlet case.

Replace HIC if defective.

NOTE:

- **To check HIC for operation at higher than 68°C (154°F) temperature when HIC (bimetal) temperature is lower than 50°C (122°F), remove HIC from carburetor body and warm it up with hair drier or photo light before checking.**
- **Never touch bimetal or valve in HIC.**

EXHAUST GAS RECIRCULATION (EGR) SYSTEM

Checking EGR System

1) Run engine when it is cool (coolant temperature is below 55°C (131°F)) and check that EGR valve diaphragm is not operating in this state, by touching diaphragm with finger.

> **WARNING:**
> **If EGR valve is hot, it may be necessary to wear gloves to avoid burning finger.**

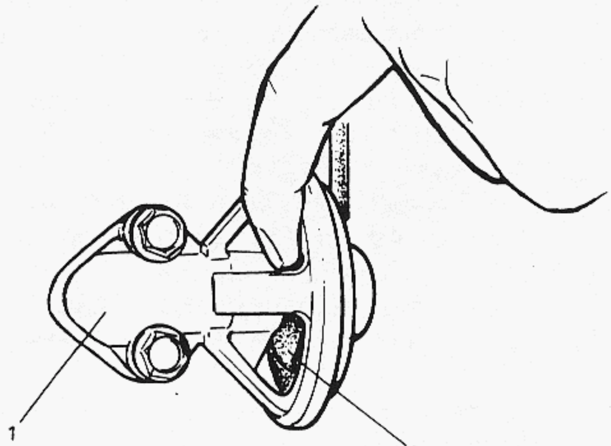


Fig. 5-2-17 Checking EGR Valve Diaphragm

2) Warm up engine to normal operating temperature and race it after warming up. Then check to be sure that diaphragm moves toward ① in Fig. 5-2-18 during acceleration and toward ② during deceleration.

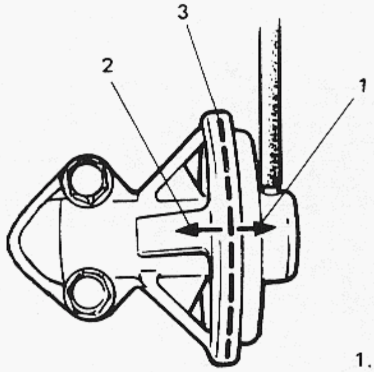


Fig. 5-2-18 Movement of EGR Valve Diaphragm

If found defective in above step 1) or 2), inspect following parts according to each procedure.

[Vacuum hoses]
Check hoses for connection, leakage, clog and deterioration. Replace as necessary.
[EGR valve]
1) Disconnect vacuum hose from TWSV.
2) Connect vacuum pump gauge to its hose.
3) Check that EGR valve diaphragm moves smoothly and that it is held at the same position when more than 20 cmHg vacuum is applied to EGR valve.
If diaphragm doesn't move smoothly, or it isn't held at the same position, replace EGR valve.

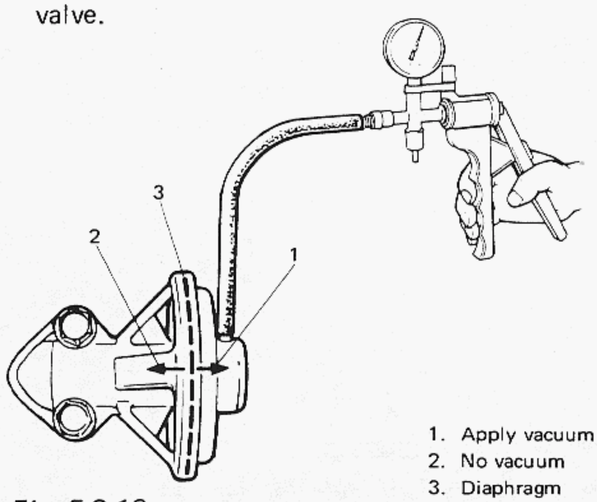
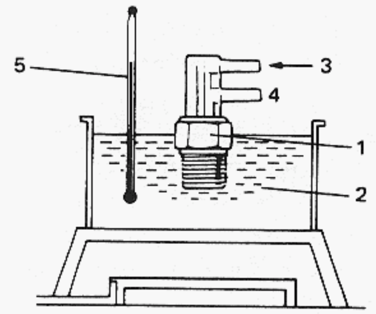


Fig. 5-2-19

4) After checking, be sure to connect vacuum hose to TWSV.

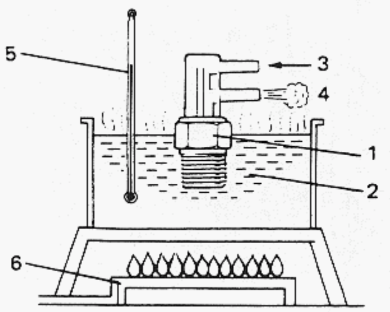
[Bi-metal vacuum switching valve (BVSV)]
NOTE:
For the rough check of the operation, BVSV can be checked by warming up or cooling down the engine without being removed from the intake manifold.
The check procedure is the same as the following except item 1), 2) and 5).
1) Drain cooling system when engine is cold.
2) Disconnect vacuum hoses and remove BVSV from intake manifold.
3) While keeping BVSV cool (below 53°C (127°F)), blow nozzle "3". Air should not come out of nozzle "4".



1. BVSV
2. Cool water
3. Blow air (nozzle)
4. "No air" (nozzle)
5. Thermometer

Fig. 5-2-20 Checking BVSV (1)

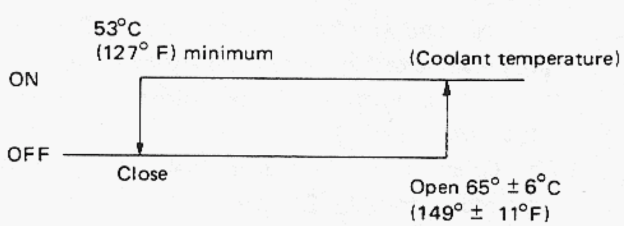
4) While keeping BVSV warm (above 65°C (149°F)) in hot water, blow nozzle "3". Air should come out of nozzle "4".



1. BVSV
2. Hot water
3. Blow air (nozzle)
4. Air (nozzle)
5. Thermometer
6. Heater

Fig. 5-2-21 Checking BVSV (2)

* Bi-metal Vacuum switching valve



5) Reinstall BVSV to intake manifold. Before installing, wind sealing tape on its thread.
6) Connect vacuum hoses.

[Three way solenoid valve (TWSV)]

1) Disconnect vacuum hoses from EGR valve and BVSV.
2) By blowing air into hose ① disconnected from EGR valve, make sure there is continuity between hoses ① and ②.
3) Turn on ignition switch and shift gear shift lever to 4th or 5th gear position. In this state, by blowing air into hose ①, make sure there is no continuity between hoses ① and ② but continuity between hose ① and filter.

If check results were unsatisfactory in above 2) and 3), replace or repair wiring harness or TWSV.

Also, check 4th and 5th switches as it is possible that cause may lie in either switch.

1. Hose to EGR valve
2. Hose to BVSV
3. Filter
4. 4th switch
5. 5th switch
6. Ignition switch
7. Battery
8. TWSV

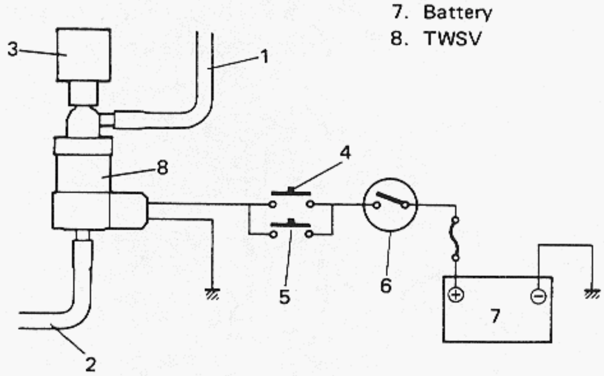


Fig. 5-2-22

4) After checking, be sure to connect vacuum hoses to EGR valve and BVSV.

[4th and 5th switch]

1) Disconnect 4th switch lead wire at coupler.
2) Using ohm meter check it for continuity as follows. There should be continuity when gear shift lever is shifted to 4th position but no continuity at other gear positions.
   If defective, replace.
3) Be sure to connect its lead wire after checking.
4) Carry out the same check (steps 1) to 3)) with 5th switch.

SECTION 6

ENGINE COOLING SYSTEM

6

CONTENTS

6-1. GENERAL DESCRIPTION

The cooling system consists of the radiator cap, radiator, water reservoir tank, hoses, water pump, cooling fan, thermostat. The radiator is of tube-and-fin type.

Cooling System Circulation

During engine warm-up (thermostat closed), the water pump discharges coolant into the water jacket chamber adjacent to No. 1 cylinder. Coolant then flows through the cylinder block and the cylinder head. Coolant then returns to the water pump through intake manifold, heater inlet hose, heater unit, heater outlet hose, and water intake pipe.

As for vehicle not provided with heater, coolant flows as follows: water pump → cylinder block → cylinder head → intake manifold → Bypass hose → water intake pipe.

During normal temperatures (thermostat open), coolant takes the same basic route but is now allowed to flow past the thermostat, the inlet hose and the radiator, and then back to the water pump through the outlet hose and the water intake pipe.

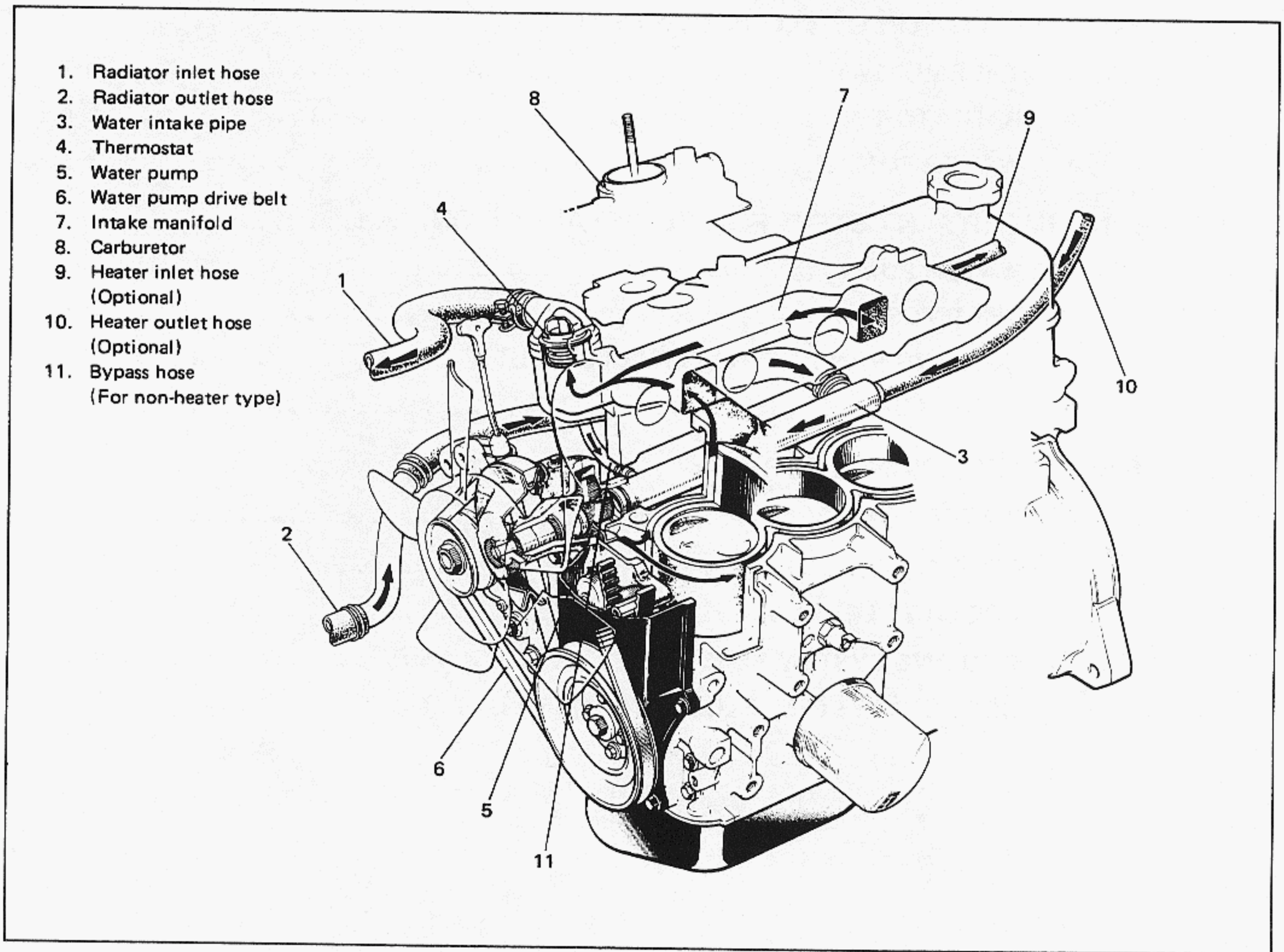


Fig. 6-1 Cooling system

Radiator Cap

A pressure-vent cap is used on the radiator. The cap contains a pressure valve and vacuum valve. The pressure valve is held against its seat by a spring of pre-determined strength which protects the cooling system by relieving the pressure if the pressure in cooling system rises by 0.9 kg/cm^2 (12.8 psi, 90 kPa). The vacuum valve is held against its seat by a light spring which permits opening of the valve to relieve vacuum created in the system when it cools off and which otherwise might cause the radiator to collapse.
The cap has its face marked 0.9, which means that its pressure valve opens at 0.9 kg/cm^2 (12.8 psi, 90 kPa).

NOTE:
Do not remove radiator cap to check engine coolant level; check coolant visually the see-through water reservoir tank.
Coolant should be added only to reservoir tank as necessary.

> WARNING:
> **As long as there is pressure in the cooling system, the temperature can be considerably higher than the boiling temperature of the solution in the radiator without causing the solution to boil. Removal of the radiator cap while engine is hot and pressure is high will cause the solution to boil instantaneously and possibly with explosive force, spewing the solution over engine, fenders and person removing cap. If the solution contains flammable anti-freeze such as alcohol (not recommended for use at any time), there is also the possibility of causing a serious fire.**

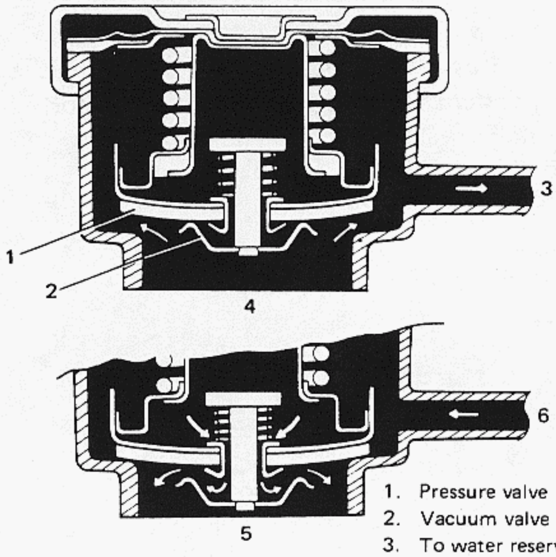


Fig. 6-2

Water Reservoir Tank

A "see-through" plastic reservoir tank is connected to the radiator by a hose. As the car is driven, the coolant is heated and expands. The portion of the coolant displaced by this expansion flows from the radiator into the reservoir tank.
When the car is stopped and the coolant cools and contracts, the displaced coolant is drawn back into the radiator by vacuum.
Thus, the radiator is kept filled with coolant to the desired level at all times, resulting in increased cooling efficiency.
Coolant level should be between "FULL" and "LOW" marks on the reservoir tank.
Coolant should be added only to the reservoir tank as necessary.

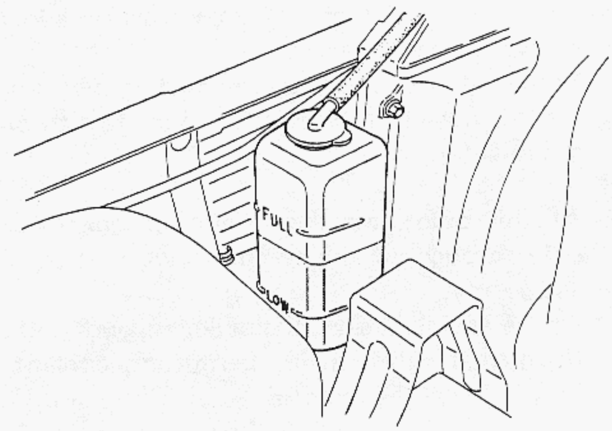


Fig. 6-3 Water reservoir tank

Water Pump

The centrifugal type water pump is used in the cooling system. The pump impeller is supported by a totally sealed bearing. The water pump can not be disassembled.

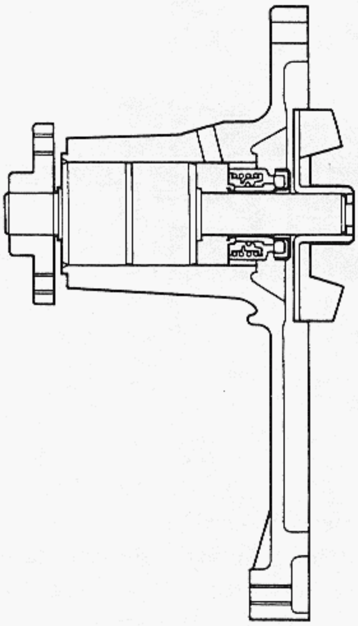


Fig. 6-4

Thermostat

A wax pellet type thermostat is used in the coolant outlet passage to control the flow of engine coolant, to provide fast engine warm up and to regulate coolant temperatures.

A wax pellet element is hermetically contained in a metal case, and expands when heated and contracts when cooled.

When the pellet is heated and expands, the metal case pushes down the valve to open it.

As the pellet is cooled, the contraction allows a spring to close the valve.

Thus, the valve remains closed while the coolant is cold, preventing circulation of coolant through the radiator.

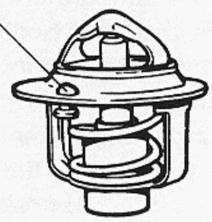
At this point, coolant is allowed to circulate only throughout the engine to warm it quickly and evenly.

As the engine warms, the pellet expands and the thermostat valve opens, permitting coolant to flow through the radiator.

In the top portion of the thermostat, an air bleed valve is provided; this valve is for venting out the gas or air, if any, that is accumulated in the circuit.

There are two types of thermostat, A and B, as given below. Either one is used depending on vehicle specifications. The temperature at which the valve begins to open is stamped on each thermostat. Be sure to note this stamped temperature for replacement.

Thermostat functional spec. ± 1.5°C (34.7°F)		
	Thermostat "A"	Thermostat "B"
Temp. at which valve begins to open	82°C (179°F)	88°C (190°F)
Temp. at which valve become fully open	95°C (203°F)	100°C (212°F)
Valve lift	More than 8 mm at 95°C	More than 8 mm at 100°C



1. Air bleed valve

Fig. 6-5 Thermostat

6-2. REMOVAL

> **WARNING:**
> - **Check to make sure that cooling water temperature is cold before removing any part of cooling system components.**
> - **Also be sure to disconnect ⊖ cord from battery ⊖ terminal before removing any part.**

1. Coolant Draining

1) Remove radiator cap.
2) Loosen drain plug ① on radiator to empty its water side.

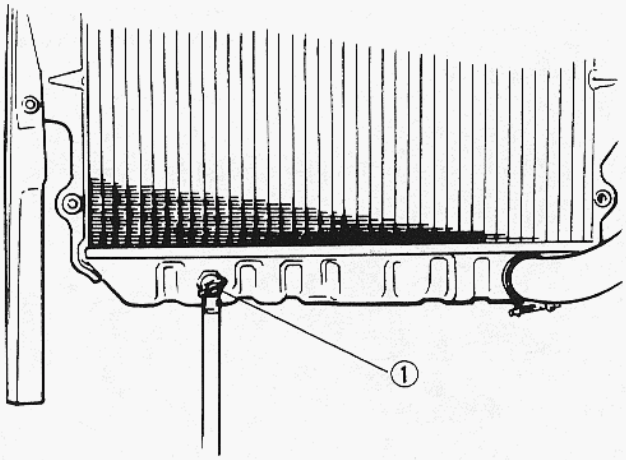


Fig. 6-6

2. Removal of Cooling Water Pipes or Hoses

1) Drain cooling system.
2) To remove these pipes or hoses, loosen screw on each pipe or hose clip and pull hose end off.

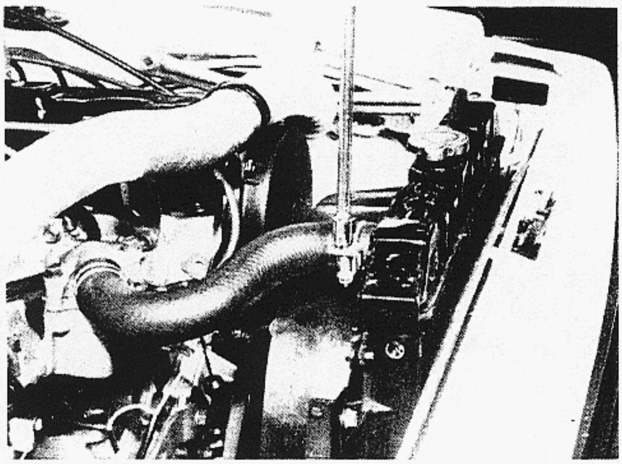


Fig. 6-7

3. Cooling Fan and Pump Belt

1) Remove radiator shroud securing bolts (4 pcs) and cooling fan securing nuts (or bolts, 4 pcs).

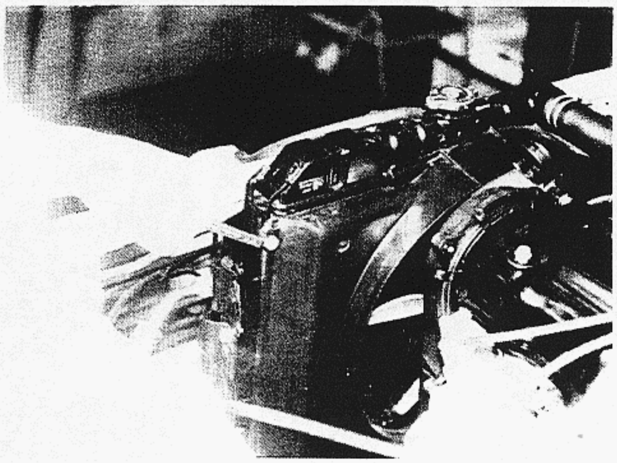


Fig. 6-8

2) Then remove radiator shroud and cooling fan at the same time.
3) Loosen water pump drive belt tension.
4) Remove pump belt.

4. Radiator Removal

1) Drain cooling system.
2) Loosen water pump drive belt tension.
3) Remove radiator shroud and cooling fan at the same time.
4) Disconnect water hoses from radiator.
5) Remove radiator.

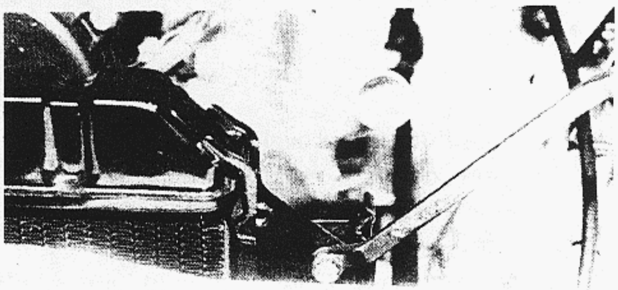


Fig. 6-9

5. Thermostat Removal

1) Drain cooling system.
2) Disconnect thermostat cap from intake manifold.

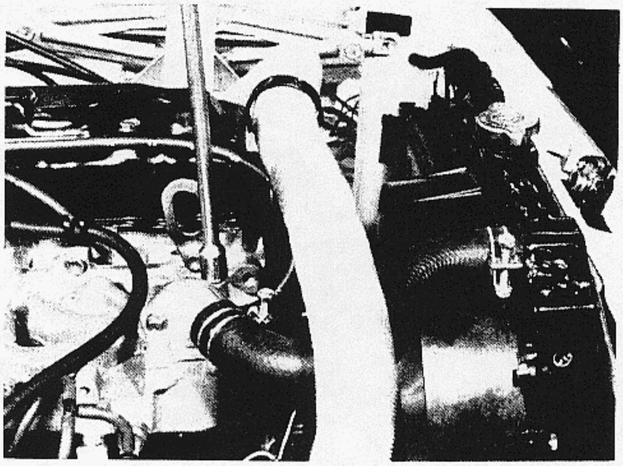


Fig. 6-10

3) Remove thermostat.

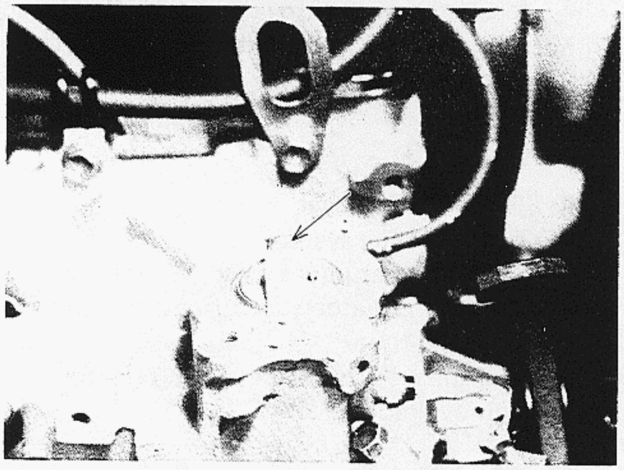
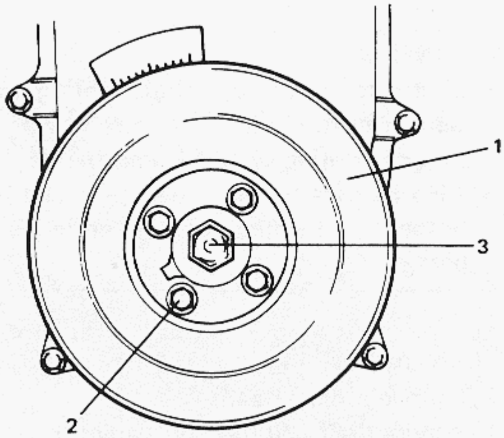


Fig. 6-11

6. Water Pump Removal

1) Drain cooling system.
   Refer to 1. Coolant removal or previous page.
2) Remove the radiator shroud and cooling fan at the same time.
   Refer to 3. Cooling fan and pump belt removal on previous page.
3) Loosen water pump drive belt tension.
   Then remove water pump pulley and pump drive belt.
4) Remove crankshaft pulley by removing 4 pulley bolts. Crankshaft timing belt pulley bolt at the center is needs not to be loosened.



1. Crankshaft pulley
2. Crankshaft pulley bolt
3. Crank timing belt pulley bolt

Fig. 6-12

5) Remove timing belt outside cover.

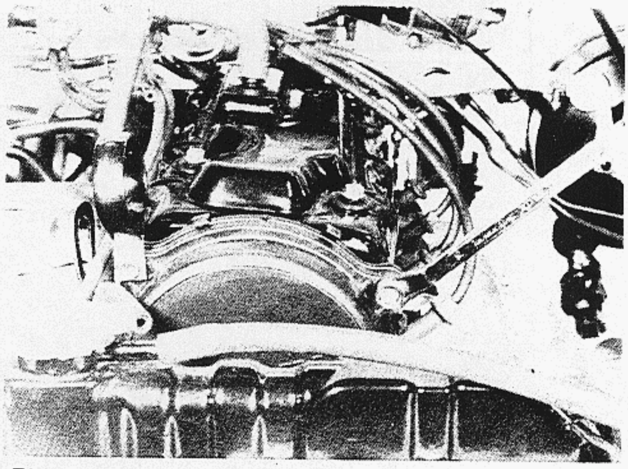
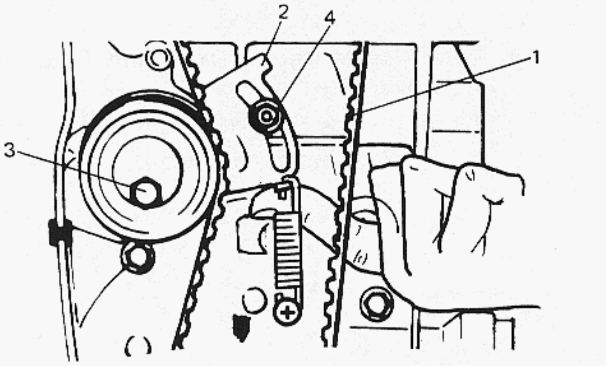


Fig. 6-13

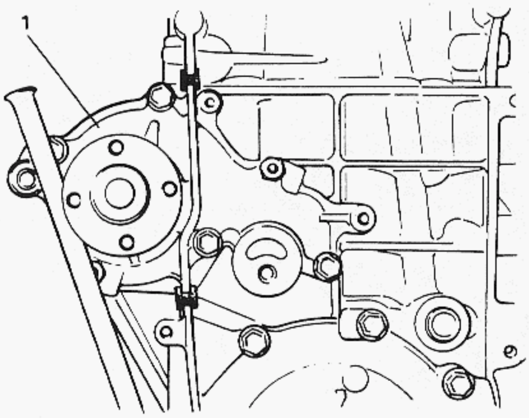
6) Loosen tensioner bolt and stud, and remove belt from crank timing belt pulley and camshaft pulley after pushing up tensioner plate fully with finger as shown in Figure.



1. Timing belt
2. Tensioner plate
3. Tensioner bolt
4. Tensioner stud

Fig. 6-14

7) Remove timing belt tensioner, plate and spring.
8) Remove water pump assembly.



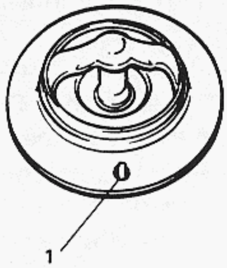
1. Water pump

Fig. 6-15

6-3. INSPECTION OF COMPONENTS

Thermostat

1) Make sure that air bleed valve of thermostat is clear. Should this valve be clogged, engine would tend to overheat.

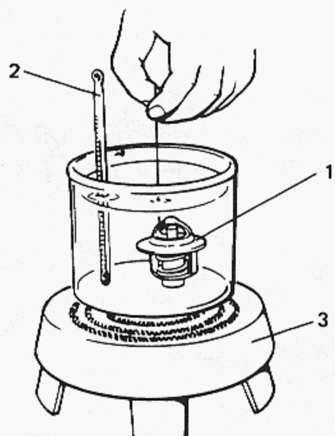


1. Air bleed valve

Fig. 6-16

2) Check valve seat for some foreign matters being stuck which prevent valve from seating tight.
3) Check thermostatic movement of wax pellet as follows:

- Immerse thermostat in water, and heat water gradually.
- Check that valve starts to open at specification temp.
- If valve starts to open at a temperature substantially below or above, thermostat unit should be replaced with a new one. Such a unit, if re-used, will bring about overcooling or overheating tendency.



1. Thermostat
2. Thermometer
3. Heater

Fig. 6-17

Radiator

If the water side of the radiator is found excessively rusted or covered with scales, clean it by flushing with the radiator cleaner compound. This flushing should be carried out at regular intervals for scale or rust formation advances with time even where a recommended type of coolant is used. Periodical flushing will prove more economical.
Inspect the radiator cores and straighten the flattened or bent fins, if any. Clean the cores, removing road grimes and trashes.
Excessive rust or scale formation on the wet side of the radiator lowers the cooling efficiency. Flattened or bent fins obstruct the flow of air through the core to impede heat dissipation.

Radiator flushing interval	Two years (recommended)

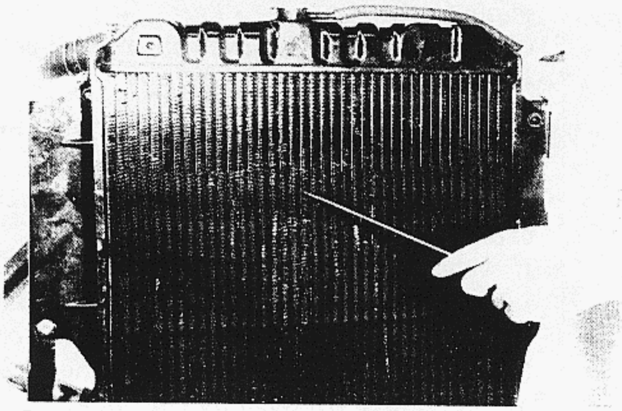


Fig. 6-18

Water Temperature Gauge

For gauge inspection, refer to SECTION 21 BODY ELECTRICAL EQUIPMENT of this manual.

Water Pump

NOTE:

Do not disassemble water pump.

If any repair is required on pump, replace it as assembly.

- Rotate water pump by hand to check for smooth operation.
  If pump does not rotate smoothly or makes an abnormal noise, replace it.

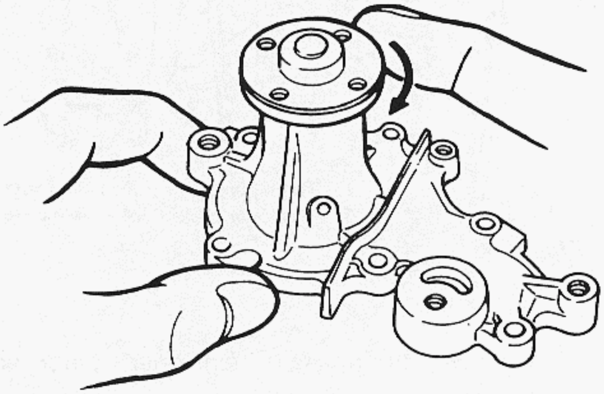


Fig. 6-19

6-4. IMPORTANT STEPS FOR REINSTALLATION

Water Pump

1) Install new pump gasket to cylinder block.
2) Install water pump to cylinder block.

Tightening torque for bolts & nuts	10 – 13 N·m 1.0 – 1.3 kg-m 7.5 – 9.0 lb-ft

After installing water pump, install rubber seal between water pump and oil pump, and another between water pump and cylinder head.

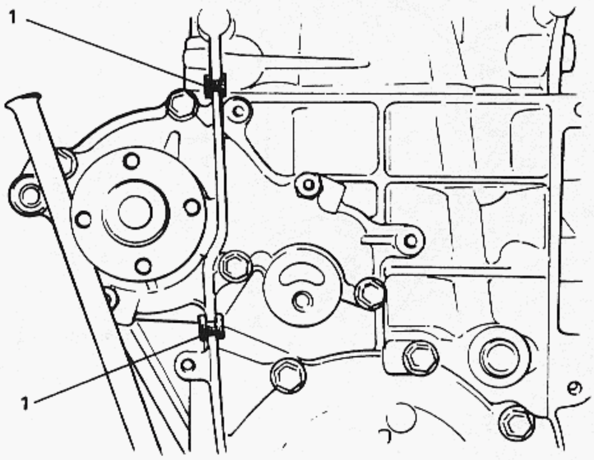


Fig. 6-20

3) Install belt tensioner plate, tensioner, tensioner spring, timing belt and timing belt outside cover.

NOTE:
- **Special care must be used when installing belt tensioner and timing belt. Be sure to refer to p. 3-48 of this manual.**
- **Torque each bolt and nut to specification.**

4) Install crankshaft pulley, water pump pulley, pump drive belt, cooling fan and radiator shroud.
5) Adjust intake and exhaust valve lashes. (For adjustment and related data, refer to p. 3-53 of this manual).
6) Adjust water pump belt tension. (Refer to P. 6-10).
7) Connect negative cable at battery.
8) Fill the cooling system.

Thermostat

1) When positioning the thermostat on the intake manifold, be sure to bring its air breather valve ① to front side of the engine.

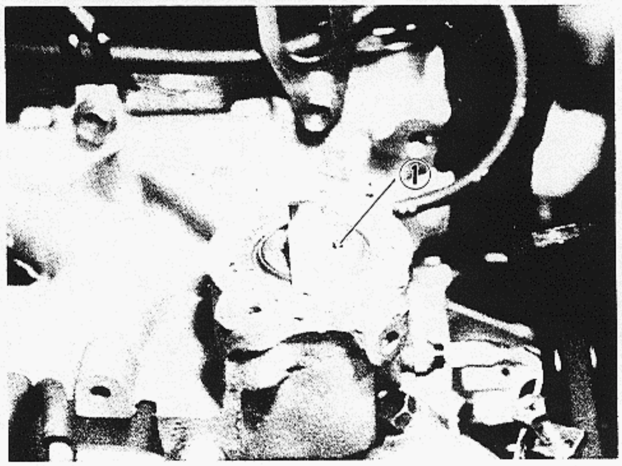


Fig. 6-21

2) Install new gasket and thermostat cap to intake manifold.
3) Fill the cooling system.

Cooling Fan and Water Pump Belt

Once cooling fan or water pump belt has been removed, make sure to tighten bolts and nuts securely in reinstallation and adjust pump belt tension to specification. (For specified tension, refer to p. 6-10.)

Radiator

1) Tighten bolts securely for proper installation. Also, fix joints of 2 hoses with clamps.

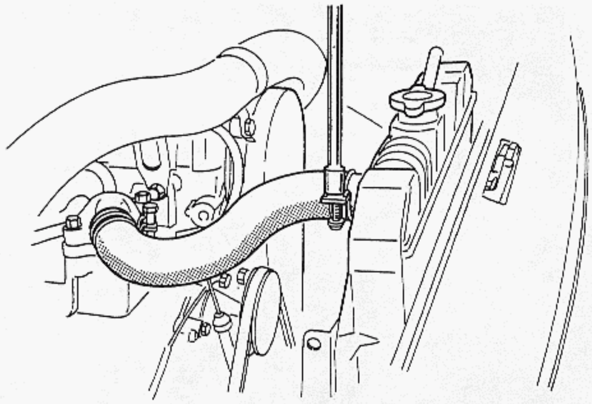


Fig. 6-22

2) Install radiator shroud and cooling fan at the same time.
3) Tighten shroud bolts and fan nuts (or bolts).
4) Adjust water pump belt tension.
5) Fill specified amount of coolant.

6-5. MAINTENANCE SERVICE

Water Pump Belt

1) Inspect belt for cracks, cuts, deformation, wear and cleanliness. Check belt for tension. Belt is in proper tension when it deflects 6 to 9 mm (0.24 – 0.35 in.) under thumb pressure (about 10 kg or 22 lb.).

Belt tension specification	6 – 9 mm (0.24 – 0.35 in.) as deflection

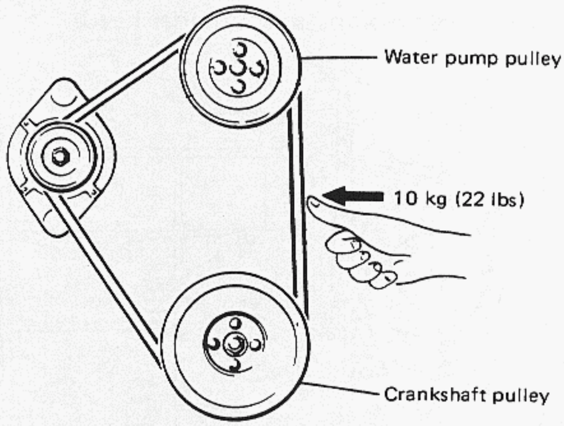


Fig. 6-23

2) If belt is too tight or too loose, adjust it to proper tension by displacing alternator position.

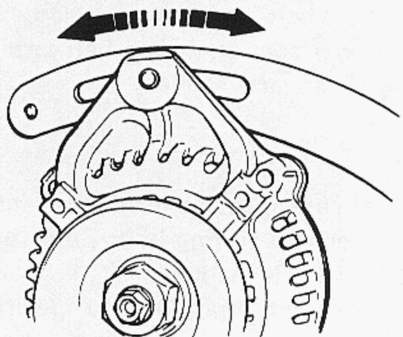


Fig. 6-24

3) Tighten alternator adjusting bolt and pivot bolt.
4) If it is necessary to replace belt, refer to p6-5 for procedure.

> **WARNING:**
> **All adjustments described above are to be performed with ENGINE NOT RUNNING.**

Coolant

The coolant recovery system is standard. The coolant in the radiator expands with heat, and the overflow is collected in the reservoir tank.

When the system cools down, the coolant is drawn back into the radiator.

The cooling system has been filled at the factory with a quality coolant that is either 50/50 mixture of water and GOLDEN CRUISER 1200 or 30/70 mixture of water and GOLDEN CRUISER 1200.

The 50/50 mixture coolant solution provides freezing protection to –36°C (–33°F), the 30/70 mixture coolant solution provides freezing protection to –16°C (3°F), and it has been formulated to be used for two full calendar years or 40,000 km, whichever occurs first, of normal operation without replacement, provided the proper concentration of coolant is maintained.

GOLDEN CRUISER 1200 – "Anti-freeze and Summer Coolant" – its effects

1) Its freezing temperature is much lower and depends on the concentration of GOLDEN CRUISER 1200. It is an anti-freeze coolant.
2) It does not corrode the metal surfaces of the cooling circuit. It is an anti-corrosion coolant.
3) It does not develop foam or bubbles. It is a foam-inhibited coolant.

When changing the engine coolant, use mixture of 50% water and 50% GOLDEN CRUISER 1200 for the market where ambient temperature falls lower than –16°C (3°F) in winter and mixture of 70% water and 30% GOLDEN CRUISER 1200 for the market where ambient temperature doesn't fall lower than –16°C (3°F).

ANTI-FREEZE PROPORTIONING CHART

Freezing Temperature	°C	–16	–36
	°F	3	–33
GOLDEN CRUISER Concentration	%	30	50
Ratio of compound to cooling water	ltr.	1.50/3.50	2.50/2.50
	US pt.	3.17/7.39	5.28/5.28
	Imp. pt.	2.64/6.16	4.40/4.40

COOLANT CAPACITY	
Engine, radiator and heater	4.4 liters (9.3/7.7 US/Imp pt.)
Reservoir tank	0.6 liters (1.3/1.1 US/Imp pt.)
Total	5.0 liters (10.6/8.8 US/Imp pt.)

NOTE:

- **Alcohol or methanol base coolants or plain water alone should not be used in cooling system at any time, as damage to cooling system could occur.**
- **Even in a market where no freezing temperature is anticipated, mixture of 70% water and 30% GOLDEN CRUISER 1200 should be used for the purpose of corrosion protection and lubrication.**

Coolant Level

To check level, lift hood and look at "see through" water reservoir tank.

It is not necessary to remove radiator cap to check coolant level.

WARNING:

To help avoid danger of being burned:

- **do not remove reservoir tank cap while coolant is "boiling", and**
- **do not remove radiator cap while engine and radiator are still hot.**

Scalding fluid and steam can be blown out under pressure if either cap is taken off too soon.

When engine is cool, check coolant level in reservoir tank. A normal coolant level should be between "FULL" and "LOW" marks on reservoir tank.

If coolant level is below "LOW" mark, remove reservoir tank cap and add proper coolant to tank to bring coolant level up to "FULL" mark. Then, reinstall cap.

NOTE:

If proper quality antifreeze is used, there is no need to add extra inhibitors or additives that claim to improve system. They may be harmful to proper operation of system, and are unnecessary expense.

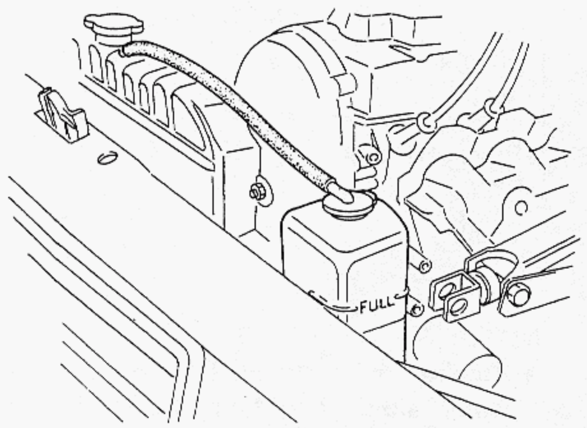


Fig. 6-25

Cooling System Service

Cooling system should be serviced as follows.

1) Check cooling system for leaks or damage.
2) Wash radiator cap and filler neck with clean water by removing radiator cap when engine is cold.
3) Check coolant for proper level and freeze protection.
4) Using a pressure tester, check system and radiator cap for proper pressure holding capacity 0.9 kg/cm² (12.8 psi, 90 kPa). If replacement of cap is required, use proper cap specified for this vehicle.
5) Tighten hose clamps and inspect all hoses. Replace hoses whenever cracked, swollen or otherwise deteriorated.
6) Clean frontal area of radiator core.

NOTE:

After installing radiator cap ① to radiator, make sure that its ear ② is aligned with reservoir tank hose ③ as shown in Figure. If not, turn cap more to align its ear with hose.

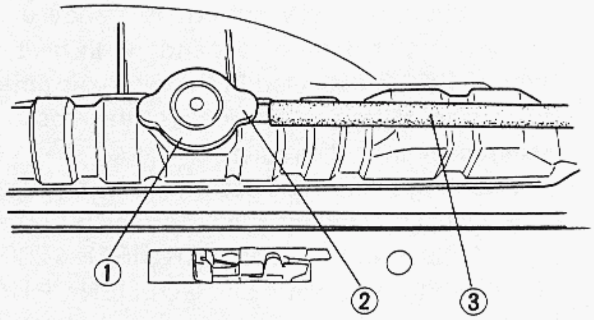


Fig. 6-26 Installation of radiator cap

Cooling System, Flush and Refill

1) Remove radiator cap when engine is cool:

> WARNING:
> **To help avoid danger of being burned, do not remove radiator cap while engine and radiator are still hot. Scalding fluid and steam can be blown out under pressure if cap is taken off too soon.**

2) With radiator cap removed, run engine until upper radiator hose is hot (this shows that thermostat is open and coolant is flowing through system).
3) Stop engine and open radiator drain plug ① to drain coolant.

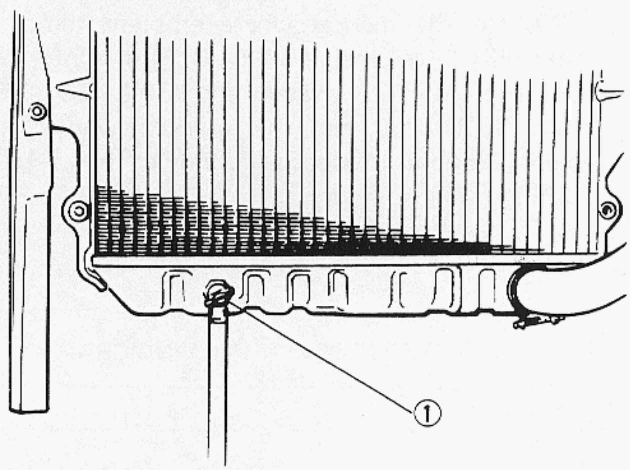


Fig. 6-27 Radiator drain plug

4) Close drain plug. Add water until system is filled and run engine until upper radiator hose is hot again.
5) Repeat steps 3) and 4) several times until drained liquid is nearly colorless.
6) Drain system and then close radiator drain plug tightly.
7) Disconnect hose from water reservoir tank. Remove tank and pour out any fluid. Scrub and clean inside of tank with soap and water. Flush it well with clean water and drain. Reinstall tank and hose.
8) Add proper mixture coolant (refer to page 6-11 of GOLDEN CRUISER 1200 and water to radiator and tank.

   Fill radiator to the base of radiator filler neck and reservoir tank to "FULL" level mark. Reinstall reservoir tank cap.
9) Run engine, with rediator cap removed, until radiator upper hose is hot.
10) With engine idling, add coolant to radiator until level reaches the bottom of filler neck. Install radiator cap, making sure that the ear of cap lines up with reservoir tank hose.

Cooling Fan Clutch

(Applicable to car with clutch equipped cooling fan)

Inspect fluid coupling for oil leakage.

If necessary, replace fan clutch assembly. Do not disassemble clutch assembly.

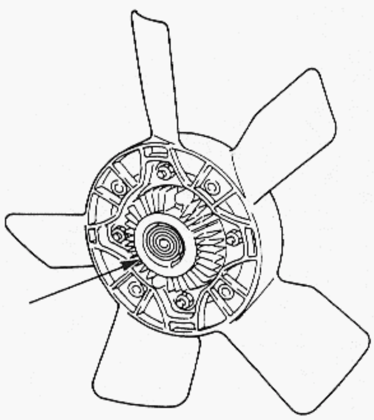


Fig. 6-28

SECTION 7

CAR HEATER

CONTENTS

7-1. DESCRIPTION

The car heater is of a hot water type and operates quietly. The air is heated by the engine coolant and the warm air is blown into the car interior by the blower motor.
The blower motor is driven electrically, independent of engine speed, and operates effectively even when the engine speed is low.

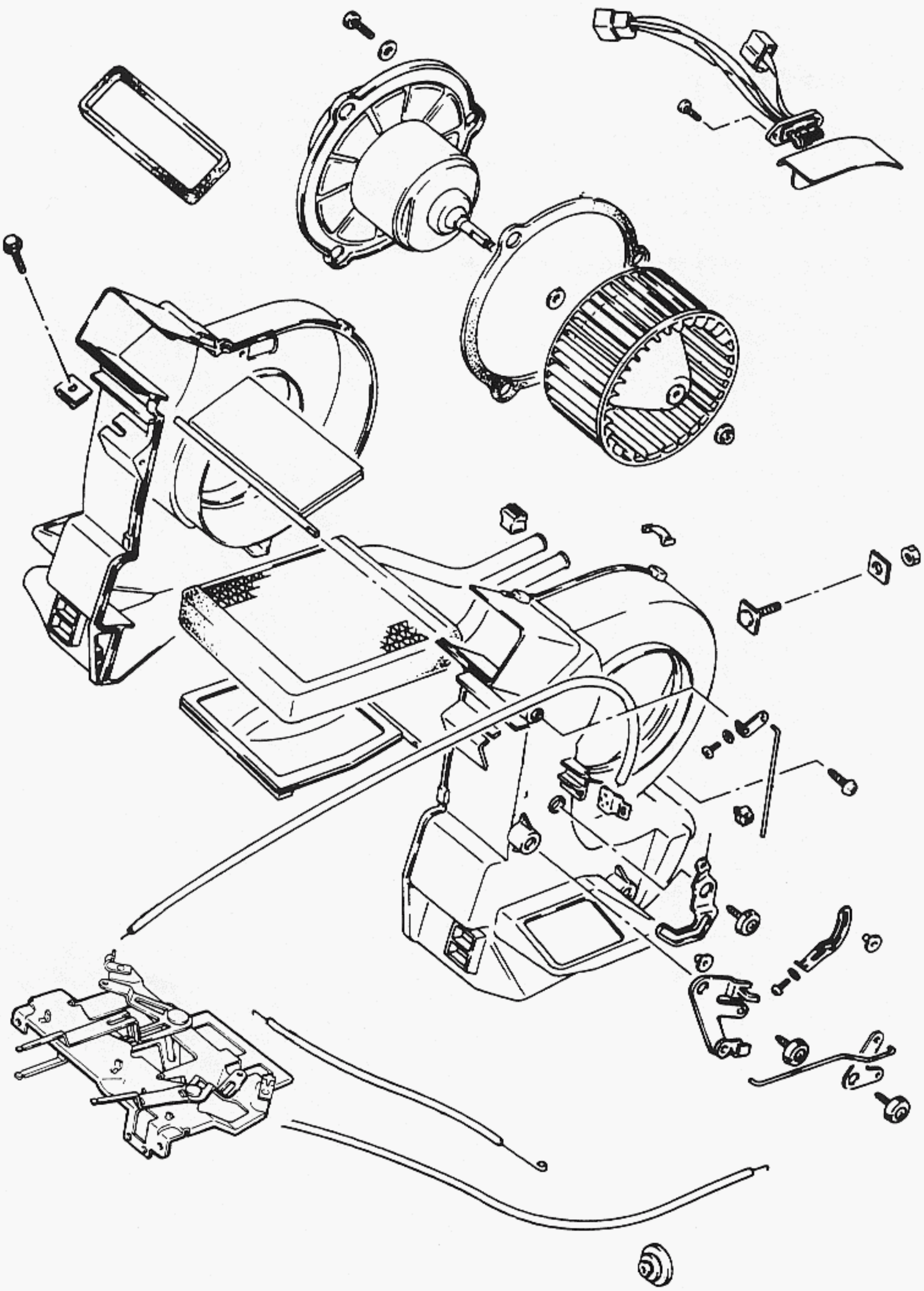


Fig. 7-1

7-2. ELECTRICAL CIRCUIT

The circuit diagram (Fig. 7-2) shows how the blower motor is controlled. Turn the main switch to "ON", turn (slide) the blower switch lever on one step, and voltage is applied across the blower motor. The current is small because of the resistor provided in the circuit (indicated as "blower motor resistance" in the diagram).
Under this condition, the blower runs slowly. By turning (sliding) the blower switch lever fully, the full battery voltage is applied across the blower motor, a large current flows and the blower motor runs at full speed.

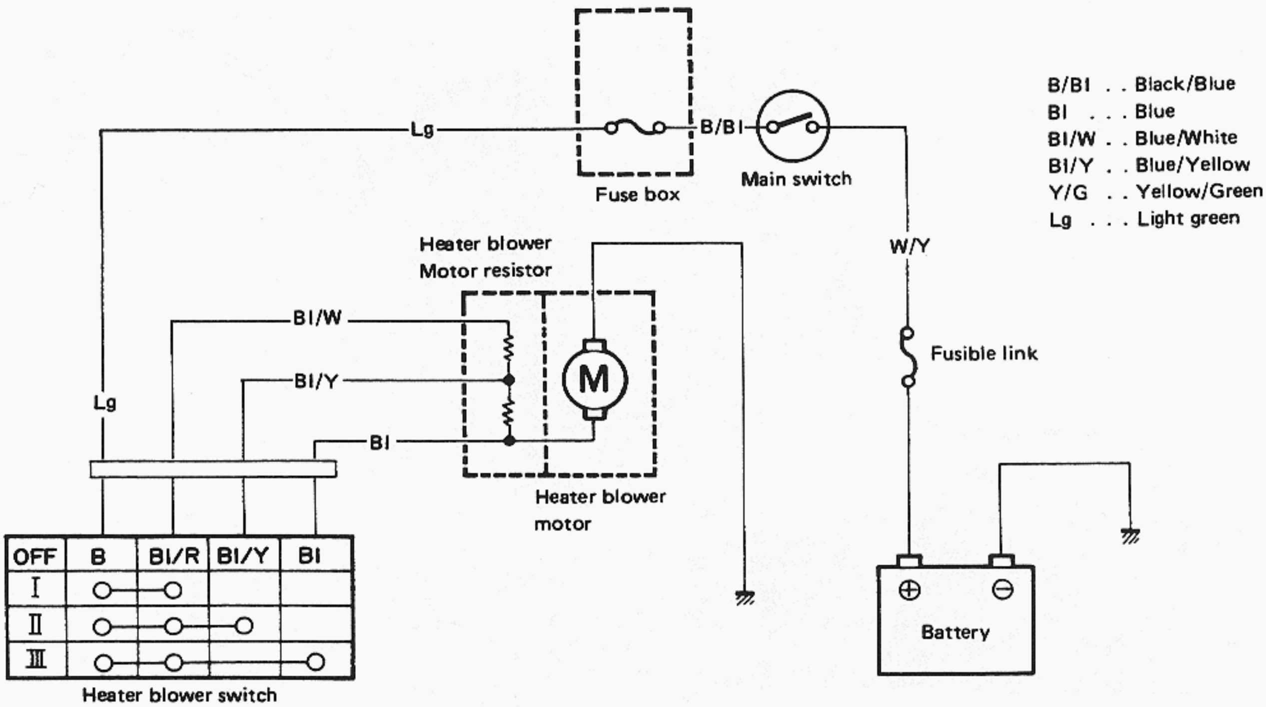


Fig. 7-2

7-3. HEATER SERVICES

Blower resistor

This resistor is on heater case. Check it for signs of cracking or breakage and replace as necessary. If blower motor will not run or when resistor is replaced, check continuity between Blue/White and Blue/Black terminals using a circuit tester.

Blower resistor specification	Several ohms

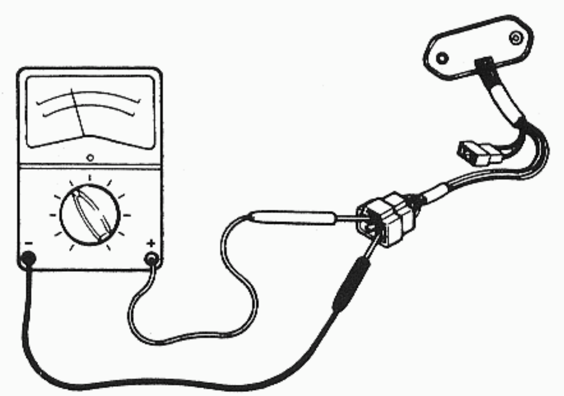


Fig. 7-3

Blower switch

Using a circuit tester, check this switch for circuit continuity:

III	O			O
II	O		O	
I	O	O		
OFF				
	Black	Blue/red	Blue/Yellow	Blue

Heater hoses

Check heater hoses for the connection condition, breakage, cracks and other damage and replace if necessary.

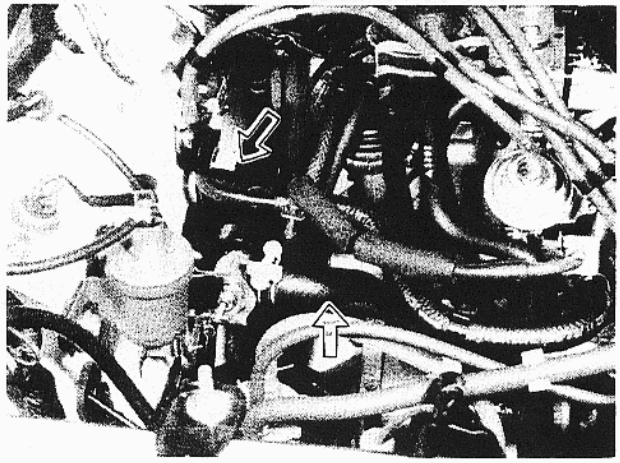


Fig. 7-4

7-4. REMOVAL AND INSTALLATION

Removal

[Heater and blower motor]

1. Disconnect battery negative cable.
2. Drain cooling system.

> WARNING:
> **To help avoid the danger of being burned, do not remove the drain plug and the radiator cap while the engine and radiator are still hot.**
> **Scalding fluid and steam can be blown out under pressure if the plug and cap are taken off too soon.**

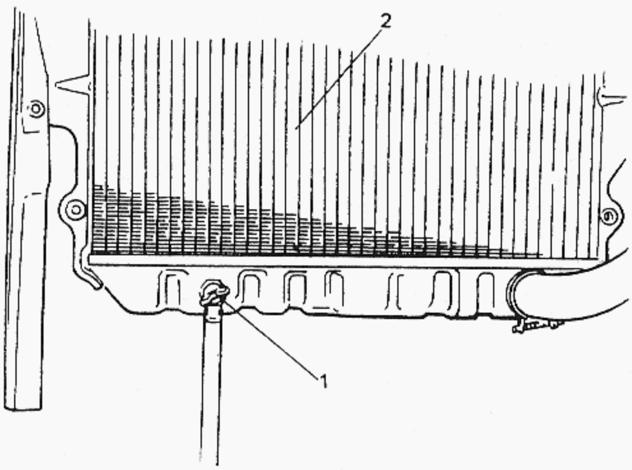


Fig. 7-5 1. Drain plug 2. Radiator

3. Disconnect heater inlet and outlet hoses from heater unit pipes.
4. Remove instrument panel ass'y with speedometer ass'y as follows.
   1) Take off horn pad and remove steering wheel using special tool Ⓐ.

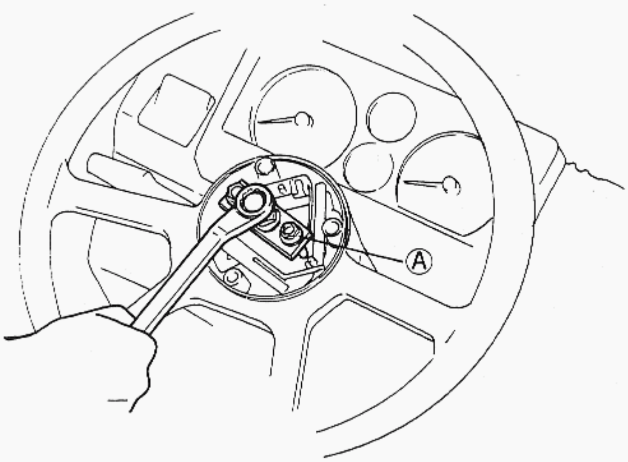


Fig. 7-6 Ⓐ *Special tool (Steering wheel remover 09944-36010)*

   2) If equipped with radio and cigarette lighter, disconnect radio and cigarette lighter lead wires, and pull out radio case with radio and cigarette lighter after loosening case stay screw, and remove radio case bracket.
   3) Pull out ashtray and loosen ashtray plate screws.
   4) Disconnect front food opening cable from lock ass'y.
   5) Loosen panel box stay screw and hood opening cable lock nut on back side of panel box cover.
   6) Disconnect lead wires to control lever at the coupler and heater control cables.
   7) Pull out lever knobs and plate, and loosen lever case screws.
   8) Remove defroster and side ventilator hoses.
   9) Disconnect lead wires to speedometer and switches installed instrument panel at the couplers.
   10) Disconnect speedometer cable from speedometer.
   11) Release wire harness clamps installed to instrument panel.
   12) Loosen screws securing instrument panel.
   13) Remove instrument panel.

NOTE:

- **Before removing, recheck to ascertain all hoses, wire harness, cables and screws are disconnected from instrument panel.**
- **When removing heater lever case which is fitted in steering column holder, be very careful not to damage it.**

5. Remove steering column holder after loosening front door open stopper screws.

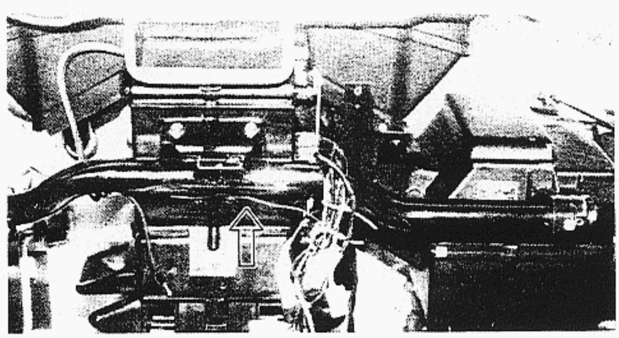


Fig. 7-7

6. Disconnect heater blower motor and resistor lead wires at the coupler.
7. Loosen heater case securing nut on the engine room side.

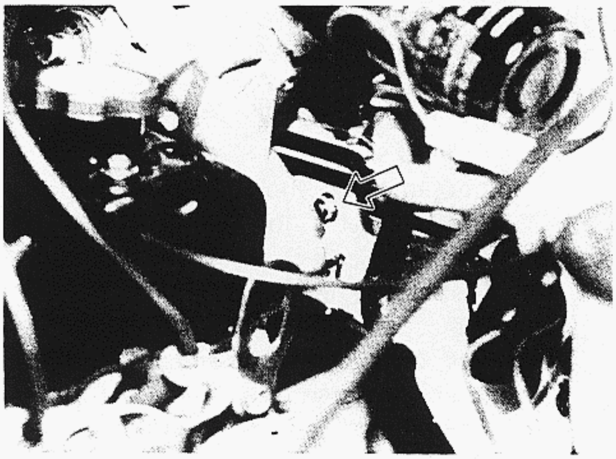


Fig. 7-8

8. Remove heater ass'y.

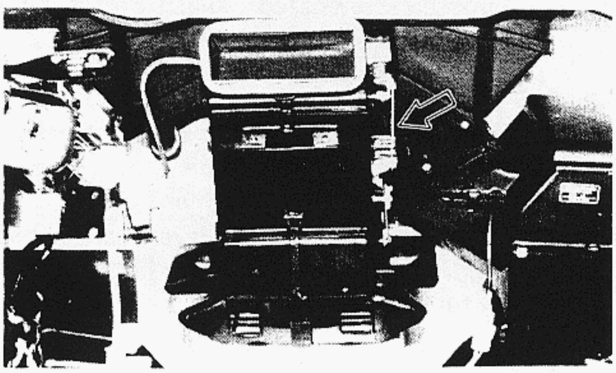


Fig. 7-9

9. Remove heater blower motor.

Installation

Reverse the removal procedure for installation, exercising care to the following.

1. Make definitely sure to insert holder plate between holder and body.
2. When installing parts, be careful to prevent wire harness from being caught between parts.
3. Clamp wire harness securely and make sure that it does not contact sharp edge of any part.
4. When connecting heater hoses, route them correctly making sure they are free from twist.

[For right hand steering vehicle]

[For left hand steering vehicle]

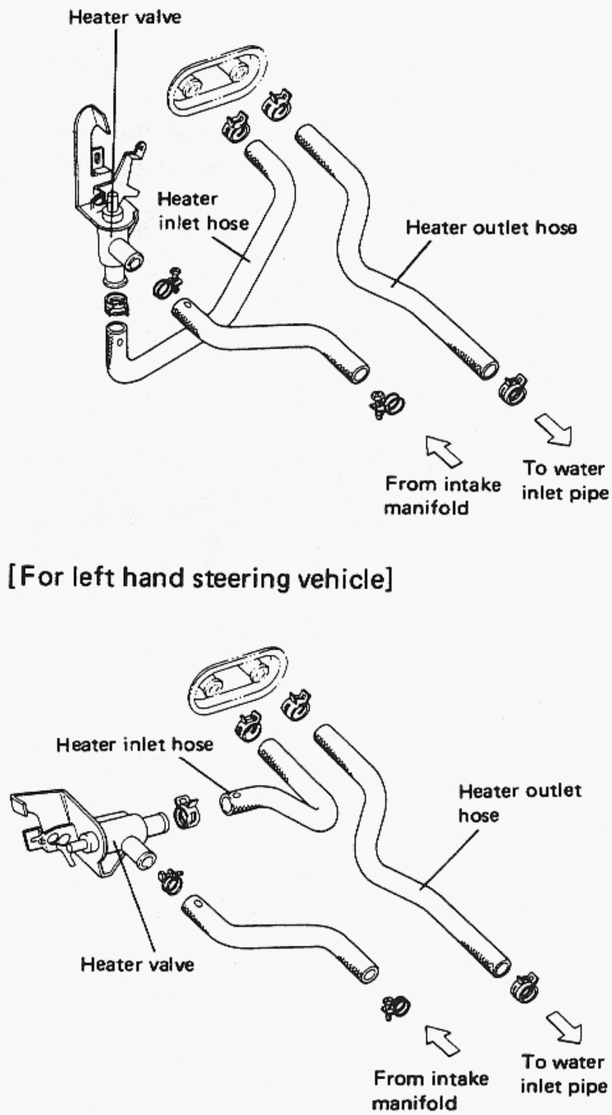


Fig. 7-10

5. Refill the proper coolant. Refer to section 6.

NOTE:

Upon completion of all jobs, perform following checks.

- **Check to ensure that every joint of each heater hose and pipe is free from leakage of cooling water.**
- **Check to ensure that each control lever operates smoothly and that car heater operates correctly to each control lever position.**
  If found faulty, adjust by changing control cable clamp position.
- **Check to ensure that each wire harnesses are securely clamped.**

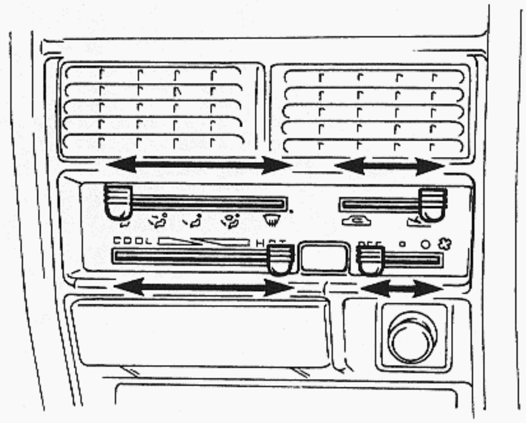
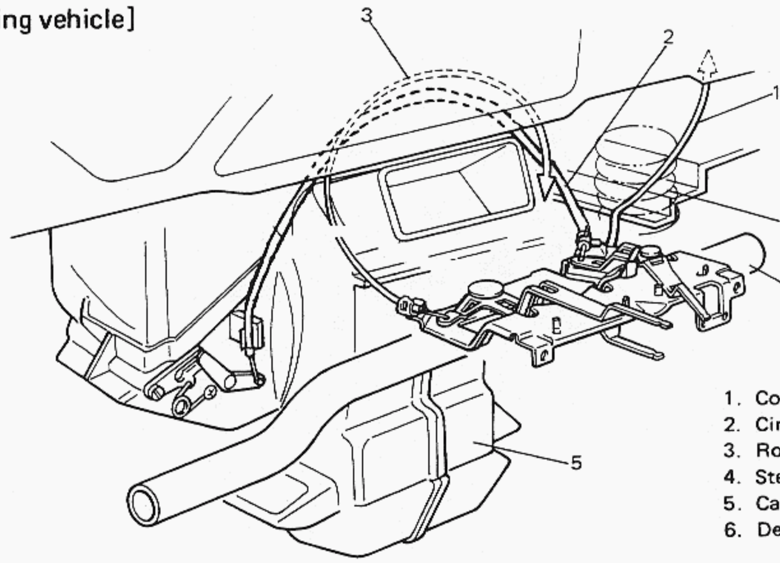


Fig. 7-11

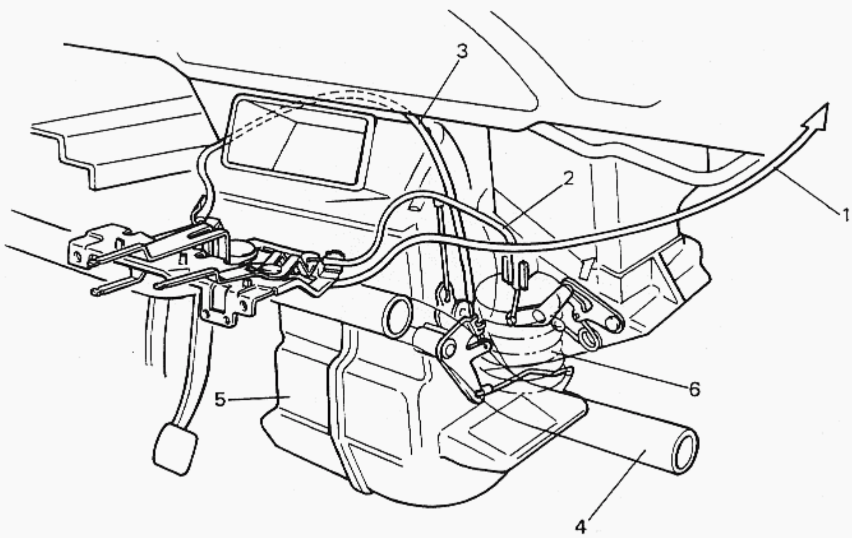
Heater & Ventilator Control Cable Routing

[For right hand steering vehicle]



1. Cool/hot cable
2. Circ/fresh cable
3. Room/def. cable
4. Steering column holder
5. Car heater
6. Defroster hose

[For left hand steering vehicle]



SECTION 8

IGNITION SYSTEM

CONTENTS

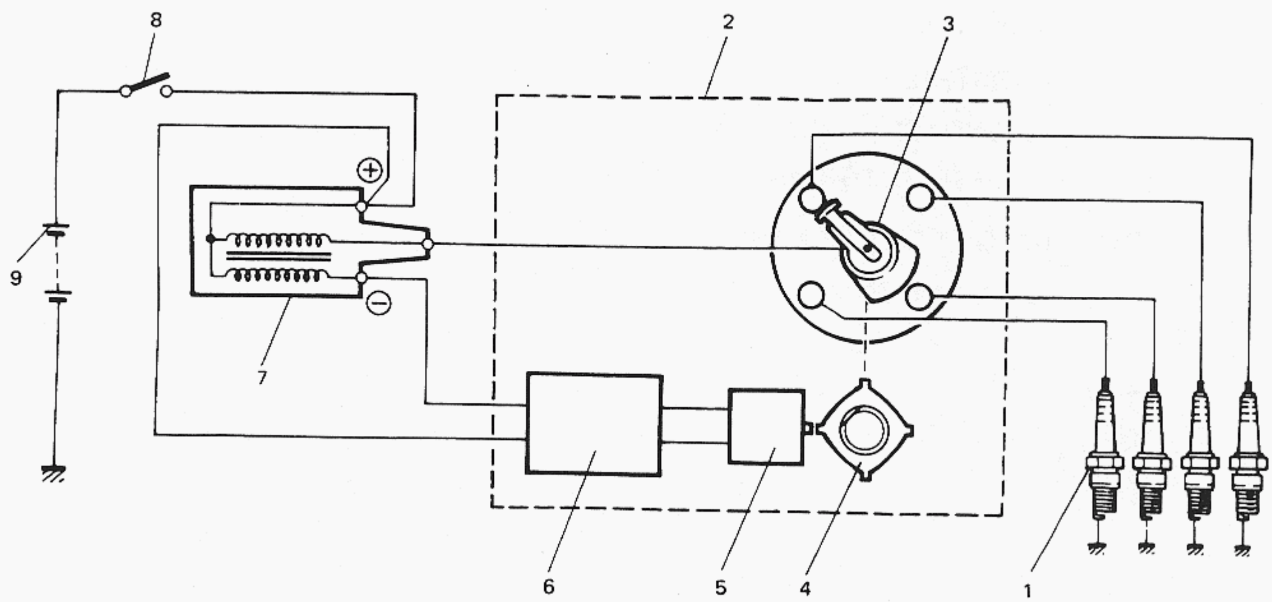
8

8-1. GENERAL DESCRIPTION

The ignition system is of contact-pointless type (full-transistorized type).
The principal components of the ignition system are spark plugs, ignition coil, and distributor. The distributor has a rotor, an ignitor, a signal generator, a vacuum advancer and a centrifugal advancer.
The signal generator is to generate the ignition signal and consists of a signal rotor, a magnet and a pickup coil. The signal rotor is attached to the distributor shaft, and the magnet and the pickup coil are attached to the generator base plate.
When the distributor shaft rotates, the magnetic flux passing through the pickup coil varies due to the change in air gap between the pickup coil and the signal rotor. As a result, the alternating current voltage is induced in the pickup coil. The voltage induced turns on and off the ignitor which switches off the ignition coil primary current. Thus, the high voltage is induced in the secondary winding of ignition coil and ignition sparks are generated at the spark plugs.
The distributor is a sort of rotary switch, whose rotor connects the four plugs, one at a time, to secondary winding of the ignition coil through the wires called "high-tension" cords. Note that there are one high-tension cord, from secondary winding to the center of the distributor cap, and four more high-tension cords between the spark plugs and the four terminals on the cap.

NOTE:

Whereabouts of terminal connections are clearly indicated in the diagram below. When inspecting the electrical wiring, refer to this diagram and check to be sure that each connection is tight. Examine the cords for torn insulation and for evidence of grounding.



1. Spark plug
2. Distributor
3. Distributor rotor
4. Signal rotor
5. Generator
6. Ignitor
7. Ignition coil
8. Ignition switch
9. Battery

Fig. 8-1

Distributor

1. Vacuum controller
2. Distributor cap
3. Seal
4. Distributor housing
5. Distributor driven gear
6. Pin
7. O-ring
8. Rotor
9. Signal generator dust cover
10. Ignitor dust cover
11. Generator assembly
12. Generator base plate
13. Signal rotor

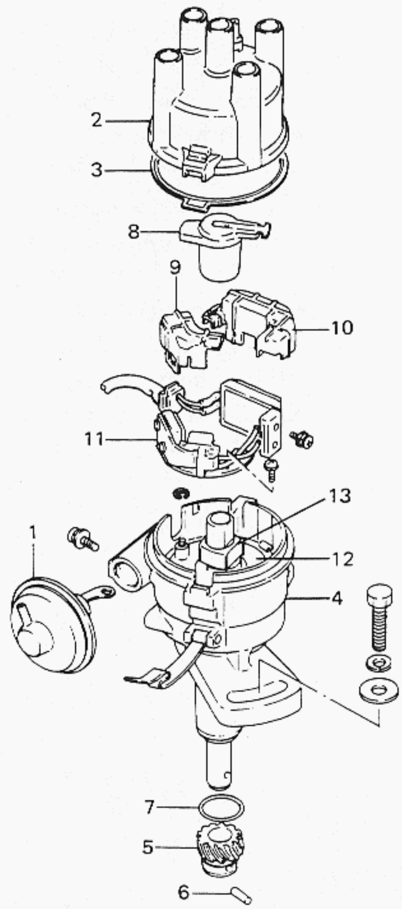


Fig. 8-2

[Timing advancer]
The distributor shaft, from its driven-gear end to the rotor-carrying end, is not a single solid piece; actually this shaft is in two pieces connected together through the timing advancer. The advancer is essentially a flyweight mechanism. Timing advancing action is accomplished by twisting the top shaft piece relative to the bottom one in the direction of shaft rotation.
The single rotor is mounted on the top piece. The twisting movement is produced by the speed-dependent radial (or spreading) movements of the two flyweights.

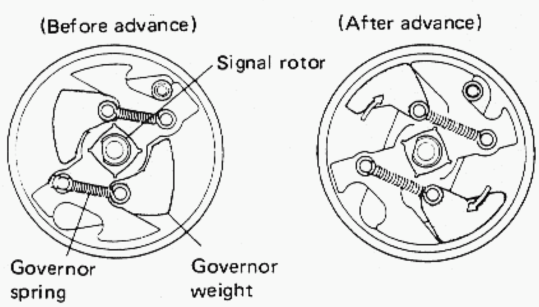


Fig. 8-3

[Vacuum advancer]
In this vacuum-advance mechanism, when the vacuum in the carburetor gets high, the pressure acting on the diaphragm overcomes the spring force in it and the controller rod attached to the diaphragm is pulled. And the rod so pulled turns the generator base plate counter to the direction of the distributor shaft rotation (counterclockwise) to advance (quicken) the ignition.

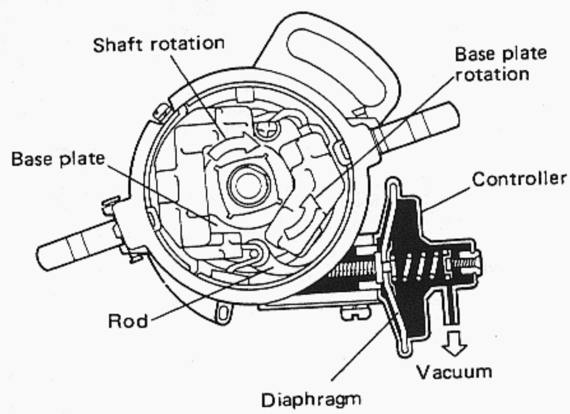


Fig. 8-4

Ignition Coil

The ignition coil is a sort of miniature transformer and, as such, has an iron core around which two coils are wound — primary and secondary windings mentioned above. The two are so close to each other that a sudden change in the magnetic flux produced by "primary current" flowing in primary winding (in a less number of coil turns) induces a very large electromotive force (voltage) in secondary winding (in a greater number of coil turns). These live parts are housed in a tight, insulator case topped by the cap. Note that the cap has three terminals: one high-tension terminal and two low-tension terminals.

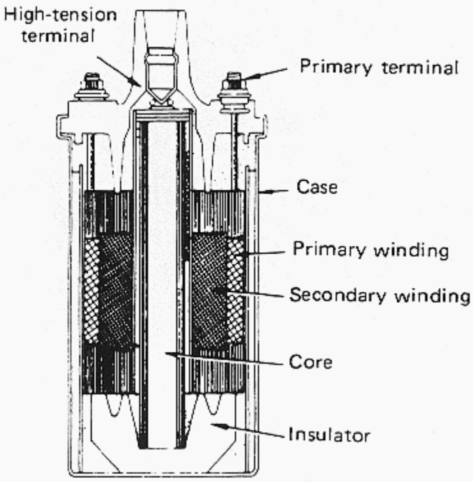


Fig. 8-5

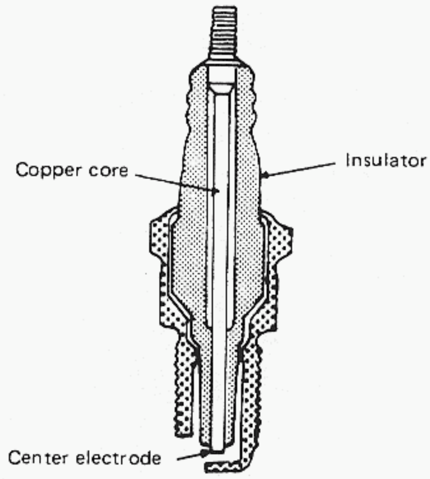


Fig. 8-6

Spark Plugs

Each new machine shipped from the factory is fitted with standard plugs.

	Standard type	Cold type
NGK	BP-5ES (BPR-5ES)	BP-6ES (BPR-6ES)
Nippon Denso	W16EX-U (W16EXR-U)	W20EX-U (W20EXR-U)

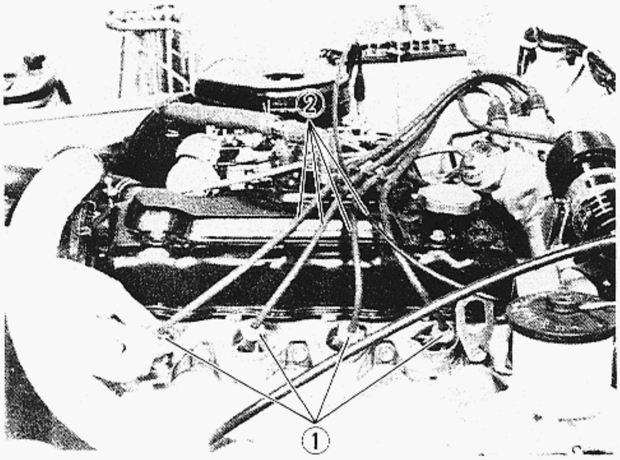
As can be seen in the above table, two kinds of spark plugs are used in this car, one without R mark and the other with R mark which is indicated in parentheses, depending on countries. Look at the label attached to the car. If originally equipped plugs were with R mark, plugs with R mark should be used for replacement.

8-2. MAINTENANCE SERVICE

High Tension Cords

Check cord terminals for corrosion, breaks and distortion, and cords for crack or deterioration. Replace cord as necessary.

NOTE:
DO NOT bend or pull high tension cords to avoid inside damage. Grip rubber boot when removing or installing cords.



1. Rubber boot
2. High tension cord

Fig. 8-7

Spark Plugs

Check following:

- Electrode wear
- Carbon deposits
- Insulator damage.

If any fault is found, replace plugs.
Check gap, and make sure that gap is within specification. If gap is out of specification, adjust it by bending ground (side) electrode.

Plug gap "A"	0.7 – 0.8 mm (0.027 – 0.031 in.)

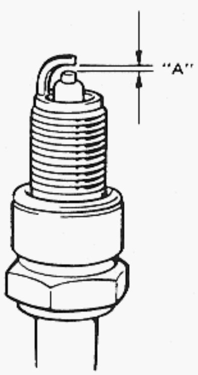


Fig. 8-8

Ignition Coil

Disconnect negative cable at battery. Disconnect lead wires and high tension cord from ignition coil. Remove ignition coil, and check it as follows.

Measure primary coil resistance.
Using ohmmeter, measure resistance between positive ⊕ and negative ⊖ terminals.

Primary coil resistance	1.35 – 1.65 Ω

Measure secondary coil resistance.
Using ohmmeter, measure resistance between positive ⊕ terminal and high tension terminal.

Secondary coil resistance	11.0 – 14.5 kΩ

NOTE:
Take readings when coil is about 20°C (68°F).

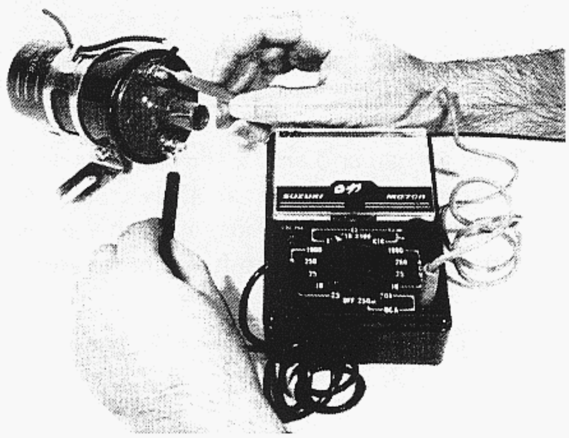


Fig. 8-9

Reverse removal procedure for installation.
When reinstalling, make sure that each connection is tight.

Distributor

[Distributor cap]
Leakage of high-tension energy for ignition shows up as misfiring in the engine. It occurs at any part of the high-tension line where insulation has failed or in a dirty distributor cap, that is, an internally dirty cap.
A wider spark gap in the plug, a condition often found in poorly cared spark plugs, promotes a tendency of high-tension energy to find a short-cut to ground.

Cleanliness is very important for the distributor cap. With a clean dry cloth, wipe off dust or grime, if any, and inspect for any damaged (scarred, scratched or cracked) part or any part evidencing high-tension leakage inside the cap. Be sure to replace such parts.

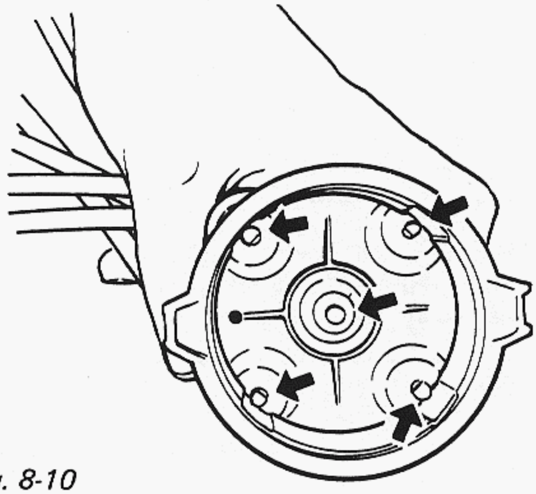


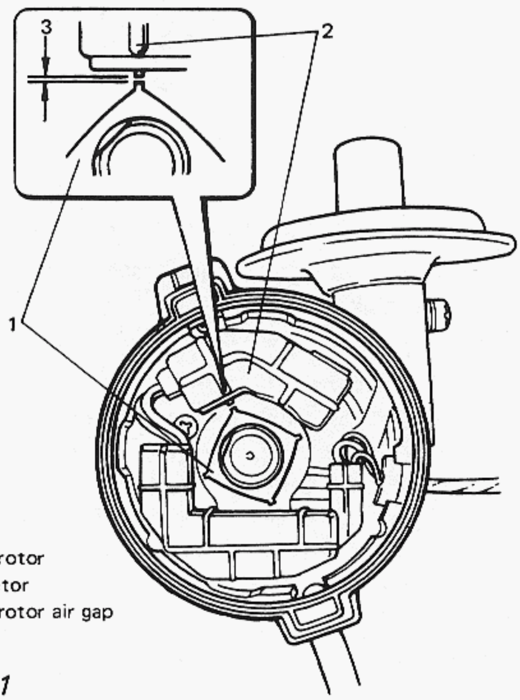
Fig. 8-10

[Signal rotor air gap]

Signal rotor air gap	0.2 – 0.4 mm (0.008 – 0.016 in)

Check air gap and adjust it as necessary.

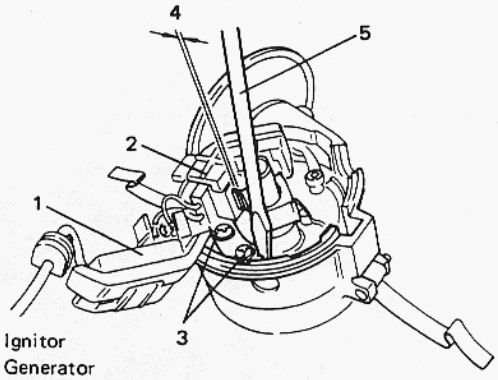
1. Remove distributor cap and rotor.
2. Using thickness gauge, measure air gap between signal rotor tooth and generator.



1. Signal rotor
2. Generator
3. Signal rotor air gap

Fig. 8-11

3. If air gap is out of specification, adjust it. Remove distributor and then ignitor. Loosen 2 screws securing generator. Using blade (–) screwdriver, move generator and adjust air gap to specification.



1. Ignitor
2. Generator
3. Generator screw
4. Signal rotor air gap
5. Blade screwdriver

Fig. 8-12

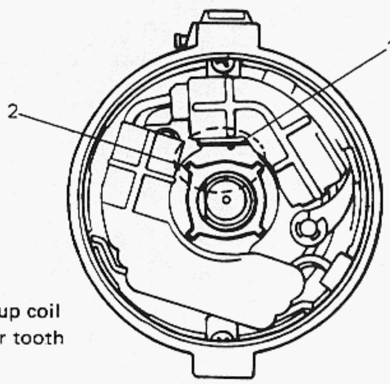
After adjustment, tighten 2 screws and recheck air gap. Install ignitor, rotor and distributor cap.
Install distributor referring to p. 8-10.

[Ignitor assembly]

NOTE:
Generator and ignitor can not be separated.

Inspection

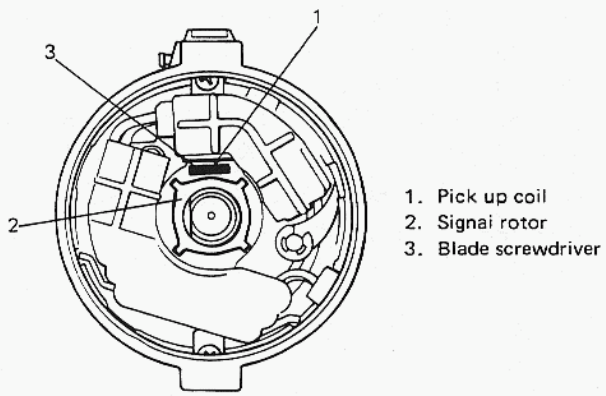
1. Disconnect center high-tension cord at distributor cap and be sure to ground it.
2. Remove distributor cap and rotor.
3. Check if signal rotor teeth are off generator pick up coil. If not, make it off by turning crankshaft.



1. Pick up coil
2. Rotor tooth

Fig. 8-13

4. Connect voltmeter between negative terminal of ignition coil and engine ground, and confirm that battery voltage (12V) is applied to there.
5. Insert blade (–) screwdriver between signal rotor and generator pick up coil and then take it out repeatedly.
   Voltmeter indicating battery voltage (12V) should fluctuate a little (about 0.5 – 1V) when the driver is inserted. If not, replace generator assembly as it can be deemed to be damaged.



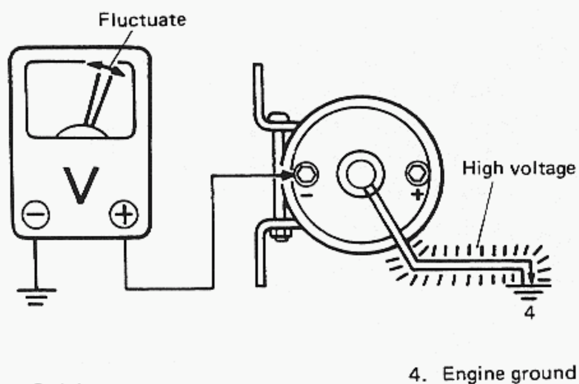


Fig. 8-14

> **WARNING:**
> - **This inspection must be done in a well ventilated area.**
> - **At step 1, be sure to ground high tension cord to the place away from carburetor or other fuel systems.**
> - **While step 5 is performed, never touch the center high tension cord because high voltage is applied to the cord when the driver is inserted.**

Removal
1. Disconnect negative cable at battery.
   Remove distributor, and then generator assembly (signal generator and ignitor).
2. Remove dust covers from generator assembly.

Installation
1. Install dust covers to generator assembly (signal generator and ignitor).
2. Install signal generator and adjust air gap, refer to p. 8-6.
   After adjustment, tighten 2 screws and recheck air gap. Install ignitor, rotor and distributor cap.
   Install distributor referring to p. 8-10.

[Distributor driven gear]

Inspect gear teeth for wear, and see if the backlash is normal or not. Excessive backlash can be told by turning the shaft back and forth, with its driven gear in mesh with driving gear. Maladjusted ignition timing is often due to excessive tooth wear in this gearing and, in such a case, can be corrected by replacing driven gear.

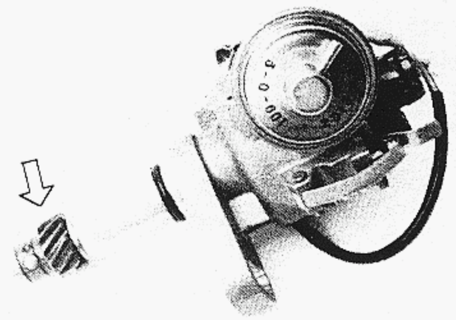


Fig. 8-18

To replace driven gear, grind off both caulked ends of driven gear set pin with grinder and drive it off. After fitting new gear, make sure to use a new pin and caulk its both ends.

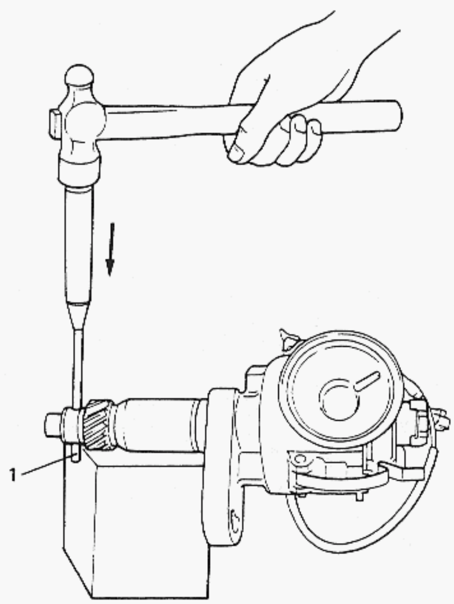


Fig. 8-19 1. Driven gear set pin

Ignition Timing

Ignition timing	10° BTDC at 850 ± 50 r/min
Ignition order	1 – 3 – 4 – 2

When checking and adjusting ignition timing, be sure to use timing light (09900-27301 or 09900-27311).

NOTE:

Prior to check and adjustment of ignition timing, make sure that head lights, heater fan, rear defogger (if equipped), and air conditioner (if equipped) are "OFF". If any one of these systems is "ON", idle up system operates and engine idle speed will be out of the specification.

[Checking]

1. Remove rubber plug from timing check window on the transmission case.
2. Start engine and warm it up to normal operating temperature.
3. After warming up, check to be sure that idle speed is within specification. If idle speed is out of specification, adjust it by turning idle speed adjusting screw of carburetor.
4. Connect timing light to high tension cord of No. 1 cylinder.
5. With engine running at specified idle speed, direct the timing light to timing check window. If 10° BTDC timing mark ① on flywheel appears aligned to timing match mark ②, ignition is properly timed.

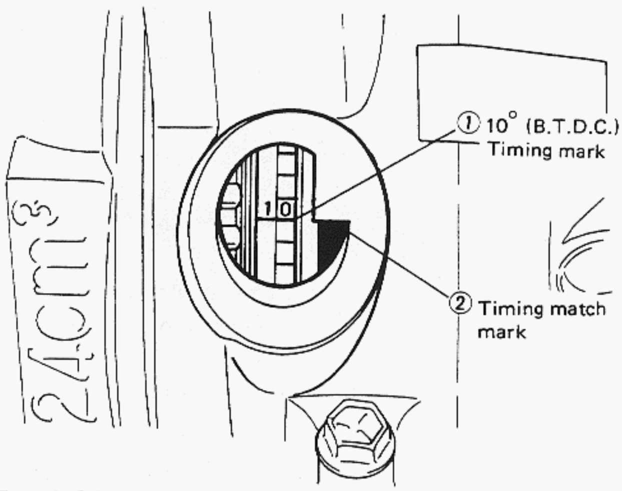


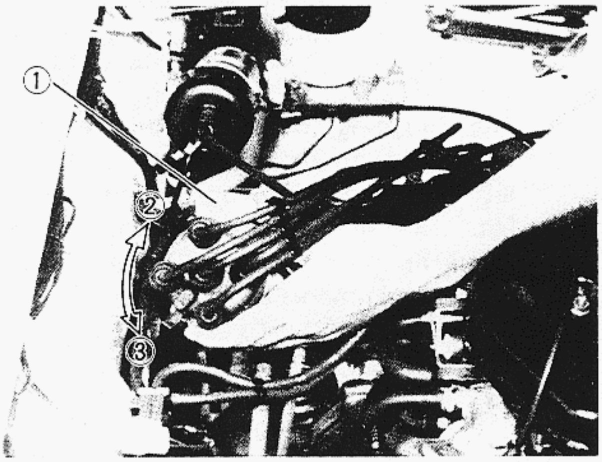
Fig. 8-20

[Adjusting]

If the ignition timing is out of specification, adjust it.

Loosen distributor flange bolt and turn distributor housing in place to advance or retard timing.

Turning housing counterclockwise advances timing, and vice versa. After adjustment, tighten flange bolt and recheck timing.



1. Distributor flange bolt
2. Timing is retarded
3. Timing is advanced

Fig. 8-21

Be sure to re-install check window rubber plug after making above checking and adjusting.

[Checking centrifugal advancer]

After removing distributor cap, turn rotor clockwise by finger and release it.

Check that rotor returns smoothly counterclockwise by spring force.

If any defective, replace distributor.

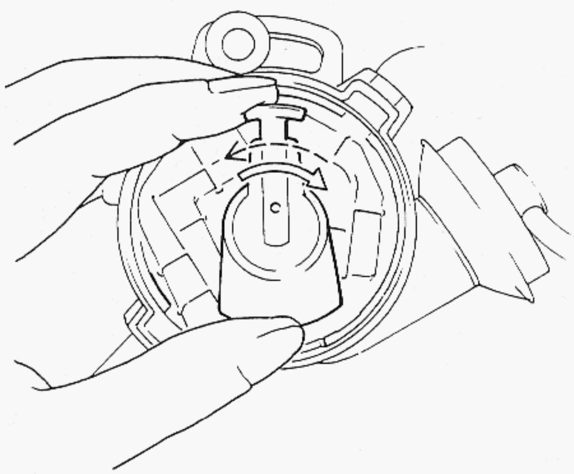
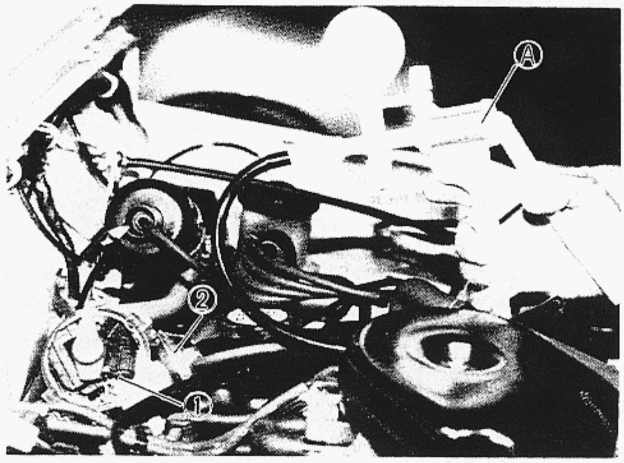


Fig. 8-22

[Checking vacuum advancer]

Remove distributor cap.

Disconnect vacuum hose from vacuum controller, and connect vacuum pump gauge (09917-47910) to controller. Apply vacuum (about 400 mmHg). And then with pump stopped, check to ensure that vacuum pump gauge indicator remains at the same level, and release it. Check that generator base plate with generator moves smoothly. If plate does not move smoothly, replace defective parts.



Ⓐ Vacuum pump gauge (09917-47910)
1. Generator base plate
2. Vacuum controller

Fig. 8-23

Distributor Drive Gear

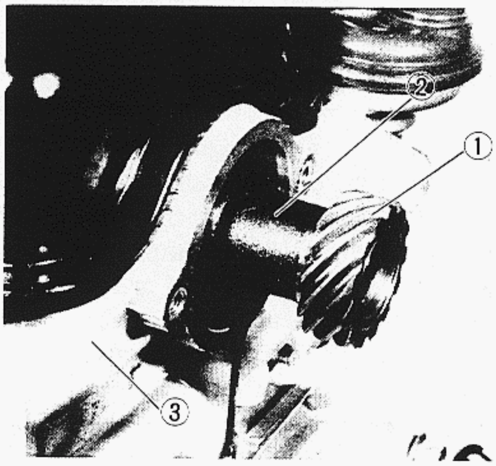
NOTE:

When removing distributor gear case from cylinder head, engine oil in cylinder head may come out. So place waste or receiver under gear case when removing.

Inspect drive gear for wear.

Worn gear is likely to disturb ignition timing and therefore must be replaced.

Replacing worn-down drive gear is not enough. Inspect driven gear (a part of the distributor assembly), too, and replace it if badly worn down.



1. Distributor drive gear
2. Camshaft
3. Cylinder head

Fig. 8-24

[Important reminders for removal and installation]

- Before removing drive gear from camshaft, scribe a match mark on this shaft to root center line of drive gear as shown in Fig. 8-25 and, when mounting replacement drive gear, refer to this mark.
- When pressing replacement drive gear onto camshaft, be sure to position gear angularly as shown in Fig. 8-25. (align mark on camshaft scribed in removal with root center of drive gear)

NOTE:
There is no need to discriminate between two end faces of drive gear.

Distributor side view

1. Drive gear
2. Camshaft
3. Center line of ϕ5 mm hole
4. Center line of root
5. ϕ5 mm hole (Provided on pulley side of camshaft)
6. Scribed match mark
7. 5°

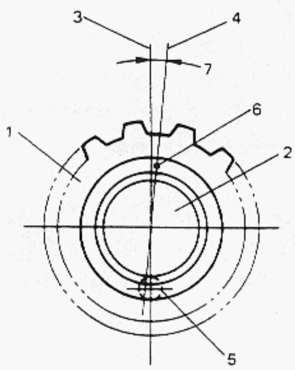


Fig. 8-25

- About 30 cc (1.01/1.05 US/Imp oz) of engine oil must be fed into distributor gear case after servicing this case, that is, removing and putting it back. Be sure to add this much oil before starting engine for the first time after servicing.

8-3. IMPORTANT REMINDERS FOR INSTALLATION

Distributor

When re-installing distributor, be sure to insert it into distributor gear case in the following sequence:

1. Turn over crankshaft in normal direction (clockwise as viewed from crankshaft pulley side) until specified timing mark ① on flywheel aligns with timing match mark ②.

> **CAUTION:**
> **After aligning two marks, remove cylinder head cover to visually confirm that rocker arms are not riding on camshaft cams at No. 1 cylinder. If arms are found to be riding on cams, turn over crankshaft 360° to align two marks anew.**

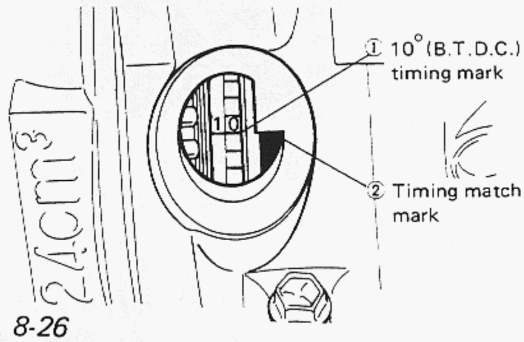


Fig. 8-26

2. Remove distributor cap, and turn rotor to make center of rotor align with cap clamp center on distributor housing as shown in figure.

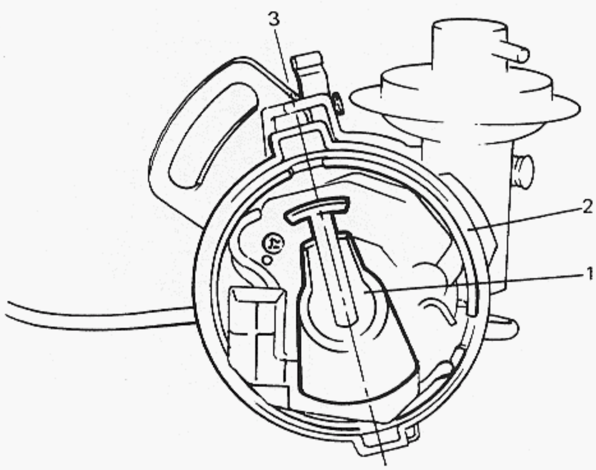


Fig. 8-27

1. Rotor
2. Housing
3. Center of rotor and clamp

3. Insert distributor into gear case in such a way that center of distributor flange will coincide with the distributor mounting screw hole provided in distributor gear case. When distributor is inserted properly, position of distributor rotor becomes as shown in figure. Secure distributor in place tentatively by making mounting screw finger-tight.

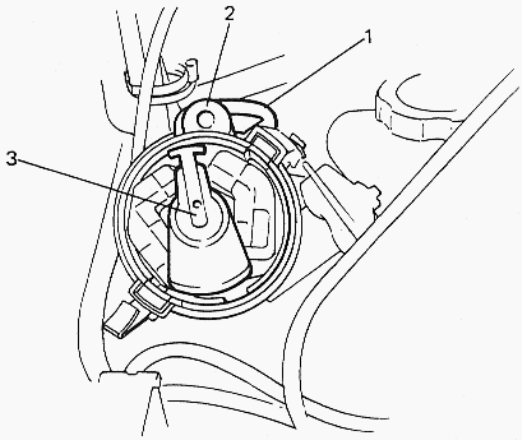
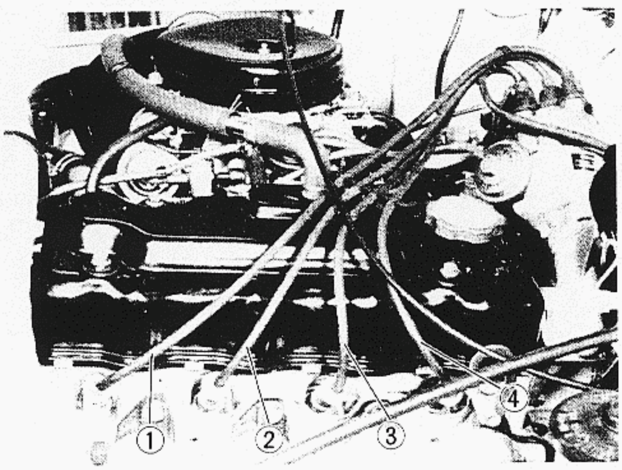


Fig. 8-28

1. Distributor flange 3. Rotor
2. Mounting screw

4. Install cap gasket and distributor cap to distributor.
   Hook 2 clamps securely.
5. Distribute cords as shown in figure. Securely connect cords to distributor cap terminals and spark plugs.

NOTE:
Make sure to clamp high tension cords so that they do not contact other parts.



1. No. 1 cylinder 3. No. 3 cylinder
2. No. 2 cylinder 4. No. 4 cylinder

Fig. 8-29 High tension cords distribution

6. Connect vacuum hose to vacuum controller, and coupler of lead wires.
7. Connect negative cable at battery.
8. Start engine and adjust ignition timing by using timing light as previously outlined.
   After adjustment, tighten distributor flange bolt.

SECTION 9

CRANKING SYSTEM

CONTENTS

9

9-1. GENERAL DESCRIPTION

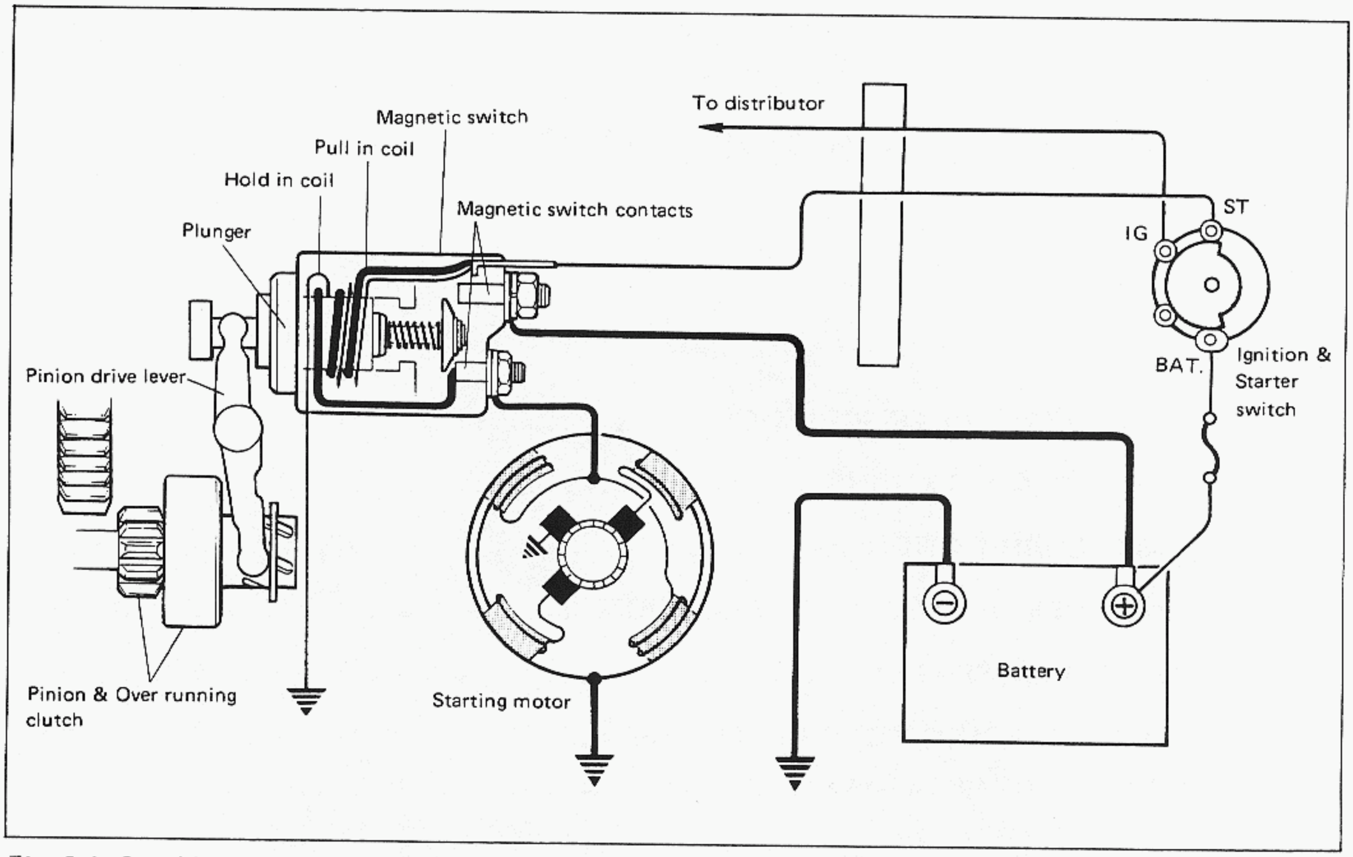


Fig. 9-1 Cranking circuit

CRANKING CIRCUIT

The cranking circuit consists of the battery, starting motor, ignition switch, and related electrical wiring. These components are connected electrically as shown in Fig. 9-1. Only the starting motor will be covered in this portion.

STARTING MOTOR

The starting motor consists of parts shown in Fig. 9-2 and has field coils mounted in starting motor yoke (frame)

The magnetic switch assembly and parts in the starting motor are enclosed in the housings so that they will be protected against possible dirt and water splash.

In the circuit shown in Fig. 9-1, the magnetic (motor) switch coils are magnetized when the ignition switch is closed. The resulting plunger and pinion drive lever movement causes the pinion to engage the engine flywheel gear and the magnetic switch main contacts to close, and cranking takes place. When the engine starts, the pinion overrunning clutch protects the armature from excessive speed until the switch is opened, at which time the return spring causes the pinion to disengage.

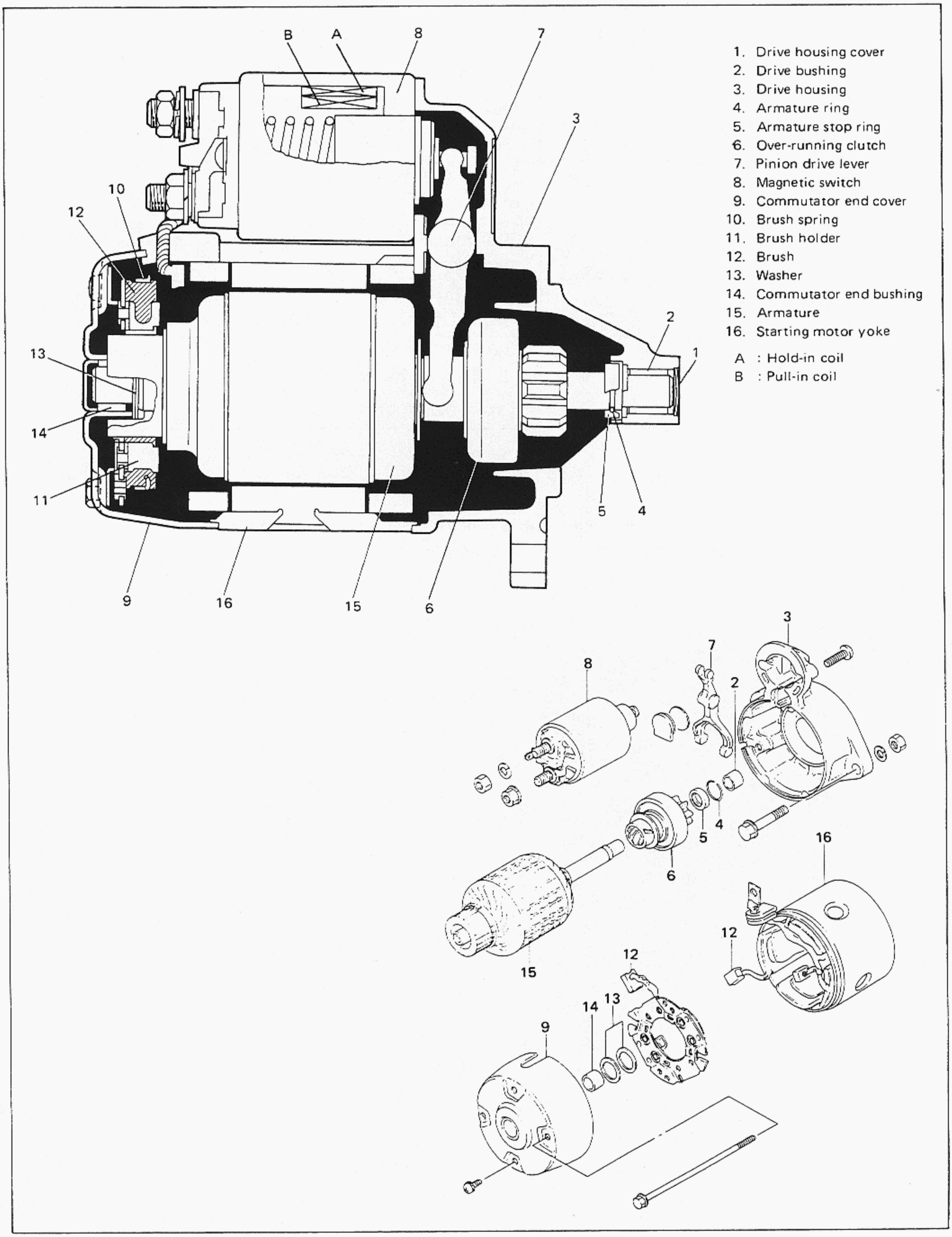

1. Drive housing cover
2. Drive bushing
3. Drive housing
4. Armature ring
5. Armature stop ring
6. Over-running clutch
7. Pinion drive lever
8. Magnetic switch
9. Commutator end cover
10. Brush spring
11. Brush holder
12. Brush
13. Washer
14. Commutator end bushing
15. Armature
16. Starting motor yoke
A : Hold-in coil
B : Pull-in coil

Fig. 9-2

9-2. SPECIFICATIONS

Voltage	12 volts
Output	0.8 kW [0.9 kW]
Rating	30 seconds
Direction of rotation	Clockwise as viewed from pinion side
Brush length	17 mm (0.67 in.)
Number of pinion teeth	8
No-load characteristic	60 A maximum at 11.5 volts, 6,500 r/min [6,600 r/min] minimum
Load characteristic	150 A maximum at 9 volts and 0.28 kg-m [0.29 kg-m] torque, 2,000 r/min [1,900 r/min] minimum
Locked rotor current	380 A [500A] maximum at 5 volts, 0.88 kg-m [1.15 kg-m] minimum
Magnetic switch operating voltage	8 volts maximum

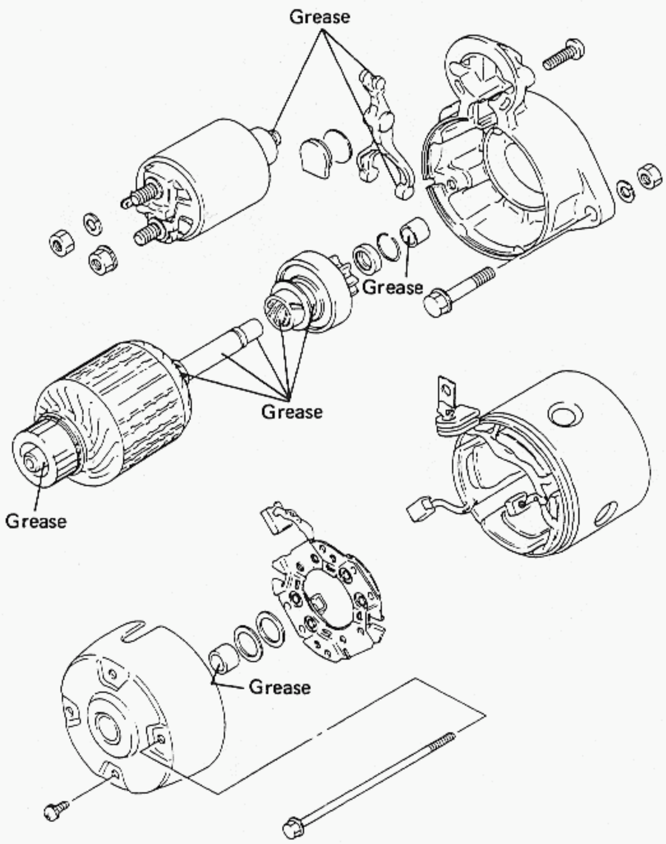
NOTE:

There are two types of starting motor; 0.8 kW and [0.9 kW] as indicated in the above table. Which one to be used depends on specifications.

When replacing the starting motor, check label printed part number on the motor to be replaced and be sure to use a new starting motor of the same part number.

9-3. LUBRICATION

The starting motor does not require lubrication except during overhaul.
When the motor is disassembled for any reason, lubricate as follows:



Bearing grease
SUZUKI SUPER GREASE A
99000-25010

Fig. 9-3 Starting motor greasing point

9-4. REMOVAL AND INSTALLATION

Use following procedure to remove starter:

1) Disconnect negative battery lead at battery.
2) Disconnect magnetic switch lead wire (BLACK/YELLOW) and battery cable from starting motor terminals.
3) Remove two starting motor mount bolts.
4) Remove starting motor.
5) To install, reverse the above procedure.

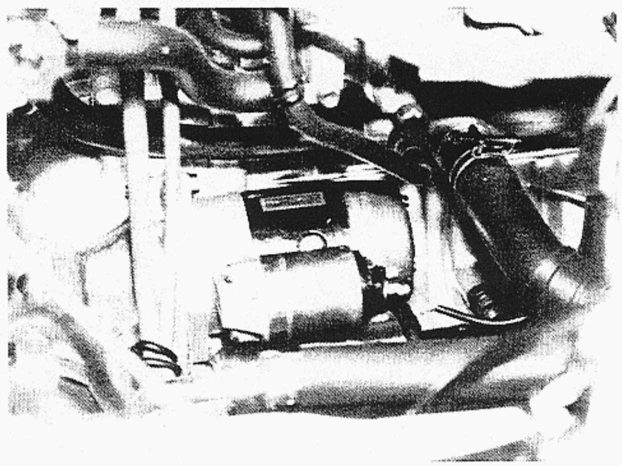


Fig. 9-4 Starting motor mounting

9-5. DISASSEMBLY

NOTE:

Before disassembling starting motor, be sure to put match marks at two locations (Ⓐ and Ⓑ) as shown in the figure below so that any possible mistakes can be avoided.

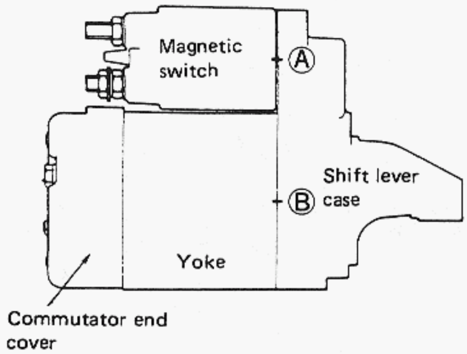


Fig. 9-5

1) Remove nut securing the end of field coil lead to terminal on the head of magnetic switch.

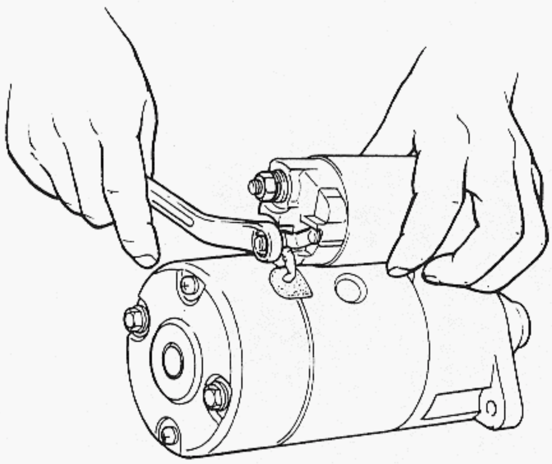


Fig. 9-6

2) Take off magnetic switch ① from starting motor body by removing two mounting screws.

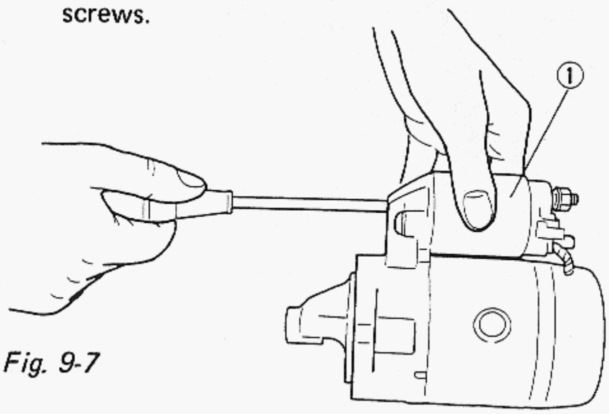


Fig. 9-7

3) Loosen 2 bolts and 2 screws to remove commutator end cover.
4) Separate drive housing and armature from yoke.

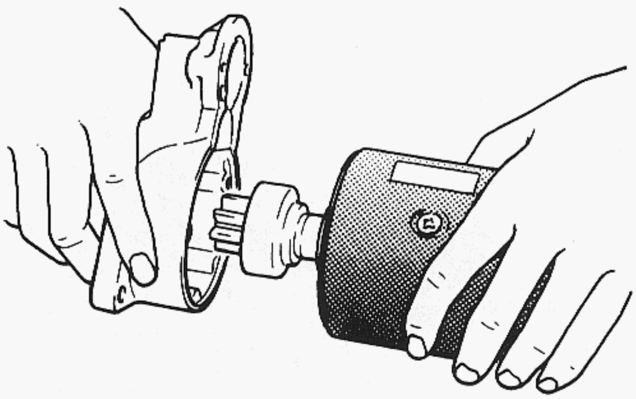


Fig. 9-8

5) Draw brushes out of holder.

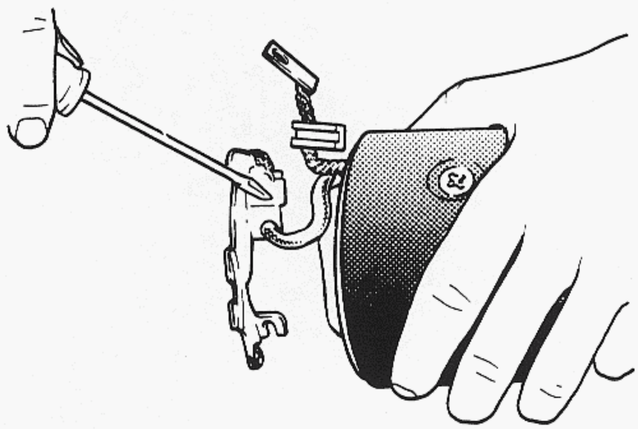


Fig. 9-9

6) Draw off over running clutch, as follows:
   (1) Draw stop ring ① toward clutch side.
   (2) Remove armature ring ② and slide off clutch.

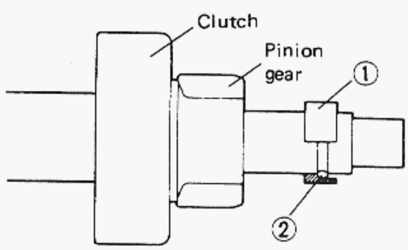


Fig. 9-10

9-6. STARTING MOTOR INSPECTION

1) Inspect Commutator

Inspect commutator for dirt or burn. Correct with sandpaper or lathe, if necessary.

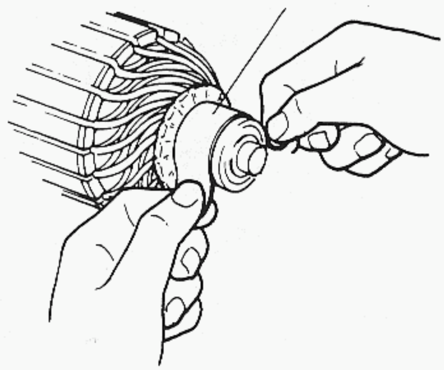


Fig. 9-11

Check commutator for uneven wear. If deflection of dial gauge pointer exceeds limit, repair or replace.

NOTE:
Below specification presupposes that armature is free from bend. Bent shaft must be replaced.

	Standard	Limit
Commutator out of round	0.05 mm (0.0019 in.) or less	0.4 mm (0.015 in.)

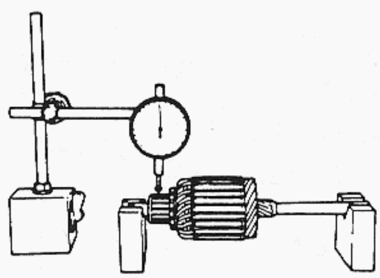


Fig. 9-12

Inspect commutator for wear. If below limit, replace armature.

	Standard	Limit
Commutator outside diameter	32 mm (1.26 in.)	31 mm (1.22 in.)

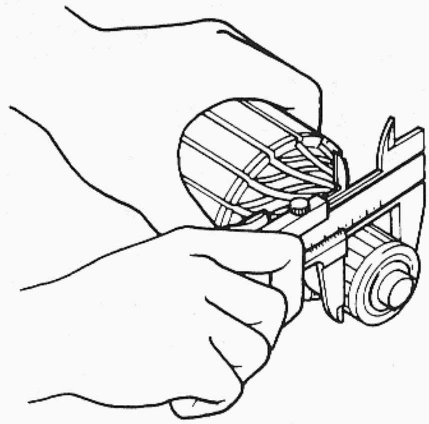


Fig. 9-13

Inspect commutator for mica depth. Correct or replace if below limit.

	Standard	Limit
Commutator mica depth	0.4 – 0.6 mm (0.015 – 0.023 in.)	0.2 mm (0.0078 in.)

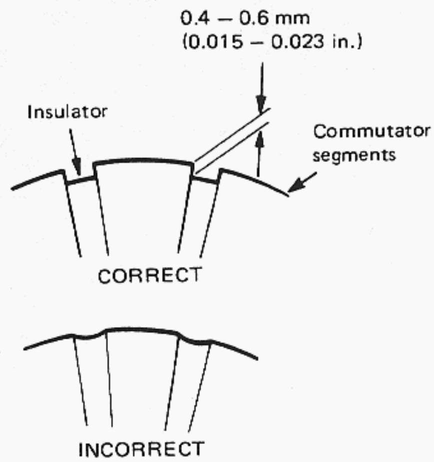


Fig. 9-14

Ground test

Check commutator and armature coil core. If there is continuity, armature is grounded and must be replaced.

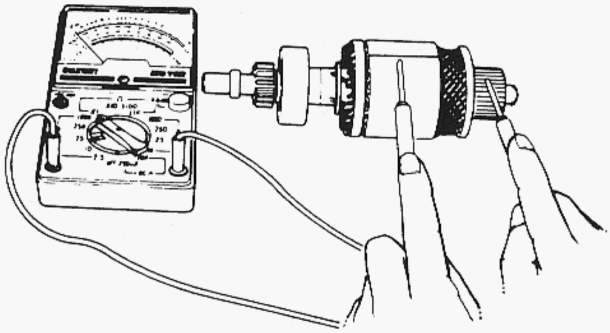


Fig. 9-15

Open circuit test

Check for continuity between segments. If there is no continuity at any test point, there is an open circuit and armature must be replaced.

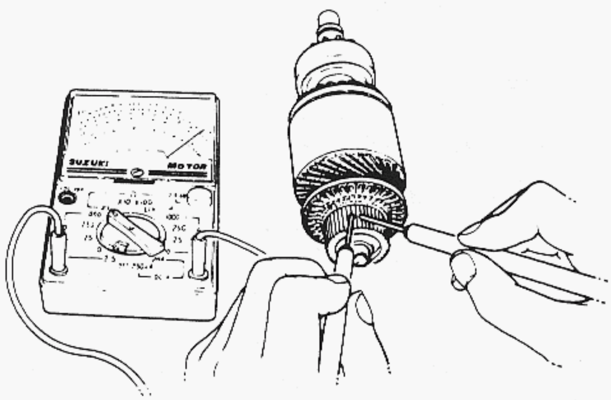


Fig. 9-16

2) Inspect Field Coil

Open circuit test

Check for continuity between brush and bare surface. If there is continuity, field windings are grounded. The field coil must be replaced.

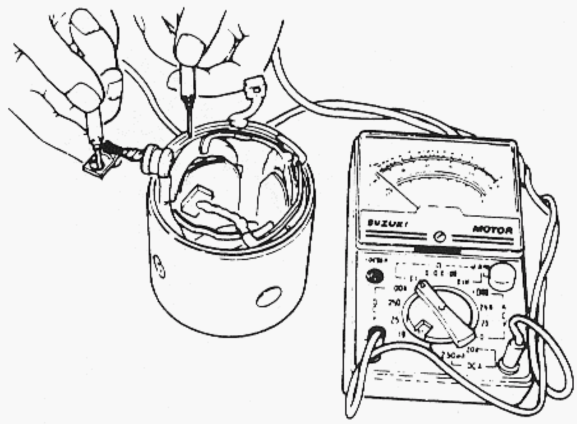


Fig. 9-17

3) Inspect Brush

Check brushes for wear. If below limit, replace brush.

	Standard	Limit
Brush length	17 mm (0.67 in.)	11.5 mm (0.45 in.)

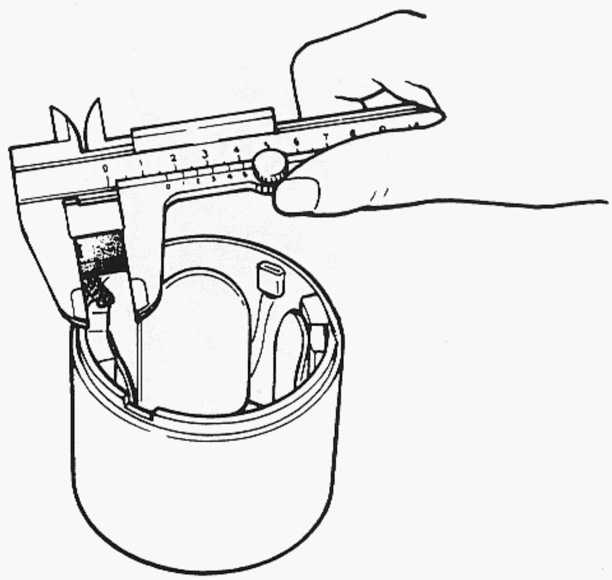


Fig. 9-18

4) **Inspect Brush Holder and Spring**

Check movement of brush in brush holder. If brush movement within brush holder is sluggish, check brush holder for distortion and sliding faces for contamination.

Clean or correct as necessary.

Check for continuity across insulated brush holder (positive side) and grounded brush holder (negative side).

If continuity exists, brush holder is grounded due to defective insulation and should be replaced.

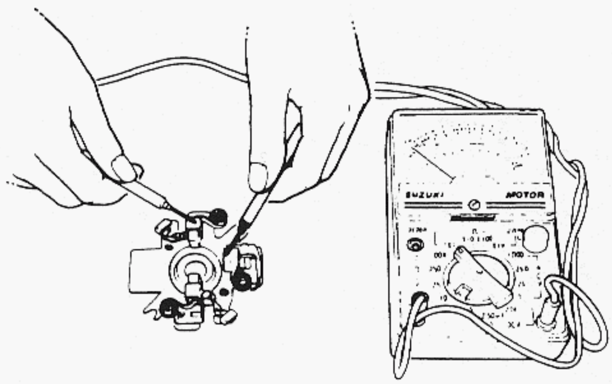


Fig. 9-19

Inspect brush spring for wear, damage or other abnormal conditions. Replace if necessary.

	Standard	Limit
Brush spring tension	1.6 kg (3.53 lb)	1.0 kg (2.20 lb)

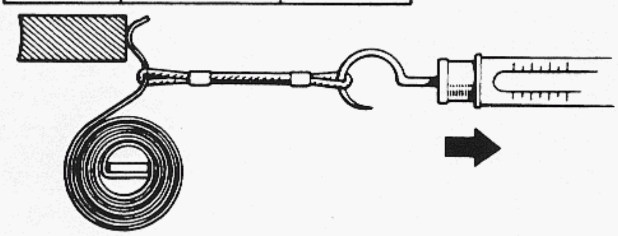


Fig. 9-20

5) **Inspect Drive Lever**

Inspect drive lever for wear. Replace if necessary.

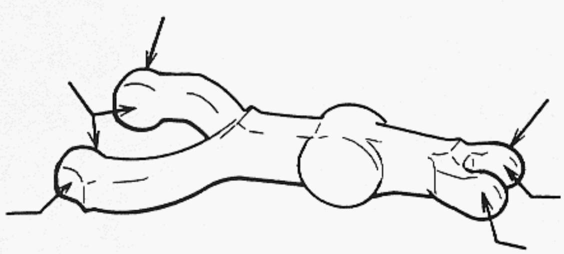


Fig. 9-21

6) **Inspect Pinion**

Inspect pinion for wear, damage or other abnormal conditions. Check that clutch locks up when turned in direction of drive and rotates smoothly in reverse direction. Replace if necessary.

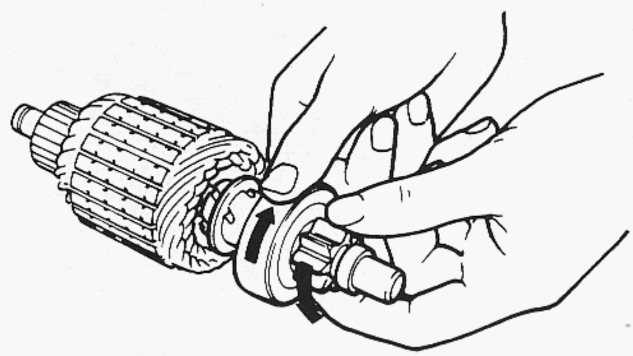


Fig. 9-22

Inspect spline teeth for wear or damage. Replace if necessary. Inspect pinion for smooth movement.

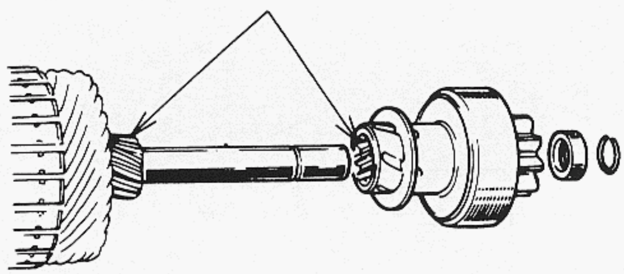


Fig. 9-23

7) **Inspect Armature Shaft Bush**

Inspect bushes for wear or damage. Replace if necessary.

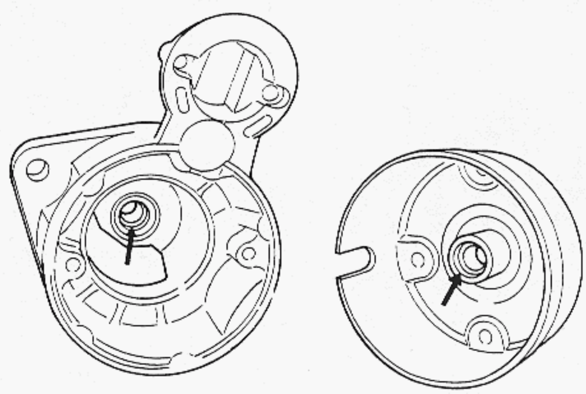


Fig. 9-24

8) Inspect Magnetic Switch

Push in plunger and release it. The plunger should return quickly to its original position. Replace if necessary.

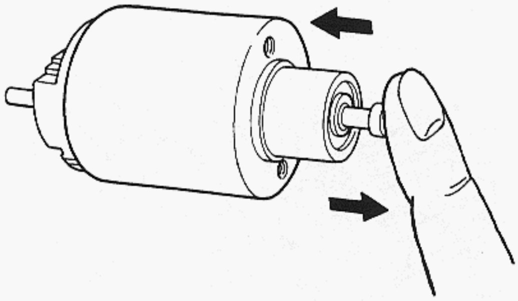


Fig. 9-25

Pull-in coil open circuit test

Check for continuity across magnetic switch 'S' terminal and 'M' terminal. If no continuity exists, the coil is open and should be replaced.

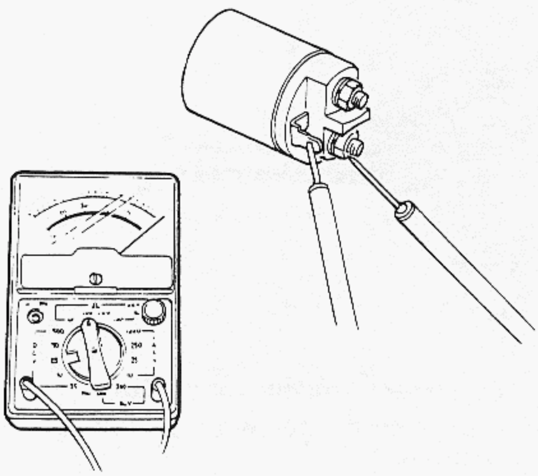


Fig. 9-26

Hold in coil open circuit test

Check for continuity across magnetic switch 'S' terminal and coil case. If no continuity exists, the coil is open and should be replaced.

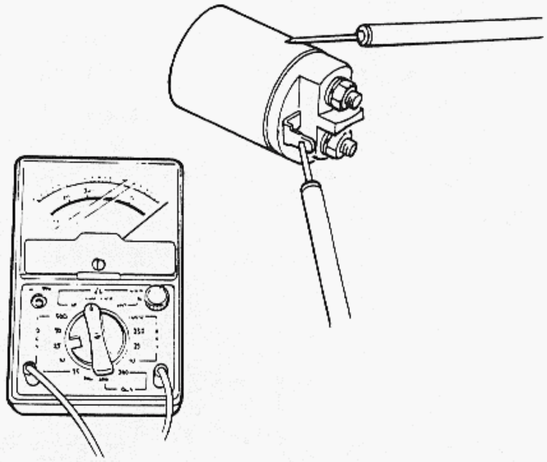


Fig. 9-27

9-7. PERFORMANCE TEST

> **CAUTION:**
> **These tests must be performed within 3 – 5 seconds to avoid burning out the coil.**

1) Pull-in Test

Connect battery to magnetic switch as shown. Check that plunger moves outward.
If plunger does not move, replace magnetic switch.

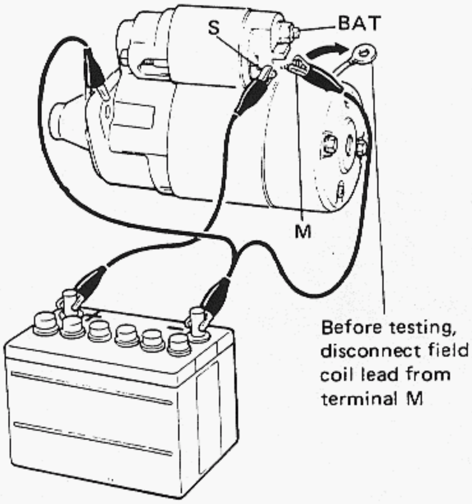


Fig. 9-28

2) Hold-in Test

While connected as above with plunger out, disconnect negative lead from terminal M. Check that plunger remains out.
If plunger returns inward, replace magnetic switch.

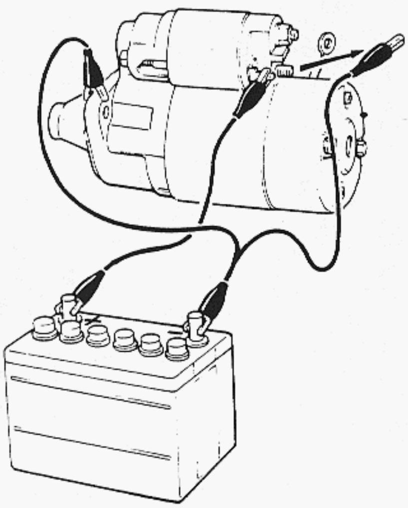


Fig. 9-29

3) Check Plunger Return

Disconnect negative lead from switch body. Check that plunger returns inward.
If plunger does not return, replace magnetic switch.

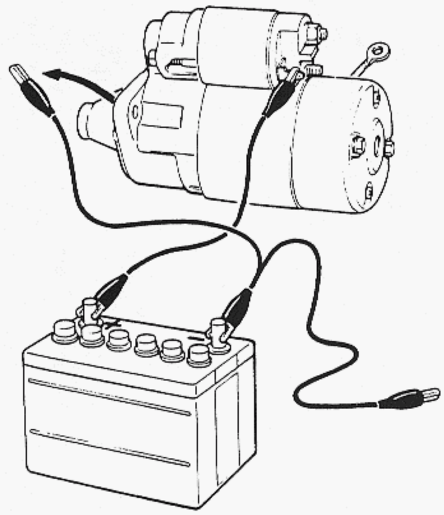


Fig. 9-30

4) No-load Performance Test

a) Connect battery and ammeter to starter as shown.
b) Check that starter rotates smoothly and steadily with pinion moving out. Check that ammeter reads the specified current.

Specified current
Less than 60 A at 11.5 V

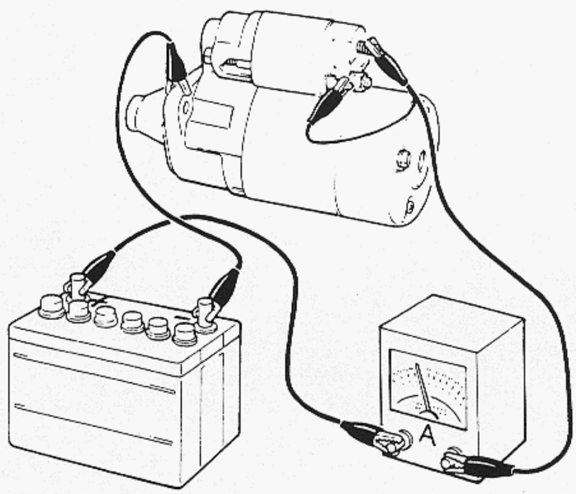


Fig. 9-31

SECTION 10

CHARGING SYSTEM

CONTENTS

10-1. ALTERNATOR

GENERAL DESCRIPTION

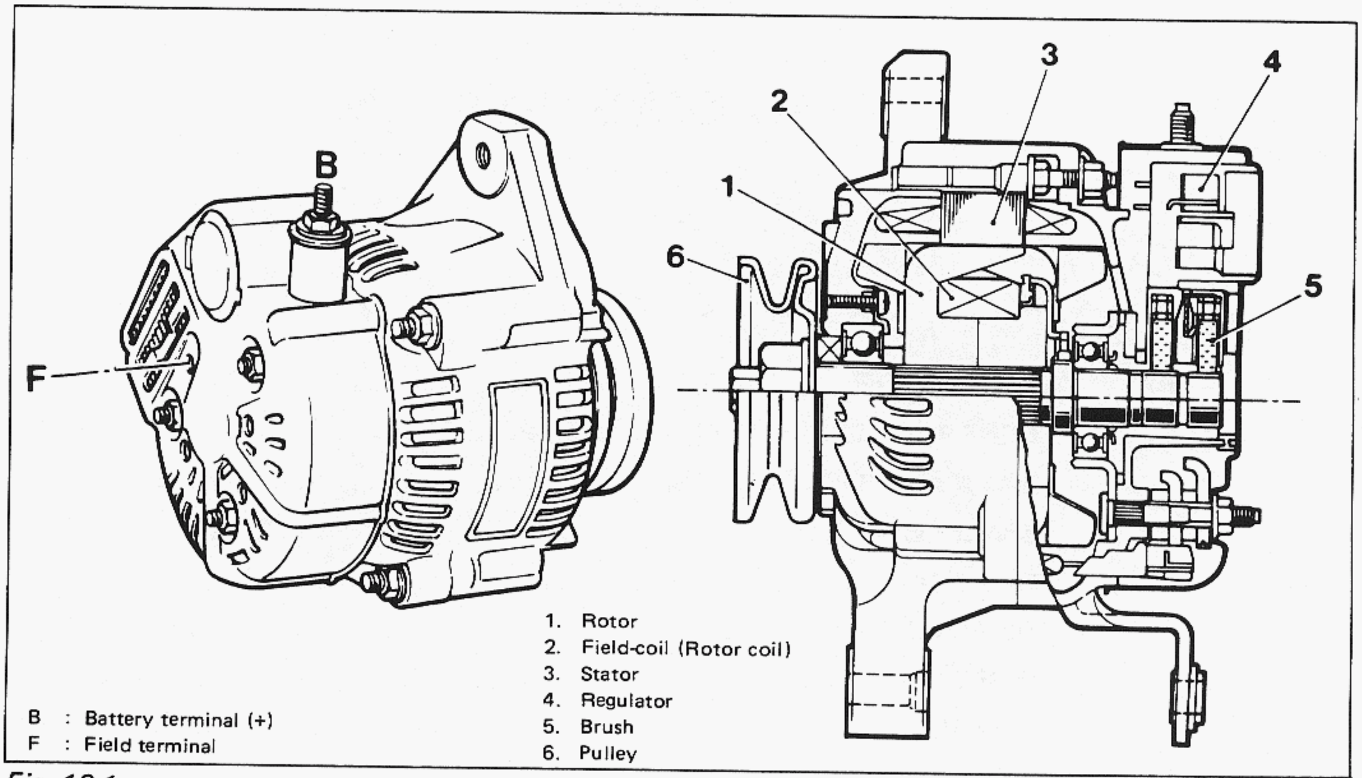


Fig. 10-1

The basic charging system is the IC integral regulator charging system. The internal components are connected electrically as shown below.

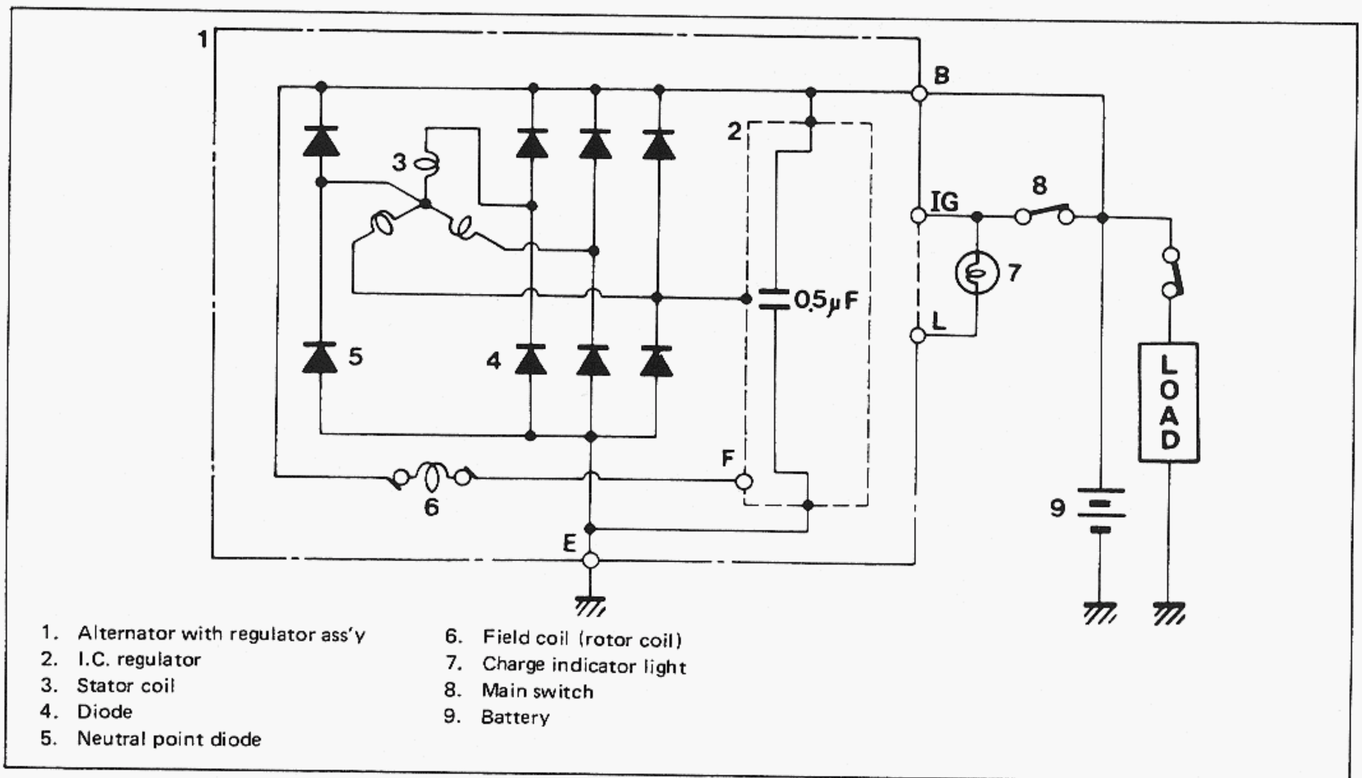


Fig. 10-2

The alternator features a solid state regulator that is mounted inside the alternator. All regulator components are enclosed into a solid mold, and this unit along with the brush holder assembly is attached to the slip ring end frame. The regulator voltage setting cannot be adjusted.

The alternator rotor bearings contain enough grease to eliminate the need for periodic lubrication. Two brushes carry current through the two slip rings to the field coil mounted on the rotor, and under normal conditions will provide long period of attention-free service.

The stator windings are assembled on the inside of a laminated core that forms part of the alternator frame. A rectifier bridge connected to the stator windings contains six diodes, and electrically changes the stator A.C. voltages to a D.C. voltage which appears at the generator output terminal.
The neutral diodes serve to convert the voltage fluctuation at the neutral point to direct current for increasing the alternator output.

A condenser mounted in the end frame protects the diodes from high voltages and suppresses radio noise.

DATA AND SPECIFICATION

Nominal operating voltage	12 volts
Max. alternator output	45A
Polarity	Negative ground
No-load alternator speed	1,110 rpm (r/min)
Regulated voltage	14.5 ± 0.3 V
Direction of rotation	Clockwise as viewed from pulley side
Maximum permissible alternator speed	15,000 rpm (r/min)
Working temperature range	−30 ~ 90°C (−22 ~ 194° F)
Rectification	Full wave rectification

Noisy Alternator
Noise from the alternator may be caused by a loose drive pulley, loose mounting bolts, worn or dirty bearings, defective diode, or defective stator.

DIAGNOSIS

A charging circuit wiring diagram for alternator connection is shown above. To avoid damage, always follow these precautions:

1) Do not mistake the polarities of IG terminal and L terminal.
2) Do not create short circuit between IG and L terminals. Always connect these terminals through a lamp.
3) Do not connect any load between L and E.

Trouble in the charging system will show up as one or more of the following conditions:

a. Faulty indicator lamp operation.
b. An undercharged battery as evidenced by slow cranking or indicator clear with red dot.
c. An overcharged battery as evidenced by excessive spewing of electrolyte from the vents.

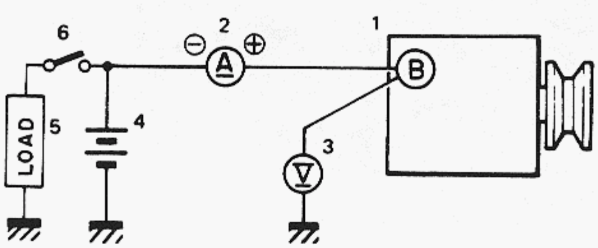
A. Faulty Indicator Lamp Operation

Problem	Possible cause	Correction
Charge light does not light with ignition ON and engine off	Fuse blown Light burned out Wiring connection loose IC regulator faulty	Check fuse Replace light Tighten loose connections Replace IC regulator
Charge light does not go out with engine running (battery requires frequent re-charging)	Drive belt loose or worn Battery cables loose, corroded or worn IC regulator or alternator faulty Wiring faulty	Adjust or replace drive belt Repair or replace cables Check charging system Repair wiring

B. Undercharged Battery

This condition, as shown by slow cranking or indicator clear with red dot, can be caused by one or more of the following conditions even though the indicator lamp may be operating normally. The following procedures also apply to cars with a voltmeter.

1) Insure that the undercharged condition has not been caused by accessories left on for extended period.
2) Check drive belt for proper tension.
3) If a battery defect is suspected, refer to latter part of this section, p. 10-10 ~ p. 10-13.
4) Inspect wiring for defects. Check all connections for tightness and cleanliness, including slip connectors at alternator and bulkhead, and battery cable connections at battery, starter and ignition ground cable.
5) Connect voltmeter and ammeter as shown in the diagram below.



1. Generator
2. Ammeter
3. Volt meter
4. Battery
5. Load
6. Switch

Fig. 10-3

a. Voltmeter
   Set between alternator (B) terminal and ground.
b. Ammeter
   Set between alternator (B) terminal and battery (+) terminal.

6) Current and voltage measurements

a. No-load check
   Run engine from idling up to 2,000 r/min (rpm) and read meters.

Standard current	10 A maximum
Standard voltage	14.2 – 14.8 V (at 25°C, 77°F)

NOTE:
Consideration should be taken that the voltage will vary somewhat with regulator case temperature.

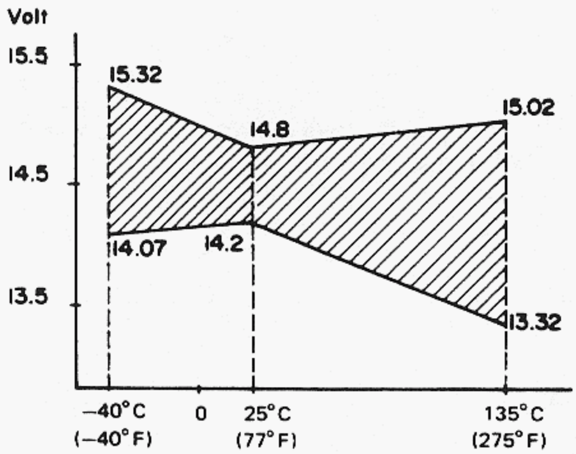


Fig. 10-4

If voltage is higher than standard value, replace IC regulator.
If voltage is below standard value, check IC regulator and alternator as follows:
Ground F terminal and start engine. Then measure voltage at B terminal.

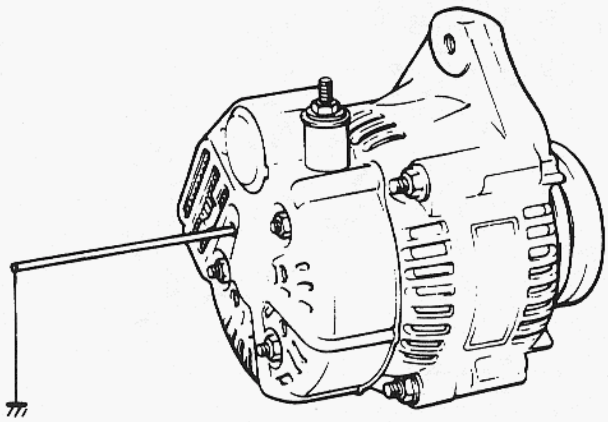


Fig. 10-5 Grounding terminal "F"

If voltage is above standard value, replace IC regulator.
If voltage is below standard value, check alternator.

b. Load check
Run engine at 2,000 r/min (rpm) and turn on headlamps and heater motor.
Measure current and if less than 20A, repair alternator.

C. Overcharged Battery

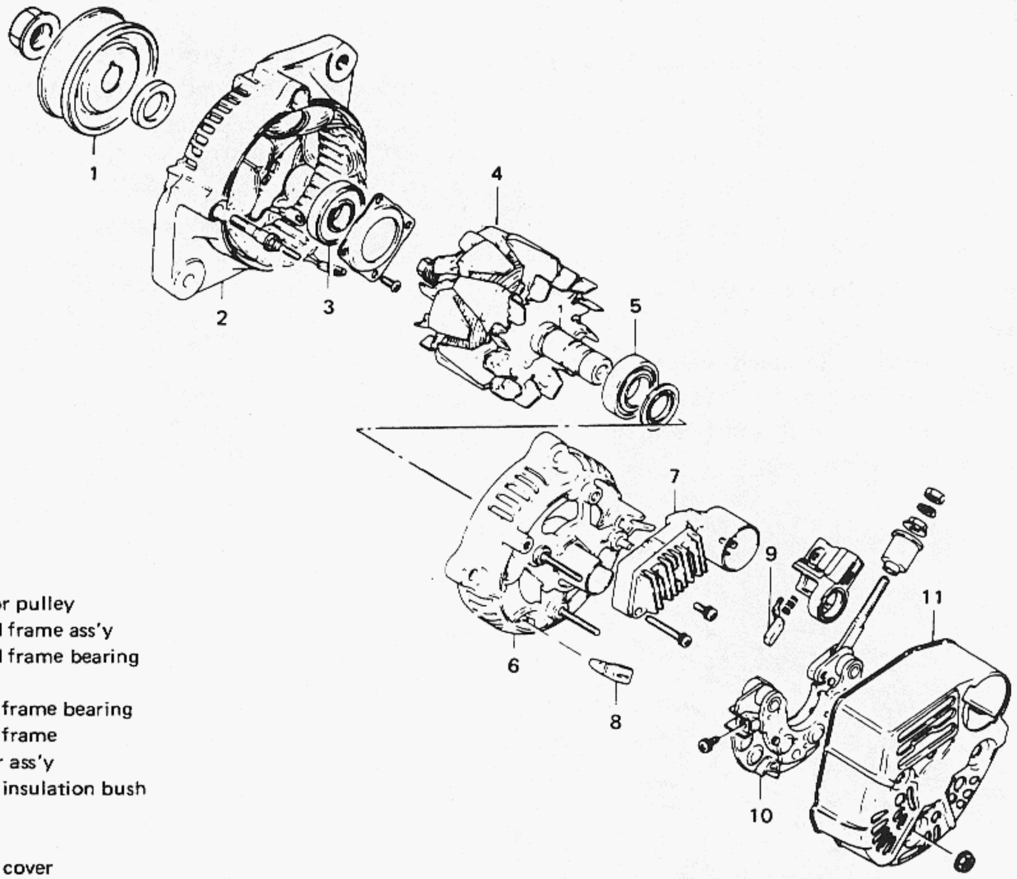
1) To determine battery condition, refer to latter part of this section, p. 10-10 ~ P. 10-13.
2) If an obvious overcharge condition exists as evidenced by excessive spewing of electrolyte, proceed to DISASSEMBLY under ALTERNATOR SERVICE on p. 10-6 and check field windings for grounds and shorts. If defective, replace rotor.

ALTERNATOR SERVICE

REMOVAL

1) Remove battery (–) terminal.
2) Disconnect alternator lead wires (coupler & white lead wire).
3) Unclamp brake pipe from pipe clamp on radiator under cover and remove radiator under cover.
4) Remove alternator mounting bolts and alternator drive belt adjusting bolt.
5) Take down alternator.

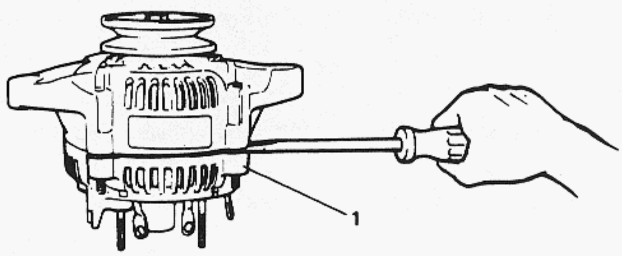
DISASSEMBLY



1. Alternator pulley
2. Drive end frame ass'y
3. Drive end frame bearing
4. Rotor
5. Rear end frame bearing
6. Rear end frame
7. Regulator ass'y
8. Terminal insulation bush
9. Brush
10. Rectifier
11. Rear end cover

Fig. 10-6

1) Remove nut and take off B terminal insulator bushing.
2) Remove 3 nuts and take off rear end cover.
3) Remove 2 regulator mounting screws and 3 brush holder screws and take off regulator and brush holder.
4) Remove 4 stator coil terminal screws.
5) Remove rectifier holder together with I.C. regulator.
6) Remove 4 nuts and take off rear end frame.



1. Rear end frame

Fig. 10-7

7) Loosen alternator pulley nut and take off pulley.

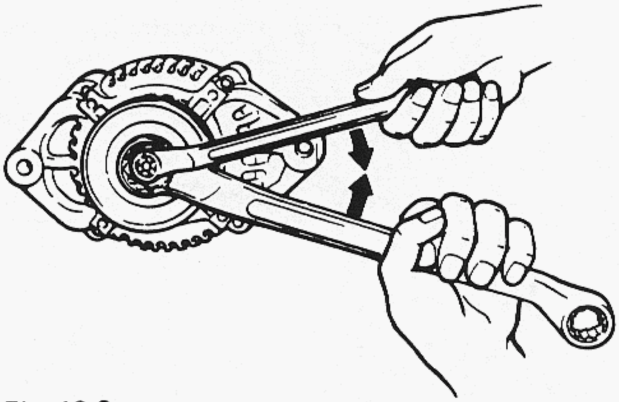


Fig. 10-8

8) Remove rotor from drive end frame.

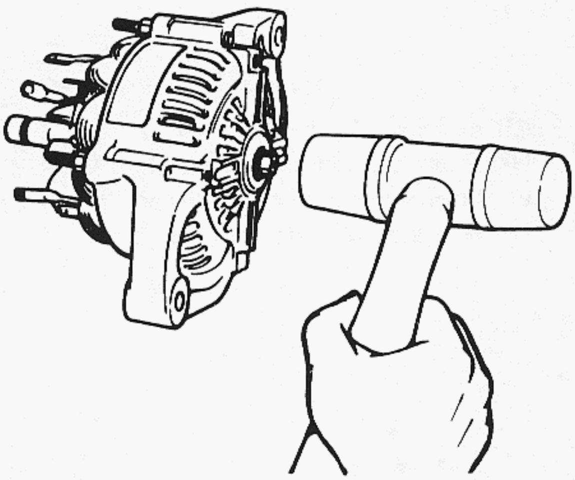
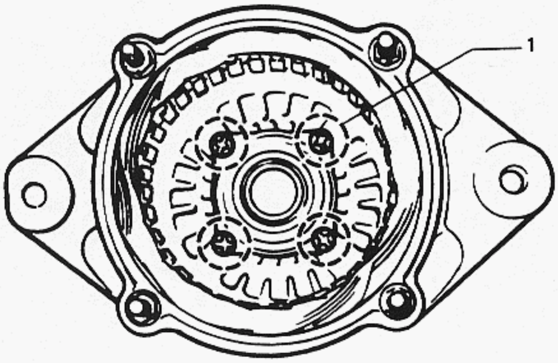


Fig. 10-9

9) When removing front end bearing, remove 4 4-mm bearing retainer screws.



1. Bearing retainer fitting screw

Fig. 10-10

10) When removing rear bearing, use bearing puller.

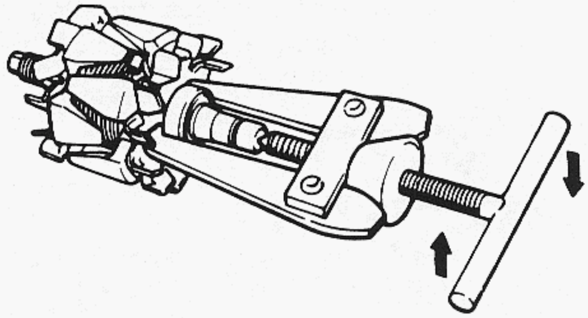


Fig. 10-11

INSPECTION

Rotor

1) Check rotor for no open circuits
   Using an ohmmeter, check for continuity between slip rings.

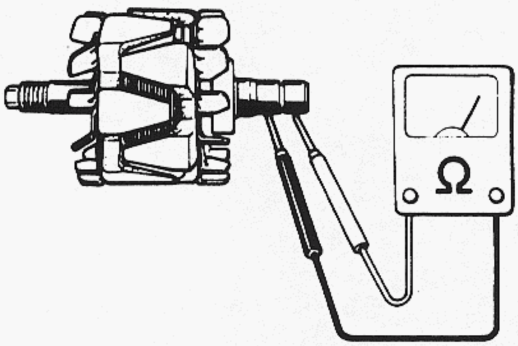


Fig. 10-12

Standard resistance	2.8 – 3.0 Ω

   If there is no continuity, replace rotor.

2) Check rotor for no grounds.
   Using an ohmmeter, check that there is no continuity between slip ring and rotor. If there is continuity, replace rotor.

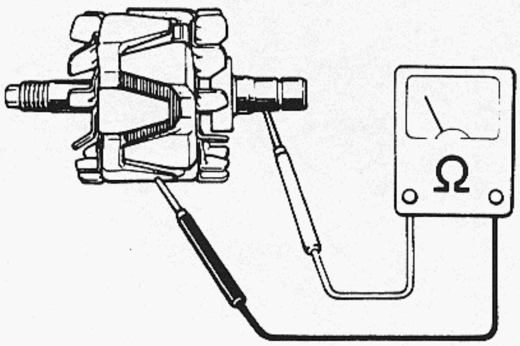


Fig. 10-13

3) Inspect slip rings
   Check slip rings for roughness or scoring. If rough or scored, replace rotor.

Stator

1) Check stator for no open circuits
   Using an ohmmeter, check all leads for continuity. If there is no continuity, replace stator.

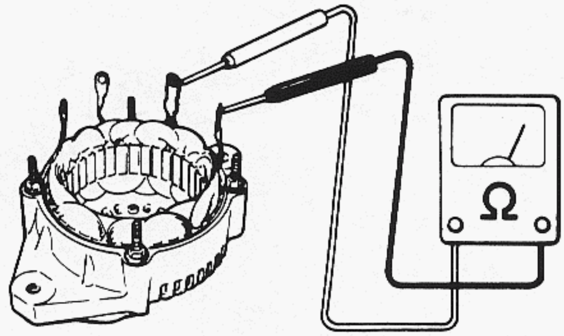


Fig. 10-14

2) Check stator for no grounds
   Using an ohmmeter, check that there is no continuity between coil leads and stator core. If there is continuity, replace rotor.

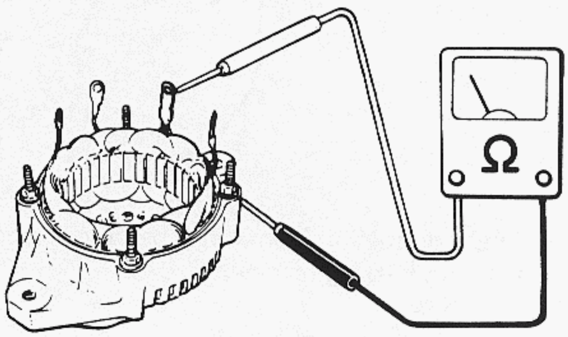


Fig. 10-15

Brush and Brush holder

Check each brush for wear by measuring its length as shown. If brush is found worn down to service limit, replace brush with holder.

	Standard	Service limit
Brush length	11 mm (0.43 in)	5 mm (0.20 in)

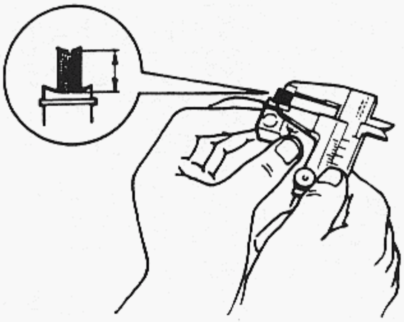


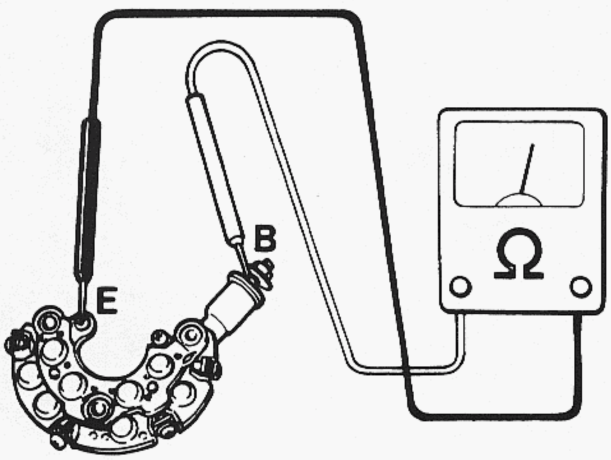
Fig. 10-16

Rectifier

Using an ohmmeter, check continuity between "B" terminal and ground.

Put one tester lead to terminal "B" and the other lead to ground; then swap two leads. Of two tester indications, one should be about 10 ohms, meaning continuity, and the other should be infinity (non continuity).

If not, replace rectifier assembly.



B : Battery terminal
E : Earth

Fig. 10-17

Condenser

Check condenser capacity in regulator.

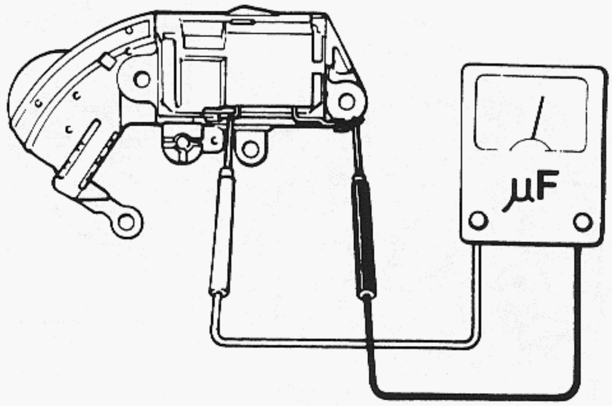


Fig. 10-18

Condenser capacity	0.5 μF

ASSEMBLY

Reverse disassembly procedure, using care on following points.

1) Use a press when forcing bearing into rotor shaft or drive end frame.

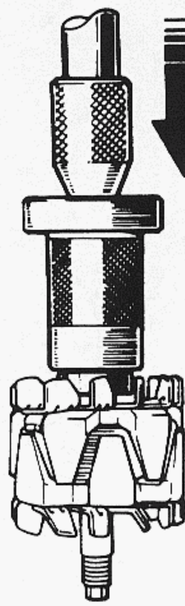


Fig. 10-19

2) Alternator pulley tightening torque.

Tightening torque		
50 – 65 N·m	5.0 – 6.5 kg-m	37 – 47 lb-ft

3) Make sure to assemble stator terminal insulator properly.

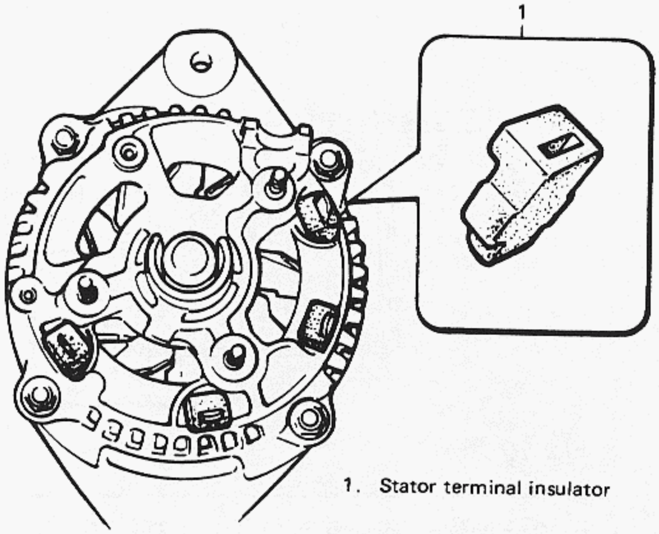


Fig. 10-20

4) Alternator V belt tension.

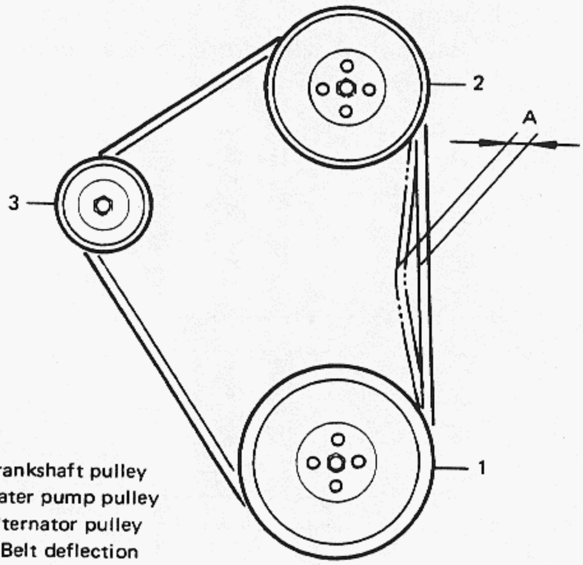


Fig. 10-21

Drive belt deflection (Under 10 kg thumb pressure)	6 – 9 mm (0.24 – 0.35 in)

NOTE:
Clamp brake pipe with pipe clamp on radiator under cover after installing radiator under cover.

10-2. BATTERY

GENERAL DESCRIPTION

The battery mounted in each vehicle is one of the following three types, dependin on specification.

Model	NS40S [NX100-S6] [NX100-S6(S)]
Rated capacity	30AH [45AH], 12 Volts
Electrolyte	2.2 liters [3.1 liters] (4.65/3.87 US/Imp. pt) [6.55/5.46 US/Imp. pt.]
Electrolyte S.G.	1.280 when fully charged at 20°C (68°F)

CARE OF THE BATTERY

The following information is basic in nature and is nothing new; it is merely a reiteration of what every Service shop personnel knows about the automotive storage battery. The information is intended to serve as a reminder to the reader, with a hope that he will, in turn, remind each final user of the important basic facts about the battery whenever opportunity permits him to engage in a conversation with the final user in the shop or out of the shop.

1) The battery is a very reliable component, but needs periodical attentions.
   Keep the battery container clean; prevent rust formation on the terminal posts; keep the electrolyte up to the upper level uniformly in all cells; and try to keep the battery fully charged at all times.

2) Preserve the capacity of the battery.
   There is a limit to the ability of the battery to hold electricity is store. This limit is called "capacity."

There are several ways for the battery to lower its capacity:

a. Loss of electrolyte, or fall in electrolyte level.
   When this happens, the battery cannot hold so much electricity as it originally could. Handle the battery with care when you take it down. Barring the loss of electrolyte by careless spilling or otherwise, the electrolyte level goes down gradually in the battery at work because the water content of it evaporates. Periodically refill distilled water to each cell, as necessary, so that the electrolyte is always up to the specified level. Never allow its surface to fall so much as to expose the cell plates.

b. Overcharging the battery in place or off the machine.
   In recharging the battery off the machine, caution must be exercised so as not to overcharge it. Overcharging gives rise to several complexities. For one thing, it heats up the battery to deform the battery container to result in a destroyed battery. Overcharging could occur in a battery in place if the voltage regulator is maladjusted to allow the alternator (or the dynamo in other machines) to develop too high an output voltage. For another thing, "gassing" occurs in a battery being overcharged to result in a loss of water content. One of the most serious consequences of overcharging is the swelling of positive-plate grids, causing the grids to crumble and the plates to buckle.

c. Undercharging the battery in place.
   Regulator malfunctioning is usually the cause of the battery remaining in a state of charge far below its capacity. This condition is very undesirable in freezing weather, for the electrolyte in such a battery can easily freeze up to result in a destroyed battery. Moreover, an undercharged battery is an easy prey to a greater evil-sulfation.

d. Sulfation
   Let us recall the electrochemical reactions that take place in the battery during charging and discharging. As the battery gives out its energy (discharging), the active materials in its cell plates are converted into lead sulfate. During recharging, this lead sulfate is reconverted into active material. If the battery is allowed to stand for a long period in discharged condition, the lead sulfate becomes converted into a hard, crystalline substance, which will not easily turn back to the active material again during the subsequent recharging. "Sulfation" means the result as well as the process of that reaction. Such a battery can be revived by very slow charging and may be restored to usable condition but it is a damaged battery and its capacity is lower than before.

3) Keep the battery cable connections clean.
The cable connections, particularly at the positive (+) terminal post, tend to become corroded. The product of corrosion, or rust, on the mating faces of conductors resists the flow of current. The inability of the starter motor to crank the engine is often due to the rust formation in the battery cable connection. Clean the terminals and fittings periodically to ensure good metal-to-metal contact, and grease the connections after each cleaning to protect them against rusting.

4) Be always in the know as to the state of charge of the battery.
The simplest way to tell the state of charge is to carry out a hydrometer test. The hydrometer is an inexpensive instrument for measuring the specific gravity (S.G.) of the battery electrolyte. Why measure the S.G.? Because the S.G. of the electrolyte is indicative of the state of charge.

The direct method of checking the battery for state of charge is to carry out a high rate discharge test, which involves a special precise voltmeter, an expensive instrument used generally in the service shops but no recommendable to the user of the machine.
At 20°C of battery temperature (electrolyte temperature):
The battery is in FULLY CHARGED STATE if the electrolyte S.G. is 1.280.
The battery is in HALF CHARGED STATE if the S.G. is 1.220.
The battery is in NEARLY DISCHARGED STATE if the S.G. is 1.150 and is in danger of freezing.
What if the battery temperatures not 20°C (68°F)? Since the S.G. varies with temperature, you have to correct your S.G. reading (taken with your hydrometer) to the value at 20°C, and apply the corrected S.G. value to the three-point guide stated above. This manner of correction needs a chart showing the relation between S.G. and temperature. There is a simpler way: refer to the graph given below, which tells you the state of charge for a range of S.G. value and a range of temperature.
How to use the temperature-corrected state-of-charge graph.
Suppose your S.G. reading is 1.28 and the battery temperature is −5°C (23°F). Locate the intersection of the −5°C line and the 1.28 S.G. line. The intersection is "A". It is in the zone for CHARGED STATE. How much is the battery charged? To find out the answer, draw a line parallel to the zone demarcation line, extending it to the right, and see where this line crosses the percentage scale. In the present example, the line crosses at, say, 85% point. The battery is 85% fully charged.

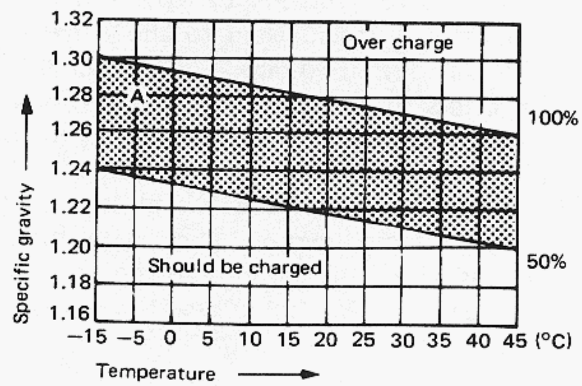


Fig. 10-22

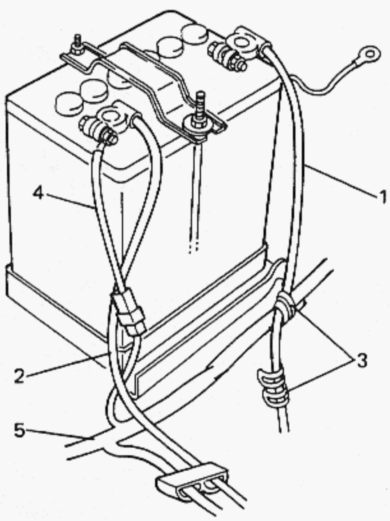
REMOVE AND REPLACE

When handling a battery, the following safety precautions should be followed:

1) Hydrogen gas is produced by the battery. A flame or spark near the battery may cause the gas to ignite.
2) Battery fluid is highly acidic. Avoid spilling on clothing or other fabric. Any spilled electrolyte should be flushed with large quantity of water and cleaned immediately. To remove or replace a battery, always disconnect the negative cable first, then the positive cable.

BATTERY CABLES

Connect battery cables as shown in the figure below and make sure to properly tighten all terminals.



1. Battery ground cable
2. Starter cable
3. Clamp
4. Fusible link
5. Wiring harness No. 2

Fig. 10-23

SECTION 11

CLUTCH

CONTENTS

11

11-1. GENERAL DESCRIPTION

The clutch is a diaphragm-spring clutch of a dry single disc type. The diaphragm spring is of a tapering-finger type, which is a solid ring in the outer diameter part, with a series of tapering fingers pointing inward. The disc, carrying four torsional coil springs, is slidably mounted on the transmission input shaft with a serration fit.

The clutch cover is secured to the flywheel, and carries the diaphragm spring in such a way that the peripheral edge of the spring pushes on the pressure plate against the flywheel (with the disc in between), when the clutch release bearing is held back: This is the engaged condition of the clutch.

Depressing the clutch pedal causes the release bearing to advance and push on the tips of the tapering fingers of the diaphragm spring. When this happens, the diaphragm spring pulls the pressure plate away from the flywheel, thereby interrupting the flow of drive from flywheel through clutch disc to transmission input shaft.

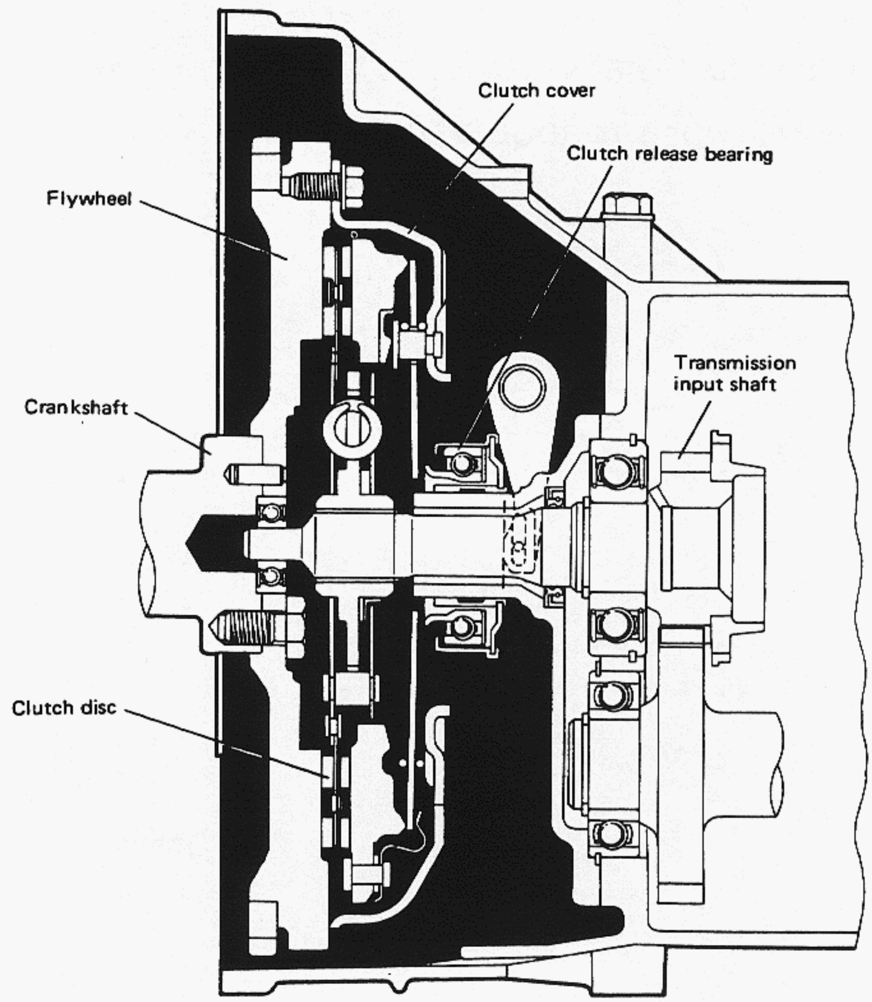
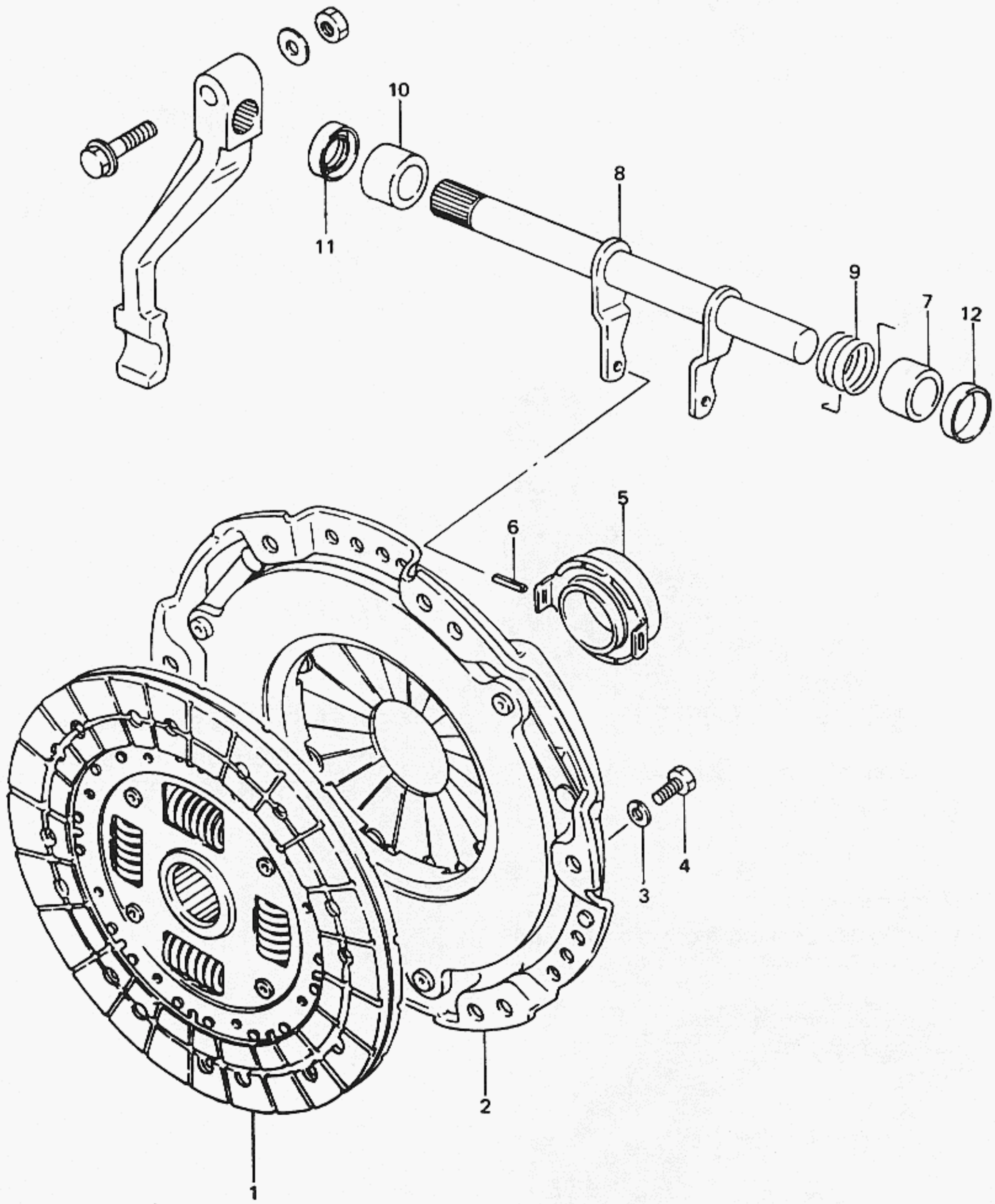


Fig. 11-1



1. Clutch disc
2. Clutch cover
3. Lock washer
4. Cover bolt
5. Clutch release bearing
6. Clutch release fork pin
7. No. 2 bushing
8. Clutch release shaft
9. Return spring
10. No. 1 bushing
11. Shaft seal
12. Shaft cover

Fig. 11-2

11-2. REMOVAL

Removal of clutch presupposes that the transmission has been dismounted according to the method outlined in SECTION 13 TRANSMISSION.

Clutch Cover and Disc

Remove 6 bolts securing clutch cover to flywheel, and take off clutch cover and disc.

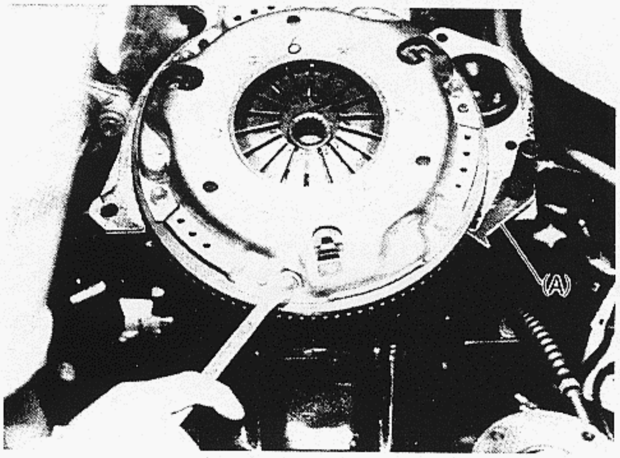


Fig. 11-3 Ⓐ Special tool (Flywheel holder 09924-17810)

Clutch Release Bearing

Remove clutch release bearing from transmission input shaft bearing retainer.

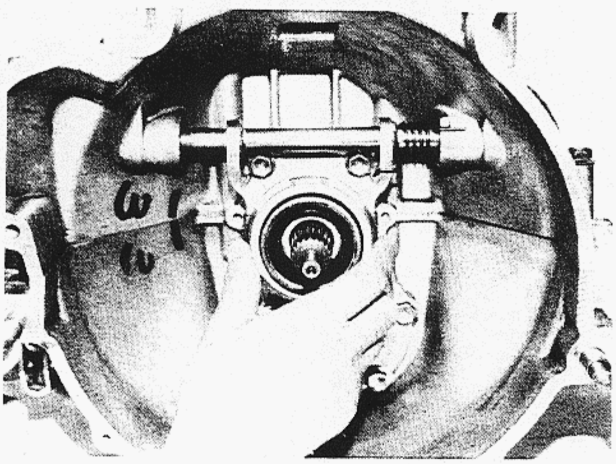
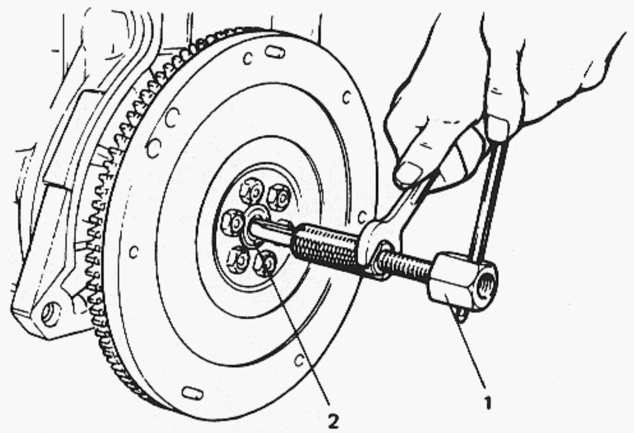


Fig. 11-4

Input Shaft End Bearing

Use bearing remover (special tool) for removal of this bearing.



1. Special tool (Bearing remover 09917-58010)
2. Input shaft bearing

Fig. 11-5

Clutch Release Shaft Bushes

For replacement of bushes, refer to p. 13-5 of SECTION 13 TRANSMISSION.

11-3. INSPECTION OF COMPONENTS

Clutch Disc Facing Surface Condition

A burnt or glazed (glass-like surface) facing can be reconditioned by grinding it with No. 120 – 200 sandpaper. If surface is in bad condition beyond repair, replace whole clutch disc assembly.

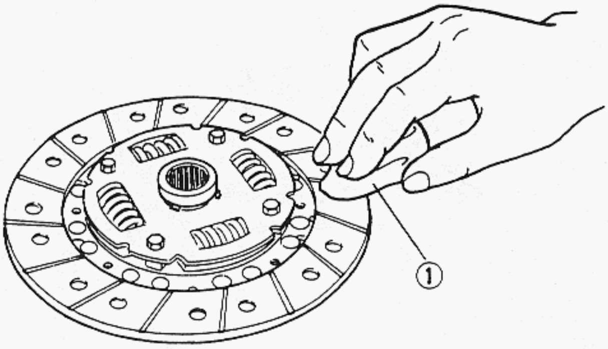


Fig. 11-6 ① Sandpaper

Clutch Facing Wear

Check wear of facing by measuring depth of each rivet head depression, i.e. distance between rivet head and facing surface. If depressing is found to have reached service limit at any of the holes, replace clutch disc assembly.

	Standard	Service limit
Rivet head depression	1.2 mm (0.05 in.)	0.5 mm (0.02 in.)

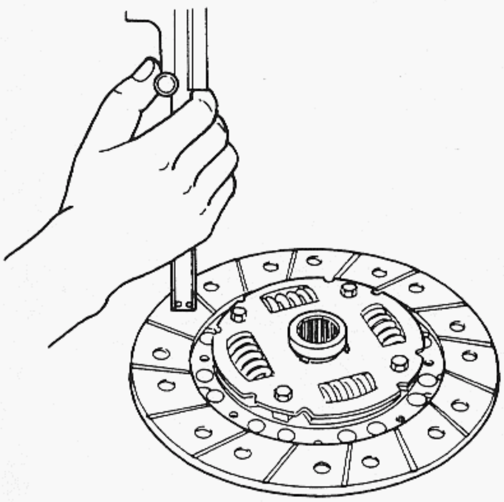


Fig. 11-7

Backlash in Disc Serration Fit

Check backlash by turning disc back and forth as mounted on transmission input shaft. Replace disc assembly if backlash is noted to exceed service limit. Backlash here is a circular displacement as measured with a dial indicator.

	Service limit
Backlash in serration fit	0.8 mm (0.03 in.)

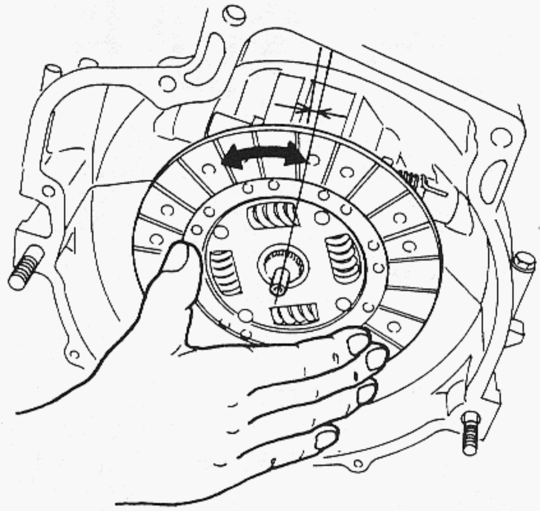


Fig. 11-8

Clutch Cover

Inspect clutch cover for evidence of diaphragm spring rivets getting loose. If rivets are loose or are getting loose, replace cover assembly as such cover makes rattling noise when clutch pedal is depressed.

Inspect tips of tapering fingers (to which the release bearing exerts a push to disengage clutch) for wear. If tips are worn excessively, replace cover assembly.

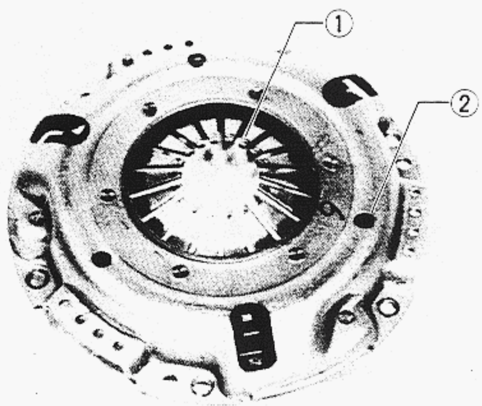


Fig. 11-9 ① Spring wear; ② Rivet

Release Bearing

Replace release bearing if it sticks, rattles or makes abnormal noise when spun and turned by hand.

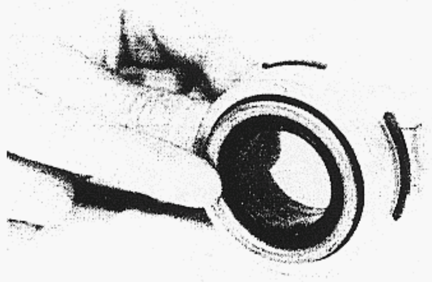


Fig. 11-10

Input Shaft Bearing

Replace input shaft bearing if it sticks, rattles or makes abnormal noise when spun and turned by hand.

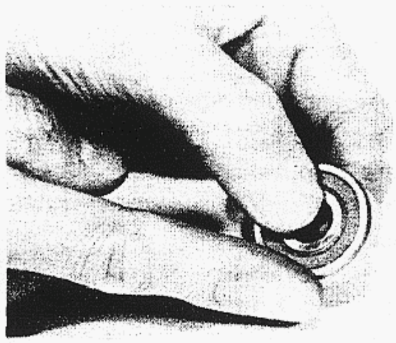


Fig. 11-11

Flywheel

Check surface contacting clutch disc for any wear or damage.

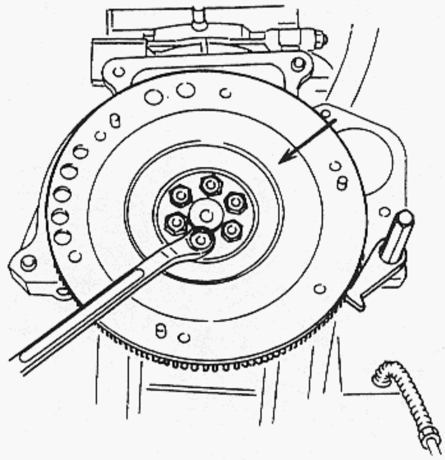


Fig. 11-12

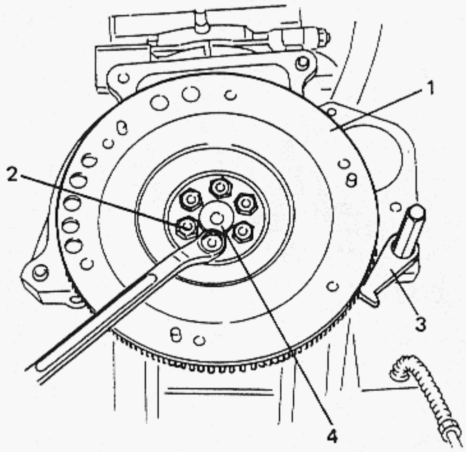
11-4. INSTALLATION

Install clutch by reversing removal procedure. Some important steps will be explained below.

Flywheel

1) Tighten bolts to specification.

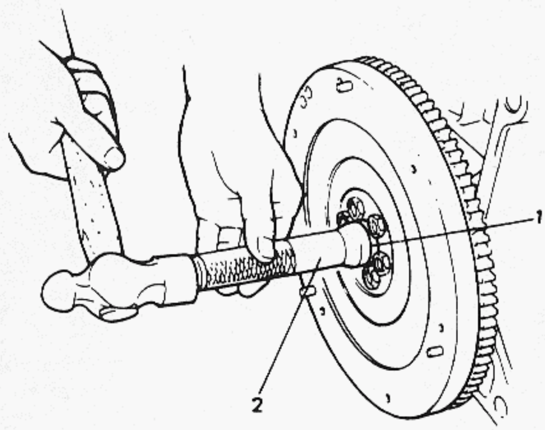
Tightening torque for flywheel bolts	N·m	kg-m	lb-ft
	57 – 65	5.7 – 6.5	41.5 – 47.0



1. Flywheel
2. Flywheel bolt
3. Special tool (Flywheel holder 09924-17810)
4. Input shaft bearing

Fig. 11-13

2) Install input shaft end bearing to flywheel using bearing installer (special tool).



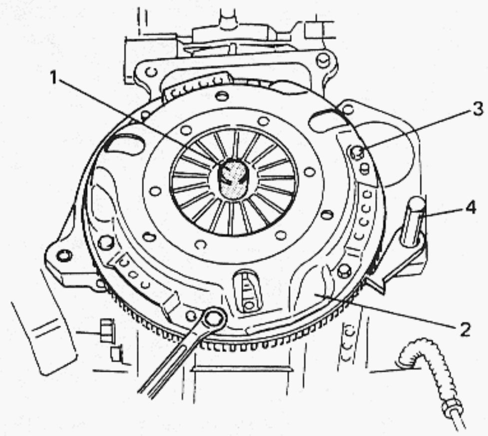
1. Input shaft bearing
2. Special tool (Input shaft bearing installer 09925-98210)

Fig. 11-13-1

Clutch Disc and Clutch Cover

Using special tool (clutch center guide), install clutch disc and clutch cover.
Tighten clutch cover bolts to specification using special tool (Flywheel holder).

Tightening torque for clutch cover bolts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5 – 20.0



1. Special tool (Clutch center guide 09923-38220)
2. Clutch cover
3. Clutch cover bolt
4. Special tool (Flywheel holder 09924-17810)

Fig. 11-14

Clutch Release Bearing

Before installing retainer, apply grease to its inner surface.

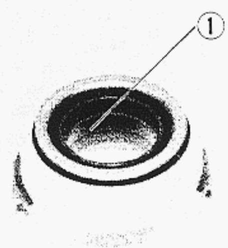


Fig. 11-15 ① Grease (SUZUKI SUPER GREASE "A")

Clutch Release Shaft Fork

Apply grease to end of fork.

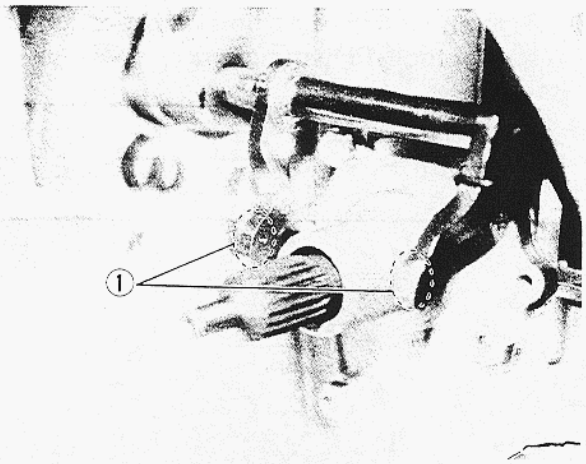


Fig. 11-16 ① *Grease (SUZUKI SUPER GREASE "A")*

Clutch Release Arm

Align two punch marks when installing clutch release arm on clutch release shaft.

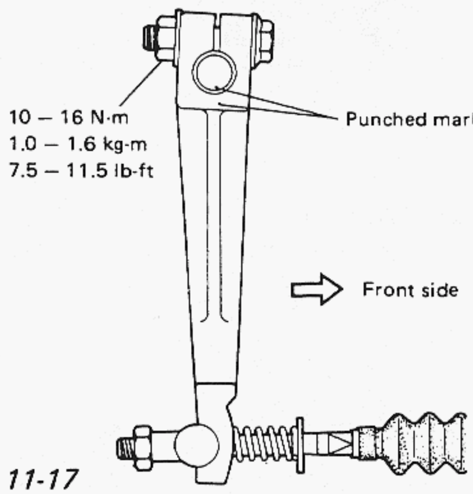


Fig. 11-17

Clutch Release Shaft Bushes

For reinstallation of bushes, refer to p. 13-5 in SECTION 13 TRANSMISSION of this manual.

Transmission

For remounting transmission, refer to p. 13-4 in SECTION 13 TRANSMISSION of this manual and reverse dismounting procedure.

Before remounting transmission ass'y, apply grease (SUZUKI SUPER GREASE I) to input shaft. Refer to Fig. 13-84.

11-5. MAINTENANCE SERVICES

Clutch Pedal Height

Adjust height of clutch pedal with clutch pedal stop bolt so that pedal is level with brake pedal. Tighten lock nut after adjusting.

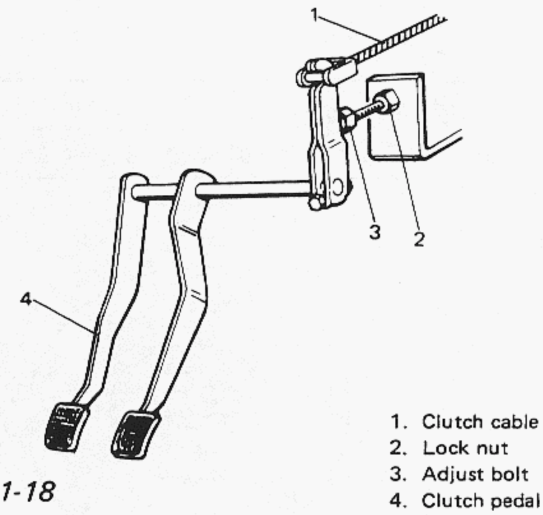


Fig. 11-18

Clutch Pedal Free Travel

1) Depress clutch pedal, stop the moment clutch resistance is felt, and measure distance (clutch pedal free travel). Free travel should be within the following specification.

Clutch pedal free travel	20 – 30 mm (0.8 – 1.1 in.)

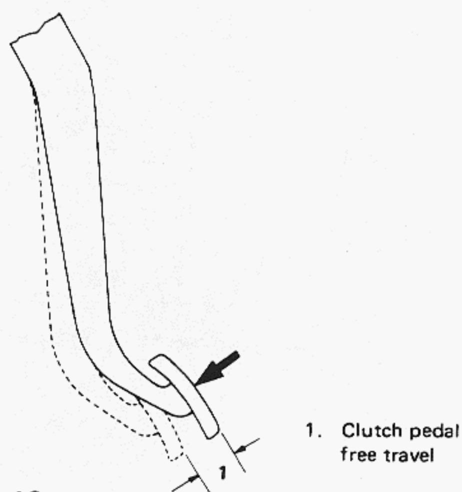


Fig. 11-19

2) If free travel is out of specification, adjust it with clutch cable outer nuts.

NOTE:
After adjusting free travel, make sure that the clutch cable end protrudes at least 5 mm from joint nut.

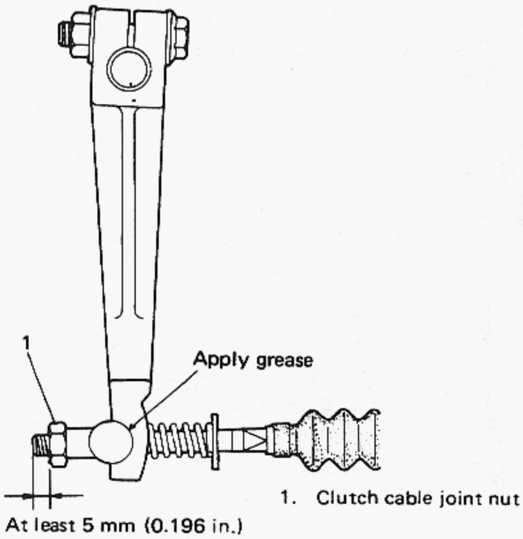


Fig. 11-20

Clutch Cable Lubrication

Apply grease to hook part ① of clutch cable.

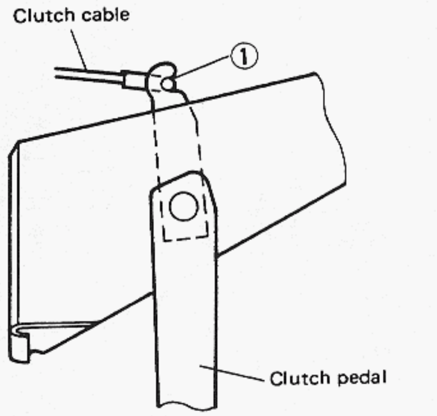


Fig. 11-21

Clutch Cable Routing

1) For left-hand side steering vehicle.

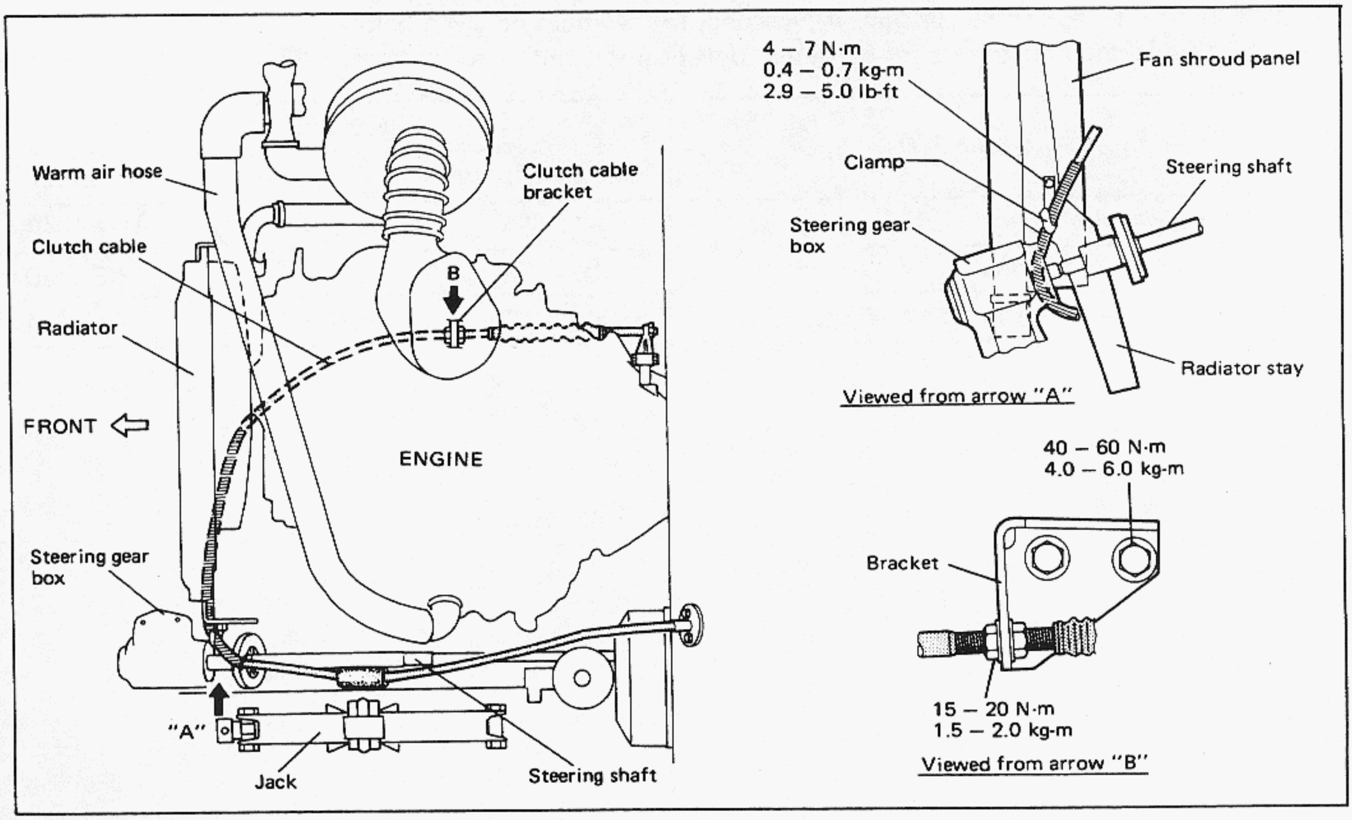


Fig. 11-22

2) For right-hand side steering vehicle.

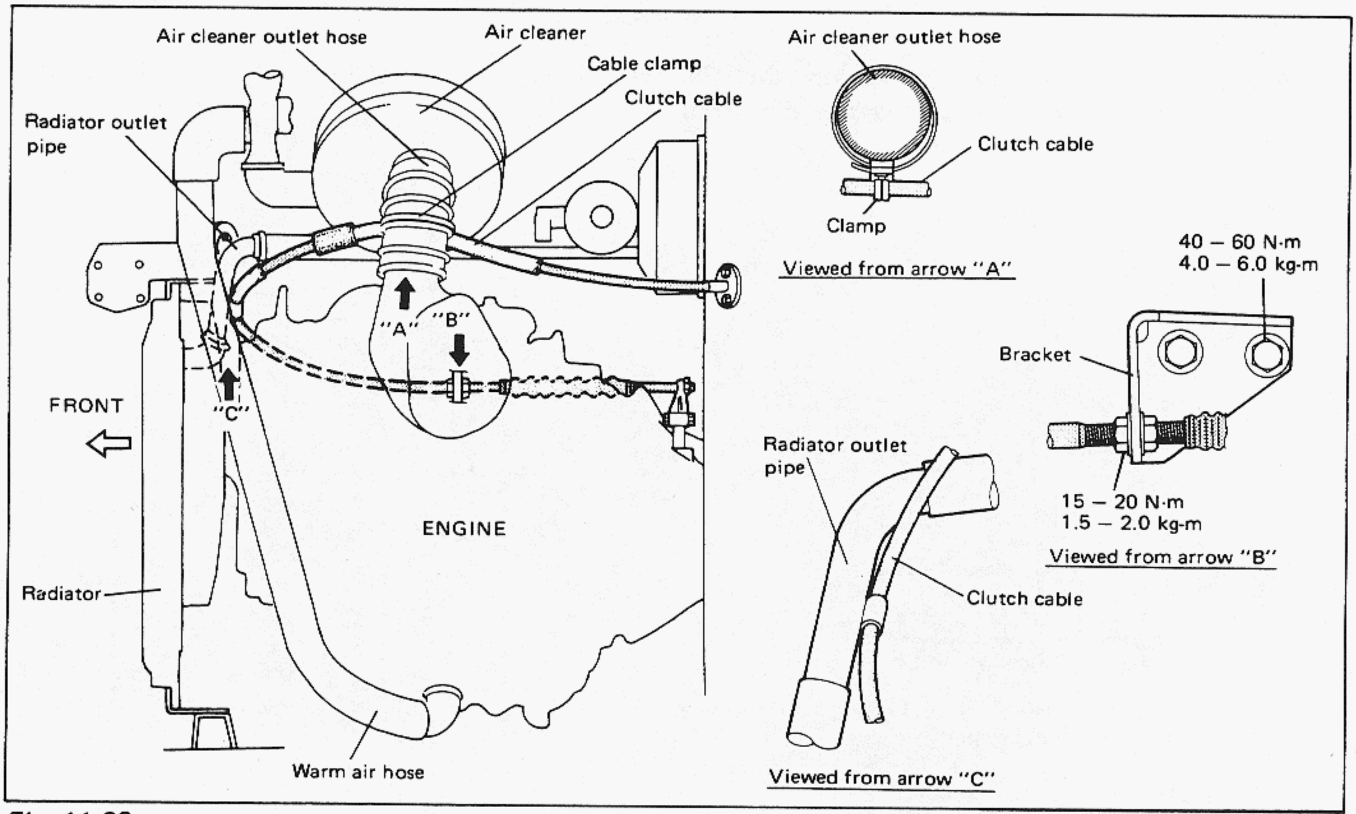


Fig. 11-23

11-6. RECOMMENDED TORQUE SPECIFICATION

Be sure to torque each nut or bolt, if loosened, to specification given below.
If specified tightening torque for particular bolt or nut is not included here, refer to p. 0-12 of this manual.

Fastening Parts	Tightening torque		
	N·m	kg-m	lb-ft
1. Flywheel bolts	57 – 65	5.7 – 6.5	41.5 – 47.0
2. Clutch cover bolts	18 – 28	1.8 – 2.8	13.5 – 20.0
3. Clutch release arm bolt and nut	10 – 16	1.0 – 1.6	7.5 – 11.5

SECTION 12

GEAR SHIFTING CONTROL

CONTENTS

12-1. GENERAL DESCRIPTION

In this gear shifting control system, by its mechanical structure, the movement of the gear shift lever, which is located beside the driver's seat, directly actuates the gear shift fork shaft to shift the gear into the selected position. This system consists of the following parts.

1. Gear shift lever knob
2. Gear shift lever
3. Gear shift lever boot No. 2
4. Gear shift lever boot No. 1
5. Gear shift lever case cover
6. Gear shift lever locating bolt
7. Gear shift lever case
8. Reverse select pin screw
9. Reverse select locating springs
10. Reverse select locating ball
11. Reverse select guide pin
12. Reverse gear shift fork shaft
13. High speed gear shift fork shaft
14. Select return springs
15. Low speed select pin bolt
16. Low speed select guide pin
17. Low speed gear shift fork shaft
18. Gear shift lever wave washer
19. Gear shift lever seat

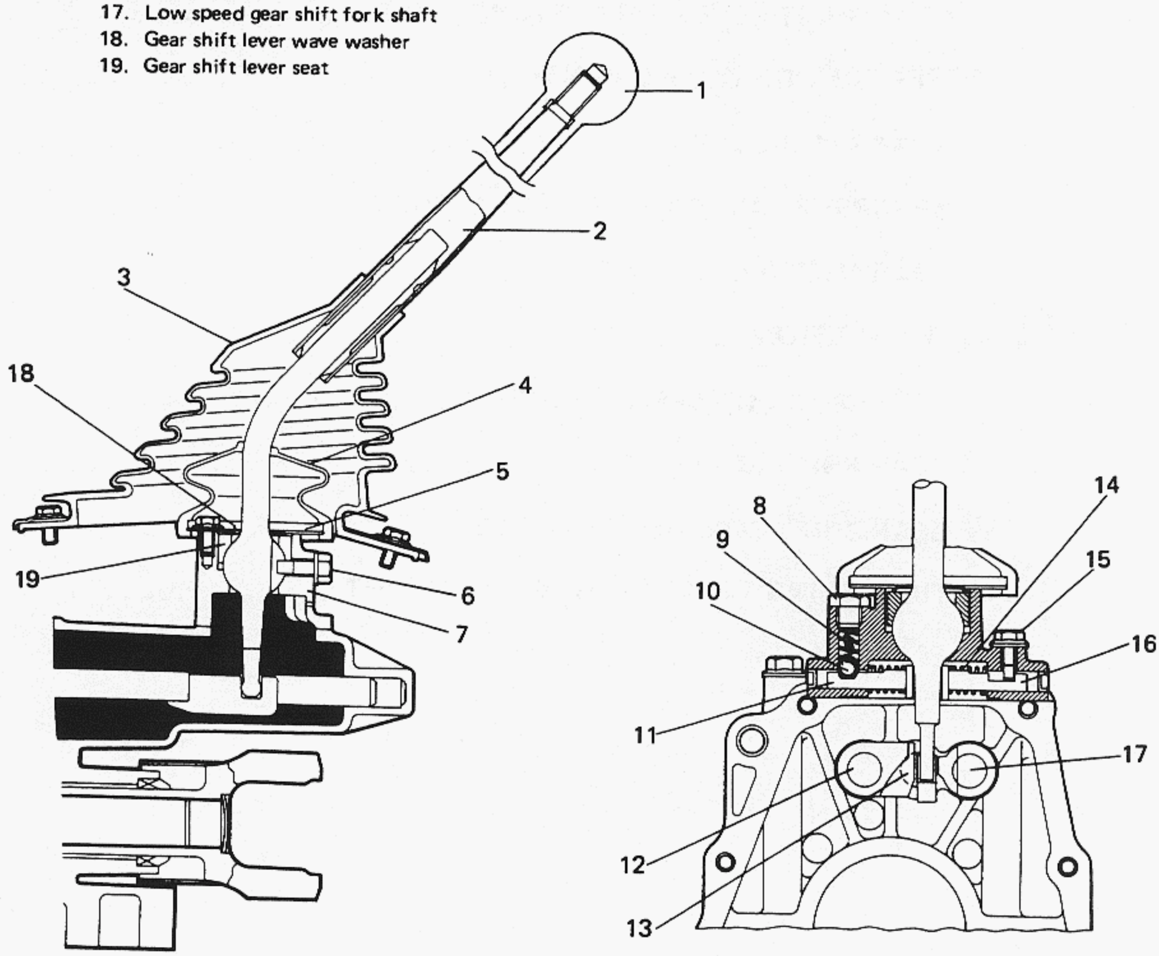


Fig. 12-1

12-2. REMOVAL

Gear Shift Lever

1) Remove bolts tightening gear shift lever boot No. 2 and take boot off floor center tunnel.

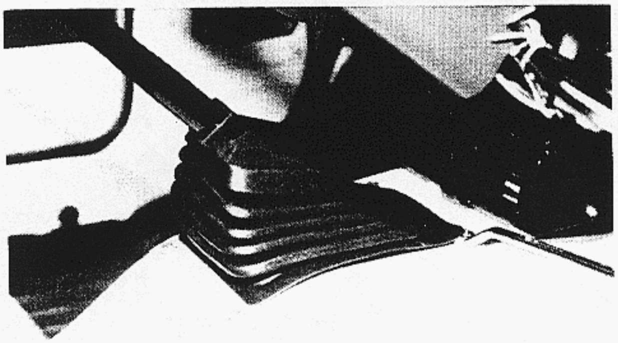


Fig. 12-2

2) Take boot No. 1 off gear shift lever case and move it up (toward knob).
3) Remove 3 bolts tightening gear shift lever case cover.

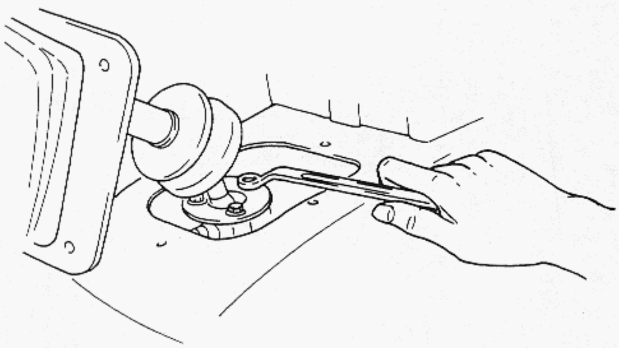


Fig. 12-3

4) Pull gear shift lever out of gear shift lever case.

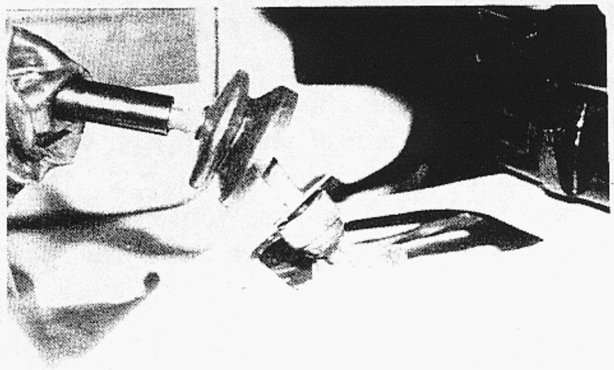


Fig. 12-4

Gear Shift Lever Select Guide Pins

1) After gear shift lever is removed according to foregoing steps 1) through 4), remove gear shift lever case by loosening its tightening bolts.

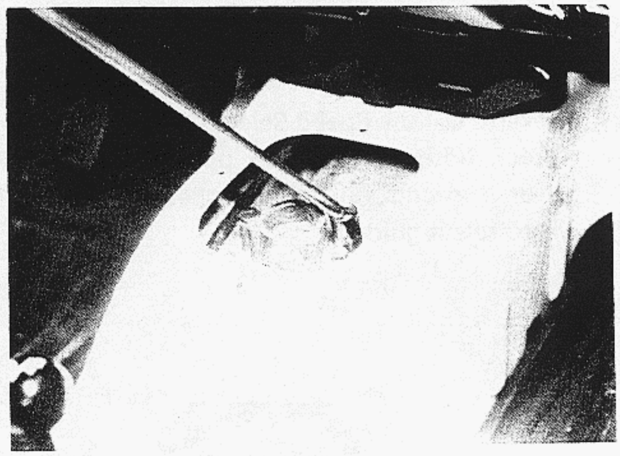


Fig. 12-5

2) Remove reverse select pin screw and take out spring and ball from case.
3) Remove low speed select pin bolt.
4) Compress reverse select guide pin ② against low speed select guide pin ① and take it out of gear shift lever case.

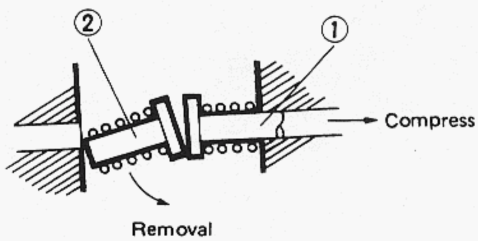


Fig. 12-6

12-3. INSPECTION OF COMPONENTS

Gear Shift Lever

Check lower end of gear shift lever where gear shift fork shaft contact, ① and ②, for wear and any kind of damage. Worn or damaged gear shift lever must be replaced with a new one.

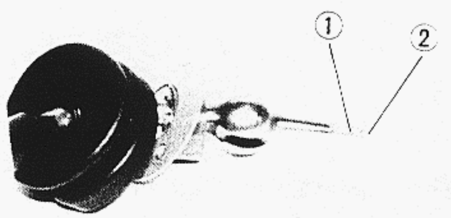


Fig. 12-7

Reverse & Low Speed Select Guide Pins

Check both select guide pins where gear shift lever contacts, ③, for stepped wear. Replace worn select guide pin.

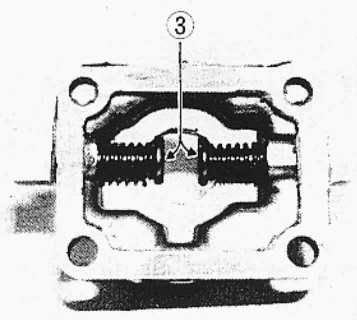


Fig. 12-8

Move shaft and check low speed select guide pin for smooth movement without rattle. If found defective, replace it and apply grease to pin.

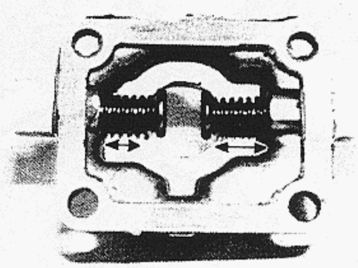


Fig. 12-9

Gear Shift Fork Shaft

Visually check each gear shift fork shaft (High, Low and Reverse) where gear shift lever contacts, ④, for wear. Worn shaft must be replaced.

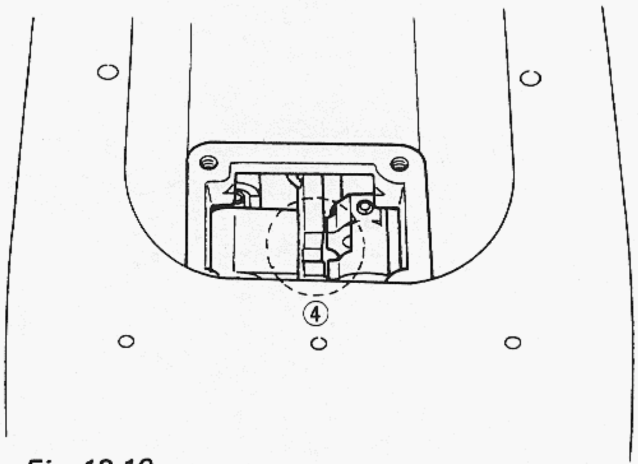


Fig. 12-10

12-4. INSTALLATION

Gear shift lever is installed by reversing removal procedure. Some important steps will be explained in detail.

Reverse & Low Speed Guide Pins

Be sure to apply grease to select guide pins before installing them into gear shift lever case.

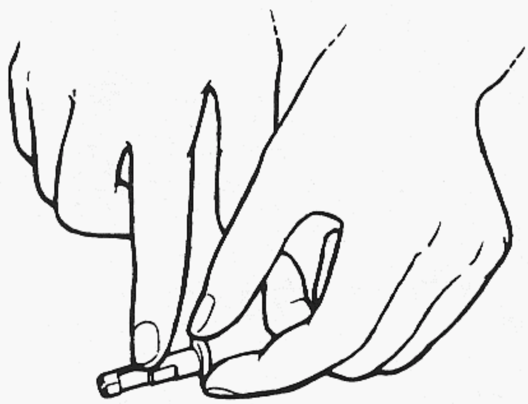


Fig. 12-11

When fitting low speed select guide pin into gear shift lever case, tighten locating bolt while pushing pin so that bolt goes in the groove provided in the pin. Then install reverse select guide pin in case and securely fit the locating ball in the groove provided in the pin.

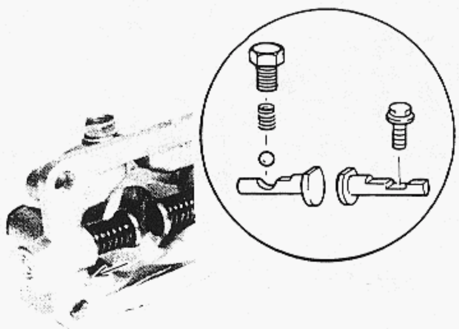


Fig. 12-12

NOTE:

After each guide pin is installed, make sure that flat surface ⑤ at the tip of pin faces upward (toward gear shift lever).

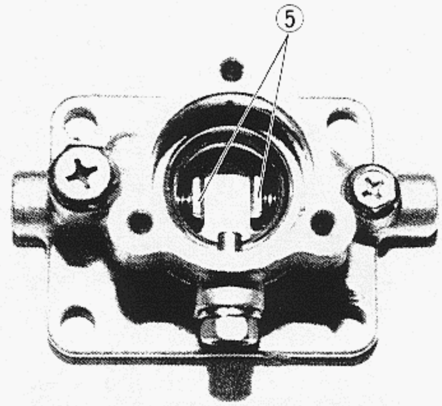


Fig. 12-13

Gear Shift Lever Case

When installing lever case to transmission extension case, clean joint faces, and then apply sealant (SUZUKI BOND NO. 1215, 99000-31110) to joint faces.

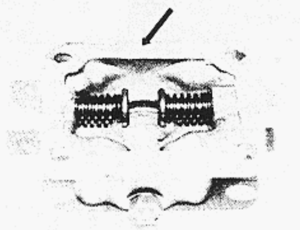


Fig. 12-14

Gear Shift Control Lever Seat

Make sure to fit control lever seat ⑥ into gear shift lever case so that locating bolt ⑦ goes in the groove of control lever seat. And fit wave washer ⑧ with its projection surface directed upward.

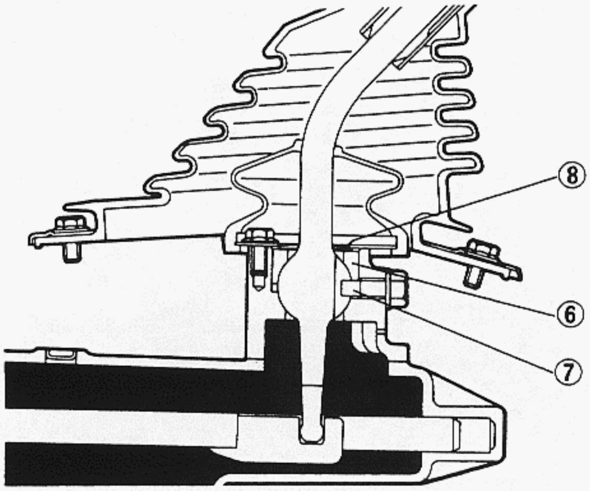


Fig. 12-15

Tightening Torque & Greasing point

To be tightened to:	N·m	kg-m	lb-ft
① Lever case cover bolt	4 – 7	0.4 – 0.7	3.0 – 5.0
② Reverse select pin screw	25 – 35	2.5 – 3.5	18.5 – 25.0
③ Lever boot bolt	4 – 7	0.4 – 0.7	3.0 – 5.0
④ Lever locating bolt	14 – 20	1.4 – 2.0	10.5 – 14.0
⑤ Lever case bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
⑥ Low speed select pin bolt	4 – 7	0.4 – 0.7	3.0 – 5.0

Apply to

Ⓐ : Between gear shift lever boot No. 1 and lever case cover
Ⓑ : Between gear shift lever and lever seat
Ⓒ : Between gear shift lever and lever case
Ⓓ : Gear shift lever locating bolt

* Grease to be used for each greasing point is SUZUKI SUPER GREASE A(99000-25010).

* If gear shift lever locating bolt is removed from case, be sure to apply locking agent (THREAD LOCK CEMENT SUPER "1333B" 99000-32020) to bolt thread for reinstallation.

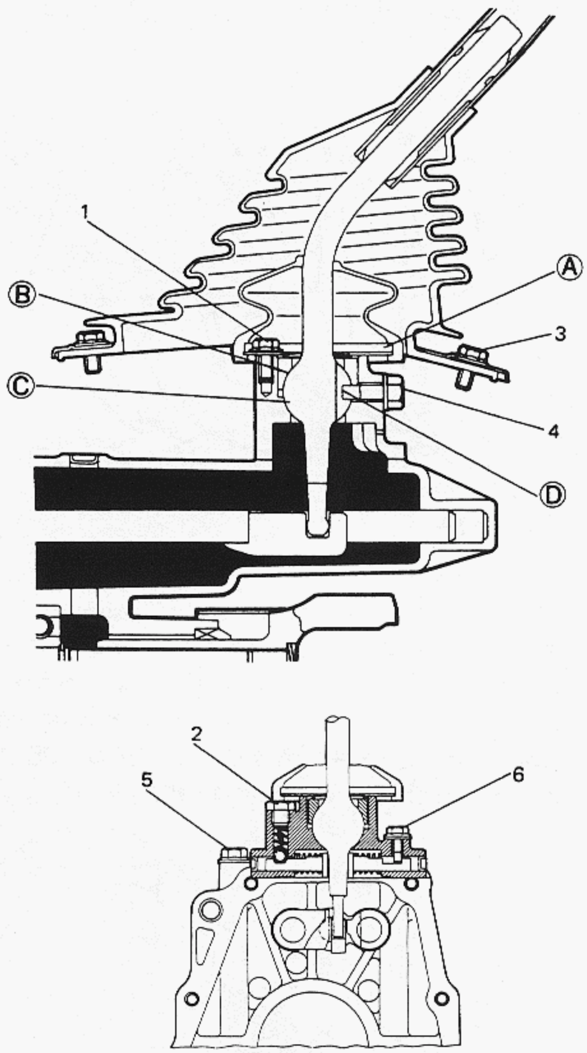


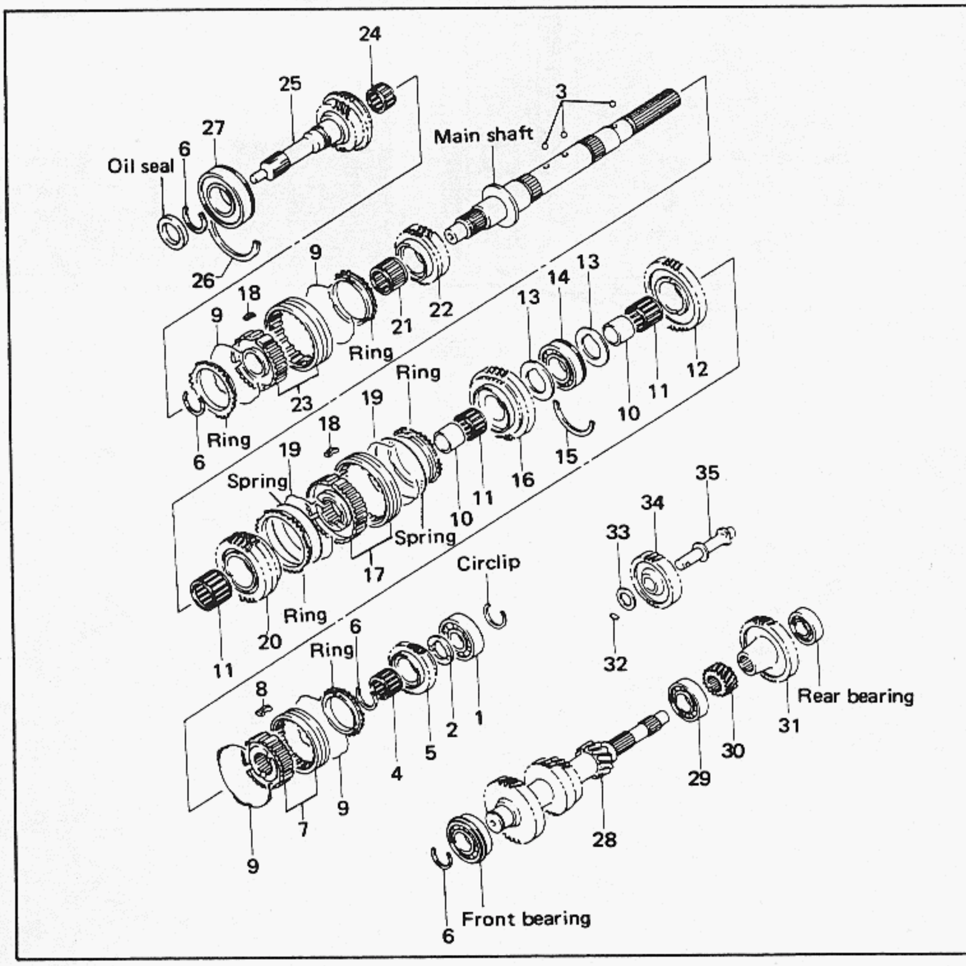
Fig. 12-16

SECTION 13

TRANSMISSION

CONTENTS

13-1. GENERAL DESCRIPTION



1. Main shaft rear bearing
2. 5th gear washer
3. Main shaft washer ball
4. 5th gear needle bearing
5. 5th gear
6. Circlip
7. Synchronizer reverse hub set
8. Synchronizer key
9. Synchronizer spring
10. Gear bush
11. Needle bearing
12. Reverse gear
13. Main shaft bearing washer
14. Main shaft bearing
15. C ring
16. Low gear
17. Synchronizer low speed hub set
18. Synchronizer key
19. Synchronizer spring
20. 2nd gear
21. 3rd gear needle bearing
22. 3rd gear
23. High speed synchronizer hub set
24. Input shaft bearing
25. Input shaft
26. C ring
27. Front bearing
28. Counter shaft
29. Center bearing
30. Reverse gear
31. Counter shaft 5th gear
32. Pin
33. Washer
34. Reverse idle gear
35. Reverse gear shaft

Fig. 13-1

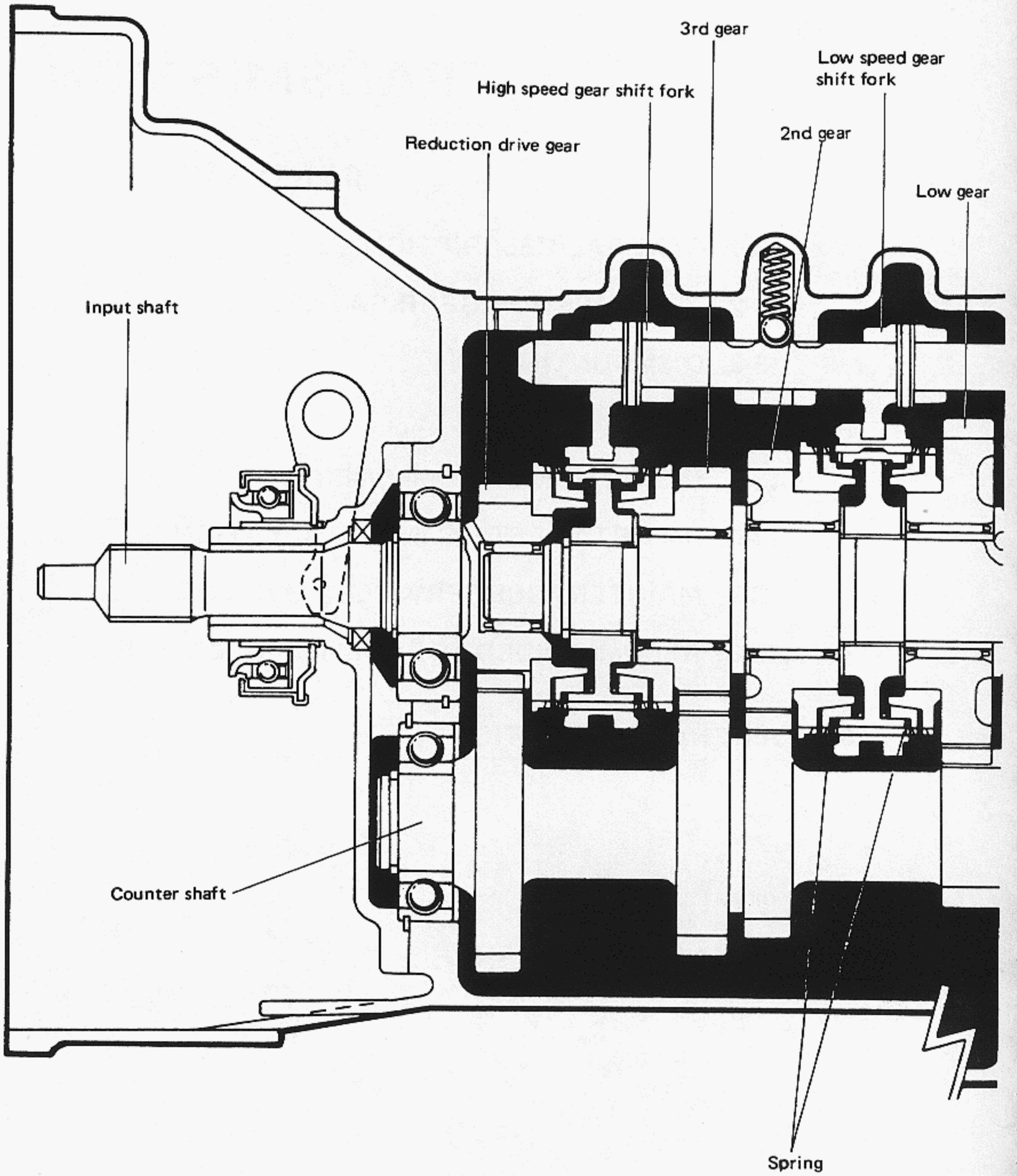
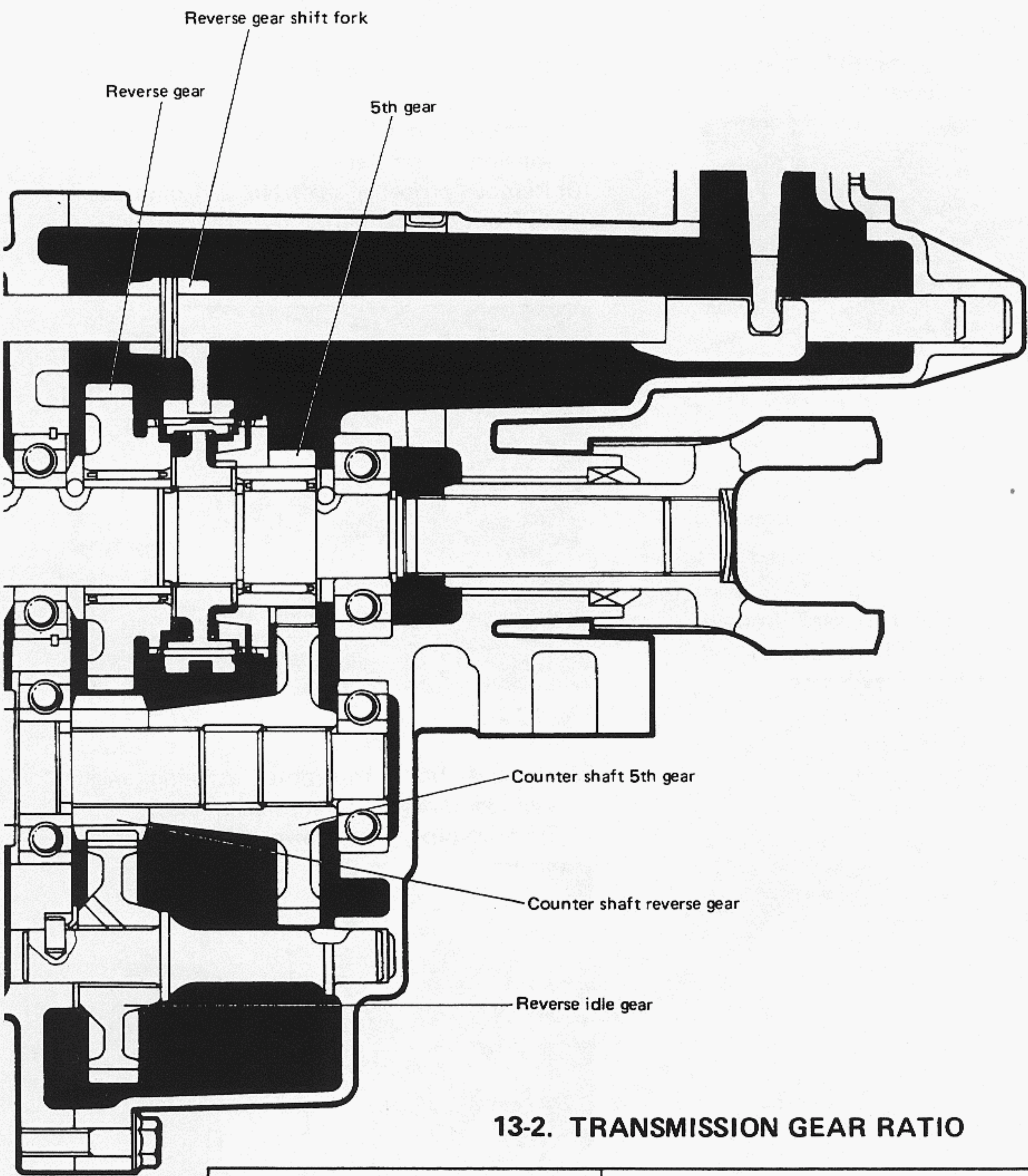

3rd gear
Low speed gear
shift fork
High speed gear shift fork
2nd gear
Reduction drive gear
Low gear
Input shaft
Counter shaft
Spring

Fig. 13-2



13-2. TRANSMISSION GEAR RATIO

Primary gear ratio		35/23				–	35/23
Primary speed ratio		1.521				–	1.521
	Shift position	Reverse	Low	Second	Third	Fourth	Fifth
Secondary ratios	Gear ratio	41/18	36/15	32/25	29/31	–	23/44
	Speed ratio	2.277	2.400	1.280	0.935	–	0.522
Overall speed reduction ratio		3.466	3.652	1.947	1.423	1.000	0.795

13-3. DISMOUNTING

In Passenger Compartment

1) Loosen 4 bolts fastening gear shift lever boot No. 2 and move boot upward.

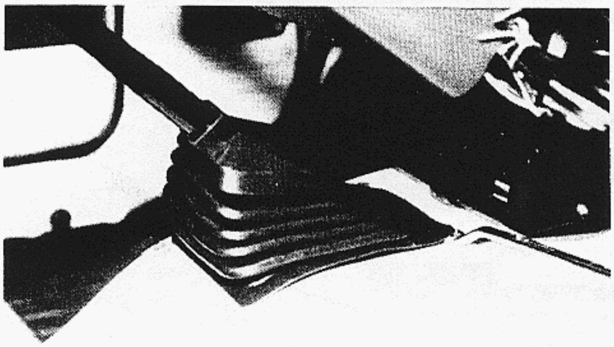


Fig. 13-2-1

2) Move gear shift boot No. 1 upward. Loosen gear shift lever case cover bolts (3 pcs) and draw gear shift lever out of lever case.

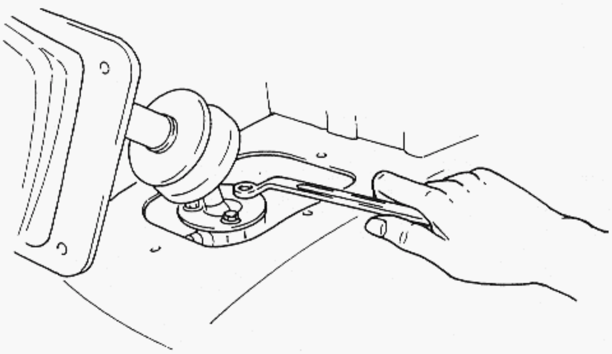


Fig. 13-2-2

In Engine Room

3) Disconnect negative (–) and positive (+) cords from battery terminals.
4) Disconnect back light and fifth switch lead wires at coupler respectively.
5) Disconnect Black/Yellow lead wire and positive (+) cord from starter motor.
6) Remove starter motor from transmission case and fuel hoses clamp from transmission case.

Under Engine

7) Remove drain plug to drain oil in transmission.
8) Disconnect clutch wire from clutch release lever.
9) Remove propeller shaft No. 1 (from transmission to transfer).
10) Remove propeller shaft No. 2 (from transfer to front differential).
11) Remove clutch housing lower plate from transmission case.

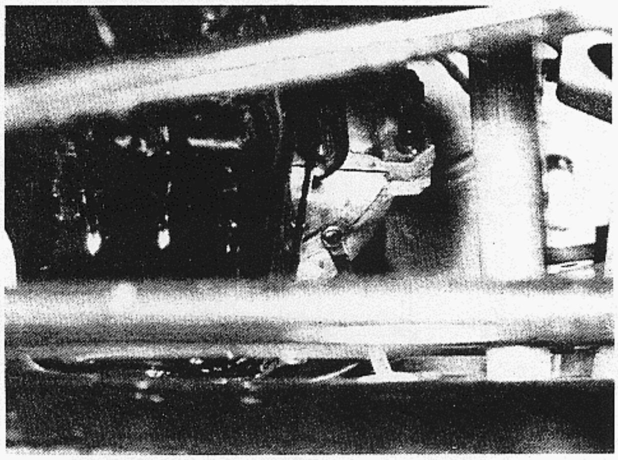


Fig. 13-2-3

12) Remove bolts and nuts fastening engine cylinder block and transmission case.
13) Remove pipe ① as shown in Fig. 13-2-4.

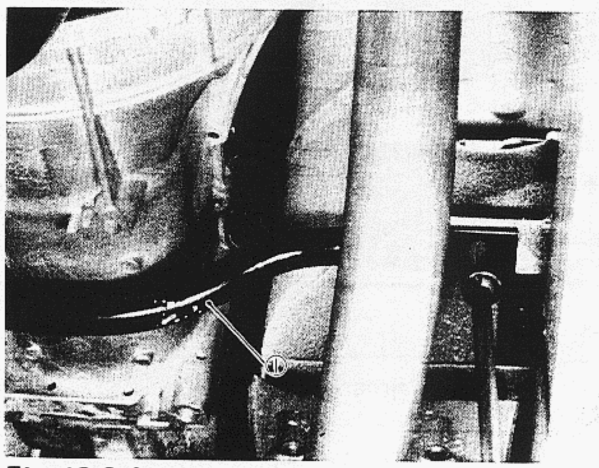


Fig. 13-2-4

14) Remove exhaust center pipe.
15) Remove transmission rear mounting bracket from chassis and transmission case.

NOTE:
Before starting to remove transmission, check around once again to be sure that there is no connection left undone.

16) Take down transmission.

13-4. DISASSEMBLY

Replacing Clutch Release Shaft Bush

1) Remove clutch release bearing from input shaft bearing retainer.

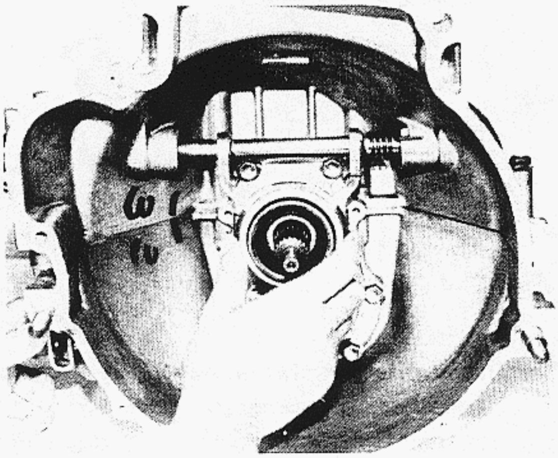


Fig. 13-3

2) Remove a part of spring from clutch release shaft lever.

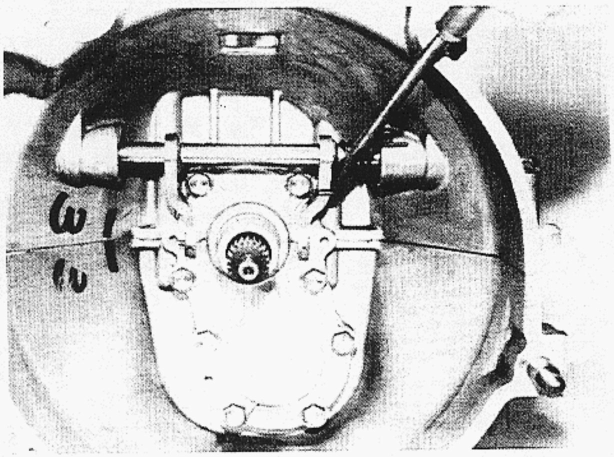


Fig. 13-3-1

3) Remove clutch release shaft spring from shaft. With special tool (A) applied in such a position as shown in Fig. 13-3-2, tap the end of special tool to take out bush and cap. Clutch release bush remover (A) (09925-48210)

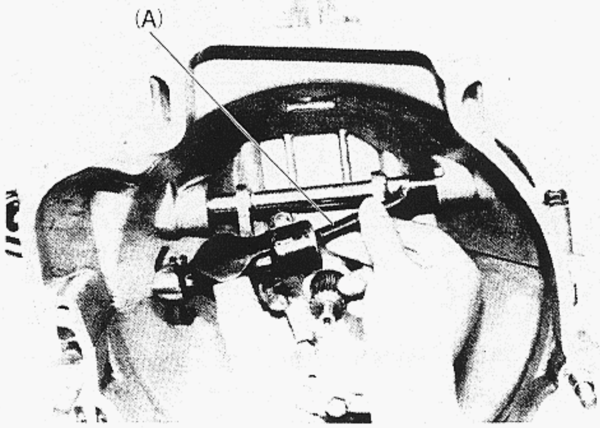


Fig. 13-3-2

4) Take out the other bush, too.

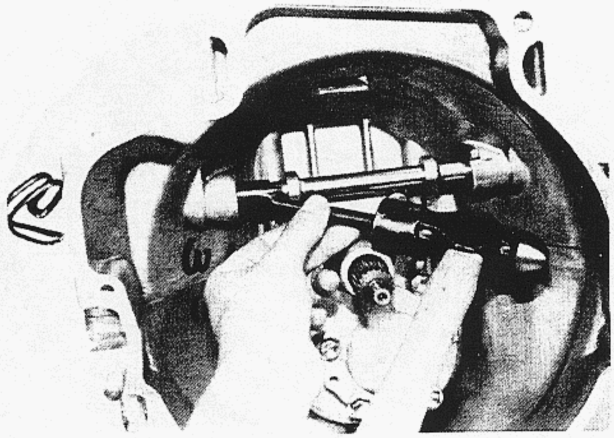


Fig. 13-3-3

5) Precautions on bush reinstallation:
- Make sure to apply grease to inside of bushes.
- Drive in bushes to the same level as inside surface of transmission case. Install cap and oil seal securely after greasing oil seal lip.

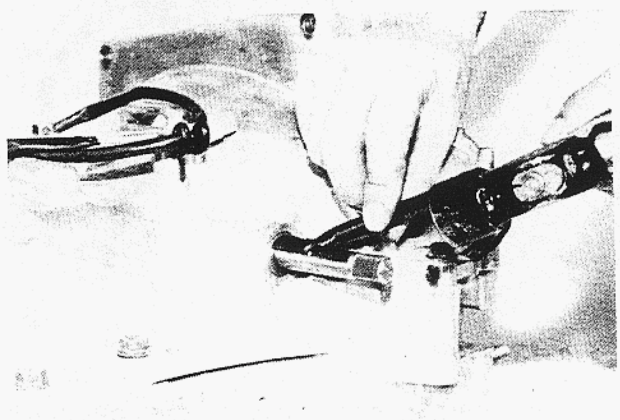


Fig. 13-3-4

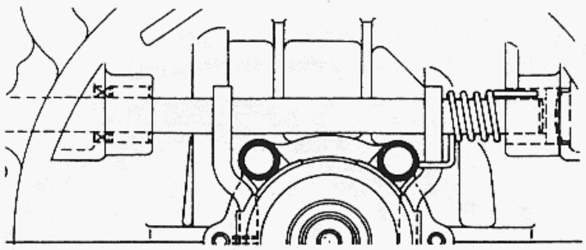


Fig. 13-3-5

- After installing seal, caulk transmission case against seal at two points.

Separating Upper Case from Lower Case

1) Remove clutch release bearing from transmission input shaft.

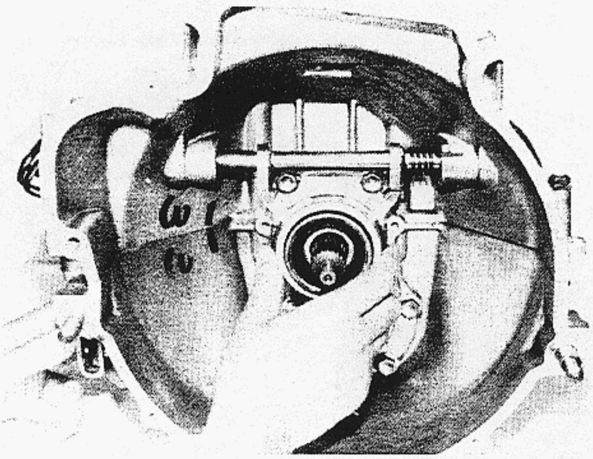


Fig. 13-4

2) Remove input shaft bearing retainer bolts and pull out retainer by using 3 conventional 6 mm bolts.

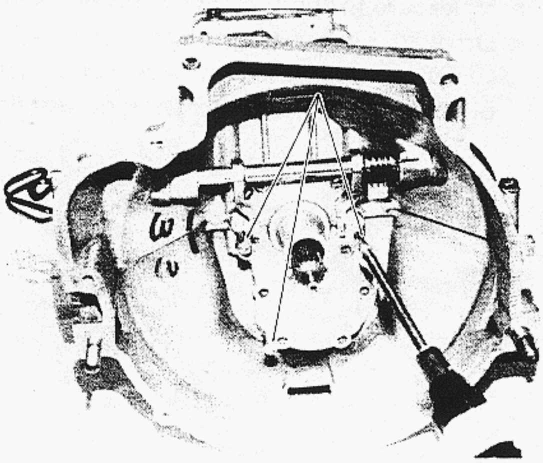


Fig. 13-4-1

3) Remove bolts securing extension case to transmission case and reverse shift rim bolt ①. Then take off extension case.

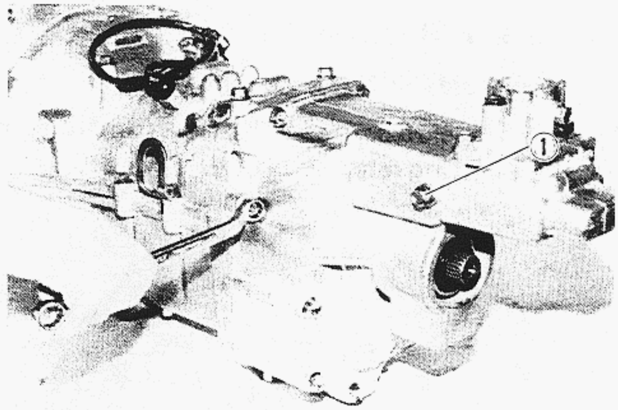


Fig. 13-4-2

4) Remove bolts fastening upper and lower cases together, separate the two, and take out main shaft assembly. A steel bar, similar in shape to screwdriver, may have to be used to pry two cases apart, as shown. In such a case, do not stick bar too far into between two mating faces, or faces may become damaged.

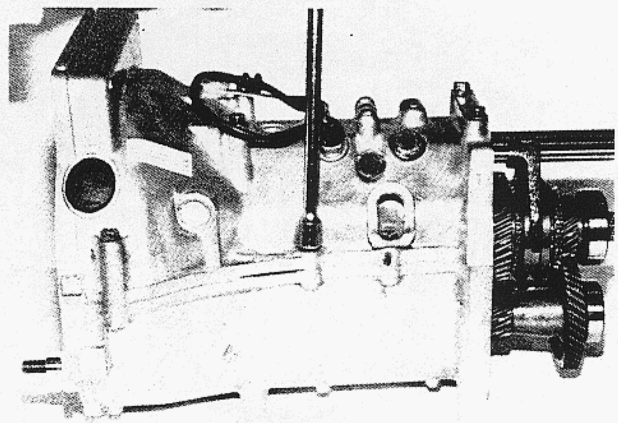


Fig. 13-5

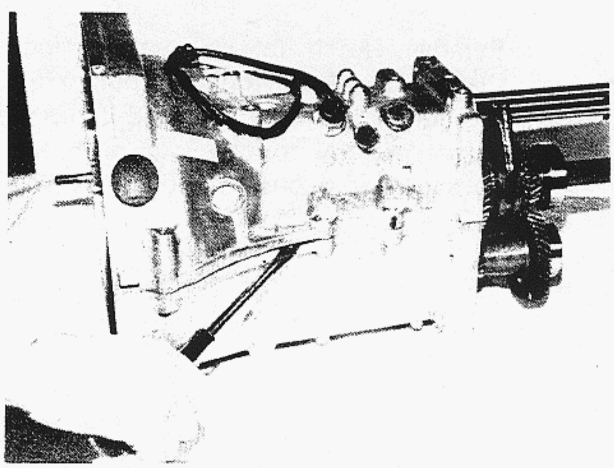


Fig. 13-5-1

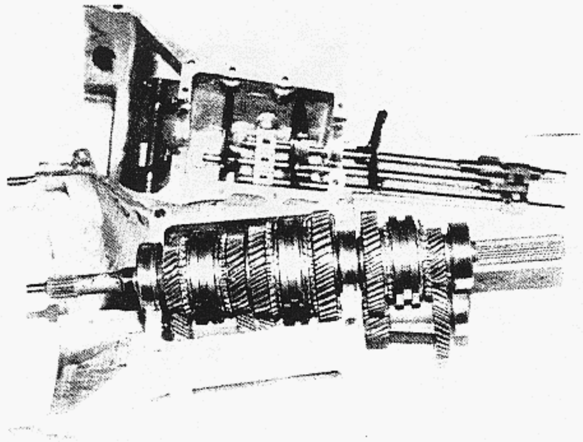


Fig. 13-5-2

Removing Countershaft

1) Remove reverse gear shaft with gear.

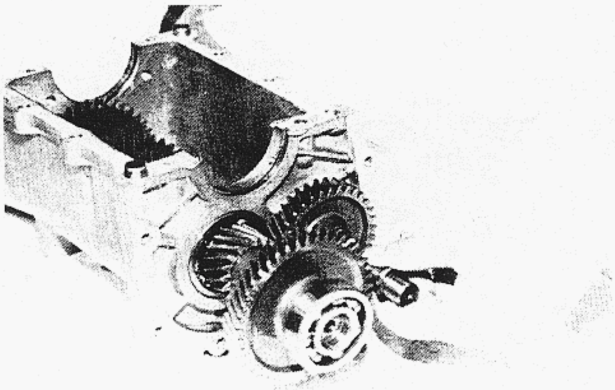


Fig. 13-6

2) Remove countershaft rear bearing.

Bearing puller (B) (09913-65135)

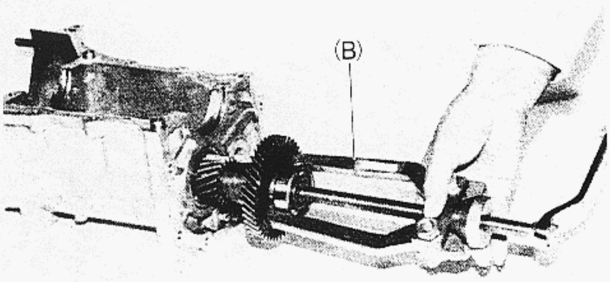


Fig. 13-7

3) Remove countershaft 5th gear and countershaft reverse gear.

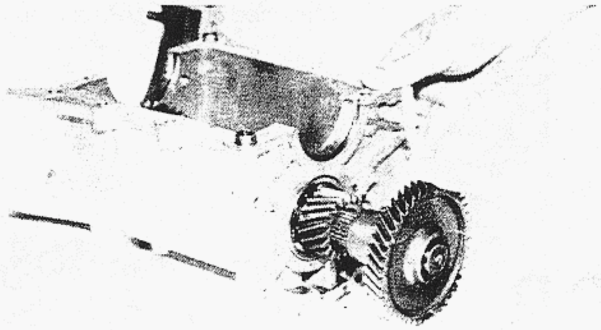


Fig. 13-8

4) Remove circlip from countershaft. Push out countershaft to extension case side by using hydraulic press, remove bearing, and take countershaft assembly out of case.

Bearing puller (B) (09913-65135)

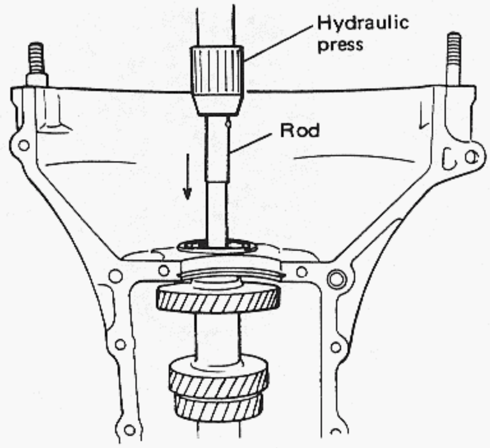


Fig. 13-9

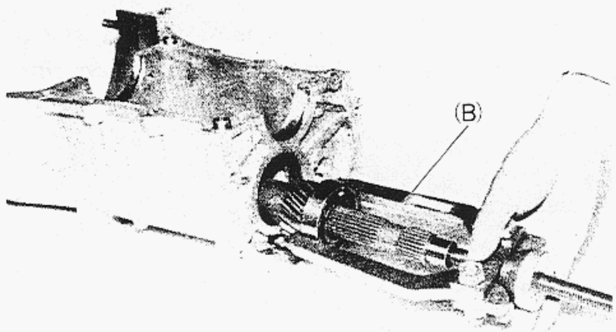


Fig. 13-9-1

Removing Main Shaft and Input Shaft

1) Take out input shaft by hand, taking care not to let high-speed synchronizer ring fall off.

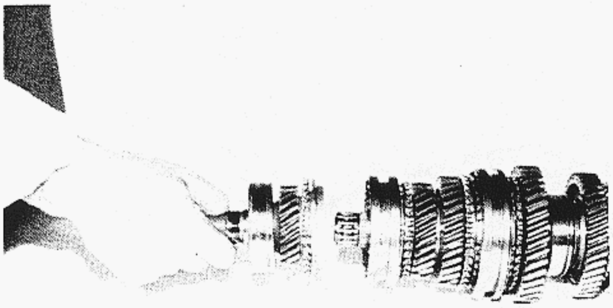


Fig. 13-10

2) Remove circlip retaining hub of high-speed synchronizer sleeve, and slide off sleeve hub, third driven gear and needle bearing from main shaft.

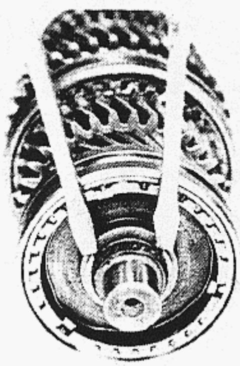


Fig. 13-11

3) Remove circlip retaining rear bearing on main shaft. Remove main shaft bearing.

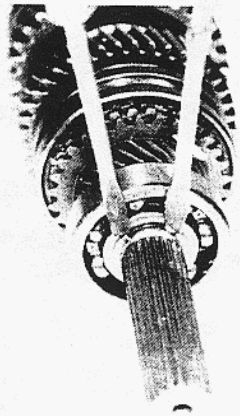


Fig. 13-12

Bearing puller (B) (09913-65135)

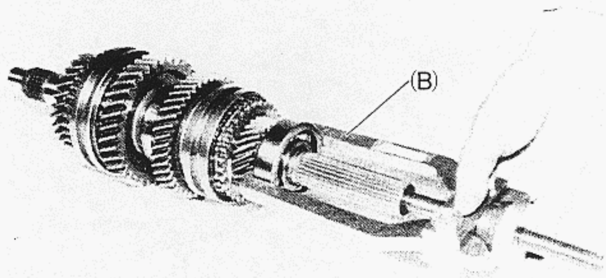


Fig. 13-13

4) From main shaft, take off 5th gear washer, ball, 5th gear, 5th speed synchronizer ring and 5th gear needle bearing.

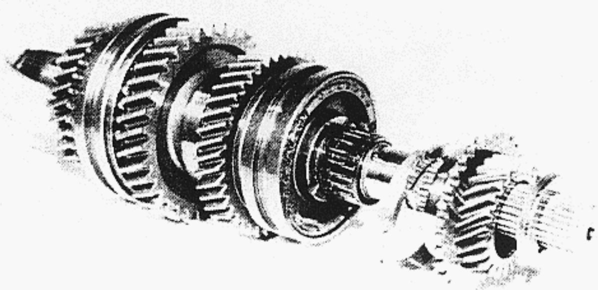


Fig. 13-14

5) Remove circlip retaining the reverse synchronizer hub on main shaft.

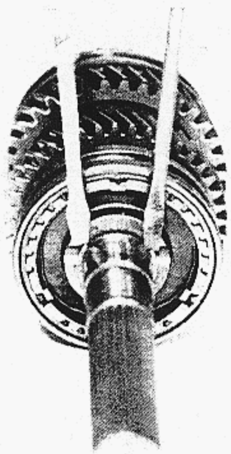


Fig. 13-15

6) Remove reverse synchronizer hub, reverse gear and reverse gear needle bearing.

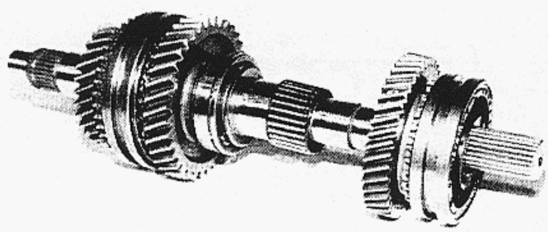


Fig. 13-16

7) Remove bearing washer and reverse gear bush on main shaft by using hydraulic press.

NOTE:
During this removal, watch out for a ball which may fall off. It must not be lost. Also, ball bearing should not be removed together with above washer and bush.

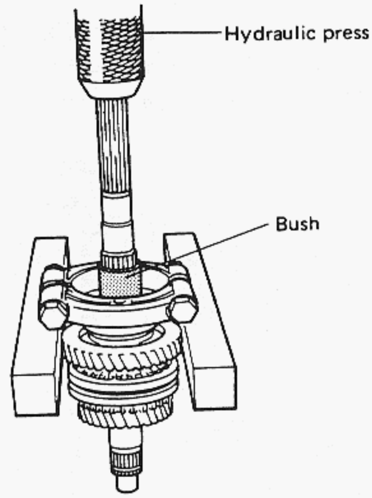


Fig. 13-17

8) Remove ball and main shaft (center) bearing by using hydraulic press.

NOTE:
In the state as shown below, there is a ball in washer which is located under bearing. Be sure to prevent it from falling off and getting lost.

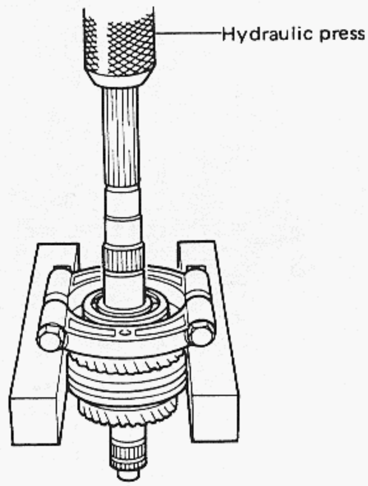


Fig. 13-18

9) Remove low gear, needle bearing, synchronizer ring and spring on main shaft.

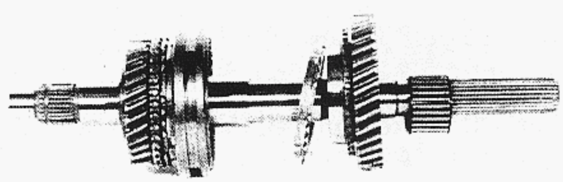


Fig. 13-19

10) Remove low gear bush, low speed synchronizer hub, ring, spring, 2nd gear and 2nd gear bearing by using hydraulic press.

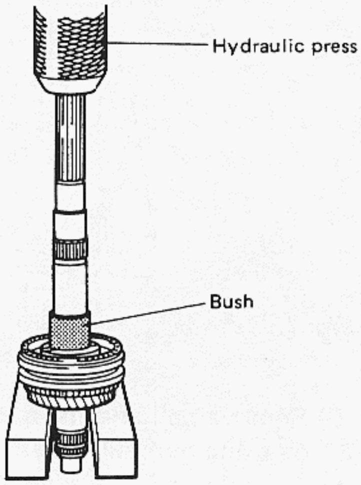
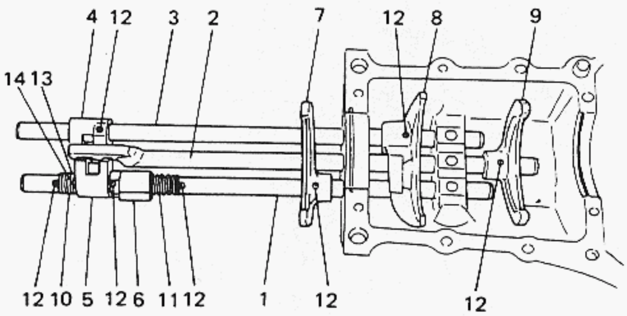


Fig. 13-20

Removing Shift Yokes, Forks and Shafts



1. Reverse gear shift shaft
2. High speed gear shift shaft
3. Low speed gear shift shaft
4. Low speed gear shift yoke
5. 5th gear shift yoke
6. Reverse gear shift rim yoke
7. Reverse gear shift fork
8. Low speed gear shift fork
9. High speed gear shift fork
10. 5th select return spring
11. Reverse gear shift rim spring
12. Shift yoke pin
13. E-ring
14. Washer

Fig. 13-21

[Gear shift yoke]

For shift yoke removal, drive out yoke pin with spring pin remover (special tool) first, and then remove yoke.

Spring pin remover (C) (09922-85811)

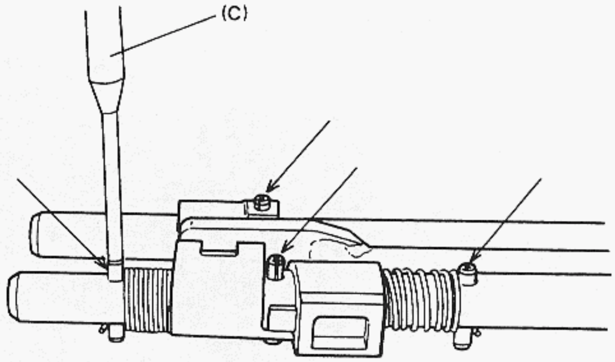


Fig. 13-22

[Gear shift fork and shaft]

Before starting removal, make sure that all shift fork shafts in place are in neutral position and remove each fork and shaft according to following 1), 2) and 3).

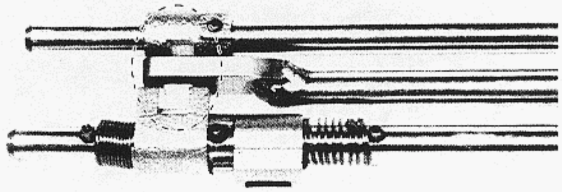


Fig. 13-23 Neutral position

1) Pull out reverse gear shift shaft. As this shaft comes out, locating ball and spring will jump out of hole; do not let them fly away.

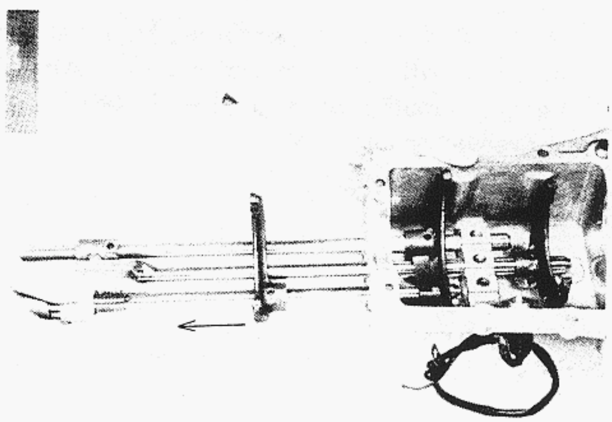


Fig. 13-24

2) Using the same special tool (C), mentioned above, drive out yoke pin on high speed gear shift fork, and pull out shift shaft. As in above case, be careful not to let locating ball, interlock ball and spring fly away.

CAUTION:
When removing yoke pin, be sure not to drive it out so far as to contact case. Or it will cause damage to case.

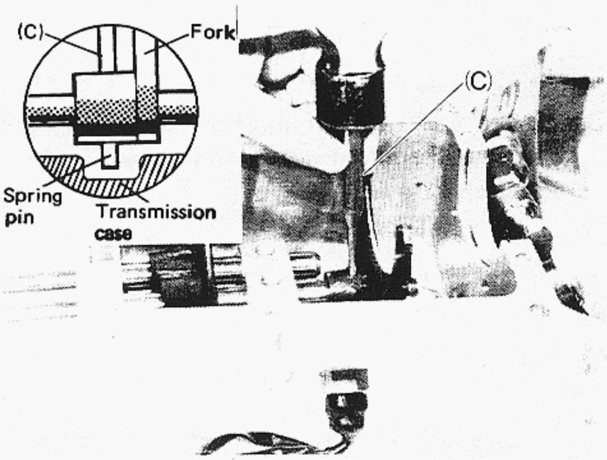


Fig. 13-25

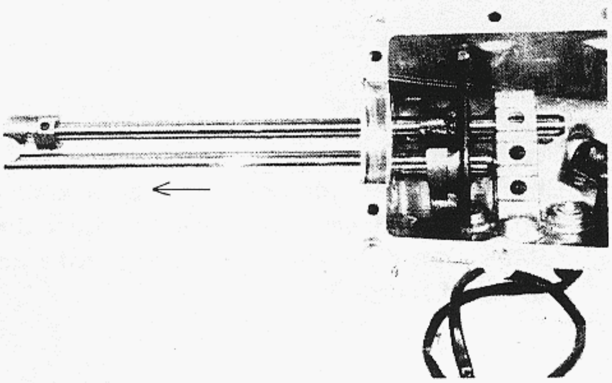


Fig. 13-26

3) Drive yoke pin out of low speed gear shift fork as in above step 2) and pull out fork shaft and fork.

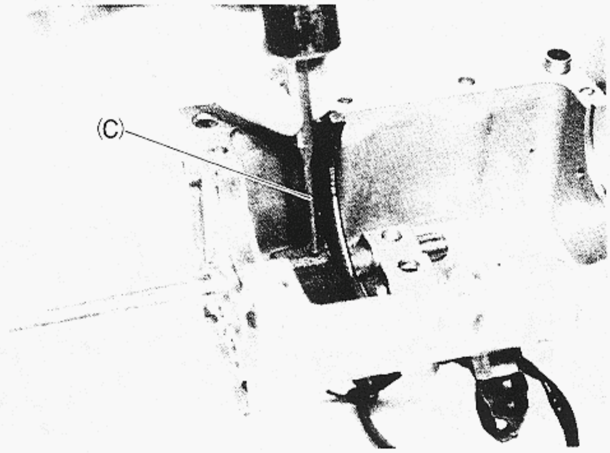


Fig. 13-27

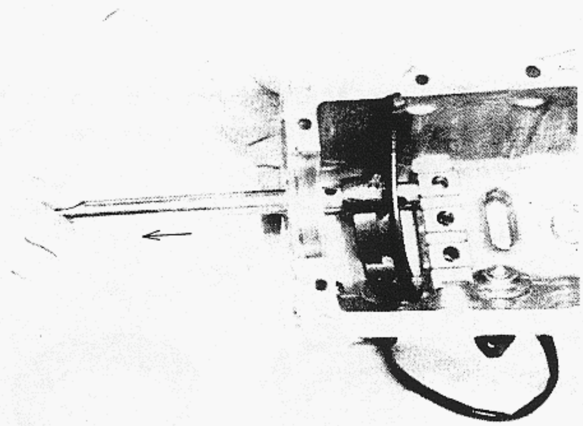


Fig. 13-28

13-5. INSPECTION OF COMPONENTS

Gears

Check each part for wear, damage or discoloration. Replace if found defective.

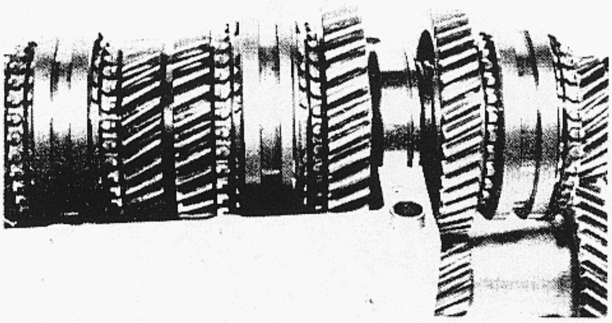


Fig. 13-29

Synchronizer Hubs, Sleeves and Keys

Check each part for wear or damage. Replace if found defective.

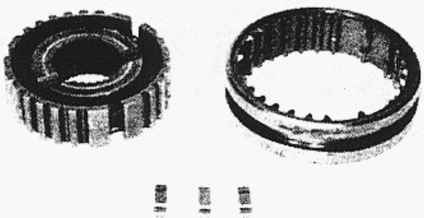


Fig. 13-30

Shift Forks and Sleeves

Check contact surfaces for wear or damage. Measure clearance between fork and sleeve.

Maximum clearance	1.0 mm (0.039 in)

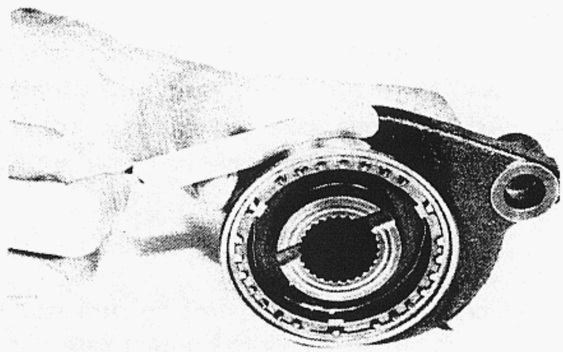


Fig. 13-31

Main Shaft

Check each part of shaft for wear, discoloration or damage. Replace shaft if any part is found defective.

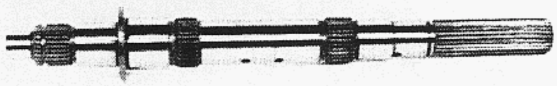


Fig. 13-32

Bearings and Bushes

Check each part for wear, damage or discoloration. With ball bearing, check to ensure that it rotates smoothly and it does not make noise. Replace if found defective.

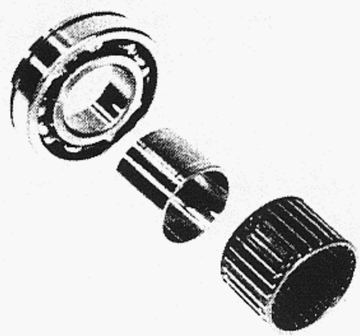


Fig. 13-33

Input Shaft

Referring to Fig. 13-34, inspect cone ① and toothed ring ② for wear and damage.

Inspect gear teeth ③ and splines ④ for wear and damage.
If any part of input shaft inspected as above is found excessively worn or badly damaged, replace shaft.

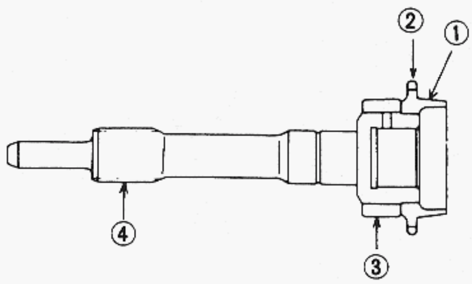


Fig. 13-34

Combination of Gear and Synchronizer Ring

Fit ring to cone of each gear, and measure clearance between the two at peripheral teeth, as shown in Fig. 13-35. If clearance exceeds service limit, replacement is necessary.

Clearance between gear and ring		
	Standard	Service limit
Low and High speed	1.0 – 1.4 mm (0.039 – 0.055 in.)	0.5 mm (0.019 in.)
5th speed	1.2 – 1.6 mm (0.047 – 0.063 in.)	0.5 mm (0.019 in.)

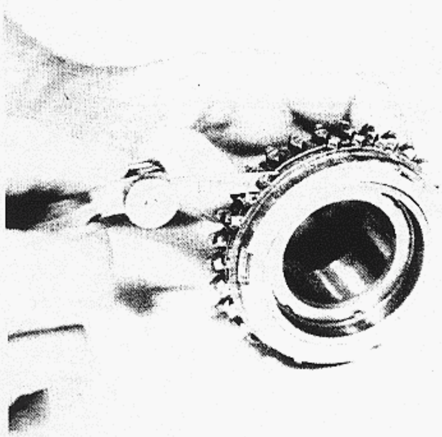


Fig. 13-35

Inspect external cone (of gear) and internal cone (of ring) for abnormal wear. Be sure that contact patterns on these surfaces indicate uniform full-face contact, and that surfaces are free from any wavy wear. A badly worn member must be replaced.
Proper synchronizing action on gear shifting can be expected only when ring-to-gear clearance (Fig. 13-35) and condition of cone surfaces, among other things, are satisfactory.

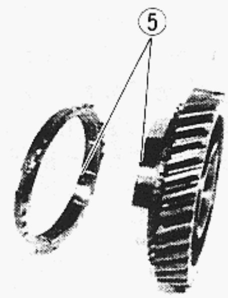


Fig. 13-36 ⑤ Checking contacting surface

Chamfered Tooth Ends of Ring (External Teeth) and Sleeve (Internal Teeth)

Synchronizer ring and hub have three slots each, in which keys are carried as backed by expanding springs, so that the hub and its two rings, one on each end, are capable of running together. Since the sleeve is engaged by its internal teeth with the hub as if the two were splined together, the sleeve, too, runs with the hub and rings.

In meshing action, the sleeve is pushed (by the shifter fork) to one side, so that if slides axially on the hub, pushing the ring toward the cone surface of the gear. This push is transmitted by three keys, which are lightly gripped by the sleeve.

By friction between the gear cone and ring cone (internal), the ring begins to rotate but is copposed by the hub because of keys. In other words, the ring is at this time twisted, while the sleeve is advancing further to push the ring fully against the gear cone. Since the ring is unable to slide along any further, the sleeve lets go off the keys and rides over to the ring. At this moment, the initial contact between the chamfered ends of teeth of the ring and those of internal teeth of the sleeve occurs. This contact is such that the internal teeth of the sleeve align themselves to those of the ring. When the sleeve advances and slides into the ring, the ring will be rotating nearly with the speed of the gear, so that the sleeve is enabled smoothly to slide over into the clutch teeth of the gear.

The initial contactor mesh between sleeve and ring is determined by the widths of key and slot or, in other words, the key clearance in the slot, and is prescribed to extend at least a third (1/3) of the chamfer.

With the synchronizer properly assembled on the shaft, push in and twist each synchronizer to see if one-third mesh occurs or not; if not, it means that the overall wear (which is the sum of wears of slots, keys and chamfered tooth ends) is excessive and, in such a case, the entire synchronizer assembly must be replaced.

Mesh of chamfered tooth ends of synchronizer ring and sleeve	Contact extending about 1/3 of chamfered face from apex

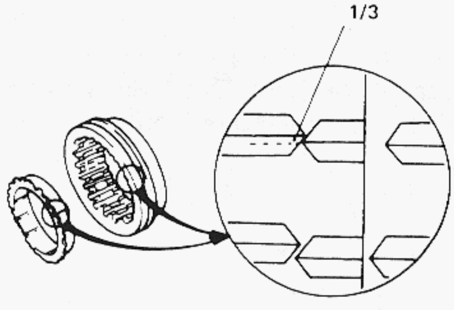


Fig. 13-37

Synchronizer Rings

Inspect each synchronizer ring for wear of its key slots by measuring width of each slot. If width reading exceeds limit, replace ring.

	Standard	Service limit
Key slot width of synchronizer ring	10.1 mm (0.397 in.)	10.4 mm (0.409 in.)

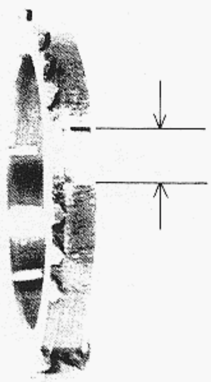


Fig. 13-38

Fork Shaft Locating Springs

If "gears slipping out of mesh" has been complained, check these springs for strength by measuring their free length, and replace them if their free lengths are less than service limit.

Spring No.	Standard	Service limit
Free length	25.5 mm (1.004 in.)	21.0 mm (0.826 in.)

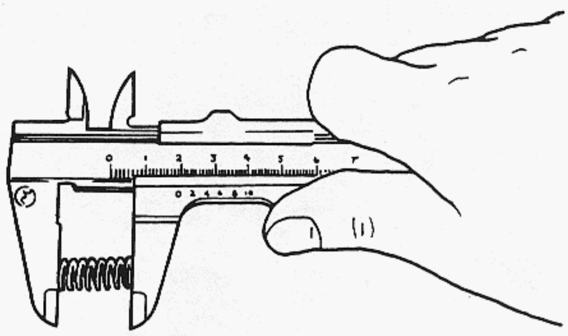


Fig. 13-39

Gear Shift Shafts

Check the part of shaft as indicated in below figure for uneven wear. Replace shaft if uneven wear is noted.

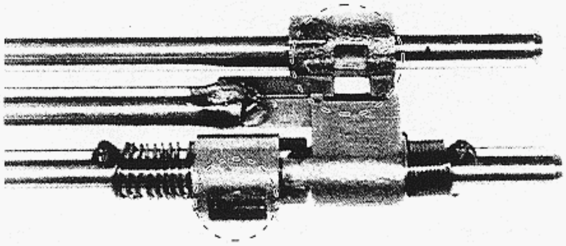


Fig. 13-40

Extension Case Bush

Check bush press-fitted in extension case for wear by measuring radial clearance between bush bore and sliding yoke. If sliding yoke rattles in bush because of advanced wear it will cause propeller shaft to rattle. For this reason, an extension case found to allow its sliding yoke to rattle in excess of service limit must be replaced; replacement of bush alone is not permissible.

	Standard	Service limit
Rattle of sliding yoke in extension case bush	0.025 – 0.089 mm (0.0010 – 0.0035 in.)	0.2 mm (0.0078 in.)

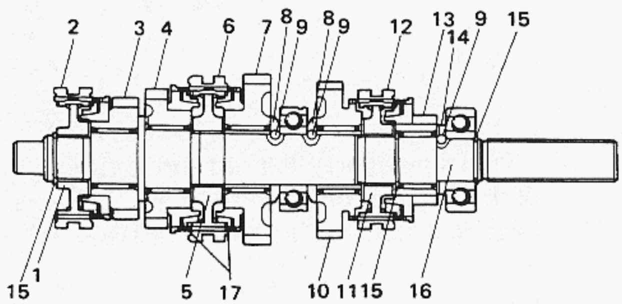
13-6. IMPORTANT STEPS IN INSTALLATION

NOTE:

- **Before installation, wash each part and apply specified gear oil to sliding faces of bearing and gear.**
- **Use new circlips on shaft for reinstallation. Don't reuse used circlips.**
- **Tighten each fastening bolt and nut according to specified torque data listed on the last page of this section.**

Main Shaft and Input Shaft

Install each parts by reversing respective removal procedures. Be careful for installing direction of each washer, gear, synchronizer hub and sleeve. Refer to figure below. Make sure to install each ball on main shaft.



1. High speed synchronizer hub
2. High speed synchronizer sleeve
3. 3rd gear
4. 2nd gear
5. Low speed synchronizer hub
6. Low speed synchronizer sleeve
7. Low gear
8. Washer
9. Ball
10. Reverse gear
11. Reverse synchronizer hub
12. Reverse synchronizer sleeve
13. 5th gear
14. 5th gear washer
15. Circlip
16. Main shaft
17. Spring

Fig. 13-41

1) Install 2nd gear bearing, 2nd gear, spring, synchronizer ring and low speed synchronizer hub/sleeve onto main shaft, using care for installing direction of synchronizer sleeve.

After putting on each synchronizer, be sure that 3 keys mounted on hub fit snugly into slots cut in ring.

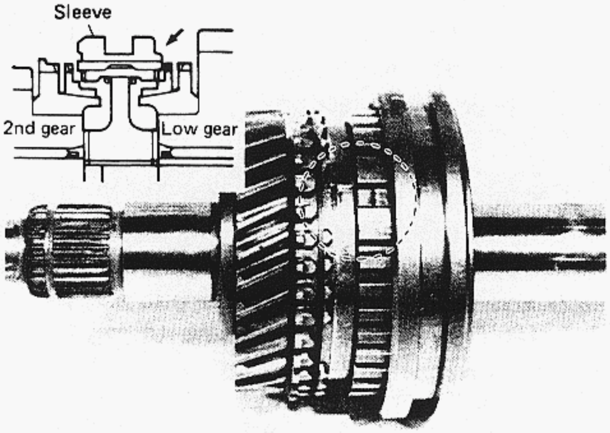


Fig. 13-42

Then using hydraulic press, press-fit low gear bush. 2 bushes on main shaft are the same.
Bearing installer (D) (09925-18010)

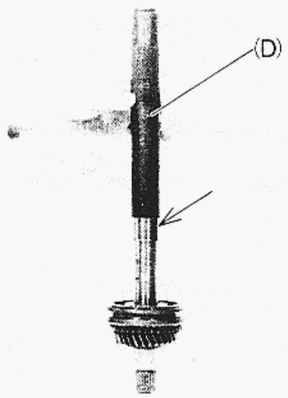


Fig. 13-43

2) Install low gear needle bearing, spring, synchronizer ring, low gear, ball and washer onto main shaft.

Fit ball into hole in shaft and install washer so that its slot ① comes over ball ③.

To direct washer correctly, bring its circumpherence chamfered side ② to main shaft center bearing.

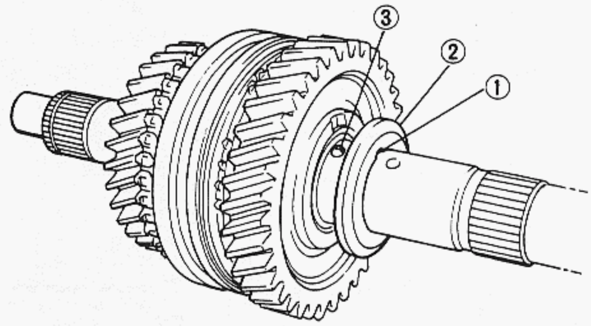


Fig. 13-44

3) Press-fit center bearing with bearing installer (special tool) using care for its installing direction.

Bearing installer (D) (09925-18010)

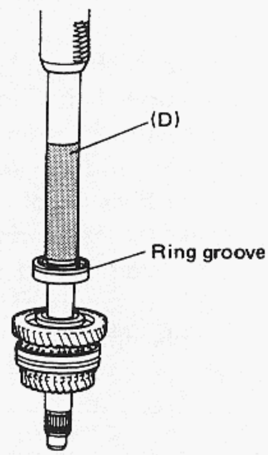


Fig. 13-45

4) Install ball and washer.

As figure shows, install washer so that its circumfherence chamfered side faces center bearing ① and its slot ② comes over ball ③.

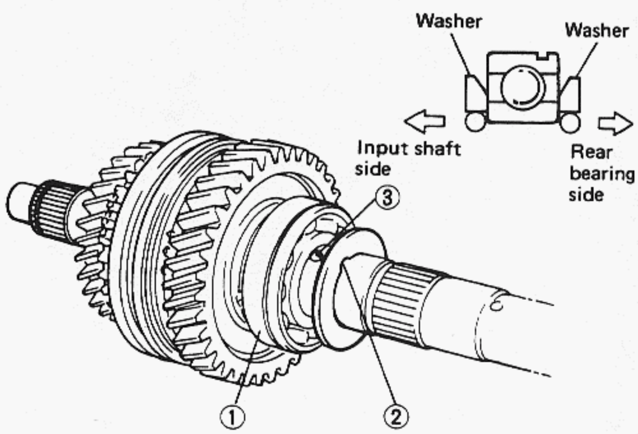


Fig. 13-46

5) Press-fit reverse gear bush, preventing ball installed in step 4) from coming off.
Bearing installer (D) (09925-18010)

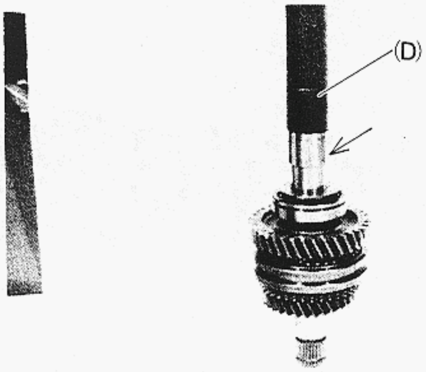


Fig. 13-47

6) Install reverse gear bearing, reverse gear and reverse synchronizer hub/sleeve. For proper direction, make sure to install hub so that the side whose inside boss ① is smaller in diameter and longer is directed to main shaft rear bearing, and sleeve so that the side whose inside is stepped ② is also directed to main shaft rear bearing.

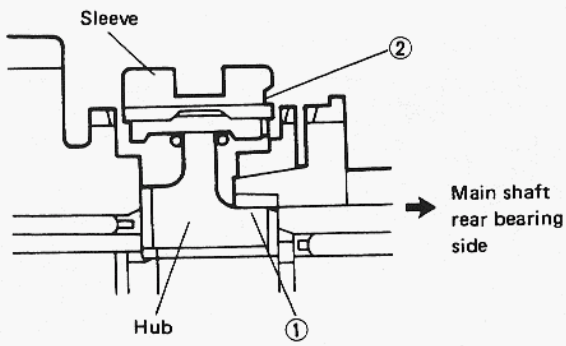


Fig. 13-48

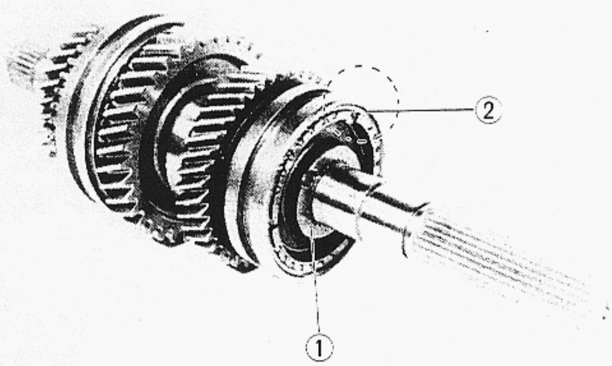


Fig. 13-49

7) Fit reverse hub circlip into groove in main shaft.

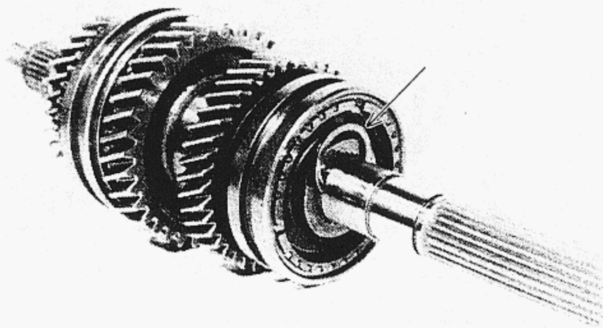


Fig. 13-50

8) Install 5th gear bearing, 5th gear synchronizer ring and 5th gear. Then install ball and washer, making oil groove of washer face 5th gear.

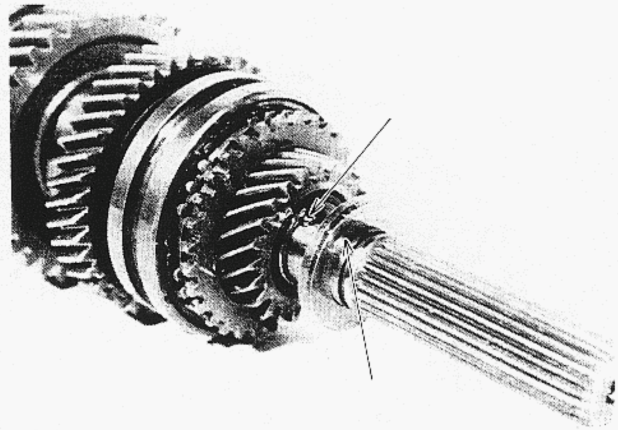


Fig. 13-51

9) Press-fit main shaft rear bearing and fit circlip into groove in main shaft.
Bearing installer (D) (09925-18010)

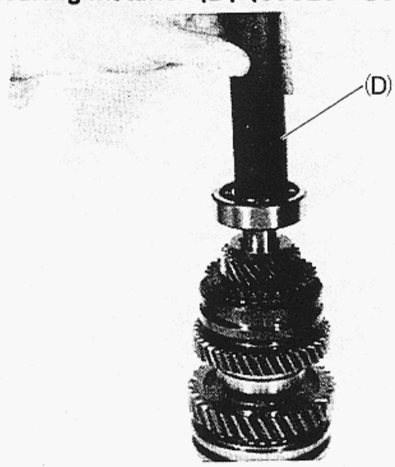


Fig. 13-52

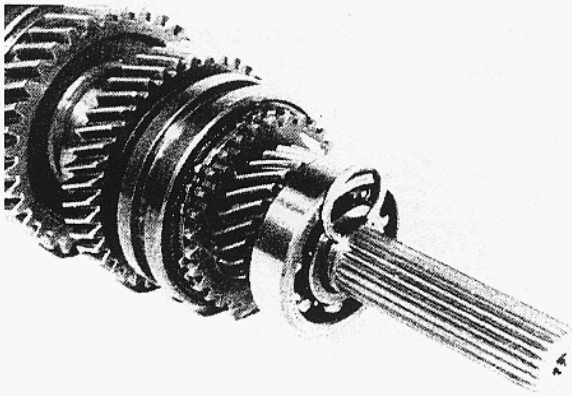


Fig. 13-53

10) Install 3rd gear bearing, 3rd gear, high speed synchronizer ring and hub/sleeve. When installing hub, direct the side with larger outer diameter boss to 3rd gear side. Then fit circlip into groove in main shaft.

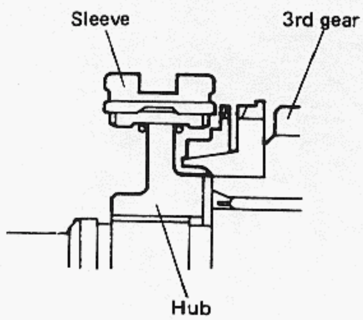


Fig. 13-54

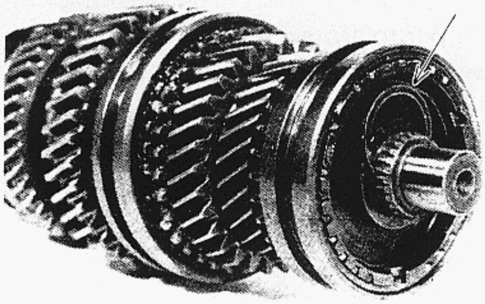


Fig. 13-55

11) Install synchronizer ring, needle bearing and input shaft.

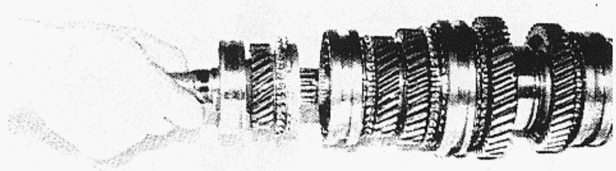
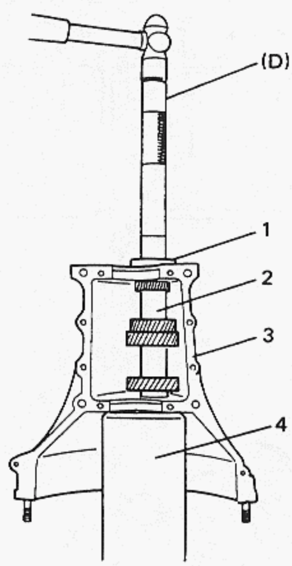


Fig. 13-56

Counter Shaft and Reverse Idle Gear

1) Drive counter shaft front bearing into lower case. Then using plastic hammer, drive counter shaft into front bearing a little.
   In the above state, using bearing installer (special tool), drive center bearing onto counter shaft and into lower case.
   Bearing installer (D) (09925-18010)



1. Center bearing
2. Counter shaft
3. Transmission lower case
4. Wood stand

Fig. 13-57

2) Fit counter shaft front circlip into groove in shaft.

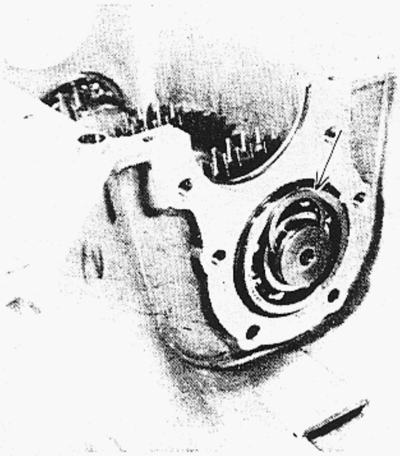


Fig. 13-58

3) Install counter shaft reverse gear and 5th gear onto counter shaft. And then drive counter shaft rear bearing onto it.

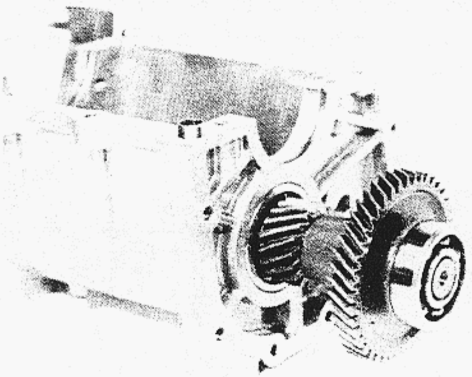


Fig. 13-59

4) Install idle gear and washer onto reverse gear shaft and pin into it.
Install above as assembled into lower case with pin ① and washer tongue ② aligned as shown below.

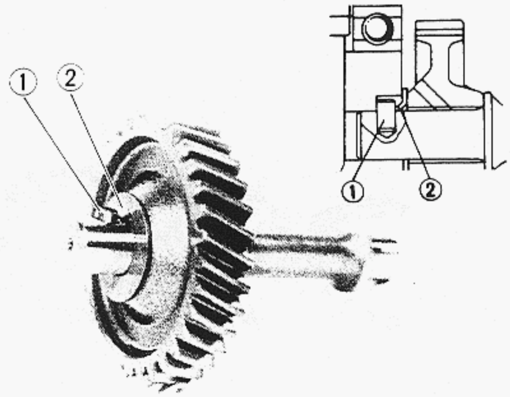


Fig. 13-60

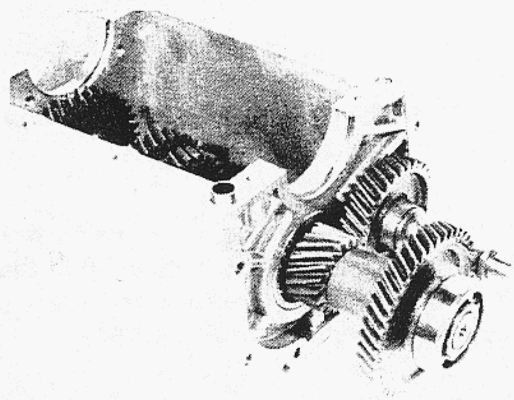


Fig. 13-61

Shifter Forks, Shafts and Yokes
[Forks and Shafts]

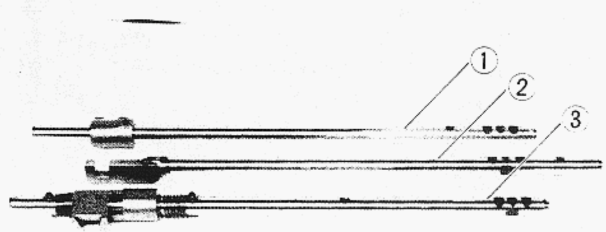


Fig. 13-62 ① Low speed gear shift shaft
② High speed gear shift shaft
③ Reverse gear shift shaft

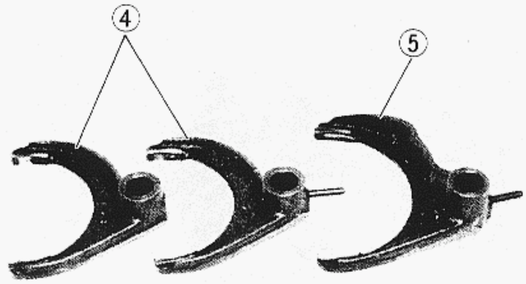


Fig. 13-63 ④ High and reverse gear shift fork
⑤ Low speed gear shift fork

NOTE:
Gear shift forks used for high and reverse are the same.

Note that 3 shift shafts individually have a locating ball and locating spring, and that 2 interlock balls and an interlock roller are used between shafts as shown in Fig. 13-64.

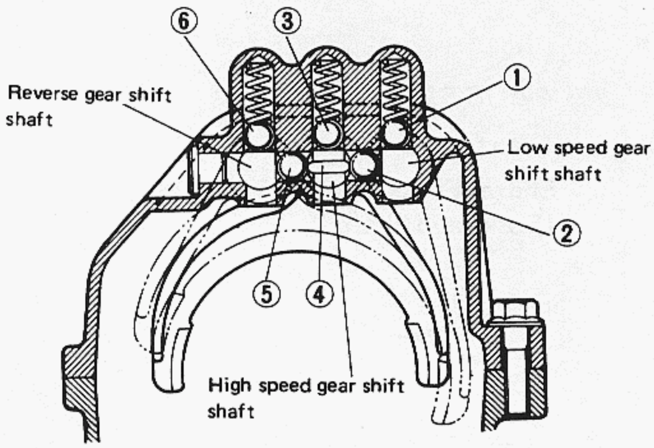
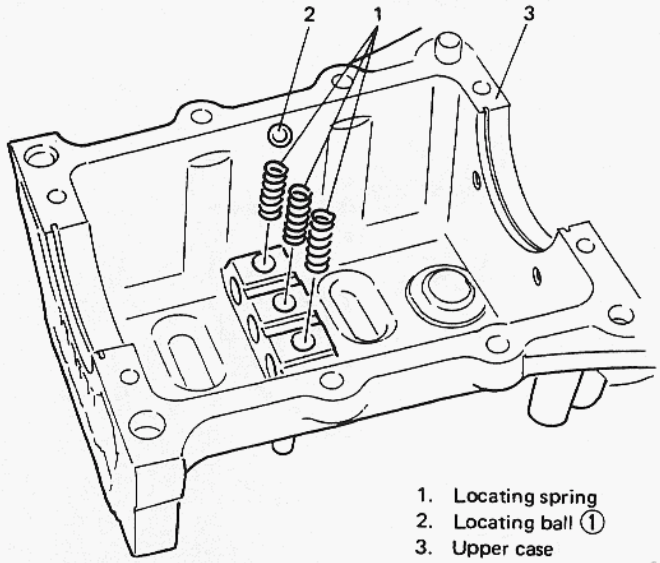


Fig. 13-64

Install low, high and reverse shafts in that order.

1) Install 3 locating springs into 3 holes in upper case. Fit locating ball (① in Fig. 13-64) on top of locating spring in hole.



1. Locating spring
2. Locating ball ①
3. Upper case

Fig. 13-65

2) Insert low speed gear shift shaft into upper case and low speed shift fork in the direction as shown in Fig. 13-66.

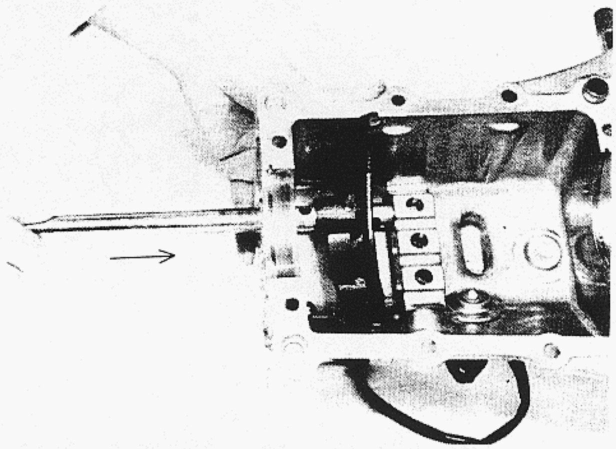


Fig. 13-66

3) As shown below, push down low speed gear shift shaft locating ball to pass shaft over it and keep inserting shaft until locating ball fits in center slot of 3 continuous slots in shaft.
Drive shift yoke pin into fork and shaft.

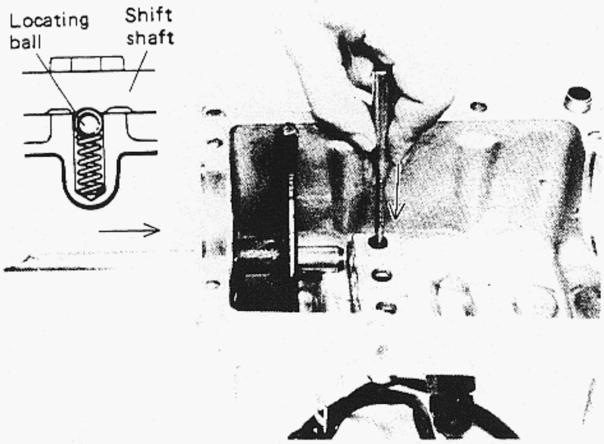


Fig. 13-67

4) Install interlock ball (② in Fig. 13-64) and locating ball (③ in Fig. 13-64) in upper case. After installing interlock roller (④ in Fig. 13-64) in high speed gear shift shaft and insert shaft into upper case as described in 2) and 3).
Fork should be installed in such direction as shown in Fig. 13-68. Then drive shift yoke pin until it becomes flush with outer surface of fork.

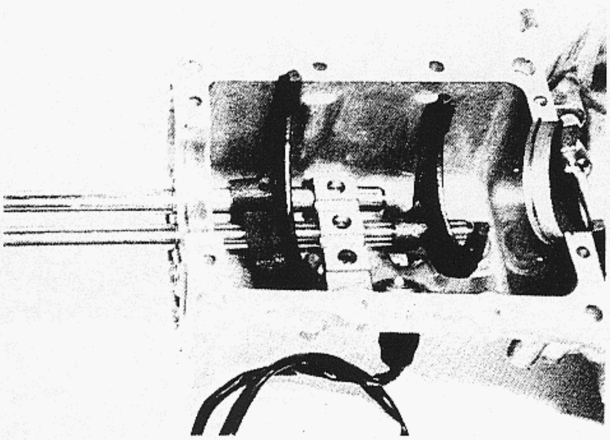


Fig. 13-68

5) Install interlock ball (⑤ in Fig. 13-64) and locating ball (⑥ in Fig. 13-64) into upper case. Then insert reverse gear shift shaft into upper case as described in 2) and 3).

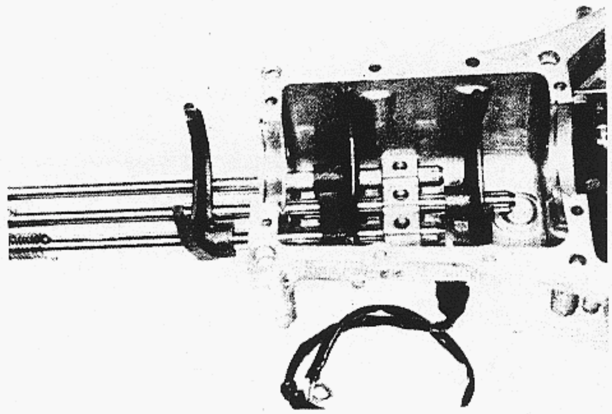


Fig. 13-69

[Yokes]

1) Install low speed gear shift yoke as shown below, using care for its direction.

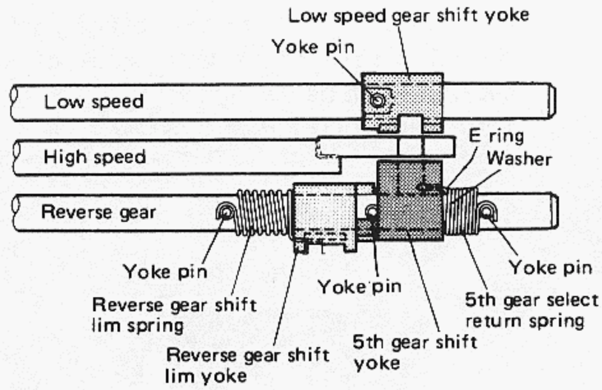


Fig. 13-70

2) Install reverse gear shift yoke and 5th gear shift yoke as shown below. Use care for installing direction of each part.
Between 2 springs, shorter one is 5th select return spring.

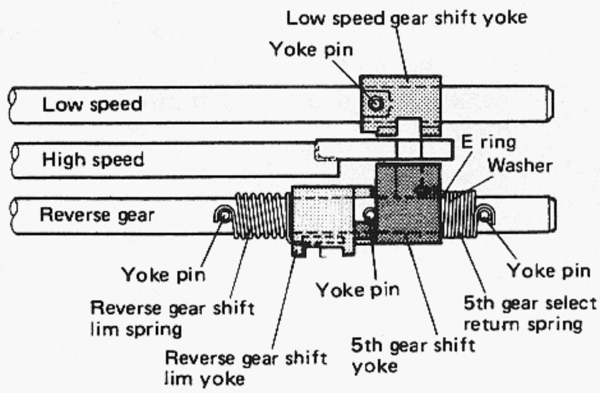


Fig. 13-71

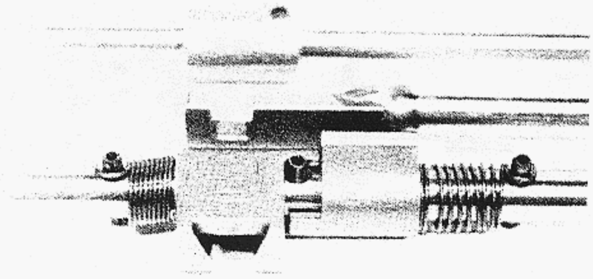


Fig. 13-72

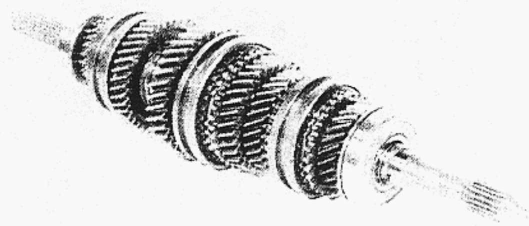


Fig. 13-74 Main shaft and input shaft assembly

Transmission Lower Case and Upper Case

1) With counter shaft ass'y, reverse idle gear and reverse gear shaft installed in lower case, check to ensure that bearing stopper rings ① are fitted in both sides of lower case as shown below.
Also check for 2 knock pins ②.

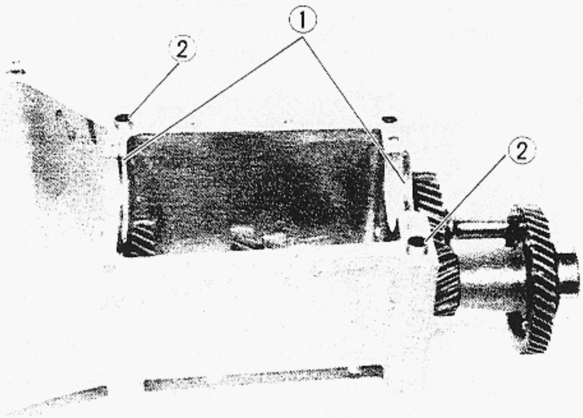


Fig. 13-73

2) Make sure that mating surfaces of both lower and upper cases are clean.
3) Install main shaft and input shaft ass'y in lower case.

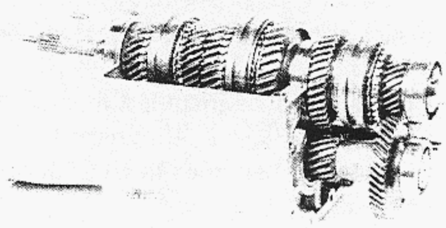


Fig. 13-75

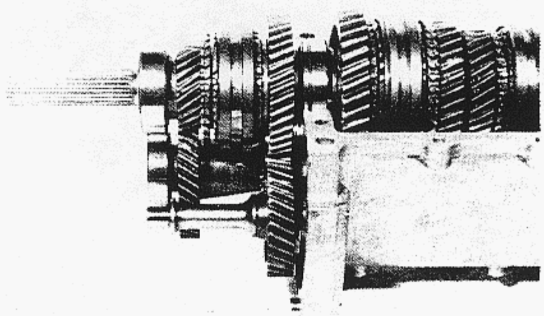


Fig. 13-76

4) Uniformly apply sealant (SUZUKI BOND NO. 1215, 99000-31110) to mating surface of lower case.

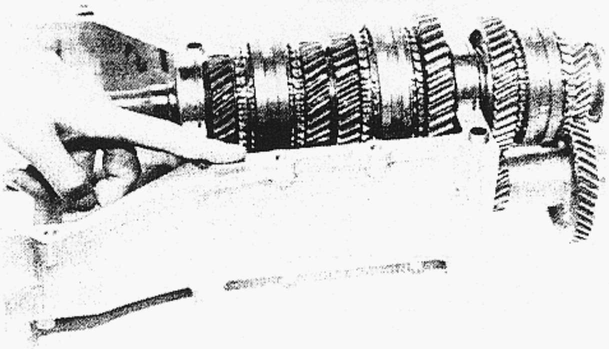


Fig. 13-77

5) Install upper case to lower case by matching 3 shift forks with 3 grooves in synchronizer sleeve on main shaft respectively.

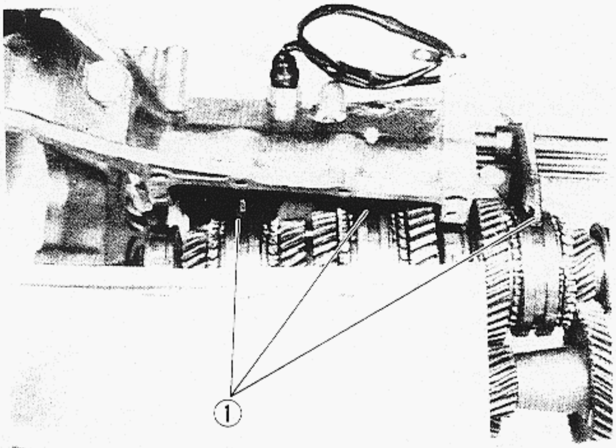


Fig. 13-78 ① Shift forks

6) Tighten case bolts to specification.

Tightening torque for transmission case bolts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5 – 20.0

Extension Case

1) Check to ensure that knock pins ① are fitted.

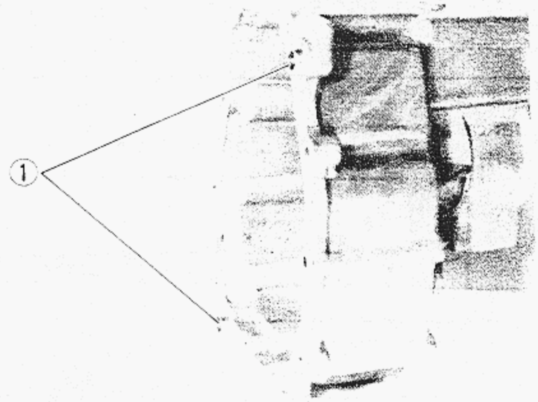


Fig. 13-79

2) Apply grease (SUZUKI SUPER GREASE A 99000-25010) to oil seal lip.
3) Clean surface of extension case to mate with transmission case and uniformly apply sealant (SUZUKI BOND No. 1215, 99000-31110).

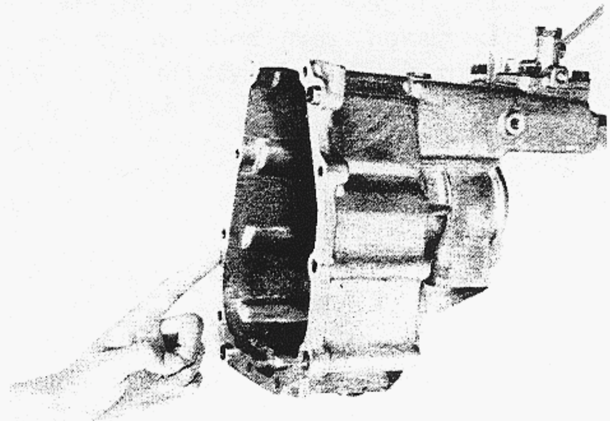


Fig. 13-80

4) Make sure that 3 shift shafts are in neutral position as shown in Fig. 13-23.
5) Install extension case to transmission case.
6) Tighten case bolts to specification.

Tightening torque for extension case bolts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5 – 20.0

7) Apply thread lock agent (THREAD LOCK CEMENT SUPER "1333B" 99000-32020) to thread of reverse gear shift rim bolt. And tighten rim bolt to extension case to specified torque.

Tightening torque for reverse gear shift rim bolt	N·m	kg-m	lb-ft
	14 – 20	1.4 – 2.0	10.5 – 14.0

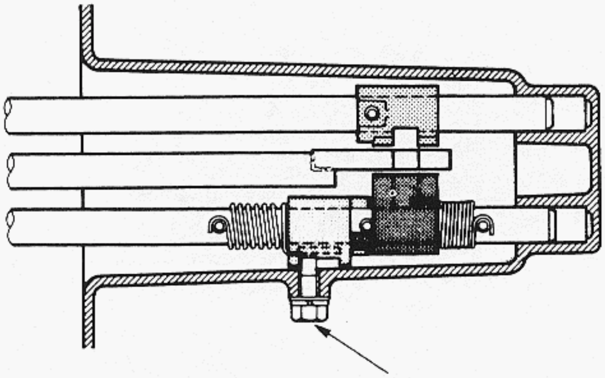


Fig. 13-81

Input Shaft Bearing Retainer

1) Apply grease (SUZUKI SUPER GREASE A 99000-25010) to oil seal lip.
2) Clean surface of retainer to mate with transmission case and uniformly apply sealant (SUZUKI BOND No. 1215, 99000-31110).

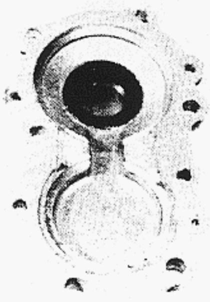


Fig. 13-82

3) Tighten retainer bolts to specification.

Tightening torque for retainer bolts	N·m	kg-m	lb-ft
	18 – 28	1.8 – 2.8	13.5 – 20.0

4) Check transmission input shaft for easy rotation by hand.
5) Check each select and shift shaft for operation.

Clutch Release Bearing

Before installing bearing, apply grease (SUZUKI SUPER GREASE A 99000-25010) to inner surface of clutch release bearing.

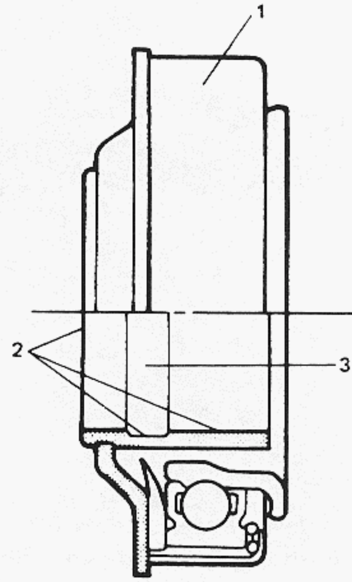


Fig. 13-83

Input shaft

Before remounting transmission ass'y to engine and car body, apply grease (SUZUKI SUPER GREASE I, 99000-25210) to input shaft.

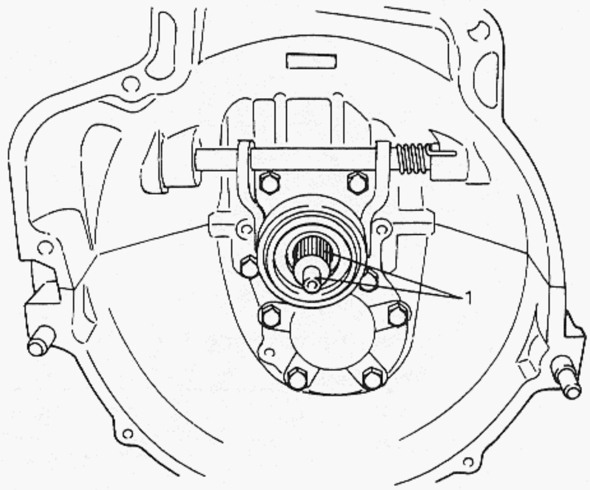


Fig. 13-84

Others

Upon completion of reassembly and installation of transmission ass'y in car body, pour specified amount of transmission oil into transmission, and check carefully for oil leakage.
Refer to p. 13-25 for oil to be used and specified amount.

13-7. MAINTENANCE SERVICES

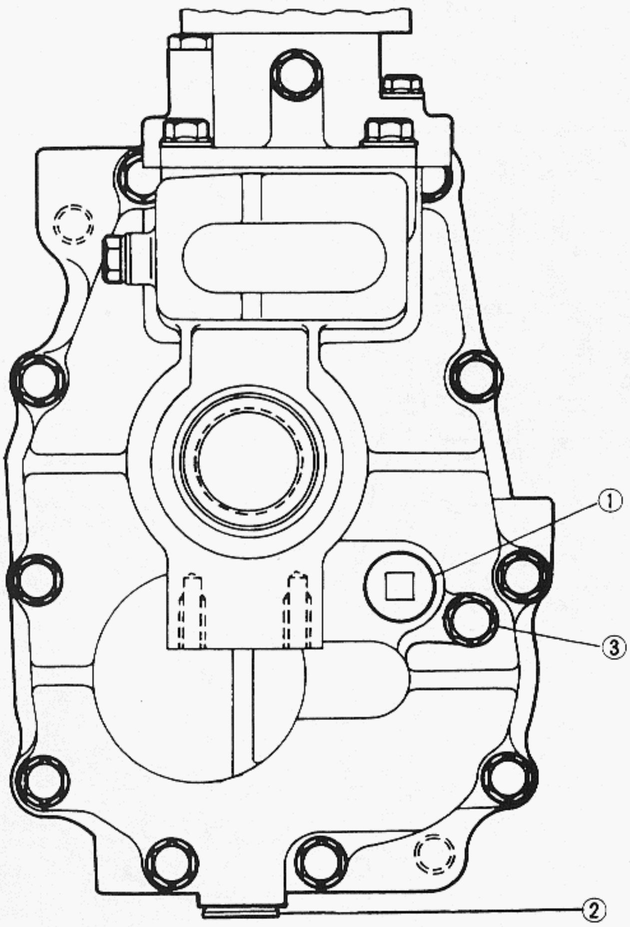
Transmission Oil

Before changing oil, check for oil leakage first and correct defects, if any. Fill specified new oil in specified amount.

Oil capacity	1.3 litres (2.75/2.29 US/Imp. pt.)
Oil specification	Gear oil, SAE 90, SAE 80W or SAE 75W 80 – 85

NOTE:

For vehicles used in such area where the ambient temperature becomes lower than −15° C (5° F) during the coldest season, it is recommended that oils be changed with SAE80W or 75W/80 – 85 oils on such occasion of service as periodic maintenance.



① Oil filler plug
② Oil drain plug
③ Oil level plug

Fig. 13-85

After filling transmission with oil, torque oil filler and drain plugs to specification.

	N·m	kg-m	lb-ft
Tightening torque for oil drain and filler plug	18 – 28	1.8 – 2.8	13.5 – 20.0
Tightening torque for oil level plug	10 – 16	1.0 – 1.6	7.5 – 11.5

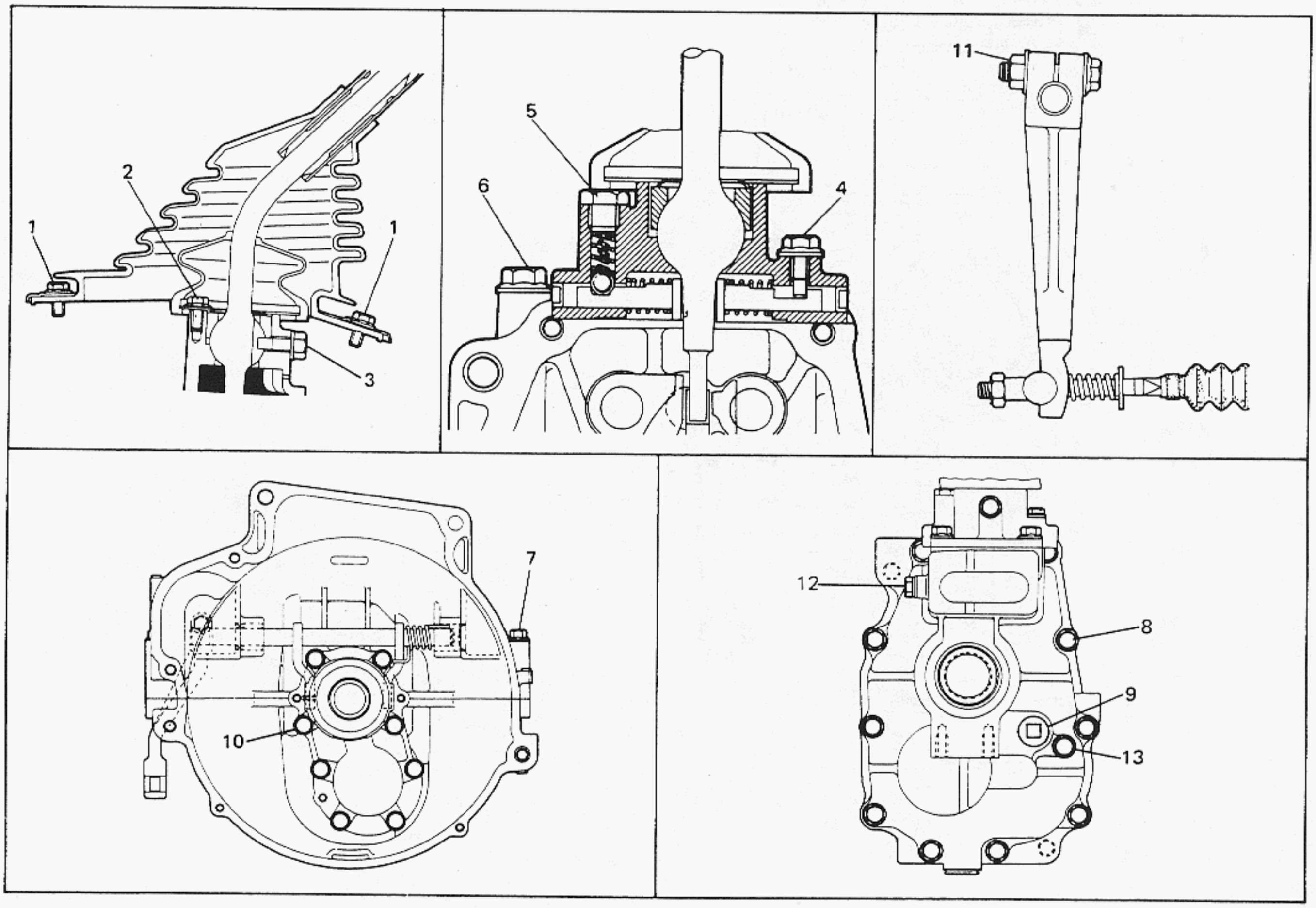
NOTE:

- **Whenever car was hoisted for any other service work than oil change, also be sure to check for oil leakage.**
- **When installing oil drain and filler plugs to transmission case, apply sealant (SUZUKI BOND NO. 1215) to thread parts of plug.**

13-8. RECOMMENDED TORQUE SPECIFICATION

Be sure to torque each bolt and nut according to specification given below, whenever loosened.
If specified torque for particular bolt or nut is not included in the list, refer to page 0-13.

System	Fastening parts	Tightening torque		
		N·m	kg-m	lb-ft
Gear shifting control	1. Gear shift control boot cover bolt	4 – 7	0.4 – 0.7	3.0 – 5.0
	2. Gear shift lever case cover bolt	4 – 7	0.4 – 0.7	3.0 – 5.0
	3. Control lever locating bolt	14 – 20	1.4 – 2.0	10.5 – 14.0
	4. Low speed select pin bolt	4 – 7	0.4 – 0.7	3.0 – 5.0
	5. Reverse select pin screw	25 – 35	2.5 – 3.5	18.5 – 25.0
	6. Gear shift lever case bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
Transmission	7. Transmission case bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
	8. Extension case bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
	9. Transmission oil filler and drain plug	18 – 28	1.8 – 2.8	13.5 – 20.0
	10. Input shaft bearing retainer bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
	11. Clutch release arm nut	10 – 16	1.0 – 1.6	7.5 – 11.5
	12. Reverse gear shift rim bolt	14 – 20	1.4 – 2.0	10.5 – 14.0
	13. Transmission oil level plug	10 – 16	1.0 – 1.6	7.5 – 11.5



SECTION 14

TRANSFER GEAR BOX

CONTENTS

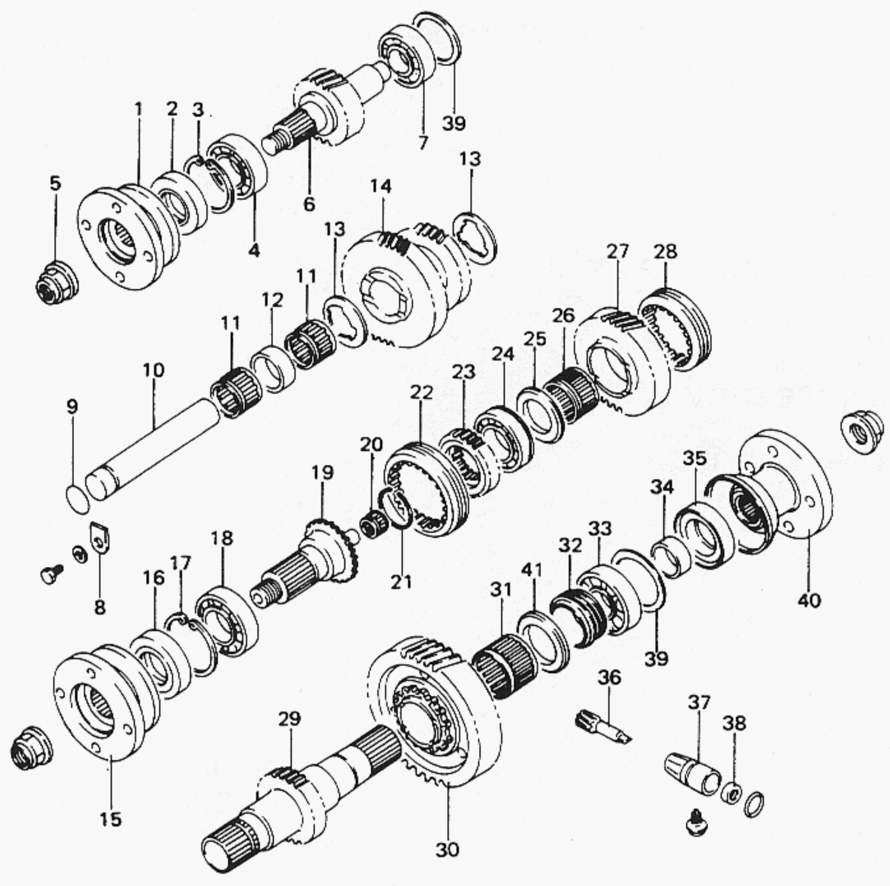
14

14-1. GENERAL DESCRIPTION

The transfer gear box is an auxiliary transmission for on-off control of two-speed drive transmitted to both front and rear axles concurrently and provides additional speed reductions, HIGH and LOW, for any selection of main transmission gears.

The functions of this auxiliary transmission are mainly two—selection between four-wheel drive (front and rear axles) and two-wheel drive (rear axle) and between HIGH and LOW for four-wheel drive. Three propeller shafts are associated with the gear box.

These functions are accomplished by means of four shafts arranged in three-axis configuration and two sliding clutches. The selection is effected by actuating these clutches from a single control lever located beside the driver's seat. The gear box is mounted on a chassis frame.



1. Flange
2. Oil seal
3. Circlip
4. Bearing
5. Nut
6. Input shaft
7. Bearing
8. Counter shaft lock plate
9. O-ring
10. Counter shaft
11. Bearing
12. Spacer
13. Thrust washer
14. Counter gear
15. Flange
16. Oil seal
17. Circlip
18. Bearing
19. Output front shaft
20. Bearing
21. Circlip
22. Sleeve
23. Hub
24. Bearing
25. Thrust washer
26. Bearing
27. Output high gear
28. Sleeve
29. Output rear shaft
30. Output low gear
31. Bearing
32. Speedometer drive gear
33. Bearing
34. Retainer
35. Oil seal
36. Speedometer driven gear
37. Speedometer gear case
38. Oil seal
39. Shim
40. Flange
41. Washer

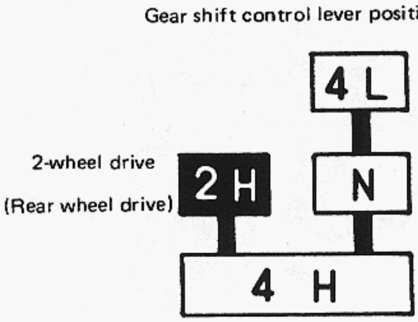
Fig. 14-1

14-2. SELECTIVE FLOWS OF TRANSFER DRIVE

2-Wheel Drive (Rear-Wheel Drive)

Rear shifter fork pushes rear clutch sleeve into "high" gear, thus coupling the gear to output rear shaft.

Drive flows from input shaft to output rear shaft through big gear, "high" gear and rear clutch.



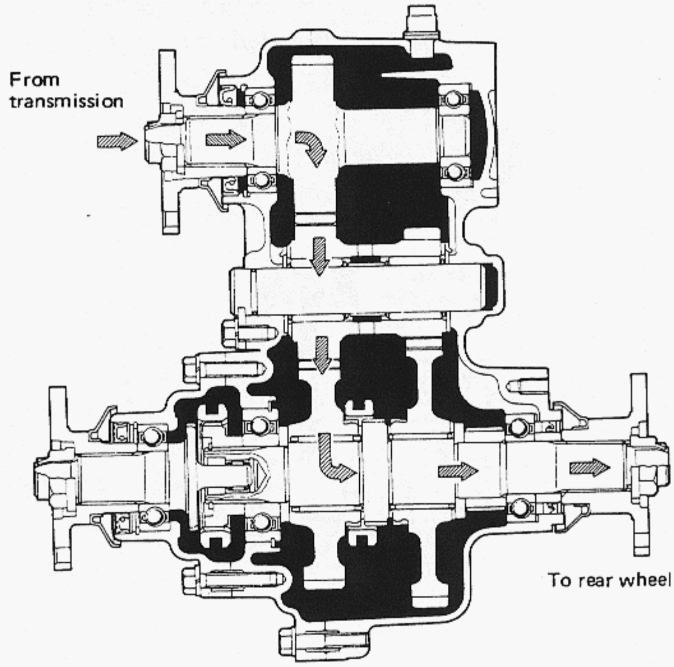
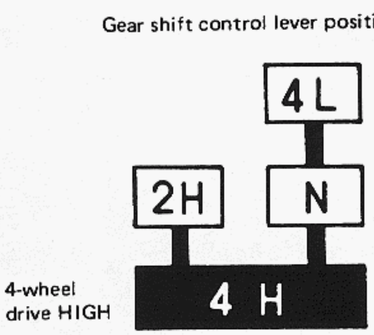


Fig. 14-2

4-Wheel Drive HIGH (All-Wheel Drive on HIGH)

Under the conditions of rear-wheel drive, described above, front shifter fork pushes the sleeve of front clutch onto the toothed clutch ring, thus coupling output rear shaft to output front shaft. Front shaft and rear shaft run together on HIGH.



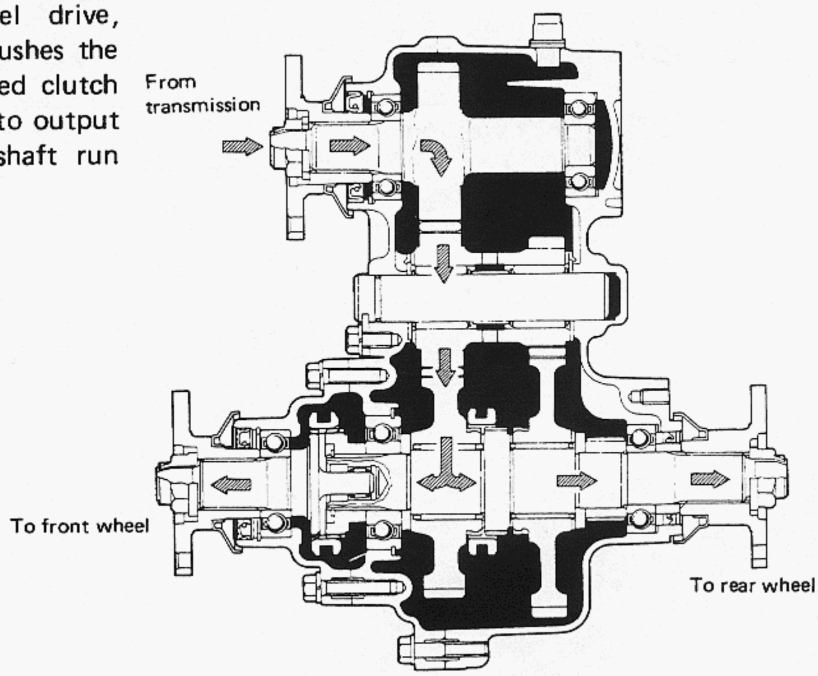
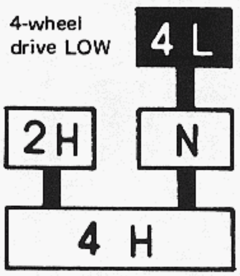


Fig. 14-3

4-Wheel Drive LOW (All-Wheel Drive on LOW)
Front shifter fork actuates front clutch to couple rear shaft to front shaft; and rear shifter fork actuates rear clutch to couple "low" gear to rear shaft. Front shaft and rear shaft run together on LOW.

Gear shift control lever position



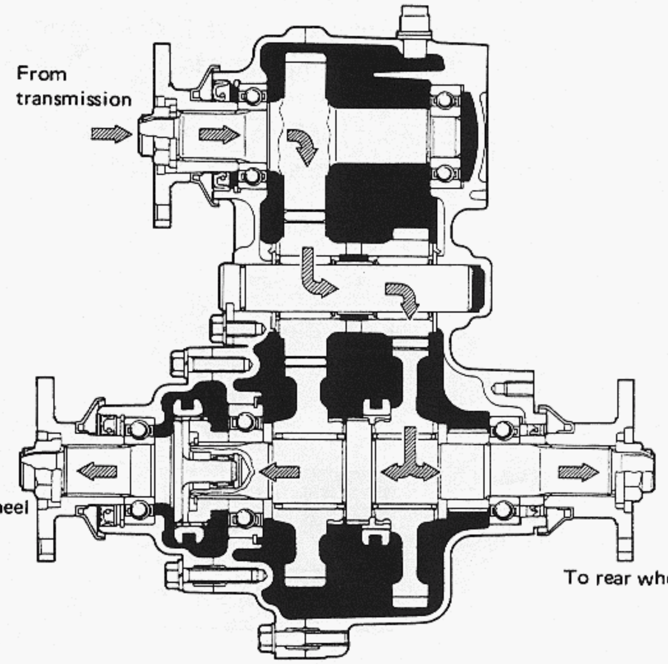


Fig. 14-4

14-3. GEAR RATIO DATA

Shift position	Rear-wheel drive	All-wheel drive high	All-wheel drive low
Gear	41/44 · 62/41	41/44 · 62/41	41/44 · 56/23
Reduction	1.409	1.409	2.268

14-4. TRANSFER SERVICES NOT REQUIRING TRANSFER REMOVAL

Following parts or components do not require transfer removal to receive services (replacement, inspection) :

Part or Component	Nature of Service
1. Universal-joint yoke flanges	Replacement or inspection
2. Front drive shift shaft fork	Replacement or inspection
3. Transfer output front shaft oil seal	Replacement or inspection
4. Transfer output front shaft bearing	Replacement
5. Transfer output front shaft	Replacement
6. Transfer front case	Replacement
7. Front drive clutch hub	Replacement or inspection
8. Front drive clutch sleeve	Replacement or inspection
9. Transfer input shaft oil seal	Replacement
10. 4WD indicator light switch	Replacement or inspection
11. Speedometer driven gear	Replacement or inspection
12. Gear shift control lever	Replacement or inspection
13. Gear shift control boot No. 1, No. 2	Replacement
14. Gear shift control lever spring seat	Replacement or inspection

14-5. REMOVAL

1) Lift up car and remove securing bolts from each universal-joint flange connection to sever 3 propeller shafts from transfer gear box.

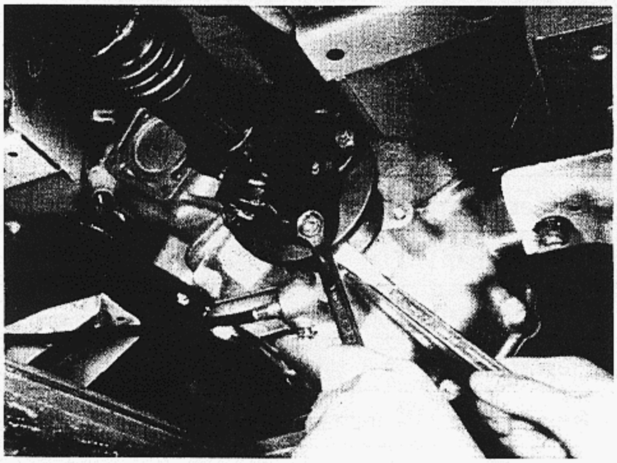


Fig. 14-5

2) Remove clamp ① and boot ② from transfer gear box.

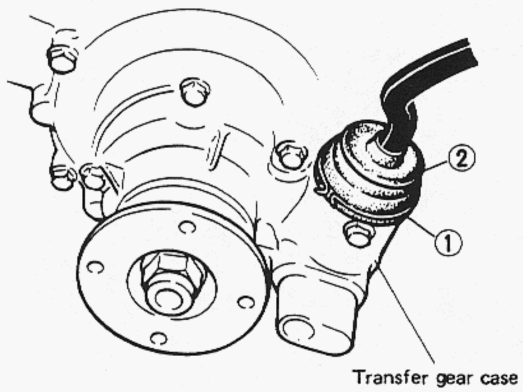


Fig. 14-6

3) Twist control lever guide counterclockwise while pushing it down; this will permit lever to be removed from gear box.

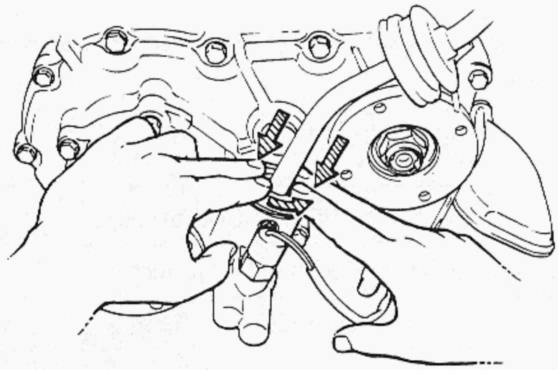


Fig. 14-7

4) Drain out oil from gear box by loosening its drain plug.

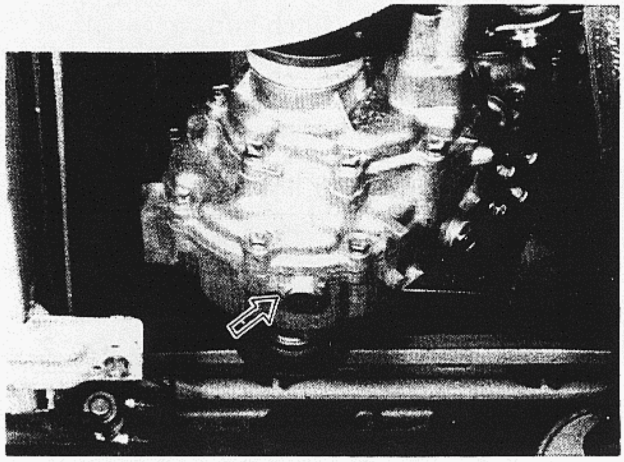


Fig. 14-8

5) Disconnect speedometer drive cable from transfer gear box.

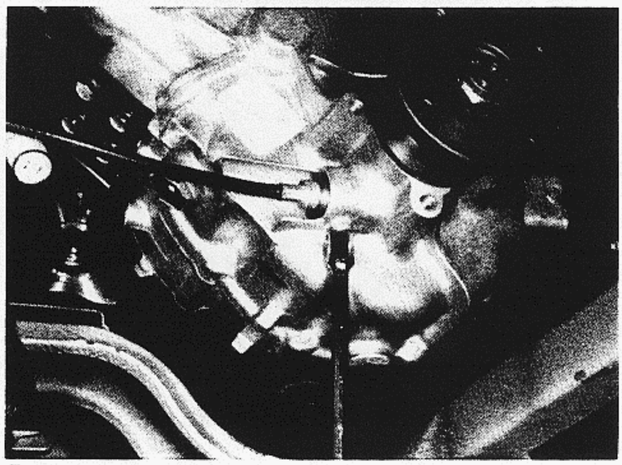


Fig. 14-9

6) Disconnect 4WD switch lead wire at coupler.
7) Remove 3 mounting nuts securing gear box to chassis, and take down gear box.

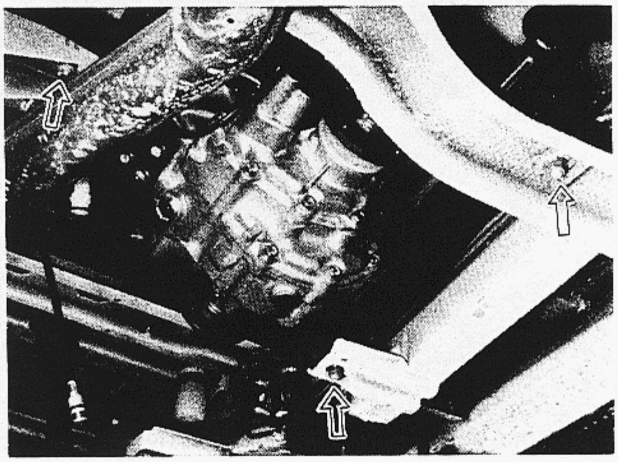


Fig. 14-11

14-6. DISASSEMBLY

Universal-Joint Yoke Flanges

There are 3 flanges to be removed: one from input shaft and other from output front and rear shafts. Lock flange so that it will not turn, and loosen and remove nut holding flange to the shaft. Draw off flange.

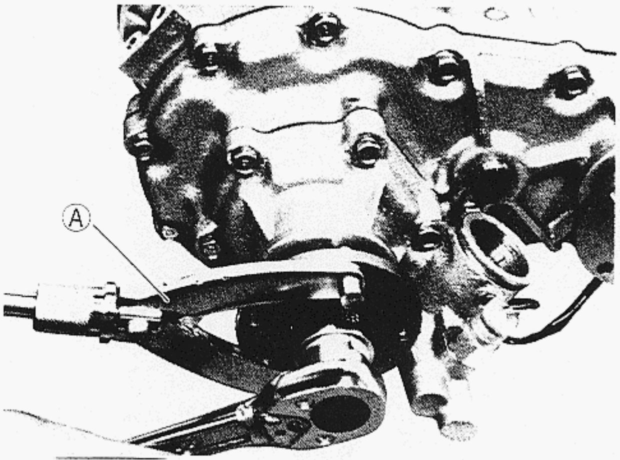


Fig. 14-12 Ⓐ Special tool (09930-40113)

Speedometer Driven Gear

Loosen speedometer driven gear case bolt and remove speedometer driven gear case with gear.

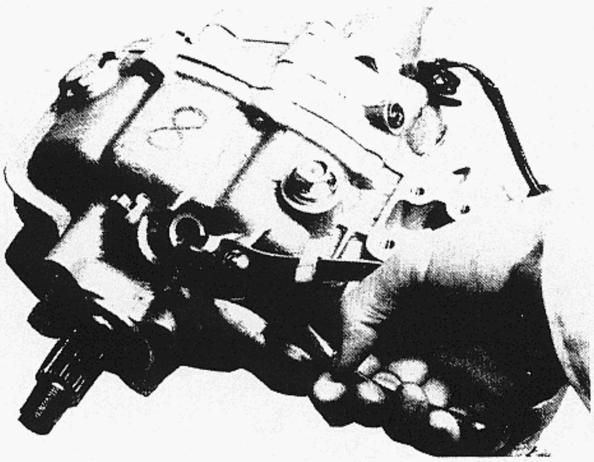


Fig. 14-15

Transfer Front Case

Remove the indicator light switch from front case.

NOTE:

Use care not to lose switch ball. This ball is larger than interlock ball and locating balls.

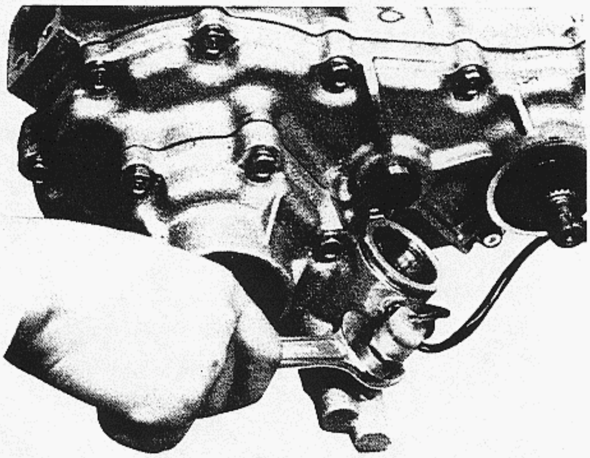


Fig. 14-16

Remove bolts securing transfer front case, and take off case.

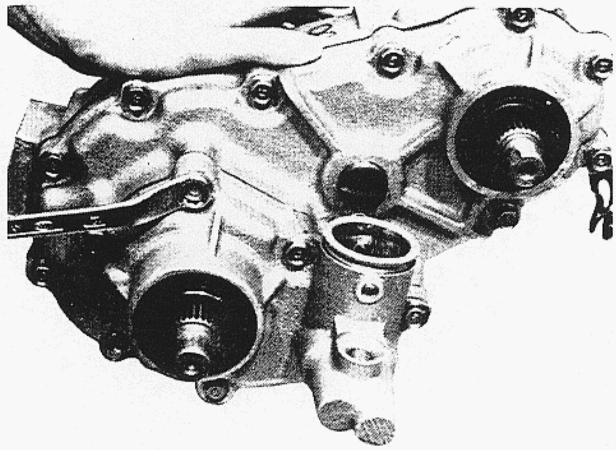


Fig. 14-17

By tapping output front shaft with a plastic hammer, remove output front shaft from front case.

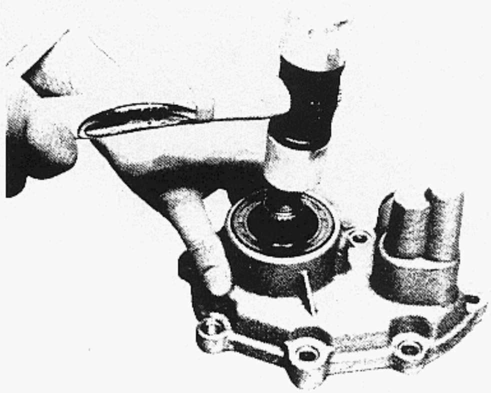


Fig. 14-18

After removing oil seal, remove circlip and drive bearing out of front case by using bearing installer (special tool).

Bearing installer Ⓒ : (09913-76010)

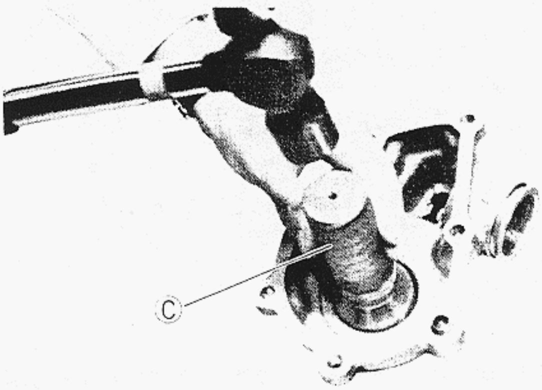


Fig. 14-19

Transfer Center Case

Remove bolts fastening center case and rear case together.

Do not loosen bolt ① at this point.

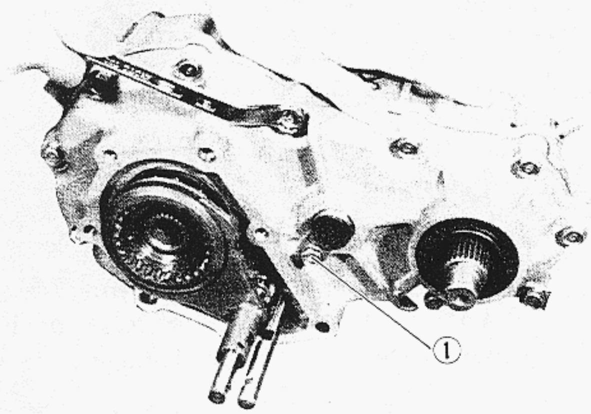


Fig. 14-20

By tapping rear case and output rear shaft with a plastic hammer, separate center and rear case.

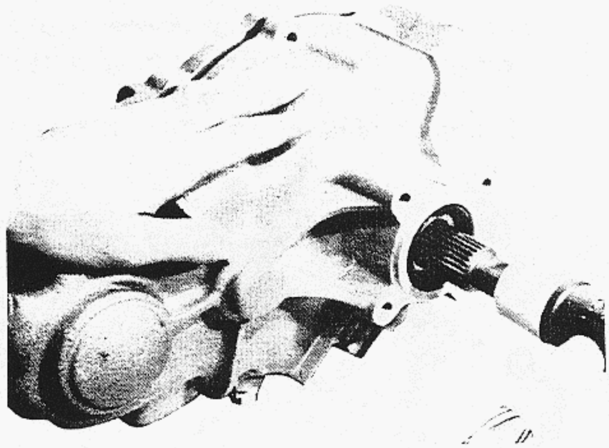


Fig. 14-21

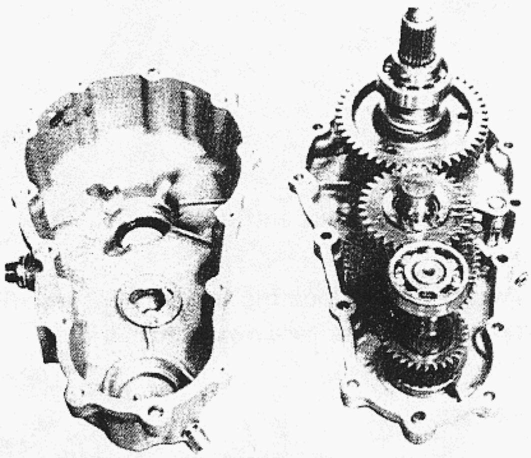


Fig. 14-22

Given below are procedures for disassembling component parts of center case as separted from rear case.

1) Loosen gear shift locating spring plug and take out spring and locating ball.

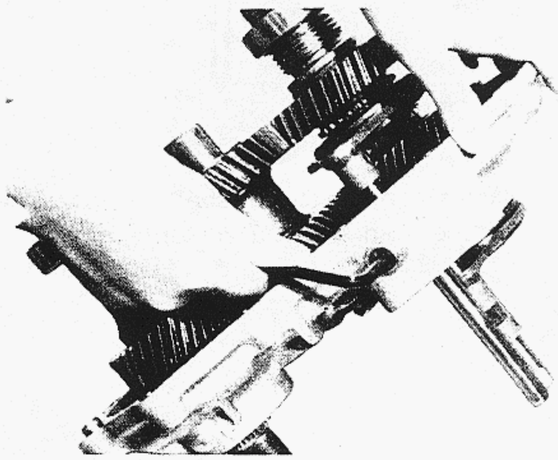


Fig. 14-23

2) Using spring pin remover (special tool), drive 2 spring pins out of front drive shift shaft ① and reduction shift shaft ②.
Spring pin remover Ⓓ : (09922-85811).

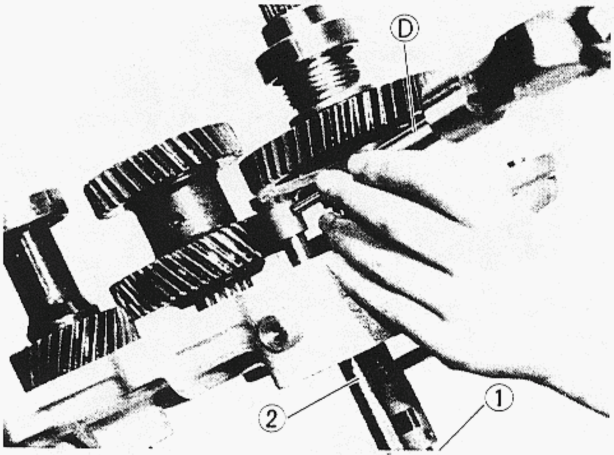


Fig. 14-24

3) Remove forks and shift shafts.

NOTE:
At this time, locating ball and spring will jump out of hole, use care not to lose them.

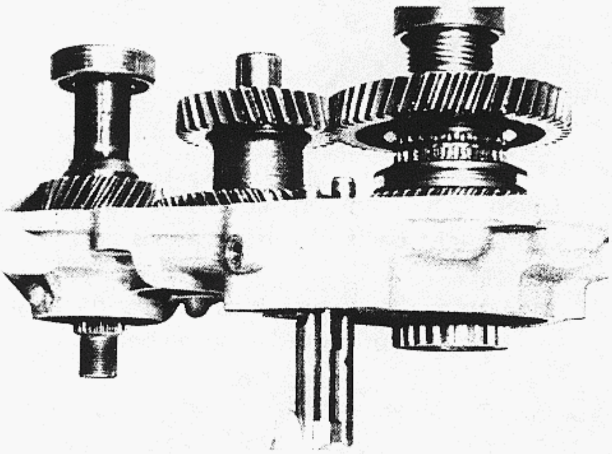


Fig. 14-25

4) Hammer output rear shaft with a plastic hammer to drive it out of center case.

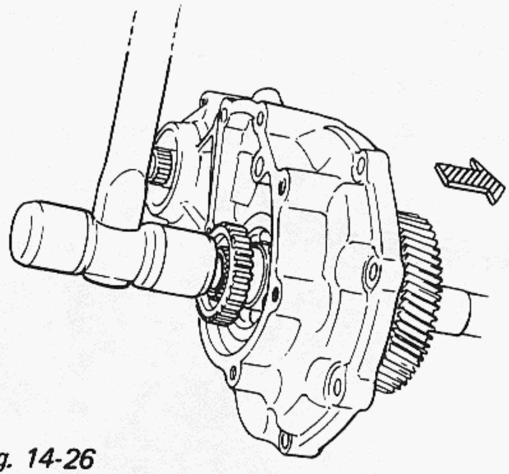


Fig. 14-26

5) Pull out counter gear, bearings and spacer. Remove counter shaft from center case by loosening counter shaft lock plate bolt.

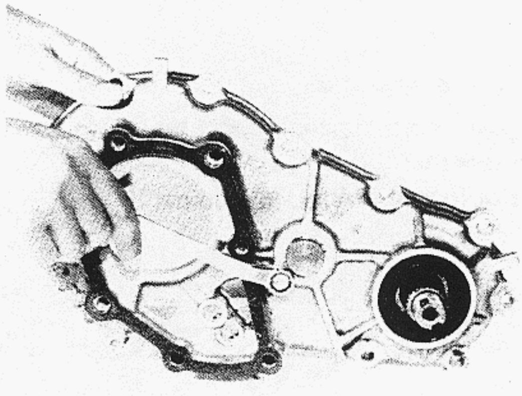


Fig. 14-27

6) Remove input shaft from center case by hammering thick part of case or input shaft center with a plastic hammer.

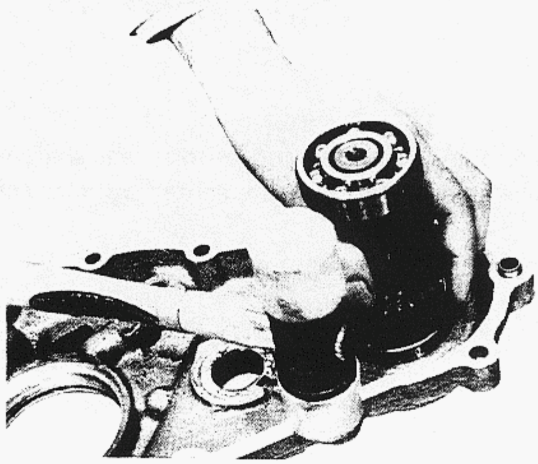


Fig. 14-28

7) Remove output shaft rear bearing and retainer together by using bearing puller. After removing bearing, speedometer drive gear, thrust washer, output low gear and needle roller bearing can be removed.

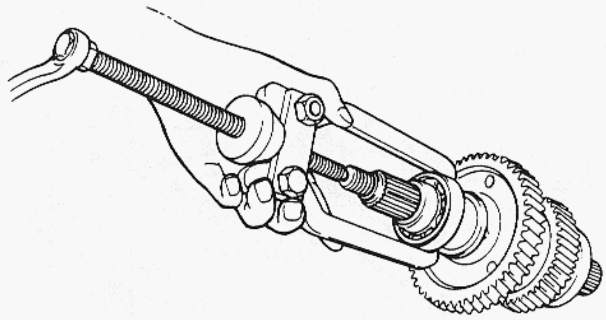


Fig. 14-29

8) Remove front drive clutch hub circlip and pull clutch hub off shaft by using bearing puller and puller attachment (special tool A).

NOTE:
Use care to prevent damage to needle roller bearing in output rear shaft when removing clutch hub.

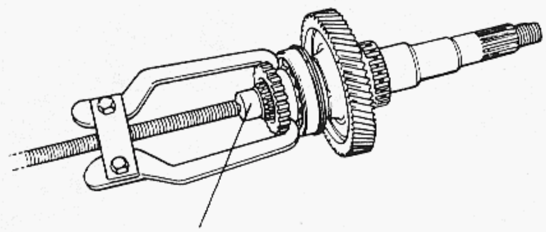


Fig. 14-30

9) Remove front bearing by using bearing puller and puller attachment (special tool A).

NOTE:
Use care to prevent damage to needle roller bearing in output rear shaft while bearing is being removed.

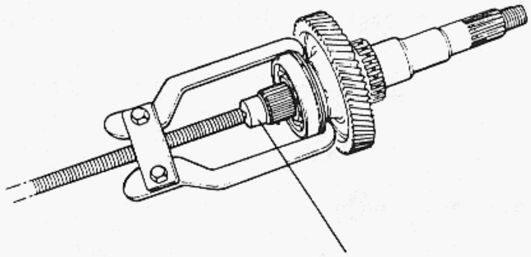


Fig. 14-31

10) When input shaft is removed or center case and rear case are separated, input shaft bearings may come off. In such a case, bearings can be removed from shaft by using bearing puller.

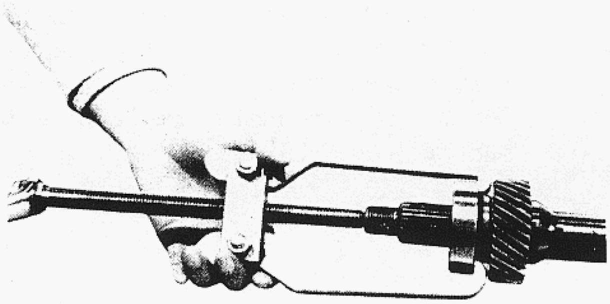


Fig. 14-32

11) When input shaft is removed, front bearing may be left in case. In this case, after removing oil seal and circlip, bearing can be taken out of case by using bearing installer (special tool).
Bearing installer Ⓕ : (09913-75810)

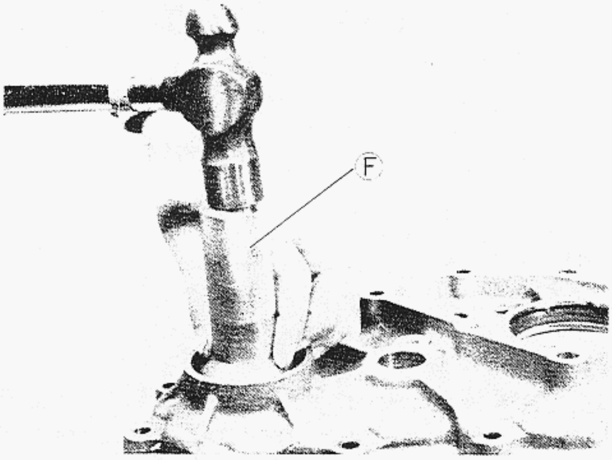


Fig. 14-33

Transfer Rear Case

1) When center case and rear case are separated, input shaft may be left in rear case. In this case, remove input shaft from rear case by hammering thick part of case with a plastic hammer.

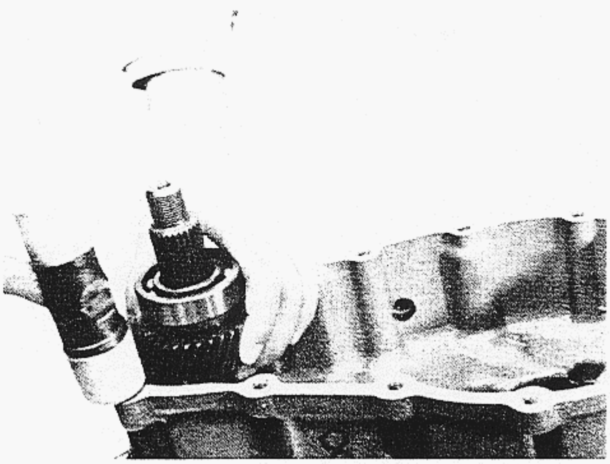


Fig. 14-34

14-7. INSPECTION OF COMPONENTS

Gear Teeth

Inspect gear teeth ①, internal teeth of rear clutch sleeve ② and clutch teeth of gear ③ for wear, cracking, chipping and other malcondition. Replace gear or sleeve as necessary.

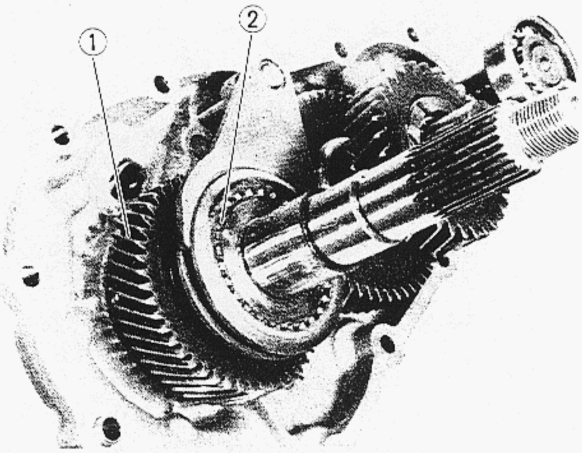


Fig. 14-35

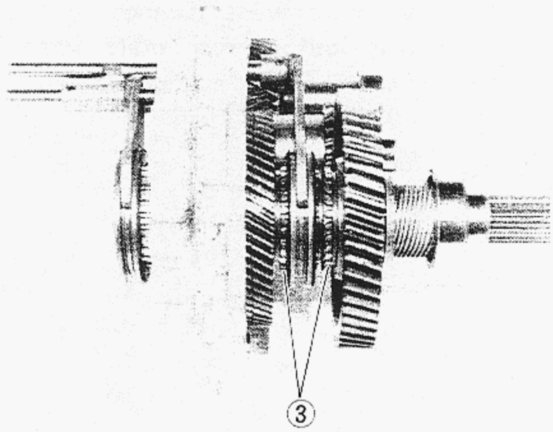


Fig. 14-36

Locating Spring

Check each shifter fork shaft locating spring for strength by measuring its free length. If length is noted to be less than service limit, replace it.

	Standard	Service limit
Free length of locating spring	23.7 mm (0.933 in)	22.0 mm (0.866 in)

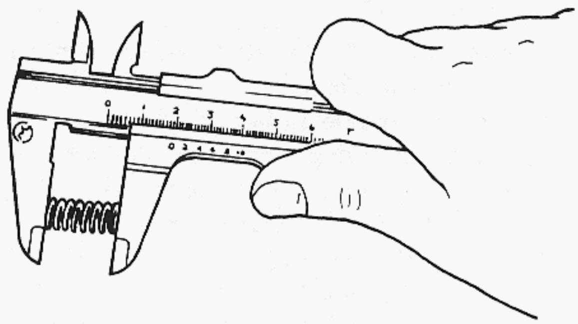


Fig. 14-37

Bearings

Check each bearing by spinning its outer race by hand to "feel" smoothness of rotation. Replace bearing if noted to exhibit sticking, resistance or abnormal noise when spun or rotated by hand.

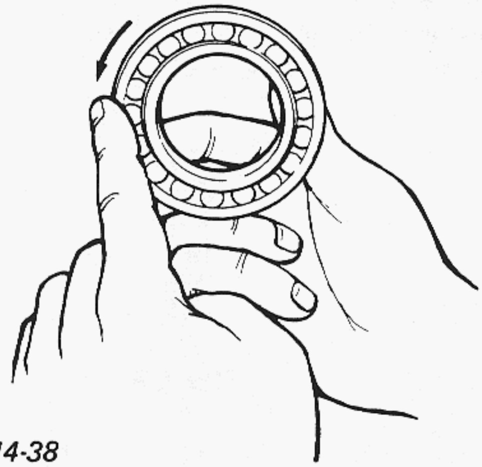


Fig. 14-38

Side Clearance of Gears

With gear, bearing and thrust washer installed on shaft, check for side clearances of gears. If clearance exceeds service limit, replace thrust washer.

Side clearance of gear		Standard	Service limit
Output gears	low gear high gear	0.175 – 0.325 mm (0.007 – 0.012 in)	0.7 mm (0.027 in)

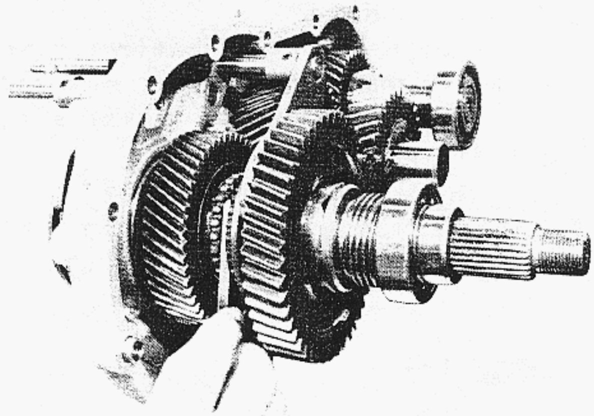


Fig. 14-39 Output high gear

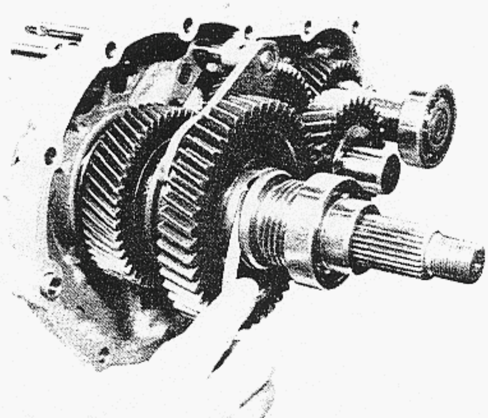


Fig. 14-40 Output low gear

Gear Shift Shafts

Check each part as indicated in below figures for uneven wear. Replace defective parts.

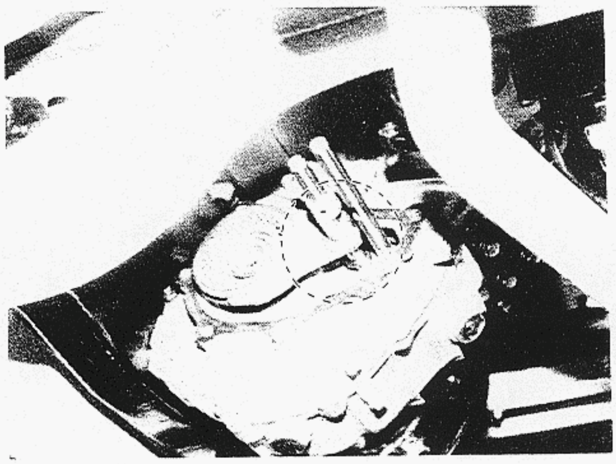


Fig. 14-41

4WD Gear Shift Lever

Check lower end of gear shift lever where gear shift fork shaft contacts ① for wear and any kind of damage. Worn or damaged shift lever must be replaced with new one.

Fig. 14-42

14-8. REASSEMBLY

NOTE:

- **All parts to be used in reassembly must be perfectly clean.**
- **Oil or grease sliding and rubbing surfaces of transfer components just before using them in reassembly with gear oil and SUZUKI SUPER GREASE A (99000-25010).**
- **Oil seals, "O" rings, gaskets and similar sealing members must be in perfect condition. For these members, use replacement parts in stock.**
- **Tightening torque is specified for important fasteners — mainly bolts — of transfer and other components. Use torque wrenches and constantly refer to specified data given in P. 14-23.**

Input Shaft

Press-fit bearings onto both sides of input shaft by using bearing installer (special tool).

Bearing installer (A) : (09913-84510)

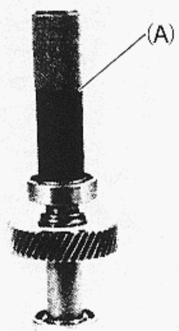
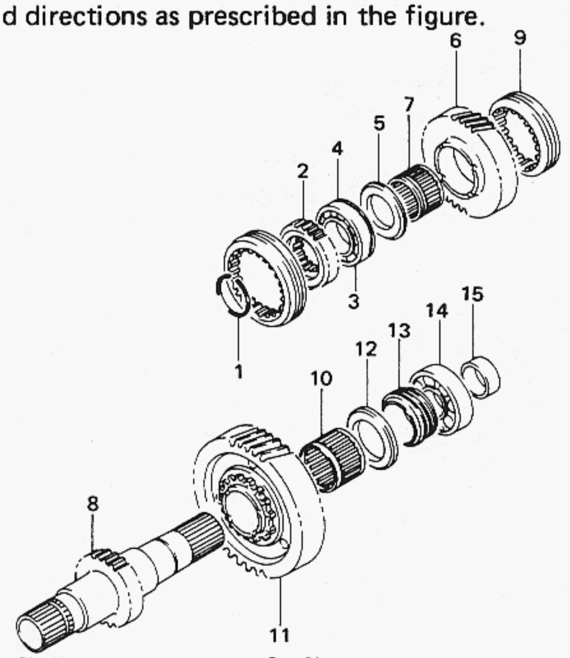


Fig. 14-43

Output Rear Shaft

Install following parts onto shaft in such order and directions as prescribed in the figure.



1. Circlip
2. Hub
3. Bearing
4. Bearing outer ring
5. Thrust washer
6. Output high gear
7. Bearing (long)
8. Output rear shaft
9. Sleeve
10. Bearing (short)
11. Output low gear
12. Thrust washer
13. Speed meter drive gear
14. Bearing
15. Retainer

Fig. 14-44

1) After installing bearing (long), high gear and thrust washer, press-fit bearing ③ and then hub ② by using bearing installer (special tool).

   Bearing installer (A) : (09913-84510)

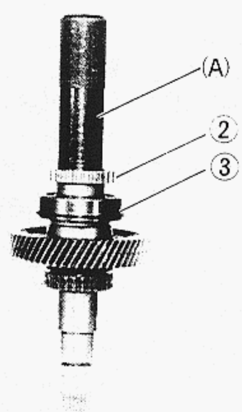


Fig. 14-45

2) Fit circlip ① securely into groove in shaft.

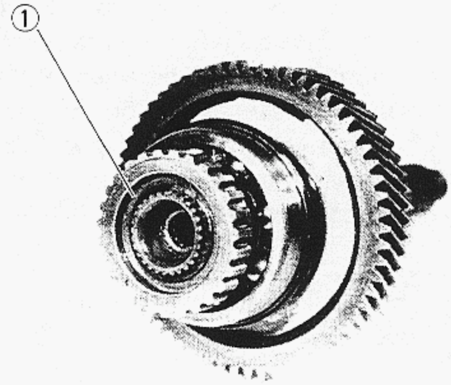


Fig. 14-46

3) After installing sleeve, bearing (short), low gear and thrust washer, press-fit speedometer drive gear by using bearing installer (special tool).

   Bearing installer (A) : (09913-84510)

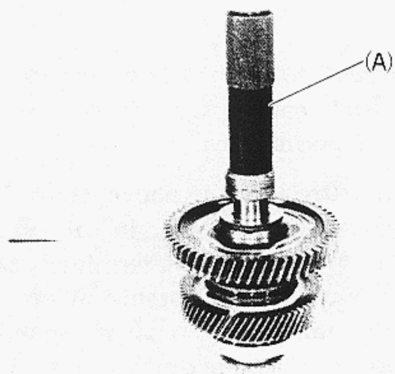


Fig. 14-47

4) Press-fit bearing ⑭ and the retainer ⑮ by using bearing installer (special tool).
   Bearing installer (A) : (09913-84510)

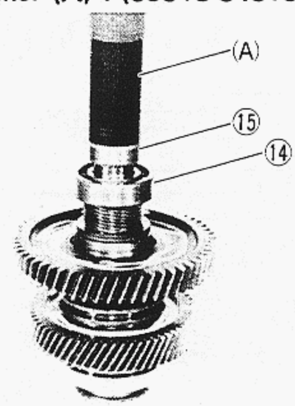


Fig. 14-48

Shim Adjustment of Input and Output Shafts

Clearance in thrust direction of both input and output shafts is adjusted by putting shims between input shaft rear bearing and rear case for input shaft and between output shaft rear bearing and rear case for output shaft.
As thrust clearance is specified as follows, determine shim thickness to meet specification according to the following procedures.

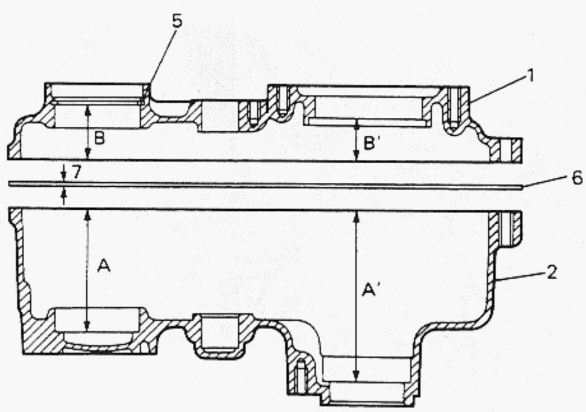
Thrust clearance specification	0.05 – 0.15 mm (0.002 – 0.006 in.)

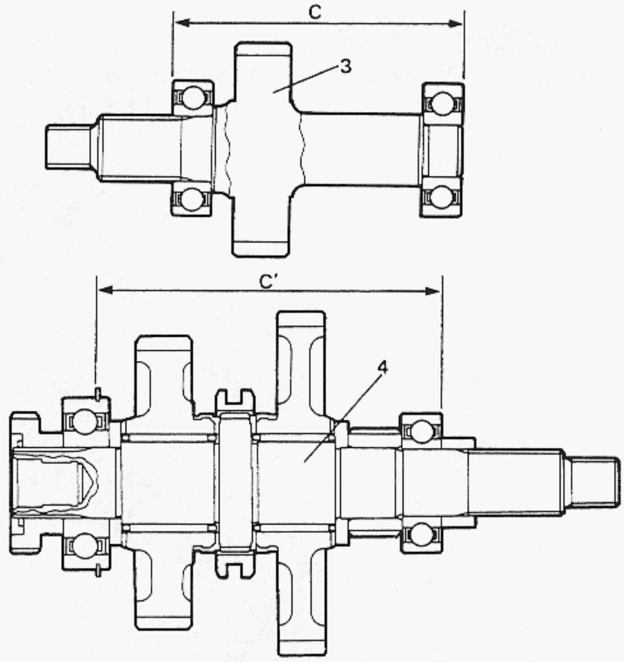
[Input shaft]

1) Take measurement "A" of rear case as shown in figure below by using depth gauge.
2) Take measurement "B" of center case with bearing circlip installed.
3) Take measurement "C" (between bearing inner races) of input shaft with bearings installed, by using micrometer.

NOTE:

- **Before measuring, make sure that each bearing is free from abnormal noise or resistance by spinning its outer race.**
- **Each measurement in above steps 1) to 3) must be taken accurately in careful manner. If shim thickness is determined based on rough measurement, clearance of each shaft in thrust direction will not satisfy specification. And improper clearance may cause oil leakage, broken bearing and abnormal noise.**
- **Take the same measurement at 3 to 4 different positions and use their mean.**





1. Center case
2. Rear case
3. Input shaft
4. Output shaft
5. Bearing circlip
6. Gasket
7. Gasket thickness (0.3 mm or 0.012 in)

Fig. 14-48-1

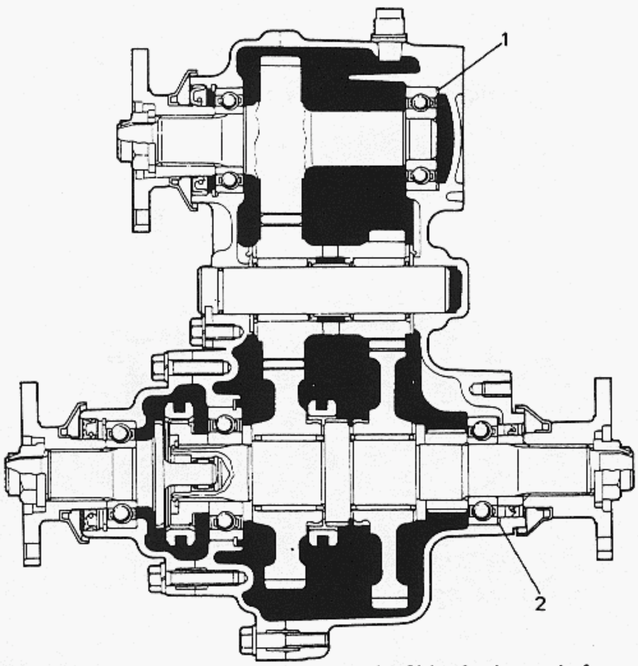
4) Using measurements obtained in steps 1) to 3) and equation described below, calculate shim thickness which is necessary for proper thrust clearance.
   Thrust clearance = ("A" + "B" + Gasket thickness) – "C"
   As the above equation holds for thrust clearance and gasket thickness is specified as 0.3 mm and thrust clearance as 0.05 to 0.15 mm, shim thickness is calculated by the following equation.
   Shim thickness = ("A" + "B" + 0.3) – ("C" + 0.05 ~ 0.15)

   [Example]
   Supposing A, B and C are as follows;
   A = 81.35 mm (3.203 in.)
   B = 35.70 mm (1.405 in.)
   C = 117.05 mm (4.608 in.)
   Shim thickness = (81.35 + 35.70 + 0.3) – (117.05 + 0.05 ~ 0.15)
   = 117.35 – 117.10 ~ 117.20
   = 0.25 ~ 0.15
   In this case, use of 0.15 to 0.25 mm (0.006 to 0.009 in) thick shim(s) will ensure specified thrust clearance which is 0.05 to 0.15 mm (0.002 to 0.006 in). Therefore 2 pieces of 0.1 mm (0.004 in) thick shim should be selected in available shims below to satisfy thickness.

5) When shim thickness is determined, select proper shim(s) from among the following shims and use it (them) between input shaft rear bearing and rear case when matching center case and rear case.

Available shim size (thickness)	0.1, 0.3, 0.5 mm (0.004, 0.012, 0.020 in.)

[Output shaft]
Just as with input shaft, take measurements of "A' ", "B' " and "C' " as indicated in Fig. 14-48-1, calculate shim thickness and install proper shim(s) between output shaft rear bearing and rear case when matching center case and rear case.



1. Shim for input shaft
2. Shim for output shaft

Fig. 14-48-2

Rear Case

1) Install oil seal in rear case and apply grease to oil seal lip.

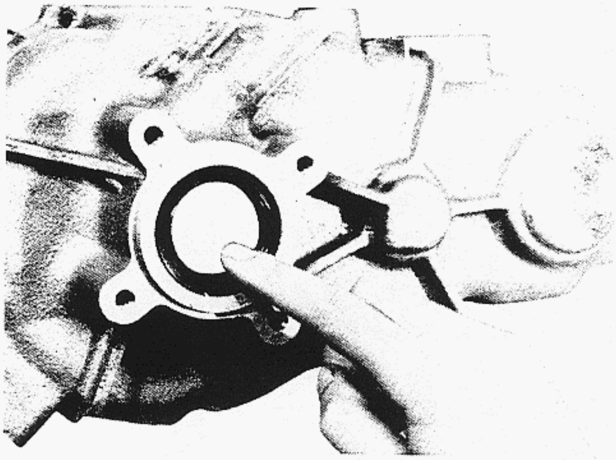


Fig. 14-49

2) Install counter shaft thrust washer to rear case, bringing its face without depressions against case and fit its bent portion securely into groove in case.

NOTE:
Apply ample amount of grease to both surfaces of washer so as to lubricate sliding surfaces and prevent washer from moving out of place or slipping off.

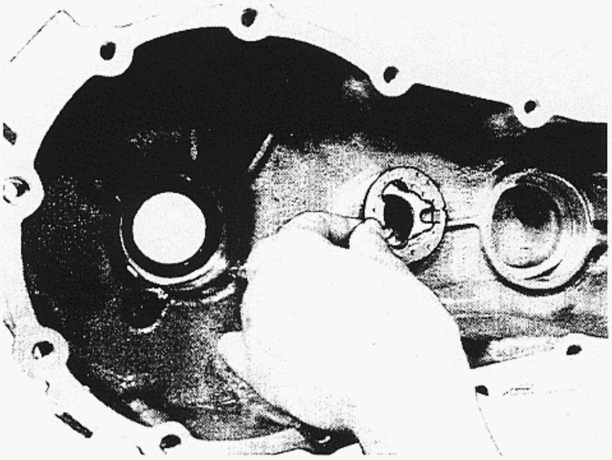


Fig. 14-50

Center Case

1) Install input shaft front bearing circlip and oil seal in center case.
   Snap ring pliers Ⓐ : (09900-06108)

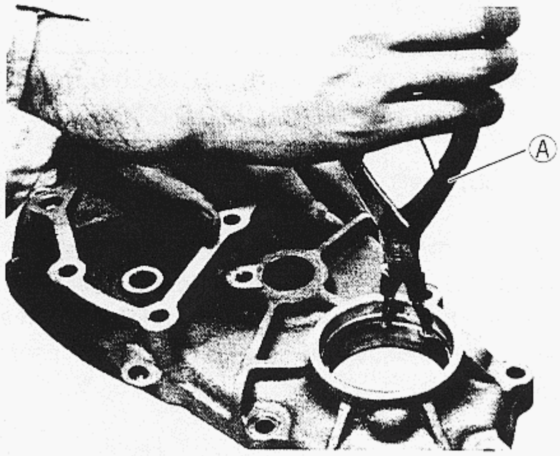


Fig. 14-51

2) Install input shaft to center case.

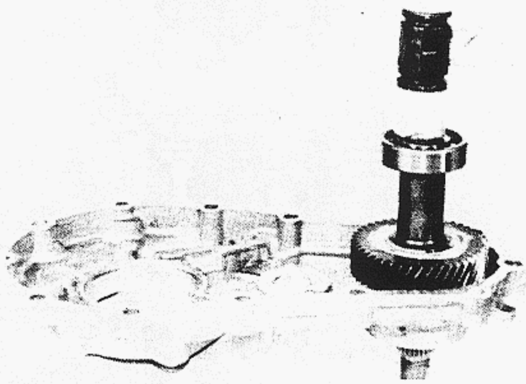


Fig. 14-52

3) After greasing O ring on counter shaft, insert shaft into center case and secure shaft with lock plate and bolt.

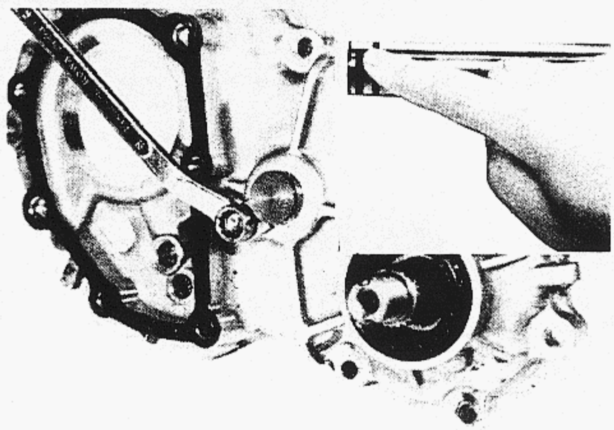


Fig. 14-53

4) Install the counter shaft thrust washer to center case. For installation, apply ample amount of grease to both faces of the washer so as to lubricate sliding surfaces and prevent it from moving out of place or slipping off and bring its face without depressions against center case, and fit its bent portion into groove in case securely.

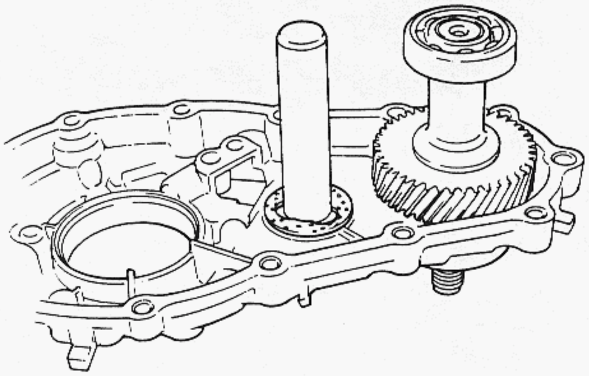


Fig. 14-54

5) Install needle roller bearings, spacer and counter gear on counter shaft.

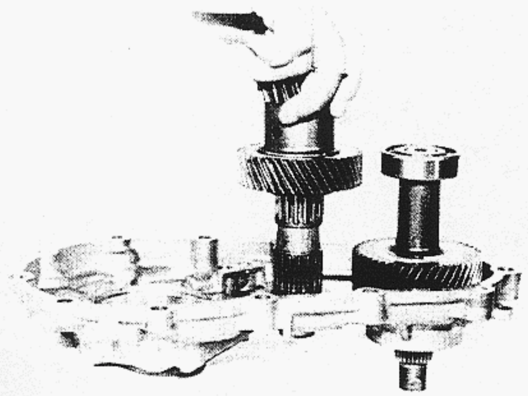


Fig. 14-55

6) Install output shaft assembly to center case.

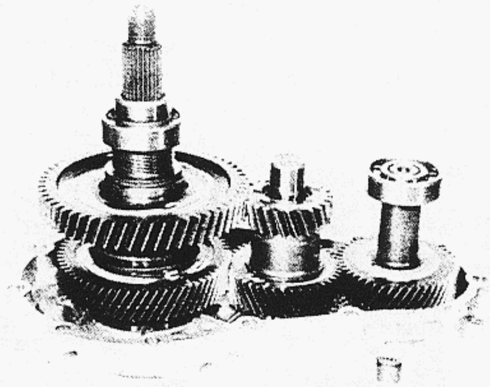


Fig. 14-56

7) When installing front drive shift shaft and reduction shift shaft in center case, install spring ①, ball ②, shaft ③, ball ④, shaft ⑤, ball ⑥, spring ⑦ and plug ⑧ in that order.

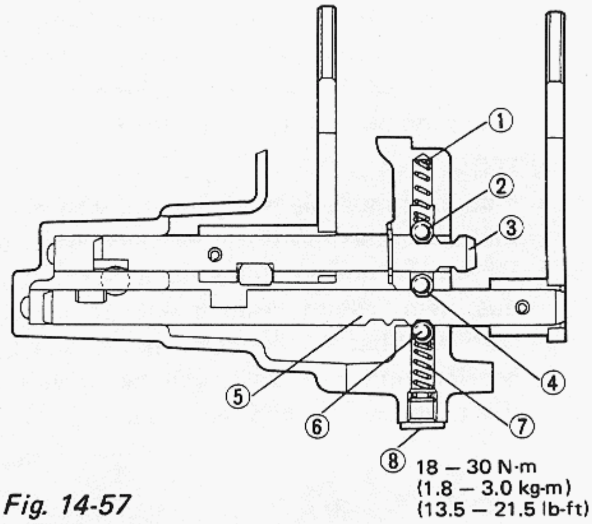


Fig. 14-57

8) Fit forks on shift shafts and lock them with spring pins. Forks should be fitted in correct direction according to below figure.

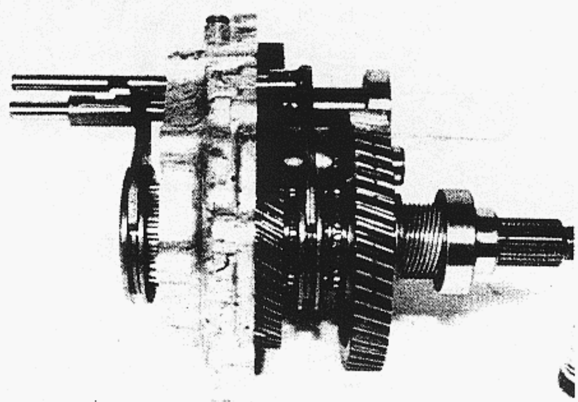


Fig. 14-58

Center and Rear Cases

1) Check center case (or rear case) to ensure that it is provided with 2 dowel pins ①.

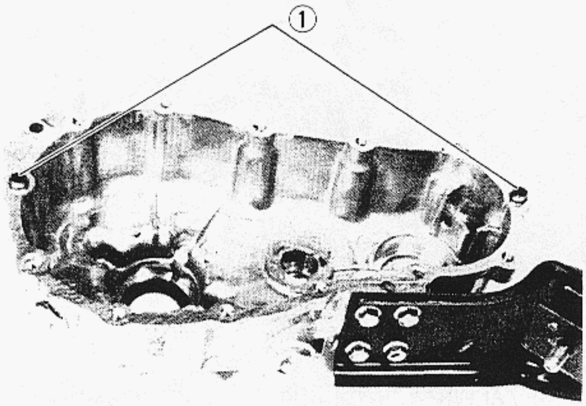


Fig. 14-59

2) Put gasket on center case. Bring rear case and center case into match and apply uniform force gradually all around rear case with a plastic hammer. Tighten center case securing bolts to specified torque.

NOTE:

- **Matching must be made carefully so as not to move countershaft thrust washers out of place.**
- **Be sure to install shims determined in previous item "Shim Adjustment of Input and Output Shafts" between input shaft rear bearing and rear case and between output shaft rear bearing and rear case.**

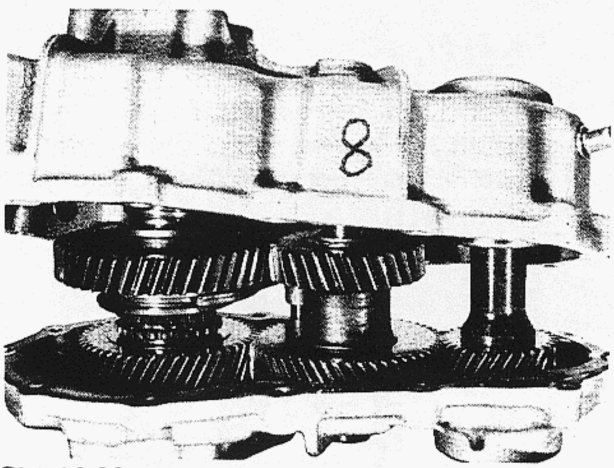


Fig. 14-60

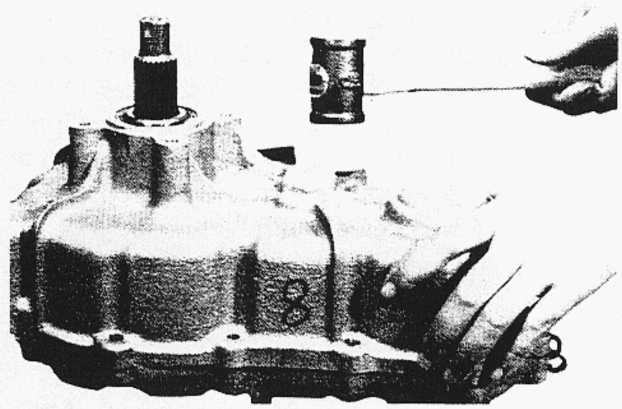


Fig. 14-61

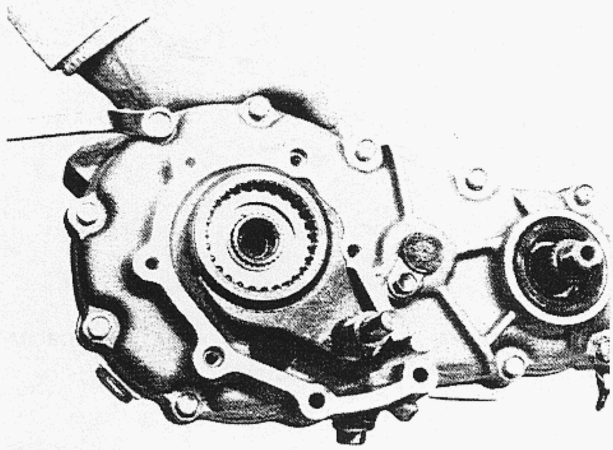


Fig. 14-62

3) Apply grease to output front shaft rear bearing.

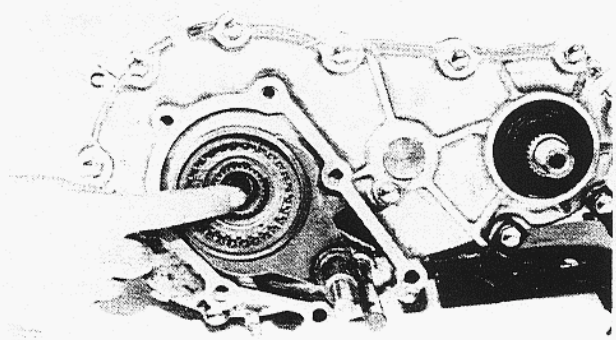


Fig. 14-63

Front Case

1) Install bearing, circlip and oil seal to front case. Apply grease to oil seal lip and install output front shaft using bearing installer (special tool).
   Bearing installer (A) : (09913-76010)

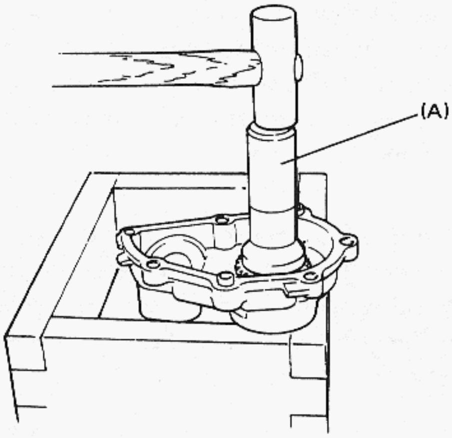


Fig. 14-64

2) Put gasket on center case.
3) Check front case to ensure that it is provided with 2 dowel pins.

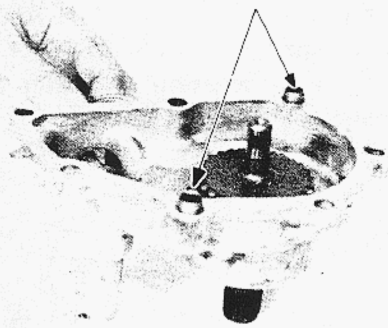


Fig. 14-65

4) Install front case to center case.

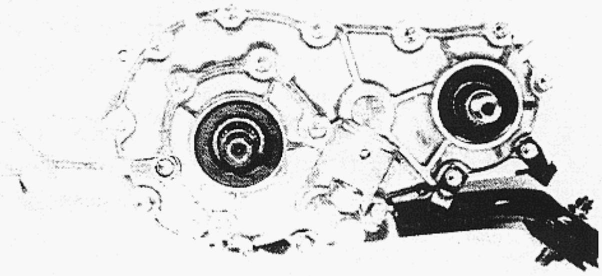


Fig. 14-66

5) When installing speedometer driven gear and its gear case in rear case, apply grease to O ring and oil seal lip, and align bolt holes in rear case and driven gear case.

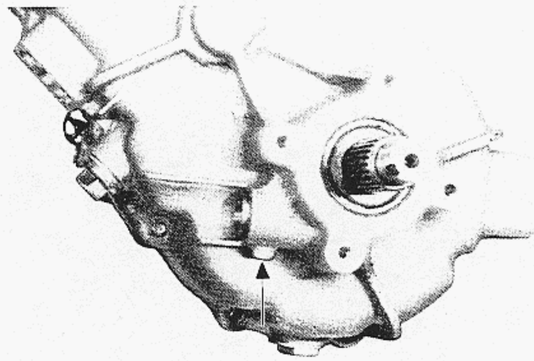


Fig. 14-67

6) Install 4WD ball and switch. Then clamp switch lead wire properly.

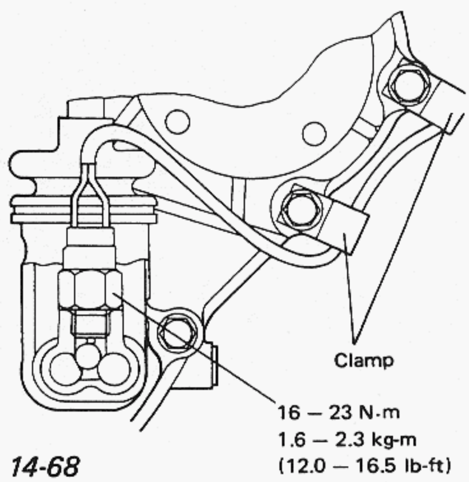


Fig. 14-68

7) Install propeller shaft flanges and tighten nuts to specified torque and calk the nuts.
8) Upon completion of entire assembly work, install transfer in chassis body in reverse sequence of removal. Pour gear oil into transfer gear box.
Refer to information given in next oil and oil capacity for oil to be used and specified amount.

NOTE:
When installing oil filler and drain plugs to trans fer case, apply sealant (SUZUKI BOND NO. 1215) to thread parts of plug.

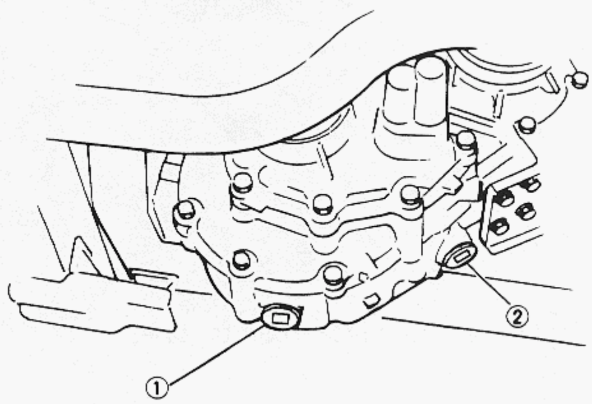
14-9. MAINTENANCE SERVICES

Oil Level
Oil level must be checked with car held in horizontal position in both front to rear and side to side directions.
Oil level plug and oil filler plug are one and the same as shown in figure.
If oil flows out of filler plug hole or if oil level is found up to hole when plug is removed, amount of oil is appropriate. Replenish oil if noted as insufficient.

Oil and Oil Capacity
Whenever car is lifted up for any service including oil change, make sure to check around transfer gear box for oil leakage. Correct defects, if any, and change or refill oil.

Transfer oil capacity	0.8 litre (1.7/1.4 US/Imp. pt)
Transfer oil specification	Gear oil SAE #90, 75W/80 – 85 or SAE 80W

NOTE:
For vehicles used in such areas where the ambient temperature becomes lower than −15°C (5°F) during the coldest season, it is recommended that oils be changed with SAE80W or 75W/80 – 85 oils on such occasion of service as periodic maintenance.



① : *Oil drain plug*
② : *Oil filler & level plug*

Fig. 14-70

14-10. TIGHTENING TORQUE

Fastening parts	N·m / kg-m	lb-ft
Front case bolt	13 – 23 1.3 – 2.3	9.5 – 16.5
Center case bolt	13 – 23 1.3 – 2.3	9.5 – 16.5
Counter shaft lock plate bolt	9 – 17 0.9 – 1.7	7.0 – 12.0
Universal joint flange nut	110 – 150 11.0 – 15.0	80.0 – 108.0
Transfer mounting bracket bolt	18 – 28 1.8 – 2.8	13.5 – 20.0
Transfer mounting nut	25 – 35 2.5 – 3.5	18.5 – 25.0
Cross joint bolt & nut	23 – 30 2.3 – 3.0	17.0 – 21.5
Oil filler and drain plug	18 – 28 1.8 – 2.8	13.5 – 20.0

SECTION 15

PROPELLER SHAFTS

CONTENTS

15

15-1. GENERAL DESCRIPTION

These automobiles, covered in this manual are four-wheel drive machines and, as such, use three propeller shafts designated as No. 1, No. 2 and No. 3.

No. 1 propeller shaft transmits drive from the transmission to the transfer gear box. No. 2 shaft and No. 3 shaft extend from the transfer gear box, the former driving the front axle and the latter the rear axle.

The cross spider in each universal joint is fitted with four needle roller bearings.

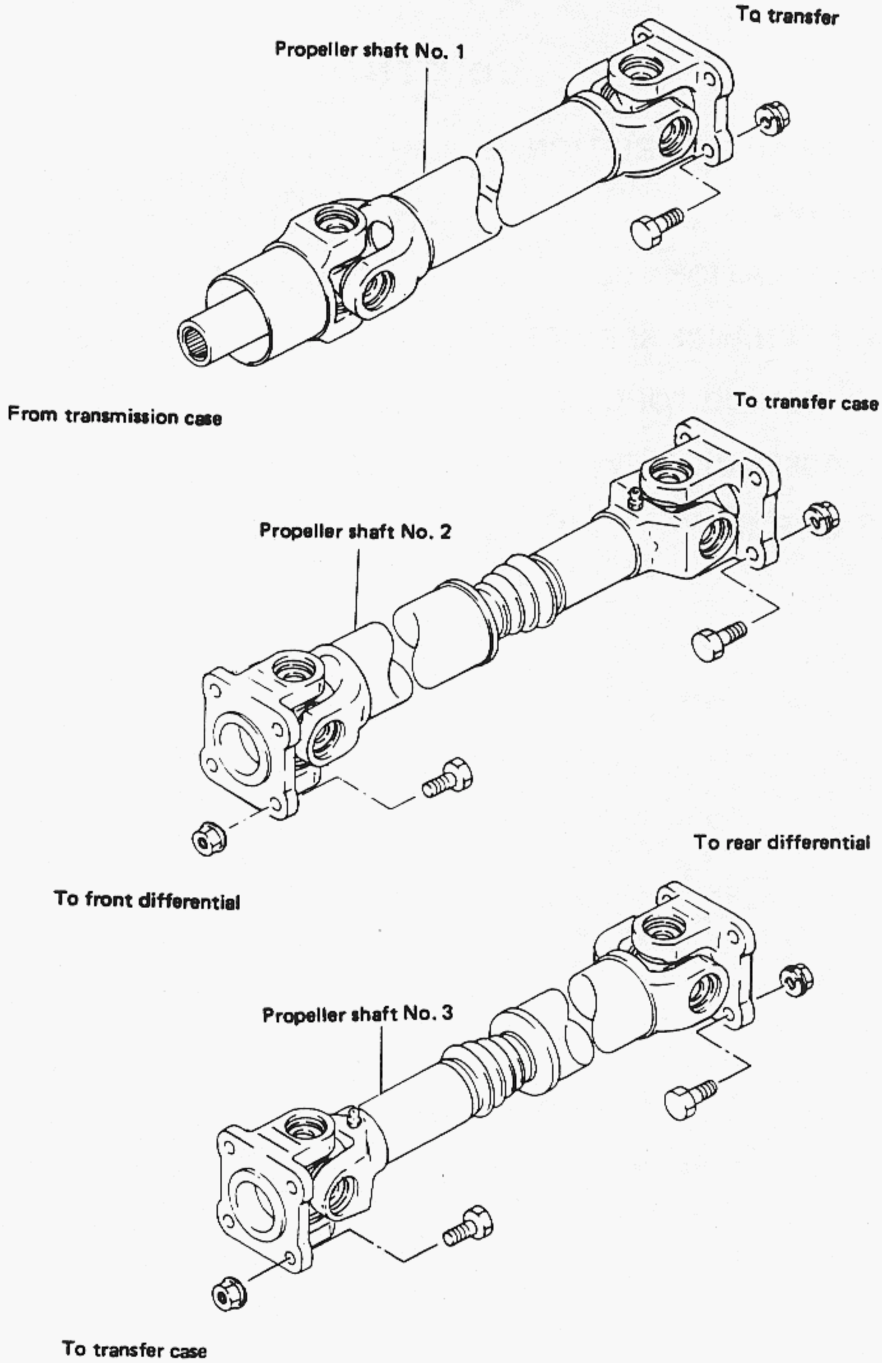


Fig. 15-1

15-2. REMOVAL

1) Hoist car.
2) Loosen propeller shaft nuts and bolts.
3) Remove propeller shaft.
   Transmission-side end of No. 1 shaft has no flange piece; this end is splined to driving shaft inside extension case. All you have to do there is to pull No. 1 shaft off extension case.

NOTE:
When withdrawing propeller shaft No. 1 from transmission, transmission oil will not leak, provided oil level is to specification and car is raised horizontally in its front and rear direction. However, if only car front is hoisted, be sure to drain transmission oil before withdrawing propeller shaft No. 1.

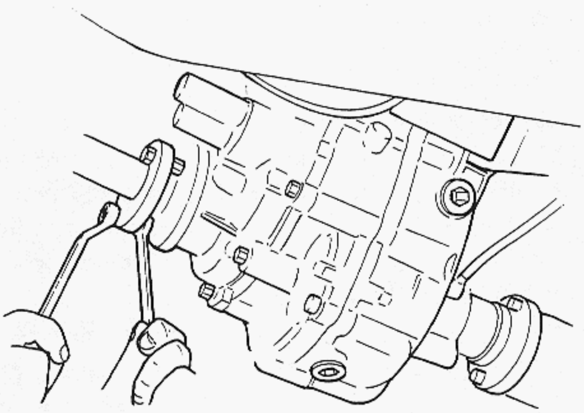


Fig. 15-2

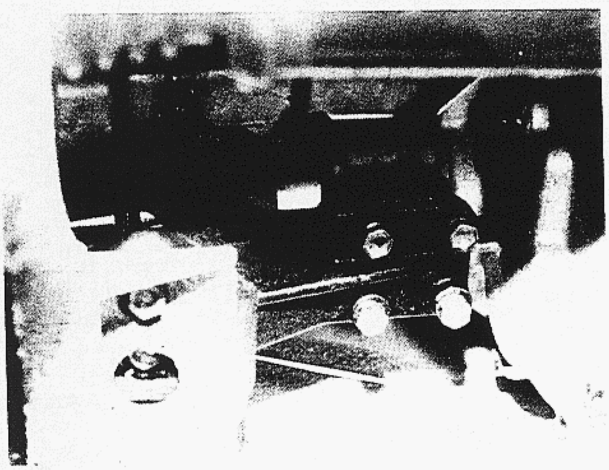


Fig. 15-3

15-3. INSTALLATION

The installing procedure is reverse of the removal procedure. Be sure to adhere to following instructions when installing shafts:

- Flange tightening torque
  Be sure to tighten 4 nuts to the following torque when securing companion flange to yoke at each end of propeller shaft:

Tightening torque for universal joint flange bolts & nuts	23 – 30 N·m (2.3 – 3.0 kg-m) (17.0 – 21.5 lb-ft)

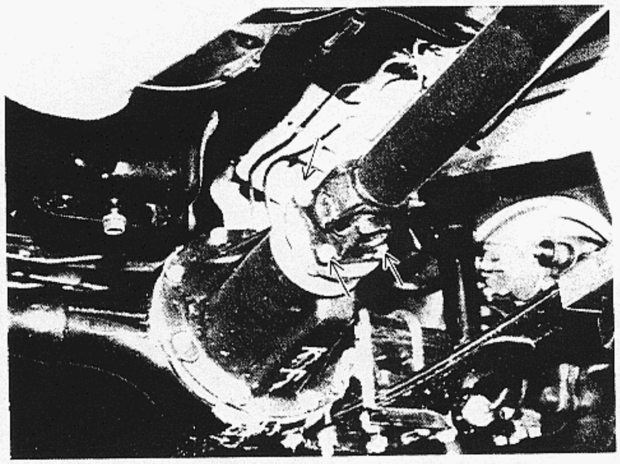


Fig. 15-4

- Grease splines liberally, filling grooves with grease.

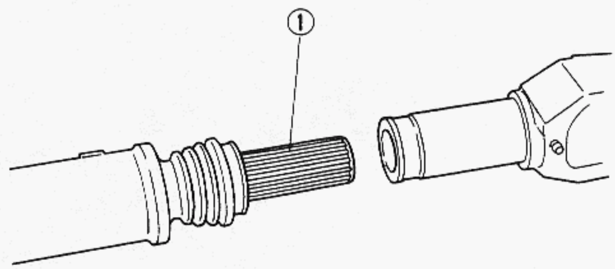


Fig. 15-5 ① *Grease (chassis grease)*

- Joint sheath rubber has a large diameter in one end and a small diameter in the other. Be sure to fit sheath rubber with its large-diameter end brought to joint yoke side.

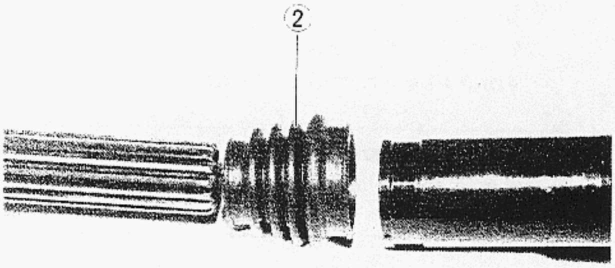


Fig. 15-6 ② Joint sheath rubber

NOTE:
If transmission oil was drained for propeller shaft No. 1 removal, pour specified gear oil into transmission case to specified level.

- Match marks are provided on slip-on spline connections. Inserting splined end into splined bore without regard to match marks can be a possible cause of noise or vibration of propeller shaft. Be sure to index marks.

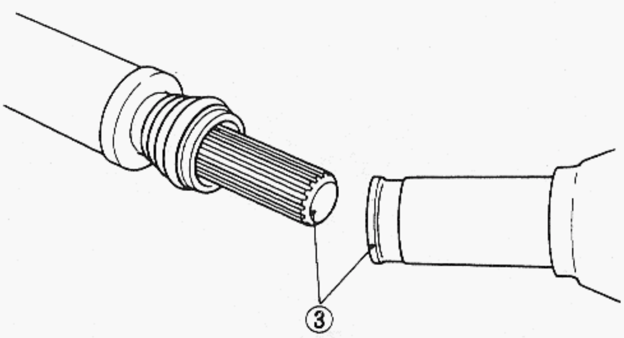


Fig. 15-7 ③ Match marks

15-4. MAINTENANCE SERVICES

Lubrication

Inside yoke of each universal joint has a grease nipple. At regular intervals stated in the recommended servicing schedule, pump in grease to relubricate joint. Use chassis grease.

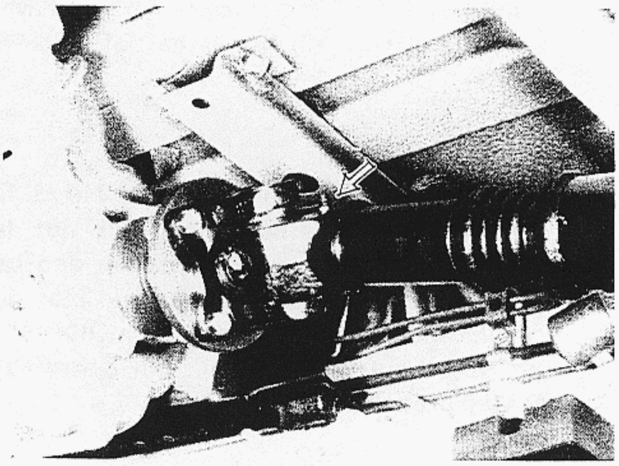


Fig. 15-8

Universal Joint Noise

If universal joints are suspected of producing chattering or rattling noise, inspect them for wear. Check to see if cross spider rattles in yokes or if splines are worn down and replace defective propeller shaft with new one.

The noise coming from universal joint can be easily distinguished from other noises because rhythm of chattering or rattling is in step with cruising speed. Noise is pronounced particularly on standing start or in coasting condition (when braking effect of engine is showing in the drive line).

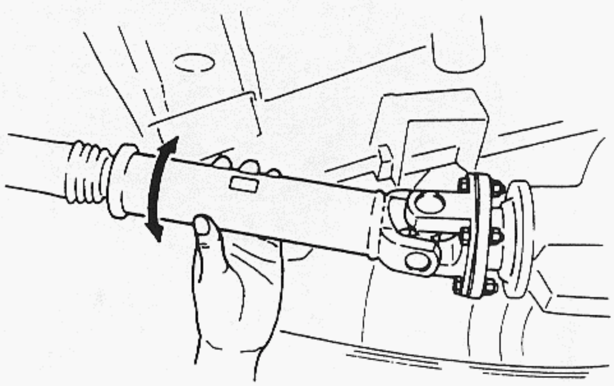


Fig. 15-9

15-5. TIGHTENING TORQUE

Bolts & Nuts

Check following bolts and nuts for tightness and retighten them as necessary:

Fastening parts	N·m	kg-m (lb-ft)
Propeller shaft bolt & nut	23 – 30	2.3 – 3.0 (17.0 – 21.5)

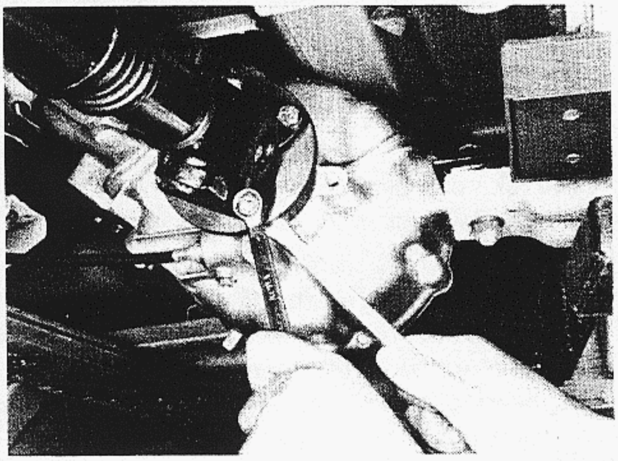


Fig. 15-10

15-6. DISASSEMBLY

- Disassembling on propeller shaft yoke side.

1) Using snap ring pliers (Special tool), remove 2 circlips.

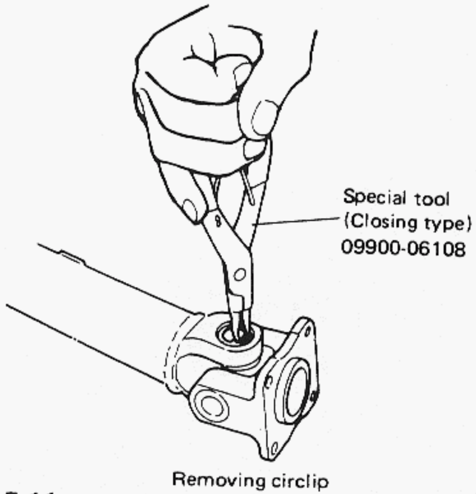


Fig. 15-11

2) Using universal joint assembler (Special tool 09926-48010), push spider bearing race out 3 – 4 mm (0.12 – 0.16 in.) from shaft yoke race.

NOTE:

Before pushing it out, apply penetrate lubricant between bearing race and yoke race.

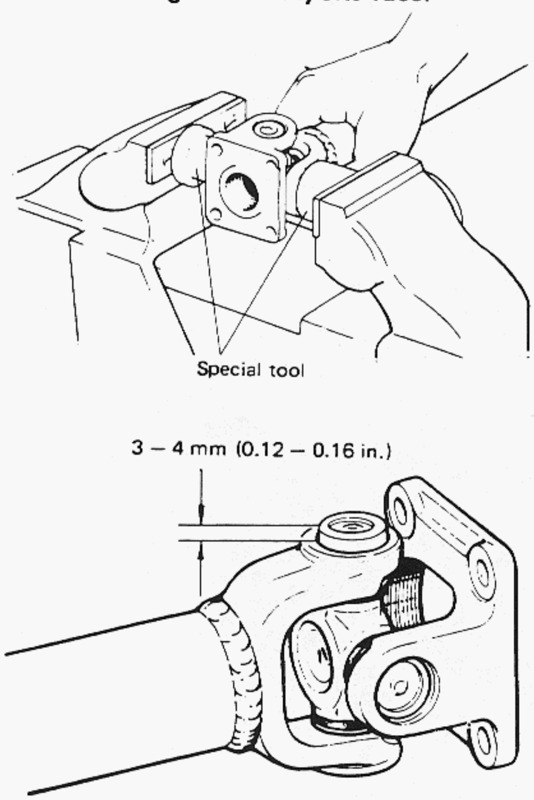


Fig. 15-12

3) Tapping yoke with a hammer, completely remove bearing race.

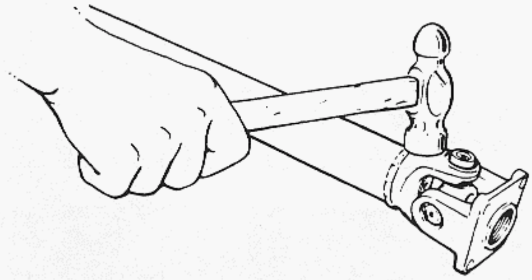


Fig. 15-13

4) Take out bearing race on the other side in the same way as in 2) and 3).

- Disassembling on flange yoke side
  Push out bearing race on flange yoke side as described in 1) and 2), and then, holding bearing race in a vice, tap flange yoke and take out race. (Refer to the below figure.)
  Remove bearing race on the opposite side in te same way.

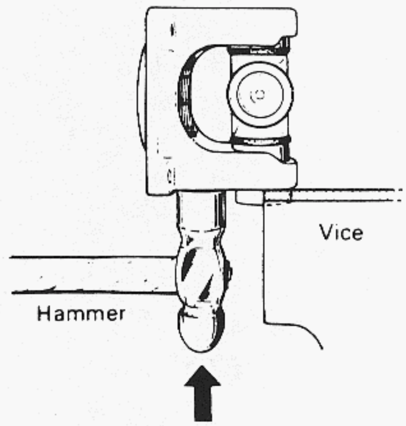


Fig. 15-14

NOTE:

- **Take care not to lose rollers in spider bearing race when removing it.**
- **Fit removed bearings temporarily in spider so that they can be reinstalled in their original positions.**

15-7. REASSEMBLY

NOTE:
- **Make certain that rollers inside spider bearing race are all in place.**
- **Make sure to apply SUPER GREASE C (99000-25030) to spider bearing race.**

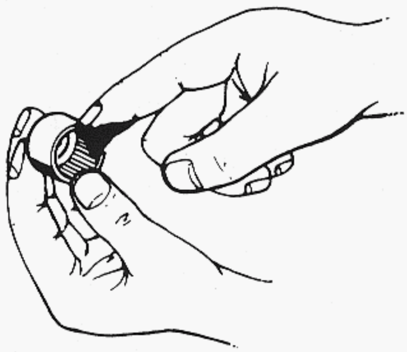


Fig. 15-15

CAUTION:
In reassembly, be sure to use new circlips, spider and bearings. Reuse of circlips, spider and bearings once reassembled in prohibited.

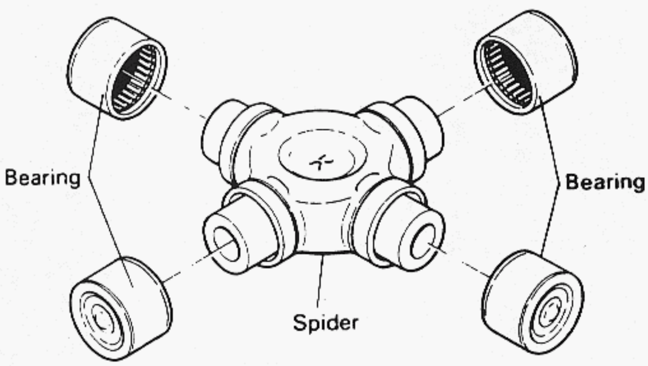
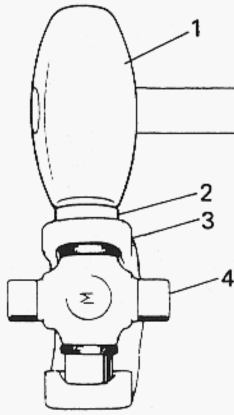


Fig. 15-16

1) Insert bearing race into yoke, tapping it with a hammer, until it is flush with yoke face. When doing this, insert spider into bearing race to prevent rollers in bearing race from coming out.



1. Copper hammer
2. Bearing race
3. Yoke
4. Spider

Fig. 15-17

2) Insert the other bearing race on the opposite side into yoke, tapping with a hammer until it is flush with yoke face.
3) Insert bearing races on the flange yoke side in the same way as described in 1) and 2) above.

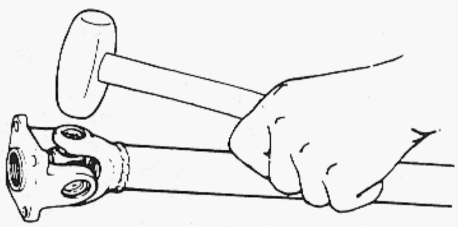


Fig. 15-18

4) Place a metal plate on bearing races when tapping them in to avoid damaging yoke.
5) Securely fit 4 circlips to shaft and flange york.

NOTE:
- **After reassembly, check to ensure that both shaft yoke and flange yoke move smoothly.**
- **Make sure that each circlip is fitted in the groove securely.**

6) Inspect propeller shaft and flange yoke for damage, and propeller shaft for runout.
If damage is found or shaft runout exceeds specifications, replace.

Runout limit	0.8 mm (0.031 in.)

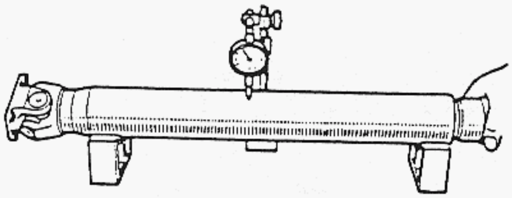


Fig. 15-19

SECTION 16

DIFFERENTIAL

CONTENTS

16

16-1. GENERAL DESCRIPTION

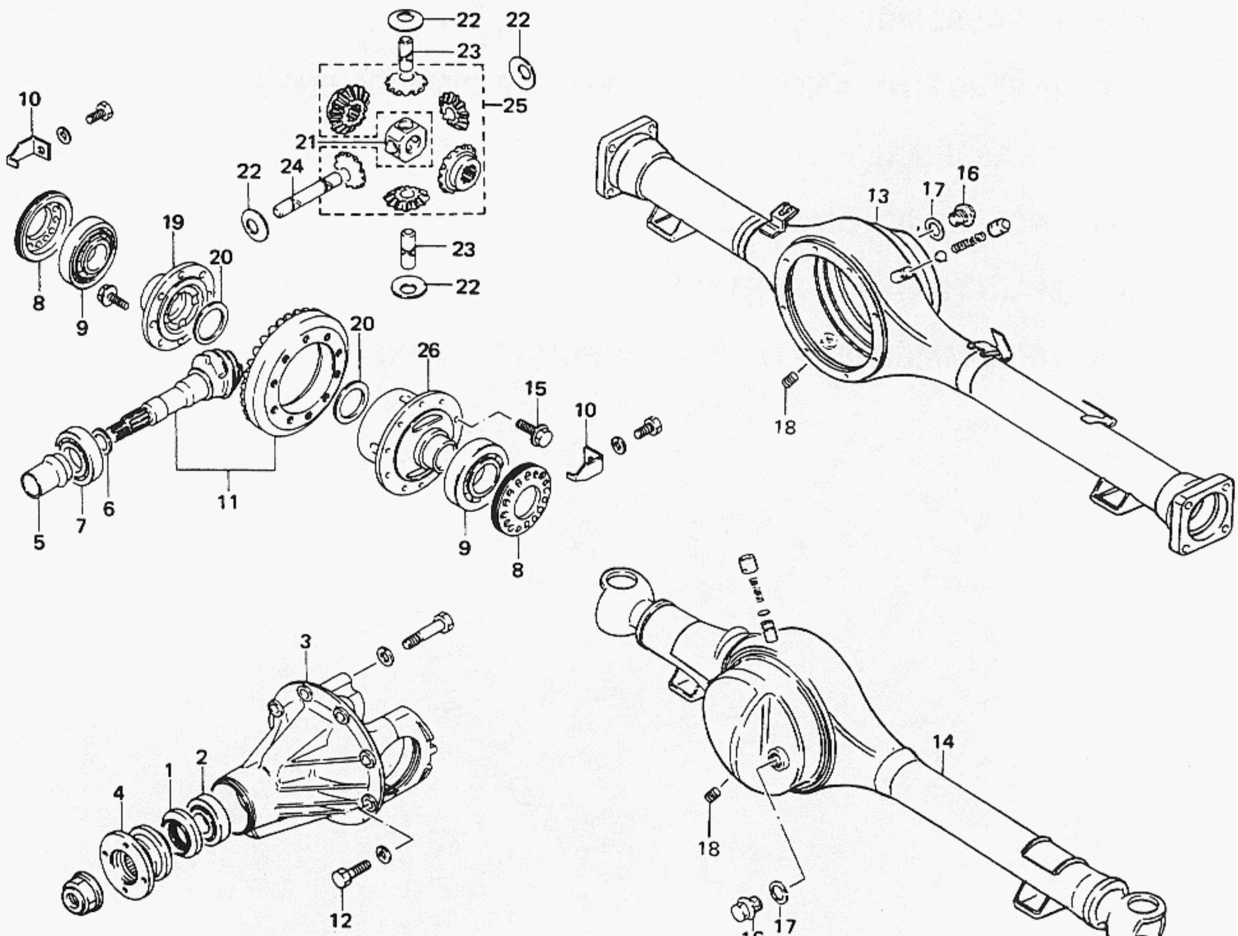
The two axles, front and rear, are identical as far as the designs of pinion-and-gear drive and differential gearing are concerned. The major difference in this limited sense lies in the shape of the housing.

Each axle may be regarded as consisting, speaking roughly, of supporting parts (axle sleeves, differential housing and carrier case) and drive transmitting parts (bevel pinion and gear, differential gearing and live axle shafts). In the present section, only the bevel pinion and gear and differential gearing are taken up under the collective title of "differential."

The bevel gear drive is of hypoid design; pinion and gear have hypoid gear teeth. This means that the pinion is located slightly below the center of the bevel gear to permit the car body to be lowered in design, and that some wiping or sliding action occurs in tooth meshing between pinion and gear. Here lies the reason why use of hypoid gear oil is specified for the differential.

Four differential pinions are used in the differential case to qualify this gearing for heavy-duty "differential" drive. Thus, a total of 8 gears—a drive pinion, a crown gear, two side gears and four pinions—are inside the differential housing, all mounted on the differential carrier case bolted to the housing.

This differential is so constructed that the bevel pinion bearing preload is adjusted by tightening the bevel pinion nut to compress the spacer.



1. Oil seal
2. Bearing
3. Carrier
4. Joint flange
5. Bearing preload adjusting spacer
6. Shim
7. Bearing
8. Bearing adjuster
9. Side bearing
10. Adjuster lock plate
11. Bevel gear pinion set
12. Bolt
13. Rear axle housing
14. Front axle housing
15. Bolt
16. Oil level plug
17. Gasket
18. Oil drain plug
19. Right case
20. Thrust washer
21. Joint
22. Thrust washer
23. Pinion shaft No. 2
24. Pinion shaft No. 1
25. Side gear set
26. Left case

Fig. 16-1

16-2. REMOVAL

1. Loosen, but do not remove, wheel nuts of front or rear wheels, and raise car off the floor by jacking.
   Rest car steady on safety stands.
2. Drain out oil in differential housing by loosening drain plug.
3. Remove wheel nuts and take off wheels, front or rear. Each wheel has five wheel nuts.

For Front Differential
After taking down front wheels, remove disc brake caliper with carrier.

NOTE:
Hang removed caliper with a wire hook or the like so as to prevent brake hose from bending and twisting excessively or being pulled.

Don't operate brake pedal with caliper removed.

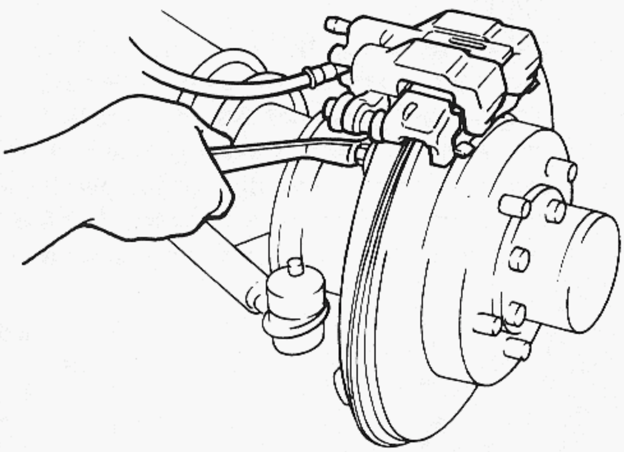


Fig. 16-2

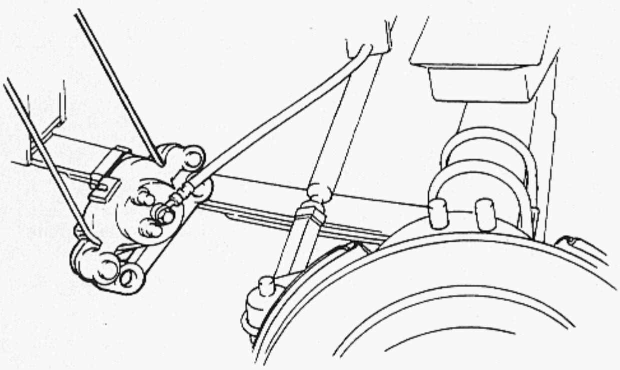


Fig. 16-3

At each tie rod end, remove nut and disconnect the end from steering knuckle using special tool Ⓐ

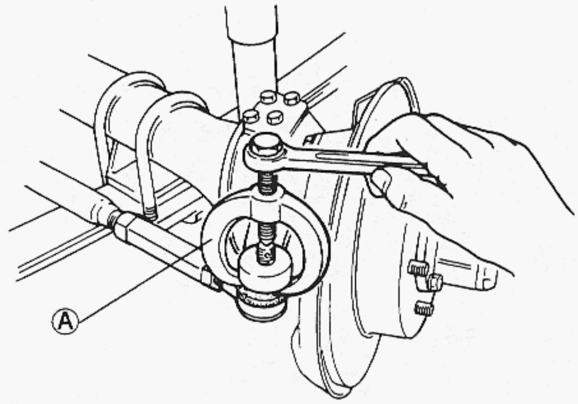


Fig. 16-4 Ⓐ *Special tool (Tie rod end remover 09913-65210)*

Remove 8 oil seal cover securing bolts. From steering knuckle, take off felt pad, oil seal and seal retainer.

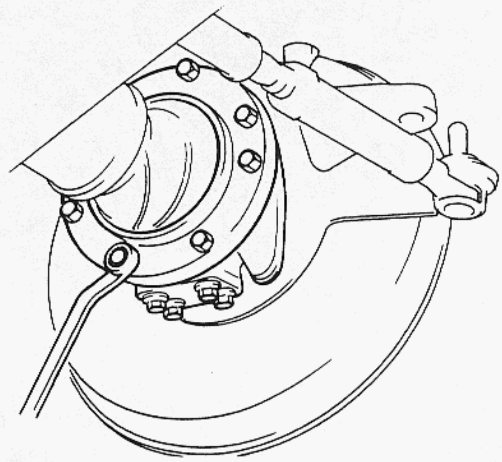


Fig. 16-5

Remove top and bottom kingpins from knuckle by removing 4 bolts securing each pin.

NOTE:
The removed top and bottom kingpins must be kept separated so as to prevent an error when putting them back in their place in reassembly.

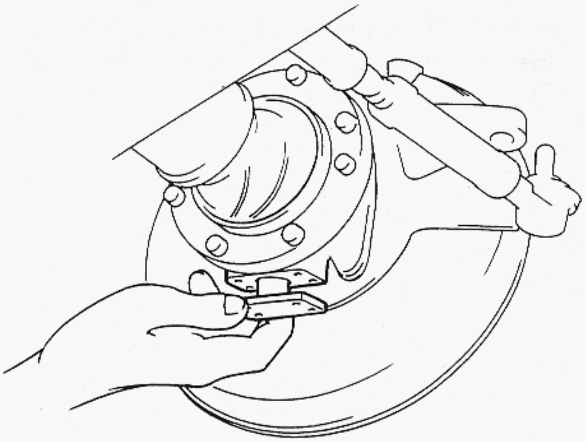


Fig. 16-6

Draw out live axle shaft from axle housing.

NOTE:

At this time, lower kingpin bearing sometimes falls off. So remove bearing while pulling off knuckle gradually.

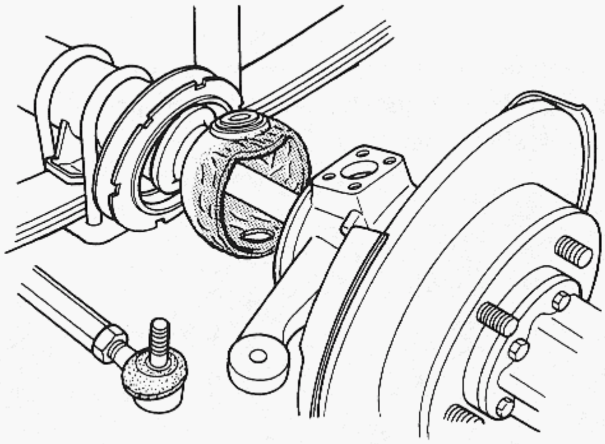


Fig. 16-7

At differential housing, disconnect propeller shaft by removing bolts securing flange yoke to companion flange. Remove 8 bolts holding fast differential carrier case to housing, and take down carrier assembly.

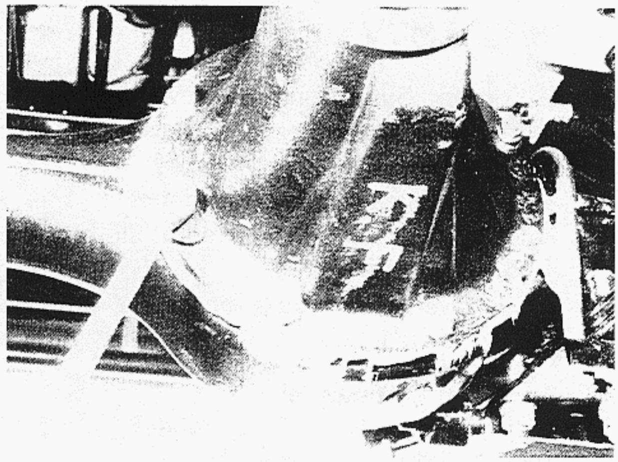


Fig. 16-8

For Rear Differential

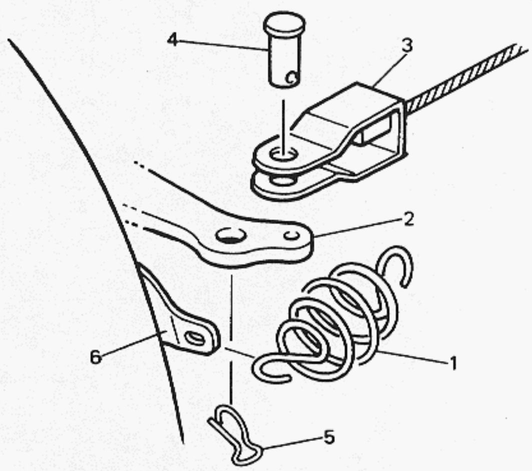
After taking down rear wheels, remove brake drums by using special tools.

NOTE:

Before removing brake drum, check to ensure that parking brake lever is not pulled up.

To increase clearance between brake shoe and brake drum, remove parking brake shoe lever return spring ① and disconnect parking brake cable joint ③ from parking brake shoe lever ②.

Remove parking brake shoe lever stopper plate.



1. Parking brake shoe lever return spring
2. Parking brake shoe lever
3. Parking brake cable joint
4. Pin
5. Clip
6. Brake back plate

Fig. 16-9

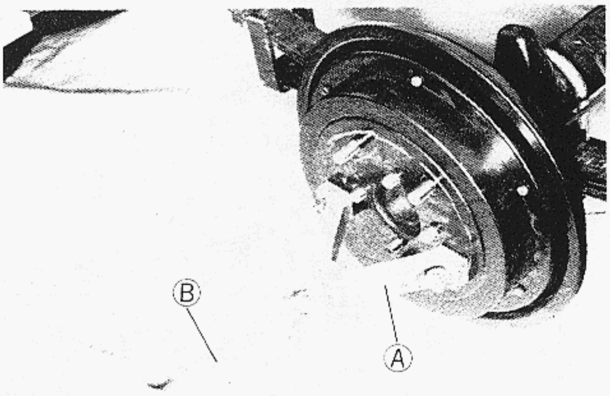


Fig. 16-9-1 Ⓐ *Special tool (Brake drum remover 09943-35511)*
Ⓑ *Special tool (Sliding hammer 09942-15510)*

Disconnect brake pipe from wheel cylinder. Have a small plug ready for use when disconnecting pipe. As pipe comes off the wheel cylinder, plug the pipe to prevent brake fluid from leaking out.
And remove 4 brake backing plate securing bolts.

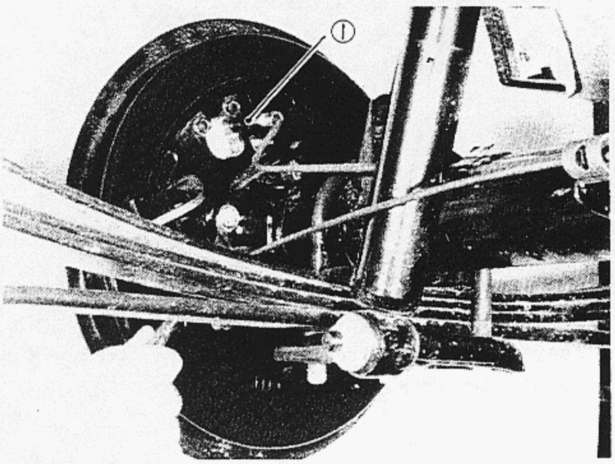


Fig. 16-9-2 ① *Plug*

Using special tools indicated below, draw out each live axle shaft with brake backing plate.

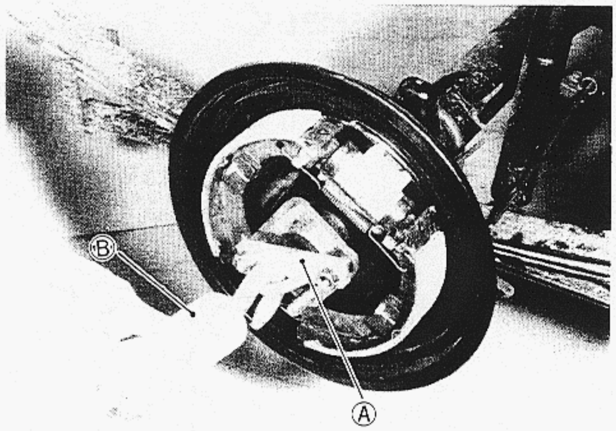


Fig. 16-10 Ⓐ *Special tool (Rear axle remover 09922-66010)*
Ⓑ *Special tool (Sliding hammer 09942-15510)*

Disconnect propeller shaft as in the case of front axle, and detach and take down differential carrier case from housing by removing 8 bolts.

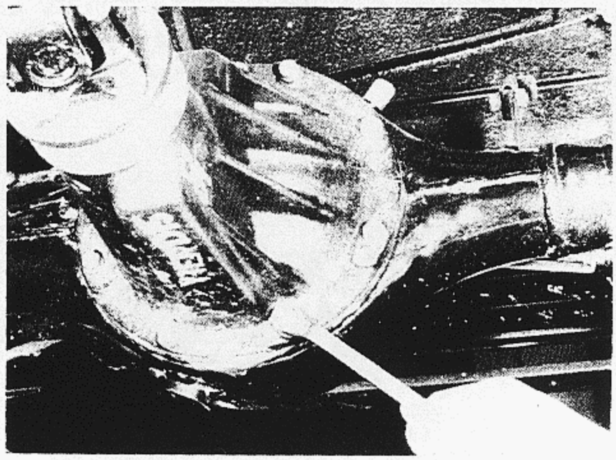


Fig. 16-11

16-3. DISASSEMBLY

Lock flange immovable by using special tool, and remove nut from the end of bevel pinion shank.

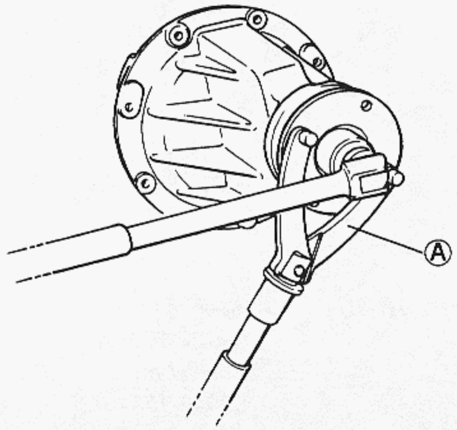


Fig. 16-12 Ⓐ Special tool (Rotor holder 09930-40113)

Scribe marks on each cap bolted to the saddle portion of carrier case and holding down the side bearing. The marks are to identify caps. This means that there are right and left caps, so identified and so handled at the time of reassembly.

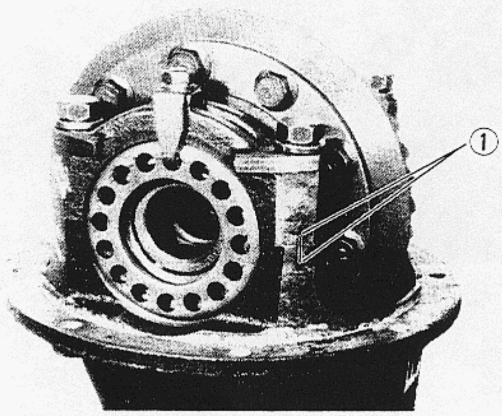


Fig. 16-13 ① Scribed match marks

At each side, loosen bolts on bearing adjuster stopper, remove bearing cap securing bolts, and take off cap. Lift differential case assembly, complete with bevel gear, off the carrier.

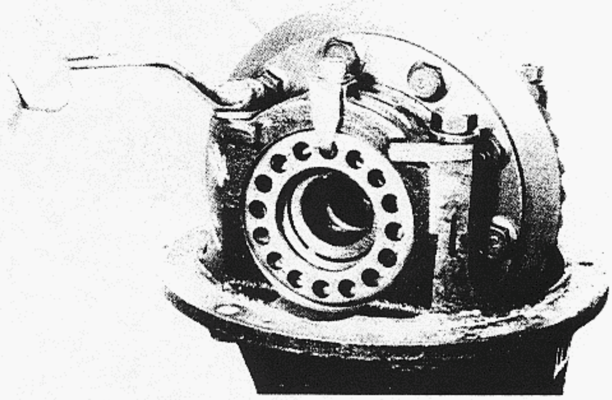


Fig. 16-14

Remove 10 bolts securing bevel gear to differential case, and separate gear from case.

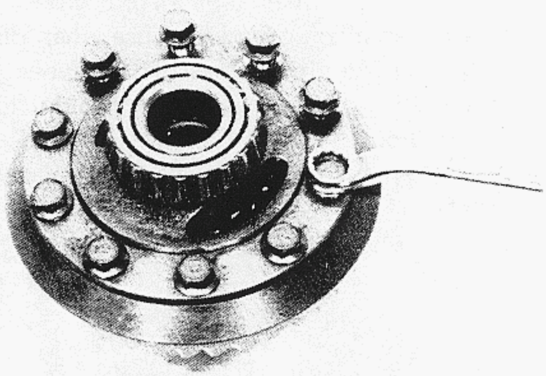


Fig. 16-15

There are 8 bolts fastening two differential case halves together. Remove these bolts to sever right-hand case half from left-hand one, and take off right-hand one.

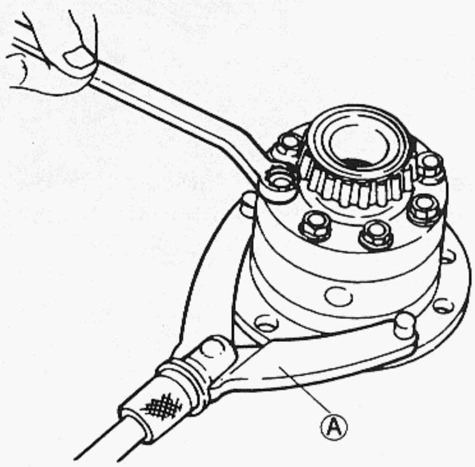


Fig. 16-16 Ⓐ Special tool (Rotor holder 09930-40113)

Remove side gears, differential pinions and thrust washers.

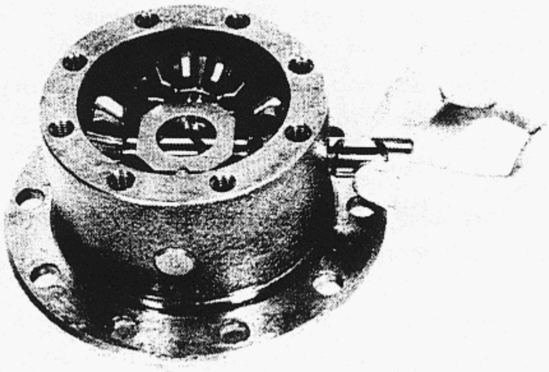


Fig. 16-17

Using special tools indicated below, extract side bearing from each differential case half.

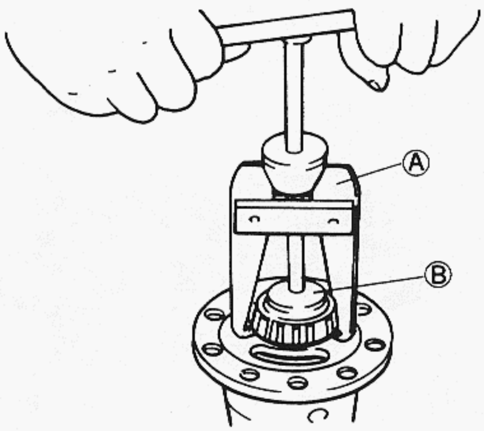


Fig. 16-18 Ⓐ *Special tool (Bearing puller 09913-60910)*
Ⓑ *Special tool (Side bearing removing jig 09913-85230)*

Using puller and hydraulic press, remove inner race of bevel pinion bearing.

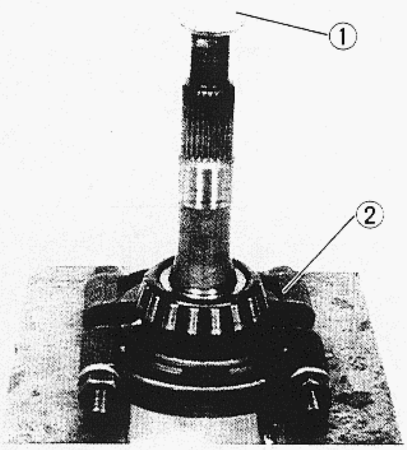


Fig. 16-18-1 ① *Hydraulic press* ② *Puller*

16-4. INSPECTION AND ADJUSTMENT OF COMPONENTS

Side Gear Thrust Play

To check thrust play, assemble differential gearing and case, as shown in Fig. 16-19, fastening together two case halves by tightening securing bolts to prescribed torque. By comparing thrust play reading, taken as shown in Fig. 16-19, against thrust play indicated below, increase or decrease total thickness of thrust washers, which are located in two places, that is, on the inner side of each case half.

Side gear thrust play specification	0.12 – 0.37 mm (0.005 – 0.014 in)

Available thrust washer sizes (thickness)	0.9, 1.0, 1.1 & 1.2 mm (0.035, 0.039, 0.043 & 0.047 in)

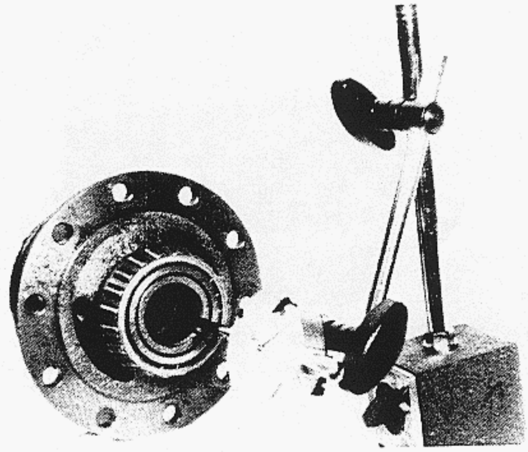


Fig. 16-19

Determination of Shim Thickness for Bevel Pinion

Thickness of shims to be used on the bevel pinion varies from one vehicle to another on account of factors involved in machining and assembling. Thus, for each vehicle, the thickness of shims necessary for locating pinion in correct position (for producing a proper backlash in the mesh between pinion and gear) must be determined anew at the time of reassembly.

In order to facilitate this determination, a two-piece dummy tool (special tool) is made available. Following procedure is based on use of this tool and supposes that pinion dummy (one of the two pieces) is set in carrier, without any shims, as shown in Fig. 16-20.

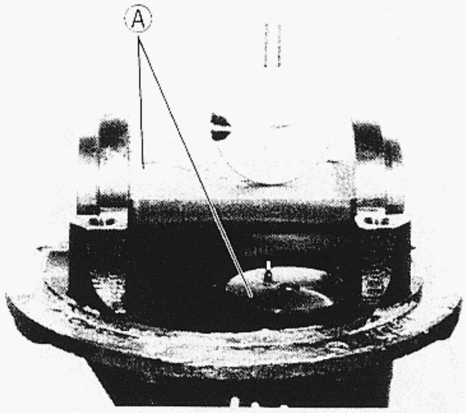


Fig. 16-20 Ⓐ Special tool (Bevel pinion mounting dummy 09926-78310)

- Set dial indicator on dummy, letting the indicator spindle protrude 5 to 6 mm from the bottom of dummy as shown in Fig. 16-21-1.

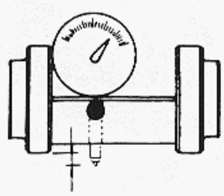


Fig. 16-21-1

2) Feed dummy pinion with bearings into the carrier, positioning it properly, and install joint flange.
   And then tighten bevel pinion nut until specified starting torque of bevel pinion is obtained. Refer to item 2) and 3) of "Bevel Pinion Bearing Preload Adjustment" described on next page.

NOTE:
In this case, fit only bearings to bevel pinion. Don't fit spacer.

3) Rest dummy with dial indicator on carrier and pinion dummy, and set dial indicator to zero.

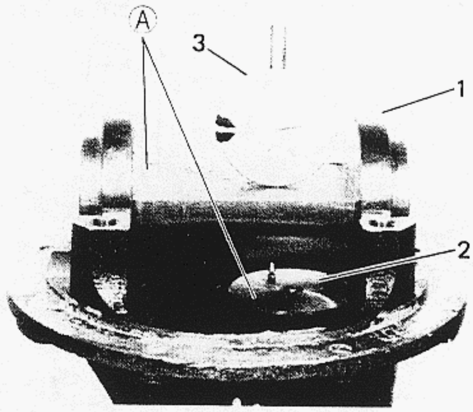


Fig. 16-21-2 1. Dummy 2. Pinion dummy 3. Dial indicator

4) Referring to Fig. 16-21-3, note that three dimensions are involved: "a" "b" and "c". The value of "b" is unknown, and is to be determined now for calculating the required thickness of shims. The values of "a" and "c" are given: the sum, "a" + "c", is 94 mm, which is indicated on the dummy tool.

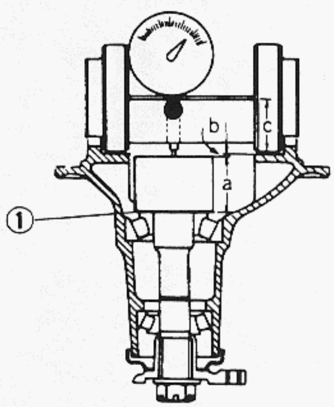


Fig. 16-21-3

Rest dummy with dial indicator on surface plate, and the dial indicator pointer may have deflected from "0" mark to show a certain value; read this value, which is "b".

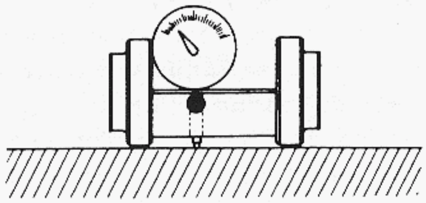


Fig. 16-21-4

Add this reading to 94 mm (= "a" + "c") and, from the sum, subtract the value marked on bevel pinion. The remainder is required shim thickness: (94+"b") - marked value = required shim thickness

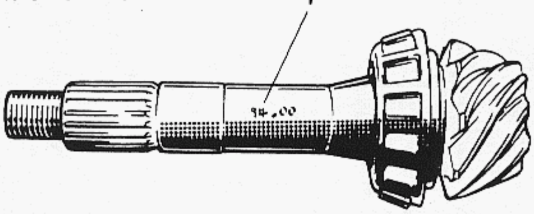


Fig. 16-22 1. *Marked value*

5) Shim stock is available in twelve selective thicknesses. Select one or two shim(s) from the below to obtain the closest thickness to above required thickness, and insert selected shim piece(s) into clearance indicated as Fig. 16-21-3– ①.

Sizes of shims for bevel pinion	1.00, 1.03, 1.06, 1.09, 1.12, 1.15, 1.18, 1.21, 1.24, 1.27, 1.30 & 0.3 mm (0.039, 0.041, 0.042, 0.043, 0.044, 0.045, 0.046, 0.047, 0.048, 0.049, 0.050 & 0.012 in.)

Bevel Pinion Bearing Preload Adjustment

The bevel pinion, as installed in normal manner in carrier, is required to offer a certain torque resistance when checked by using prescribed preload adjuster (special tool Ⓐ) as shown in Fig. 16-23. This resistance is a "preload," which is due to the tightness of the two tapered roller bearings by which the pinion is held in the carrier. And this tighteness is determined primarily by tightening torque of bevel pinion nut.

Adjust preload of bevel pinion bearings as follows.

1) Install pinion bearings, spacer, bevel pinion, oil seal and universal joint flange to differential carrier.
   At this time, be sure to apply gear oil to bearings lightly and grease to oil seal lip.
2) Tighten bevel pinion nut by hand, and install special tool to universal joint flange.
3) After turning pinion several times, tighten pinion nut gradually, while checking pinion starting torque with spring balance, and stop tightening when starting torque reaches specification given below.
4) Caulk bevel pinion nut to prevent it from loosening.

NOTE:

Bevel pinion bearing preload is adjusted by tightening bevel pinion nut to crush spacer. Therefore, be sure to use a new spacer for adjustment and tighten pinion nut step by step and check for starting torque (preload) as often as tightening to prevent over crushing of spacer. If exceeds specification given below during adjustment, replace spacer and repeat preload adjustment procedure. Attempt to decrease starting torque (preload) by loosening pinion nut will not do.

The below data are not tightening torque of pinion nut but pinion bearing preload.

Pinion bearing preload	9.0 – 17.0 kg-cm (7.8 – 14.7 lb-in)
Starting torque (When using special tool)	1.8 – 3.4 kg (4.0 – 7.5 lb)

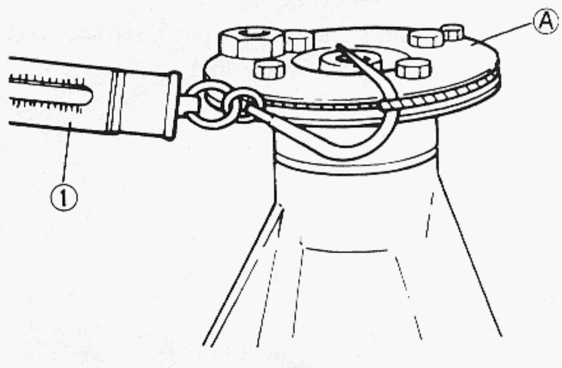


Fig. 16-23 ① *Spring balance*
Ⓐ *Special tool (Differential gear preload adjuster 09922-75221)*

Bevel Gear Backlash Adjustment

Backlash between bevel gear and pinion is checked as shown in Fig. 16-24. Note that differential case assembly is mounted in the normal manner, and fastened down by tightening the side bearing cap bolts to 1.0 – 2.0 kg-m (7.5 – 14.0 lb-ft). At this time, screw in each adjuster till it contacts bearing outer race so that outer race is prevented from inclining. The dial indicator spindle is pointed squarely to "heel" on drive side (convex side) of gear tooth. Hold bevel pinion rigidly, and turn gear back and forth.

The dial indicator reading, which is bevel gear backlash, must be within this range:

Bevel gear backlash	0.10 – 0.15 mm (0.004 – 0.006 in.)

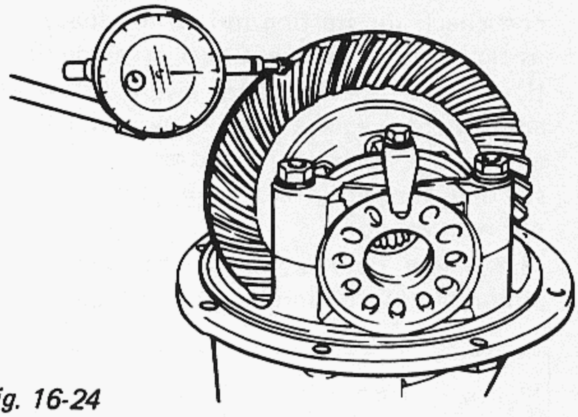


Fig. 16-24

To increase or decrease backlash for adjustment, displace bevel gear toward or away from pinion by running in one adjuster and running out the other adjuster by equal amount.

Turning the adjuster one notch changes backlash by about 0.05 mm (0.002 in.).

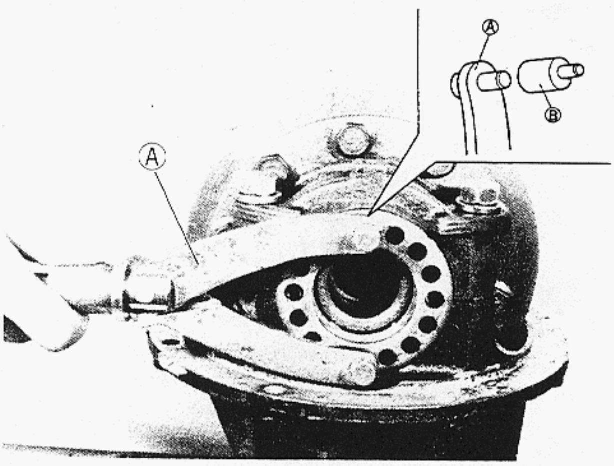
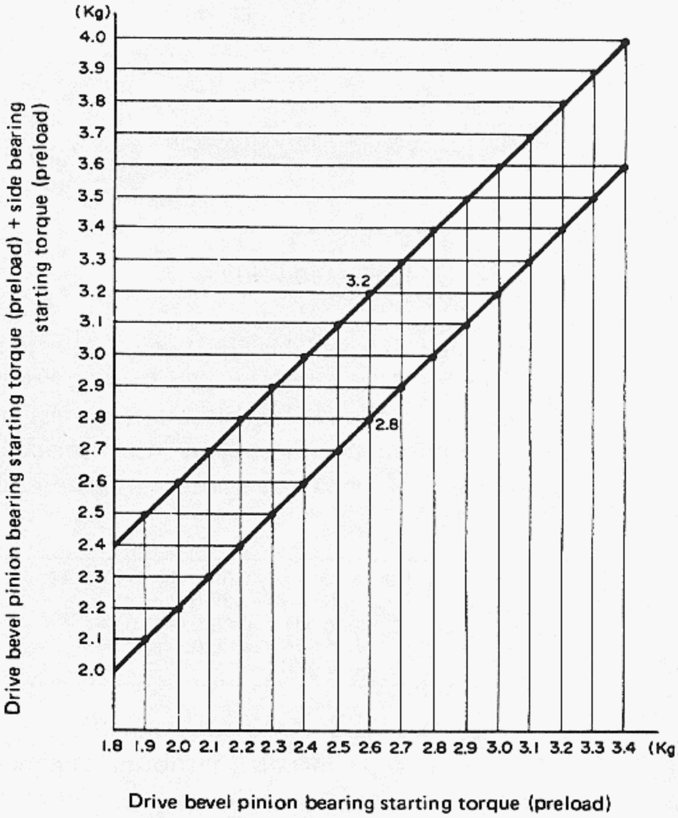


Fig. 16-25 Ⓐ *Special tool (Rotor holder 09930-40113)*
Ⓑ *(Attachment 09930-40120)*

CAUTION:

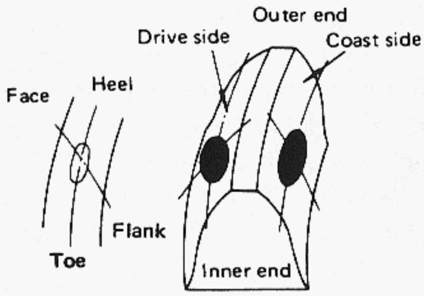
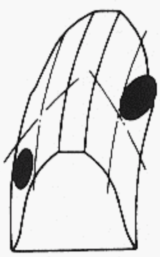
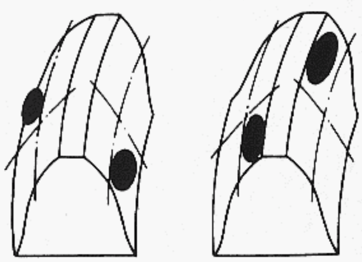
- **Adjust preload on side bearing during back-lash adjustment: mount special tool on drive bevel pinion as shown in Fig. 16-23 and measure using spring balance ①. If reading at the instant bevel gear starts moving is within the range given below, side bearing preload is acceptable. Referring to the graph, for example, when the drive bevel pinion bearing preload measured as shown in Fig. 16-23 is 2.6 kg (5.73 lb), drive bevel pinion bearing preload (kg) + bevel gear side bearing preload (kg) should be 2.8 – 3.2 kg (6.17 – 7.05 lb).**
- **Upon completion of this adjustment, be sure to tighten bearing cap bolts to 7.0 – 10.0 kg-m or 51.0 – 72.0 lb-ft.**

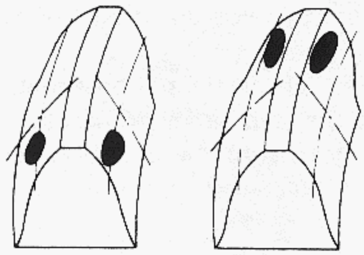
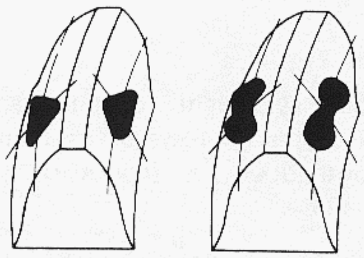


Pinion-to-gear Tooth Contact Pattern Check and Adjustment

In addition to proper backlash, proper tooth contact must be secured in the mesh of bevel pinion and gear, so that there will be no "gear noise" coming from the axle and that the hypoid teeth will not be overstressed in transmitting drive.

After the specified amount of backlash has been secured, check the pinion and gear for tooth contact by "rolling" contact patterns in a manner consistent with the standard shop practice: use a red lead paste to paint ten teeth, both drive side and coast side, of the gear, turn the gear back and forth by hand while holding the pinion in a "braking" manner, and examine the contact patterns in reference to the following chart:

	Contact patterns	Diagnosis, and what to do
Normal contact pattern		Contact is roughly centered and somewhat more displaced toward toe than toward heel on both drive side (concave) and coast (convex) side.
Patterns due to improper shim adjustment		High contact: Contact is on heel (drive side) and on toe (coast side). This condition means that the pinion is too far back and must be brought forward by increasing its shim thickness used in "mounting distance" adjustment.
		Low contact: Contact is on toe (drive side) and on heel (coast side). This condition means that the pinion is too far out from the carrier and must be backed away by decreasing its shim thickness.
Pattern due to defective parts		These contact patterns indicate that the "offset" of differential carrier is too much or too little. The remedy is to replace the carrier with a new one.

	Contact patterns	Diagnosis, and what to do
Patterns due to defective parts		These contact patterns, located on toe or heel on both drive and coast sides, mean that 1) both pinion and gear are defective, 2) carrier is not true and square, or 3) gear is not properly seated on differential case. The remedy is to replace the defective member.
		Irregular patterns: If the pattern is not oval, it means that bevel gear is defective. High or low spots on tooth surfaces or on the seat of bevel gear are the cause of irregular patterns appearing on some teeth. The remedy is to replace the pinion and-gear set and, if the seat is defective, so is differential case.

CAUTION:
When applying red lead paste to teeth, be sure to paint tooth surfaces uniformly. The paste must not be too dry or too fluid.

16-5. REASSEMBLY

Reverse disassembly procedure for reassembly, noting the following.

NOTE:
Bevel pinion and bevel gear are supplied as a set. Even when only bevel pinion or bevel gear replacement is necessary, be sure to replace both as a set.

Differential Pinion Shaft (Shorter)
When installing shaft into differential case and pinion, insert its "A" side into pinion joint.

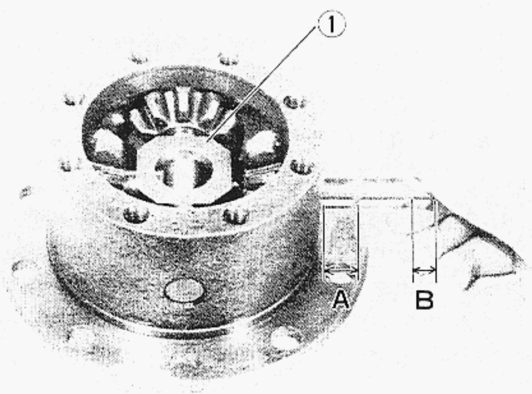


Fig. 16-26 ① Pinion joint
A>B ("A" is longer than "B".)

Drive Bevel Gear Bolts
Bolts securing bevel gear to differential case are subject to shear stress since drive is transmitted by these bolts from gear to case. For this reason, they are special bolts made from chrome steel and must never be replaced by common bolts.
When mounting gear onto case, be sure to apply THREAD LOCK CEMENT SUPER 1333B (99000-32020) to these bolts before running them in.

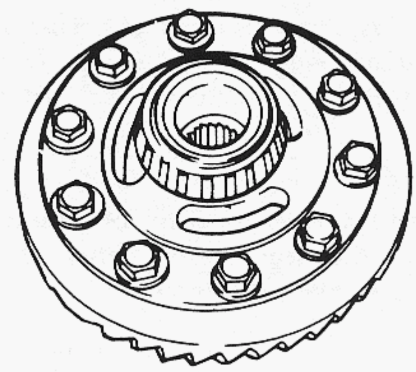


Fig. 16-26-1

Differential Side Bearings
Press-fit these bearings into differential case by using special tool. Driving the bearing into case is not permitted.

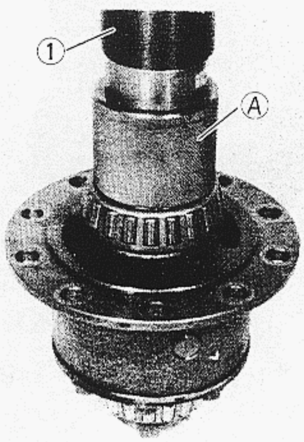


Fig. 16-27 ① *Press*
Ⓐ *Special tool (Bearing installer 09940-53111)*

Bevel Pinion Bearings

A press must be used to install two tapered roller bearings on bevel pinion. Outer races are press-fitted into the differential carrier and inner races onto the pinion.

NOTE:

When replacing bevel pinion bearings, check to ensure that gear side and flange side bearings are the same marker's products.

1) For outer race of flange side bearing, use special tool as shown below.

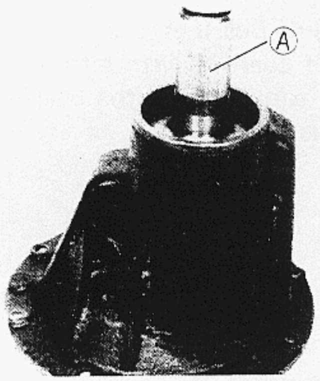


Fig. 16-28 Ⓐ *Special tool (Bearing installer 09913-75510)*

2) For outer race of gear side bearing, use special tools.

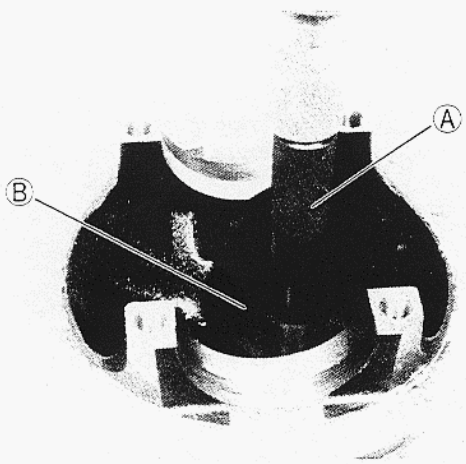
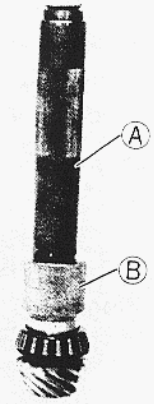


Fig. 16-29 Ⓐ *Special tool (Bearing installer attachment 09924-74510)*
Ⓑ *Special tool (Bearing installer 09926-68310)*

3) After installing proper bevel pinion shim(s), press-fit inner race to bevel pinion using special tools.



Ⓐ *Special tool (Bearing installer 09925-18010)*
Ⓑ *Special tool (Bearing installer 09940-53111)*
Fig. 16-30

4) After installing bevel pinion, spacer, bearings and universal joint flange to carrier and carrying out "bevel pinion bearing preload adjustment" as described previously, caulk bevel pinion nut to prevent it from loosening.

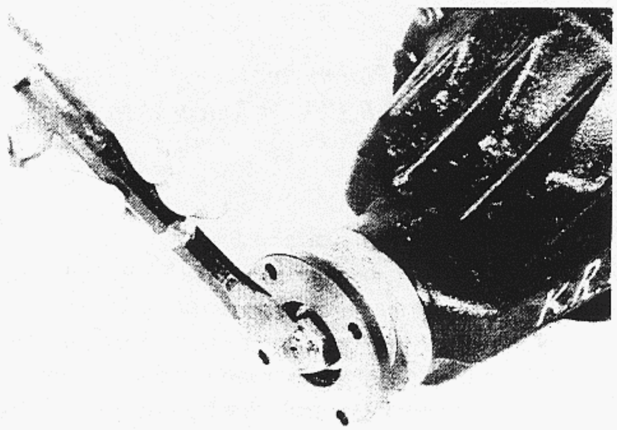


Fig. 16-30-1

Side Bearings Caps

When putting on side bearing caps, be sure to discriminate the right-hand cap from the left-hand one by referring to match marks scribed at the time of disassembly.
Then, after carrying out "Bevel gear backlash adjustment" as described on p. 16-10 torque cap bolts to specification.

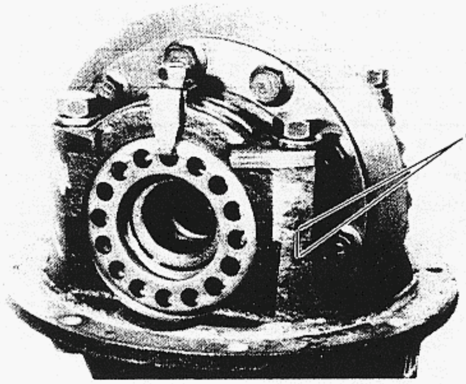


Fig. 16-31 ① Scribed match marks

16-6. INSTALLATION

Reverse removal procedure for installation, noting the following.

Differential

Before installing differential ass'y to axle housing, clean mating surfaces of differential carrier and housing and apply sealant to them.

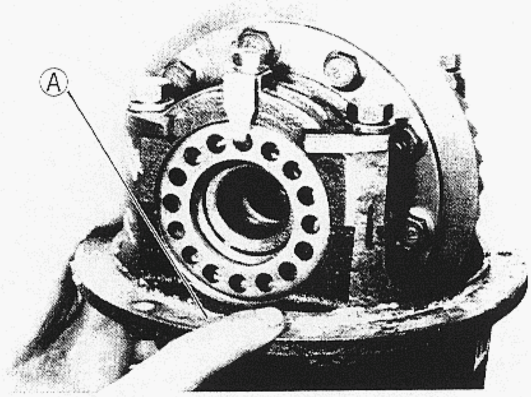


Fig. 16-32 Ⓐ Sealant (SUZUKI BOND NO. 1215 99000-31110)

Front Axle Shaft and Steering Knuckle

For installation them, refer to "Front Suspension Installation" in SECTION 17 of this manual.

Rear Brake Drum

For installation of rear brake drum, refer to "Rear Brake Installation" in SECTION 19 of this manual.

Differential Gear Oil

Refill differential housing with new specified oil. Refer to "MAINTENANCE SERVICE" in this section for refill.

Brake Circuit Air Purging

If brake pipe (right & left) was disconnected from wheel cylinder as in Fig. 16-9-2, make sure to purge air out of brake circuit. Refer to section 19. BRAKES for "air purging" operation. Then check to ensure that joint seam of pipe is free from oil leak.

16-7. MAINTENANCE SERVICES

Inspection

Inspect differential and differential housing for evidence of oil leakage.

Oil level is checked by means of its oil level plug. Refer to p. 1-17 for level inspection.

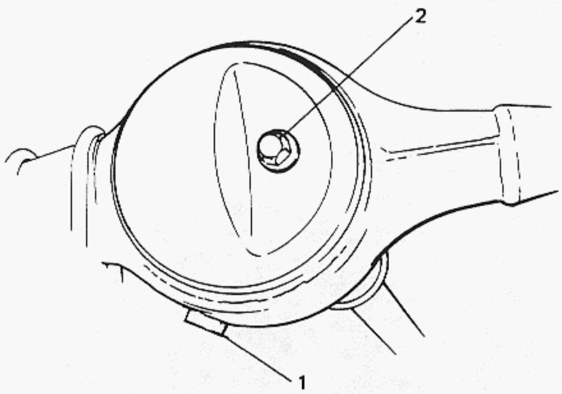


Fig. 16-33 ① Drain plug
② Oil level & filler plug

Oil Change

1) Remove oil drain plug and drain oil.
2) Reinstall drain plug and tighten it to specified tightening torque.
3) Remove oil level & filler plug and fill differential housing with new specified oil.

Differential oil specification		Hypoid gear oil SAE90 or 80W, 75W/80 – 85
Oil capacity	Front	2.0 litres (4.2/3.5 US/Imp pt.)
	Rear	1.5 litres (3.2/2.6 US/Imp pt.)

NOTE:

For vehicles used in such areas where ambient temperature becomes lower than –15°C (5°F) during the coldest season, it is recommended that oil be changed with SAE 80W or 75W/80 – 85 on such occasion as periodic maintenance service.

4) Reinstall oil level & filler plug and tighten it to specified tightening torque.

16-8. RECOMMENDED TORQUE SPECIFICATIONS

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
Side bearing cap bolt	70 – 100	7.0 – 10.0	51.0 – 72.0
Drive bevel gear bolt	80 – 90	8.0 – 9.0	58.0 – 65.0
Differential case bolt	37 – 45	3.7 – 4.5	27.0 – 32.5
Side bearing adjuster lock bolt	9 – 14	0.9 – 1.4	7.0 – 10.0
Differential carrier bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
Oil level & filler plug	35 – 50	3.5 – 5.0	25.5 – 36.0
Oil drain plug	18 – 25	1.8 – 2.5	13.5 – 18.0

SECTION 17

SUSPENSION

CONTENTS

NOTE:

- All suspension fasteners are an important attaching part in that it could affect the performance of vital parts and systems, and/or could result in major repair expense. They must be replaced with one of the same part number or with an equivalent part if replacement becomes necessary. Do not use a replacement part of lesser quality or substitute design. Torque values must be used as specified during reassembly to assure proper retention of this part.
- Never attempt to heat, quench or straighten any suspension part. Replace it with a new part, or damage to the part may result.
- The leaf spring number or shape shown in this manual may differ from the car being actually serviced, depending on specification.

17

17-1. FRONT SUSPENSION

GENERAL DESCRIPTION

The front suspension consists of the double-acting shock absorbers, stabilizer bar, semi-elliptical leaf springs, axle housing, etc. as shown below.

The Barfield universal joints are used in the front axle to enable the axle shafts to drive the front wheels while allowing the wheels to be steered. This type of joint provides for a larger steering angle range and, what is more important, constant-velocity drive to the wheel.

If a single two-yoke (or Hooke's) universal joint is used to connect the live axle shaft to the wheel on each side of the front end, the wheels will run with the same speed, but not with the same constant velocity, as that of the axle shafts when the wheels are turned around their kingpins for steering action. The barfield joint transmits drive without varying the angular velocity of drive.

The Barfield joint is enclosed by the knuckle, which is shaped integral with the knuckle arm, and has a two-piece kingpin, namely, upper and lower kingpins.

The end of the dead axle sleeve is in the shape of dish. This dish is rotatably fitted into the knuckle structure to form a flexible connection, the sliding clearance between the two being sealed with a felt packing (against road dust and mud) and also with an oil seal (against the oil inside). The upper and lower kingpins, bolted to the knuckle extend into the knuckle and, inside, are held by the dish-like inner case through tapered roller bearings.

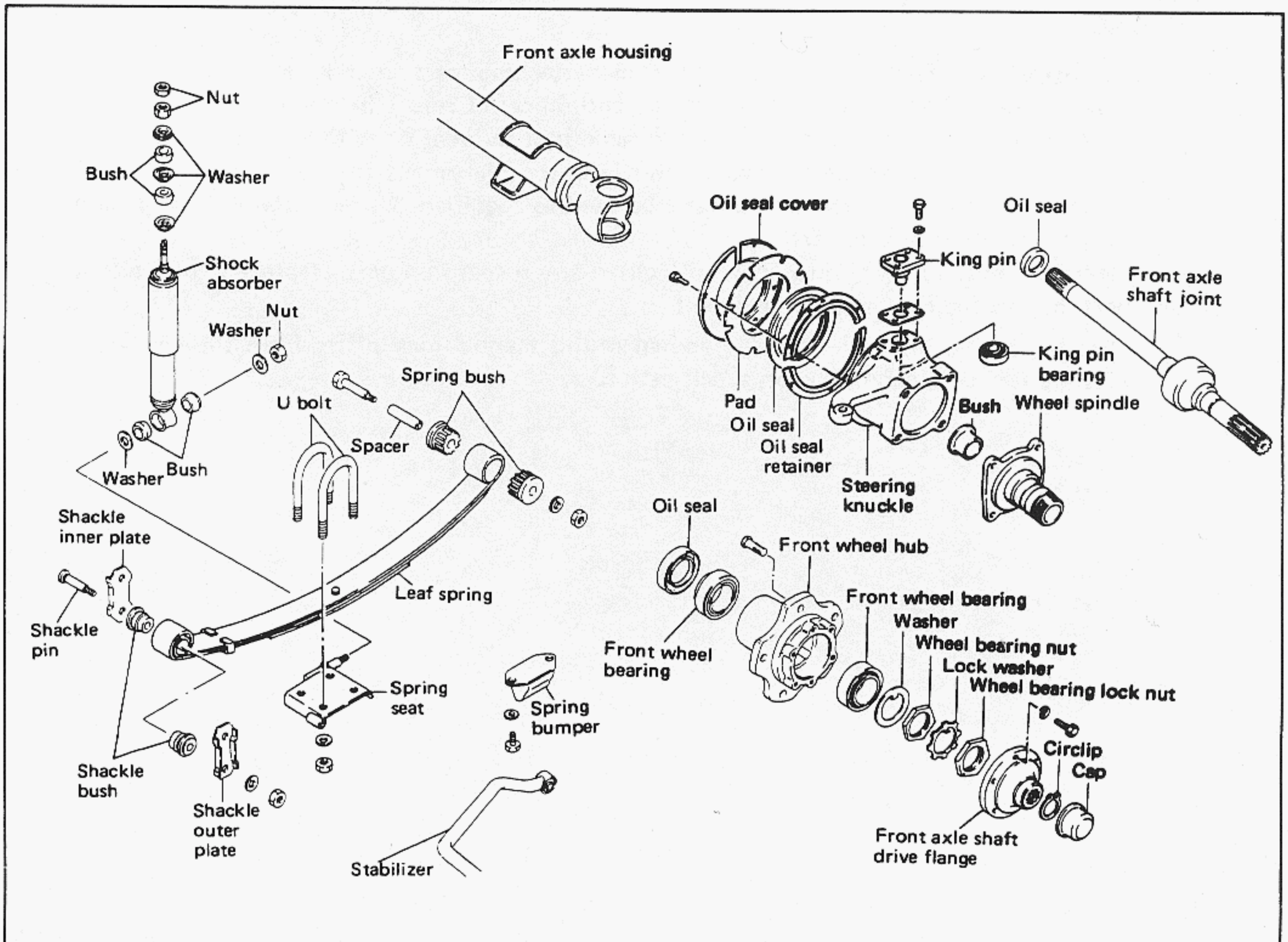
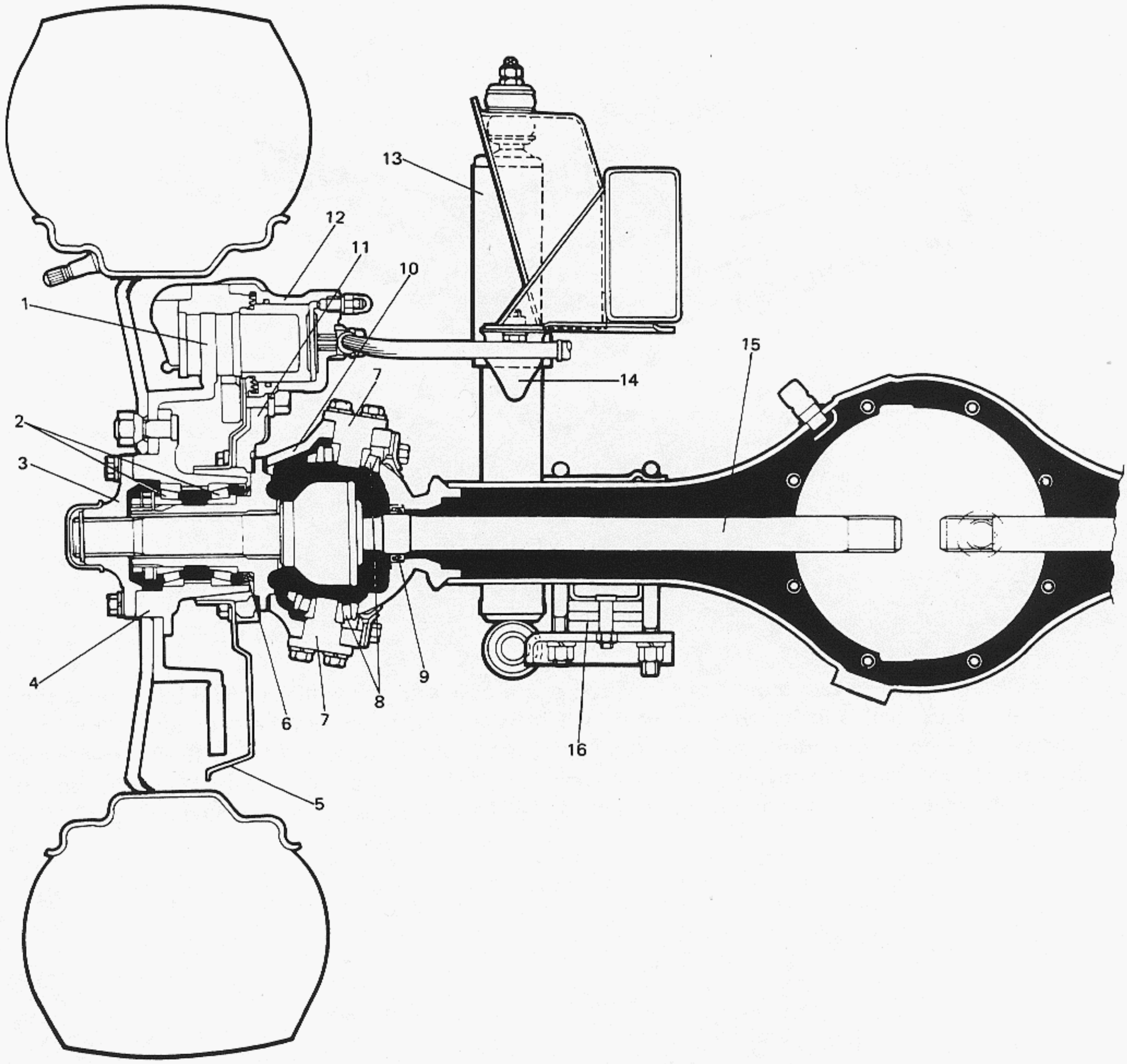


Fig. 17-1-1



1. Front brake disc
2. Wheel bearing
3. Axle shaft drive flange
4. Wheel hub
5. Dust cover
6. Oil seal
7. King pin
8. King pin bearing
9. Oil seal
10. Steering knuckle
11. Disc brake holder
12. Disc brake caliper
13. Shock absorber
14. Spring bumper
15. Axle shaft joint
16. Leaf spring

Fig. 17-1-2

BARFIELD JOINT CONSTRUCTION AND OPERATION

The major parts of the Barfield joint are the outer race (integral with wheel spindle, to which the wheel disc is splined), inner race (splined to the live axle shaft), six steel balls disposed between the two races, and cage (holding the steel balls in a single row lying in a plane).

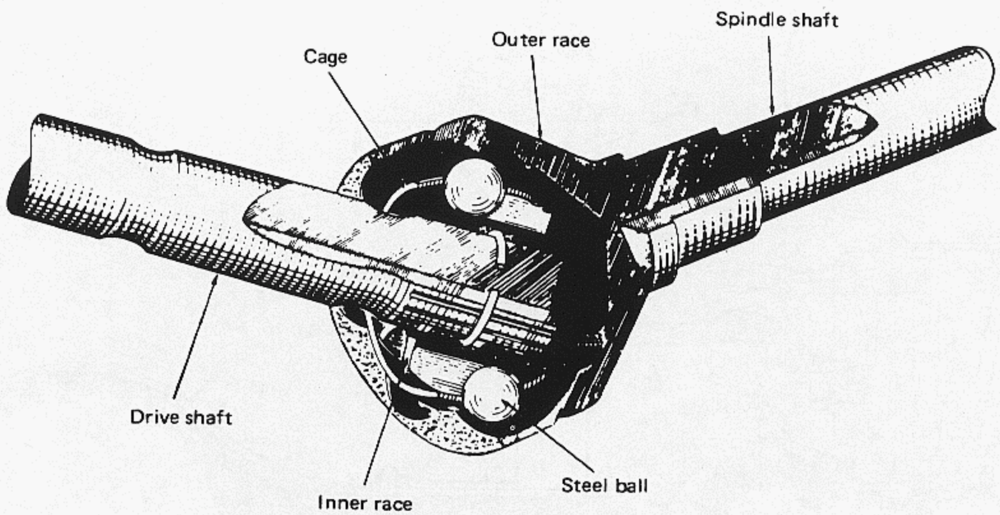


Fig. 17-1-3

The balls are fitted in two groups of raceways; one group is on the outer race and the other group on the inner race. Each ball is in its own raceways as if it were locked between the two races in the direction of rotation. The outer race with its wheel spindle is capable of angling and, when it so angles with respect to the axis of axle shaft, the row of steel balls angles just half as much, that is, the plane including this row tilts by an angle equal to one-half of the spindle angle. This relationship is illustrated in Fig. 17-1-4.

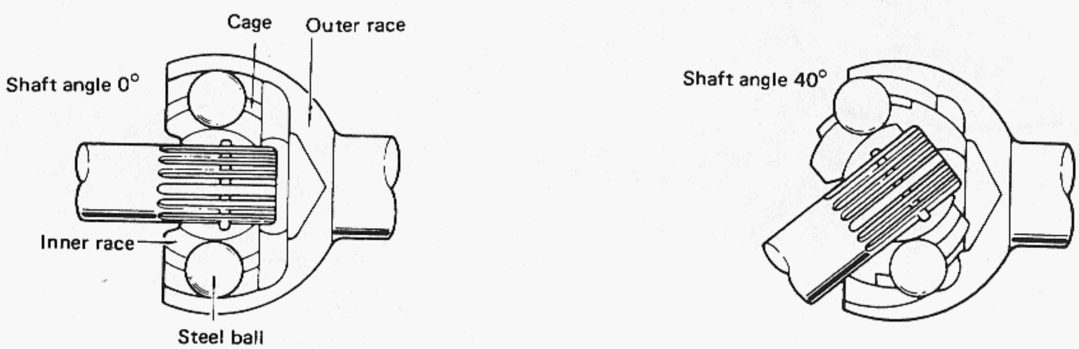


Fig. 17-1-4

REMOVAL

Shock Absorber

The shock absorber is non-adjustable, non-refillable, and cannot be disassembled.
The only service the shock absorber requires is replacement when it has lost its resistance, is damaged, or leaking fluid.

1. Hoist car.
2. Loosen lower and upper mounting nuts and remove shock absorber.

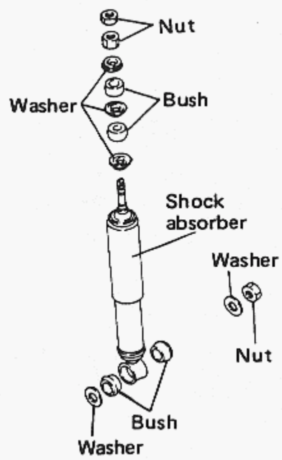


Fig. 17-1-5

Leaf Spring

1. Raise car. In this operation, garage jack or hoist must not be positioned against front suspension related parts. When garage jack is used, place safety stands under chassis to support raised body.
2. Remove front wheel.
3. Remove stabilizer bolt.
4. Remove U-bolt nuts.
5. Remove shackle nuts and leaf spring nut.

NOTE:
Removal of leaf spring causes axle housing to hang. Support it with safety stand to prevent it from damaging universal joint of propeller shaft and others.

6. Pull out leaf spring bolt and remove leaf spring from shackle pin.

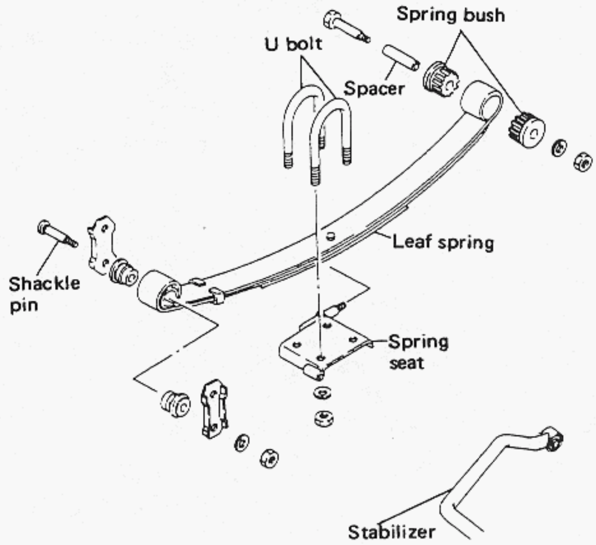
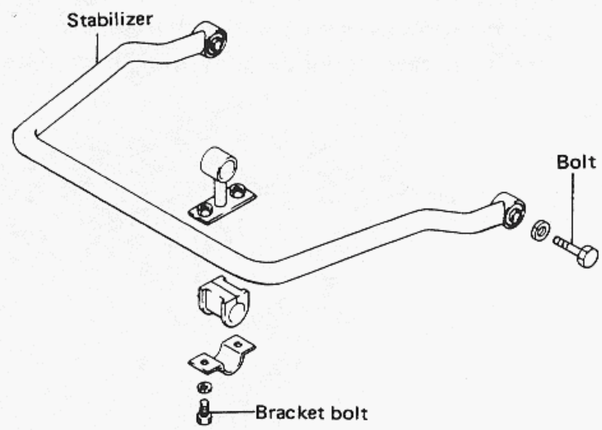


Fig. 17-1-6

Stabilizer

1. Hoist car.
2. Remove stabilizer bolts.
3. After removing stabilizer mount bush bracket bolts, remove stabilizer.



Front Wheel Hub & Bearing

1. Loosen the five nuts securing the wheel. Raise the front end by jacking. Rest the machine steady on safety stands.
2. Remove the five nuts and take off the wheel.

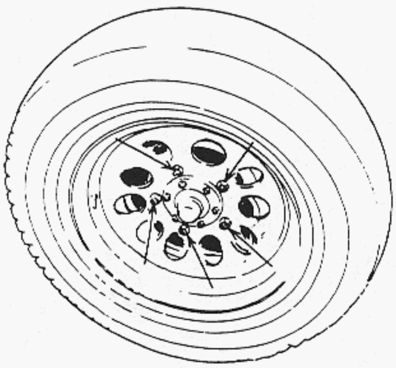


Fig. 17-1-8

3. Remove the caliper with mounting by loosening caliper mounting bolts.

NOTE:
Hang removed caliper with a wire hook or the like so as to prevent brake hose from bending and twisting excessively or being pulled.
Don't operate brake pedal with caliper removed.

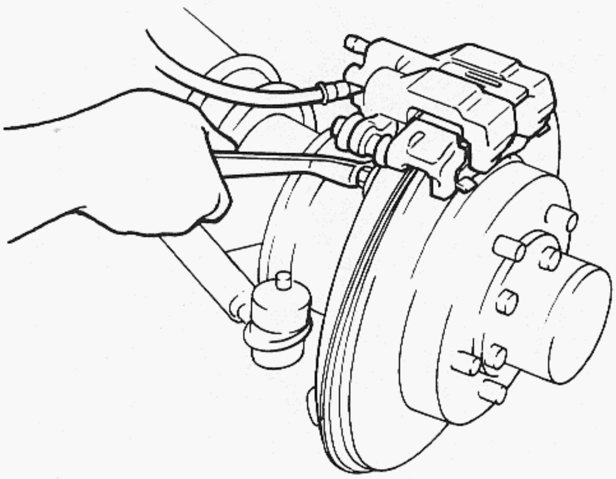


Fig. 17-1-9

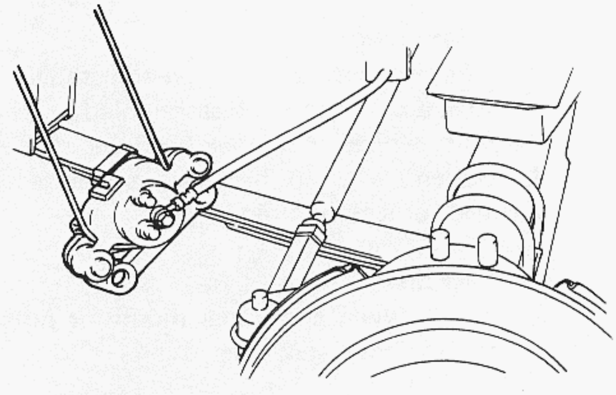


Fig. 17-1-10

4. Remove brake disc.

NOTE:
If brake disc can not be removed by hand, use 8 mm bolts as shown below.

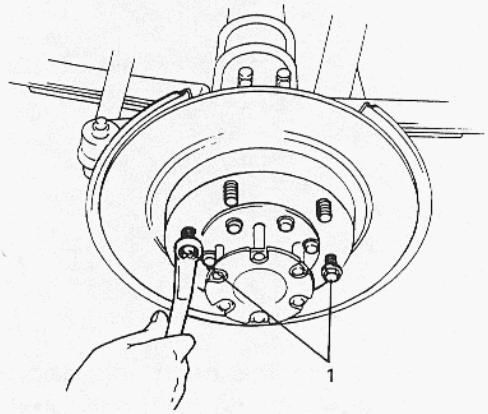


Fig. 17-1-11 1. 8 mm bolt

5. Remove the front axle shaft cap.
6. Remove the circlip retaining the front axle shaft drive flange on front drive shaft, using the circlip remover Ⓐ.

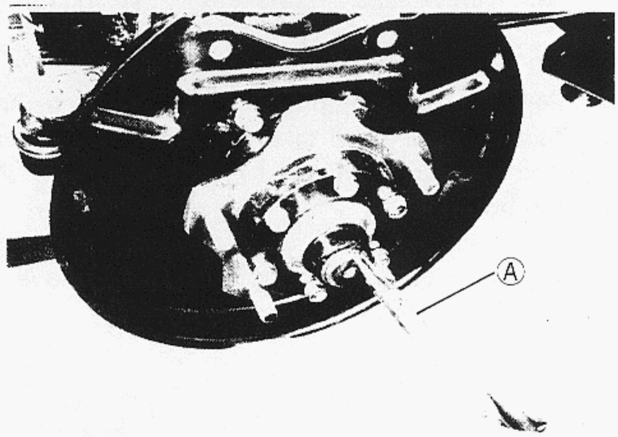


Fig. 17-1-12 Ⓐ Circlip Remover (09900-06107)

7. Loosen securing bolts of front axle shaft drive flange and take off drive flange.

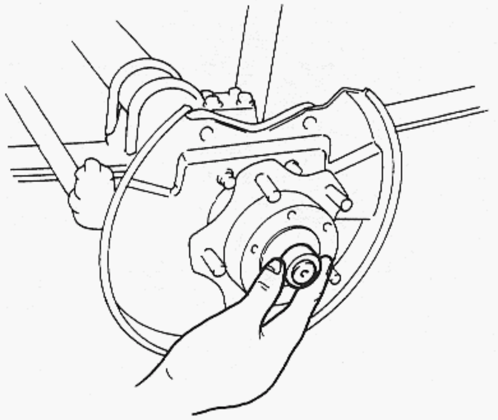


Fig. 17-1-13

8. Straighten bent part of lock washer and remove wheel bearing lock nut with special tool Ⓑ.

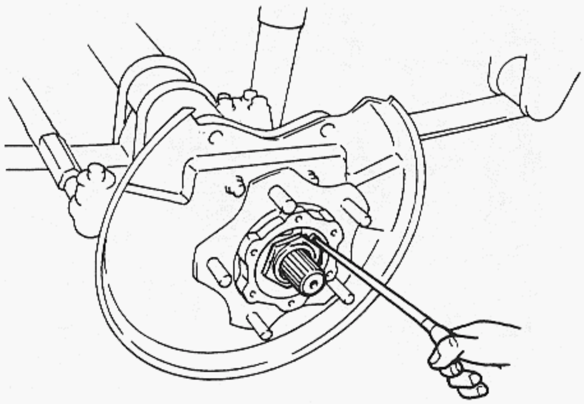


Fig. 17-1-14

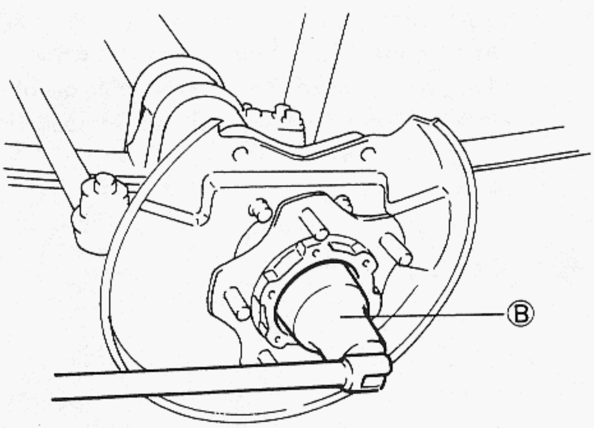


Fig. 17-1-15 Special tool Ⓑ
(Front Wheel Bearing Nut Socket Wrench 09941-58010)

9. After loosening front wheel bearing nut with the same special tool Ⓑ as mentioned in the foregoing step 8, take nut and washer off the front wheel spindle.

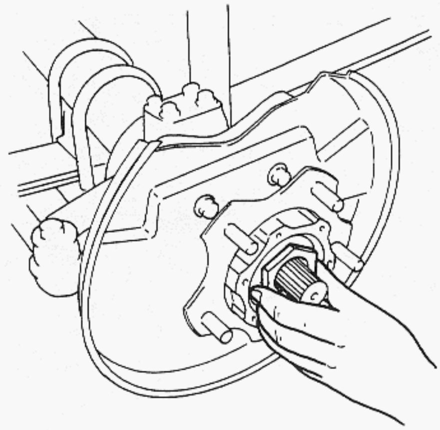


Fig. 17-1-16

10. Pull front wheel hub off the front wheel spindle.

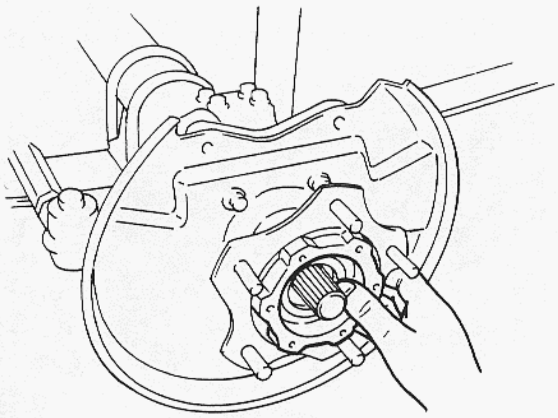


Fig. 17-1-17

11. Remove oil seal and outer race of inner bearing or outer bearing from wheel hub.

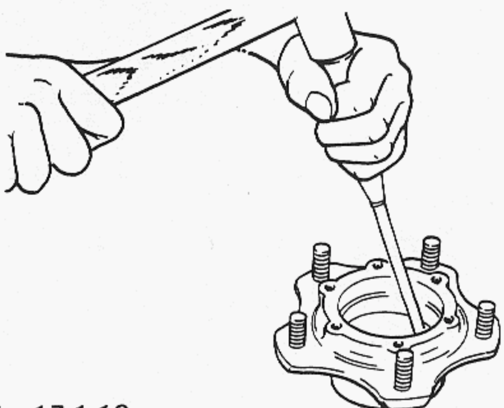


Fig. 17-1-18

Steering Knuckle

1. Remove front wheel hub, referring to steps 1 to 10 of foregoing front wheel hub and bearing removal.
2. Loosen bolts securing kingpins (upper & lower). At this point, king pins mustn't be removed.

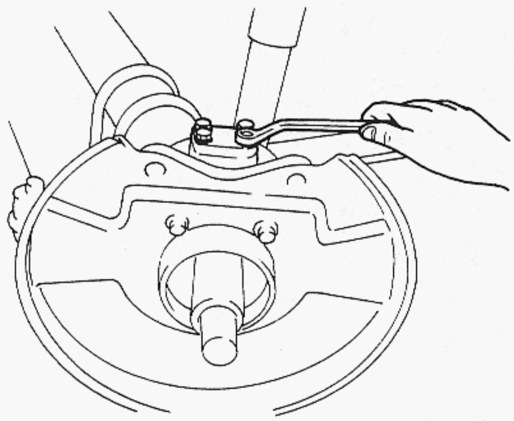


Fig. 17-1-19

3. Remove disc dust cover, caliper holder and wheel spindle.

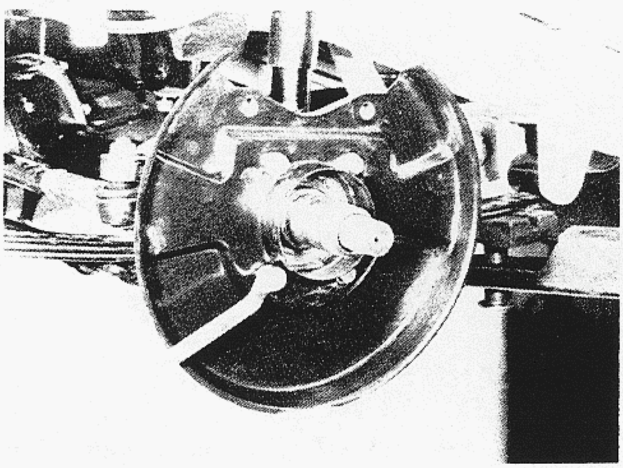


Fig. 17-1-20

4. Remove tie rod end castle nut and disconnect tie rod end from steering knuckle with special tool Ⓐ.

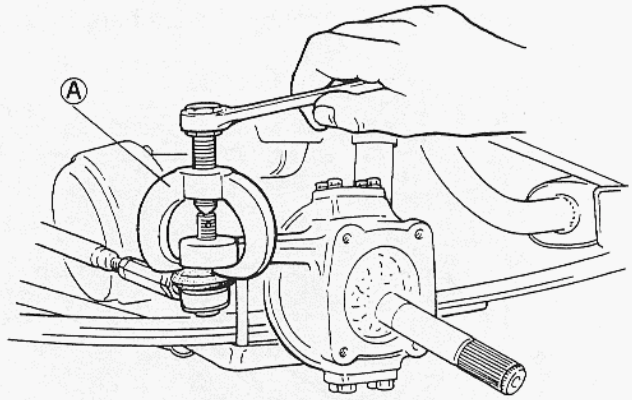


Fig. 17-1-21 Special tool Ⓐ (Tie Rod End Remover 09913-65210)

5. Remove joint seal bolts. Then remove oil seal cover, pad, oil seal and retainer from knuckle.

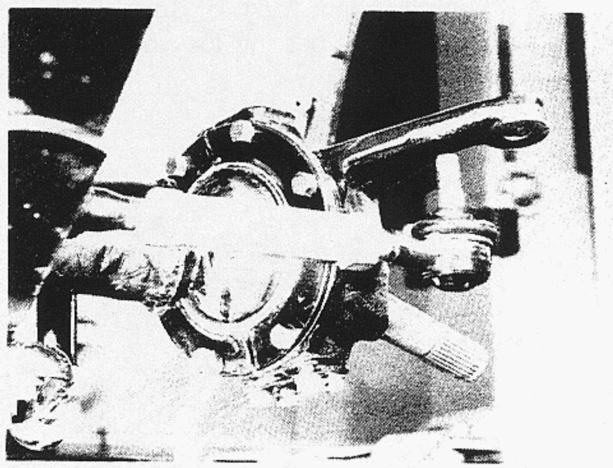


Fig. 17-1-22

6. Remove lower and upper kingpins.

NOTE:

- **Upper and lower kingpins, when removed, must be marked off one from the other.**
- **Also make sure to check the number of kingpin shims that were fitted on each side.**

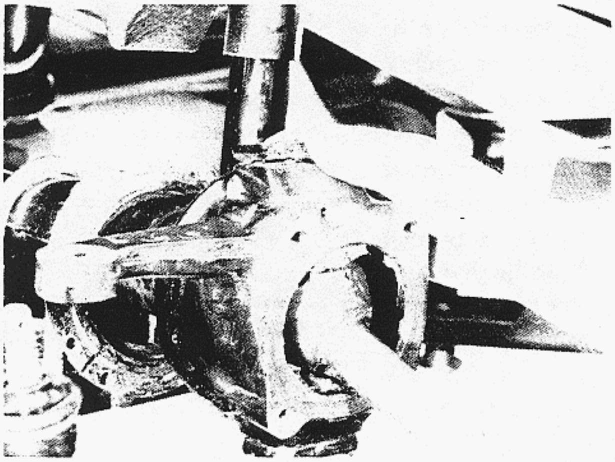


Fig. 17-1-23

7. Pull off steering knuckle.

NOTE:

- **When steering knuckle is pulled, lower kingpin bearing sometimes falls off. So remove bearing while pulling off the knuckle gradually.**
- **Upper and lower kingpin bearings must be also marked off one from the other.**

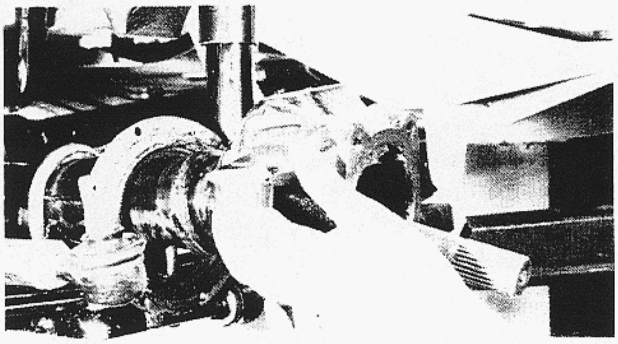


Fig. 17-1-24

Front Axle Shaft Joint

1. To remove axle shaft joint, carry out steps 1 through 7 of steering knuckle removal (p. 17-8 and 17-9) and then follow steps 2 and 3 given below.
2. Drain oil from differential housing by loosening drain plug.

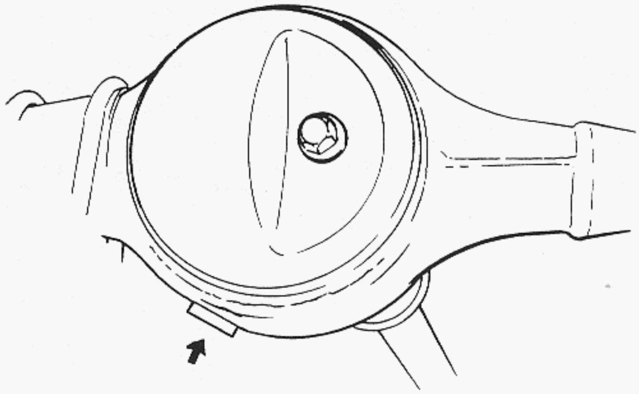


Fig. 17-1-25

3. Pull axle shaft joint off front axle housing.

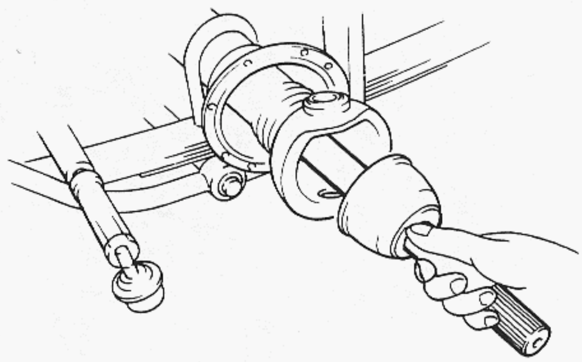


Fig. 17-1-26

INSPECTION OF COMPONENT

Stabilizer and its Bush

Inspect stabilizer for damage or deformation. If defective, replace.

Inspect bushes for damage, wear or deterioration. If defective, replace.

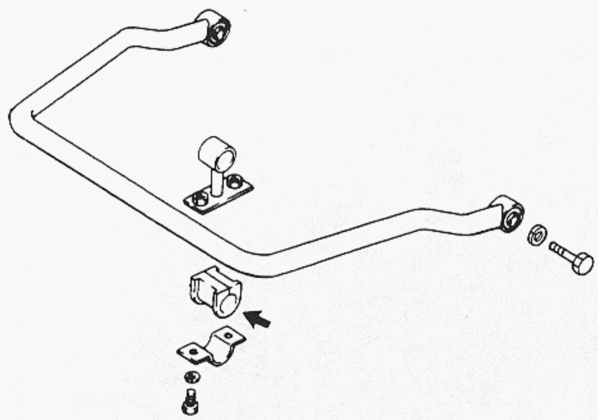


Fig. 17-1-27

Leaf Spring Bushes

Inspect for wear and breakage. If found defective, replace.

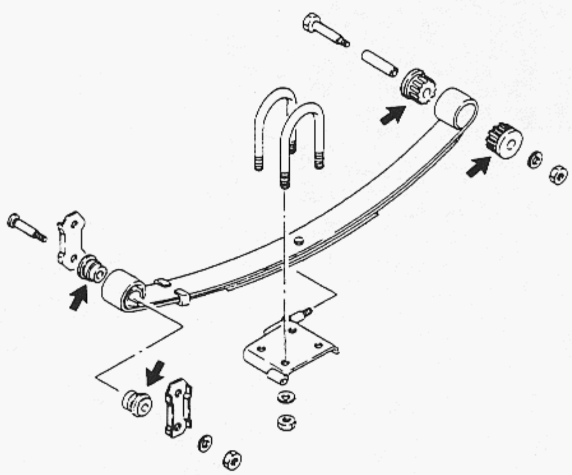


Fig. 17-1-28

Barfield Joint

To be checked on this joint is its axial play, which shows up when a push-and-pull motion is given to live axle shaft and wheel spindle held in both hands, as shown in figure. There should be no play at all but a play of up to 1.5 mm (0.06 in.) is permissible. If play exceeds service limit, replace it.

	Standard	Service Limit
Axial play in barfield joint	0 mm (no play)	1.5 mm (0.06 in.)

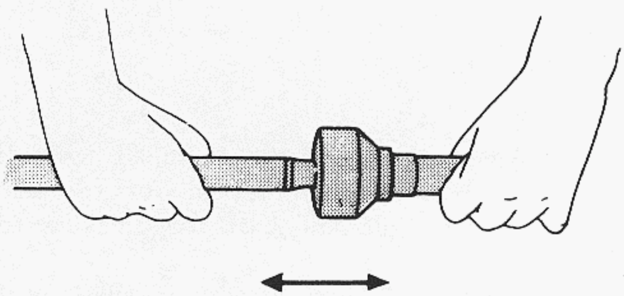


Fig. 17-1-29

Front Wheel Bearing

Check front wheel bearing rollers for damage. If anything is found wrong, replace bearing with a new one.

Fig. 17-1-30

Kingpins and Bearings

Inspect each kingpin closely for dents, signs of cracking, distortion or any other damage. Replace the kingpins found in defective condition.

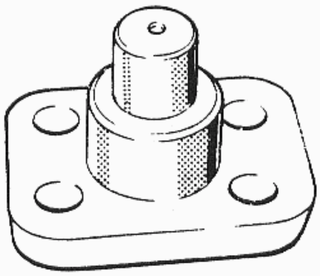


Fig. 17-1-31

Check the kingpin bearings for damage. If anything is found wrong, replace the bearing with new one.

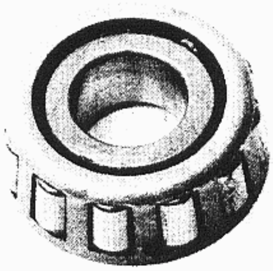


Fig. 17-1-32

Steering Knuckle Oil Seal

The oil seal used at the spherical sliding joint between the knuckle and the inner case accomplishes the additional purposes of keeping out road dust and of acting as the damper for the steering handwheel. As the wear of this seal advances, its damping effect decreases and thus make the front wheel develop a tendency to "shimmy" not only that road dust begins to creep into the sliding clearance to promote the wear of the spherical sliding surfaces.

Check the oil seal for wear or damage. If defective, replace with new one.

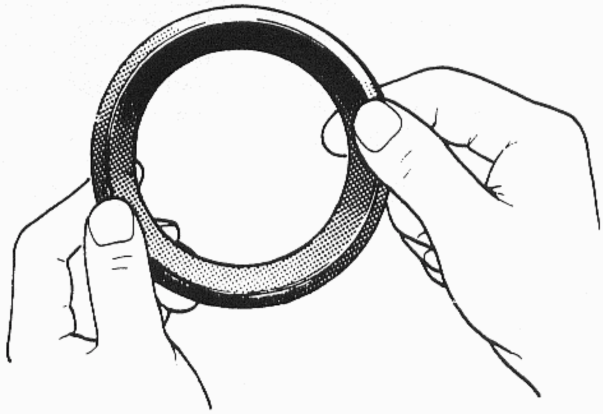


Fig. 17-1-33

INSTALLATION

Reverse removal procedure observing each precaution.

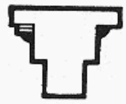
Kingpin bearing

When installing kingpin bearing, apply SUZUKI SUPER GREASE A (99000-25010) to bearing rollers all around.

Kingpin bolt

Apply SUZUKI LOCK CEMENT "1342" (99000-32050) to bolt thread before tightening it.

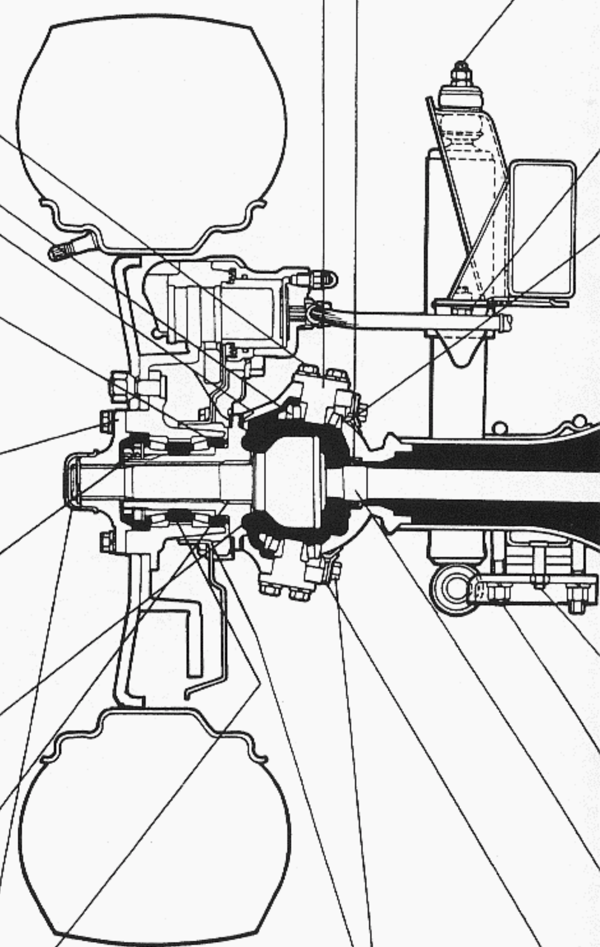
Kingpin



Before fitting kingpin, apply SEALING COMPOUND 366E (99000-31090) around it as shown by at the left.

King pin shim

Refer to "MAINTENANCE SERVICE" in this section for details on shim.



Front wheel spindle

Apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of brake caliper holder and steering knuckle.

Front wheel bearing oil seal

* Make sure to install oil seal in the correct direction as illustrated and drive it until the seal is flush with wheel hub end face.
* Apply SUZUKI SUPER GREASE A (99000-25010) to lip portion of oil seal.

Front axle shaft drive flange

When installing flange, apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of flange and front wheel hub.

Front wheel bearing nut

Refer to "MAINTENANCE SERVICE" in this section for the details on tightening it.

Steering knuckle

When installing front axle shaft, apply SUZUKI SUPER GREASE H (99000-25120) to axle shaft ball bearing and within the knuckle. Amount of grease to be applied within the knuckle is approximately 150g.

Joint seal bolt

8 – 12 N·m
0.8 – 1.2 kg-m
6.0 – 8.5 lb-ft

Front spindle bush

When fitting spindle onto front axle shaft, apply SUZUKI SUPER GREASE A (99000-25010) to the inside of bush and mating surfaces of bush and barfield joint.

Front axle shaft circlip & cap

Fit circlip in shaft groove securely. And also press-fit the cap to flange tightly.

Front wheel bearing

Before installing outer bearing, apply about 15g of SUZUKI SUPER GREASE A (99000-25010) or wheel bearing grease between outer bearing and inner bearing.

Brake disc dust cover

Apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of dust cover and caliper holder.

Fig. 17-1-34

Shock abosrber lock nut
22 – 35 N·m 2.2 – 3.5 kg-m (16.0 – 25.0 lb-ft)

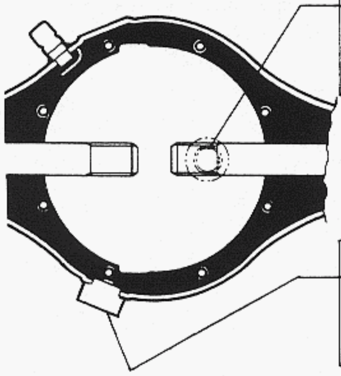
Front axle shaft oil seal

* Before installing oil seal, apply SUZUKI SUPER GREASE A (99000-25010) to its lip portion.
* Use care for correct installing direction, referring to the illustration.

Spring bumper bolt
18 – 28 N·m 1.8 – 2.8 kg-m (13.5 – 20.0 lb-ft)

Steering knuckle oil seal

Before installing oil seal, apply SUZUKI SUPER GREASE A (99000-25010) to its lip portion.



Oil level & filler plug
35 – 50 N·m 3.5 – 5.0 kg-m 25.5 – 36.0 lb-ft

Oil drain plug
18 – 25 N·m 1.8 – 2.5 kg-m (13.5 – 18.0 lb-ft)

Leaf spring center bolt & nut

Insert bolt and nut securely into holes of axle housing seat and spring seat.

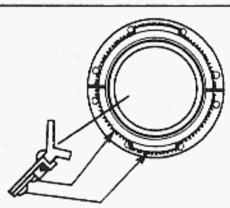
Front spring U bolt

When securing U bolt, tighten its front and rear nuts evenly.

Front axle shaft joint Ass'y

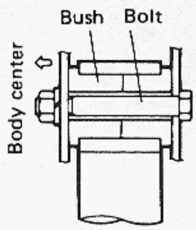
When inserting axle shaft into front axle housing, be careful not to cause any damage or distortion to axle shaft oil seal.

Oil seal retainer



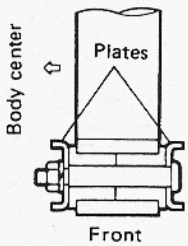
When installing retainer, apply SEALING COMPOUND 366E (99000-31090) all around it.

Front leaf spring bush & spring bolt



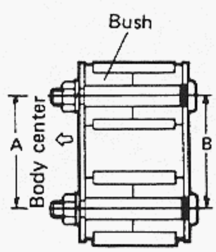
* Either water or household type detergent may be used to press-fit the bush onto spring. But oil of any kind is strictly prohibited.
* Insert both right and left bolts from the outside into the inside of body.

Front leaf spring shackle plate



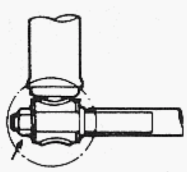
Install plates with their backs directed to each other.

Front leaf spring shackle pins & bush



* Insert both right and left pins from outside into inside of body.
* Tighten nuts to specified torque in unloaded state.
* When pins are inserted, make sure that the difference (A – B) is within –0.3 ~ +0.3 mm (–0.024 ~ +0.024 in).
* Either water or household type detergent may be used to press-fit bush onto spring. But oil of any kind is strictly prohibited.

Shock absorber & nut

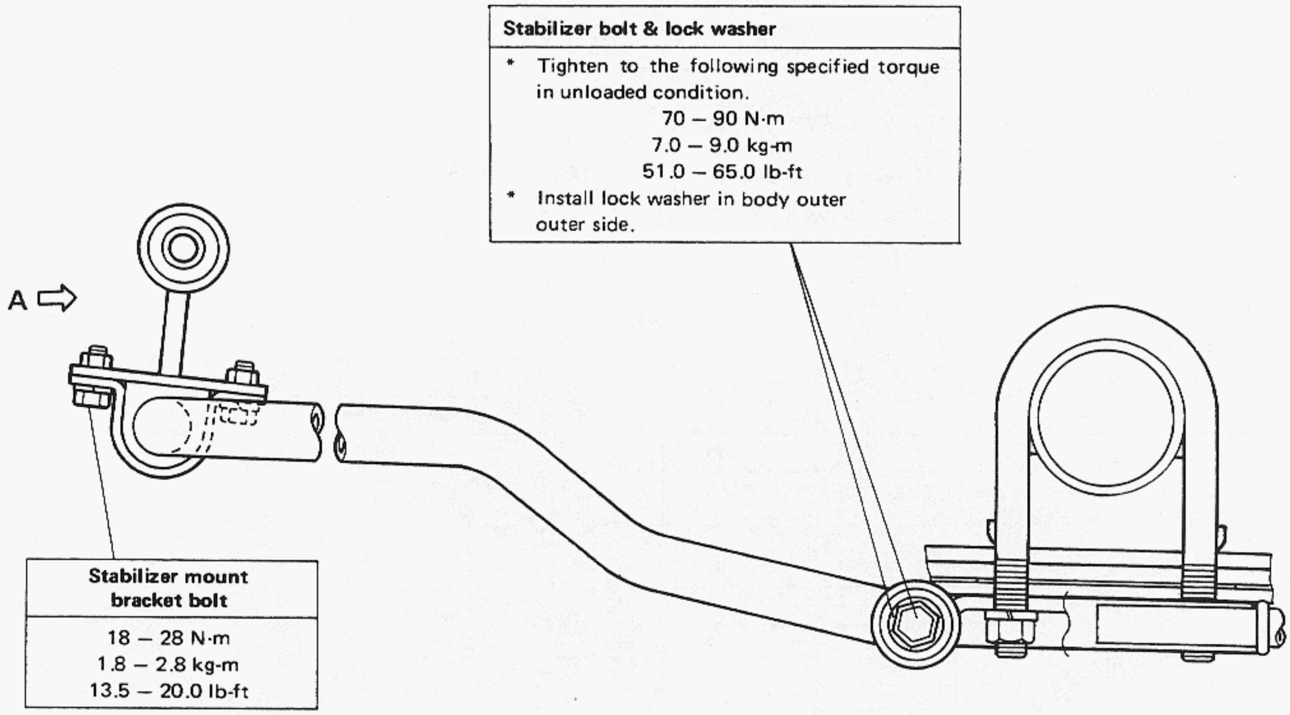


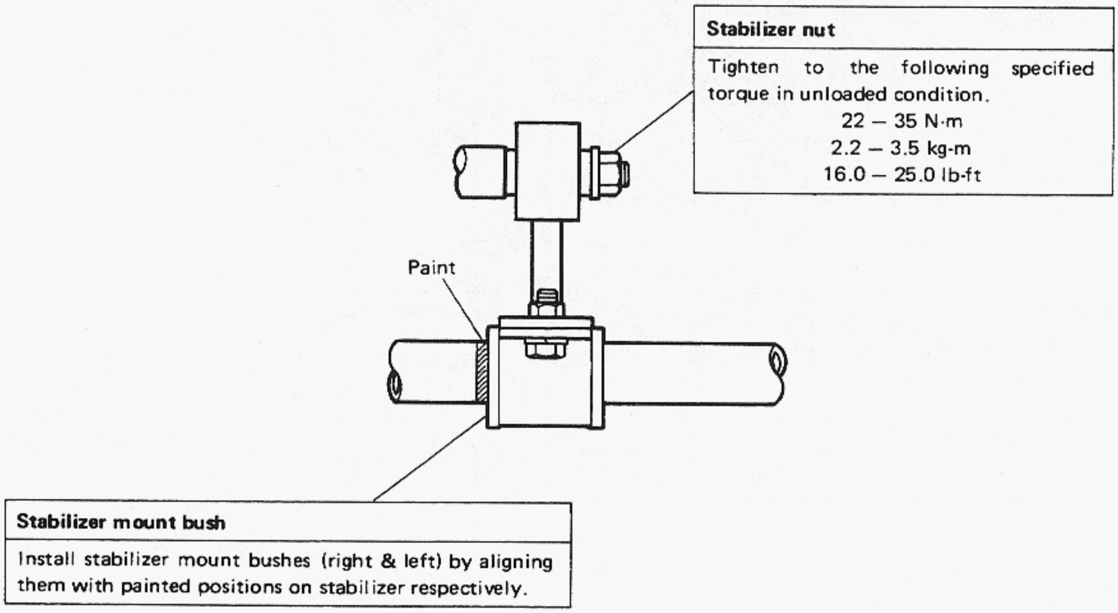
For correct installing direction of absorber washer, refer to the figure.

35 – 55 N·m
3.5 – 5.5 kg-m
(25.5 – 39.5 lb-ft)

NOTE:
Torque specifications of other bolts and nuts are given under "RECOMMENDED TORQUE SPECIFICATIONS" of this section.

Stabilizer





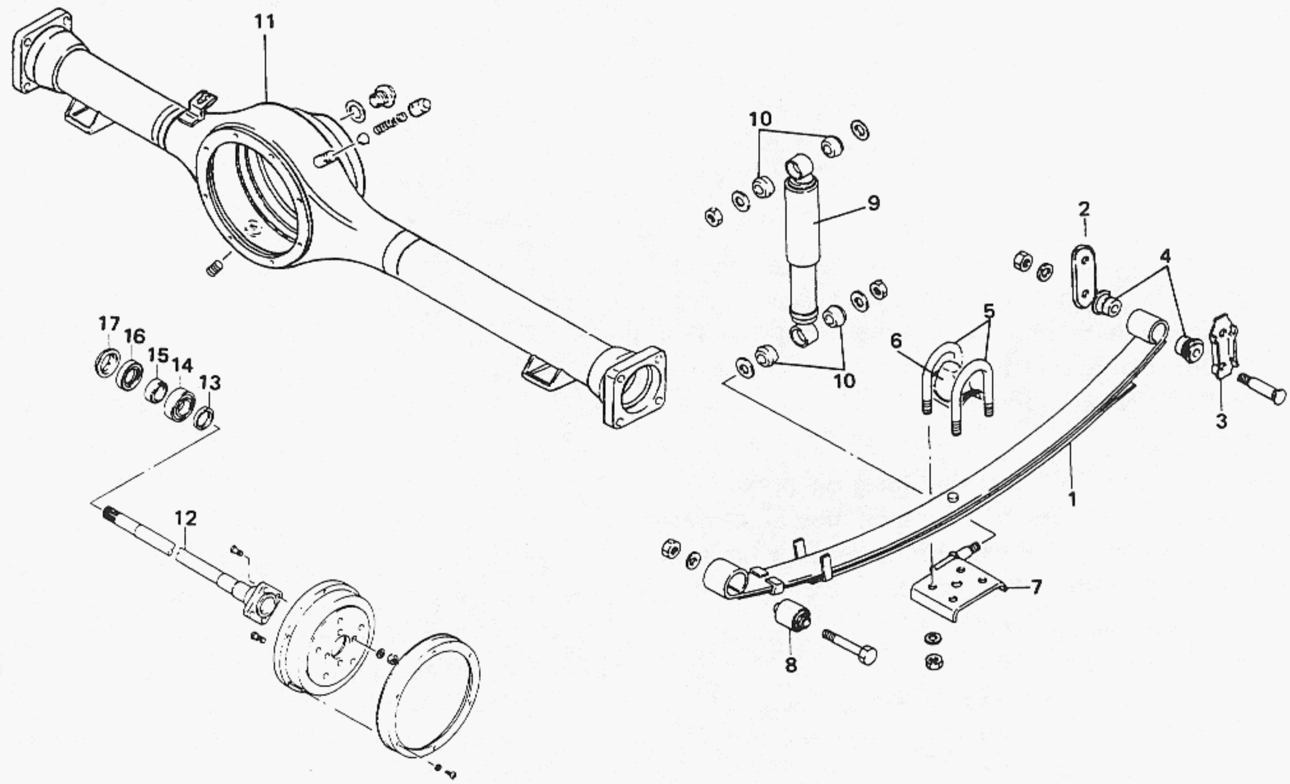
View A

Fig. 17-1-35

17-2. REAR SUSPENSION

GENERAL DESCRIPTION

The rear suspension consists of leaf springs, axle housing, axle shafts and shock absorbers as shown below. The leaf springs are attached to the chassis frame through rubber bushes located at their both ends as shown. The axle housing is installed on the right and left leaf springs by means of spring seats and U bolts. The two shock absorbers (right & left) are installed with their lower ends attached to the spring seats and the upper ends to the chassis frame, all through rubber bushes.



1. Leaf spring
2. Shackle plate inner
3. Shackle plate outer
4. Shackle bush
5. U bolt
6. Spring bumper
7. Spring seat
8. Spring bush
9. Shock absorber
10. Bush
11. Axle housing
12. Axle shaft
13. Spacer
14. Bearing
15. Bearing retainer ring
16. Oil seal
17. Oil seal protector

Fig. 17-2-1

REMOVAL

Shock Absorber

The shock absorber is non-adjustable, non-refillable, and cannot be disassembled. The only service the shock absorber requires is replacement when it has lost its resistance, is damaged, or leaking oil or gas.

1) Hoist car.
2) Loosen lower and upper nuts, and remove shock absorber.

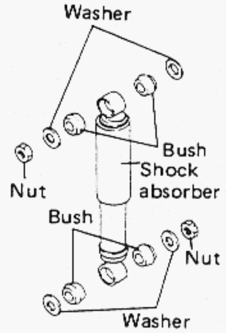


Fig. 17-2-2

Leaf Spring

1) Raise car. In this operation, garage jack or hoist must not be positioned against rear suspension related parts. When garage jack is used, place safety stands under chassis to support raised body.

NOTE:

Don't let rear axle housing hang on brake hose or pipe. If it occurs, hose or pipe may be damaged. To prevent it, always hold rear axle housing of raised car with safety stands.

2) Remove rear wheel.
3) Remove U-bolt nuts.
4) Remove shackle nuts and leaf spring nut.
5) Pull out leaf spring bolt and remove leaf spring from shackle pin.

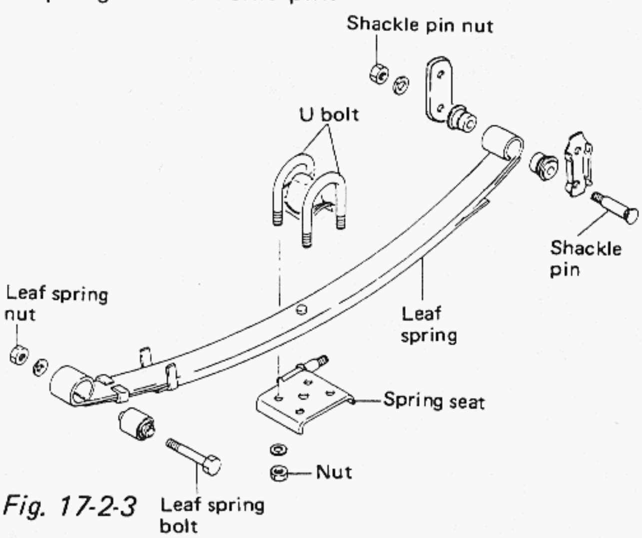
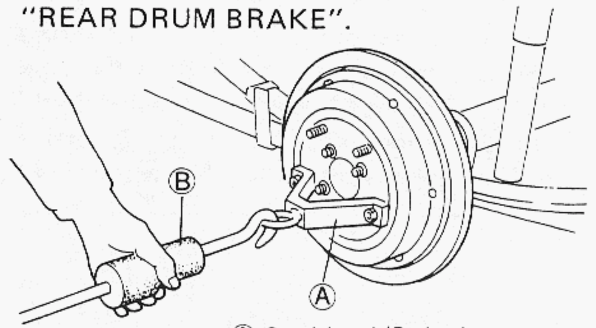


Fig. 17-2-3

Rear Axle Shaft

1) Remove rear brake drum. Refer to item 19-3 "REAR DRUM BRAKE".



Ⓐ Special tool (Brake drum remover 09943-35511)
Ⓑ Special tool (Sliding hammer 09942-15510)

Fig. 17-2-4

2) Drain oil from axle housing loosening drain plug.

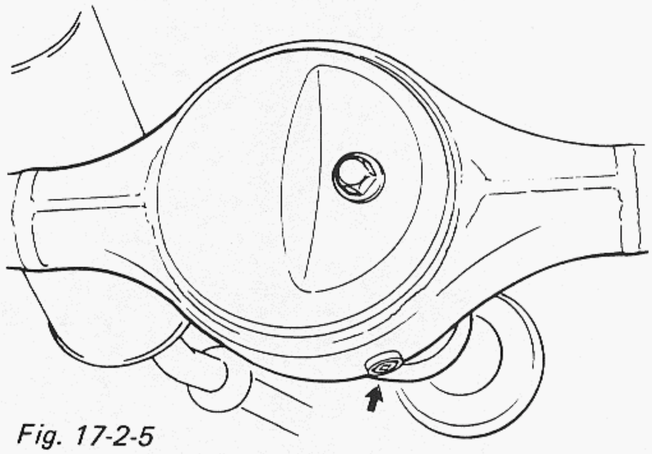


Fig. 17-2-5

3) Disconnect brake pipe from wheel cylinder. Have a small plug ready for use when disconnecting pipe. As pipe comes off the wheel cylinder, plug the pipe to prevent brake fluid from leaking out.
   And remove 4 brake backing plate securing bolts.

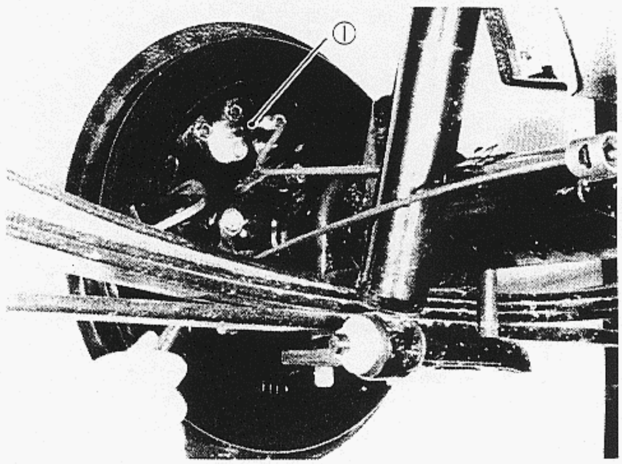


Fig. 17-2-6 1. Plug

4) Using special tools indicated below, draw out each live axle shaft with brake backing plate.

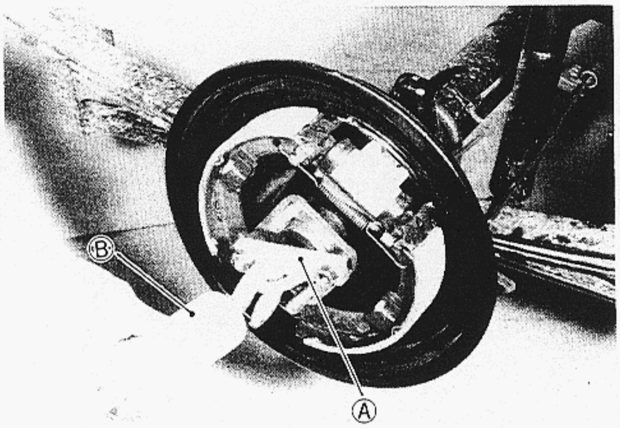


Fig. 17-2-7 Ⓐ *Special Tool (Rear Axle Remover 09922-66010)*
Ⓑ *Special Tool (Sliding Hammer 09942-15510)*

Rear axle shaft that was drawn out.

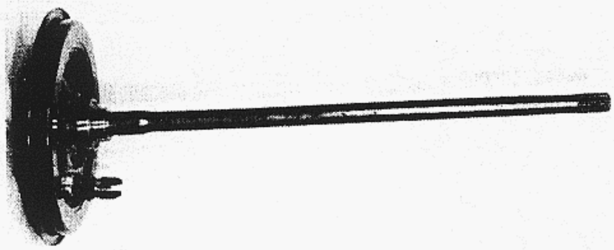


Fig. 17-2-8

5) In order to remove the retainer ring from the shaft, grind with a grinder two parts of the bearing retainer ring as illustrated till it becomes thin.

CAUTION:
Be careful not to go so far as to grind the shaft.

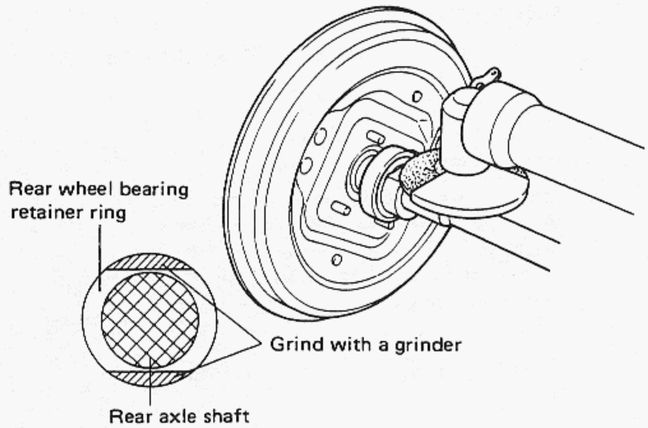


Fig. 17-2-9

Break with a chisel the thin ground retainer ring, and it can be removed.

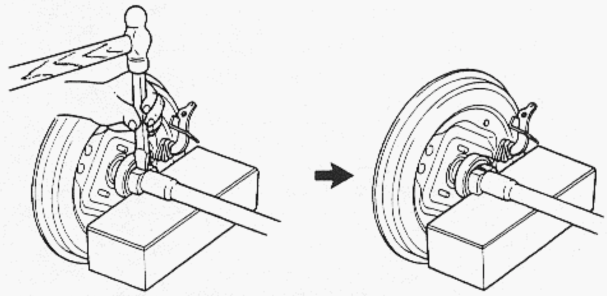


Fig. 17-2-10

6) Using special tools (C and D), remove bearing from shaft and then remove brake back plate.

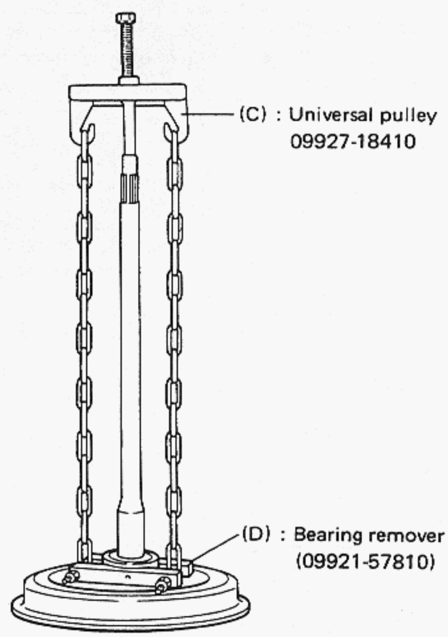


Fig. 17-2-11

INSTALLATION

Reverse removal procedure observing each precaution.

Rear shaft oil seal

* Install oil seal so that the side with spring "A" faces differential side. Also, before its installation, be sure to apply SUZUKI SUPER GREASE A (99000-25010) to its lip as shown below.

* Press-fit oil seal until it contacts oil seal protector.

Brake backing plate

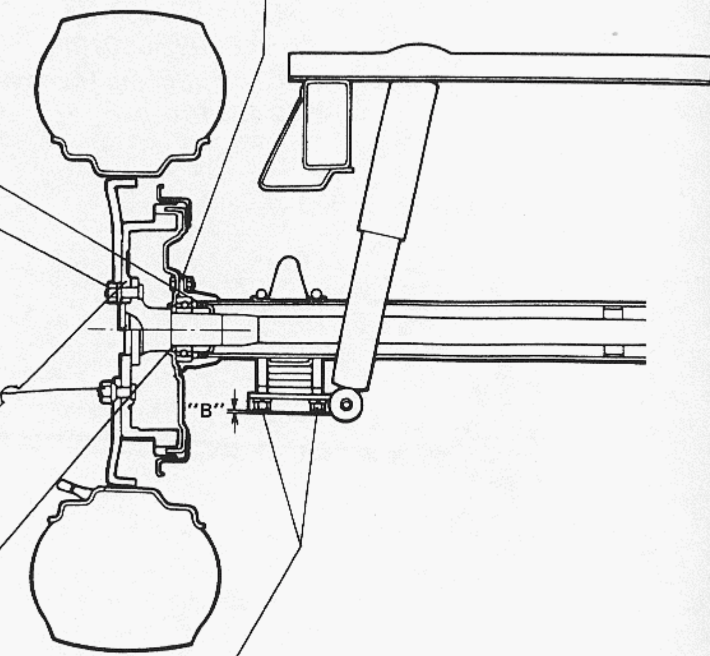
When fitting brake backing plate onto the hub, apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of both parts. This is to make brake drum watertight.

18 – 28 N·m
1.8 – 2.8 kg-m
13.5 – 20.0 lb-ft

Rear hub bolt & nut

When mounting hub bolts into rear axle shaft, make sure to fit the head securely in the stepped part of axle shaft.

50 – 80 N·m
5.0 – 8.0 kg-m
(36.5 – 57.5 lb-ft)



Wheel nut

50 – 80 N·m
5.0 – 8.0 kg-m
(36.5 – 57.5 lb-ft)

Rear brake drum

When installing drum, be careful not to let any foreign matter enter where drum and rear axle shaft contact.

Rear wheel bearing spacer

Install wheel bearing spacer with the tapered side of its inner diameter directed toward outside, or brake drum side.

Leaf spring U bolts & nuts

60 – 80 N·m
6.0 – 8.0 kg-m
(43.5 – 57.5 lb-ft)

Tighten 4 U bolt nuts uniformly so that measurement "B" is the same among the 4.

Fig. 17-2-12

Rear leaf spring center bolt & nut

Securely fit bolt head and nut in the hole of spring seats and then tighten U bolt nuts to specified torque.

Differential oil filler & level plug

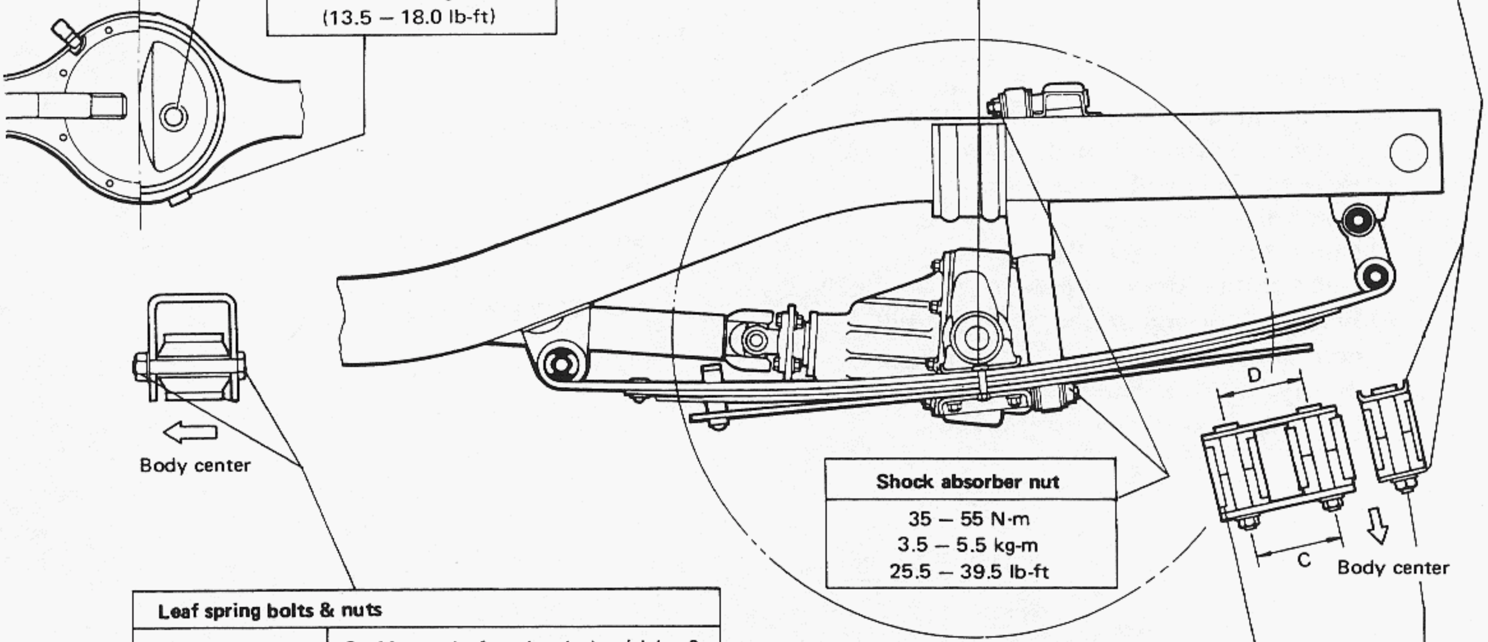
35 – 50 N·m
3.5 – 5.0 kg-m
(25.5 – 36.0 lb-ft)

Leaf spring shackle plate

Install plates with their backs directed to each other.

Oil drain plug

18 – 25 N·m
1.8 – 2.5 kg-m
(13.5 – 18.0 lb-ft)



Shock absorber nut

35 – 55 N·m
3.5 – 5.5 kg-m
25.5 – 39.5 lb-ft

Leaf spring bolts & nuts	
60 – 85 N·m 6.0 – 8.5 kg-m (43.5 – 61.0 lb-ft)	● Mount leaf spring bolts (right & left) from the outside of the car toward the inside. ● Tighten leaf spring nut to specified torque in unladen state.

Shackle pin bushes

Press-fit shackle pin bushes. Some water or soapy water applied to bushes will make work easier.
NOTICE: Never apply any kind of oil to bushes.

Shackle pin & nuts	
30 – 55 N·m 3.0 – 5.5 kg-m (22.0 – 39.5 lb-ft)	● Install shackle pins, both right and left, from the outside of the car toward the center. ● Tighten shackle pin nuts to specified torque in unladen state. ● When shackle pins are inserted, make sure that the difference (C – D) is within –0.3 ~ +0.3 mm (–0.024 ~ +0.024 in.).

17-3. MAINTENANCE SERVICES

Shock Absorber

1) Inspect for deformation or damage.
2) Inspect bushings for wear or damage.
3) Inspect for evidence of oil leakage.

Replace any defective part.

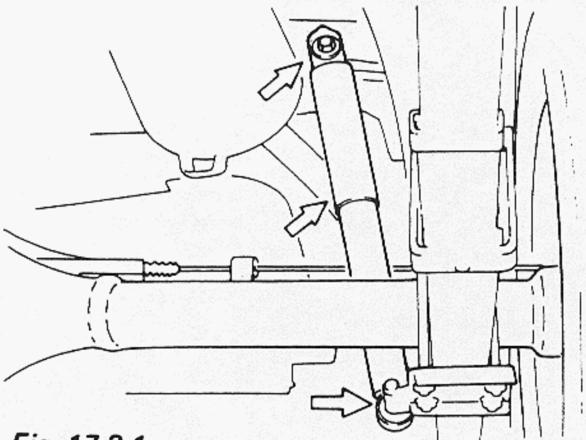


Fig. 17-3-1

> **WARNING:**
> **When handling rear shock absorber in which high-pressure gas is sealed, make sure to observe the following precautions.**
> **1) Don't disassemble it.**
> **2) Don't put it into the fire.**
> **3) Don't store it where it gets hot.**
> **4) Before disposing it, be sure to drill a hole in it where shown by an arrow in the figure below and let gas and oil out. Lay it down sideways for this work.**

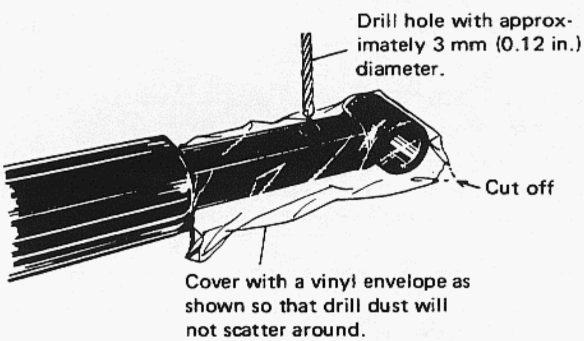


Fig. 17-3-2

Leaf Spring and Bumper

1) Inspect leaf spring for crack, wear and damage.

NOTE:
Special attention must be paid to that part as indicated by "A" in below figure (where each end of the shorter leaf contacts).

2) Inspect bumper for damage.
   If found defective, replace.

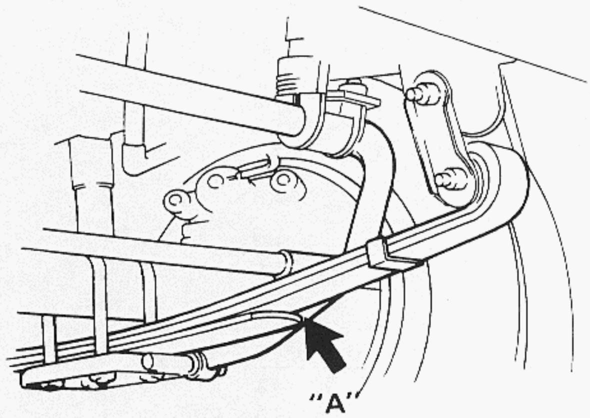


Fig. 17-3-3

Front Wheel Bearing

[Inspection]

(1) To check wheel bearings, jack up front end. Spin wheel and check if it is spun smoothly and is free from abnormal noise. If it isn't, replace wheel bearing.

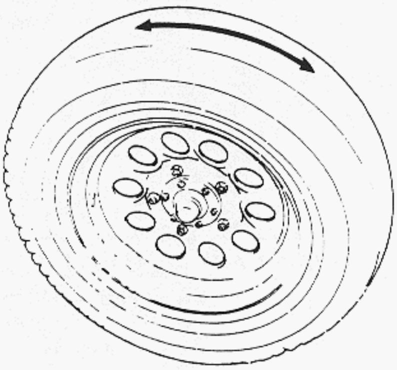


Fig. 17-3-4

(2) Upon completion of the check in above(1), check each joint of steering system for tighteness, each ball stud of the steering link as well as each kingpin for rattle. Then check bearing as described below.

1) Shake wheel in the direction indicated by an arrow in below figure to see if bearing rattles.

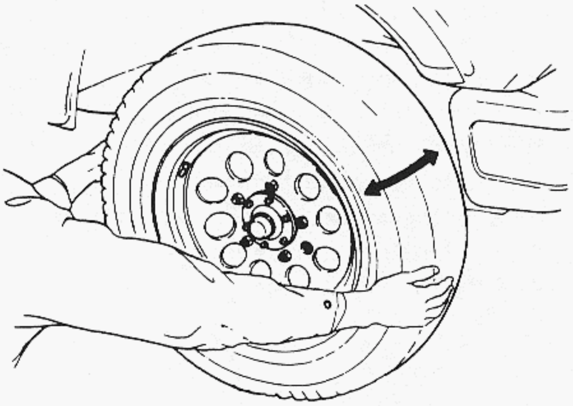


Fig. 17-3-5

2) Shake wheel in the direction indicated by an arrow in below figure to see if bearing rattles.

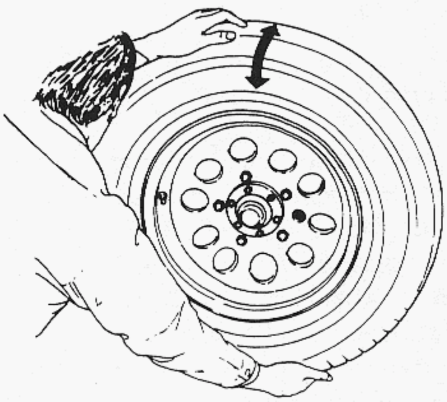


Fig. 17-3-6

3) If bearing rattles, check bearing preload with wheel, drive flange or free wheeling hub (if equipped) and brake caliper & holder removed as shown in below figure.

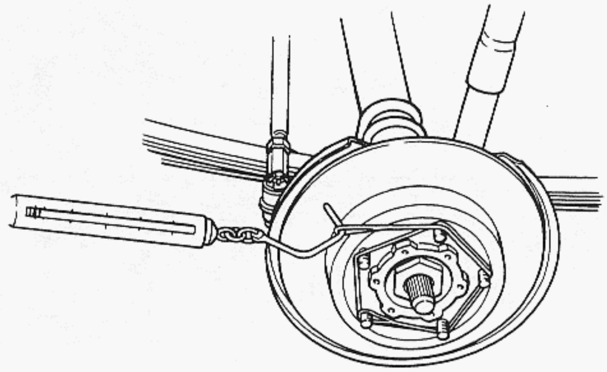


Fig. 17-3-7

Wheel bearing starting preload	1.0 – 3.0 kg (2.2 – 6.6 lb)

If preload is not within the above specification, adjust bearing preload according to following "adjustment".

[Adjustment]

(1) After removing wheel bearing lock nut and lock washer, tighten bearing nut ① to the torque of 80 N·m (8.0 kg-m, 57.5 lb-ft) while spinning hub by hand. Next, loosen the nut until the torque becomes 0 N·m (0 kg-m, 0 lb-ft) and then tighten it again to tightening torque specified below.
In this way, an appropriate bearing preload is obtained.

Wheel bearing nut ① tightening torque	10.0 – 15.0 N·m 1.0 – 1.5 kg-m (7.5 – 10.5 lb-ft)

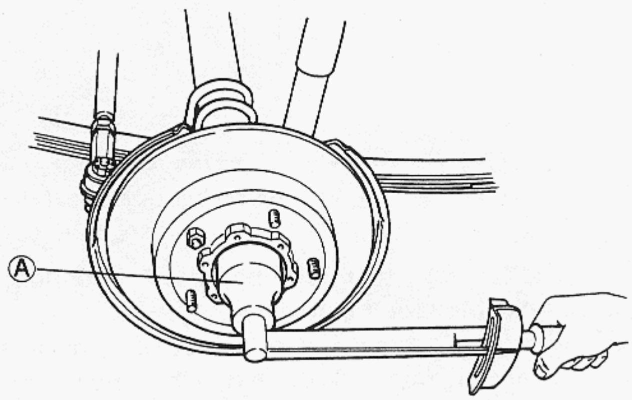


Fig. 17-3-8 Ⓐ Special tool (Front Wheel Bearing nut socket wrench 09941-58010)

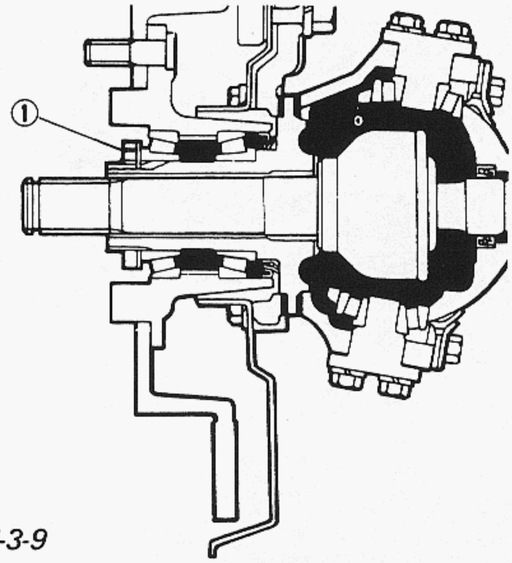


Fig. 17-3-9

(2) Be sure to insert lock washer after adjustment and tighten lock nut ② to specified torque. Then bend a part of lock washer toward bearing nut (body side) and another part toward lock nut (outside) so that these 2 nuts are locked.

Wheel bearing lock nut ② tightening torque	60 – 90 N·m 6.0 – 9.0 kg-m (43.5 – 65.0 lb-ft)

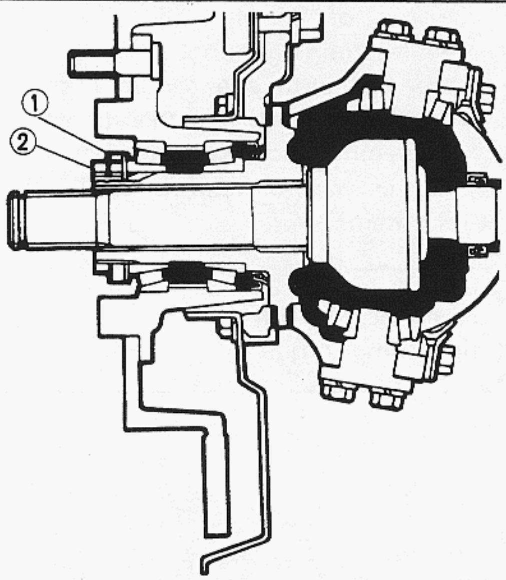


Fig. 17-3-10 ① *Wheel Bearing Nut*
② *Wheel Bearing Lock Nut*

(3) Recheck that bearing starting preload is within specification.

(4) Upon completion of adjustment, be sure to install axle shaft drive flange or free wheeling hub (if equipped), circlip, disc brake caliper & holder and wheel.

Refer to "INSTALLATION" in this section.

King Pin

[Inspection and adjustment]

Where tapered roller bearings holding 2 kingpins at each front wheel are in good and properly preloaded (tightened) condition, there will be no appreciable rattle of wheel. To check kingpins and their tapered roller bearings, jack up the front end and shake wheel to feel any rattle, as shown in figure. If rattle is felt, eliminate it by properly decreasing the shim thickness. The shim is located between flanged part of kingpin and knuckle.

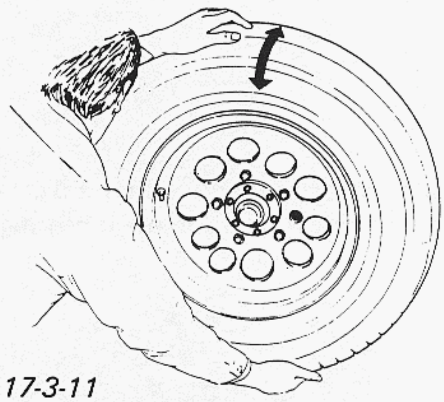


Fig. 17-3-11

The above-mentioned method of making a shim adjustment demands a high degree of skill on the part of the serviceman. The alternative method is to adjust shim thickness by referring to the torque resistance which knuckle arm offers when pulled in the condition shown in figure. For this method, the reference torque value is established as indicated below, and you are to increase or decrease shim thickness to produce this torque value.

NOTE:

After removing wheel and steering knuckle oil seal and disconnecting tie rod end, this checking and adjustment should be carried out.

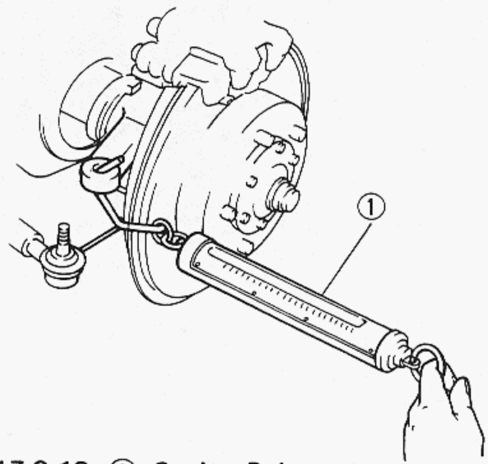


Fig. 17-3-12 ① *Spring Balance*

Before giving a test pull to knuckle arm with a spring balance in the alternative method, install a large amount of shims on each kingpin to lighten preload on tapered roller bearing. Keep on reading the torque, each time decreasing shim thickness a little, and continue this process until specified torque value is obtained. (This process protects kingpins because it ensure that no excessive pull will be applied to bearings at the onset.) If the process fails to produce specified torque, that is, if desired torque resistance does not occur even when shim thickness has been reduced to zero on each kingpin, it means that bearings or kingpins are excessively worn and need replacement.

NOTE:

- **Read spring balance indication when knuckle arm begins to turn. In other words, you are to read "starting torque."**
- **When checking knuckle arm starting torque, be sure to have axle hub oil seal removed and tighten king pin bolts to specified torque.**

Knuckle arm starting torque (force)	1.0 – 1.8 kg (2.20 – 3.96 lb) without oil seal
Available sizes of shim for kingpins	0.1, 0.5 mm (0.004, 0.02 in.)

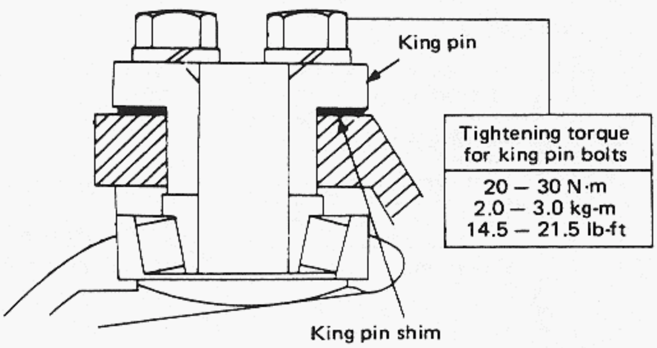


Fig. 17-3-13

Upon completion of this check and/or adjustment, be sure to connect tie rod end to steering knuckle and install oil seal retainer, oil seal, felt packing oil seal cover and wheel.
Refer to "INSTALLATION" in this section.

Steering Knuckle Oil Seal

The oil seal used at the spherical sliding joint between knuckle and inner case accomplishes additional purposes of keeping out road dust and of acting as the damper for steering handwheel. As wear of this seal advances, its damping effect decreases and thus makes front wheel develop a tendency to "shimmy" not only that road dust begins to creep into sliding clearance to promote wear of spherical sliding surfaces.

The oil seal is an expendable item, and must be replaced at regular intervals.

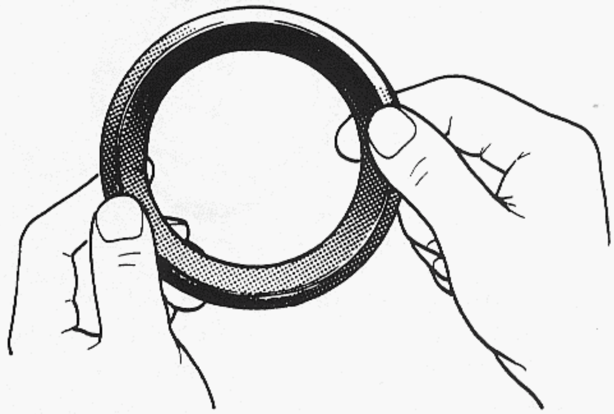


Fig. 17-3-14

[How to replace oil seal]

1) Remove 8 bolts securing joint seat, and displace oil seal cover and felt packing inward.

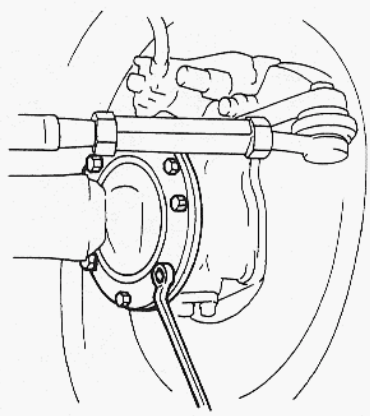


Fig. 17-3-15

2) Cut oil seal in place with scissors or a knife, and take it off.
3) Cut replacement oil seal at one place with scissors or a knife as shown in below figure.
4) Install the seal in oil seal retainer, bringing the cut portion to top side and locating it about 30 degrees off the matching face of oil seal retainer.

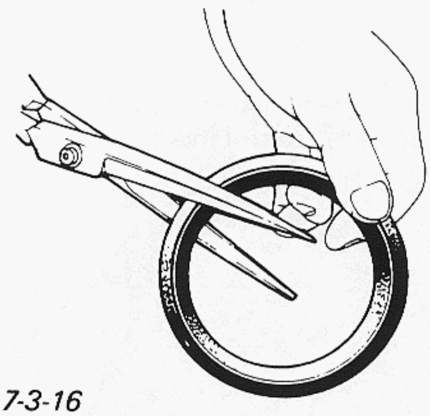


Fig. 17-3-16

5) Apply grease to inside of oil seal. Apply sealing compound to mating face all around: this is for preventing entry of water.

- SEALING COMPOUND "CEMEDINE" 366E (99000-31090)
- SUZUKI SUPER GREASE H (99000-25120).

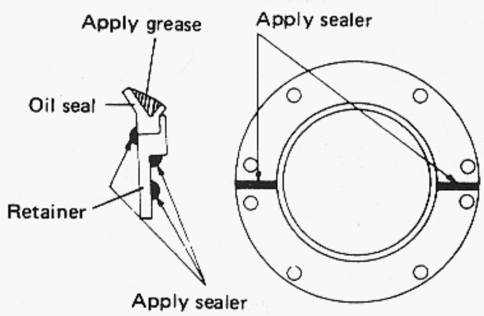


Fig. 17-3-17

6) Tighten joint seat securing bolts to specified torque.

Rear Wheel Bearing

1) Check wheel bearings for wear. When measuring thrust play, apply a dial gauge to drum center.

Thrust play Limit	Rear	0.8 mm (0.03 in.)

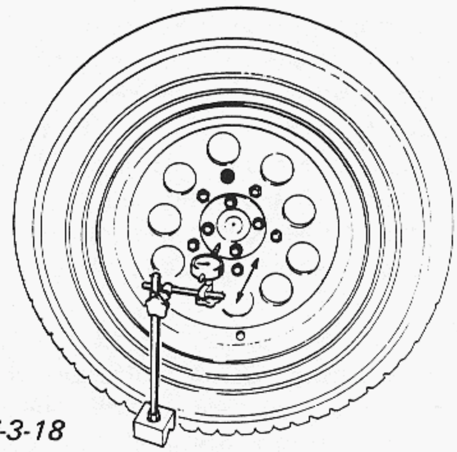


Fig. 17-3-18

When measurement exceeds limit, replace bearing.
2) By rotating wheel actually, check wheel bearing for noise and smooth rotation. If it is defective, replace bearing.

Bolts and Nuts

Check following bolts and nuts for tighteness and retighten them to specified torque as necessary.

Fastening parts	Tightening torque
① Shackle pin nut	Refer to "RECOMMENDED TORQUE SPECIFICATIONS" in this section.
② Leaf spring nut	
③ Leaf spring U bolt nut	
④ Wheel nut	
⑤ Front axle shaft drive flange bolt	
⑥ Kingpin upper & lower bolt	
⑦ Rear hub nut	

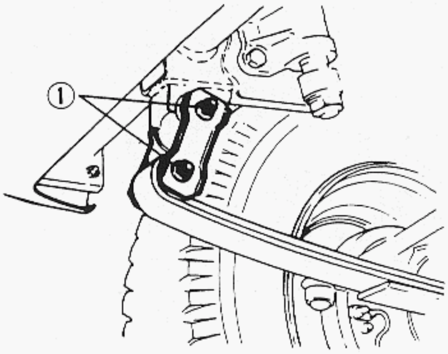


Fig. 17-3-19

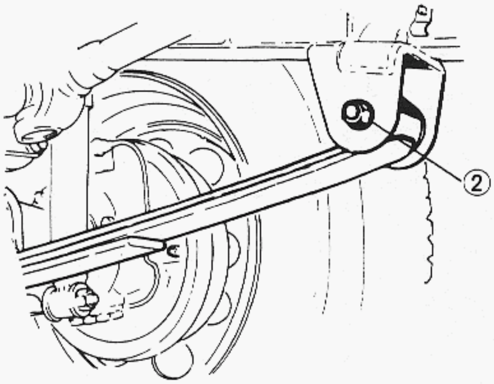


Fig. 17-3-20

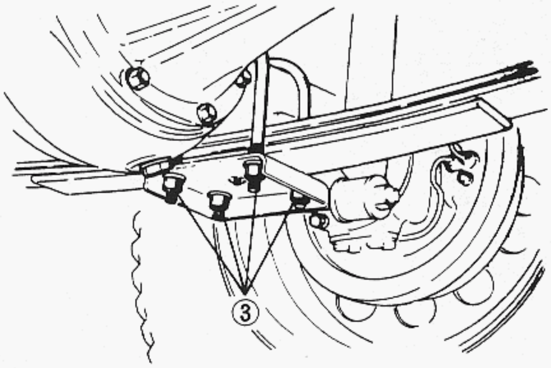


Fig. 17-3-21

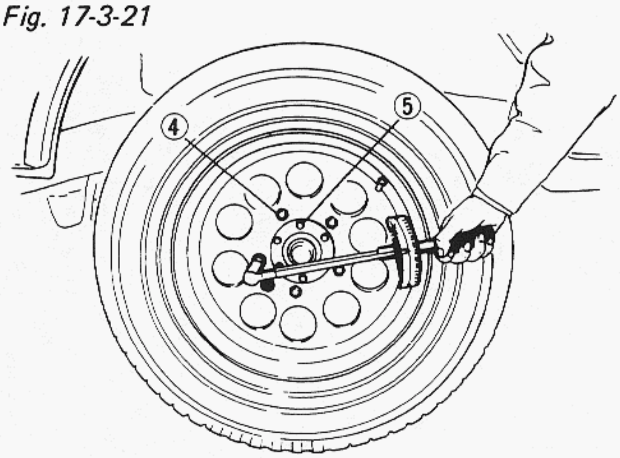


Fig. 17-3-22

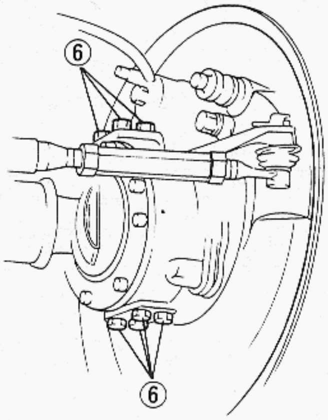


Fig. 17-3-23

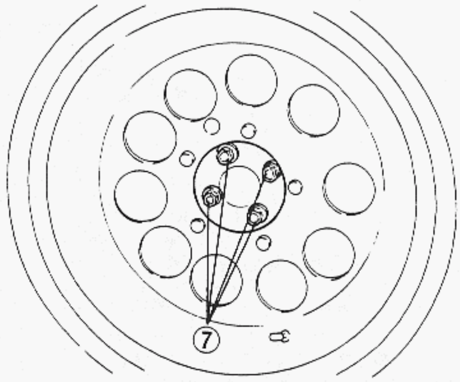


Fig. 17-3-24

17-4. RECOMMENDED TORQUE SPECIFICATIONS

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
Schackle pin nut	30 – 55	3.0 – 5.5	22.0 – 39.5
Leaf spring nut	60 – 85	6.0 – 8.5	43.5 – 61.0
Leaf spring U bolt nut	60 – 80	6.0 – 8.0	43.5 – 57.5
Wheel nut	50 – 80	5.0 – 8.0	36.5 – 57.5
Front axle shaft drive flange bolt	20 – 30	2.0 – 3.0	14.5 – 21.5
Kingpin upper & lower bolts	20 – 30	2.0 – 3.0	14.5 – 21.5
Joint seal bolt	8 – 12	0.8 – 1.2	6.0 – 8.5
Front & rear shock absorber lower nut	35 – 55	3.5 – 5.5	22.5 – 39.5
Front shock absorber upper lock nut	22 – 35	2.2 – 3.5	16.0 – 25.0
Front leaf spring bumper bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
Stabilizer bolt	70 – 90	7.0 – 9.0	51.0 – 65.0
Stabilizer nut	22 – 35	2.2 – 3.5	16.0 – 25.0
Stabilizer mount bracket bolt	18 – 28	1.8 – 2.8	13.5 – 20.0
Front wheel bearing nut	10 – 15	1.0 – 1.5	7.5 – 10.5
Front wheel bearing lock nut	60 – 90	6.0 – 9.0	43.5 – 65.0
Differential oil drain plug	18 – 25	1.8 – 2.5	13.5 – 18.0
Differential oil filler & level plug	35 – 50	3.5 – 5.0	25.5 – 36.0
Rear hub nut	50 – 80	5.0 – 8.0	36.5 – 57.5

17-5. FRONT FREE WHEELING HUB (OPTIONAL)

GENERAL DESCRIPTION

There are two types of the front free wheeling hub, one is manual type and the other is automatic type. This section describes operation, installation and maintenance of each type. Be sure to refer to this section carefully for proper service of the front free wheeling hub.

[Manual free wheeling hub]

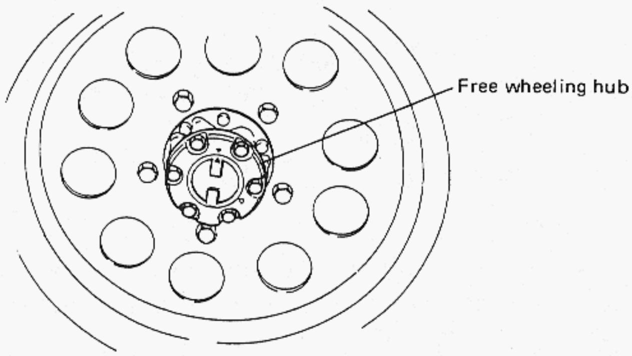


Fig. 17-5-1

[Automatic Free Wheeling Hub]

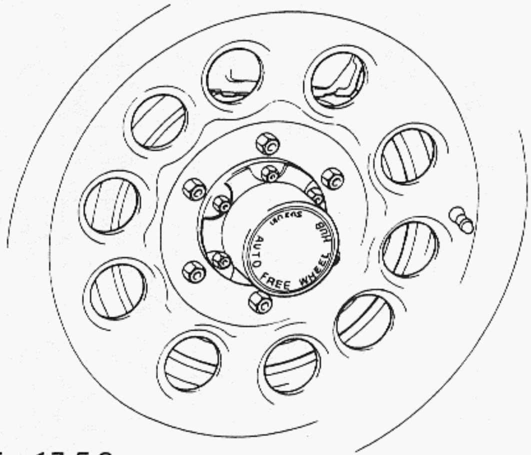


Fig. 17-5-2

MANUAL FREE WHEELING HUB

Operation

A free wheeling hub should be fitted onto each of the right and left front wheel hubs. The free wheeling hub has a knob and two embossed marks, "FREE" and "LOCK". When the knob is set to the "FREE" position, the axle shaft and wheel are disconnected and the revolution of the front wheels becomes free. When it is set to the "LOCK" position, the axle shaft and wheel are connected.

"FREE" position

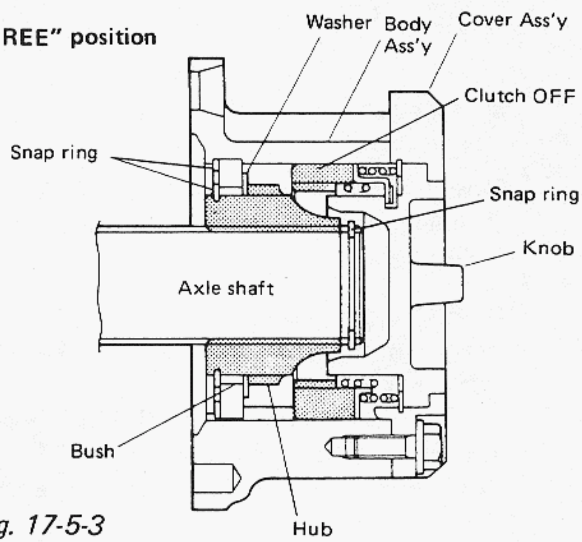


Fig. 17-5-3

"LOCK" position

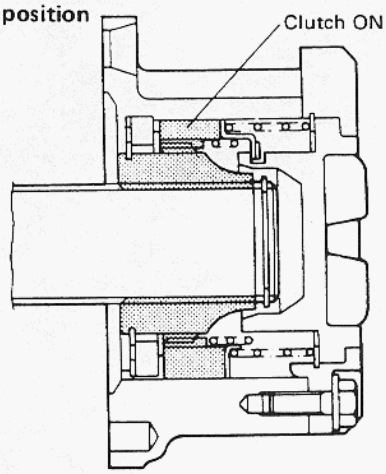


Fig. 17-5-4

For their usage, refer to Owner's Manual supplied with the car.

> **CAUTION:**
> **Both of the right and left wheeling hub knobs must be set to the same position (either FREE or LOCK). Don't set one to 'FREE" and the other to "LOCK" positions.**

Installation Instruction

After removing front axle shaft drive flange, install parts (shown in below figure) in accordance with the following procedure.

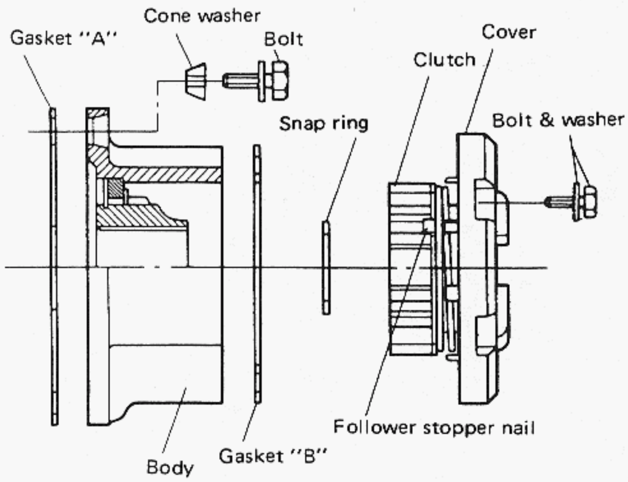


Fig. 17-5-5

1) After aligning " ▽ " mark on the knob of free wheeling hub cover with "FREE" position, separate free wheeling cover ass'y from body ass'y.
2) To facilitate installation, apply sealing compound 366E (99000-31090) thin.

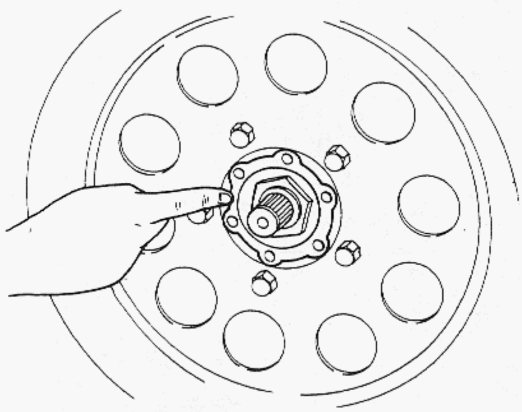


Fig. 17-5-6

3) Install gasket "A" and free wheeling hub body ass'y on front wheel hub.

Tightening torque	N·m	kg-m	lb-ft
	20 – 30	2.0 – 3.0	14.5 – 21.5

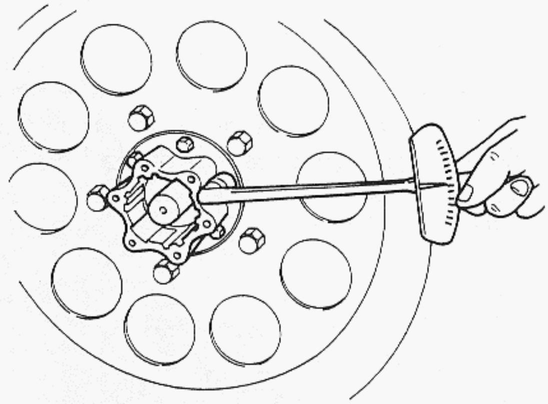


Fig. 17-5-7

4) Put bolt ⓐ into front axle shaft and pull out the shaft and fit snap ring in the groove of axle shaft.
   Remove bolt ⓐ from axle shaft.

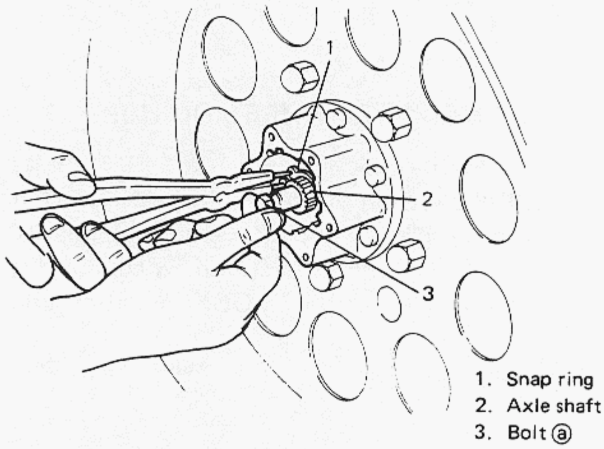


Fig. 17-5-8

5) Install cover ass'y to body ass'y so that follower stopper nail is fitted into groove of body ass'y.

NOTE:

Before installing cover ass'y, make sure of following points.

- **" ▽ " mark on knob is at "FREE" position.**
- **Clutch is lifted to the cover side, if not (shown in below figure) it may cause malfunction.**
- **Gasket is set justly.**

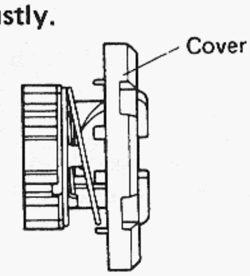


Fig. 17-5-9

There are two follower stopper nails and two grooves which can be fitted freely.

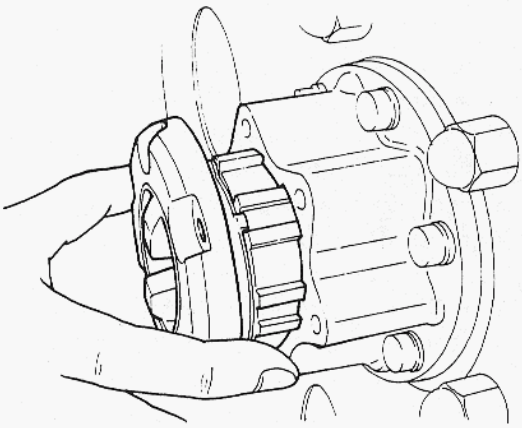


Fig. 17-5-10

6) Fix cover ass'y to body ass'y with cover bolts.

Tightening torque

	N·m	kg-m	lb-ft
Cover bolts	8–12	0.8–1.2	6.0–8.5

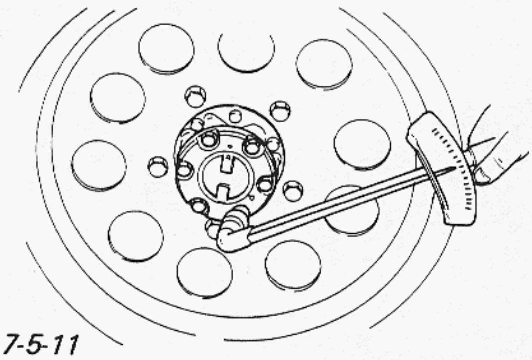


Fig. 17-5-11

7) To check free wheeling hub operation, jack up the front end, move the knob of free wheeling hub between "FREE" and "LOCK" positions and check for smoothness. Also check if wheel operates correctly with the knob at "FREE" and "LOCK" positions and by rotating wheel by hand.

Maintenance Service

The car equipped with manual free wheeling hubs are subject to the following periodical checks.

To check free wheeling hubs operation, jack up the front end, move the knob of free wheeling hub between "FREE" and "LOCK" positions and check for smoothness. Also check if wheel operates correctly with the knob at "FREE" and "LOCK" positions and by rotating wheel by hand.

Should the check result be unsatisfactory, remove free wheeling hub cover and grease each sliding surface with SUZUKI SUPER GREASE A (99000-25010) or multipurpose grease after cleaning each sliding part.

If faulty operation is still noted even after greasing, correct defective part or replace it with a new one.

> **CAUTION:**
> **Hubs should not be packed with grease.**

For installation, refer to "**Installation Instruction**" in this section.

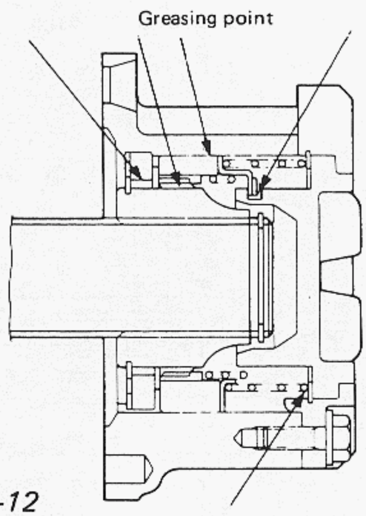


Fig. 17-5-12

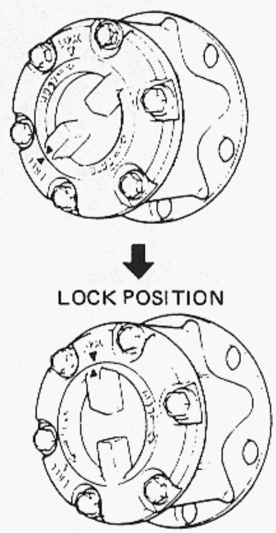


Fig. 17-5-13

AUTOMATIC FREE WHEELING HUB

Operation

An automatic free wheeling hub is equipped in the right and left front wheel hubs in similar manner to that of the manual type.

When the car equipped with these automatic free wheeling hubs is started out with the gear shift lever shifted from 2H to 4H or 4L, the drive power as shown in the diagram below is transmitted to the hub, slide gear and cam. The cam lobe then disengages from the retainer slot and rides on the retainer lobe. As a result, the cam shifts the slide gear to the right as shown in the figure. This shift causes the slide gear to mesh with gear at inner side of free wheeling hub body installed on the drive axle housing resulting in automatically creating 4WD with axle shaft drive power being transmitted to wheel hub (wheel).

When the transfer gear shift lever is shifted from 4H or 4L to 2H and slowly started to advance in the opposite direction (that is, reverse if advancing forward or advance ahead if reversing), at the same time, the car movement causes the front wheel and front free wheeling hub body to revolve in the direction reverse to previous revolution. As a result, the gear at inner side of free wheeling hub body and its meshed slide gear together with the cam fixed to the slide gear all start to rotate in reverse direction. When the cam lobe is rotated to the retainer slot position, the return spring causes the cam lobe to return to slot position from its former lobe position on the retainer. The slide gear fixed on the cam shifts to the left as shown in the figure. The gear maintained at inner side of free wheeling hub body then becomes disengaged so that the front wheeling hub becomes free. This operation (4WD → 2WD) is completed within 2 meters of vehicle advance distance.

"FREE" condition

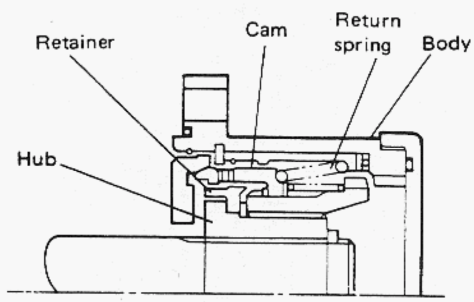


Fig. 17-5-14

"LOCK" condition

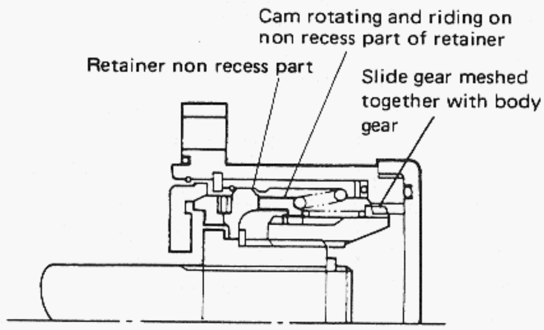


Fig. 17-5-15

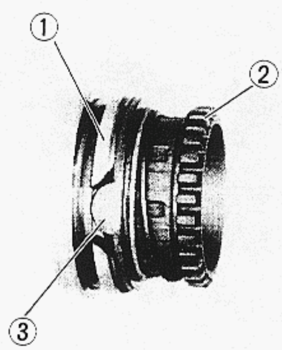


Fig. 17-5-16

1. Retainer
2. Slide gear
3. Cam in retainer recess

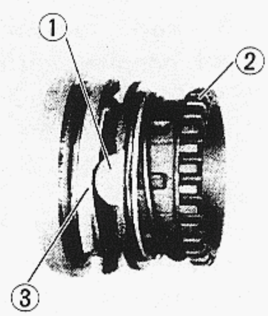


Fig. 17-5-17

1. Cam rotating and riding on non recess part of retainer
2. Pushed out slide gear
3. Retainer non recess part

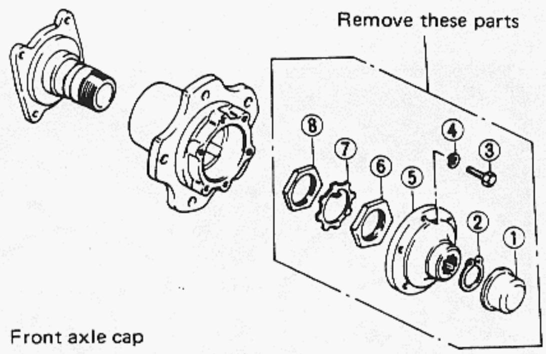
Installation Instruction

[Checking and Removal before installation]

1. Check the following before installation.
   - Make sure parts in Fig. 17-5-22 are all ready.
   - Check that parts in Fig. 17-5-22 are all cleaned (not fouled).
2. Carry out following preparatory steps before installation.

1) Raise front end of the car, and be sure to support front end so that it is not dropped from its raised position.
2) Remove each front tire-and-wheel.
3) Remove parts shown below following their numerical sequence.

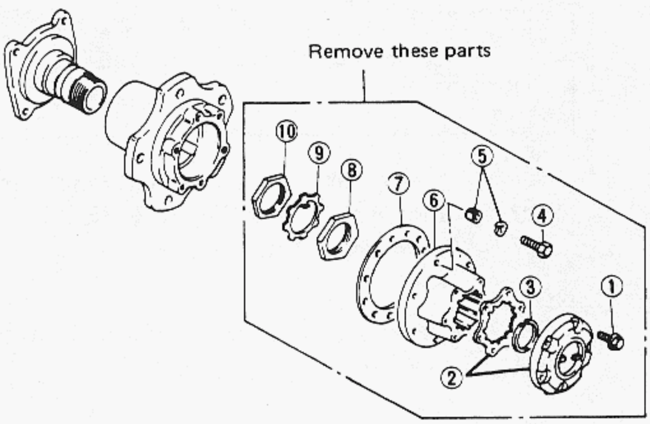
(Vehicle without free wheeling hub)



1. Front axle cap
2. Axle shaft circlip
3. Bolt (1-wheel 6 pcs)
4. Lock washer
5. Drive flange
6. Wheel bearing lock nut
7. Lock washer
8. Wheel bearing nut

Fig. 17-5-18

(Vehicle with manual free wheeling hub)



1. Hub cover bolt
2. Locking hub cover and packing
3. Axle shaft circlip
4. Bolt
5. Lock washer and cone washer
6. Hub body
7. Packing
8. Wheel bearing lock nut
9. Lock washer
10. Wheel bearing nut

Fig. 17-5-19

4) Remove a pin bolt of disc brake caliper. Thus, separate caliper from disc.

NOTE:

- **Do not disconnect brake hose as much as practicable.**
- **As long as caliper is separated from disc, use care never to depress brake pedal.**

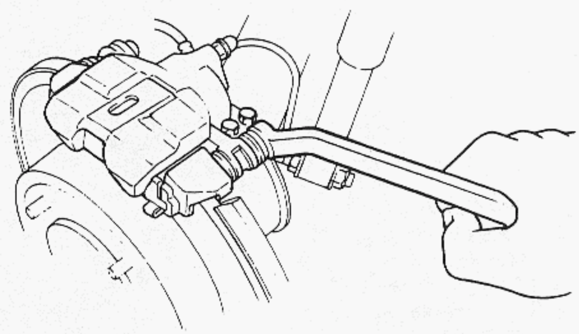


Fig. 17-5-20

5) Tighten 2 hub nuts by hand lightly so that disc will not come off.

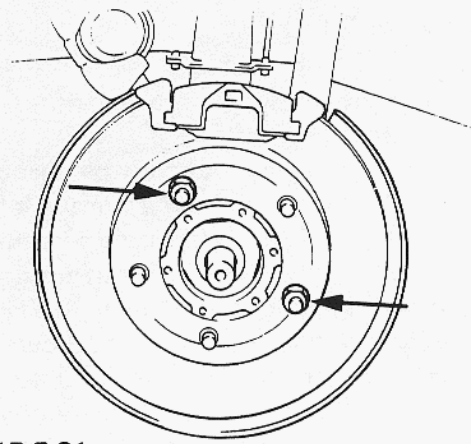
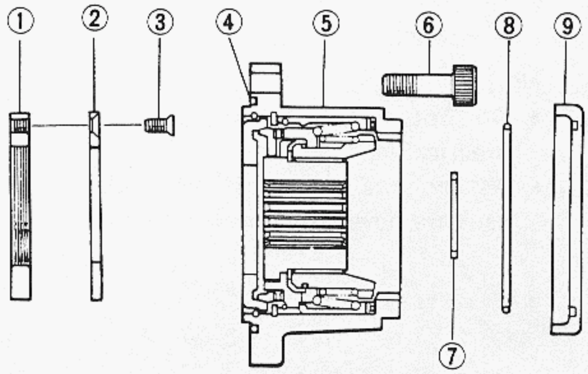


Fig. 17-5-21

[Installation]
Install automatic free wheeling hub according to the sequence of the number shown in figure below. Be sure to observe the instructions 1) through 3) of item 1 mentioned below especially for proper assembly.



The parts ① through ⑧ shown below are the ones corresponding with one wheel.

1. Wheel bearing nut
2. Lock washer
3. Screw (4 pcs)
4. O-ring (for body use)
5. Free wheeling hub body ass'y
6. Bolt (6 pcs)
7. Axle shaft circlip
8. O-ring (for cover use)
9. Hub cover

CAUTION:
Hub body ass'y should not be disassembled.

Fig. 17-5-22

1. Assembly of wheel bearing nut ① and lock washer ②

1) With wheel hub turned by hand, tighten wheel bearing nut by a torque of 80 N·m (8.0 kg-m, 57.5 lb-ft) using special tools Ⓐ and Ⓑ. Next, loosen the nut until the above torque is reduced to 0 N·m (0 kg-m). Then, retighten the nut by the torque within a range of 10 to 15 N·m (1.0 to 1.5 kg-m 7.5 to 10.5 lb-ft) until 4 screw holes opened on the nut correspond with the 4 screw holes opened on the lock washer assembled next to the nut respectively. (See Figs. 17-5-23 and 17-5-24.)
2) Tighten lock washer securely with 4 pieces of the screws ③ to lock wheel bearing nut.

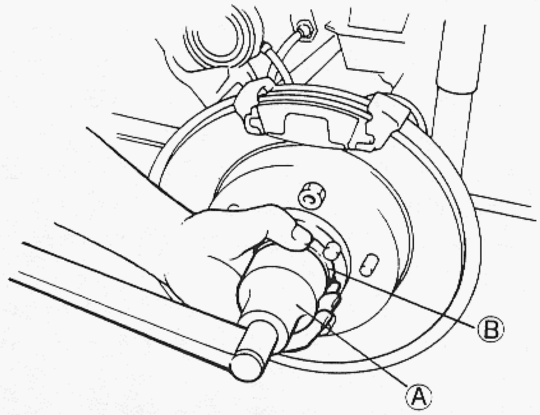


Fig. 17-5-23 Special Tool Ⓐ (Front Wheel Bearing Nut Socket Wrench 09941-58010) Special Tool Ⓑ (Automatic Free Wheeling Hub Socket 09944-98010)

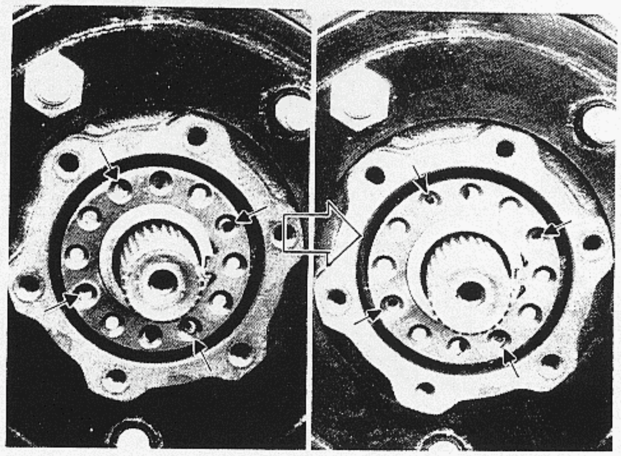


Fig. 17-5-24

Parts	Tightening torque		
	N·m	kg-m	lb-ft
Wheel bearing nut ①	10 – 15	1.0 – 1.5	7.5 – 10.5
Lock washer screw ③	1 – 1.4	0.1 – 0.14	0.72 – 1.01

3) Check wheel bearing starting preload using string and spring balance as shown in Fig. 17-5-25, and record the results.

NOTE:
Make sure that pads are not in contact with disc during this check.

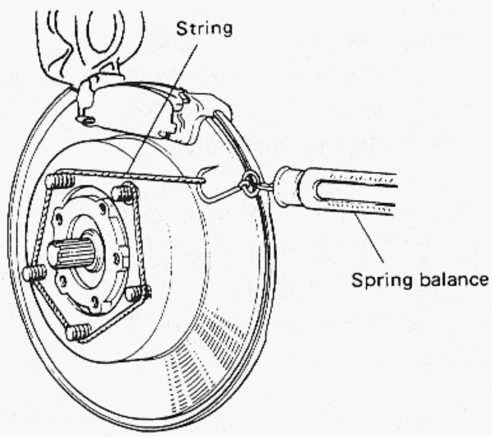


Fig. 17-5-25

Wheel bearing starting preload	1.0 – 3.0 kg (2.2 – 6.6 lb)

If preload does not satisfy specification, repeat the operations described in steps 1), and 2) until the specified preload is obtained.

4) Check to ensure that measurement "d" between hub Ⓐ surface and washer Ⓑ surface (as shown in below figure) is within 2.68 to 4.02 mm (0.11 to 0.16 in.).
If measurement does not satisfy specification, such conditions as poor assembly, trapped foreign matter, etc. can be regarded as possible causes.
Taking the above into consideration, repeat steps 1) to 3) to obtain specified measurement.

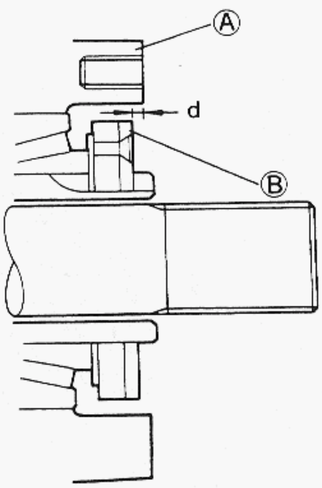


Fig. 17-5-26

2. Assembly of hub body ass'y ⑤

1) Make sure O-ring ④ is securely inserted into the hub body groove, and fit hub body ass'y key Ⓓ to steering knuckle spindle key groove Ⓒ. Thus, assemble hub body ass'y onto front axle shaft. Then, ensure that fitting surfaces Ⓐ and Ⓑ of hub body ass'y and wheel hub are closely fitted to each other when body ass'y is pushed lightly to wheel hub. In case the close fitting is not obtained, rotate wheel hub to obtain close fitting.

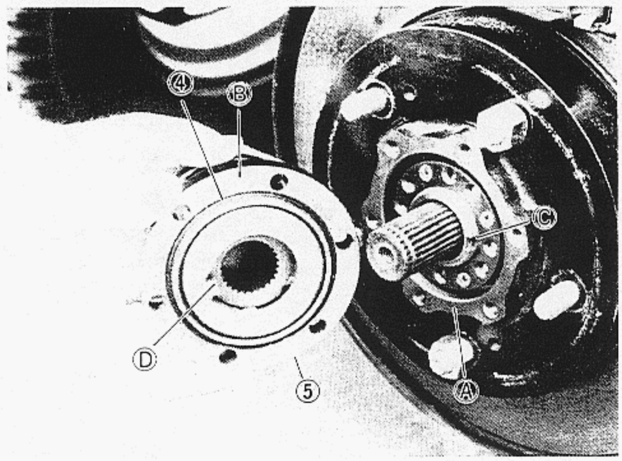


Fig. 17-5-27

2) Using special tools, Ⓒ and Ⓓ, tighten bolts ⑥ to specified torque.

	N·m	kg-m	lb-ft
Tightening torque for bolt ⑥	30 – 35	3.0 – 3.5	22.0 – 25.0

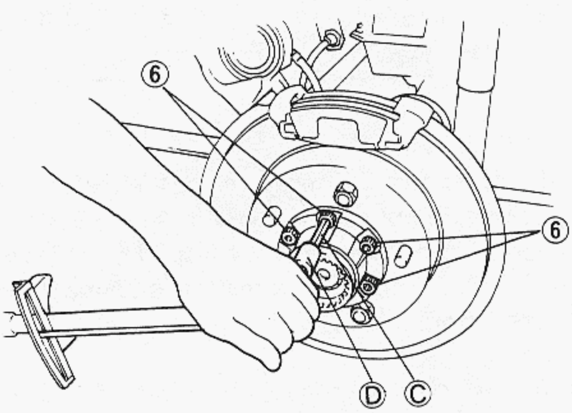


Fig. 17-5-28 *Special Tool Ⓒ (Hexagon Bit 6mm 09900-00414)*
Special Tool Ⓓ (Hexagon Socket 09900-00411)

3. Assembly of Circlip ⑦, O-ring ⑧ and Cover ⑨

1) With new circlip ⑦, fix hub body ass'y to axle shaft.

CAUTION:
The circlip should be assembled securely in the groove provided on axle shaft.

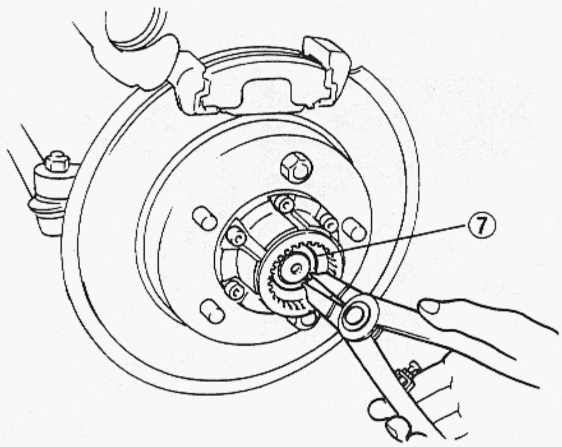


Fig. 17-5-29

2) Measure wheel hub starting preload again in the same manner as with the assembly operation described previously in step 3) of item 1. Compare the present measurement with the previous measurement obtained in step 3) of item 1.
The difference of measurement should be 1.4 kg or less.

Difference of measurement	1.4 kg (3.1 lbs) or less

NOTE:
If difference of measurement exceeds 1.4 kg, poor assembly of automatic free wheeling hub can be considered as the cause of such excess. Therefore, conduct assembly and measurement once more.

3) Assemble O-ring ⑧ correctly in the groove provided inside the cover ⑨.
Tighten cover ⑨ to hub body ass'y by hand.

NOTE:
Upon completion of operation check mentioned in the next item "post-assembly confirmation", be sure to firmly tighten this cover using an oil filter wrench, etc.

4. Install disc brake caliper.

Caliper pin bolt tightening torque	18 – 26 N·m (1.8 – 2.6 kg-m) (13.0 – 18.5 lb-ft)

5. Install front wheels and tighten wheel nuts by specified torque.

Tightening torque for wheel (hub) nuts	N·m	kg-m	lb-ft
	58 – 80	5.0 – 8.0	36.5 – 57.5

6. Dismount the vehicle from the lift, and be sure to carry out the operation check of free wheeling hub mentioned in the next item "post-assembly confirmation".

[Post-assembly confirmation]
Confirm automatic free wheeling hub for proper operation in the sequence described below.

1. Set transfer gear shift lever to 4H or 4L position, and move the car 2 m (6.5 ft) or more forward slowly.
2. Remove each free wheeling hub cover at right and left, and confirm that hub body spline is properly engaged with the slide gear spline positioned just inside the hub body (i.e., that automatic free wheeling hub is in locked condition).

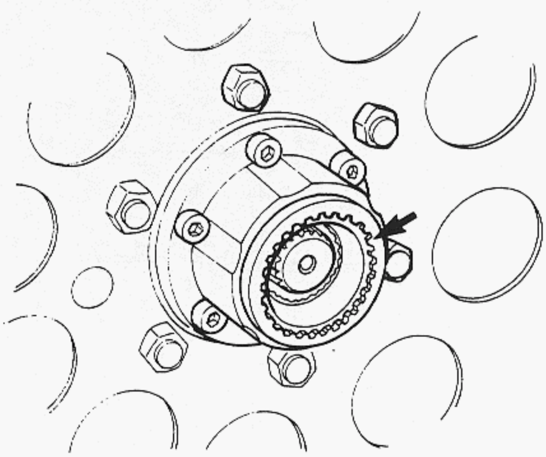


Fig. 17-5-30

3. Set transfer gear shift lever to 2H position, and move the car 2 m (6.5 ft) or more backward slowly.
4. Confirm that slide gear of each automatic free wheeling hub at right and left is slided toward hub body-inside so that slide gear spline is completely disengaged from hub body spline (i.e., each automatic free wheeling hub is in the free condition). (Fig. 17-5-31)

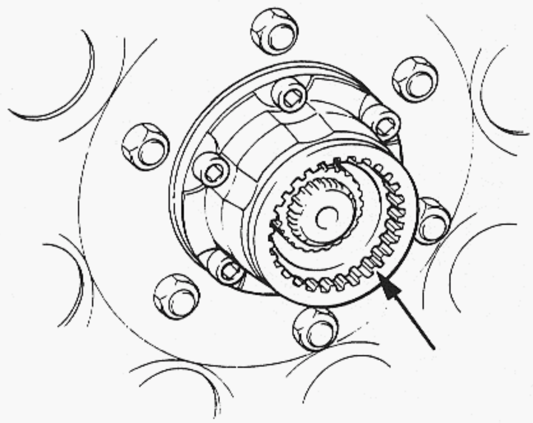


Fig. 17-5-31

5. Check to ensure that free wheeling hub locks and unlocks properly by reversing car moving directions described in steps 1 to 4. (It should lock when moving backward and unlock when moving forward.)

If any malfunction is found as to the confirmation in the above steps 1 through 5, the method of assembly is responsible for the malfunction. Therefore, conduct assembly again.

6. Make sure the automatic free wheeling hub cap has an O-ring correctly installed, and assemble this cap firmly to the free wheeling hub body using an oil filter wrench, etc. (The cap should not be able to be loosened by hand.)

NOTE:
While the automatic free wheeling hub cap is removed, strict care should be taken that foreign matters, such as dust, mud, etc., do not get into the free wheeling hub interior.

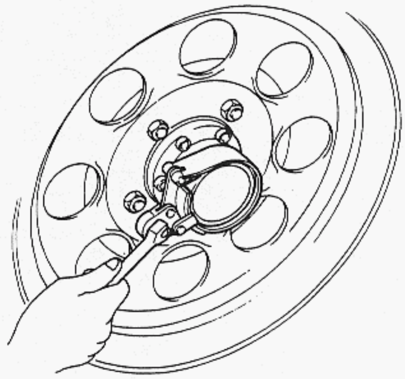


Fig. 17-5-32

Maintenance Services

Confirm automatic free wheeling hub for proper operation periodically according to the procedure described previously in "post-assembly comfirmation". If automatic free wheeling hub shows any malfunction, replace it with new one.

SECTION 18

STEERING SYSTEM

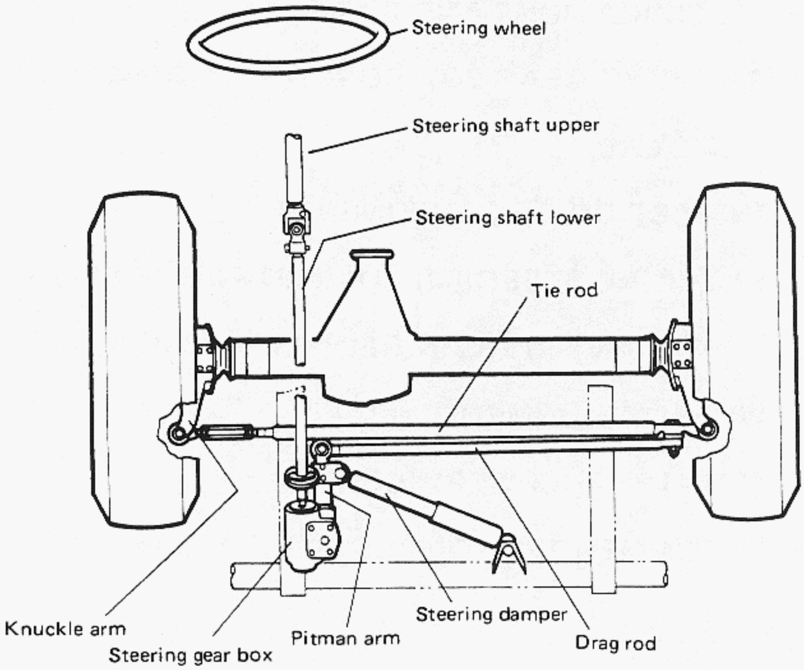
CONTENTS

NOTE:
All steering system fasteners are important parts in that they could affect the performance of vital parts and systems, and/or could result in major repair expense. They must be replaced with one of the same part number or with an equivalent part if replacement becomes necessary. Do not use a replacement part of lesser quality or substitute design. Torque values must be used as specified during reassembly to assure proper retention of this part.

18-1. GENERAL DESCRIPTION

The rotary motion of the steering handwheel is carried to the steering shaft upper, steering shaft lower, steering gear box and pitman arm. Then as the pitman arm moves, the drag rod is caused to move linearly, actuating the tie rod to turn the wheels, right and left, through their knuckle arms. The turning force exerted by the tie rod experiences a damping action due to the presence of the oil seal at the sphere-like joint between the knuckle case and the inner case (integral with the dead axle sleeve). Another damping action is available, which will be mentioned below.
The steering system formed by the components named above is designed for easy steering, high durability and excellent steering reaction as well as reliable self-restoring action. Articulated joints in the steering lever is equipped with a damping device for ensuring the greater steering stability.
Linkage are of wear-resistant ball-and-socket type. Pitman arm is equipped with a damping device for ensuring the greater steering stability.

[Right-hand steering vehicle]



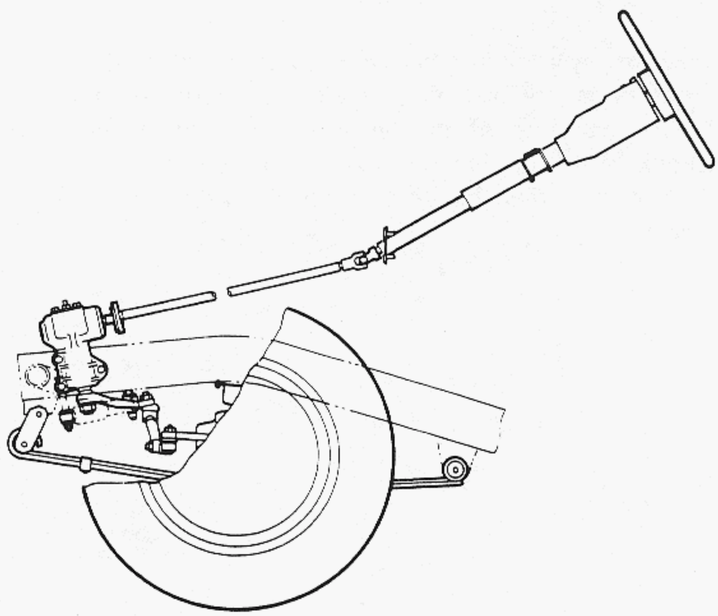
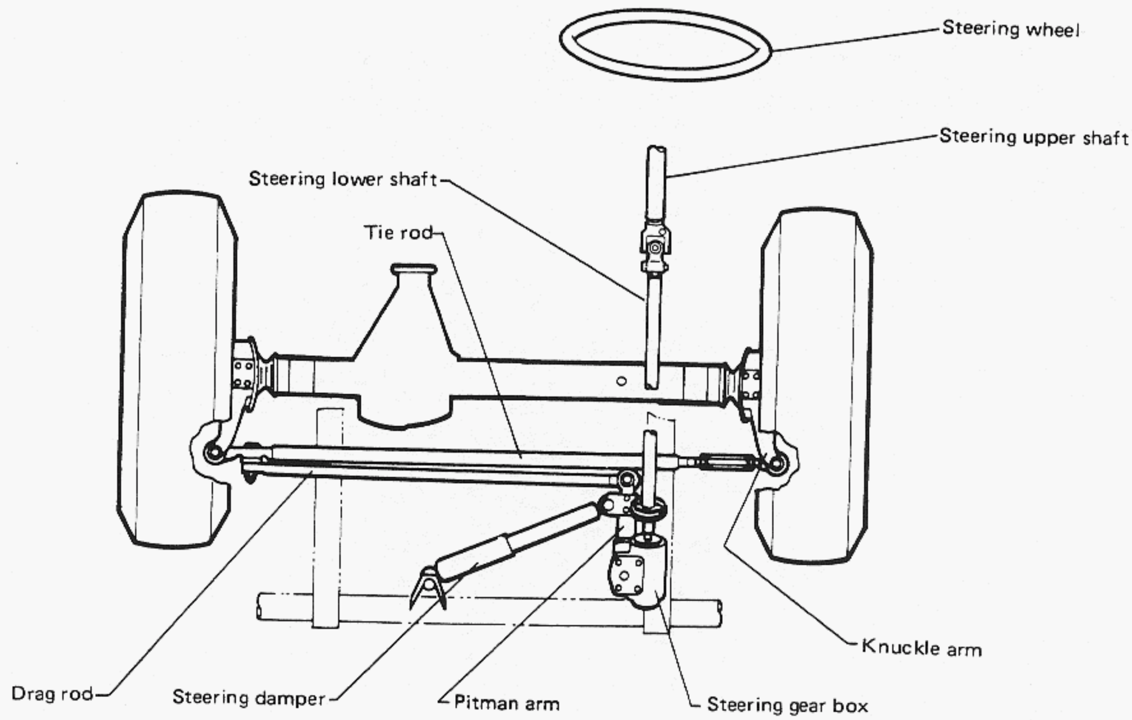


Fig. 18-1

[Left-hand steering vehicle]



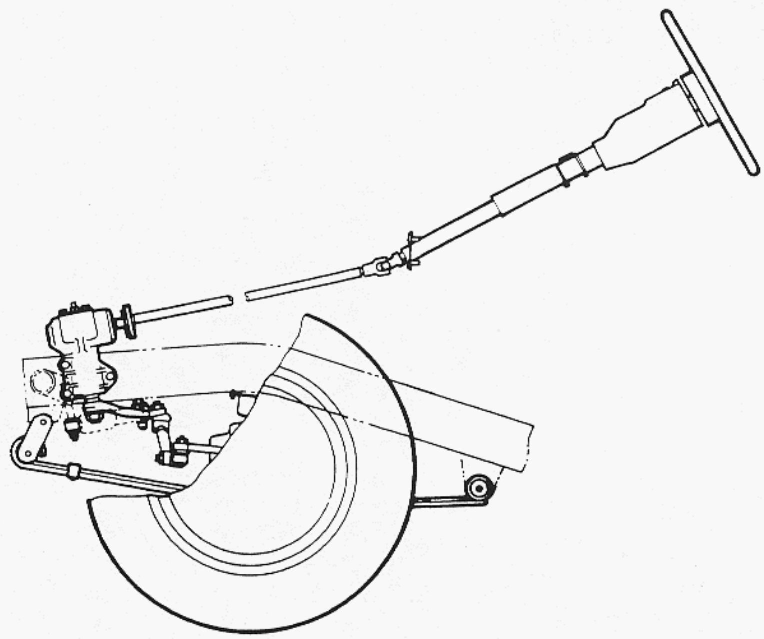


Fig. 18-1-1

18-2. SPECIFICATIONS AND DATA

	Steering gear box	Recirculating ball-and-nut type
	Gear ratio	15.6 – 18.1
	Steering angle, inside	29° ± 3°
	Steering angle, outside	26° ± 3°
	Steering wheel diameter	400 mm (15.74 in.)
	Minimum turning radius	5.1 m (16.1 ft.) *6.0 m (19.7 ft.)
WHEEL ALIGNMENT	Toe-in	2 – 6 mm (0.079 – 0.236 in.)
	Camber	1 degree (1°)
	Kingpin inclination	9 degree (9°)
	Caster	3 degree 30 minutes (3° 30′), 14.5mm (0.57 in)
	Side slip	0 – in 3 m/km

* For long body type vehicle

18-3. STEERING GEAR BOX CONSTRUCTION AND OPERATION

The pitman arm is rigidly connected to the outer end of the shaft integral with the sector gear, which is inside the gear box and meshed with the teeth of the nut capable of sliding along the worm. Between the nut and the worm is a row of steel balls, which serves two purposes: to provide rolling contact between nut and worm and to keep the nut engaged with the worm as if the two were threadedly engaged. With the nut prevented from turning, the rotation of the worm causes the nut to move up or down the worm.

The worm is an extension of the steering shaft. As the handwheel is turned, the steel balls roll along in the groove and the nut moves up or down. The steel ball that has reached the end of the groove in the nut enters the return guide. The guide sends the ball back to the other end of the same groove. In this way, the row of balls recirculates.

By so moving, the nut turns the sector gear and hence the pitman arm. It should be noted here that it is through the steel balls that a rotary motion of the worm is converted into a linear motion of the nut, which is then converted into another rotary motion of the section gear.

The steering gear box is a precision-machined device, each part of it being machined to a closer tolerance for smooth conversion of motion, and is build sturdy for long service life. Special tools and instruments are needed in addition to specialized skill if the gear box is to be overhauled. For this reason, a gear box found to be in defective condition should be replaced with a new one; replacement is more economical and what is perhaps more important, safer.

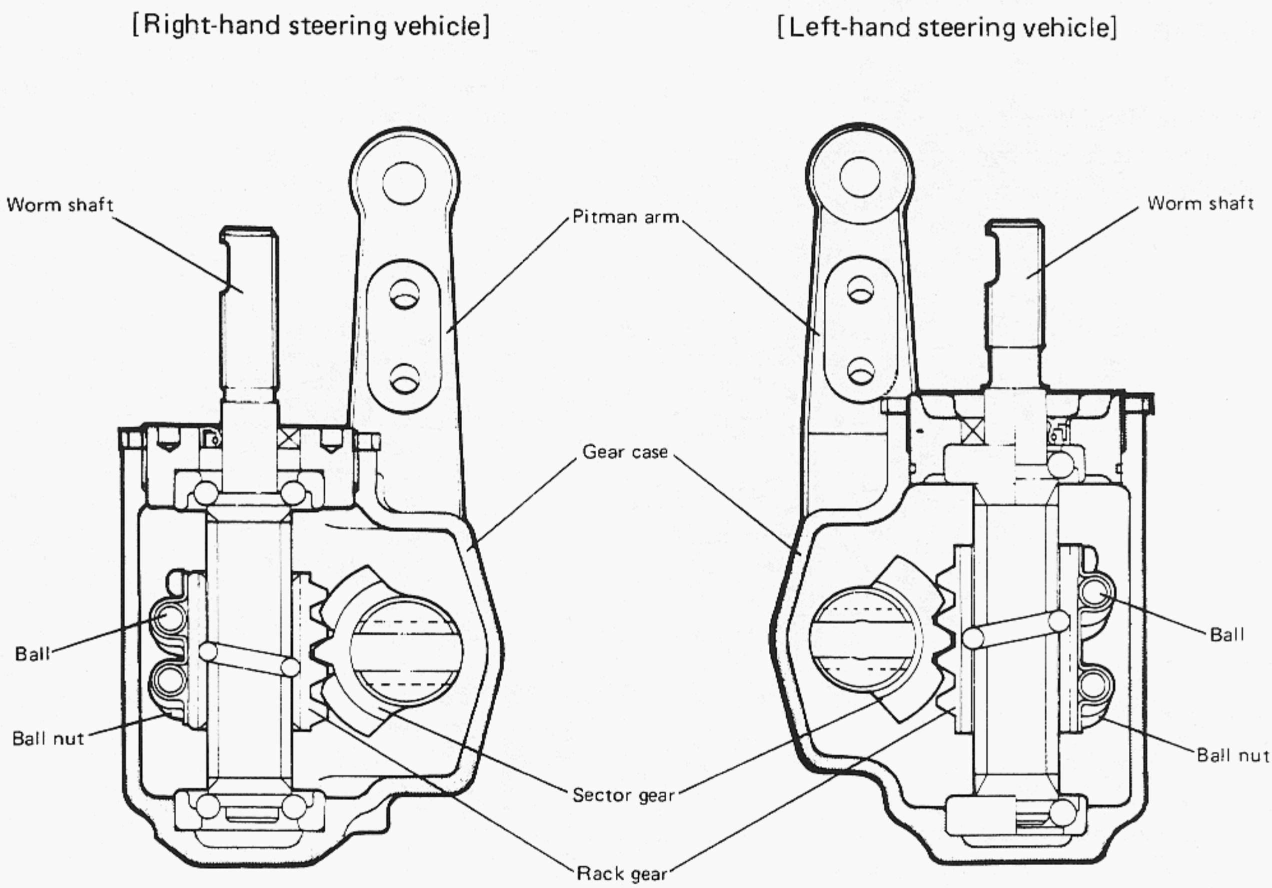


Fig. 18-2

18-4. REMOVAL

NOTE:

There are two types of steering column for this vehicle. They are double tube type and single tube type. Which type to be used varies with countries.

Illustrations show double tube type only, but the same removal and installation procedures are used for single tube type.

Both types of column may be easily removed and installed. For installation, it is important that only the specified screws, bolts, and nuts be used as designated and that they are tightened to the specified torque.

When removing the column assembly from the car, special care must be taken in handling it. Use of a steering wheel puller other than the steering wheel remover recommended in this manual or a sharp blow on the end of the steering shaft, leaning on the assembly, or dropping the assembly is prohibited. Any of such actions could shear the plastic shear pins which maintain column length especially with the double tube type column.

Steering Hand Wheel

1) Disconnect negative battery cable.
2) Pull horn button to remove.

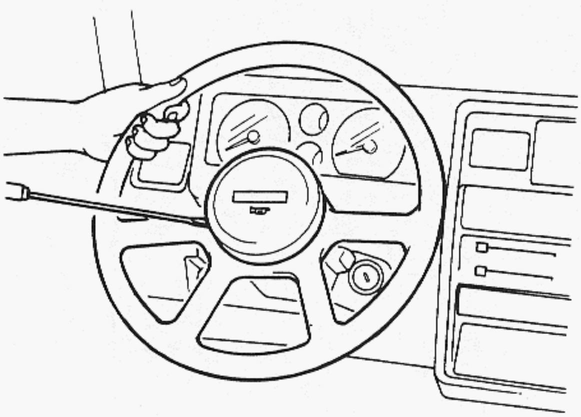


Fig. 18-3

3) After loosening steering shaft nut, remove steering wheel by using special tool.

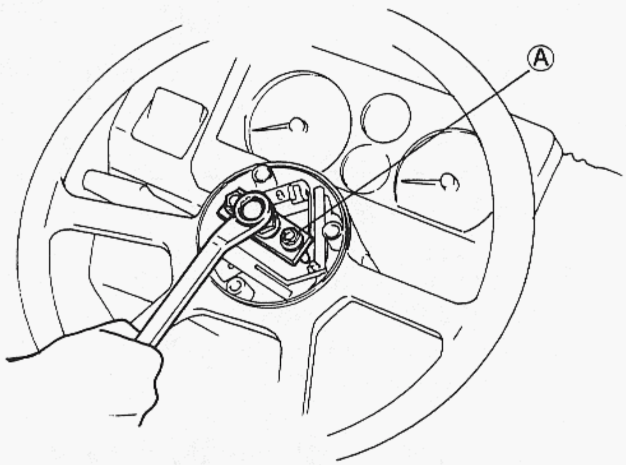


Fig. 18-4 Ⓐ Special tool (Steering wheel remover 09944-36010)

Steering Column

1) After removing steering handwheel according to the foregoing step, remove steering covers (lower & upper).

NOTE:

After removing instrument lower panel, loosen 2 screws and 4 nuts securing steering column to remove upper cover.

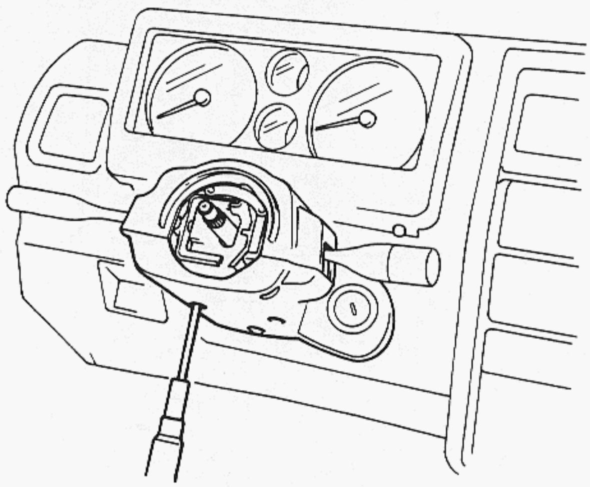


Fig. 18-5

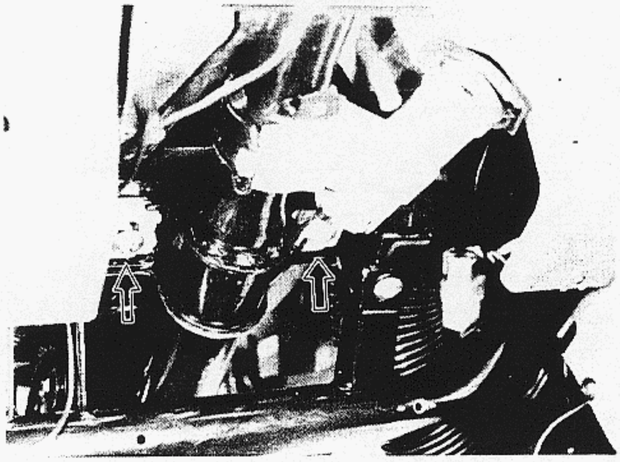


Fig. 18-6

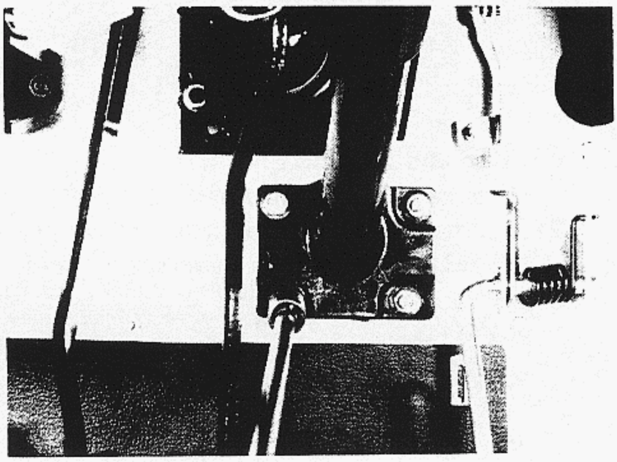


Fig. 18-7

2) Disconnect combination switch couplers and remove combination switch.

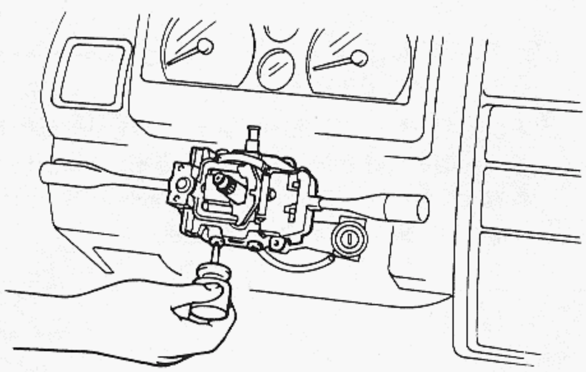


Fig. 18-8

3) Remove the bolt joining steering shafts in engine room.

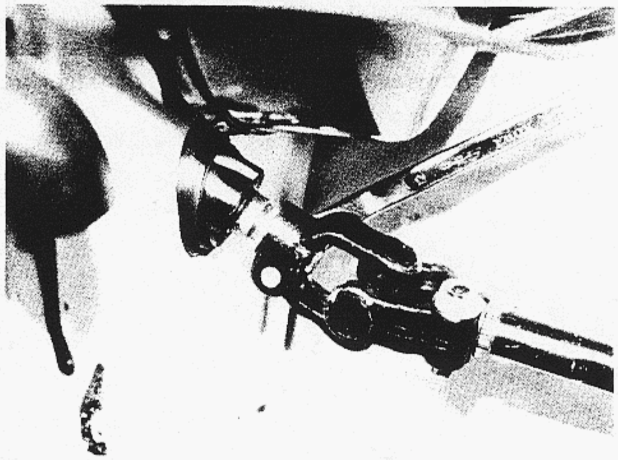


Fig. 18-9

4) Remove steering column ass'y.

NOTE:

- **Don't separate double tube type steering column assembly into steering column and shaft. If column or shaft is defective, replace as an assembly.**
- **Single tube type steering column assembly can be separated into steering column and shaft. If either part is found defective, disassemble the assembly and replace defective part.**

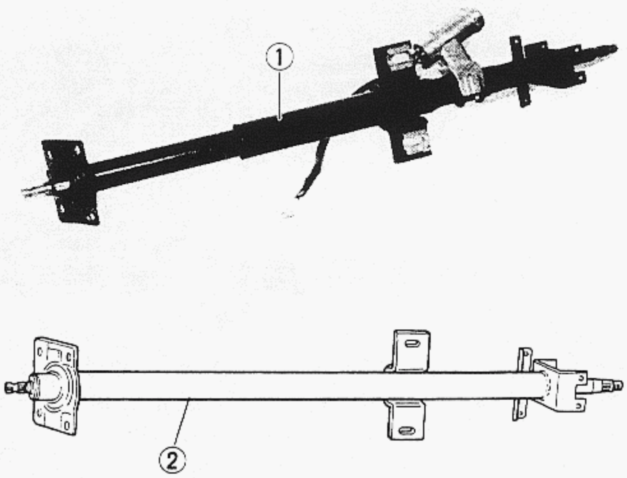


Fig. 18-10 ① *Double tube type (Can't be disassembled)*
② *Single tube type (Can be disassembled into shaft and column)*

Steering Lock (Applicable to Vehicle Equipped with Steering Lock)

1) After removing steering column, loosen and remove steering lock mounting bolts. Use care not to damage aluminum part of steering lock body with center punch.

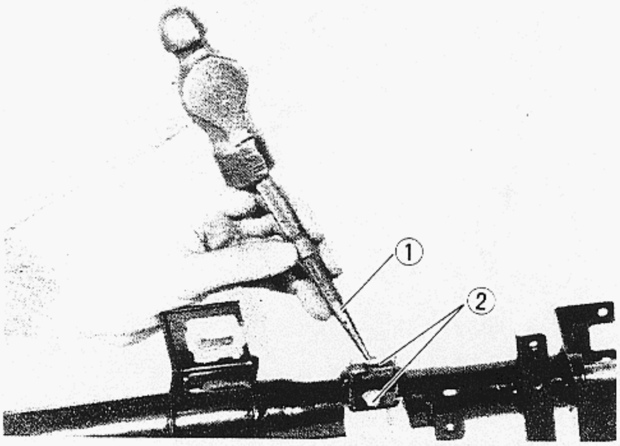


Fig. 18-11

1. Center punch (with sharp point)
2. Steering lock mounting bolts

2) Remove steering lock assembly from steering column.

Gear Box

1) Remove joint bolt.

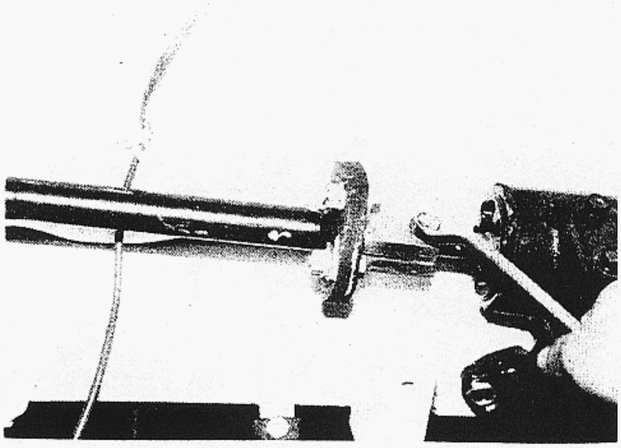


Fig. 18-12

2) Remove radiator under cover, and disconnect ball stud of drag rod using special tool and steering damper from pitman arm.

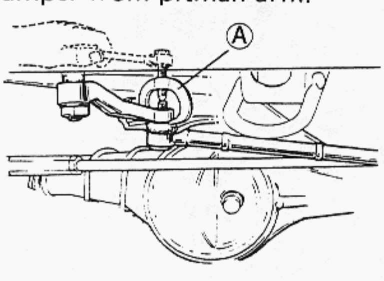


Fig. 18-13 Ⓐ *Special tool (Tie-rod end remover 09913-65210)*

3) Steering gear box is secured in place by mounting bolts. Remove these bolts and take down gear box.

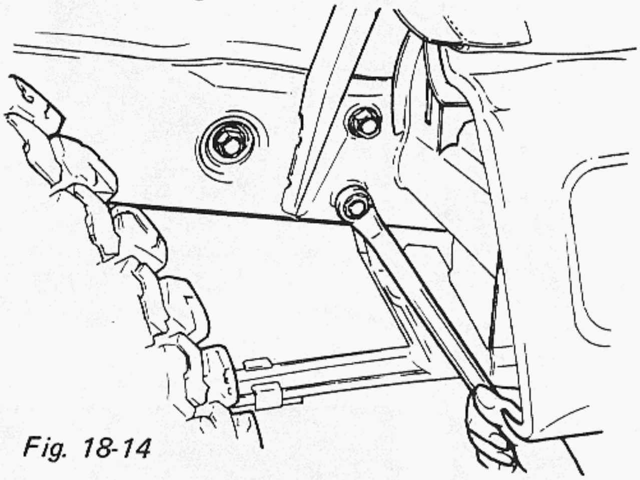


Fig. 18-14

Tie Rod and Tie Rod End

1) Hoist car and remove wheels.
2) Remove drag rod castle nut, and then remove tie rod and tie rod end using special tool.

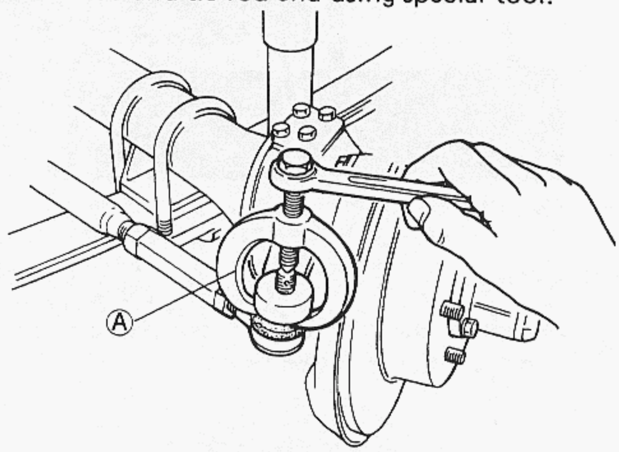
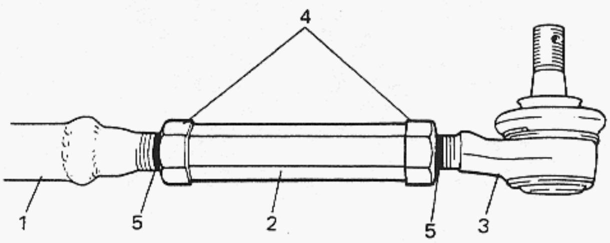


Fig. 18-15 Ⓐ *Special tool (Tie-rod end remover 09913-65210)*

3) For ease of adjustment after installation, mark tie rod and tie rod end to indicate lock nut positions. Then loosen each lock nut and separate tie rod and tie rod end.



1. Tie rod
2. Turnbuckle
3. Tie rod end
4. Lock nut
5. Marking to be made

Fig. 18-16

18-5. INSPECTION OF COMPONENTS

Steering Gear Box

[Oil level]

Oil surface should be up to the level as shown in below figures. If not, add prescribed gear oil, SAE 90.

Right hand steering vehicle

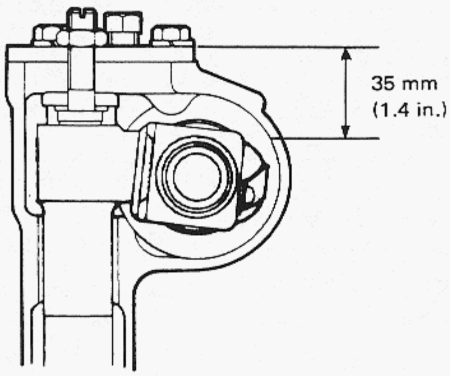


Fig. 18-17

Left hand steering vehicle

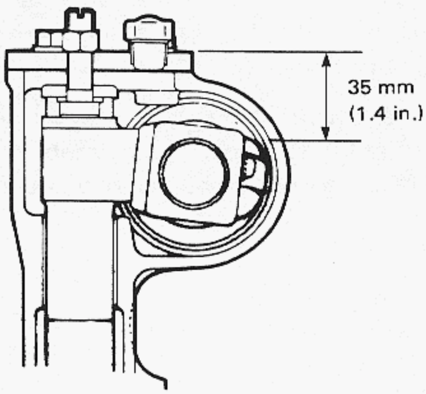


Fig. 18-18

[Adjustment of worm shaft starting torque]

The steering gear box is provided with adjusting bolt ① which gives preload to sector shaft.

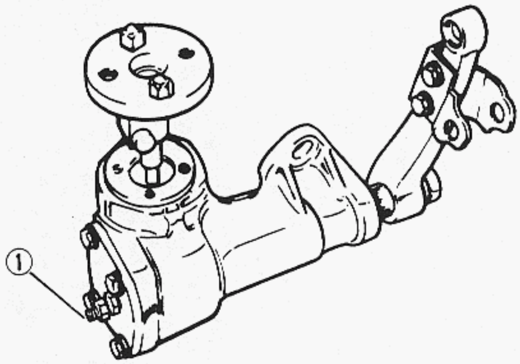


Fig. 18-19 ① Adjusting bolt

Make an adjustment according to the following procedure.

1) Check worm shaft to ensure that it is free from thrust play.
2) Position pitman arm in parallel with worm shaft as shown below.
   (With pitman arm in this position, front wheel is in straightforward state.)

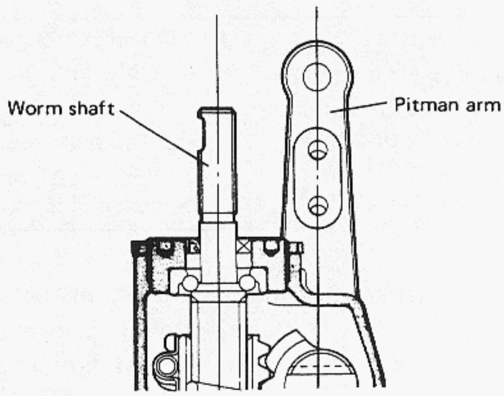


Fig. 18-20

3) Measure worm shaft starting torque from its position in the straightforward state in 2), using a spring balance and string as shown in below figure.

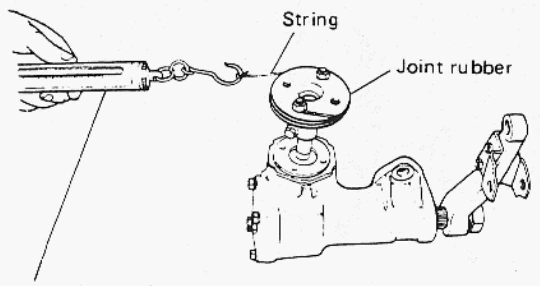


Fig. 18-21

Worm shaft (including sector shaft) starting torque (with torque wrench)	Right-hand steering vehicle	7.5 – 13.0 kg-cm (0.54 – 0.94 lb-ft)
	Left-hand steering vehicle	6.0 – 10.0 kg-cm (0.43 – 0.72 lb-ft)

Worm shaft (including sector shaft) starting torque (with spring balance)	Right-hand steering vehicle	1.97 – 3.42 kg (4.34 – 7.53 lb)
	Left-hand steering vehicle	1.58 – 2.63 kg (3.48 – 5.80 lb)

If measured torque is not within the specification, carry out adjustment with adjusting bolt ① to meet specification and check to confirm it again.

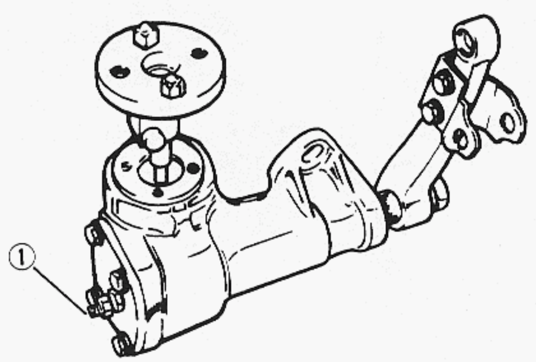


Fig. 18-22

4) If worm shaft starting torque is checked all right, another check should be carried out on worm shaft operating torque in its entire operating range (turning the worm shaft all the way to the right and left) as shown in Fig. 18-21.

Worm shaft (including sector shaft) operating torque (with torque wrench)	Right-hand steering vehicle	Under 13.0 kg-cm (Under 0.94 lb-ft)
	Left-hand steering vehicle	Under 12.0 kg-cm (Under 0.86 lb-ft)

Worm shaft (including sector shaft) operating torque (with spring balance)	Right-hand steering vehicle	Under 3.42 kg (Under 7.53 lb)
	Left-hand steering vehicle	Under 3.15 kg (Under 6.96 lb)

If measured torque does not conform to specification, readjust worm shaft starting torque in straightforward state by means of adjusting bolt ①, and then recheck worm shaft operating torque.

If the specified value is not attained even after readjustment, it is advisable to replace the gear box with a new gear box ass'y.

18-6. CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

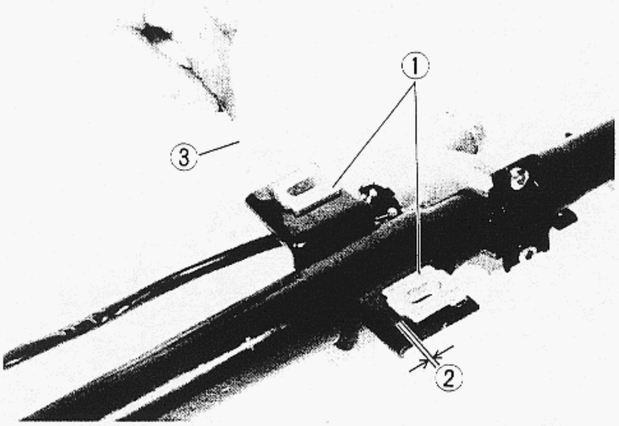
Cars involved in accidents resulting in body damage or where the steering column has been impacted may also have a damaged or misaligned steering column.

In such a case, following steps 1) through 5) should be performed for double tube type steering column and 4) through 6) for single tube type steering column.

Checking Procedure

1) Check capsules on steering column bracket; all should be within 1.0 mm (0.039 in) from the bottom of slots. If not, steering column assembly should be replaced. Use thickness gauge for convenience.

NOTE:
This inspection is required only for double tube type steering column which has capsules mounted on column bracket with 4 pins.



1. Capsules
   Each capsule should be within 0 – 1.0 mm (0 – 0.039 in.) from the bottom of slot. If not, replace column assembly.
2. Within 0 – 1.0 mm (0 – 0.039 in)
3. Thickness gauge

Fig. 18-23

2) Take measurement "A" as shown. If it is shorter than specified length, replace column assembly with new one.

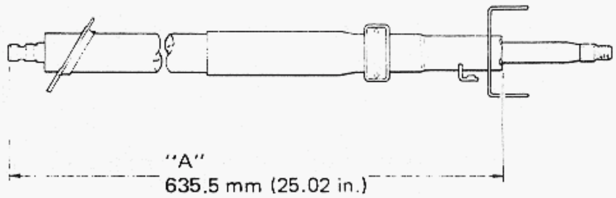


Fig. 18-24

3) Take measurement "B" of steering lower shaft as shown. If it is shorter than specified length, replace it with new one.

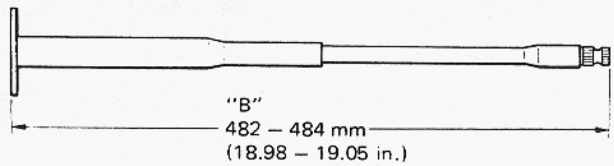


Fig. 18-25

4) Check steering shaft joints and shaft for any damages such as crack, breakage, malfunction or excessive play. If anything is found faulty, replace.

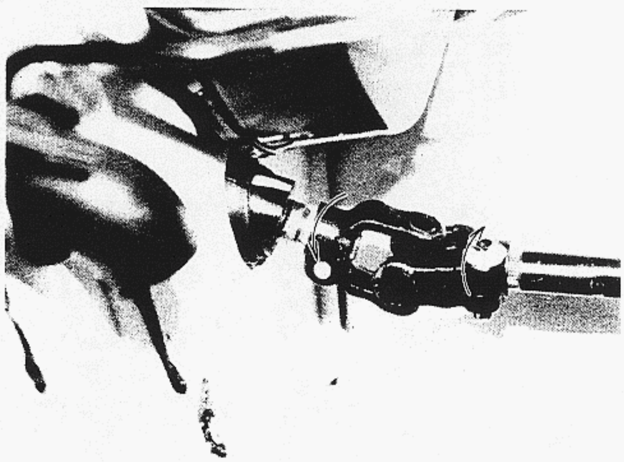


Fig. 18-26

5) Check steering shaft for smooth rotation. If found defective, replace as column assembly.
6) Check steering shaft and column for bend, cracks or deformation. If found defective, replace.

18-7. IMPORTANT STEPS IN REINSTALLATION

Reverse removal procedure for installation, noting the following.

Steering Lock (Applicable to Vehicle Equipped with Steering Lock)

1) Position groove of steering shaft in the center of hole in column.

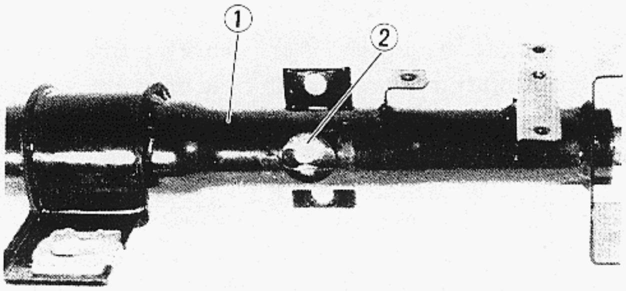


Fig. 18-27 1. Steering column 2. Steering shaft

2) Align hub on steering lock with groove of steering shaft and rotate shaft to assure that steering shaft is locked.

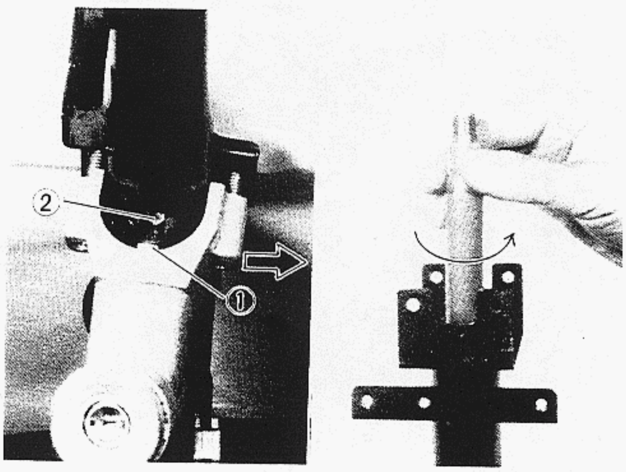


Fig. 18-28 1. Hub 2. Groove

3) Tighten 2 new bolts until head of each bolt is broken off.

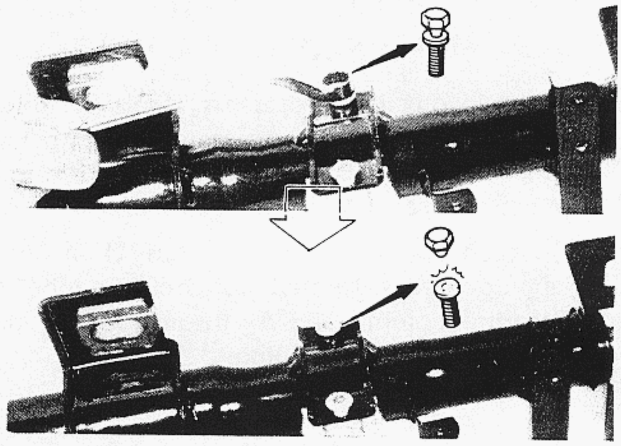


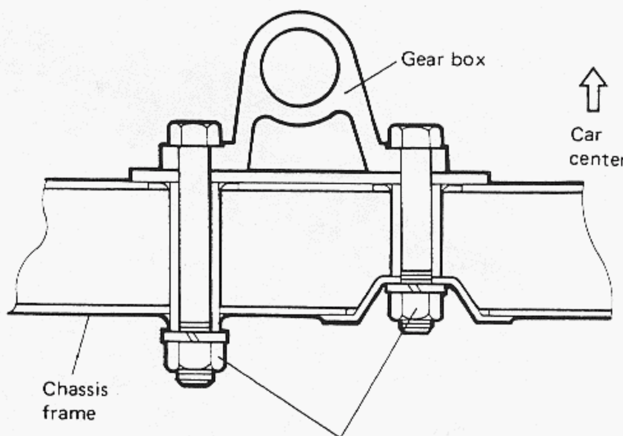
Fig. 18-29

4) Turn ignition key to "ACC" or "ON" position and check to be sure that steering shaft rotates smoothly. Also check for lock operation.

5) Install steering column. Refer to the following page.

Steering Gear Box

Put steering gear box bolts through from inside of car and tighten nuts to specified torque.

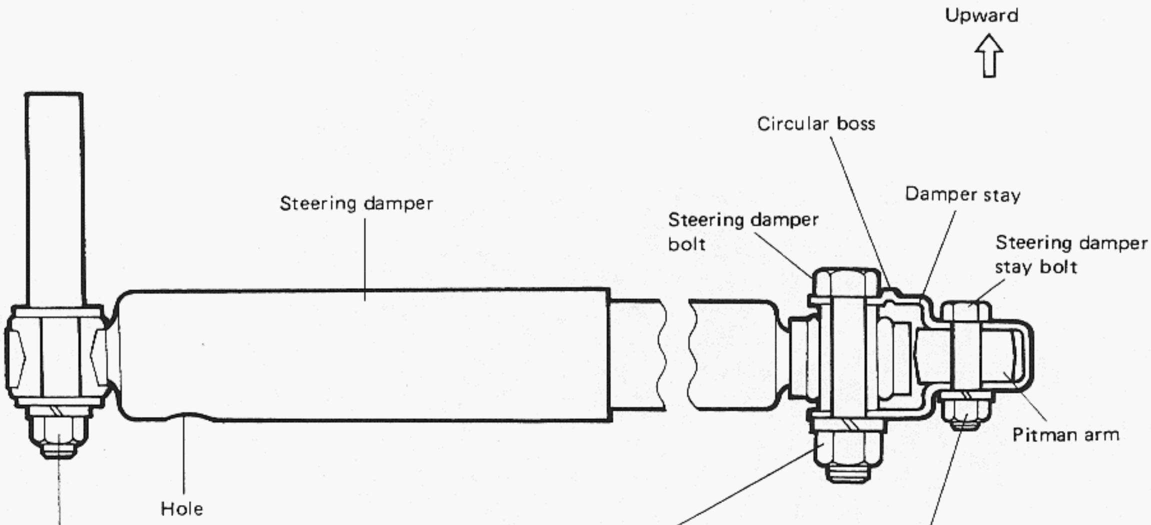


Steering gear box nut tightening torque
70 – 90 N·m 7.0 – 9.0 kg-m 51.0 – 65.0 lb-ft

Fig. 18-29-1

Steering Damper

- Install steering damper with larger diameter hole end directed toward pitman arm and hole in outer shell downward.
- Install steering damper stay, directing its circular boss side upward.
- Mount steering damper and steering damper stay bolts from the top.
- Torque steering damper pin nut and damper nut to specification while directing steering to straightforward state (with pitman arm in parallel with center line of car).



Steering damper pin nut tightening torque
22 – 35 N·m 2.2 – 3.5 kg-m 16.0 – 25.0 lb-ft

Steering damper nut tightening torque
35 – 55 N·m 3.5 – 5.5 kg-m 25.5 – 39.5 lb-ft

Steering damper stay nut tightening torque
18 – 28 N·m 1.8 – 2.8 kg-m 13.5 – 20.0 lb-ft

Fig. 18-29-2

Single Tube Type Steering Column

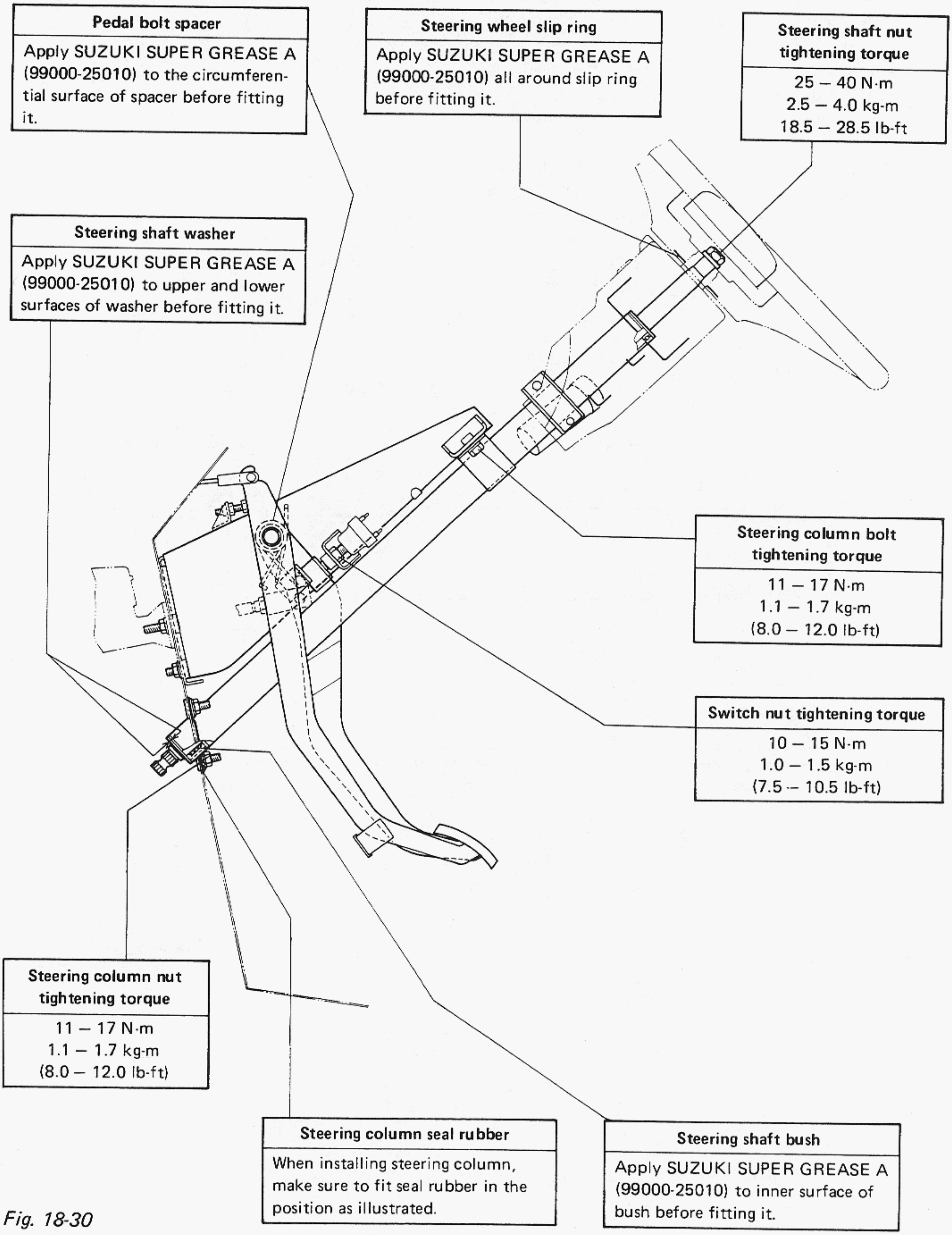


Fig. 18-30

Double Tube Type Steering Column

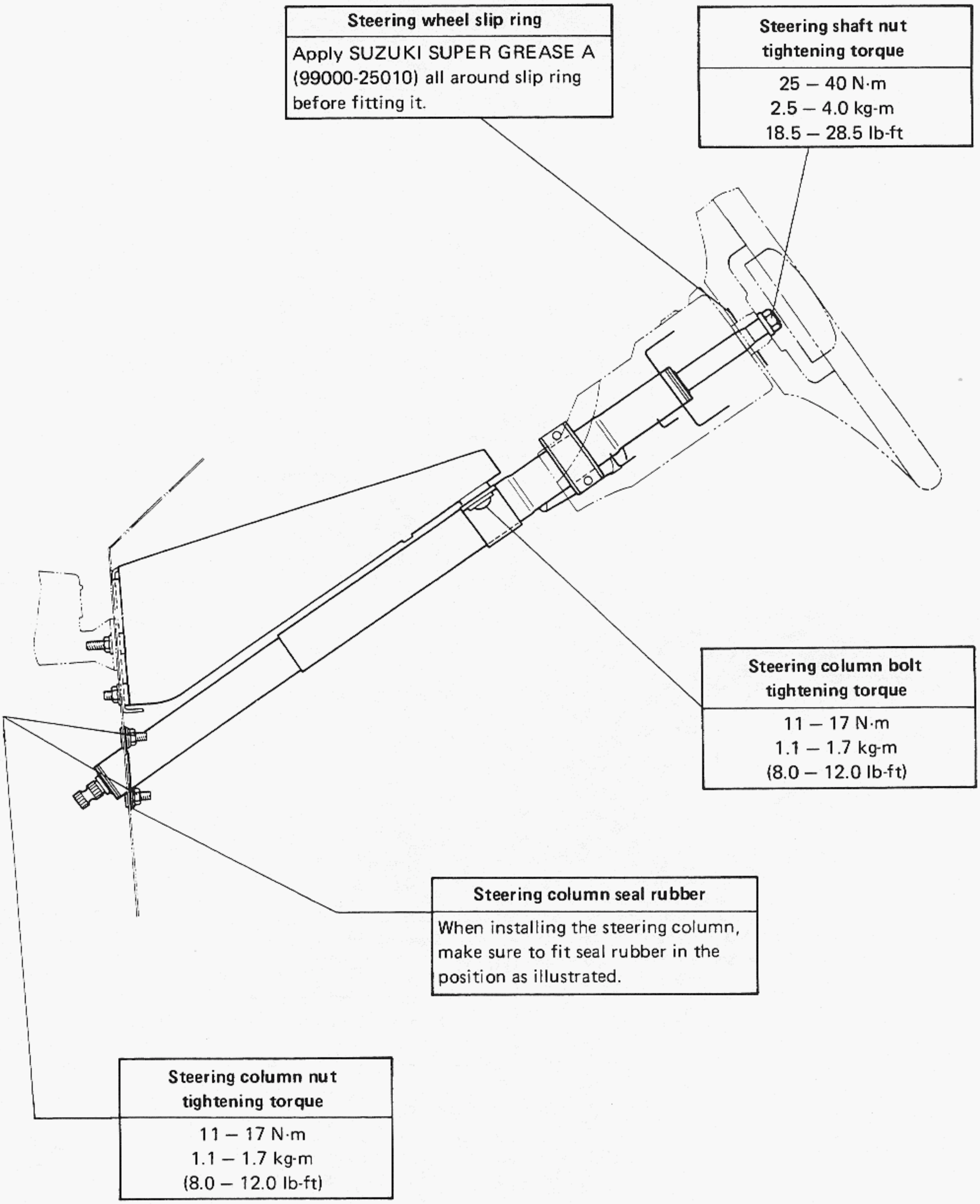


Fig. 18-31

Steering Lower Shaft and Joint

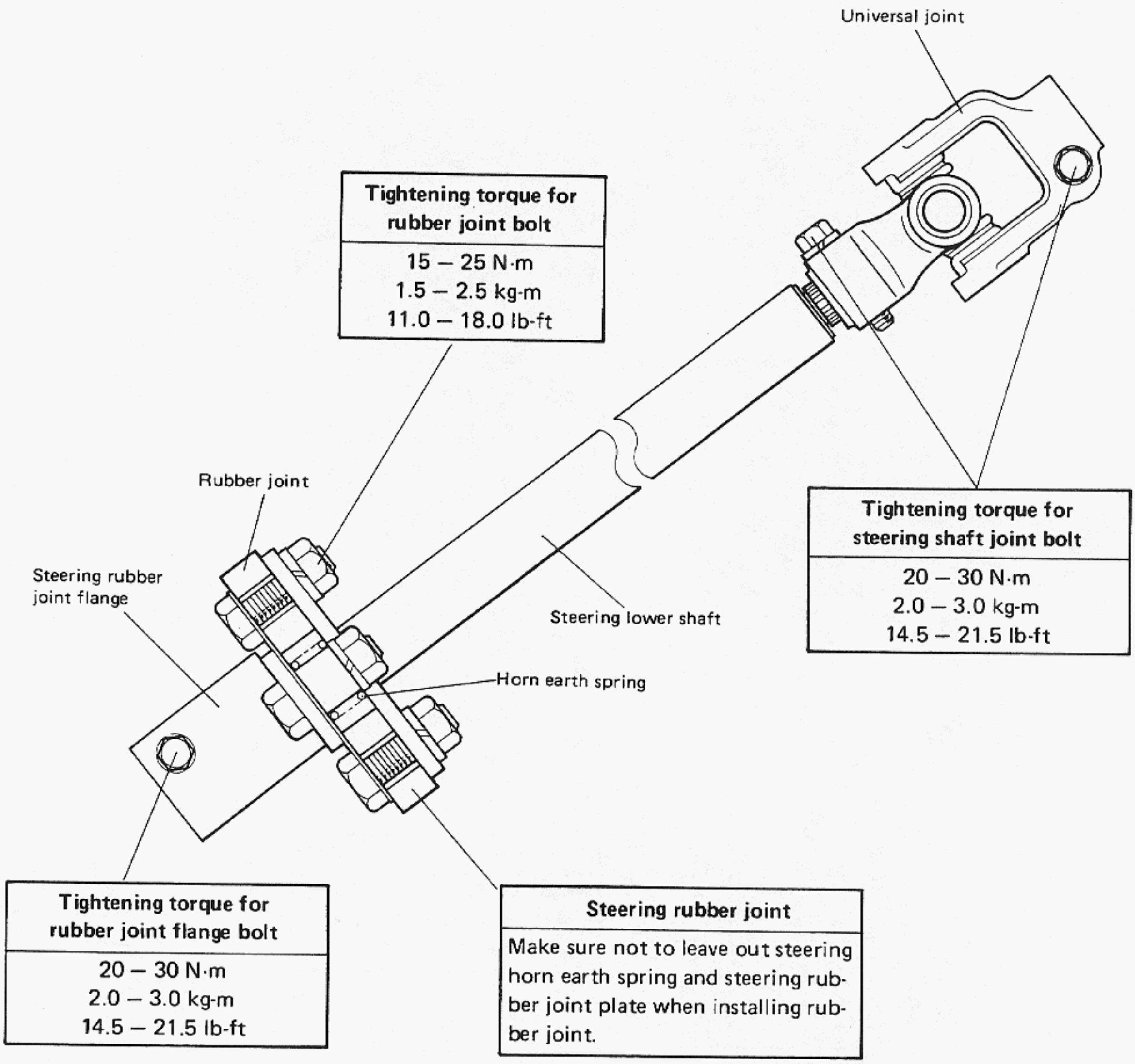


Fig. 18-32

Steering Handwheel

Two requirements must be met, among others, in installing and setting steering wheel: 1) check to be sure that handwheel play meets specification, and 2) set it in such a way that, with front wheels in straightforward state, its two spokes are horizontal.

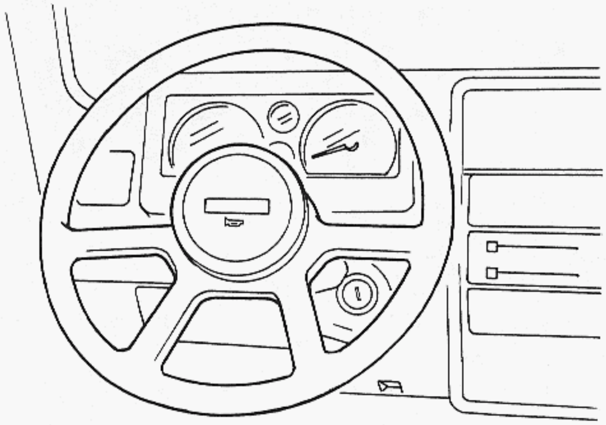
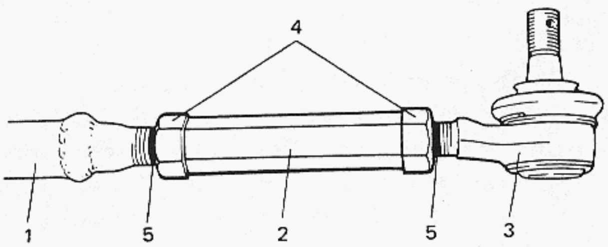


Fig. 18-33

Tie Rod and Tie Rod End

1) Install tie rod end to tie rod, aligning each lock nut to respective marks scribed before disassembly.



1. Tie rod
2. Turnbuckle
3. Tie rod end
4. Lock nut
5. Marking to be made

Fig. 18-34

2) Connect tie rod end to knuckle and tie rod to drag rod. Tighten castle nut until holes for split pin are aligned, but only within specified torque.
3) Bend split pin.
4) Inspect for proper toe (Refer to 18-8 WHEEL ALIGNMENT).
5) After confirming proper toe, tighten tie rod end lock nuts to specified torque.

18-8. WHEEL ALIGNMENT

Front alignment refers to the angular relationship between the front wheels, the front suspension attaching parts and the ground. Generally, the only adjustment required for front alignment is toe setting. Camber and caster can't be adjusted. Therefore, should camber or caster be out of specification due to the damage caused by hazardous road conditions or collision, whether the damage is in chassis frame (body) or in suspension should be determined and damaged body should be repaired or damaged suspension should be replaced.

Toe Setting

Toe is the turning in or out of the front wheels. The purpose of a toe specification is to ensure parallel rolling of the front wheels (Excessive toe-in or toe-out may increase tire wear).
Amount of toe can be obtained by subtracting "A" from "B" as shown in figure and therefore is given in mm (in.).

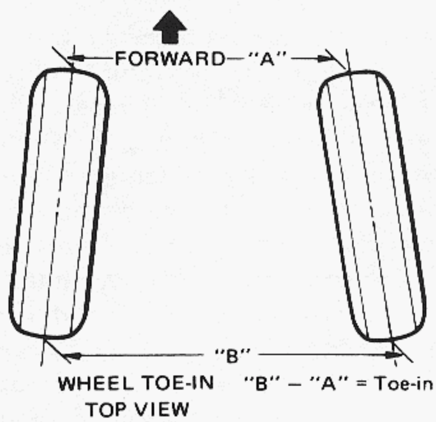


Fig. 18-35

Camber

Camber is the tilting of the front wheels from the vertical, as viewed from the front of the car. When the wheels tilt outward at the top, the camber is positive. When the wheels tilt inward at the top, the camber is negative. The amount of tilt is measured in degrees.

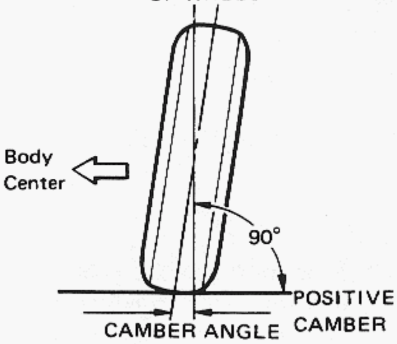


Fig. 18-36

Toe Adjustment

1. Before making any adjustment affecting toe setting, the following checks and inspections should be made to insure correctness of alignment readings and alignment adjustments:
1) Check all tires for proper inflation pressures and approximately the same tread wear.
2) Check steering and suspension system for looseness. If excessive looseness is noted, it must be corrected before adjusting.
3) Check for run-out of wheels and tires.
4) Consideration must be given to excess loads, such as tool boxes. If this excess load is normally carried in the car, it should remain in the car during alignment checks.
5) Consider condition of the equipment being used to check alignment and follow manufacture's instructions.
6) Regardless of equipment used to check alignment, the car must be on a level surface both fore and aft and transversely.
7) Check to be sure that front wheels are set in straightforward driving position.

2. Toe is adjusted by changing tie rod length. Loosen tie rod end lock nuts first and then rotate turnbuckle ① to align toe-in to specification. At this time, thread length "A" and "B" should be equal. After adjustment, tighten lock nuts to specified torque.

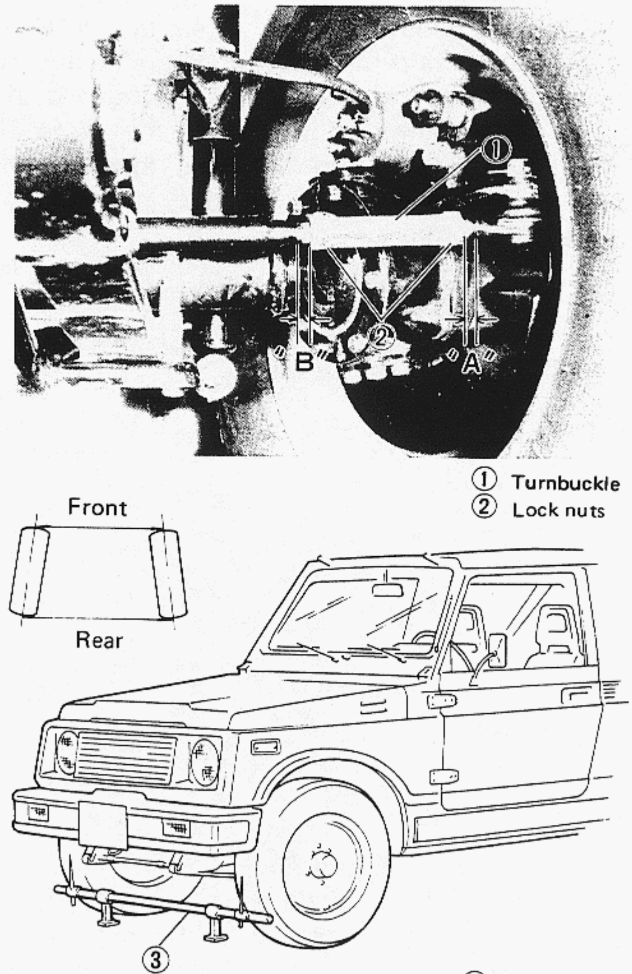


Fig. 18-37

Camber and Caster Adjustment

Should camber or caster be found out of specifications upon inspection, locate its cause first. If it is in damaged, loose, bent, dented or worn suspension parts, they should be replaced. If it is in chassis frame (car body), repair it so as to attain specifications.

To prevent possible incorrect reading of camber or caster, car front end must be moved up and down a few times before inspection.

Reference Information:

SIDE SLIP:

For inspecting front wheel side slip with side slip tester:

Side slip limit:	Less than 3 mm/m (Less than 0.118 in/3 ft)

If side slip exceeds this limit, toe-in or front wheel alignment may not be correct.

18-9. MAINTENANCE SERVICES

Steering Handwheel Play

The wheel play is proper if it is anywhere between 10 and 30 mm (0.4 and 1.2 in.). An unusually large play means that the ball-and-socket joints are loose or that the wear in the steering gear box is excessively large.

Replacement of the worn joint will provide a proper handwheel play.

If steering handwheel play is excessive though no each joint of steering system rattles, adjust worm shaft starting torque of steering gear box by referring to item of "Adjustment of worm shaft starting torque."

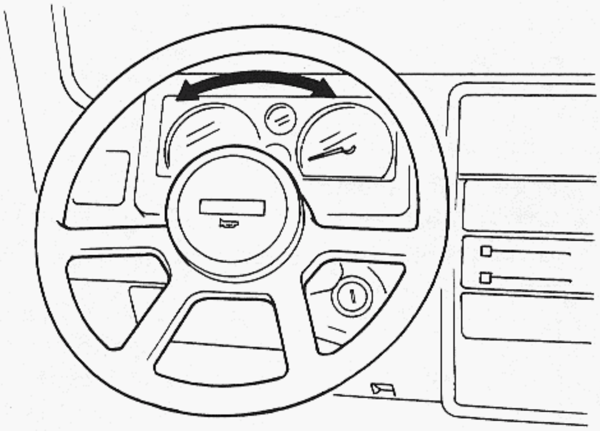


Fig. 18-38

Steering Shaft Joint

Check universal joint of the steering shaft for rattle and damage. If rattle and damage is found, replace defective part with a new one.

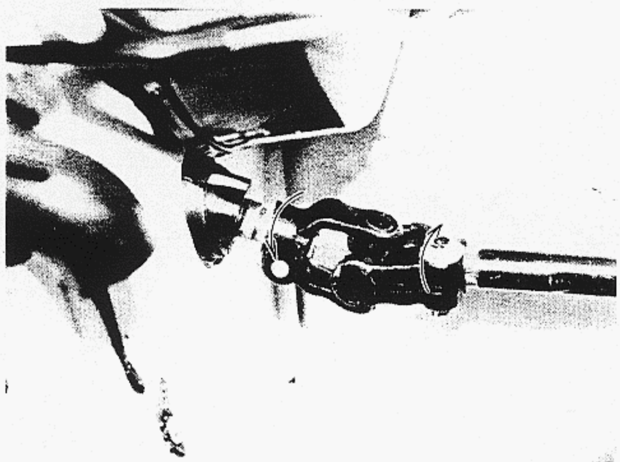


Fig. 18-39

Steering Rubber joint

Inspect rubber joint for evidence of crack or breakage, and make sure that its bolts are tight.

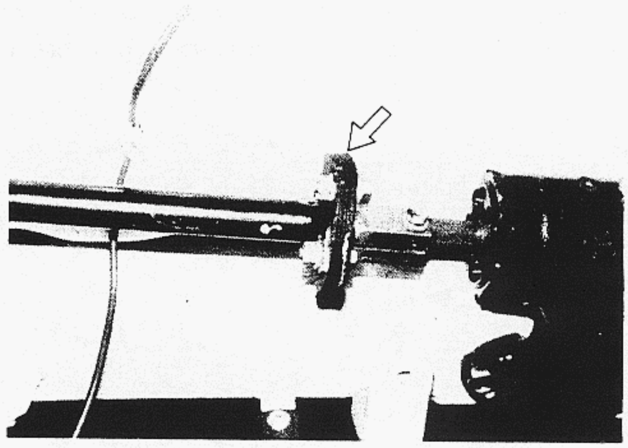


Fig. 18-40

Steering Link & Tie Rod

Inspect steering link and tie rod for bend and rattle where they are joined. Inspect ball joint boots in steering system for leaks, detachment, tear or other damage. If one of such malconditions is found, replace defective part with a new one.

Check the following bolts and nuts (① – ⑦) for tightness and retighten them as necessary.

Refer to "RECOMMENDED TORQUE SPECIFICATIONS" in this section for tightening torque.

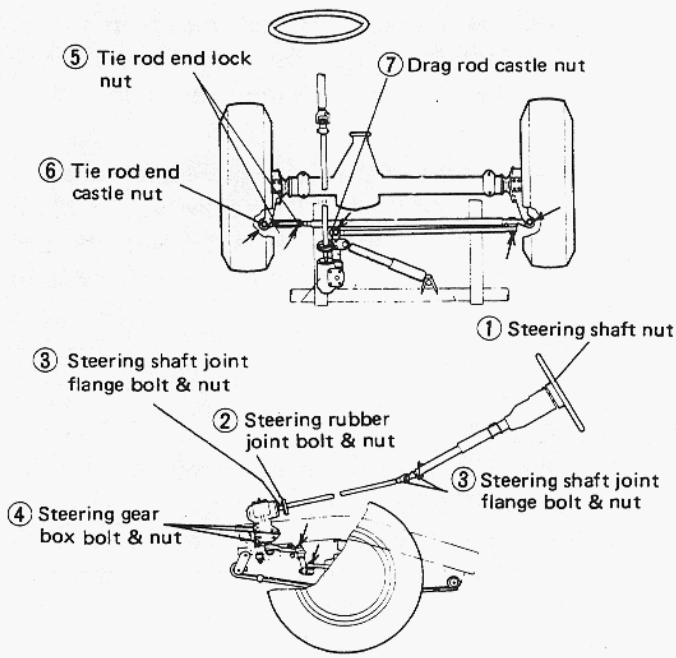


Fig. 18-41

Steering Gear Box

Check steering gear box for evidence of oil leakage. If leakage is found, repair or replace and then refill specified oil to specified level.

Refer to "18-5 INSPECTION OF COMPONENT" in this section for steering gear box oil.

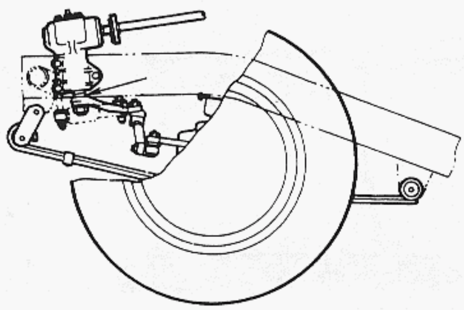


Fig. 18-41-1

Tires

When replacement is necessary, the original equipment type tire should be used. Refer to Tire Placard.

Replacement tires should be of the same size, load range and construction as those originally on the car. Use of any other size or type tire may affect ride, handling, speedometer/odometer calibration, vehicle ground clearance and tire or snow chain clearance to body and chassis.

NOTE:

Do not mix different types of tires on the same car such as radial, bias and bias-belted tires except in emergencies, because car handling may be seriously affected and may result in loss of control.

It is recommended that new tires be installed in pairs on the same axle. If necessary to replace only one tire, it should be paired with the tire having the most tread, to equalize braking traction.

[Inspection]

- Check tires for uneven or excessive wear, or damage. If defective, replace.
- Check inflating pressure of each tire and, as necessary, adjust pressure to specification.
- Check wheels for dent, crack or other damage.
- Check wheel nuts for tightness.

Tightening torque for wheel nuts	50 – 80 N·m 5.0 – 8.0 kg-m (36.5 – 57.5 lb-ft)

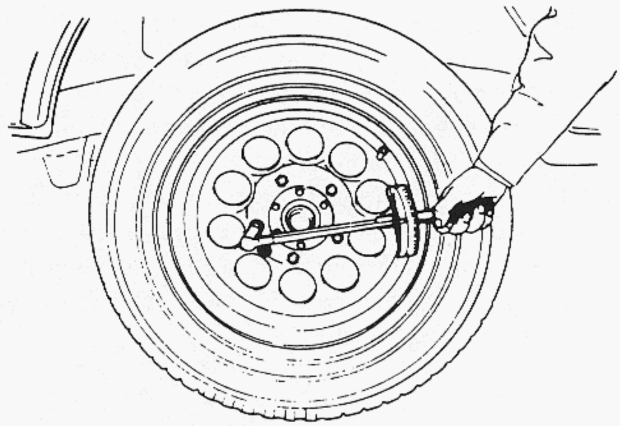


Fig. 18-42

[Tire wear indicator]

Check wear indicator shown in figure, and replace tire when its wear is the same level as the indicator.

Tire service limit	Less than 1.6 mm (0.063 in.) depth of tread at two places.

NOTE:

The mud & snow tire has a platform to indicate wear in addition to tire tread wear indicator. It shows up when 50% of tire tread is worn out. When driving on muddy or snowy roads, check if its wear is the same level as the platform and if it does, replace the tire.

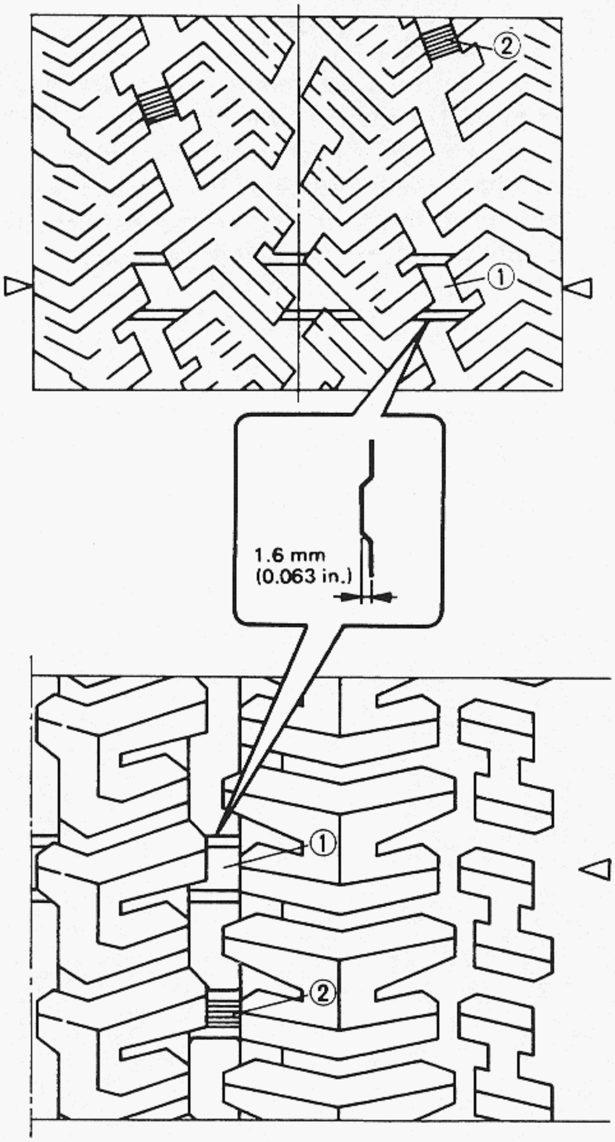


Fig. 18-43 ① *Tire tread wear indicator*
② *Wear indicating platform*

[Inflation of tires]

- Tire inflation pressures are listed on the Tire Placard at driver's side body front panel next to instrument panel.
- Tire inflation pressures should be checked (including spare tire) at least monthly and when significantly changing the load in the car.
- Always check tire inflation pressures when tires are "cold".
- Always use tire pressure gauge when checking inflation pressure.
- Be sure to reinstall tire inflation valve caps to prevent dirt and moisture from getting into valve core, as they may cause air leakage.
- If air loss occurs while driving, do not drive on the deflated tire more than is needed to stop safety. Driving even a short distance on a deflated tire can damage a tire and wheel beyond repair.

[Tire rotation]

"Rotate" tires at the regular intervals in order to equalize tire wear and thereby make full use of each tire. Refer to below figure for the scheme of rotation. Adherence to this scheme prolongs tire life.

NOTE:

Before installing wheels, remove any build-up of corrosion on the wheel mounting surface and brake drum or disc mounting surface by scraping and wire brushing. Installing wheels without good metal-to-metal contact at the mounting surfaces can cause wheel nuts to loosen, which can later allow a wheel to come off while the car is moving.

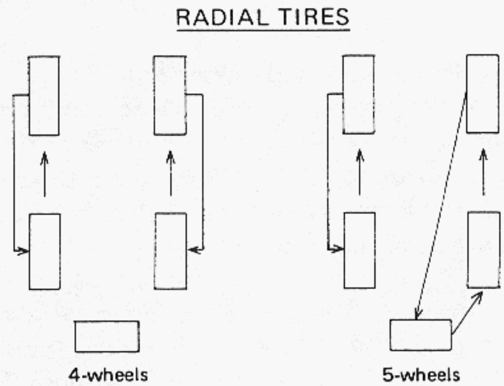
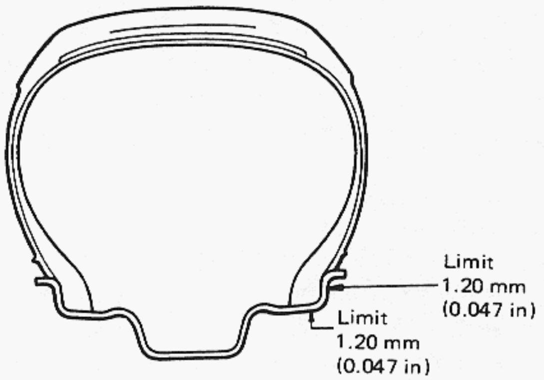


Fig. 18-44

[Wheels]

Wheels must be replaced if they are bent, dented, have excessive lateral or radial runout, leak air through welds, have elongated bolt holes, if lug nuts won't stay tight, or if they are heavily rusted. Wheels with greater runout than shown in below figure may cause objectional vibrations. Replacement wheels must be equivalent to the original equipment wheels in load capacity, diameter, rim width, offset and mounting configuration. A wheel of improper size or type may affect wheel and bearing life, brake cooling, speedometer/odometer calibration, car ground clearance and tire clearance to the body and chassis.



*TOTAL INDICATOR READING
IGNORE INDICATOR "JUMPS"
DUE TO WELD SEAMS, PAINT
RUNS, SCRATCHES, ETC.

Fig. 18-45

Wheel repairs that use welding, heating, or peening are not approved. All damaged wheels should be replaced.

[Tire demounting and mounting]
Use a tire changing machine to mount or demount tires. Follow the equipment manufacture's instructions. Do not use hand tools or tire irons alone to change tires as they may damage the tire beads or wheel rim.

Rim bead seats should be cleaned with a wire brush or coarse steel wool to remove lubricants, old rubber and light rust. Before mounting or demounting a tire, the bead area should be well lubricated with an approved tire lubricant.

After mounting, inflate to 220 kPa (32 psi) so that beads are completely seated.

WARNING:
Do not stand over tire when inflating. Bead may break when bead snaps over rim's safety hump and cause serious personal injury.
Do not exceed 220 kPa (32 psi) pressure when inflating. If 220 kPa (32 psi) pressure will not seat beads, deflate, re-lubricate and reinflate.
Over inflation may cause the bead to break and cause serious personal injury.

Inflate to specified pressure.

[Tire repair]
There are many different materials and techniques on the market to repair tires. As not all of these work on all types of tires, tire manufacturers have published detailed instructions on how and when to repair tires. These instructions can be obtained from the tie manufacturer.

18-10. RECOMMENDED TORQUE SPECIFICATIONS

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
Steering shaft nut	25 – 40	2.5 – 4.0	18.5 – 28.5
Steering shaft rubber joint bolt	15 – 25	1.5 – 2.5	11.0 – 18.0
Steering shaft joint flange bolt	20 – 30	2.0 – 3.0	14.5 – 21.5
Steering gear box nut	70 – 90	7.0 – 9.0	51.0 – 65.0
Drag rod castle nut	30 – 70	3.0 – 7.0	22.0 – 50.5
Tie rod end castle nut	30 – 55	3.0 – 5.5	22.0 – 39.5
Tie rod end lock nut	70 – 100	7.0 – 10.0	51.0 – 72.0
Steering damper stay nut	18 – 28	1.8 – 2.8	13.5 – 20.0
Steering damper nut	35 – 55	3.5 – 5.5	25.5 – 39.5
Steering damper pin nut	22 – 35	2.2 – 3.5	16.0 – 25.0
Steering column bolt & nut	11 – 17	1.1 – 1.7	8.0 – 12.0

SECTION 19

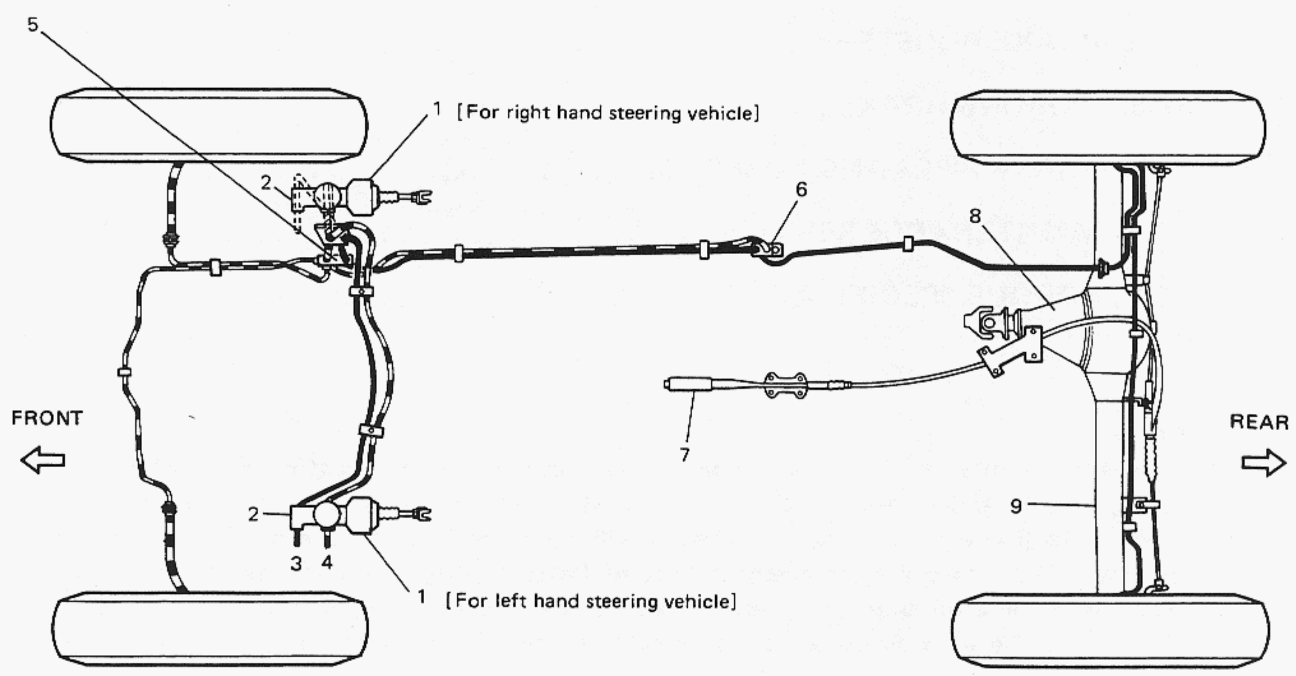
BRAKES

CONTENTS

NOTE:
All brake fasteners are important attaching parts in that they could affect the performance of vital parts and systems, and/or could result in major repair expense. They must be replaced with one of same part number or with an equivalent part if replacement becomes necessary. Do not use a replacement part of lesser quality or substitute design. Torque values must be used as specified during reassembly to assure proper retention of all parts. There is to be no welding as it may result in extensive damage and weakening of the metal.

19-1. GENERAL DESCRIPTION

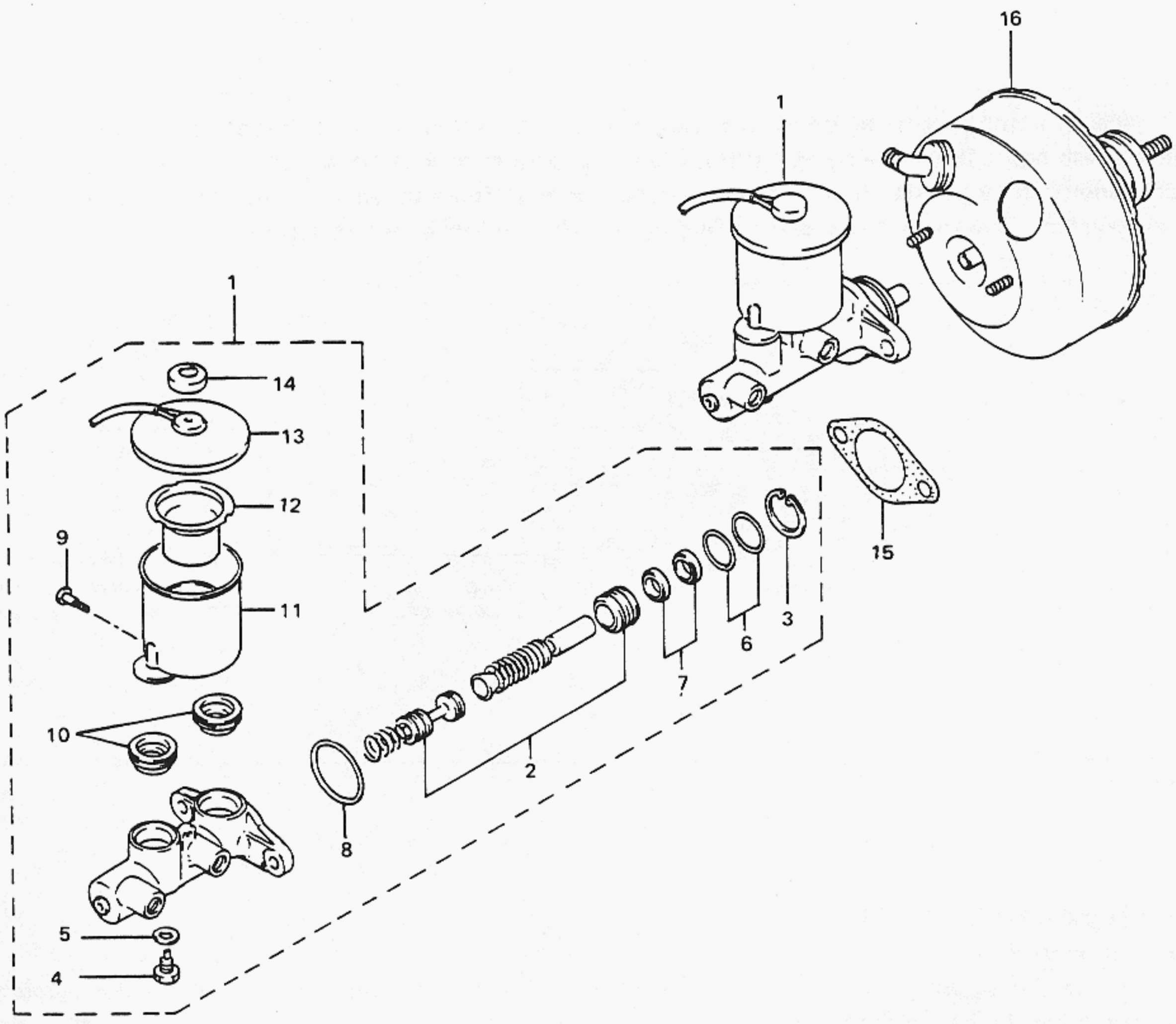
When the foot brake pedal is depressed, hydraulic pressure is developed in the master cylinder to actuate pistons (two in front and four in rear).
The master cylinder is a tandem master cylinder. Two brake pipes are connected to the master cylinder and they make two independent circuits. One connects the front brakes (right & left) and the other connects the rear brakes (right & left).
The proportioning and bypass (P & B) valve is included within the brake circuit which connects the master cylinder and the rear wheel brake.
In this brake system, the disc brake type is used for the front wheel brake and a drum brake type (leading/trailing shoes) for the rear wheel brake.
The parking brake system is mechanical. It applies brake force to only rear wheels by means of the cable and mechanical linkage system. The same brake shoes are used for both parking and foot brakes.



1. Brake booster
2. Master cylinder
3. Secondary side
4. Primary side
5. 6 way joint
6. P & B (Proportioning and bypass) valve
7. Parking brake lever
8. Differential
9. Rear axle housing

Fig. 19-1

MASTER CYLINDER



1. Brake master cylinder assembly
2. Brake master cylinder piston set
3. Piston stopper circlip
4. Secondary piston stopper bolt
5. Seal ring
6. Piston stopper seal ring
7. Cylinder cup
8. Master cylinder seal ring
9. Connector screw
10. Reservoir connector grommet
11. Master cylinder reservoir
12. Cylinder reservoir strainer
13. Cylinder reservoir cap
14. Breather cap
15. Master cylinder gasket
16. Brake booster assembly

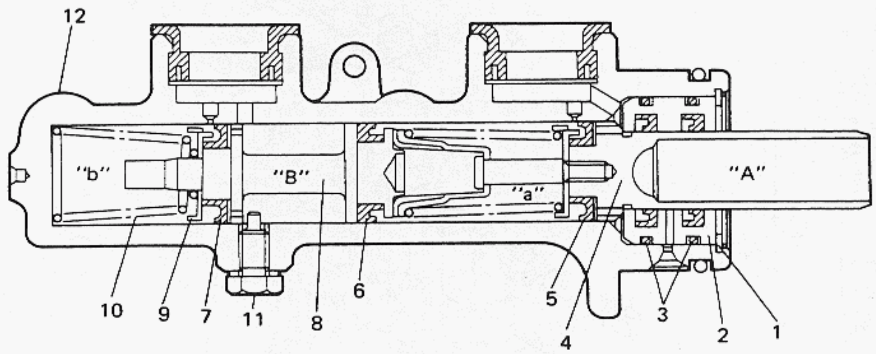
Fig. 19-2

MASTER CYLINDER ASSEMBLY

[GENERAL DESCRIPTION]

The master cylinder has two pistons and three piston cups. Its hydraulic pressure is produced in the primary ("a" in the below figure) and secondary ("b") chambers. The hydraulic pressure produced in the primary chamber ("a") acts on the front wheel brakes (right & left).
Also, the hydraulic pressure produced in the secondary chamber ("b") acts on the rear wheel brakes (right & left).

NOTE:
Replace all components included in repair kits to service this master cylinder. Lubricate rubber parts with clean, fresh brake fluid to ease assembly. Do not use lubricated shop air on brake parts as damage to rubber components may result. If any hydraulic component is removed or brake line disconnected, bleed the brake system. The torque values specified are for dry, unlubricated fasteners.



1. Piston stopper circlip
2. Piston stopper
3. Piston stopper sealing
4. Primary piston
5. Piston cup
6. Secondary piston pressure cup
7. Piston cup
8 Secondary piston
9. Return spring secondary seat
10. Secondary piston return spring
11. Secondary piston stopper bolt
12. Master cylinder body

A : Primary piston
B . Secondary piston

Fig. 19-3

[Master cylinder OPERATION]

Normal operation

Depressing the brake pedal forces the primary piston "A" to move to the left in the below figure and consequently the hydraulic pressure is produced in the chamber "a".
By means of this pressure and the return spring force, the secondary piston "B" is also pushed to the left and thus the hydraulic pressure is produced in the chamber "b".

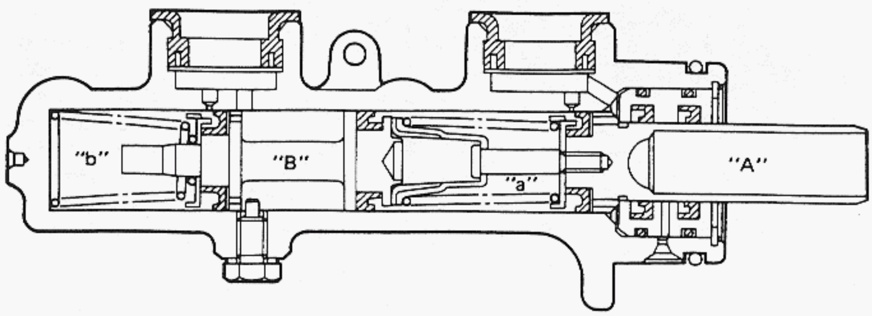


Fig. 19-3-1

One-circuit operation (Primary chamber "a" circuit failure)

Depressing the brake pedal forces the primary piston "A" to move as described previously, but since the brake circuit connected to the chamber "a" cannot hold the pressure, no pressure is produced in the fluid immediately ahead of the piston "A". The piston "A" keeps moving while compressing the spring and when it reaches the retainer, the piston "B" is pushed and begins to move. This causes the pressure to rise in the chamber "b" and the pressure acts on rear wheel brakes (right & left).

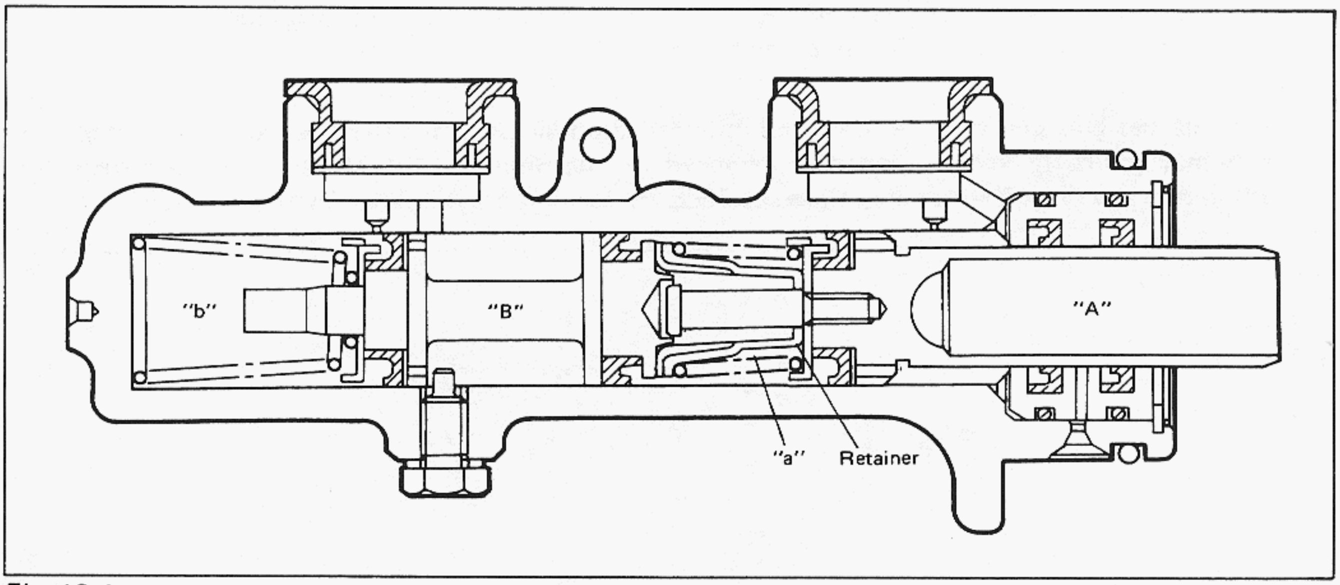


Fig. 19-4

One-circuit operation (Secondary chamber "b" circuit failure)

In this case, the leftward movement of the piston "A" has but little effect in causing the fluid pressure to rise in the chamber "a" in the beginning, because the initial rise of the fluid pressure causes the piston "B" to promptly yield and move to the left. However, when the forward end of the piston "B" comes to the head of the cylinder and stops there, the leftward movement of the piston "A" becomes effective. Thus the fluid pressure is produced in the chamber "a" and it acts on front wheel brakes (right & left).
The figure shows the secondary piston "B" at halt.

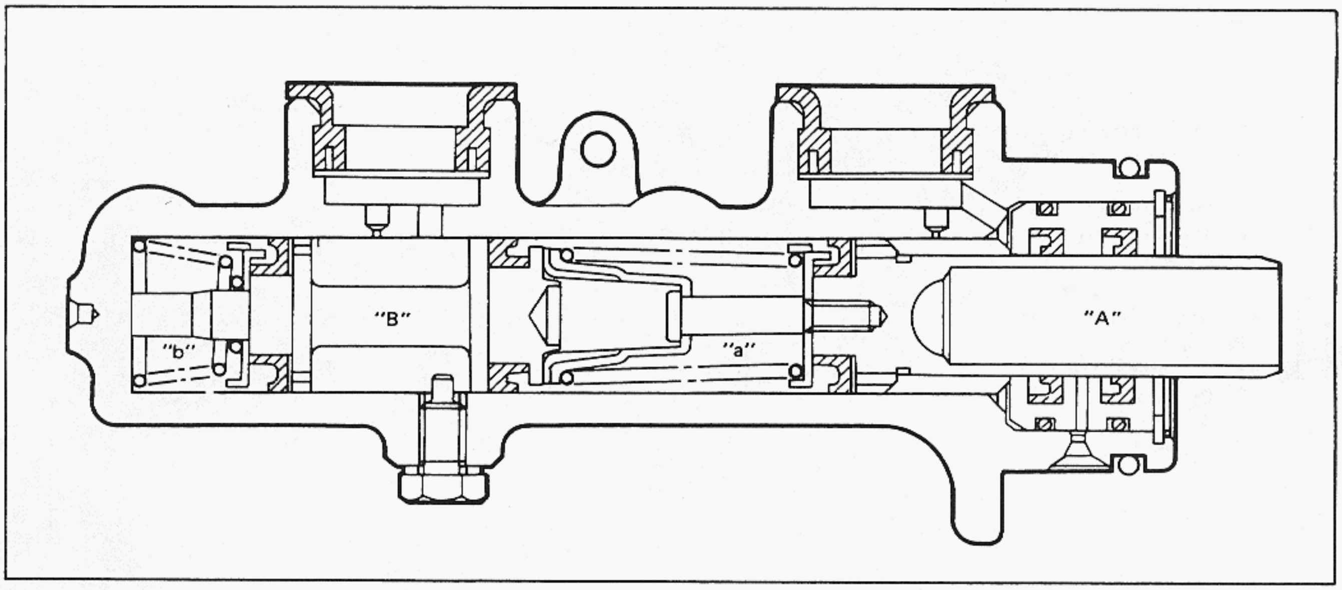


Fig. 19-4-1

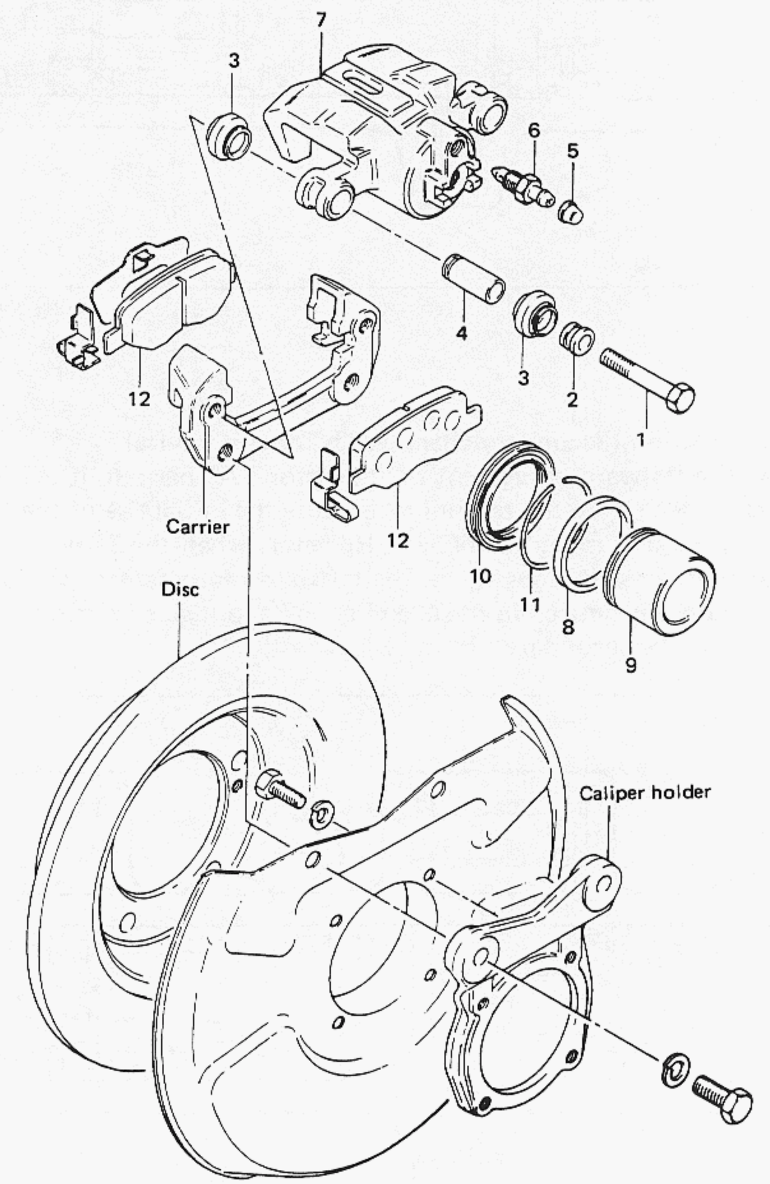
DISC BRAKE CALIPER ASSEMBLY

[GENERAL DESCRIPTION]

This caliper has a single 51.1 mm (2.012 in.) bore and is mounted to the brake caliper holder with two mounting bolts. Hydraulic force, created by applying force to the brake pedal, is converted by the caliper to friction. The hydraulic force acts equally against the piston and the bottom of the caliper bore to move the piston outward and to move (slide) the caliper inward, resulting in a clamping action on the disc. This clamping action forces the pads (linings) against the disc, creating friction to stop the car.
For details, refer to OPERATION in the next page.

NOTE:

Lubricate parts as specified. Do not use lubricated shop air on brake parts as damage to rubber components may result. If any component is removed or line disconnected, bleed the brake system. Replace pads in axle sets only. The torque values specified are for dry, unlubricated fasteners.



1. Caliper pin bolt
2. Dust boot support
3. Boot
4. Cylinder slide bush
5. Bleeder plug cap
6. Bleeder plug
7. Disc brake caliper (Disc brake cylinder)
8. Piston seal
9. Disc brake piston
10. Cylinder boot
11. Set ring
12. Disc brake pad

Fig. 19-5

[Caliper OPERATION]

Single piston floating caliper type

The single piston floating caliper type brake is employed in this model. One cylinder and one piston are used for this type. (The cylinder is constructed as a monoblock with the caliper.) Fluid pressure generated in the cylinder causes the pad (1) on the piston side to press against the disc. At the same time, the floating type caliper body is moved to the right by the cylinder pressure, as shown in below figure, which pulls pad (2) against the disc and so brakes the wheel.

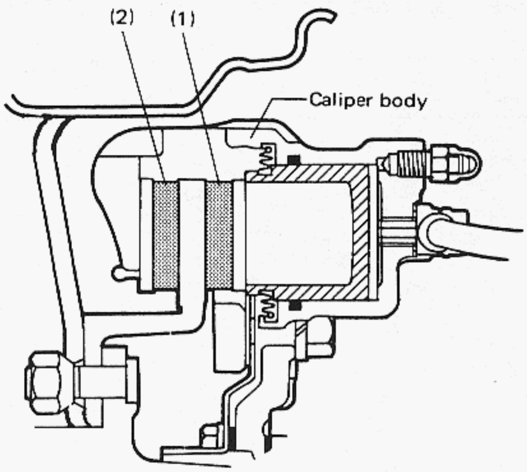


Fig. 19-6

The disc brake has no servo assistance as in drum braking, and it is necessary to increase the working pressure of the piston and pad. For this purpose, the wheel cylinder has a large bore. Even only a little change in clearance between the disc and pad has therefore a large influence on the brake pedal stroke. It is necessary to have the clearance adjusted to the minimum at all times, by means of the piston (rubber) seal.

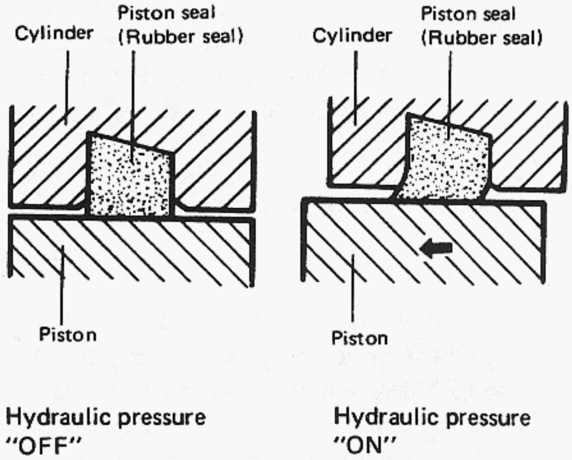


Fig. 19-7

Clearance correction

When oil pressure is applied to the piston, the piston moves forward. The rubber seal, which exerts considerable pressure against the piston, moves with the cylinder. However, as a part of the rubber seal has been fixed into a groove in the cylinder, the shape of the rubber seal is distorted toward internal end of the cylinder, as shown in above figure. When pressure is taken off from the foot brake pedal and fluid pressure is released from the piston, a restoring force is generated at the seal and pushes the piston back. As the pads wear away and the clearance between the disc and pads becomes larger, the piston moves a larger distance. The seal then could change in shape further but, since the end of the seal is fixed into the groove in the cylinder, the distortion is limited to the same amount as previously described. The piston moves further to cover the distance of clearance. The piston returns by the same distance and the rubber seal recovers its shape as described above and thus the clearance between the disc and pads are maintained in adjustment.

DRUM BRAKE ASSEMBLY (Rear Wheel Brake)

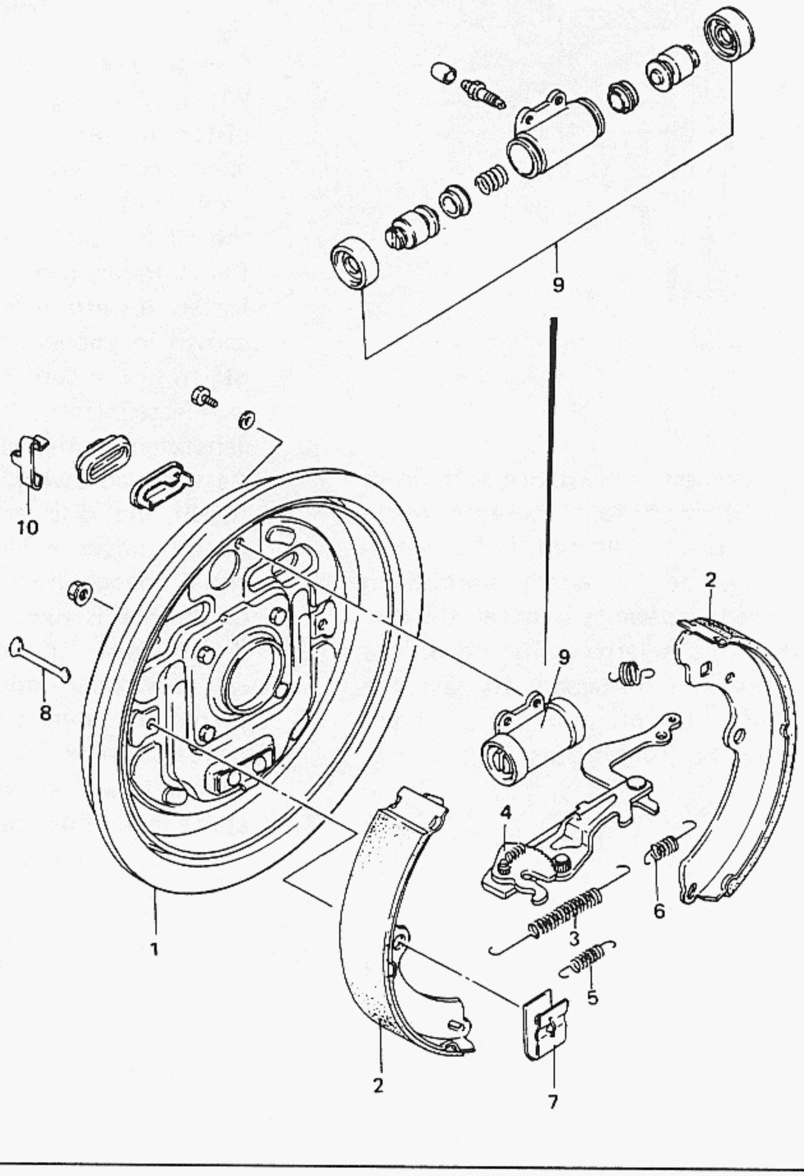
[GENERAL DESCRIPTION]

The drum brake assembly has a self shoe clearance adjusting system so that drum-to-shoe clearance is maintained appropriate at all times. For details, refer to OPERATION in the next page.

NOTE:

Replace all components included in repair kits used to service this drum brake. Lubricate parts as specified.

> **WARNING:**
> **When servicing wheel brake parts, do not create dust by grinding or sanding brake linings or by cleaning wheel brake parts with a dry brush or with compressed air. (A water dampened cloth should be used.) Many wheel brake parts contain asbestos fibers which can become airborne if dust is created during servicing. Breathing dust containing asbestos fibers may cause serious bodily harm. If any hydraulic component is removed or brake line disconnected, bleed the brake system. The torque values specified are for dry, unlubricated fasteners.**



1. Brake back plate
2. Brake shoe
3. Shoe return spring (A)
4. Brake strut rod
5. Shoe return spring (B)
6. Rod spring
7. Shoe hold down spring
8. Shoe hold down pin
9. Wheel cylinder
10. Stopper plate

Fig. 19-8

[Rear brake OPERATION]

With the general drum brake type, when the brake pedal is depressed, two pistons in the wheel cylinder force the brake shoes outward, restraining the turn of the drum.
The more the brake shoes get worn, the longer distance the pistons must move. As a result, the brake pedal travel (pedal-to-wall clearance) increases. Then the shoe clearance must be adjusted by the shoe adjusting screws. Thus periodical adjustment is required for the drum brake type in general.
This rear brake is provided with a self-adjusting system which automatically adjusts the shoe-to-drum clearance (pedal-to-wall clearance) caused by such brake shoe wear.

Clearance correction

In each rear wheel cylinder, pistons, piston cups, and a piston spring (1) are installed. When the brake pedal is depressed, fluid pressure is applied to the inside of the chamber on the piston (2), (3).
Being actuated by this pressure, the piston (2) moves to the left (piston (3) moves to the right) in the following figure and presses the brake shoe against the brake drum, thus producing brake force.

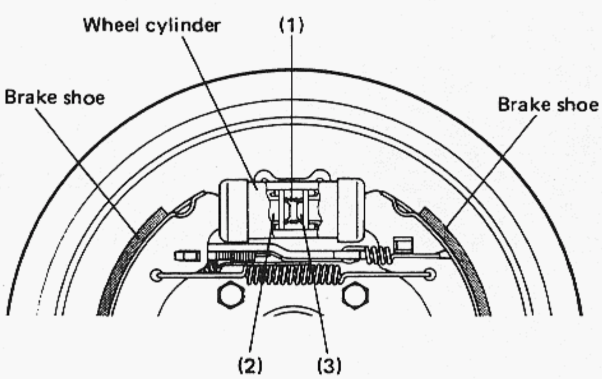


Fig. 19-9

At this time, the distance the brake shoe moves is "B", that is, the distance that "A" (the end of the long hole made in the brake shoes web) moves till it contacts the lever (1) which is fitted in the long hole.

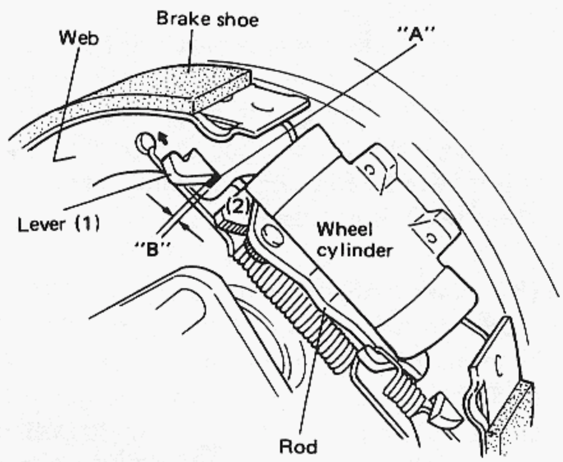


Fig. 19-10

When the brake pedal is depressed, the piston and brake shoe move toward the brake drum side by the aforementioned distance "B" and "A" of the brake shoe web contacts the lever (1). As the brake shoe gets worn and the brake shoe clearance becomes larger, the force applied to the lever (1) at the time of such a contact becomes larger. When it exceeds 10 – 12 kg (22 – 26 lbs), the "A" of the brake shoe web moves the lever (1) as much as the amount of the brake shoe lining wear toward the direction as shown with an arrow in the figure. Thus the shoe is forced against the drum and the brake force is produced.

The distance the lever (1) moves corresponds to the amount of wear. In accordance with the lever (1) movement, the fan-shaped ratchet (2) also moves, for they are assembled as a unit. The lever (1) and ratchet (2) remain in the positions as they moved until the shoe-to-drum clearance becomes even larger.
When the brake pedal is released, the brake shoe is allowed to move back by the amount of clearance "B" by means of the return spring. In this way, the brake shoe-to-drum clearance is automatically adjusted constant every time the brake pedal is depressed.

The brake shoe-to-drum clearance "B" corresponds to 0.6 – 0.8 mm (0.0236 – 0.0315 in.) in terms of the brake drum diameter A ⟷ A'. And the amount adjusted by one notch of the ratchet corresponds to 0.20 mm (0.008 in.) in terms of the brake drum diameter A ⟷ A'.

The spring provided in the wheel cylinder prevents the piston from moving back more than the specified brake shoe-to-drum clearance.

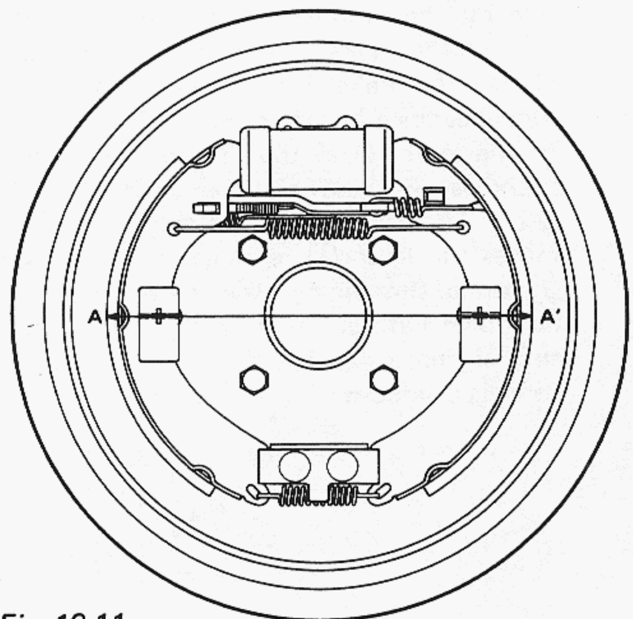


Fig. 19-11

BOOSTER ASSEMBLY

[GENERAL DESCRIPTION]

The booster is located between the master cylinder and the brake pedal. It is so designed that the force created when the brake pedal is depressed is mechanically increased combined with the engine vacuum. The booster has a diaphragm of ϕ 180 mm effective diameter. Its operation is described in the following pages.

NOTE:

- **Use all components included in repair kits to service this booster. Lubricate rubber parts, where indicated, with silicone grease provided in kits. The torque values specified are for dry, unlubricated fasteners. If any hydraulic component is removed or brake line disconnected, bleed the brake system.**
- **Never lubricate any hydraulic component with silicone grease.**

1. Vacuum check valve
2. Grommet
3. Booster No. 1 body
4. Piston rod
5. Reaction disc
6. Booster piston return spring
7. Valve stopper key
8. Booster piston
9. Diaphragm
10. Booster No. 2 body
11. No. 2 body oil seal
12. Booster air valve assembly
13. Air cleaner separator
14. Air cleaner element
15. Body boot
16. Nut
17. Bracket
18. Push rod clevis
19. Pressure plate

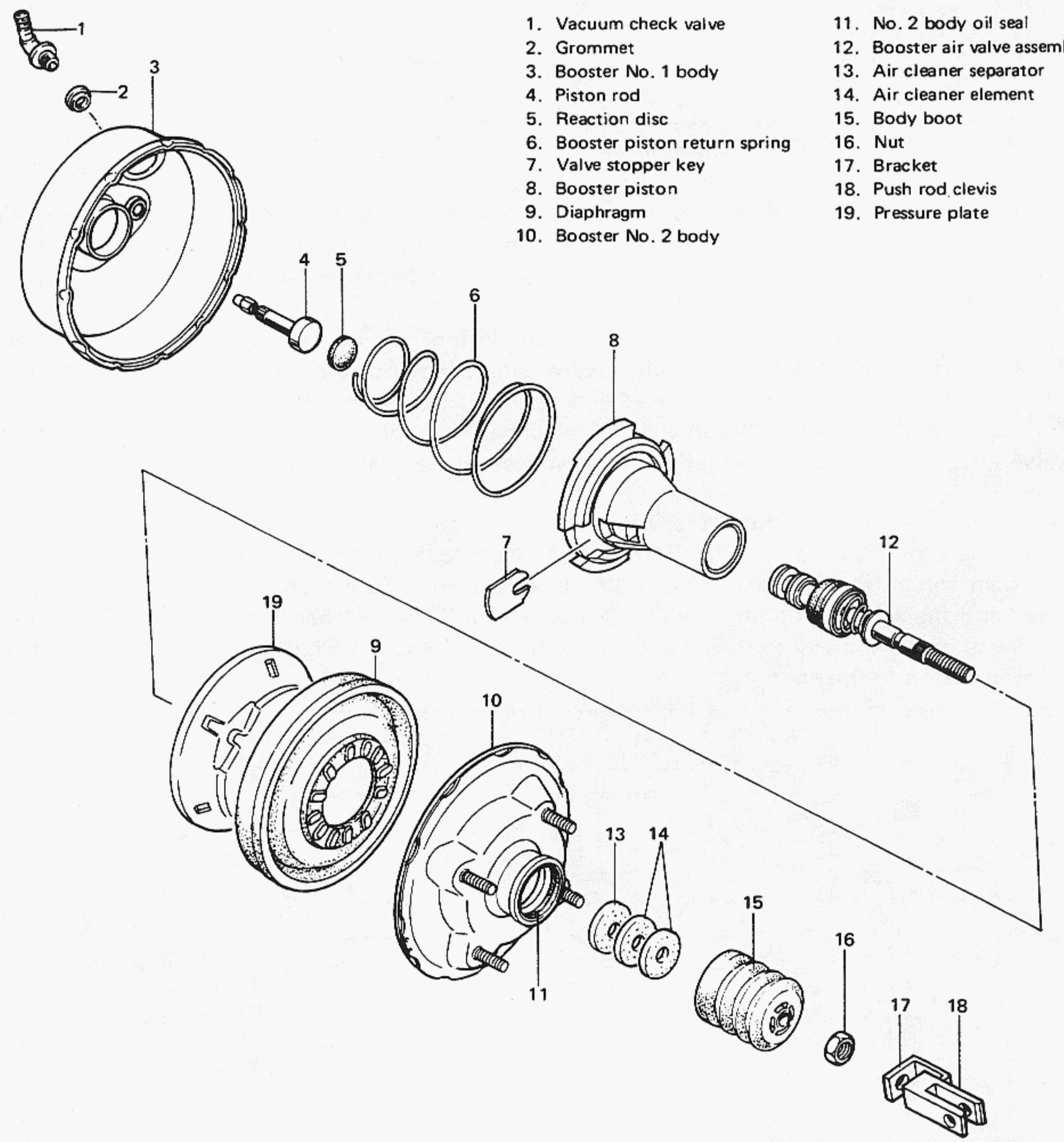


Fig. 19-12

[Booster OPERATION]

1. Booster No. 1 body
2. Booster No. 2 body
3. Valve operating rod
4. Air cleaner element
5. Air cleaner separator
6. Air valve spring retainer
7. Air valve return spring
8. Control valve spring retainer
9. Control valve spring
10. Booster control valve
11. Booster air valve
12. Booster piston
13. Valve stopper key
14. Booster diaphragm
15. Reaction disc
16. Booster piston return spring
17. Booster piston rod
18. Booster rod adjust screw
19. Vacuum check valve

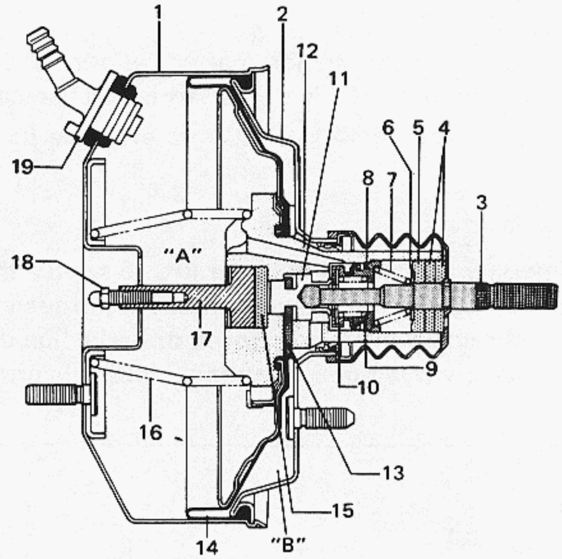


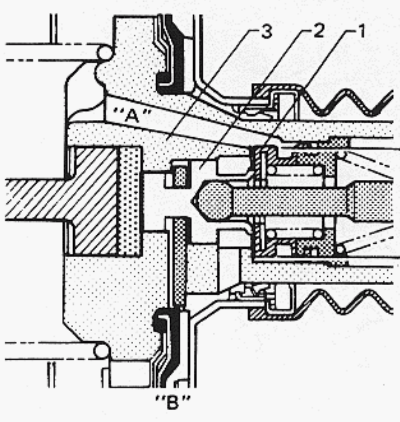
Fig. 19-13-1 Vacuum Booster Assembly

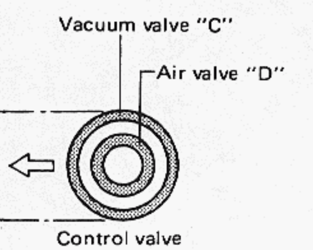
When the brake pedal is depressed, the force is transmitted to the piston of the master cylinder through the valve operating rod, booster air valve, reaction disc and piston rod. At the same time, the force of the booster piston developed due to the pressure difference between the two chambers "A" and "B" in the above figure is added to it.

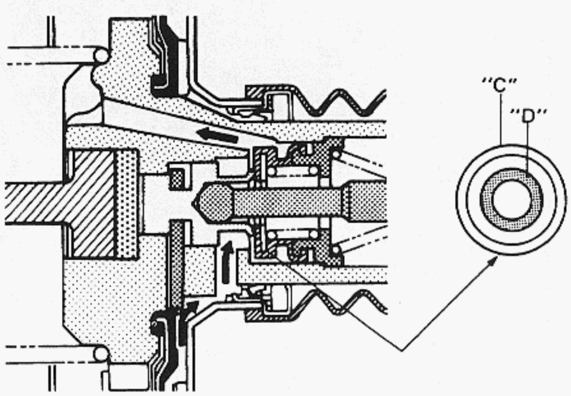
The end of the booster control valve has a double function of a vacuum valve and air valve. That is, as shown in the figure, the booster control valve closes between the "A" and "B" chambers as its outer end "C" contacts the booster piston seat and opens as "C" leaves the booster piston seat (vacuum valve function). Also it closes between the "B" chamber and outside air as its inner end "D" contacts the air valve seat and opens as "D" leaves the air valve seat (air valve function).

When foot brake pedal is not depressed

The valve operating rod is pushed to the right by the spring force as shown. The air valve is also enough to the right to contact the valve stopper key as shown. In this state, the vacuum valve (control valve "C") is open and the air valve (control valve "D") is closed. Thus the chambers "A" and "B" conduct and share the same negative pressure (because of no pressure difference) which allows the return spring to push the booster piston to the right.







1. Booster control valve
2. Booster air valve
3. Booster piston

Fig. 19-13-2 Vacuum Booster Assembly

When foot brake pedal is depressed

Being pushed by the operating rod, the booster air valve moves to the left as shown. Then the control valve is pushed against the booster piston seat closely by the valve spring force. Thus the vacuum valve (control valve "C") is closed to cut off between the chambers "A" and "B". At this time the air valve (control valve "D") is still closed.

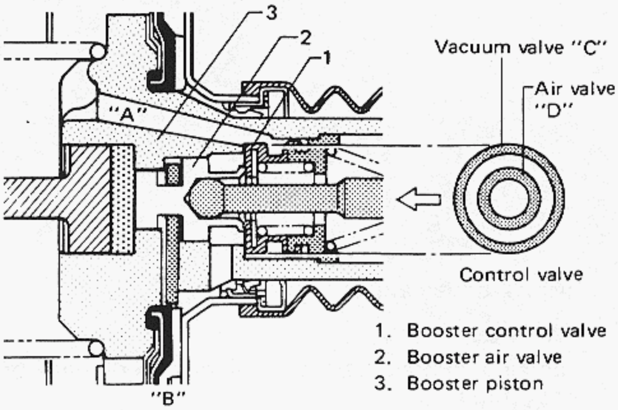


Fig. 19-14-1

As the booster air valve moves further to the left, it leaves the control valve and the air valve (control valve "D") opens to allow the air to flow into the chamber "B". The entry of air causes a difference in pressures between the chambers "A" and "B" When this pressure difference grows greater than the piston return spring force, the booster piston moves to the left and the booster control valve also moves to the left. The resulting air valve (control valve "D") closure stops the air flow into the chamber "B" and its pressure remains as it is. In this way, a small brake pedal depressing force is made into a strong push to the master cylinder push rod to produce high hydraulic pressure.

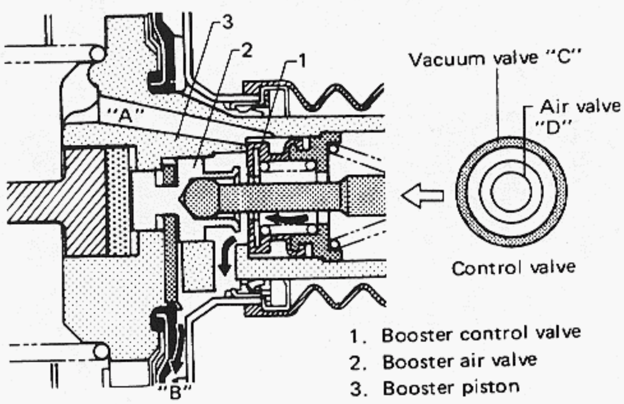


Fig. 19-14-2

When foot brake pedal is released

When the brake pedal is released, the booster air valve returns to the right by the master cylinder piston return force and the air valve return spring force as shown. Then the vacuum valve (control valve "C") opens and causes negative pressure in the chamber "B". The result is that the master cylinder piston and booster piston return to their original positions. This is the same state as described under "**When foot brake pedal is not depressed**".

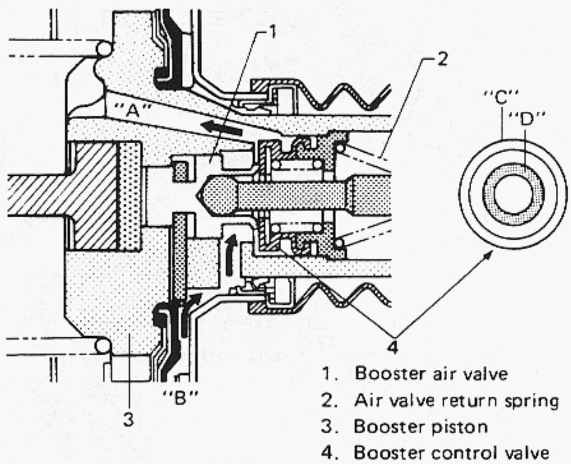


Fig. 19-14-3

Reference

Should any of the vacuum related parts in the booster be faulty, the brake force is not increased. Even then, however, the brake depressing force is transmitted to the valve operating rod, booster air valve, valve stopper key and booster piston in that order, to push the master cylinder push rod. Thus, the braking operation itself will not fail.

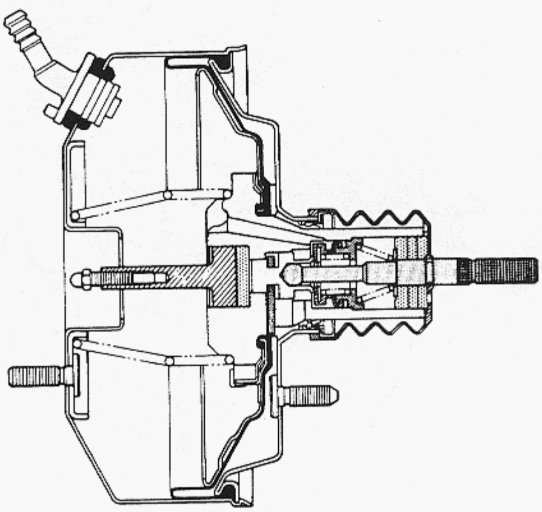


Fig. 19-14-4

19-2. FRONT DISC BRAKE

REMOVAL

Brake Pad

1) Loosen, but do not remove, front wheel hub nuts and raise car off the floor by jacking.

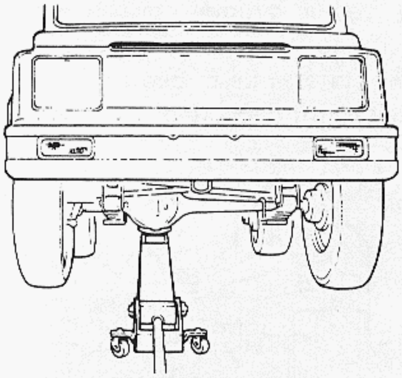


Fig. 19-15

2) Rest car steady on safety stands. Remove hub nuts and take off front wheels.

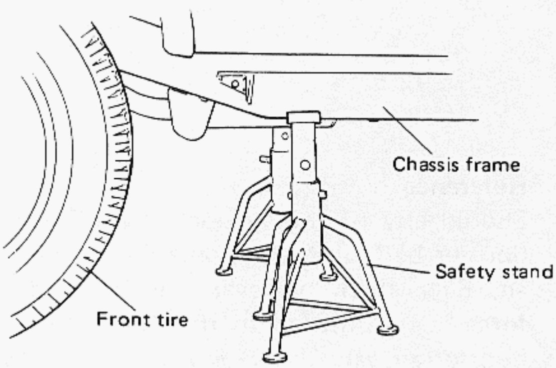


Fig. 19-16

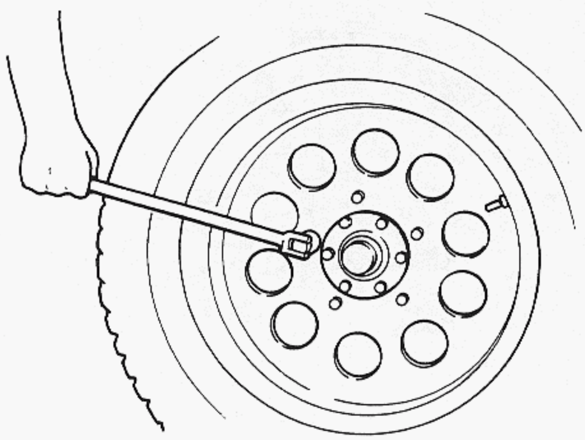


Fig. 19-17

3) Remove caliper pin bolts (2 pcs).

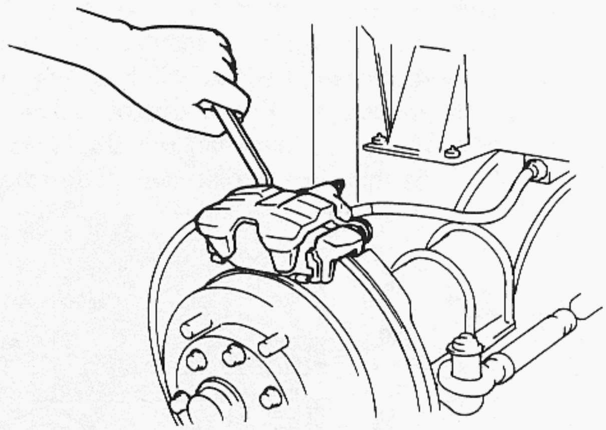


Fig. 19-18

4) Remove caliper.

NOTE:
During removal, be careful not to damage brake flexible hose.
Also, don't depress brake pedal.

5) Remove pads.

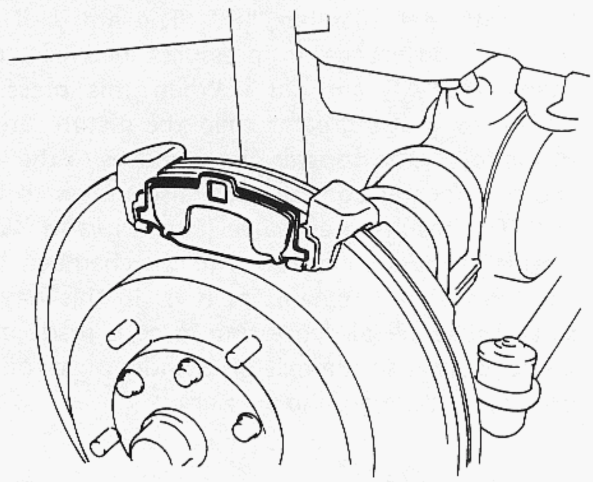


Fig. 19-19

Caliper

After taking down the wheel, remove piston and piston seal according to the following procedure.

1) Wipe caliper clean.
2) Detach brake flexible hose from caliper body (cylinder).

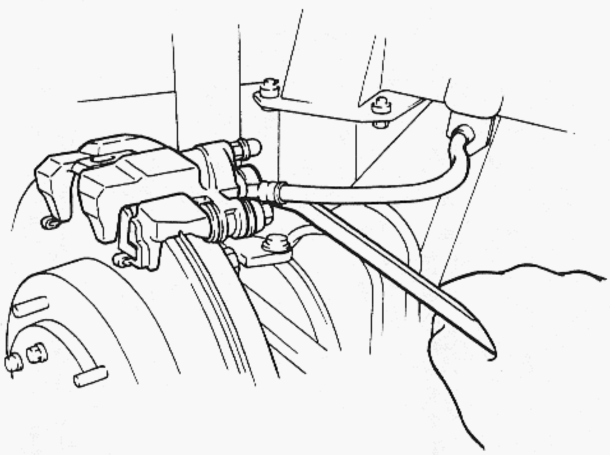


Fig. 19-20

3) Remove caliper pin bolts (2 pcs).

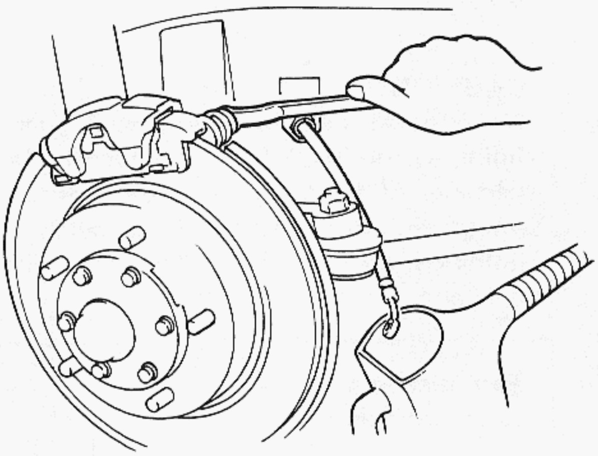


Fig. 19-21

4) Remove cylinder boot set ring.

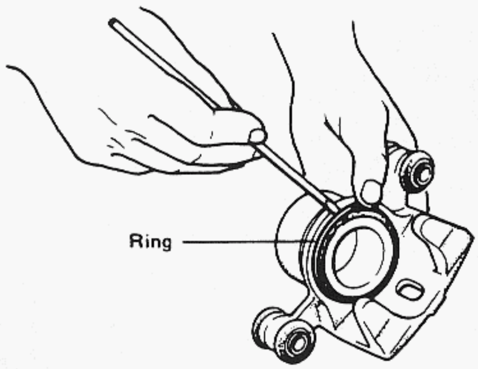


Fig. 19-22

5) Blow compressed air into cylinder through bolt hole where flexible hose was fitted. With this air pressure, the piston can be pushed out of cylinder.

> **WARNING:**
> **Do not apply too highly compressed air which will cause piston to jump out of cylinder. It should be taken out gradually with moderately compressed air. Do not place your fingers in front of the piston when using compressed air to push it out.**

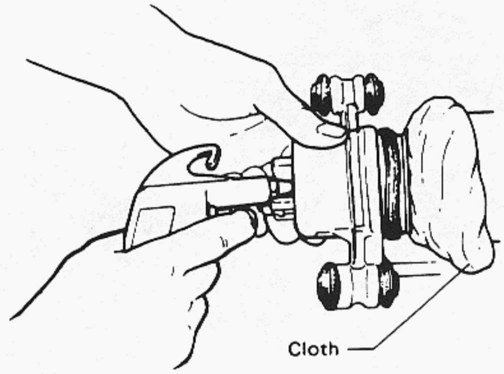


Fig. 19-23 Cloth

6) Remove piston seal using a thin blade like a thickness gauge, etc.

> **CAUTION:**
> **Be careful not to damage inside (bore side) of cylinder.**

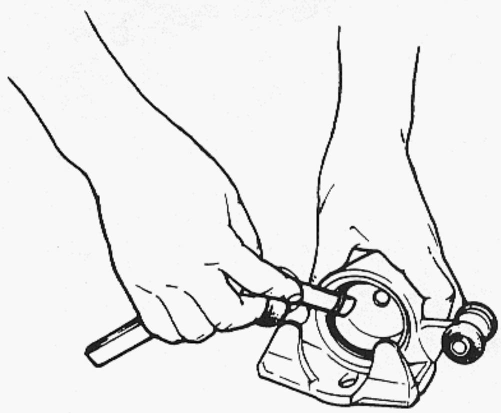


Fig. 19-24

Disc

1) After taking down the wheel, remove caliper assembly by loosening caliper bolts (2 pcs).

> **CAUTION:**
> **During removal, be careful not to damage brake flexible hose and not to depress brake pedal.**

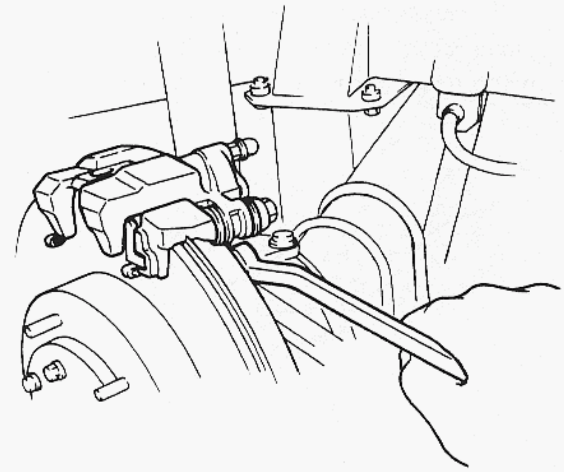


Fig. 19-25

2) Remove disc by using two 8 mm bolts Ⓑ.

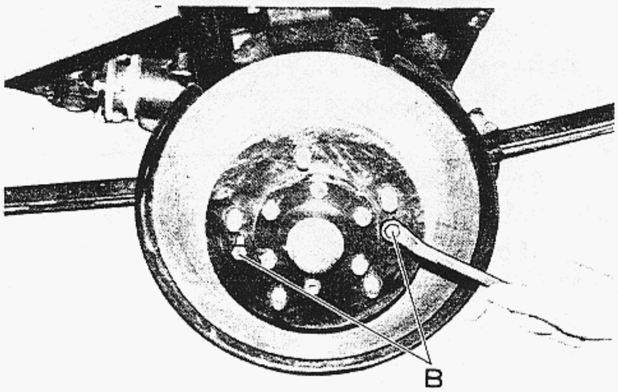


Fig. 19-26

INSPECTION OF COMPONENTS

Brake Pad

Check the pad lining for wear. When the wear exceeds its limit, replace with a new one.

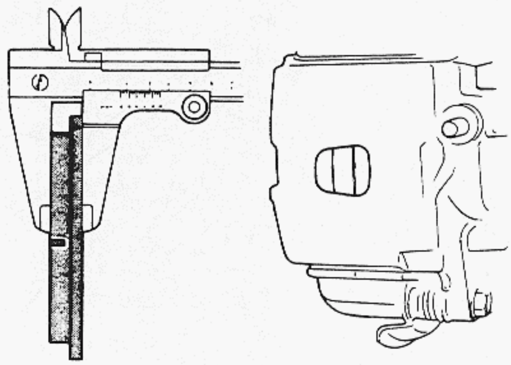


Fig. 19-27

> **CAUTION:**
> **Never polish pad lining with sandpaper. If lining is polished with sandpaper, hard particles of sandpaper will be deposited in lining and may damage disc. When pad lining requires correction, replace it with a new one.**

	Standard	Limit
Pad thickness (lining + pad rim)	15.0 mm (0.590 in.)	6.0 mm (0.236 in.)

NOTE:
When pads are removed, visually inspect caliper for brake fluid leak. Correct leaky point, if any.

Cylinder Slide Bush

Check bush for smooth movement as shown. If it is found faulty, correct or replace. Apply rubber grease to bush outer surface. Rubber grease should be the one whose viscosity is less affected by such low temperature as −40°C (−40°F).

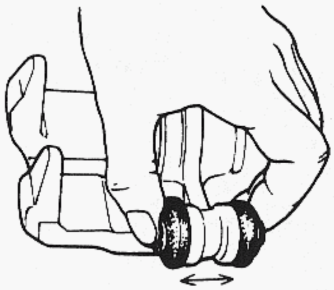


Fig. 19-28

Bush Dust Boot and Cylinder Boot

Check boots for breakage, crack and damage. If defective, replace.

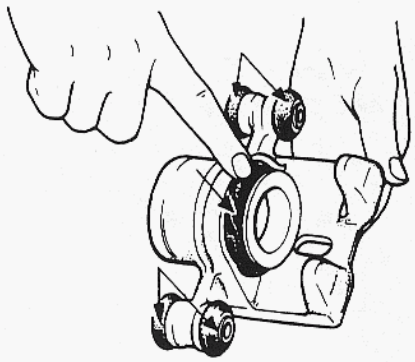


Fig. 19-29

Piston Seal

Excessive or uneven wear of pad lining may indicate unsmooth return of the piston. In such a case, replace the rubber seal.

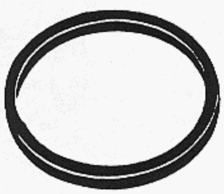


Fig. 19-30

Brake Disc

Check disc surface for scratches in wearing parts. Scratches on disc surface noticed at the time of specified inspection or replacement are normal and the disc is not defective if these are not serious. But when there are deep scratches or scratches all over the surface, replace disc. When only one side is scratched, polish and correct that side.

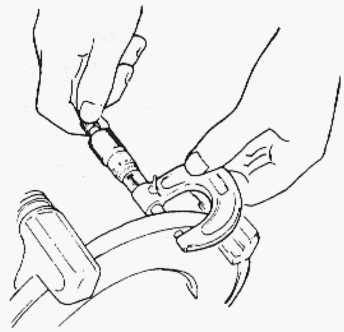


Fig. 19-31

	Standard	Limit
Disc thickness	10 mm (0.394 in.)	8.5 mm (0.334 in.)

To check disc deflection, measure at 2 points on its periphery and center with a dial gauge, while rotating the disc.

Limit on disc deflection	0.15 mm (0.006 in.)

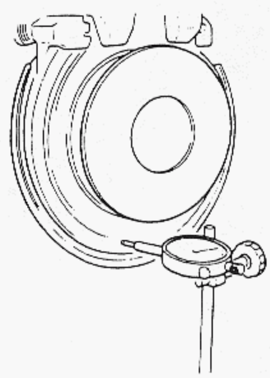


Fig. 19-32

NOTE:
Check front wheel bearing for looseness before measurement.

PRECAUTIONS ON INSTALLATION

Reassemble the front brake in the reverse order of disassembly, using care for the following points.

> **CAUTION:**
> - **Wash each part cleanly before installation in the same fluid as the one used in master cylinder reservoir.**
> - **Never use other fluid or thinner.**
> - **Before installing piston and piston seal to cylinder, apply fluid to them.**
> - **After reassembling brake line, bleed air from lines.**

Piston Seal

Piston seal is used to seal piston and cylinder and to adjust clearance between pad and disc. Replace with a new one at every overhaul. Fit piston seal into groove in cylinder taking care not to twist it.

Piston and Boot

Before inserting piston into cylinder, boot must be fitted in piston.

Make sure to fit boot in proper direction as shown below.

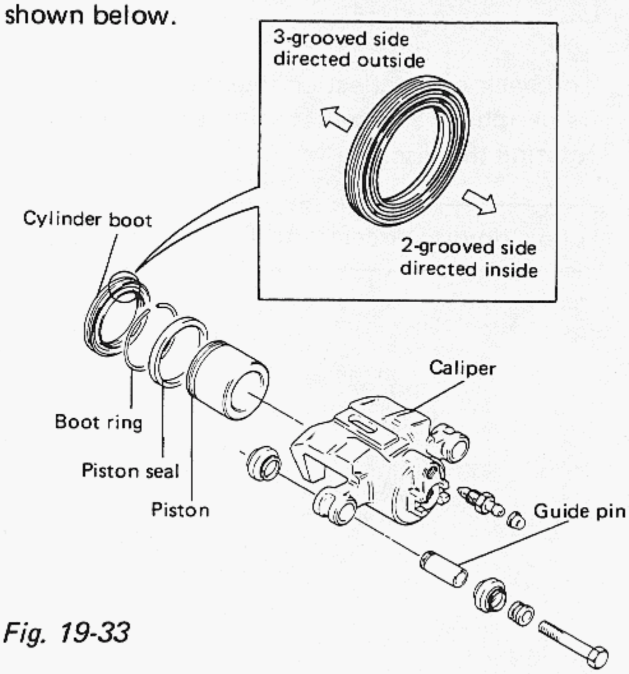


Fig. 19-33

When installing boot to cylinder, position outer end of piston so that it projects out of the end of cylinder by about 10 mm (0.4 in.) as shown in Fig. 19-34, this will facilitate installation.

Install boot set ring.

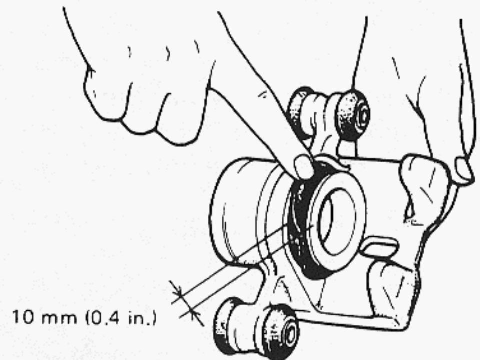


Fig. 19-34

Caliper

Before installing caliper (cylinder body) to carrier, check to ensure that guide pins (2 pcs) are greased and that guide pin inserted in each carrier hole can be moved smoothly in thrust direction.

NOTE:

Where temperature gets as low as –30°C in cold weather, use rubber grease whose viscosity varies very little even at –40°C (–40°F).

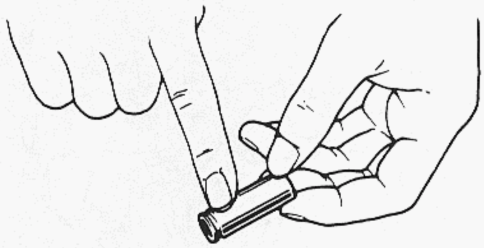


Fig. 19-35

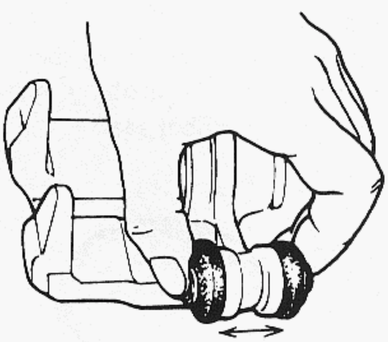


Fig. 19-36

Front Brake Disc and Pad

- Use care not to scratch or put oil or grease on sliding surface of disc and pad during installation work.
- After installing brake disc to wheel hub properly, tighten wheel nuts to specified torque.

Front Wheel Spindle

Apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of brake caliper holder and steering knuckle.

Dust Cover

When fitting dust cover onto brake caliper holder, apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of both parts.

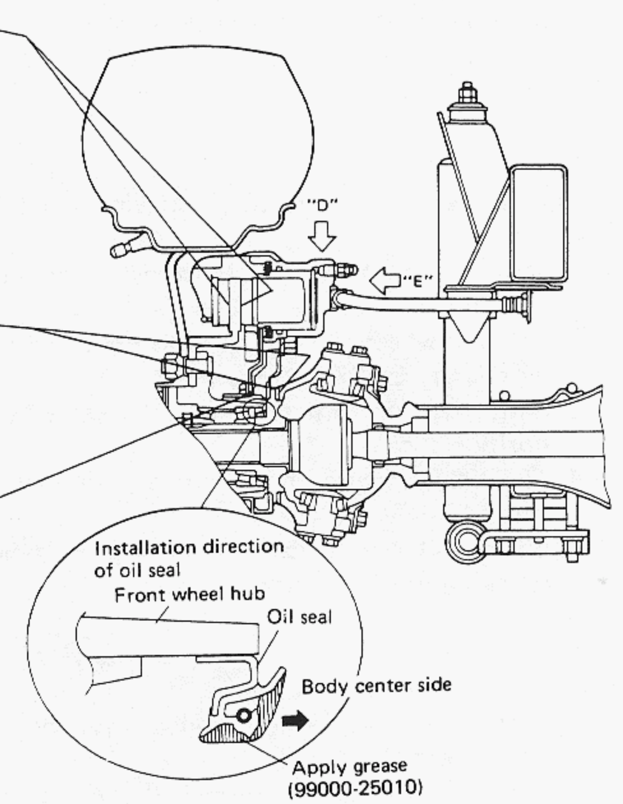


Fig. 19-37

Front Brake Flexible Hose

- Connect flexible hose to caliper as shown below and tighten hose bolt to specified torque.
- Connect the other end of hose to chassis body bracket, being careful not to kink it with the front wheels directed straightforward.

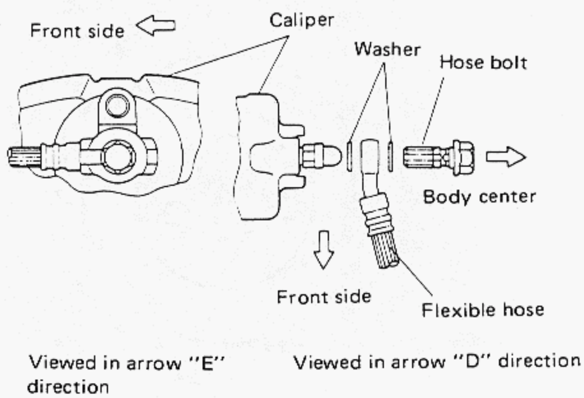


Fig. 19-38

Tightening torque

Fastening parts	N·m	kg-m (lb-ft)
Flexible hose bolt	20 – 25	2.0 – 2.5 (14.5 – 18.0)
Carrier bolt	70 – 100	7.0 – 10.0 (51.0 – 72.0)
Caliper holder bolt	40 – 60	4.0 – 6.0 (29.0 – 43.0)
Caliper pin bolt	18 – 26	1.8 – 2.6 (13.0 – 18.5)
Wheel nut	50 – 80	5.0 – 8.0 (36.5 – 57.5)

NOTE:
After completing installation, fill reservoir with brake fluid and bleed brake system. Perform brake test and check each installed part for oil leakage.

Inspection for Front Brake After Installing

Mount tires and make certain that they rotate smoothly, with a force of less than 3.0 kg (6.6 lb).

NOTE:

For the above check, the following must be observed.

1) **Jack up front wheels, both right and left, off the ground.**
2) **Set free wheeling hubs of both right and left wheels to "LOCK", if equipped.**
3) **Shift transfer shift lever to 2H (rear wheel) position.**
4) **The below figure shows outer periphery of tire.**
5) **Be careful not to depress brake pedal when checking tire for rotation.**

If tire rotation is heavy, check the following:

- Wheel bearings for breakage.
- Wheel bearing starting preload for proper adjustment.
- Disc for flatness (Improper flatness brings disc into contact with lining during rotation and makes rotation heavy).

To check this, measure disc deflection.

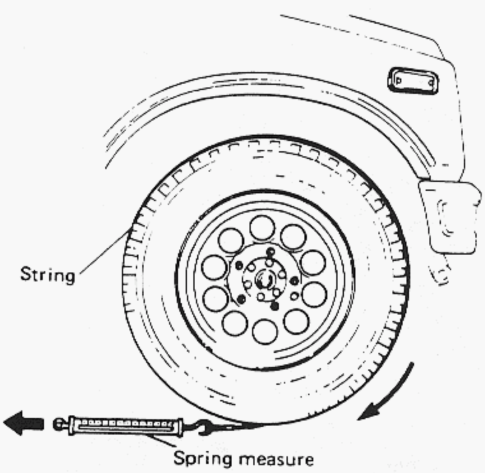


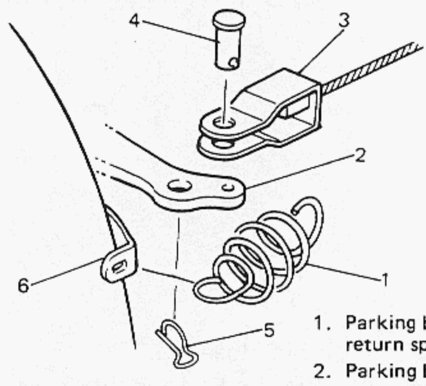
Fig. 19-39

19-3. REAR DRUM BRAKE

REMOVAL

Brake Drums

1) Remove wheel center cap.
2) Loosen, but do not remove, rear wheel nuts and brake drum nuts.
3) Hoist car.
4) Remove rear wheel nuts and take off rear wheel.
5) Check to ensure that parking brake lever is not pulled up.
6) To increase clearance between brake shoe and brake drum, remove parking brake shoe lever return spring ① and disconnect parking brake cable joint ③ from parking brake shoe lever ②.



1. Parking brake shoe lever return spring
2. Parking brake shoe lever
3. Parking brake cable joint
4. Pin
5. Clip
6. Brake back plate

Fig. 19-40

7) Remove parking brake shoe lever stopper plate.

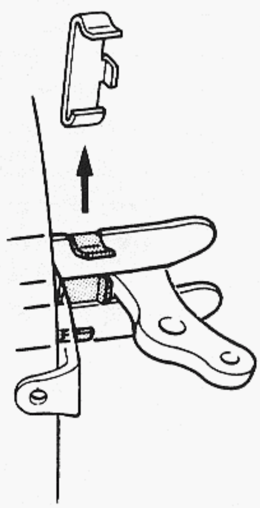


Fig. 19-41

8) Remove brake drum by using special tools.

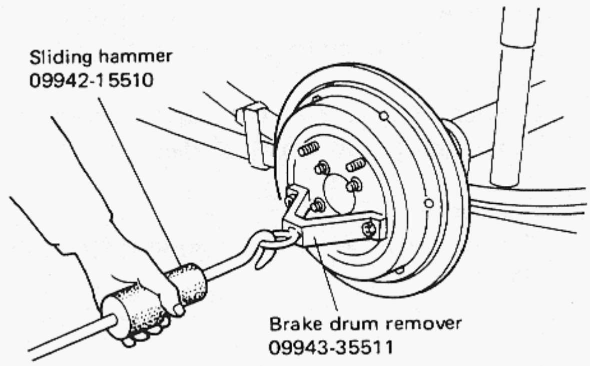


Fig. 19-42

Brake Shoes and Strut

1) Remove brake drum referring to REMOVAL on previous page.
2) Remove shoe hold down springs ① by turning shoe hold down pins ② as shown.

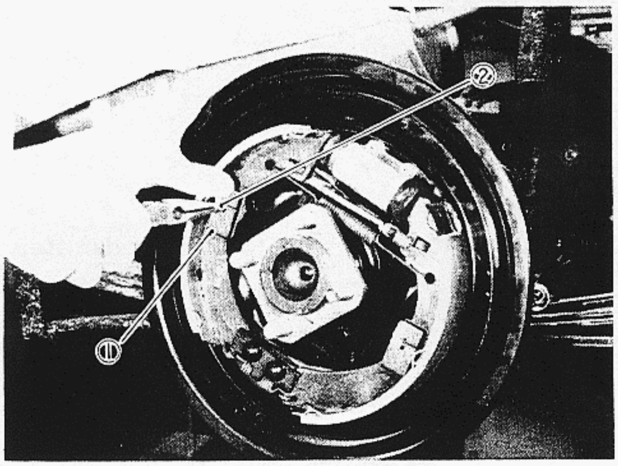


Fig. 19-43

3) Remove brake shoes.
4) Remove brake shoe strut.

INSPECTION OF COMPONENTS

Brake Drum

Inspect drum for cleanliness. Check its braking surface for wear by measuring its inside diameter.

Item	Standard	Service limit
Brake drum ID	220 mm (8.66 in.)	222 mm (8.74 in.)

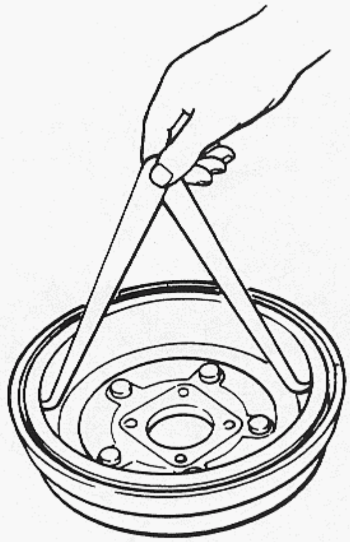


Fig. 19-44

Whenever brake drums are removed, they should be thoroughly cleaned and inspected for cracks, scores, deep grooves.

Cracked, Scored, or Grooved Drum

A cracked drum is unsafe for further service and must be replaced. Do not attempt to weld a cracked drum. Smooth up any slight scores. Heavy or extensive scoring will cause excessive brake lining wear and it will probably be necessary to resurface drum braking surface.

If brake linings are slightly worn and drum is grooved, drum should be polished with fine emery cloth but should not be cut.

NOTE:

When drum is removed, visually inspect wheel cylinder for brake fluid leak. Correct leaky point, if any.

Brake Shoe and Rim

If lining is worn out beyond service limit, replace shoe.

Brake lining	Standard	Service limit
Thickness (lining + shoe rim)	7.0 mm (0.28 in.)	3.0 mm (0.12 in.)

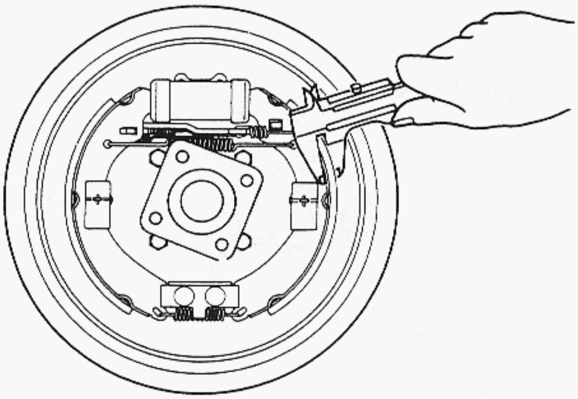


Fig. 19-45

If one of brake linings is worn to or beyond service limit, all linings must be replaced at the same time.

NOTE:

Never polish lining with sandpaper. If lining is polished with sandpaper, hard particles of sandpaper will be deposited in lining and may damage drum. When it is required to correct lining, replace it with a new one.

Wheel Cylinder

When removing brake drum, check wheel cylinder for oil leakage. If any leakage is found, replace wheel cylinder inner parts.

Inspect wheel cylinder disassembled parts for wear, cracks, corrosion or damage.

NOTE:

Clean wheel cylinder components with brake fluid.

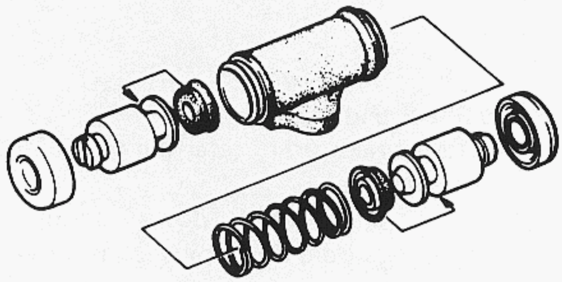


Fig. 19-46

Brake Strut

Inspect ratchet of strut for wear or damage.

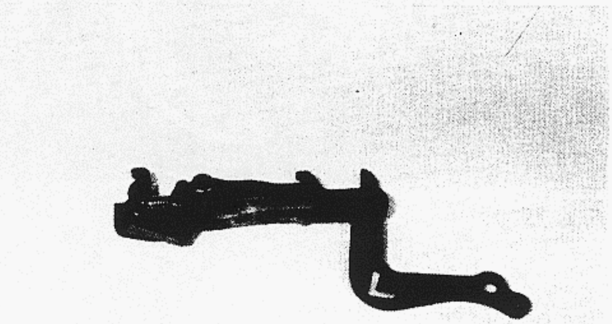


Fig. 19-47

Springs

Inspect for damage or weakening.

Inspect each part for rust. If found defective, replace.

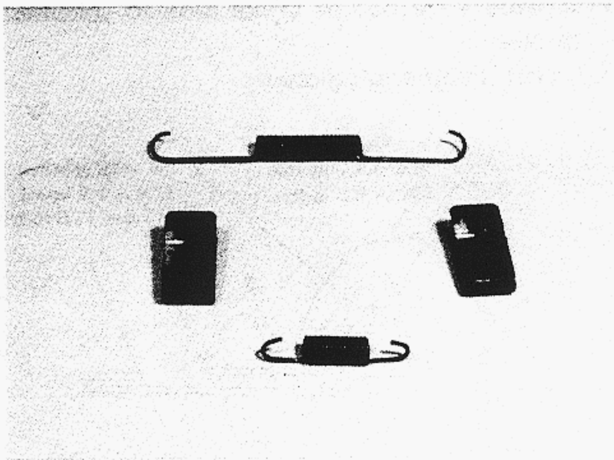


Fig. 19-48

Self Shoe Clearance Adjusting System

To check self shoe clearance adjusting system of rear brake for operation, follow steps described below.

1) Remove brake drum.
   Carry out steps 1) through 8) of brake drum removal (p. 19-20).
2) To maximize brake shoe-to-drum clearance, put screw driver between rod and ratchet and push down ratchet as shown in figure.

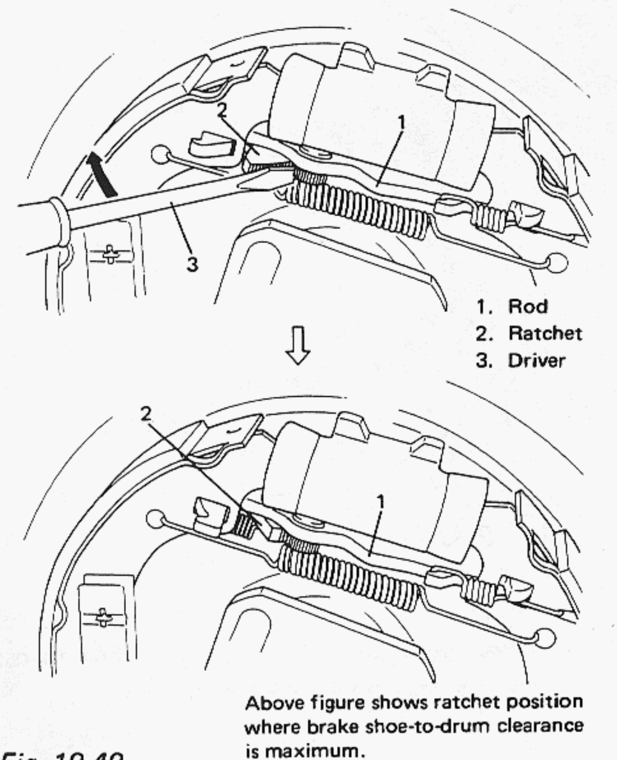


Fig. 19-49

3) Install parking brake shoe lever stopper plate.

NOTE:

Make sure to install this plate.

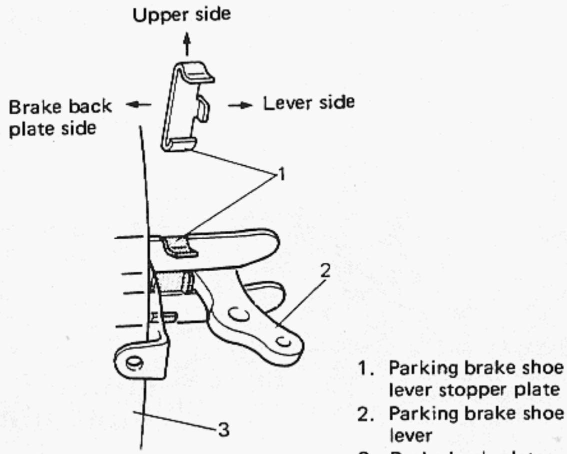


Fig. 19-49-1

4) Install brake drum and depress brake pedal with about 30 kg (66 lbs) load 4 or 5 times.

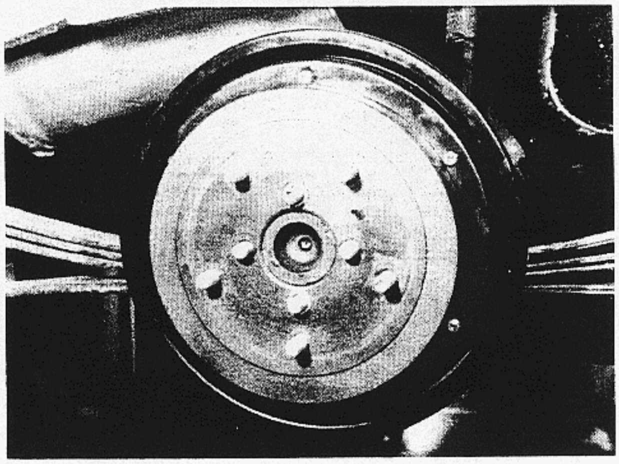


Fig. 19-49-2

5) Remove parking brake shoe lever stopper plate.

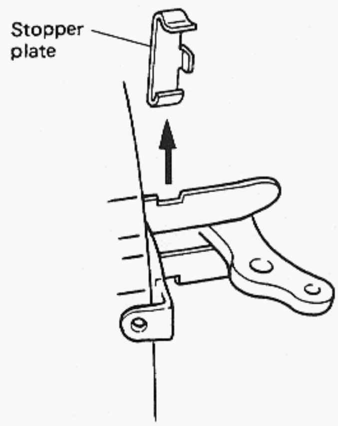
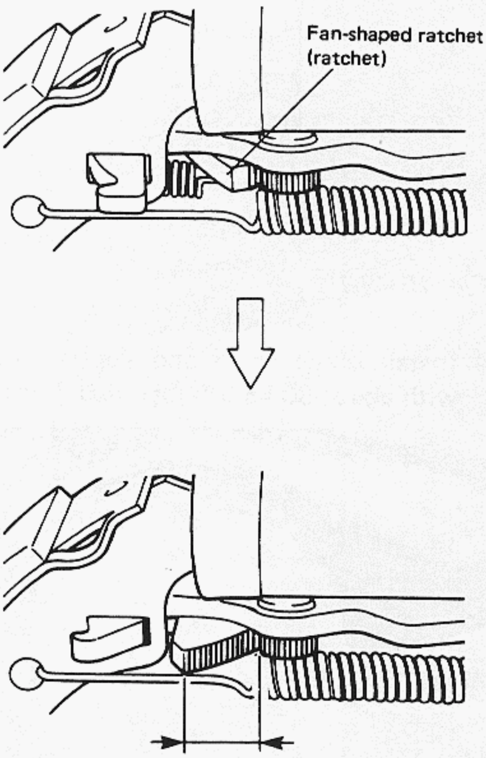


Fig. 19-49-3

6) Remove brake drum and check fan-shaped ratchet position.

If it has shifted off its previous position in step 2) when it was pushed down, it proves proper operation of shoe adjusting system.



If not, replace strut assembly.

Fig. 19-49-4

NOTE:
For brake drum installation, refer to steps 1) through 8) of brake drum installation in this section (p. 19-25).

PRECAUTIONS ON INSTALLATION

Wheel Cylinder

1) Tighten wheel cylinder to brake back plate to specified torque.
2) Tighten flare nut of brake pipe to specified torque.
3) Install breather plug cap.

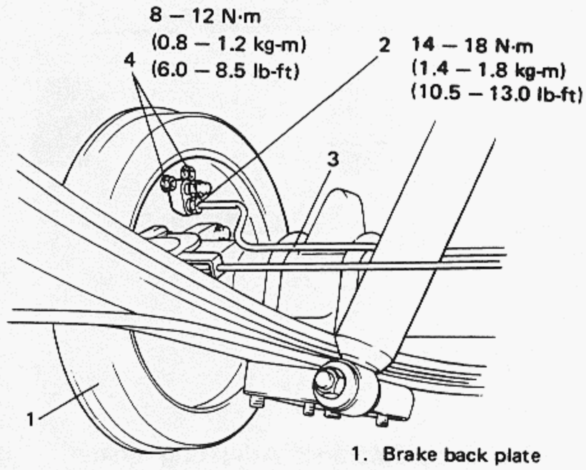


Fig. 19-50

1. Brake back plate
2. Brake pipe flare nut
3. Brake pipe
4. Wheel cylinder bolts

Brake Shoes

1) Assemble parts as shown in the reverse order of removal.

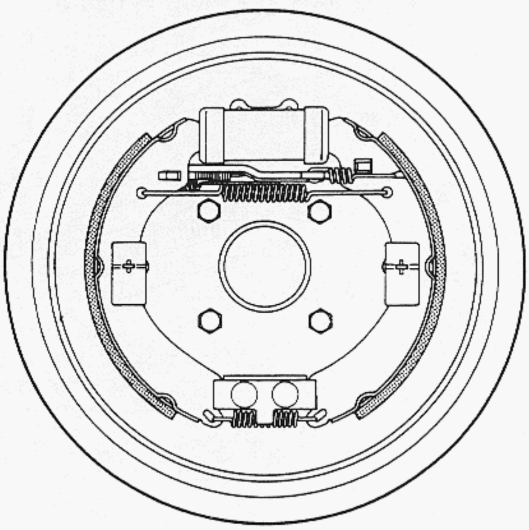


Fig. 19-50-1

NOTE:
When installing shoes, use care not to cause damage to wheel cylinder boots.

2) Install shoe hold down springs by pushing them down in place and turning hold down pins.

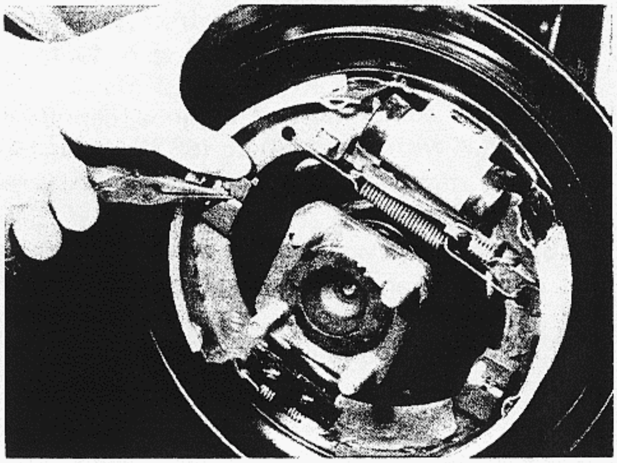
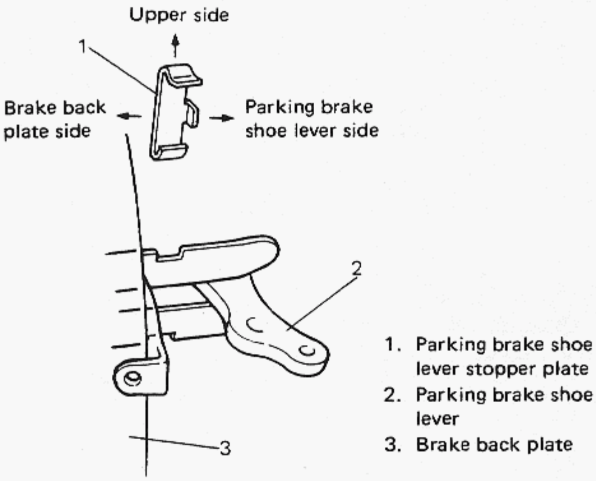


Fig. 19-51

Brake Drum

1) Install parking brake shoe lever stopper plate, referring to the following figure for its installation direction.



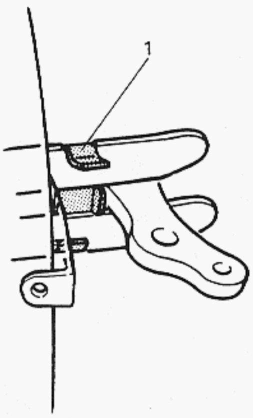


Fig. 19-52

1. Parking brake shoe lever stopper plate

2) Connect brake cable joint to parking brake shoe lever by using joint pin.
Insert joint pin down from the top and install clip into joint pin hole securely.

NOTE:

Check to ensure that clip is in good condition before installing it. If deformed or broken, replace.

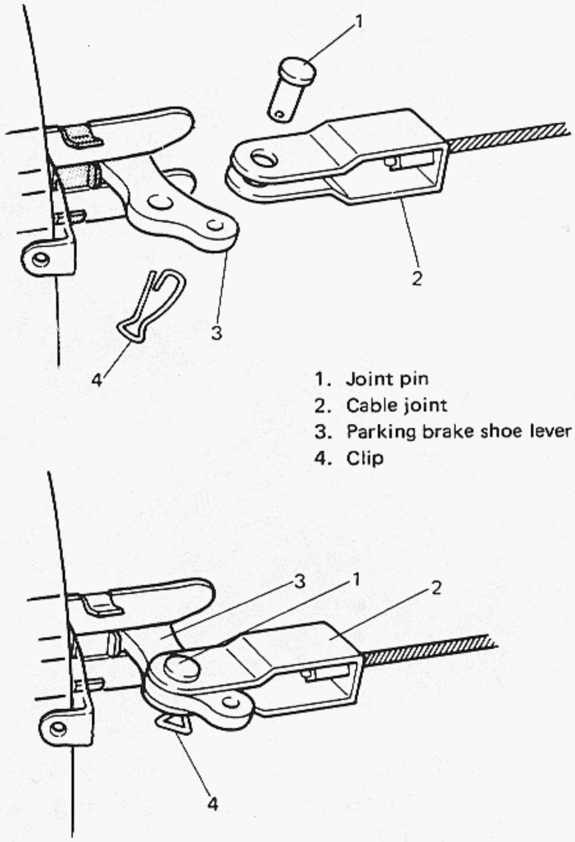


Fig. 19-52-1

3) Install parking brake shoe lever return spring.

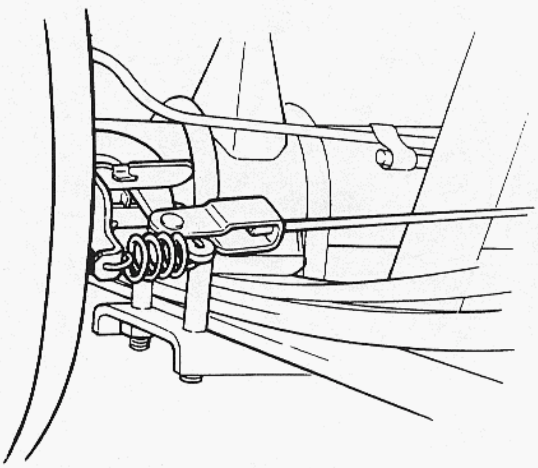
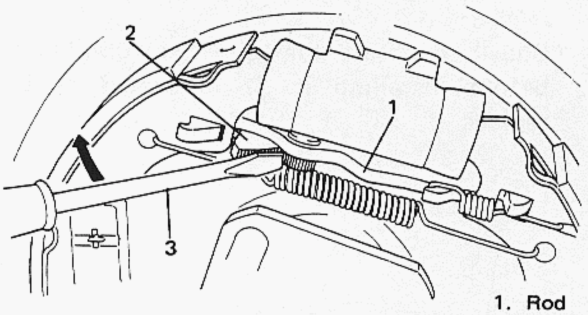


Fig. 19-53

4) Before installing brake drum, to maximize brake shoe-to-drum clearance, put screw driver between rod and ratchet and push down ratchet as shown in figure.



1. Rod
2. Ratchet
3. Driver

Below figure shows ratchet position where brake shoe-to-drum clearance is maximum.

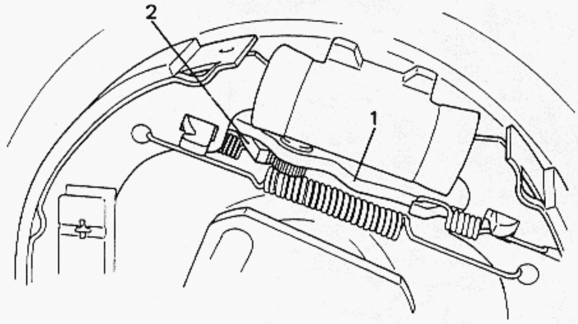


Fig. 19-54

5) Install brake drum after making sure that inside of brake drum and brake shoes are free from dirt and oil.
6) Torque wheel nuts and brake drum nuts to specification.

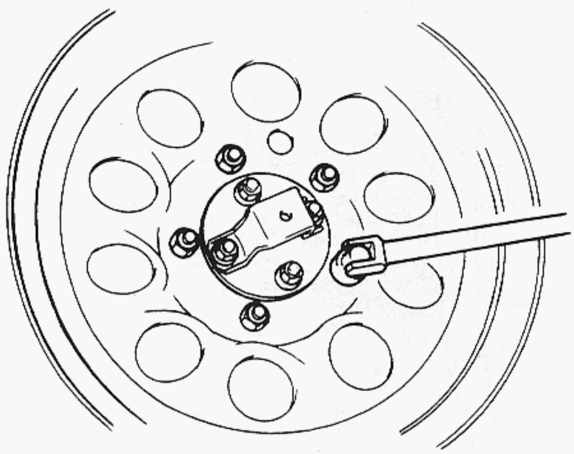


Fig. 19-55

NOTE:

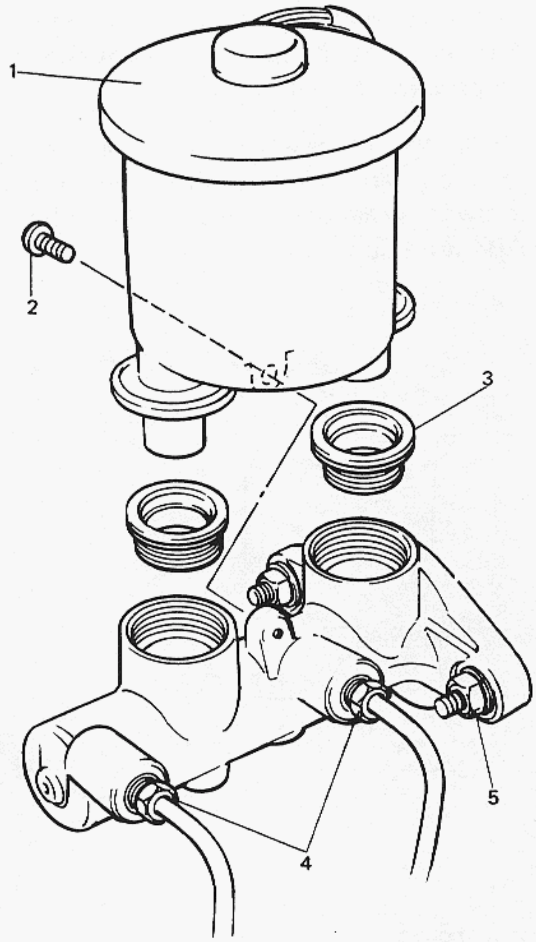
If brake backing plate was removed from wheel cylinder or brake pipe was disconnected from wheel cylinder. Bleed air from brake system. (For bleeding operation, refer to p. 19-46.)

7) Upon completion of all jobs, depress brake pedal with about 30 kg (66 lbs) load four or five times so as to obtain proper drum-to-shoe clearance.
8) Check to ensure that brake drum is free from dragging and proper braking is obtained. Then remove car from hoist and perform brake test (foot brake and parking brake).

19-4. MASTER CYLINDER

REMOVAL

1) Clean outside of reservoir.
2) Take out fluid with a syringe or such.
3) Remove reservoir connector screw.
4) Remove reservoir.



1. Reservoir
2. Connector screw
3. Grommets
4. Flare nuts
5. Attaching nuts

Fig. 19-56

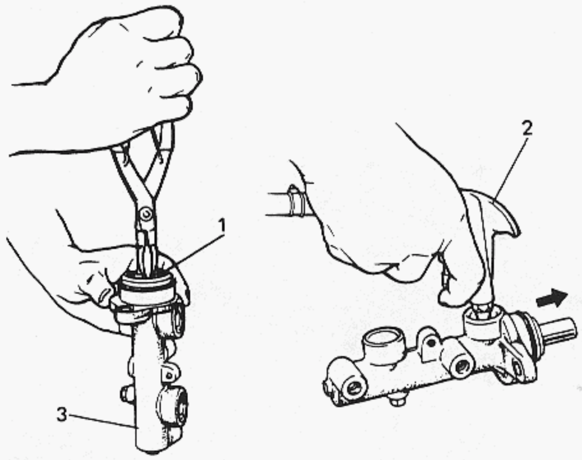
5) Disconnect 2 brake pipes from master cylinder.

NOTE:
Do not allow brake fluid to get on painted surfaces.

6) Remove 2 attaching nuts and washers.
7) Remove master cylinder.

DISASSEMBLY

1) Remove circlip.
2) Remove primary piston by using compressed air as shown. Be cautious during removal as primary piston will jump out.



1. Circlip
2. Compressed air
3 Master cylinder

Fig. 19-57

3) Remove piston stopper bolt. Then remove secondary piston by blowing compressed air into hole from which piston stopper bolt was removed.

1. Stopper bolt
2. Compressed air

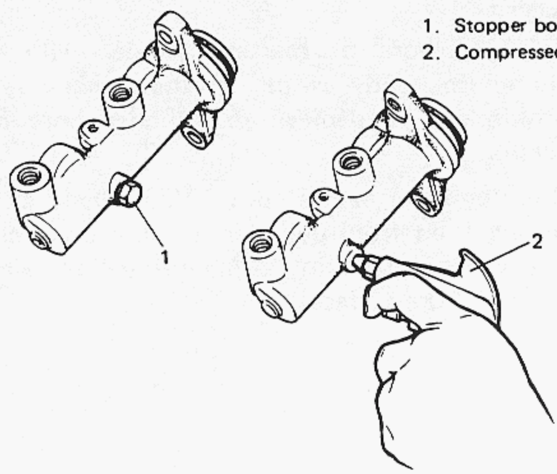


Fig. 19-58

INSPECTION OF COMPONENTS

Master Cylinder Inner Parts

Inspect all disassembled parts for wear or damage, and replace parts if necessary.

NOTE:

- Wash disassembled parts with brake fluid.
- Do not reuse piston cups.

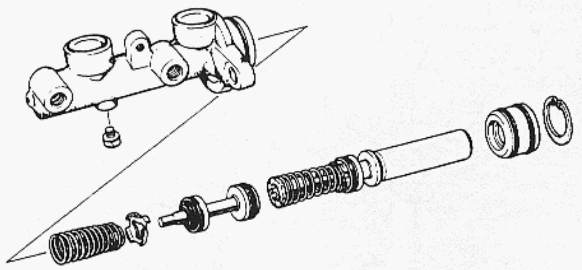


Fig. 19-59

Inspect master cylinder bore for scoring or corrosion. It is best to replace a corroded cylinder. Corrosion can be identified as pits or excessive roughness.

NOTE:

Polishing bore of master cylinder with cast aluminum body with anything abrasive is prohibited, as damage to cylinder bore may occur.

Rinse cylinder in clean brake fluid. Shake excess rinsing fluid from cylinder. Do not use a cloth to dry cylinder, as lint from cloth will remain on cylinder bore surface.

Reservoir

NOTE:

Do not use shock absorber fluid or any other fluid which contains mineral oil. Do not use a container which has been used for mineral oil or a container which is wet from water. Mineral oil will cause swelling and distortion of rubber parts in the hydraulic brake system and water will mix with brake fluid, lowering the fluid boiling point. Keep all fluid containers capped to prevent contamination.

Fluid to fill reservoir with is indicated on reservoir cap of the car with embossed letters or in owner's manual supplied with the car.
Add fluid up to MAX line.

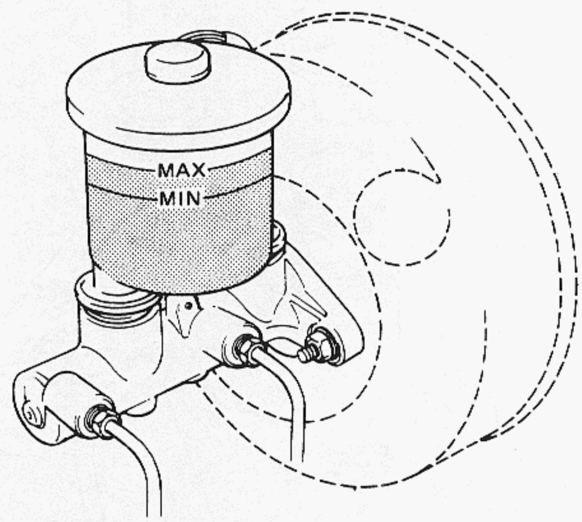


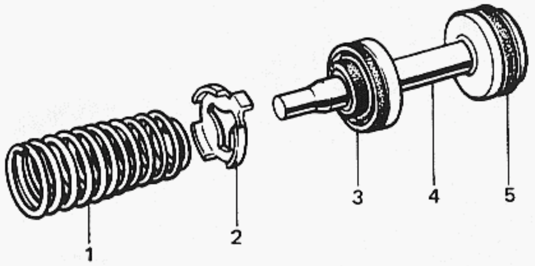
Fig. 19-60

ASSEMBLY

NOTE:

Before assembling, wash each part in fluid recommended to use for the car.

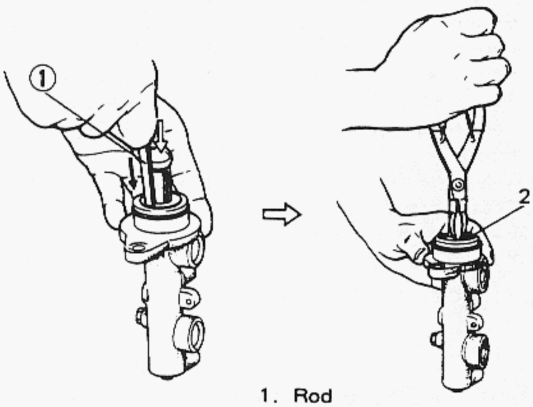
1) Assemble secondary piston as shown below.



1. Secondary piston return spring
2. Return spring seat
3. Piston cup
4. Secondary piston
5. Piston pressure cap

Fig. 19-61

2) Install secondary piston assembly into cylinder.
3) Install primary piston in cylinder.
4) Depress, and install circlip.



1. Rod
2. Circlip

Fig. 19-62

5) Install piston stopper bolt with pistons pushed in all the way and tighten it to specified torque.

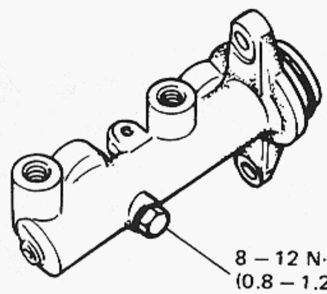


Fig. 19-63

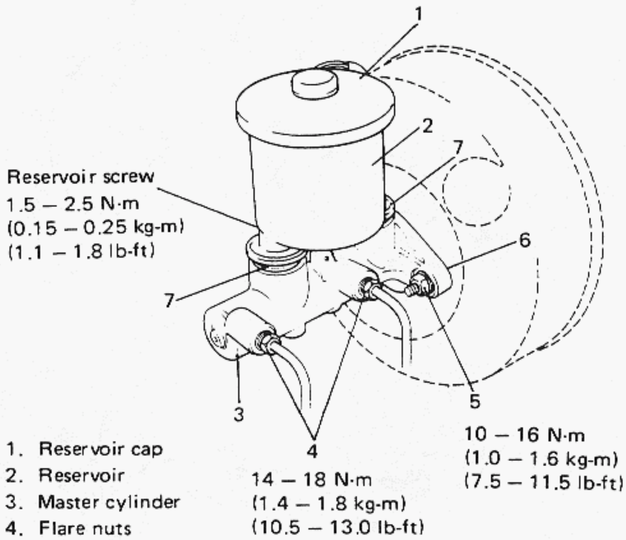
6) For installation on car, refer to INSTALLATION.

PRECAUTION OF INSTALLATION

NOTE:

- **See NOTE at the beginning of this section.**
- **Adjust clearance between booster piston rod and primary piston with special tool (See page 19-33).**

1) Install master cylinder as shown and torque attaching nuts to specification.
2) Connect 2 hydraulic lines and torque flare nuts to specification.
3) When using new grommets, lubricate them with the same fluid as the one to fill reservoir with. Then press-fit grommets to master cylinder. Grommets must be seated in place.
4) Install reservoir and tighten screw to specified torque.
5) Fill reservoir with specified fluid.
   After installing, check brake pedal height, bleed air from system (See p. 19-43 and p. 19-46) and also check for fluid leakage.



1. Reservoir cap
2. Reservoir
3. Master cylinder
4. Flare nuts
5. Attaching nuts
6. Gasket
7. Grommets

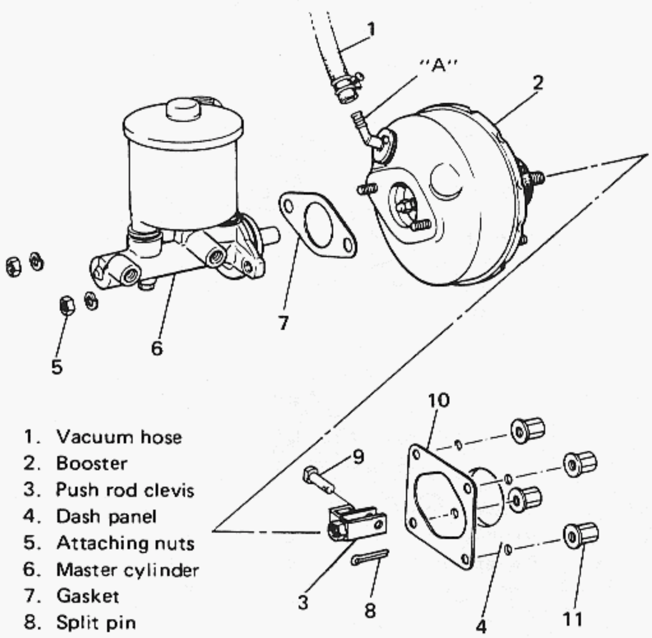
Fig. 19-64

19-5. BRAKE BOOSTER

REMOVAL

1) Take out fluid from master cylinder with a syringe or such.
2) Disconnect 2 brake pipes from master cylinder and remove master cylinder from booster.
3) Disconnect vacuum hose from booster.
4) Disconnect push rod clevis from brake pedal arm.
5) Remove attaching nuts and then booster as shown.

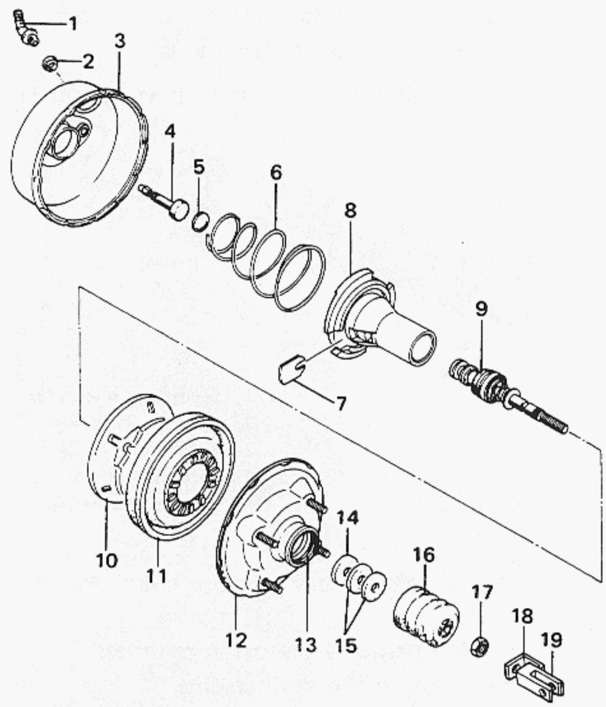
NOTE:
Below figure shows booster of right hand steering car. The only difference for booster of left hand steering car is vacuum valve "A" installing position.



1. Vacuum hose
2. Booster
3. Push rod clevis
4. Dash panel
5. Attaching nuts
6. Master cylinder
7. Gasket
8. Split pin
9. Master cylinder pin
10. Gasket
11. Attaching nuts

Fig. 19-65

DISASSEMBLY



1. Vacuum check valve
2. Grommet
3. Booster No. 1 body
4. Piston rod
5. Reaction disc
6. Booster piston return spring
7. Valve stopper key
8. Booster piston
9. Booster air valve assembly
10. Pressure plate
11. Diaphragm
12. Booster No. 2 body
13. No. 2 body oil seal
14. Air cleaner separator
15. Air cleaner element
16. Body boot
17. Nut
18. Bracket
19. Push rod clevis

Fig. 19-66

1) Remove piston rod from booster.
2) Remove push rod clevis and nut.

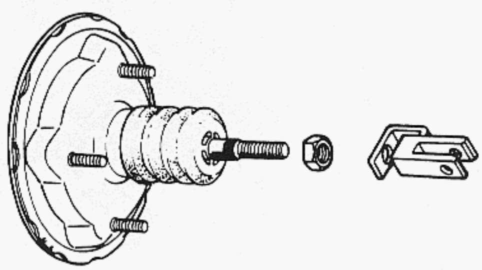


Fig. 19-67

3) Set booster to special tool (A) as shown.

NOTE:
When setting, check to be sure that booster vacuum check valve is not in faulty contact with base of special tool.

Tighten 2 nuts on upper part of special tool evenly to specified torque.

Special tool nuts tightening torque	N·m	kg-m	lb-ft
	3 – 5	0.3 – 0.5	2.2 – 3.6

NOTE:
Be careful not to over-tighten nuts, or booster body will be deformed.

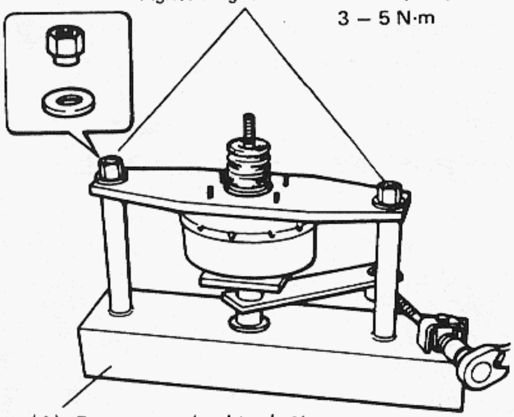


Fig. 19-68

4) Turn special tool bolt clockwise until No. 1 body projecting part and No. 2 body depressed part fit each other.
Once they are matched, make match marking on No. 1 and No. 2 bodies to facilitate their installation.

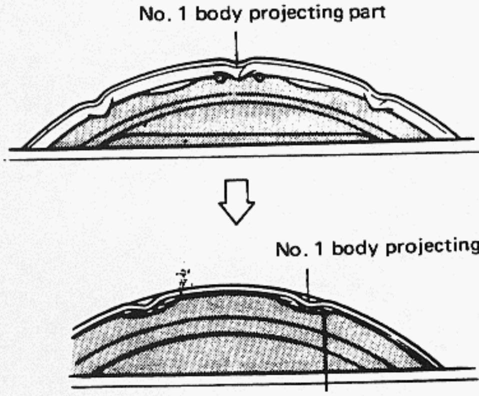


Fig. 19-69

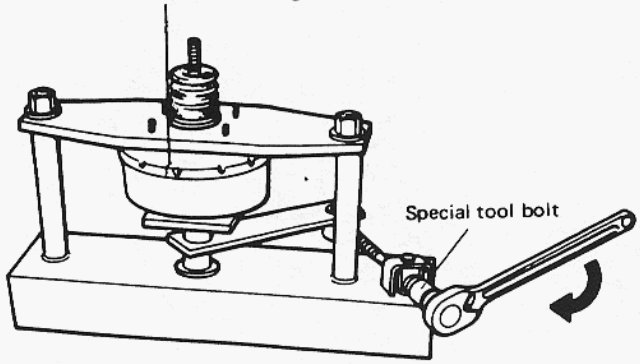


Fig. 19-70

5) Remove booster from special tool and separate No. 1 body and No. 2 body. Remove piston return spring.

NOTE:
When separating two bodies, hold both bodies carefully to prevent either body from jumping off by spring force.

6) From booster No. 2 body, remove boot, air cleaner elements and air cleaner separator in this order.

7) Using camshaft pulley holder (special tool 09917-68210), turn booster piston counterclockwise and remove piston.

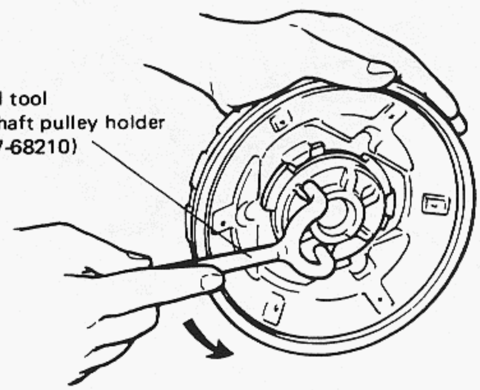
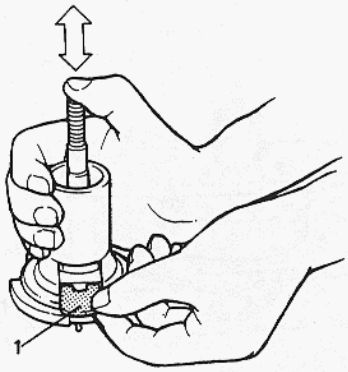


Fig. 19-71

8) While compressing air valve spring (by moving rod up and down as shown), remove valve stopper key. Then remove booster air valve assembly from booster piston.

NOTE:
Booster air valve assembly can't be disassembled.



1. Valve stopper key

Booster air valve assembly

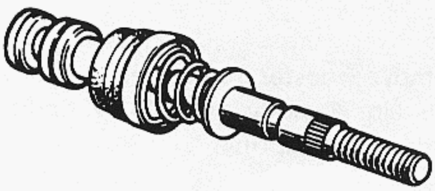


Fig. 19-72

9) Remove diaphragm from pressure plate.

NOTE:

Don't use screwdriver or any other tool for removal. Pull it off by hand carefully handling pressure plate groove area where diaphragm is fitted.

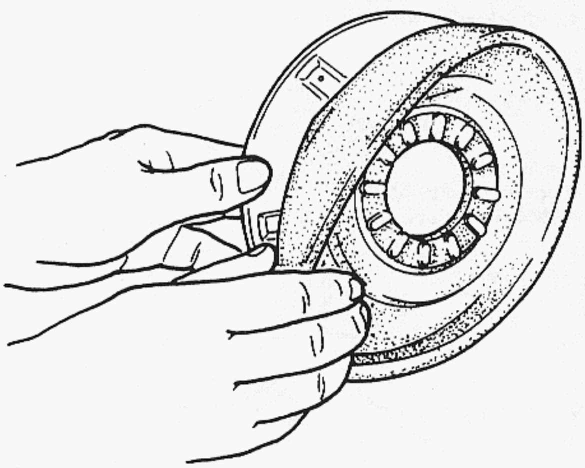


Fig. 19-73

10) Remove reaction disc from booster piston with fingers.

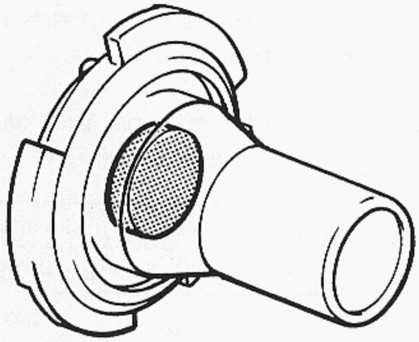
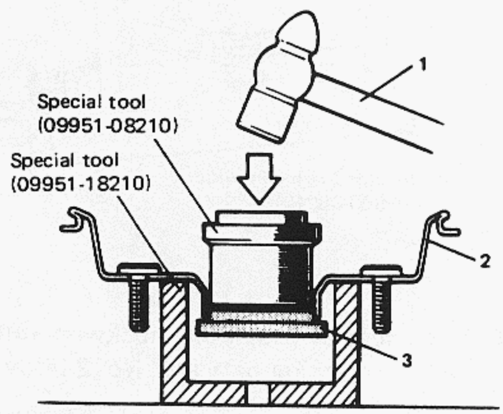


Fig. 19-74

11) Remove oil seal from booster No. 2 body with special tools as shown.

NOTE:

Removed oil seal must not be reused.



1. Hammer lightly
2. No. 2 body
3. Oil seal

Fig. 19-75

INSPECTION

Inner Parts

NOTE:
After disassembly, soak all metal parts in ethyl alcohol. Wipe rubber diaphragm and plastic parts with a clean cloth. Use ethyl alcohol damped cloth to wipe out heavy dirt. Application of much ethyl alcohol especially to rubber parts is prohibited.

[Rubber parts]
Wipe fluid from rubber parts and carefully inspect each rubber part for cuts, nicks or other damage. These parts are the key to the control of air flow. If there is any question as to the serviceability of rubber parts, REPLACE them.

[Metal parts]
BADLY DAMAGED ITEMS, OR THOSE WHICH WOULD TAKE EXTENSIVE WORK OR TIME TO REPAIR, SHOULD BE REPLACED. IN CASE OF DOUBT, INSTALL NEW PARTS.

Inspection/Adjustment of Clearance Between Booster Piston Rod and Master Cylinder Piston

The length of booster piston rod is adjusted to provide specified clearance between piston rod end and master cylinder piston.

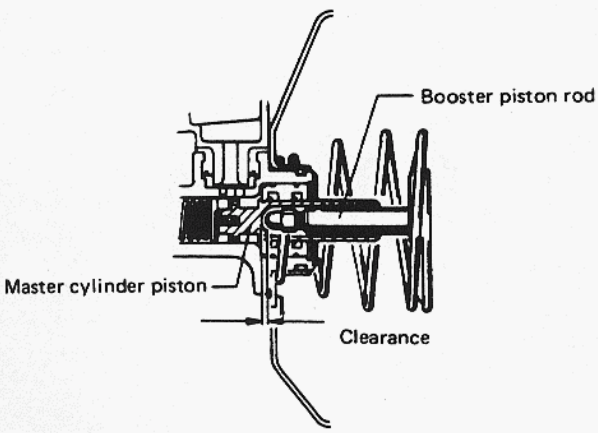


Fig. 19-76

- Before measuring clearance, push piston rod several times so as to make sure reaction disc is in place.
- Take measurement with gasket installed to master cylinder.
- Keep inside of booster at atmospheric pressure for measurement.

1) Set special tool (D) on master cylinder and push pin until it contacts piston.

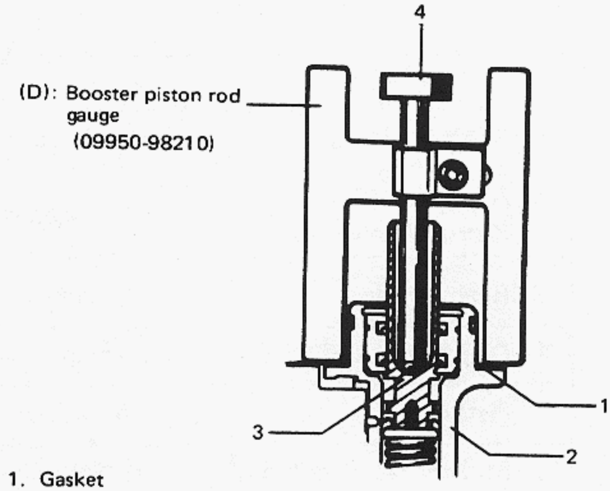


Fig. 19-77

2) Turn special tool upside down and place it on booster. Adjust booster piston rod length until rod end contacts pin head.
3) Adjust clearance by turning adjusting bolt of piston rod.

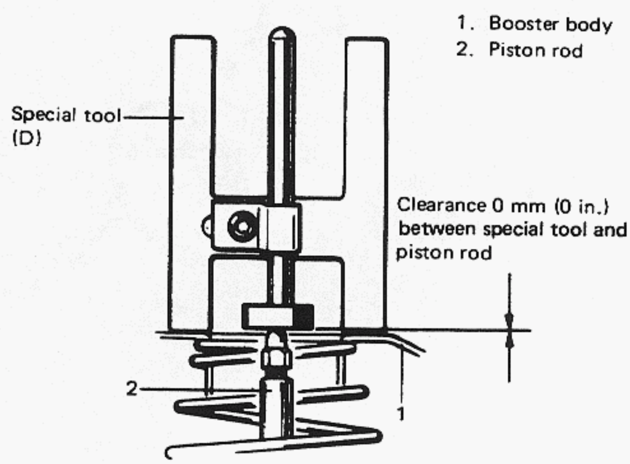


Fig. 19-78

Reference
When adjusted as above, if negative pressure is applied to booster with engine at idle, piston to piston rod clearance should become 0.1 – 0.5 mm (0.004 – 0.020 in.).

BOOSTER INSPECTION TABLE

Part	Inspect For	Corrective Action
1. Booster piston	Cracks, distortion or damage.	Replace.
2. Air valve ass'y (Control valve spring)	Damaged or worn seal surfaces.	Replace.
3. Reaction disc	Damage or wear.	Replace.
4. Diaphragm and boot	Damage.	Replace.
5. Piston rod	Damage or bend.	Replace.
6. Booster No. 1 & No. 2 body.	1. Scratches, scores, pits, dents, or other damage affecting rolling or sealing of diaphragm or other seals. 2. Cracks, damage at ears, damaged threads on studs. 3. Bent or nicked locking lugs. 4. Loose studs.	Replace, unless easily repaired. Replace, unless easily repaired. Replace, unless easily repaired. Replace.
7. Air filters and separator	Dirt.	Replace.

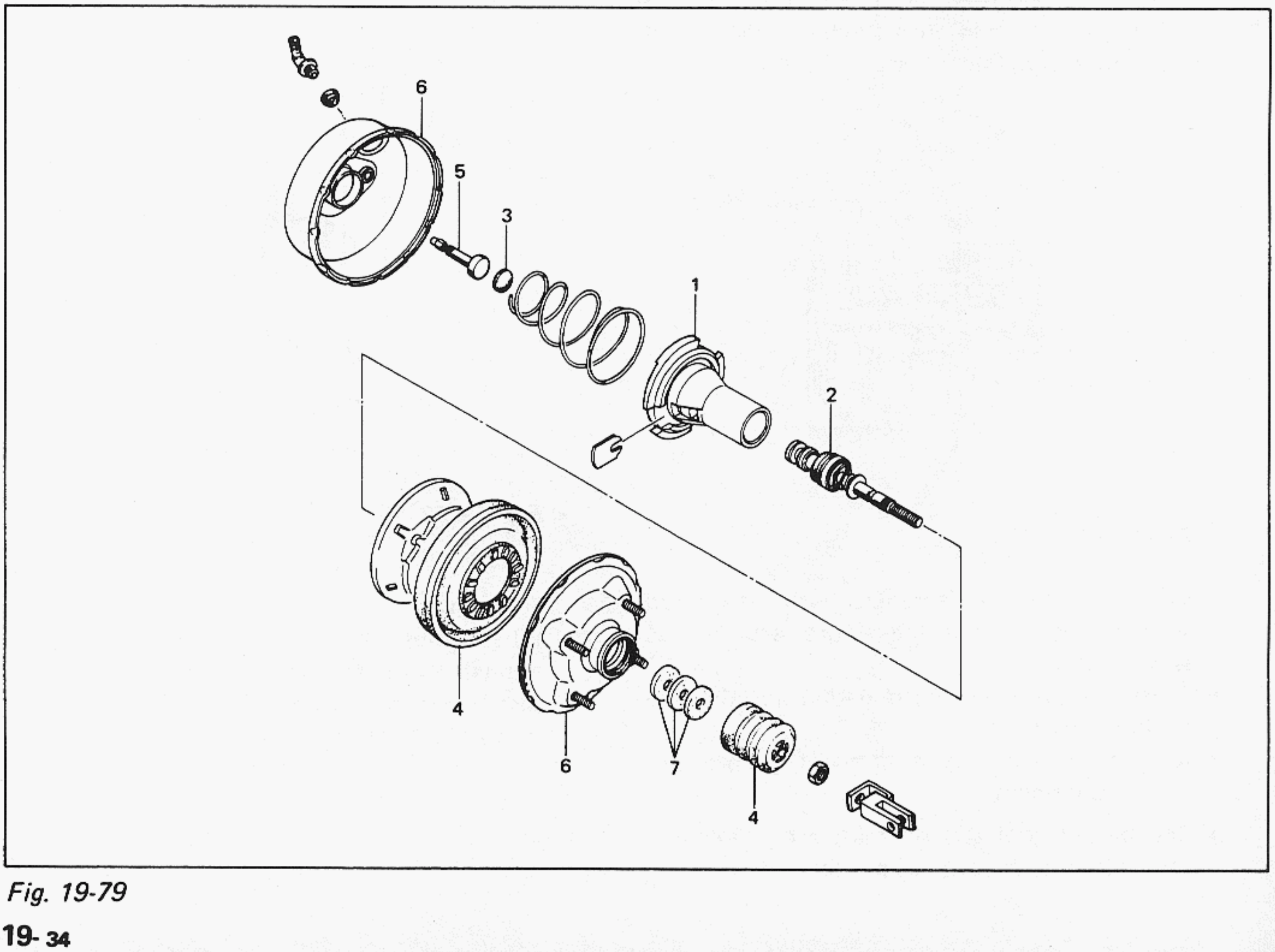


Fig. 19-79

ASSEMBLY

NOTE:

- **See NOTE at the beginning of this section.**
- **Be sure to use silicon grease wherever application of grease is instructed during assembly. Use of oil and grease for installation of check valve and its grommet is strictly prohibited.**

1) Apply grease to oil seal outer surface and oil seal lip as shown.
   Press-fit oil seal to booster No. 2 body by using special tool (B) and (C).

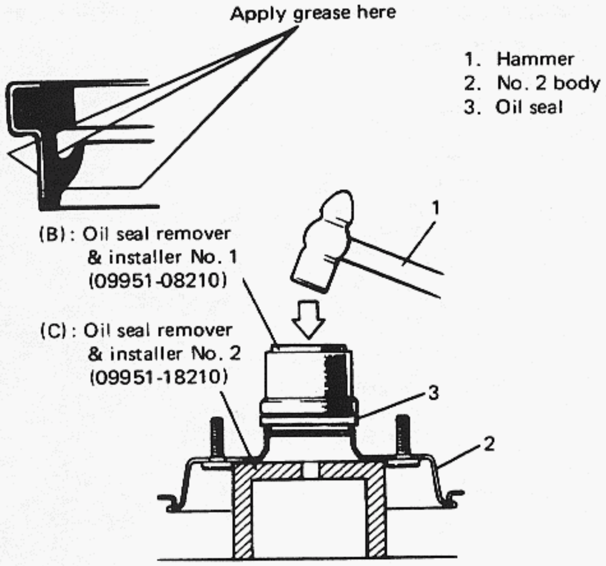


Fig. 19-80

2) Install booster air valve assembly to booster piston. Before installation, apply grease as shown.

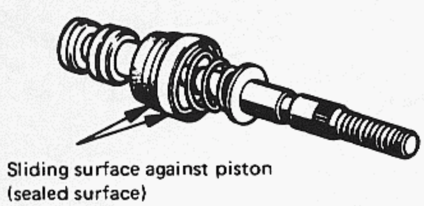


Fig. 19-81

3) Compress air valve assembly and insert valve stopper key.

NOTE:
Be sure that valve assembly is in piston "A" as indicated in figure. (Don't force installation.)

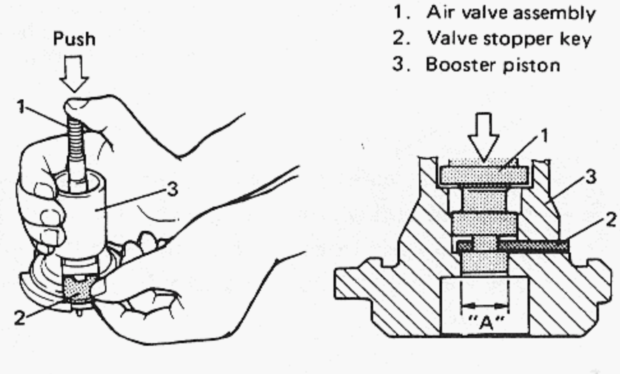


Fig. 19-82

4) Install diaphragm to pressure plate by hand.

NOTE:
Check to be sure that diaphragm is seated securely in pressure plate groove for diaphragm by turning diaphragm.

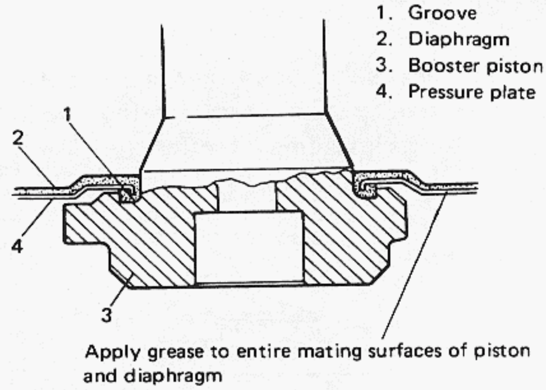


Fig. 19-83

5) Install reaction disc to booster piston after greasing its entire face.
6) Install booster piston to booster No. 2 body.

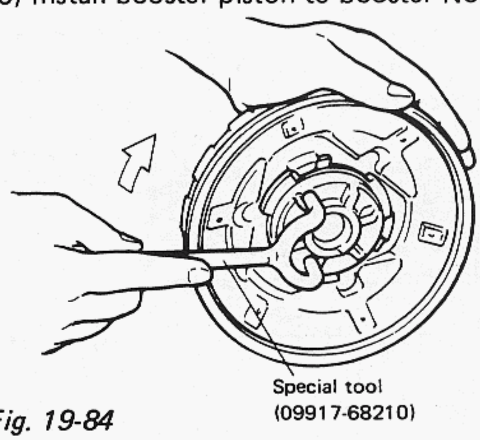


Fig. 19-84

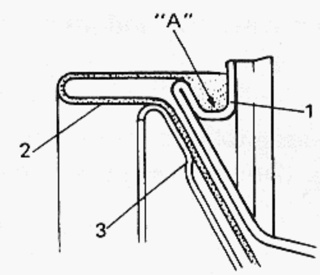


Fig. 19-85

7) Install air cleaner separator and then 2 elements to rod of air valve assembly.
8) Install body boot to booster No. 2 body. Both ends of boot must be fitted securely as shown.

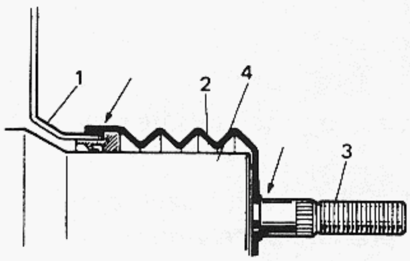


Fig. 19-86

9) Place No. 1 body on special tool (A). Then install piston return spring, being careful for its installing direction.

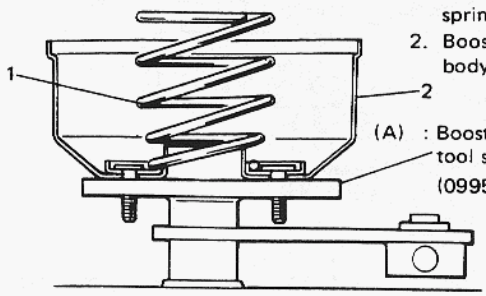


Fig. 19-87

10) Place booster No. 2 body on piston return spring. Then check to be sure that spring is in piston spring guide.

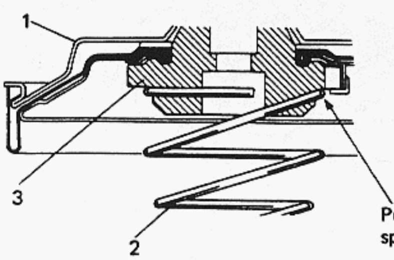


Fig. 19-88

11) Put No. 1 and No. 2 bodies together by aligning markings made before disassembly. Holding No. 2 body with upper plate (special tool) as shown, torque 2 nuts equally to specification.

	N·m	kg-m	lb-ft
Special tool nuts tightening torque	3 – 5	0.3 – 0.5	2.2 – 3.6

NOTE:
When holding No. 2 body, use care so that diaphragm is not caught by projections at 16 locations around No. 1 body.

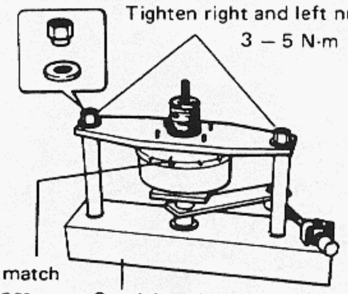
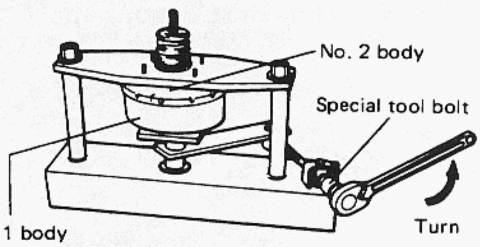


Fig. 19-89

12) Turn special tool bolt counterclockwise until No. 1 body projecting part comes to mid-position of No. 2 body depressed parts as shown.



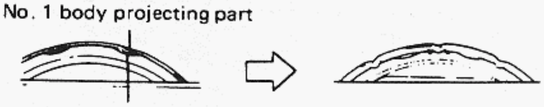


Fig. 19-90

13) Remove booster from special tool and install push rod clevis so that below measurement "A" is obtained and torque nut to specification.

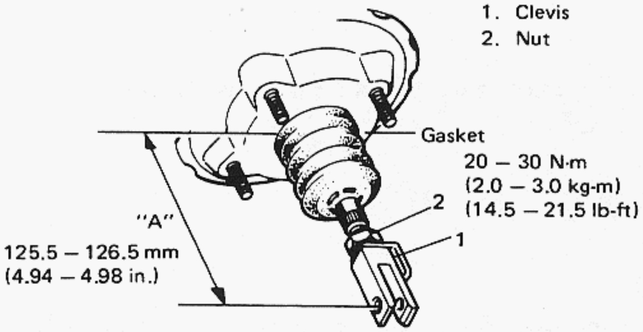


Fig. 19-91

14) Insert piston rod into booster piston.

NOTE:

Whenever booster was disassembled, make sure to check clearance between piston rod and master cylinder piston after reassembly. (For details, refer to p. 19-33.)

INSTALLATION

NOTE:

- **See NOTE at the beginning of this section.**
- **Adjust clearance between booster piston rod and master cylinder piston with special tool. (See page 19-33.)**
- **Check length of push rod clevis. (Refer to Fig. 19-91).**

1) Install booster to dash panel as shown. Then connect booster push rod clevis to pedal arm with pin and split pin.
2) Torque booster attaching nuts to specification.
3) Install master cylinder to booster and torque attaching nuts to specification.
4) Connect 2 brake pipes and torque flare nuts to specification. (See p. 19-29).
5) Fill reservoir with specified fluid.
6) Bleed air from brake system. (See BLEEDING BRAKES on p. 19-46).
7) After installing, check pedal height and play. (See p. 19-43).

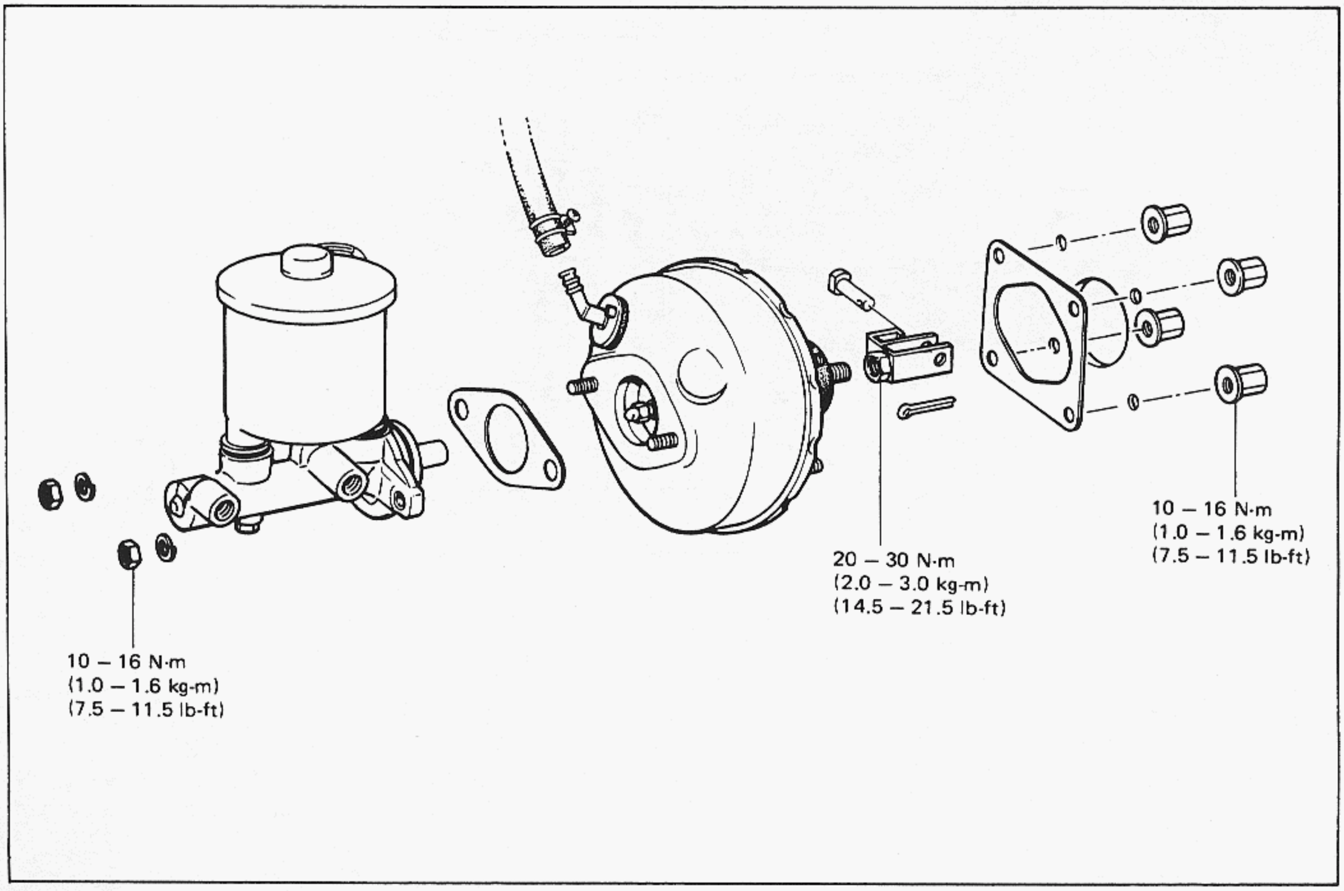


Fig. 19-92

19-6. PARKING BRAKE

NOTE:

For parking brake inspection and adjustment, refer to p. 19-44 under 19-8 MAINTENANCE SERVICE in this section.

INSTALLATION

- If parking brake cable was removed and reinstalled, make sure to clamp it properly according to illustrated instruction for each clamp in the figure below.
- After installing cable, check the following;
  * Parking brake lever stroke is within specification
  * Parking brake operates properly
  * Brake is free from dragging

For stroke data and cable adjustment, refer to p. 19-44 and 19-45 under 19-8 MAINTENANCE SERVICE in this section.

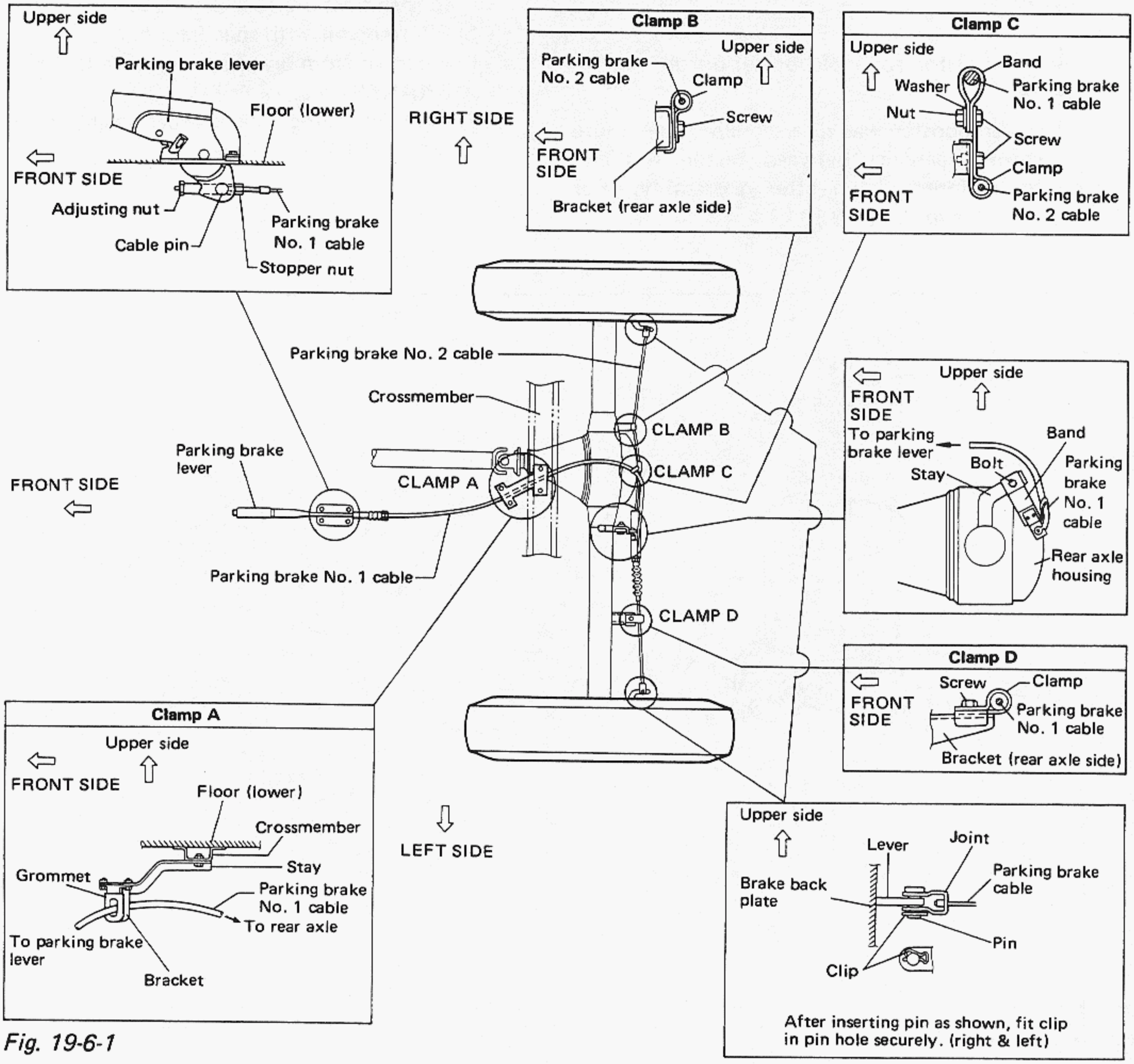


Fig. 19-6-1

19-7. BRAKE PIPES AND HOSES

REMOVAL AND INSTALLATION

1) Take out fluid with a cyringe or such.
2) Clean dirt and foreign material from both hose end or pipe end fittings. Remove brake hose or pipe.
3) Reverse removal procedure for brake hose or pipe installation. When installing hose, make sure that it has no twists or kinks. Inspect to see that hose doesn't make contact with any part of suspension. Check in extreme right and extreme left turn conditions. If hose makes any contact, remove and correct. Fill and maintain brake fluid level in reservoir. Bleed brake system.

> CAUTION:
> - **Refer to Fig. 19-38 when connecting brake flexible hose to brake caliper and tighten to specified torque.**
> - **Be sure to install brake pipe in proper position referring to Fig. 19-7-2 and clamp it securely and correctly.**

Tightening torque

	N·m	kg-m	lb-ft
Brake pipe flare nuts	14 – 18	1.4 – 1.8	10.5 – 13.0
Brake flexible hose bolt	20 – 25	2.0 – 2.5	14.5 – 18.0
6-way joint bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
Proportioning and bypass valve bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
Proportioning and bypass valve plate bolt	6 – 10	0.6 – 1.0	4.5 – 7.0

NOTE:
- **Be sure to install brake flexible hose E-ring into hose groove.**

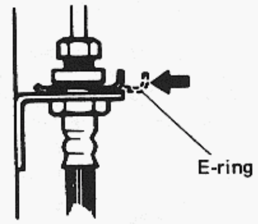
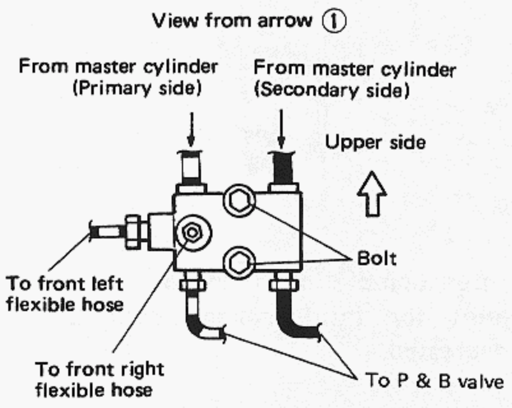


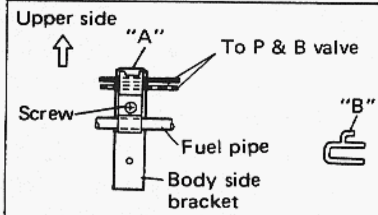
Fig. 19-7-1

- **Upon completion of installation, check each joint for fluid leakage with brake pedal depressed.**

6-way joint



Clamp



Hitch lug "B" of brake pipe clamp to groove "A" of body side bracket and fix clamp to body side bracket with its screw. Secure fuel pipe at the same time.

Brake flexible hose and E-ring

- Make sure that flexible hose is not twisted when it is installed or connected to the pipe.
- When installing flexible hose to bracket, align 6 vertexes of metal fixture on hose with internal angles of bracket.
- Insert E-ring till E-ring end surface is flush with or lower than bracket end surface. (Refer to p. 19-39.)
- For installation of flexible hose to brake caliper, refer to p. 19-19.
- Install the flexible hose so that it won't be kinked when the steering wheel is straightened.
  After installing the flexible hose, turn the steering wheel to the right fully and check that the clearance between the wheel/tire and flexible hose is larger than 25 mm (0,984 in) in that state and then check likewise with the steering wheel turned to the full left position. (This is to ensure that more than 25 mm (0.984 in) clearance is maintained even when bumping or rebounding fully).

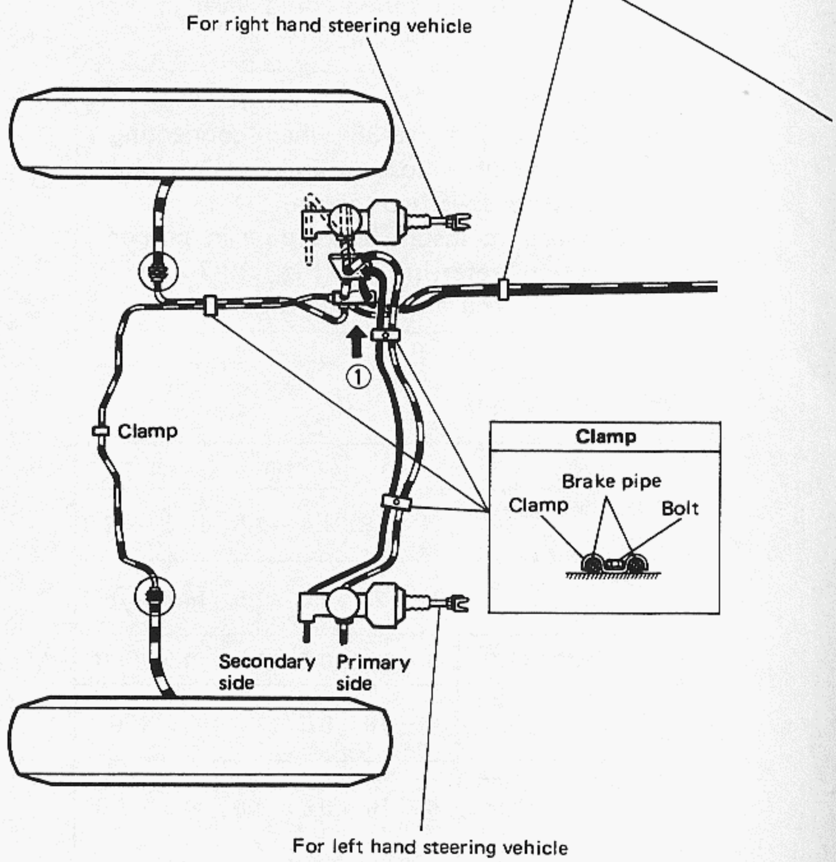
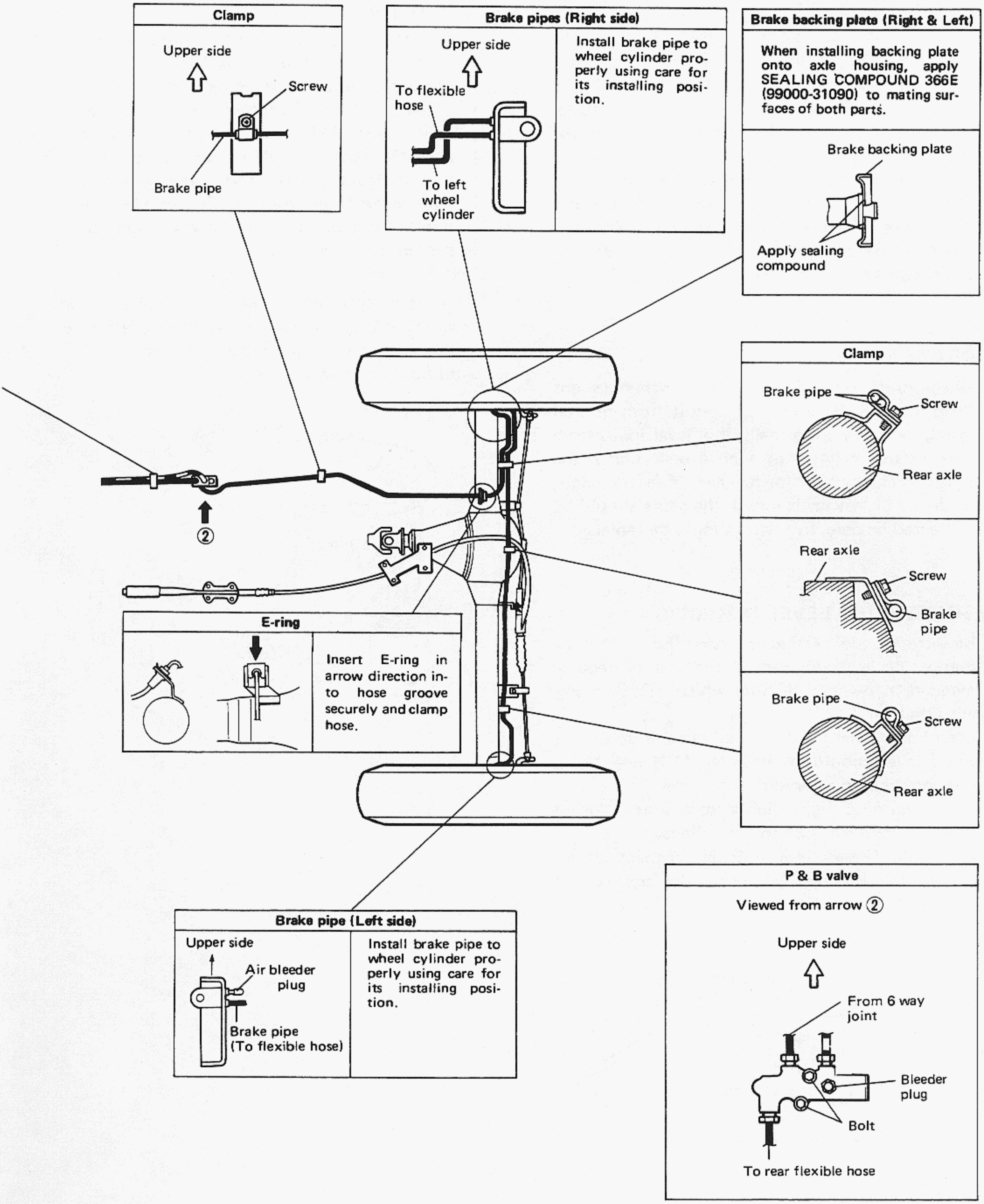


Fig. 19-7-2


Clamp
Upper side
Screw
Brake pipe
Brake pipes (Right side)
Upper side
To flexible hose
To left wheel cylinder
Install brake pipe to wheel cylinder properly using care for its installing position.
Brake backing plate (Right & Left)
When installing backing plate onto axle housing, apply SEALING COMPOUND 366E (99000-31090) to mating surfaces of both parts.
Brake backing plate
Apply sealing compound
Clamp
Brake pipe
Screw
Rear axle
Rear axle
Screw
Brake pipe
Brake pipe
Screw
Rear axle
②
E-ring
Insert E-ring in arrow direction into hose groove securely and clamp hose.
Brake pipe (Left side)
Upper side
Air bleeder plug
Brake pipe (To flexible hose)
Install brake pipe to wheel cylinder properly using care for its installing position.
P & B valve
Viewed from arrow ②
Upper side
From 6 way joint
Bleeder plug
Bolt
To rear flexible hose

19-8. MAINTENANCE SERVICE

ROAD TESTING BRAKES

Brakes should be tested on dry, clean, smooth and reasonably level roadway which is not crowned. Road test brakes by making brake applications with both light and heavy pedal forces at various speeds to determine if the car stops evenly and effectively.

Also drive car to see if it leads to one side or the other without brake application. If it does, check tire pressure, front end alignment and front suspension attachments for looseness. See diagnosis chart for other causes.

BRAKE FLUID LEAKS

Check master cylinder fluid levels. While a slight drop in reservoir level does result from normal lining wear, an abnormally low level indicates a leak in the system. In such a case, check the entire brake system for leakage. If even a slight evidence of leakage is noted, the cause should be corrected or defective parts should be replaced.

BRAKE FLUID LEVEL INSPECTION

Be sure to use particular brake fluid either as marked on reservoir cap of that car or recommended in owner's manual which comes along with that car.

Use of any other fluid is strictly prohibited.

Fluid level should be between MIN and MAX lines marked on reservoir.

When warning light lights sometimes during driving, replenish fluid to MAX line.

When fluid decreases quickly, inspect brake system for leakage. Correct leaky points and then refill to specified level.

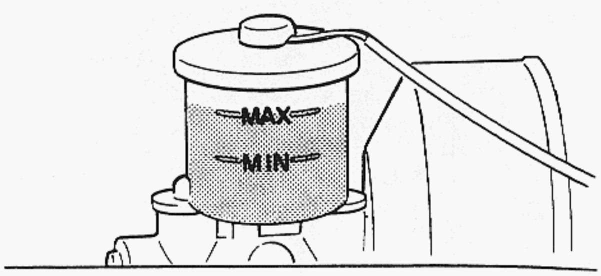


Fig. 19-8-1

FILL RESERVOIR

CAUTION:
Do not use shock absorber fluid or any other fluid which contains mineral oil. Do not use a container which has been used for mineral oil or a container which is wet from water. Mineral oil will cause swelling and distortion of rubber parts in the hydraulic brake system and water will mix with brake fluid, lowering the fluid boiling point. Keep all fluid containers capped to prevent contamination.

Fluid to fill reservoir which is indicated on reservoir cap of the car with embossed letters or in owner's manual supplied with the car.

Add fluid up to MAX line.

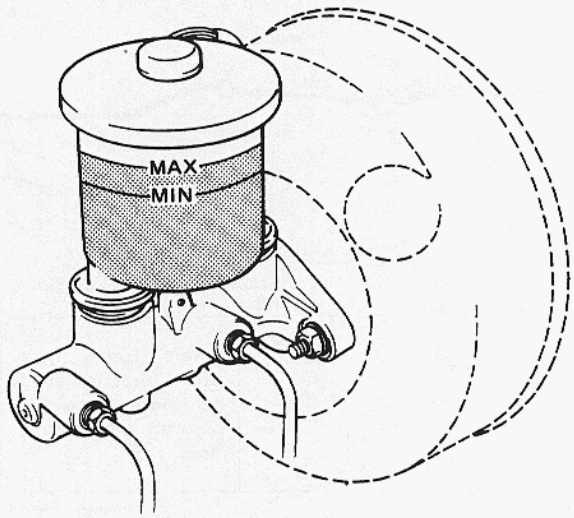


Fig. 19-8-2

BRAKE PEDAL FREE HEIGHT ADJUSTMENT

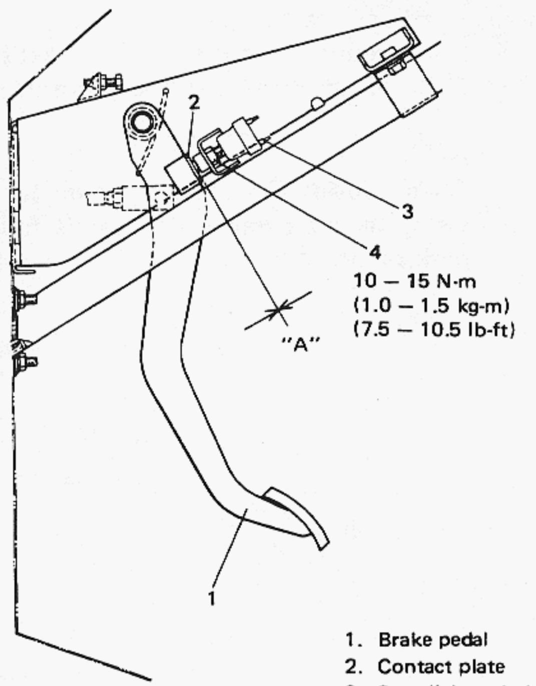
Brake pedal height is normal if brake pedal is as high as clutch pedal.

1) When booster push rod clevis has been reinstalled, it is important that measurement between booster mounting surface (with a gasket attached) and the center of clevis pin hole is adjusted within 125.5 mm – 126.5 mm (4.94 – 4.98 in.). (See page 19-37.)
2) When stop light switch has been removed, refer to the following STOP LIGHT SWITCH ADJUSTMENT for proper installation.
   The services in above steps 1) and 2) may affect brake pedal height.

STOP LIGHT SWITCH ADJUSTMENT

Adjustment should be made as follows when installing the switch.

Pull up brake pedal toward you and while holding it there, adjust switch position so that clearance between the end of thread and brake pedal contact plate (shown as "A" in figure) is within 0.5 – 1.0 mm (0.02 – 0.04 in.). Then tighten lock nut to specified torque.



1. Brake pedal
2. Contact plate
3. Stop light switch
4. Lock nut

Fig. 19-8-3

EXCESSIVE PEDAL TRAVEL CHECK

1) Start the engine.
2) Depress brake pedal a few times.
3) With brake pedal depressed with approximately 30 kg (66 lbs) load, measure pedal arm to wall clearance "B". It mustn't be less than 75 mm (2.95 in.).

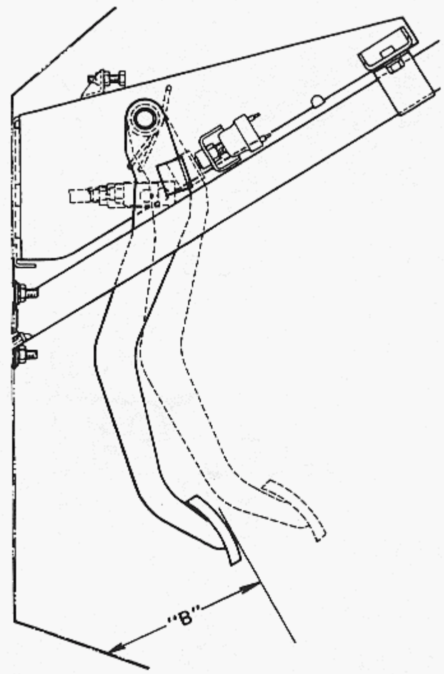


Fig. 19-8-4

4) If clearance "B" is less than 75 mm (2.95 in.), the most possible cause is either rear brake shoes are worn out beyond limit or air is in lines.
   Should clearance "B" remain less than 75 mm (2.95 in.) even after replacement of brake shoes and bleeding of system, other possible but infrequent cause is malfunction of rear brake shoe adjusters or booster push rod length out of adjustment for the car with brake booster.

- See p. 19-22 for brake shoe inspection.
- See p. 19-46 for bleeding brake system.
- Remove brake drums for adjuster inspection. (See p. 19-23.) If defective, correct or replace.

BRAKE HOSE AND PIPE INSPECTION

Hose

The brake hose assembly should be checked for road hazard damage, for cracks and chafing of outer cover, for leaks and blisters. A light and mirror may be needed for an adequate inspection. If any of the above conditions are observed on brake hose, it will be necessary to replace it.

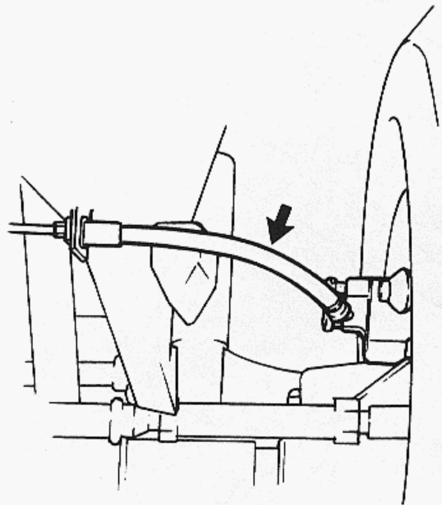


Fig. 19-8-5

Pipe

Inspect the tube for damage, cracks, dents and corrosion. If any defect is found, replace it.

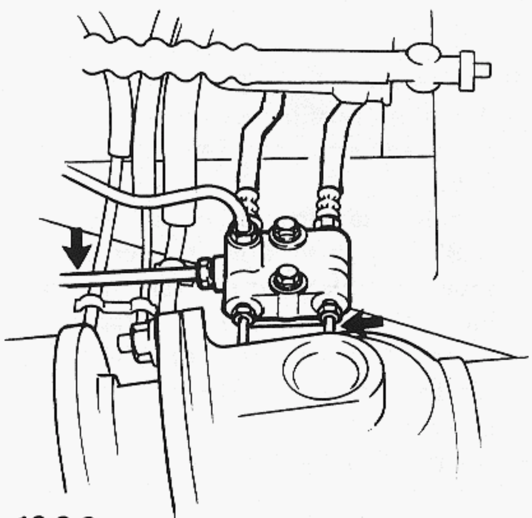


Fig. 19-8-6

PAD LINING INSPECTION

Inspect pad linings periodically according to maintenance schedule and whenever wheels are removed (for tire rotation or other reason).
For wear check of pad linings, refer to p. 19-16.

DISC INSPECTION

Inspect disc periodically according to maintenance schedule.
For more information, refer to p. 19-17.

REAR BRAKE SHOE & LINING INSPECTION

Inspect brake shoe & lining according to maintenance schedule.
For shoe and lining inspection, refer to p. 19-22.

REAR BRAKE DRUM INSPECTION

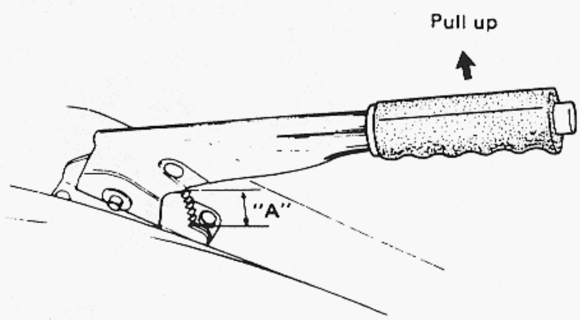
Inspect brake drum according to maintenance schedule.
For more information, refer to p. 19-21.

PARKING BRAKE INSPECTION AND ADJUSTMENT

1) Parking brake lever stroke inspection.
   Hold the center of parking brake lever grip and pull it up with 20 to 25 kg (44 to 55 lb) force.
   With parking brake lever pulled up as above, count ratchet notches in "A" as shown in figure. There should be 3 to 8 notches.
   Also, check if both right and left rear wheels are locked firmly.

   If number of notches is out of specification, adjust cable by referring to adjustment procedure described on the next page so as to obtain specified parking brake stroke.

NOTE:
Check tooth tip of each notch for damage or wear. If any damage or wear is found, replace parking brake lever.



Parking brake stroke "A": When lever is pulled up at 20 kg (44 lb).	Within 3 – 8 notches

Fig. 19-8-7

2) Parking brake lever stroke adjustment

a) If parking brake lever stroke was found out of specification when checked as described on the previous page, adjust parking brake cable.

NOTE:

Make sure for following conditions before cable adjustment.

- **No air is trapped in brake system.**
- **Brake pedal travel is proper.**
- **Brake pedal has been depressed a few times with about 30 kg (66 lbs) load.**
- **Parking brake lever has been pulled up a few times with about 20 kg force.**
- **Rear brake shoes are not worn beyond limit, and self adjusting mechanism operates properly.**

b) After confirming that above 5 conditions are all satisfied, adjust parking brake lever stroke by loosening or tightening adjusting nut indicated in figure and tighten stopper nut to the pin.

NOTE:

- **For cable adjustment, loosen stopper nut and turn adjusting nut while holding hold nut with spanner so as to prevent inner cable from getting twisted.**
- **Check brake drum for dragging after adjustment.**

Parking brake stroke; when lever is pulled up at 20 kg (44 lb)	Within 3 – 8 notches

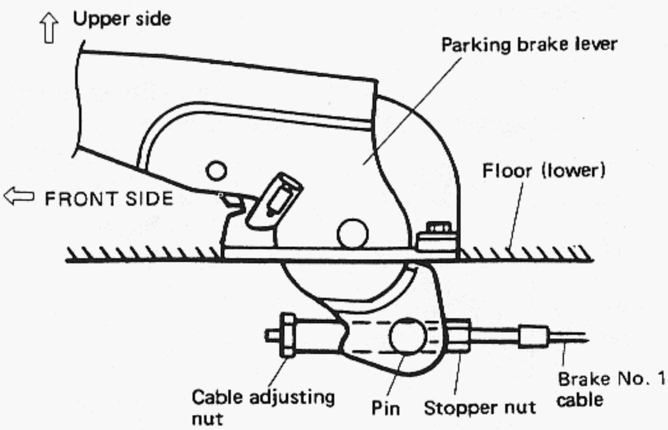


Fig. 19-8-8

3) Parking brake cable inspection

Check brake cable for damage and also for smooth movement. Replace if deteriorated.

BRAKE PEDAL PLAY INSPECTION

Pedal play should be within below specification. If out of specification, check stop light switch for proper installation position and adjust if necessary.

Also check pedal shaft bolt and master cylinder pin installation for looseness and replace if defective.

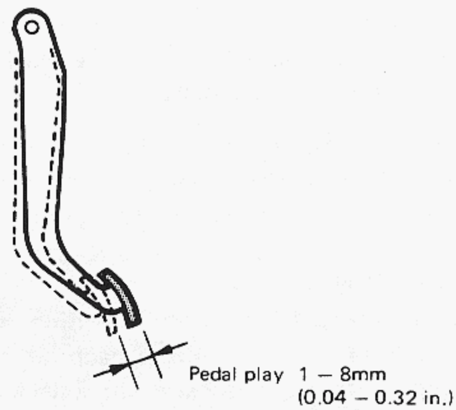


Fig. 19-8-9

REAR DRUM BRAKE SHOE ADJUSTMENT

Rear brake has self-adjusting mechanism but it does require adjustment for proper drum to shoe clearance when brake shoe has been replaced or brake drum has been removed for some other service.

Adjustment is automatically accomplished by depressing brake pedal 3 to 5 times with approximately 30 kg (66 lbs) load after all parts are installed.

Then check brake drum for dragging and brake system for proper performance. After lowering car from lift, brake test should be performed.

FLUSHING BRAKE HYDRAULIC SYSTEM

It is recommended that entire hydraulic system be thoroughly flushed with clean brake fluid whenever new parts are installed in hydraulic system.

Periodical change of brake fluid is also recommended.

BLEEDING BRAKES

NOTE:

Brake fluid is extremely damaging to paint. If fluid should accidentally touch painted surface, immediately wipe fluid from paint and clean painted surface.

With this vehicle, air bleeding is required at four places: right and left front wheels, P & B valve and rear wheel cylinder on left side as marked with dot • in Fig. 19-8-10. And at each of these places, there is air bleeder plug.

Whenever brake pipe or hose has been disconnected at any place, carry out air bleeding so as to make sure that no air remains in brake circuit.

> CAUTION:
> **Upon completion of air bleeding at four places, be sure to tighten each air bleeder plug to specified torque and check entire brake circuit to make sure that no fluid leakage exists.**

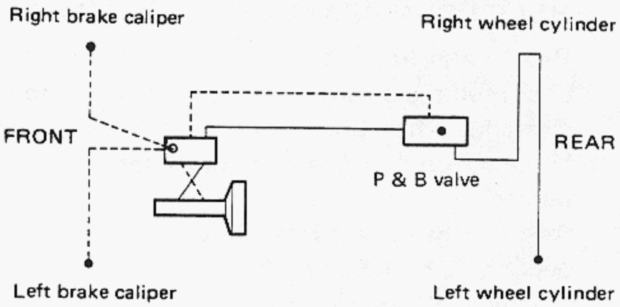


Fig. 19-8-10

1) Fill master cylinder reservoir with brake fluid and keep at least half filled during bleeding operation.
2) Remove bleeder plug cap.
   Attach vinyl tube to bleeder plug of wheel cylinder, and insert the other end into container.

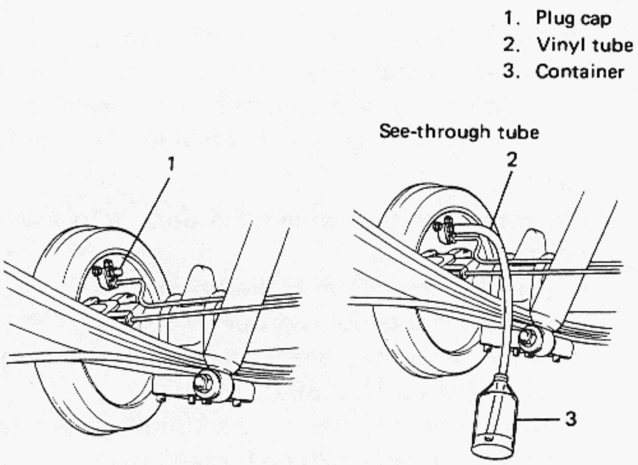
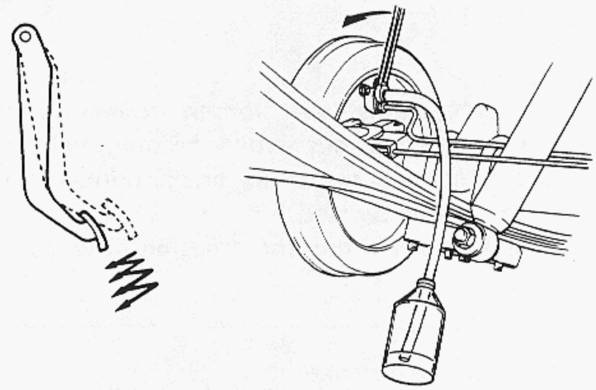


Fig. 19-8-11

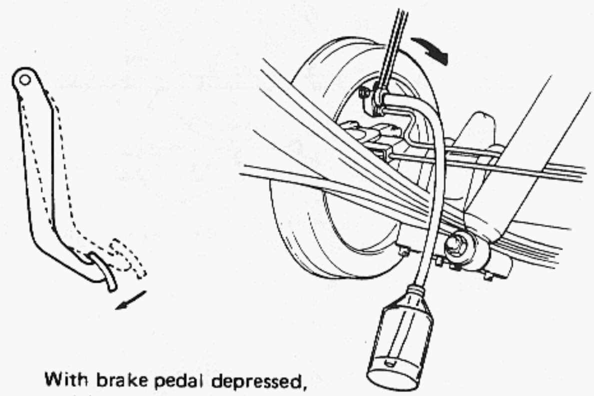
3) Depress brake pedal several times, and then while holding it depressed, loosen bleeder plug about one-third to one-half turn.



Depress brake pedal several times and with pedal depressed, loosen bleeder plug a little.

Fig. 19-8-12

4) When fluid pressure in the cylinder is almost depleted, retighten bleeder plug.



With brake pedal depressed, retighten bleeder plug.

Fig. 19-8-13

5) Repeat this operation until there are no more air bubbles in hydraulic line.
6) When bubbles stop, depress and hold brake pedal and tighten bleeder plug.
7) Then attach bleeder plug cap.

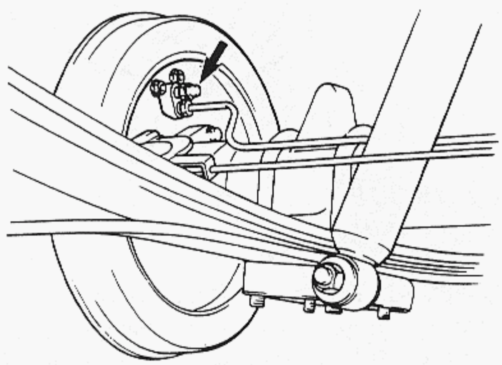


Fig. 19-8-14

8) After completing bleeding operation, apply fluid pressure to pipe line and check for leakage.
9) Replenish fluid into reservoir up to specified level.

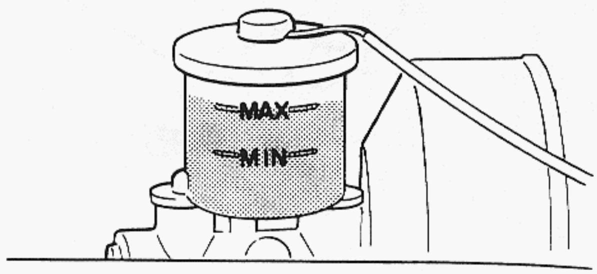


Fig. 19-8-15

10) Check brake pedal for "sponginess". If found spongy, repeat entire procedure of bleeding.

INSPECT BOOSTER OPERATION

There are two ways to perform this inspection, with and without a tester. Ordinarily, it is possible to roughly determine its condition without using a tester.

NOTE:
For this check, make sure that no air is in hydraulic line.

INSPECTION WITHOUT TESTER

Check Air Tightness

1) Start engine.
2) Stop engine after running for 1 or 2 minutes.
3) Depress brake pedal several times with the same load as in ordinary braking and observe pedal travel. If pedal goes down deep the first time but its travel decreases as it is depressed the second and more times, air tightness is obtained.

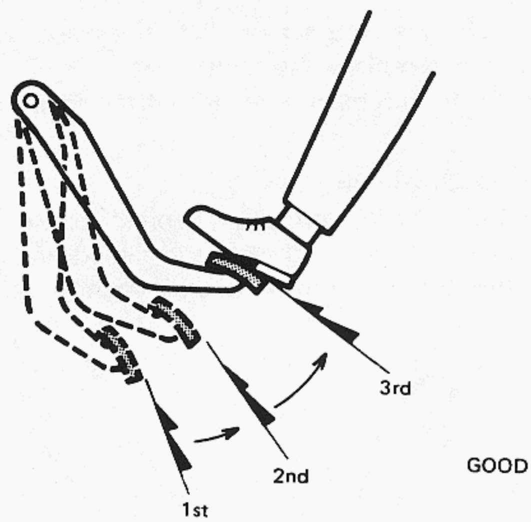


Fig. 19-8-16

4) If pedal travel doesn't change, air tightness isn't obtained.

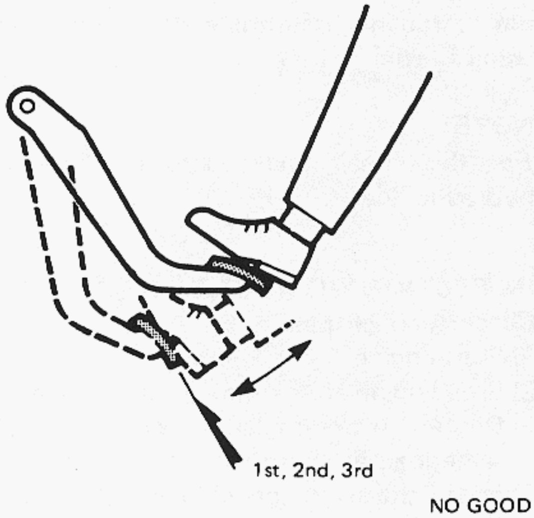


Fig. 19-8-17

NOTE:
If defective, inspect vacuum lines and sealing parts, and replace any faulty part.
When this has been done, repeat the entire test!

Check Operation

1) With engine stopped, depress brake pedal several times with the same load and make sure that pedal travel doesn't change.

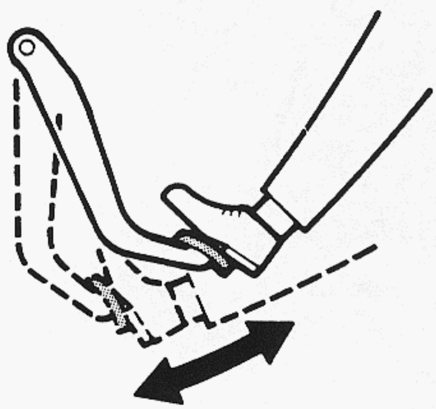


Fig. 19-8-18

2) Start engine while depressing brake pedal. If pedal travel increases a little, operation is satisfactory. But no change in pedal travel indicates malfunction.

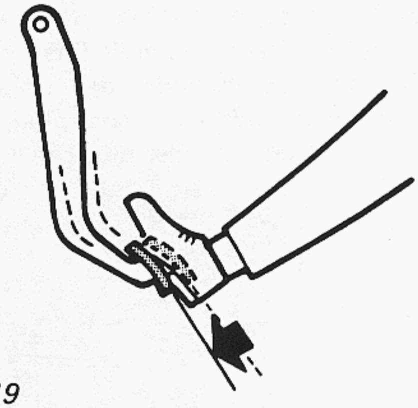


Fig. 19-8-19

Check Air Tightness Under Load

1) With engine running, depress brake pedal. Then stop engine while holding brake pedal depressed.

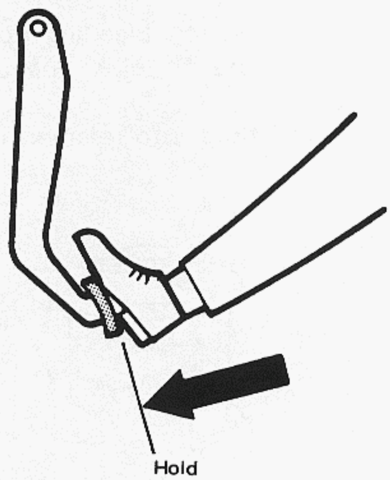


Fig. 19-8-20

2) Hold brake pedal depressed for 30 seconds. If pedal height does not change, condition is good. But it isn't if pedal rises.

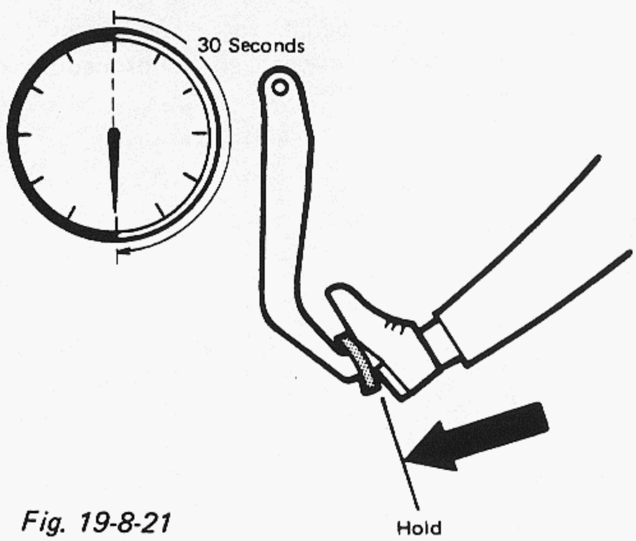


Fig. 19-8-21

19-9. TORQUE SPECIFICATION

Fastening parts	Tightening torque		
	N·m	kg-m	lb-ft
1. Brake caliper holder bolt	40 – 60	4.0 – 6.0	29.0 – 43.0
2. Brake carrier bolt	70 – 100	7.0 – 10.0	51.0 – 72.0
3. Brake caliper pin bolt	18 – 26	1.8 – 2.6	13.5 – 18.5
4. Brake nut (Brake back plate nut)	18 – 28	1.8 – 2.8	13.5 – 20.0
5. Master cylinder nut	10 – 16	1.0 – 1.6	7.5 – 11.5
6. Booster nut	10 – 16	1.0 – 1.6	7.5 – 11.5
7. Brake pipe 6-way joint bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
8. Brake flare nut	14 – 18	1.4 – 1.8	10.5 – 13.0
9. Brake pedal shaft nut	18 – 28	1.8 – 2.8	13.5 – 20.0
10. Universal joint flange nut	23 – 30	2.3 – 3.0	17.0 – 21.5
11. Brake flexible hose bolt	20 – 25	2.0 – 2.5	14.5 – 18.0
12. Proportioning and bypass valve bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
13. Proportioning and bypass valve plate bolt	6 – 10	0.6 – 1.0	4.5 – 7.0
14. Brake flexible hose nut	20 – 40	2.0 – 4.0	14.5 – 28.5
15. Front brake caliper air bleeder plug	7 – 12	0.7 – 1.2	5.5 – 8.5

SECTION 20

BODY SERVICE

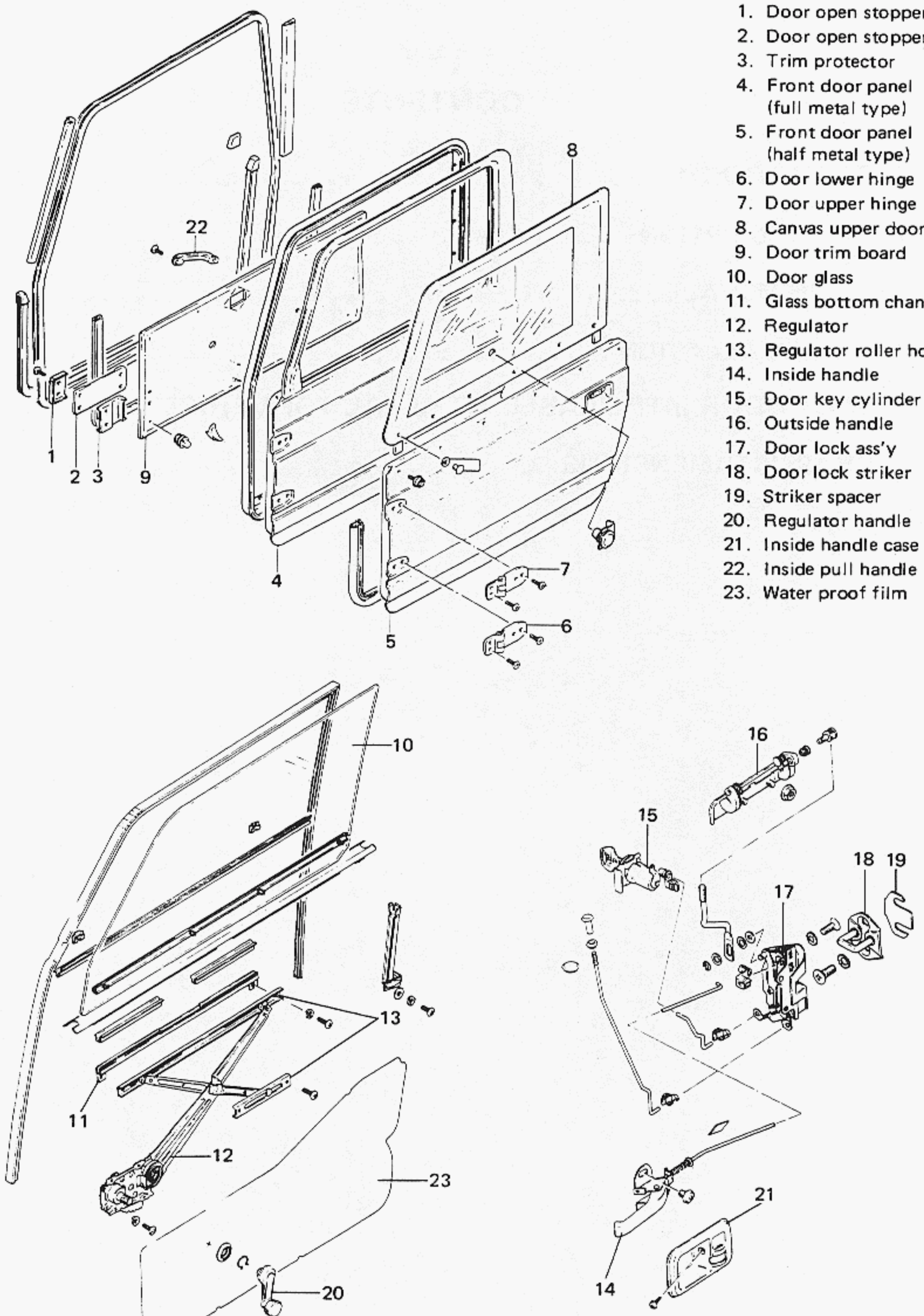
CONTENTS

20

20-1. FRONT DOOR

DESCRIPTION

There are two types of the door for this model: full metal type and half metal type. The full metal type door is provided with a door window glass which slides up and down (closes and opens) as the door window regulator handle is turned, while the half metal type door is not.



1. Door open stopper band garnish
2. Door open stopper band
3. Trim protector
4. Front door panel (full metal type)
5. Front door panel (half metal type)
6. Door lower hinge
7. Door upper hinge
8. Canvas upper door
9. Door trim board
10. Door glass
11. Glass bottom chanel
12. Regulator
13. Regulator roller holder
14. Inside handle
15. Door key cylinder
16. Outside handle
17. Door lock ass'y
18. Door lock striker
19. Striker spacer
20. Regulator handle
21. Inside handle case
22. Inside pull handle
23. Water proof film

Fig. 20-1-1

REMOVAL

Door Window Glass
(Applicable to full metal type door)

1) Remove door window regulator handle.

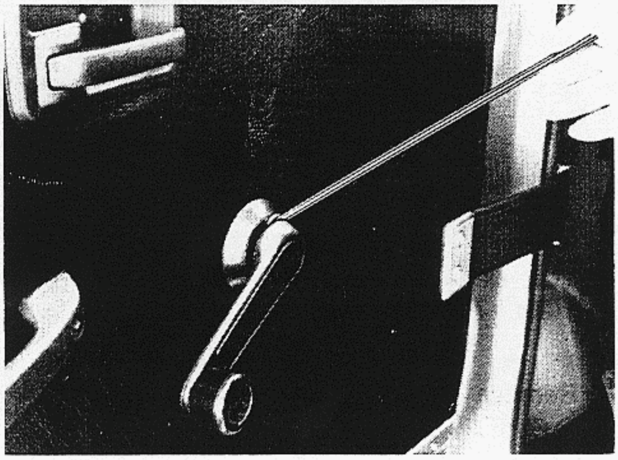


Fig. 20-1-2

2) Remove inside handle case.

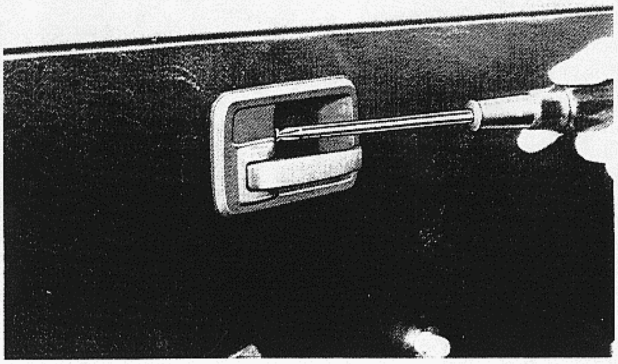


Fig. 20-1-3

3) Remove inside pull handle.

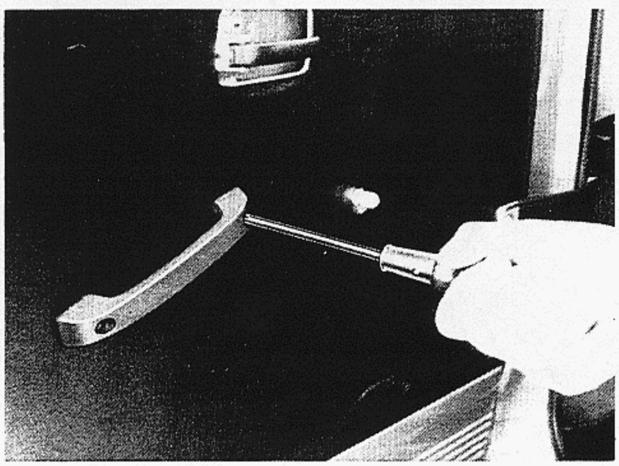


Fig. 20-1-4

4) Loosen two screws securing the stopper band, and take off the band.
5) Remove door trim board.

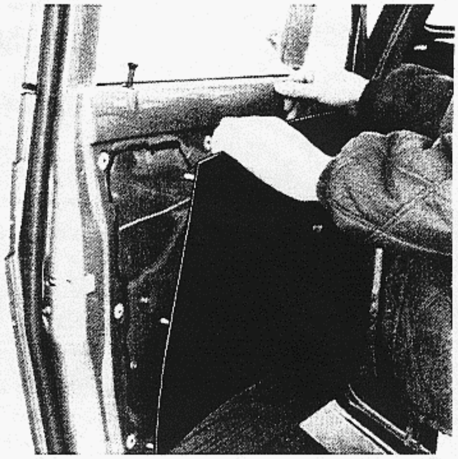


Fig. 20-1-5

6) Remove the door water proof film.

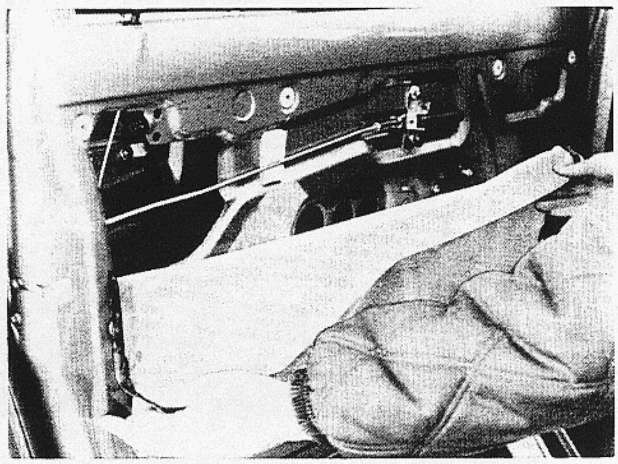


Fig. 20-1-6

7) Remove the glass inside and outside scrape.

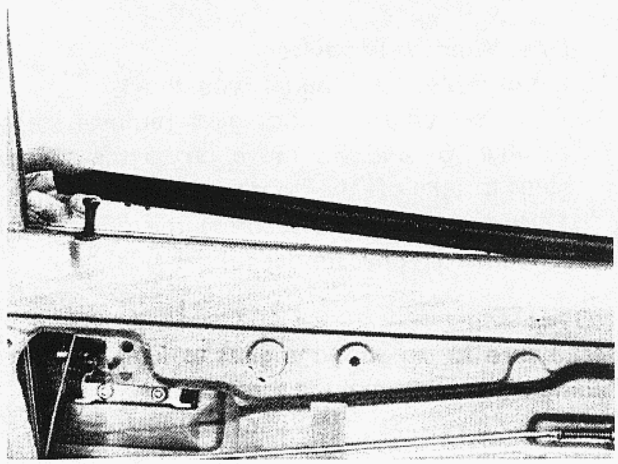


Fig. 20-1-7

8) Remove 2 screws securing the door window regulator roller holder (lower side).

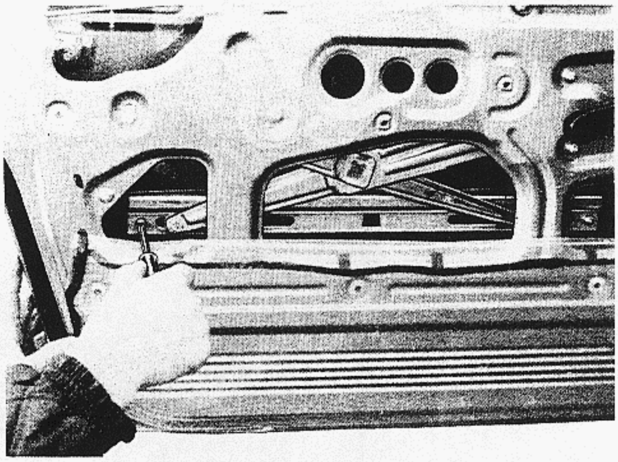


Fig. 20-1-8

9) Take out the glass.

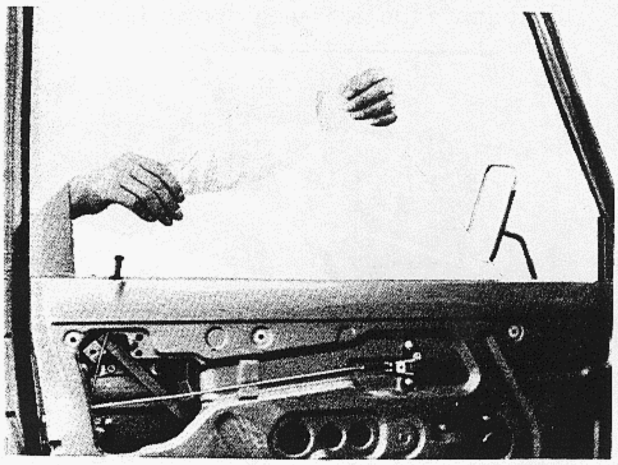


Fig. 20-1-9

10) Detach glass from bottom channel.

Door Window Regulator
(Applicable to full metal type door)

After carrying out door glass removal steps 1) through 6) and 8), move on to the following steps to take off the door window regulator.

1) Remove 2 screws securing the door window regulator roller holder (upper side).

NOTE:
Make sure to support the glass to keep it from falling while removing the screws.

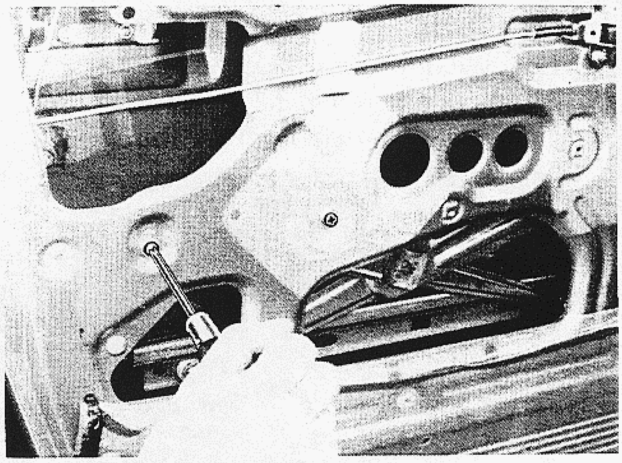


Fig. 20-1-10

2) Remove 4 screws securing the window regulator.

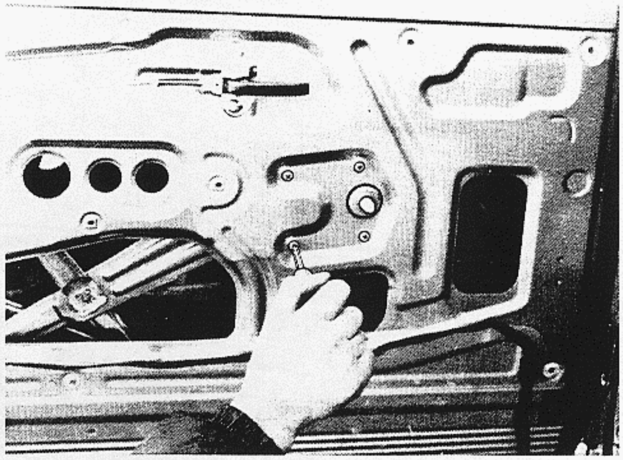


Fig. 20-1-11

3) Remove the window regulator.

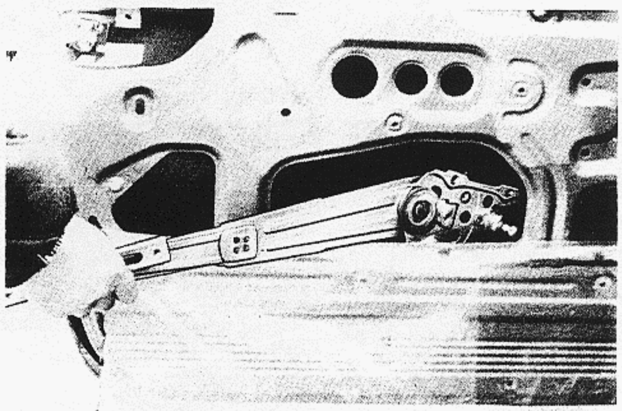


Fig. 20-1-12

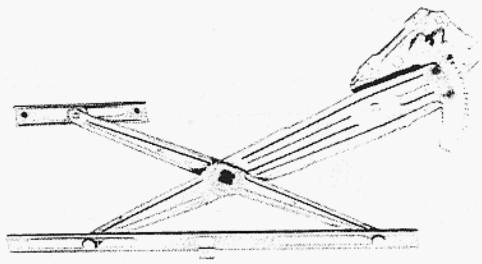
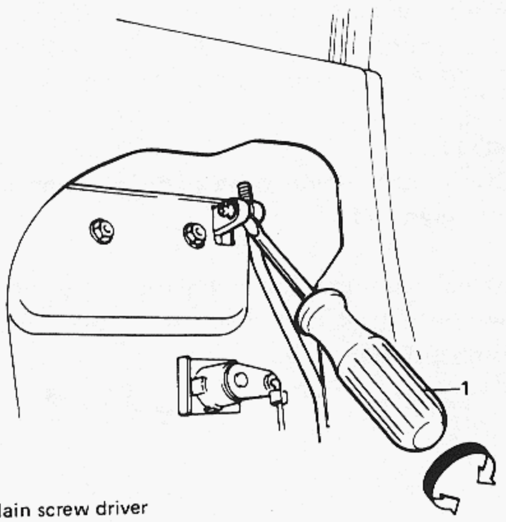


Fig. 20-1-13

Front Door Lock

After carrying out steps 1) through 6) of door glass removal, move on to the following step to take off the door lock.

After disconnecting each joint of control link, remove the door inside handle and door lock ass'y.



1. Plain screw driver

Fig. 20-1-14

INSTALLATION

Door Window Glass or Regulator
(Applicable to full metal type door)

Reverse the removal sequence to install the door window glass or regulator. However, be careful of the following points.

[Door window regulator]

When installing door window regulator to door panel, apply multi-purpose grease to the sliding parts.

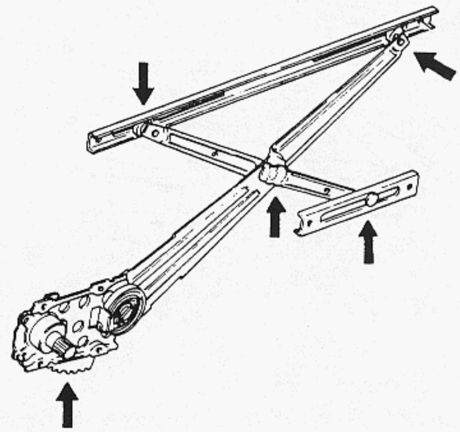


Fig. 20-1-15

[Door glass]

When fitting the glass bottom channel on the door glass, adjust the distance between the glass end ① and channel end ② to that indicated below.

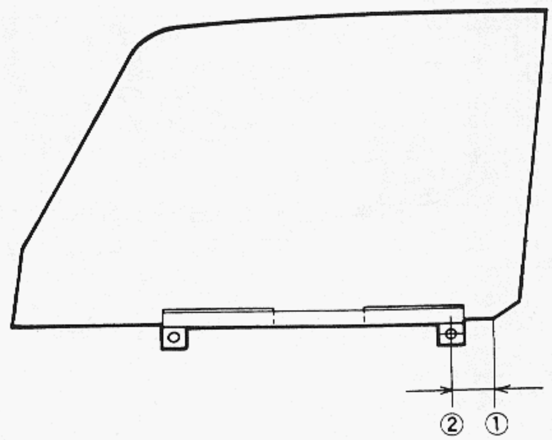


Fig. 20-1-16

When it is hard to raise and lower the door glass, the glass may be slanting towards the door sash. If this is the case, loosen the screws fastening the door regulator roller holder, move the holder up and down so that the glass and sash are brought in parallel.

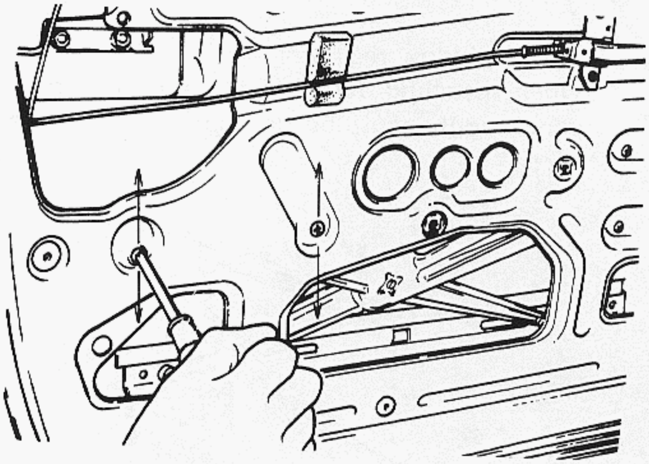


Fig. 20-1-17

[Water proof film]
A proof film that is broken a little may be mended with vinyl tape but should be replaced with polyethylene film as a rule. Apply bonding agent all around the circumference and stick on from the underside.

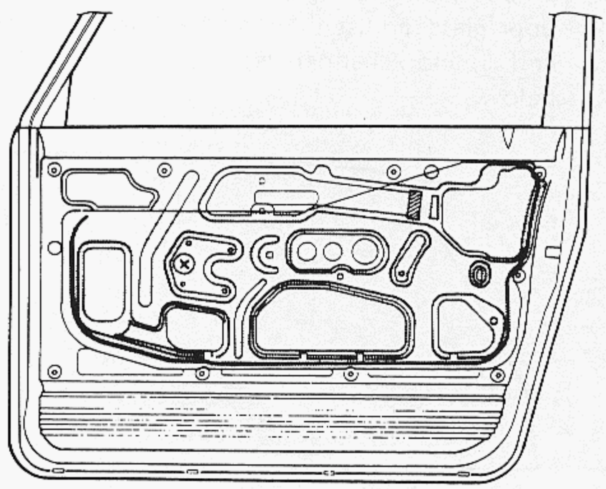


Fig. 20-1-18

[Regulator handle]
Install the handle at the angle as specified in below figure with the door window glass closed (raised all the way up).

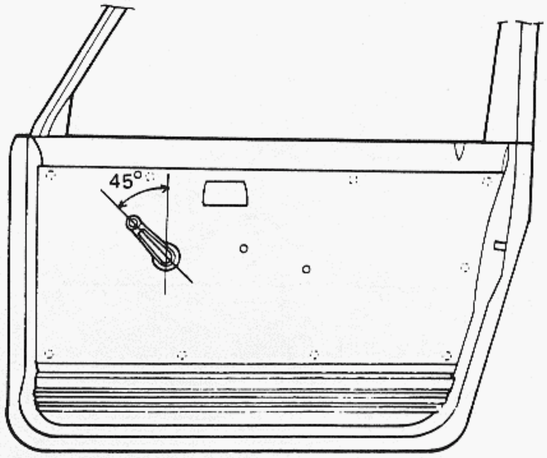


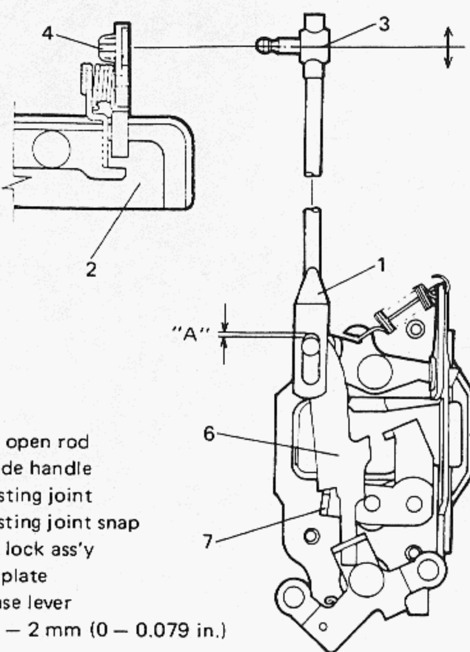
Fig. 20-1-19

Front Door Lock
Reverse the removal sequence to install the door lock. However, be careful of the following points.

[Door outside open rod]
When installing open rod ① on outside handle ②, adjust clearance "A" to 0 – 2 mm (0 – 0.079 in) by turning adjusting joint ③.

NOTE:
Don't push down push plate ⑥ when installing the open rod.

After installing the open rod, give the outside handle a trial and check if its play felt then is appropriate.



1. Door open rod
2. Outside handle
3. Adjusting joint
4. Adjusting joint snap
5. Door lock ass'y
6. Push plate
7. Release lever

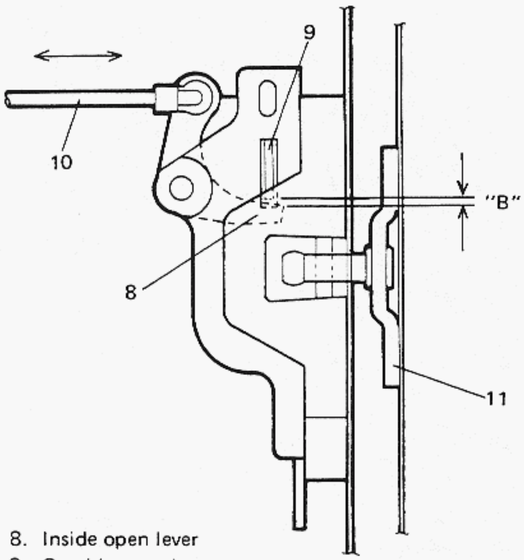
"A" : 0 – 2 mm (0 – 0.079 in.)

Fig. 20-1-20

[Door lock inside handle]

Fit the inside handle, adjusting the clearance between inside open lever ⑧ and outside open lever ⑨ of the door lock to 0 – 2 mm (0 – 0,079 in) by moving the inside handle remote control rod ⑩ in the arrow direction given in below figure.

After installation, give it a trial and check if its play felt then is appropriate.



8. Inside open lever
9. Outside open lever
10. Control rod
11. Door lock striker

"B" : 0 – 2 mm (0 – 0.079 in.)

Fig. 20-1-21

[Door lock rod pin]

Fix the lock rod with rod pin securely as illustrated below.

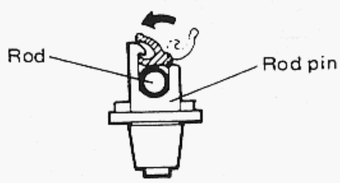


Fig. 20-1-22

[Door lock striker]

Increase or decrease striker spacers fitted in "A" position behind the striker to adjust dimensions to below values as shown in below figure.

After adjustment, check the difference in level between the door and body and adjust when there is difference by moving the door lock striker to right or left.

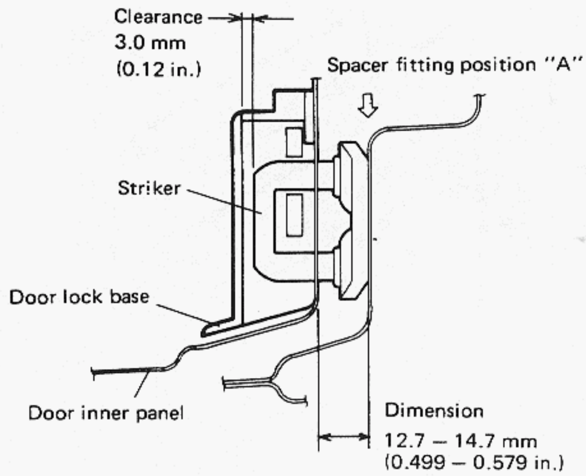


Fig. 20-1-23

Move the striker base up and down so that striker shaft aligns with the center of the groove of the door lock (the clearance between the shaft of door lock striker and lock base is 1.0 mm (0.04 in.)) in the vertical direction.

CAUTION:

- **The striker should be placed vertically.**
- **Do not adjust the door lock.**

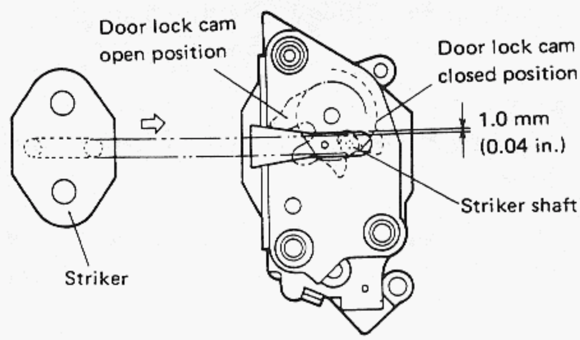
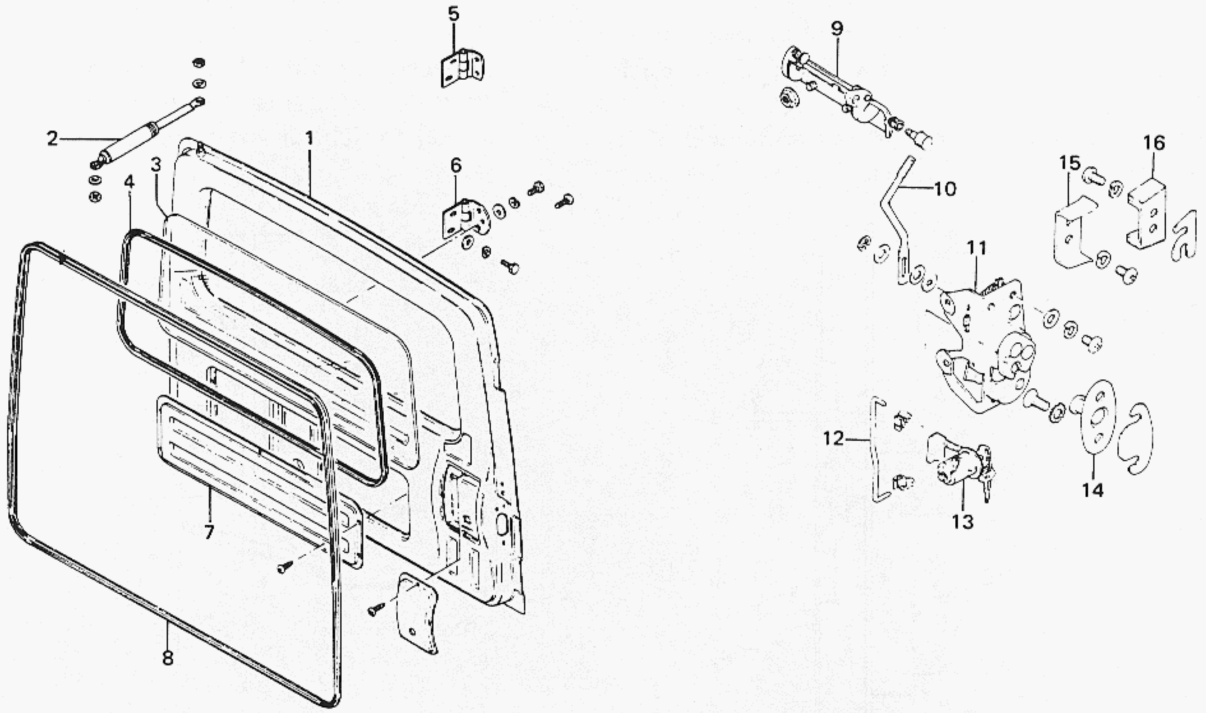


Fig. 20-1-24

20-2. BACK DOOR (APPLICABLE TO METAL TOP VEHICLE)



1. Back door panel
2. Door balancer
3. Back window glass
4. Window weatherstrip
5. Door upper hinge
6. Door lower hinge
7. Service hole lid
8. Door weatherstrip
9. Outside handle
10. Outside handle rod
11. Back door lock
12. Control rod
13. Door lock key set
14. Door lock striker
15. Door stop female
16. Door stop male

Fig. 20-2-1

DOOR LOCK AND STRICKER ADJUSTMENT

Door Outside Open Rod

When installing open rod ② onto outside open handle ①, adjust clearances "A" to 0 – 2 mm (0 – 0.079 in) and "B" to 2 mm (0.079 in) as shown in Fig. 20-2-2 by turning adjusting joint ③.

NOTE:

Don't push down push plate ④ when installing the rod.

After installing the open rod, give the outside handle a trial and check if its play felt then is appropriate.

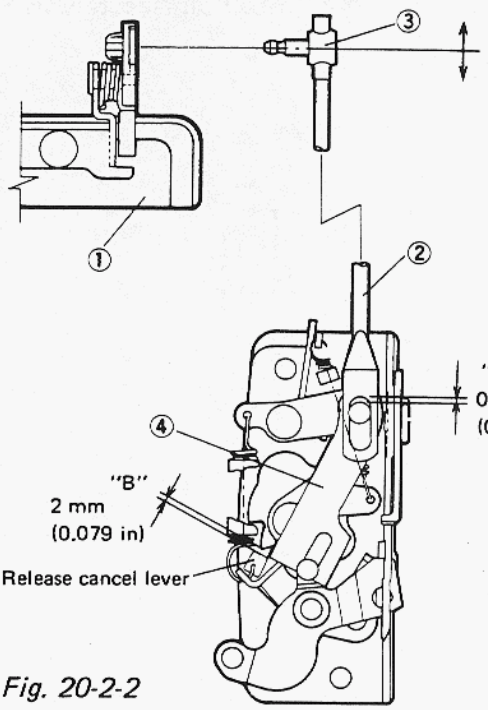


Fig. 20-2-2

Door Lock Stricker

After reinstalling the door lock striker or door lock which was once removed, adjust dimension "C" in Fig. 20-2-3 to 1.0 mm (0.04 in) by moving the striker up and down.

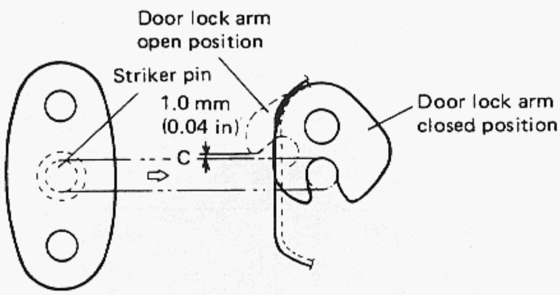


Fig. 20-2-3

To position the door lock striker correctly in the front and rear direction, adjust dimension "D" to 5.5 mm (0.22 in) as shown in Fig. 20-2-4 by increasing or decreasing spacers fitted in "E" position behind the striker.

After adjustment, check the difference in level between the door and body and adjust when there is a difference by moving the door lock striker to right or left.

> **CAUTION:**
> **Do not adjust the door lock.**

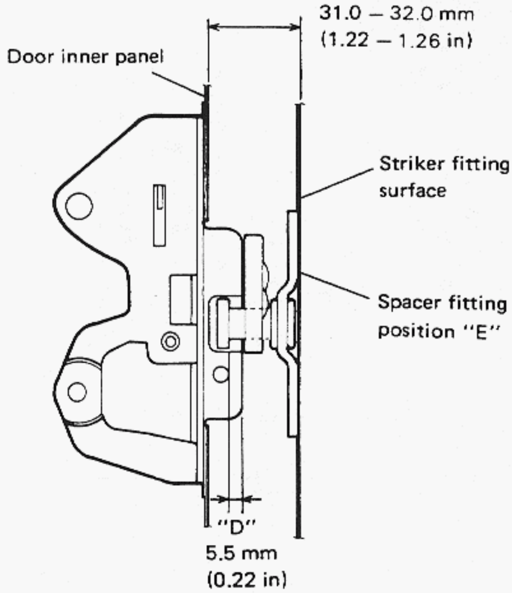


Fig. 20-2-4

Handling of Back Door Balancer

> **WARNING:**
> - **Handle the balancer carefully. Do not scar or scratch the exposed surface of its piston rod, and never allow any paint or oil to stick to the surface.**
> - **Do not disassemble the balancer because its cylinder is filled with high pressure gas.**
> - **Do not put it into the fire.**
> - **Do not store it where it gets hot.**
> - **When discarding the removed back door balancer, envelop it, as illustrated, with a vinyl bag. Then, use a 2 to 3 mm (0.08 to 0.12 in) drill to make a hole, as shown, from above through the bag into the balancer and let gas out.**

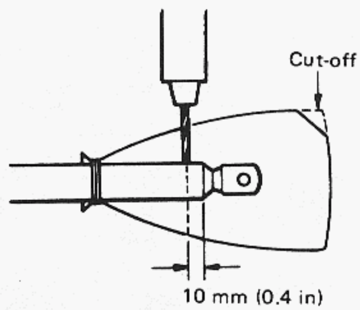


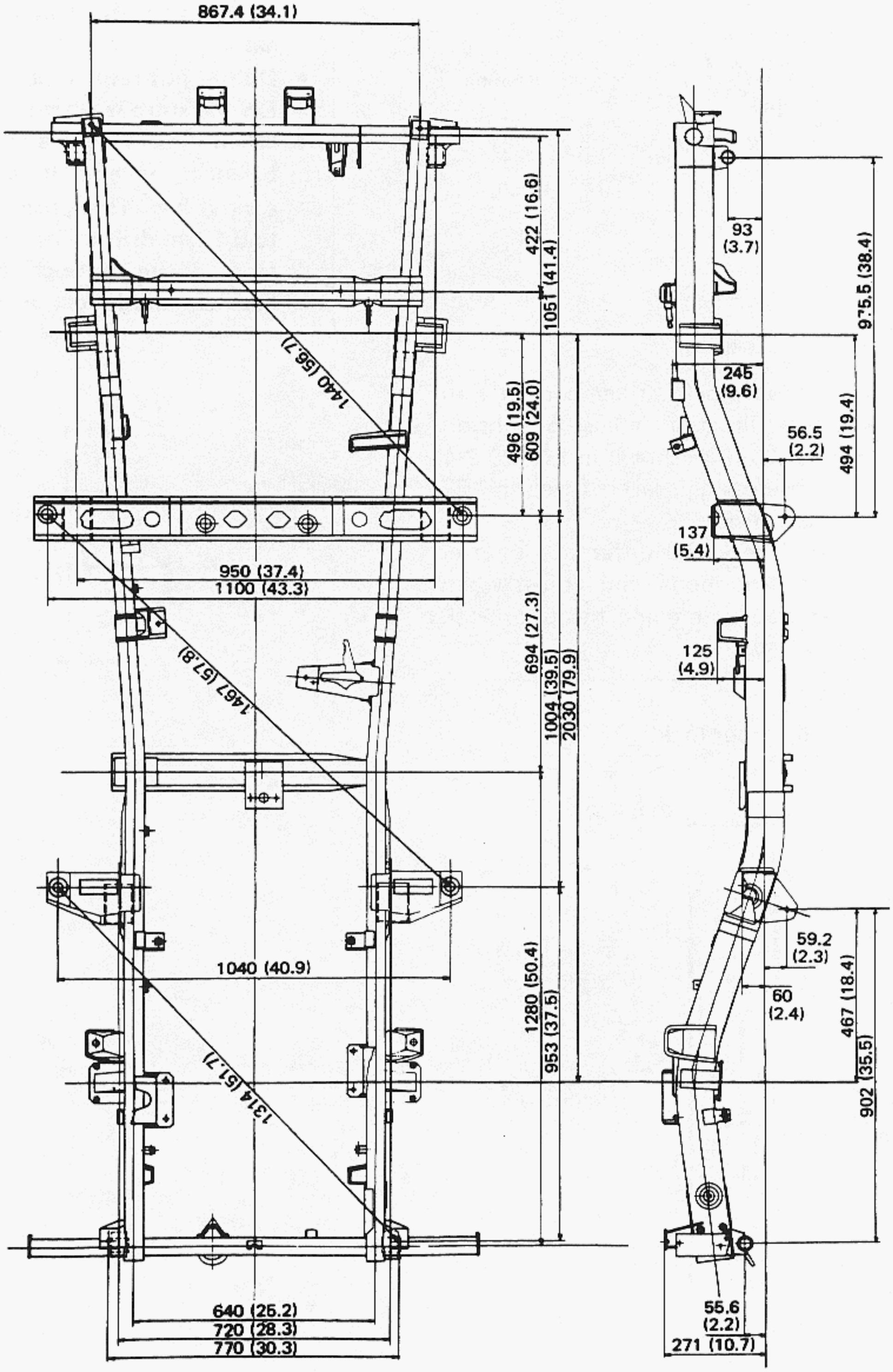
Fig. 20-2-5

20-3. CHASSIS DIMENSIONS

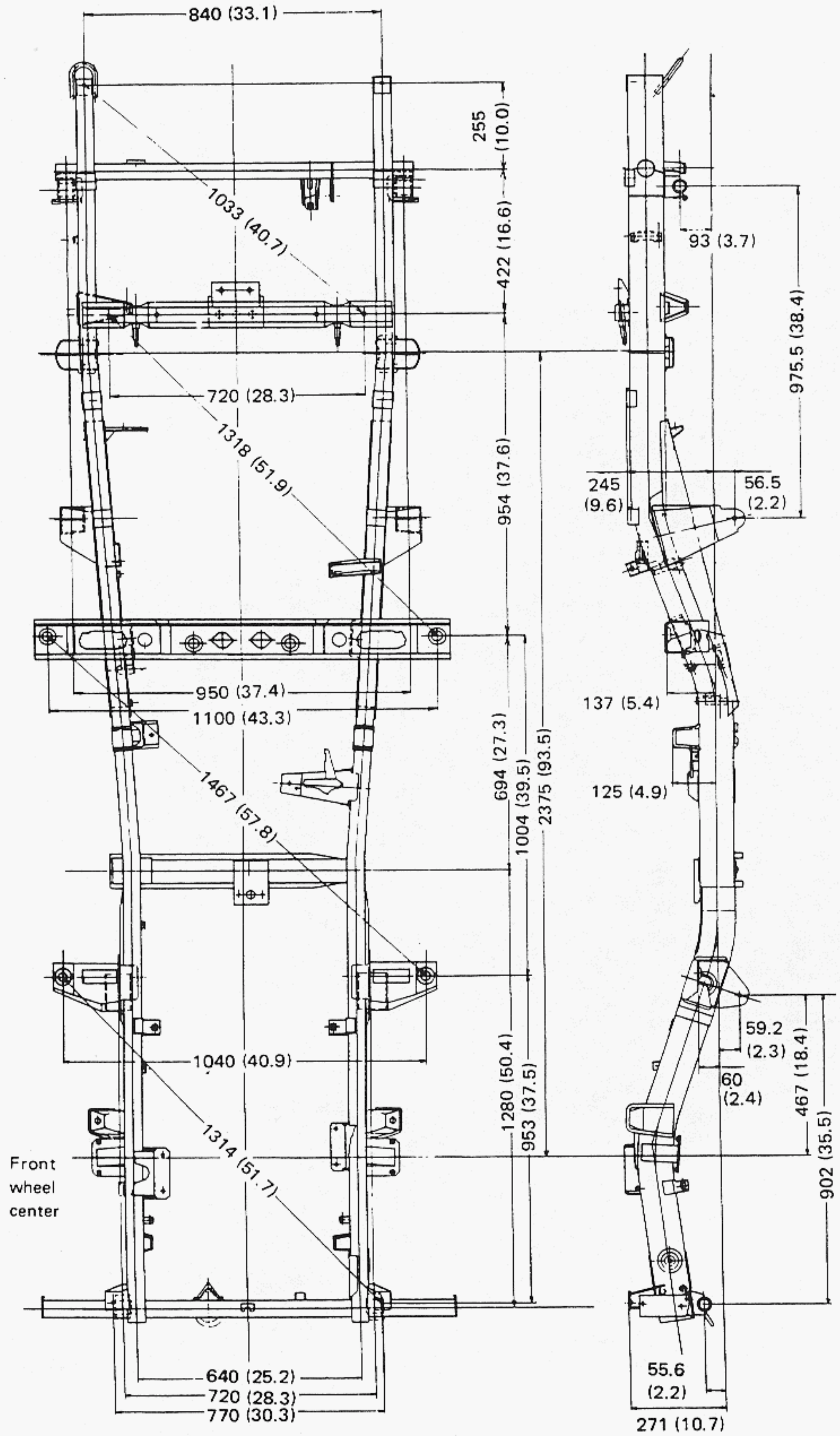
CANVAS TOP & METAL TOP MODELS

Unit: mm (in)

Dimension	Tolerance
L < 100 (3.94)	± 2 (0.079)
100 (3.94) ≦ L < 1000 (39.37)	± 3 (0.118)
1000 (39.37) ≦ L	± 4 (0.157)



LONG BODY MODEL



SECTION 21

BODY ELECTRICAL EQUIPMENT

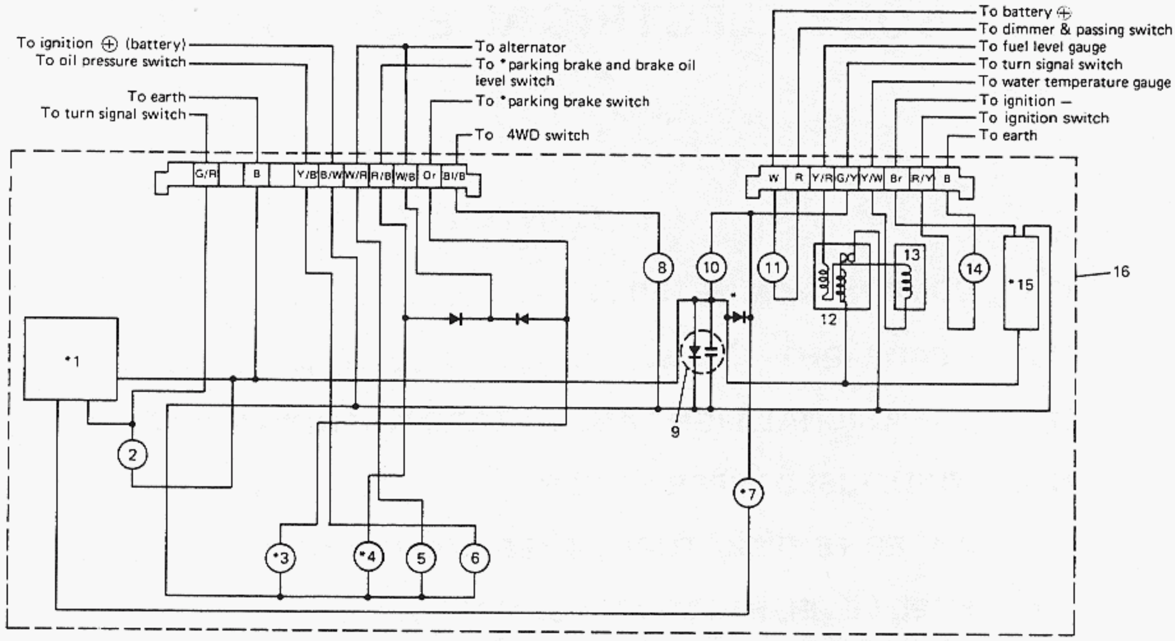
CONTENTS

21

21-1. COMBINATION METER

COMBINATION METER CIRCUIT AND COMPONENTS

NOTE:
Whether equipped with * marked parts or not depends on vehicle specifications.

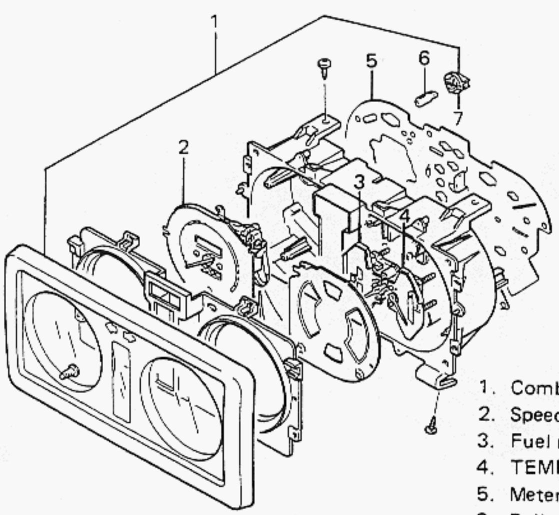


Wire color

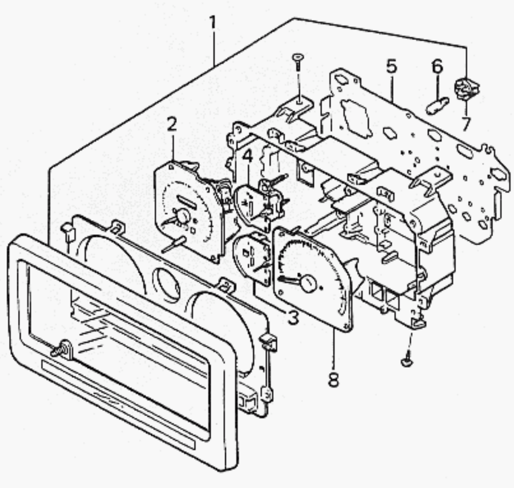
G/R	. . . Green/Red	Bl/B	. . . Blue/Black
B	. . . . . Black	W	. . . . . White
R	. . . . . Red	Y/R	. . . Yellow/Red
Y/B	. . . Yellow/Black	G/Y	. . . Green/Yellow
B/W	. . . Black/White	Y/W	. . . Yellow/White
W/R	. . . White/Red	R/Y	. . . Red/Yellow
R/B	. . . Red/Black	W/B	. . . White/Black
Or	. . . . Orange		

1. Hazard relay
2. Turnsignal pilot light (L)
3. Parking brake light
4. Brake oil level warning light
5. Charge light
6. Engine oil pressure light
7. Hazard pilot light
8. 4WD light
9. Noise suppresor
10. Turn signal pilot light (R)
11. Beam pilot light
12. Fuel level meter
13. Temp. meter
14. Illumination light
15. Tachometer
16. Combination meter

[Combination meter without tachometer]



[Combination meter with tachometer]



1. Combination meter
2. Speedometer
3. Fuel meter
4. TEMP. meter
5. Meter print plate
6. Bulb
7. Socket
8. Tachometer

Fig. 21-1

REMOVAL AND INSTALLATION

1. Disconnect battery negative cable.
2. Remove instrument lower panel.
3. Lower steering column.
4. Remove combination meter cover.
5. Loosen combination meter screws.
6. Disconnect speedometer cable and wire harness coupler.
7. Remove combination meter.

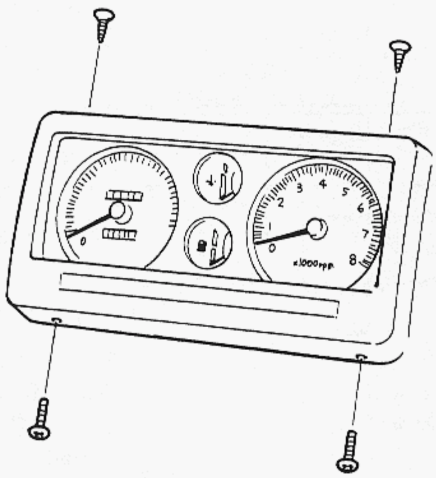


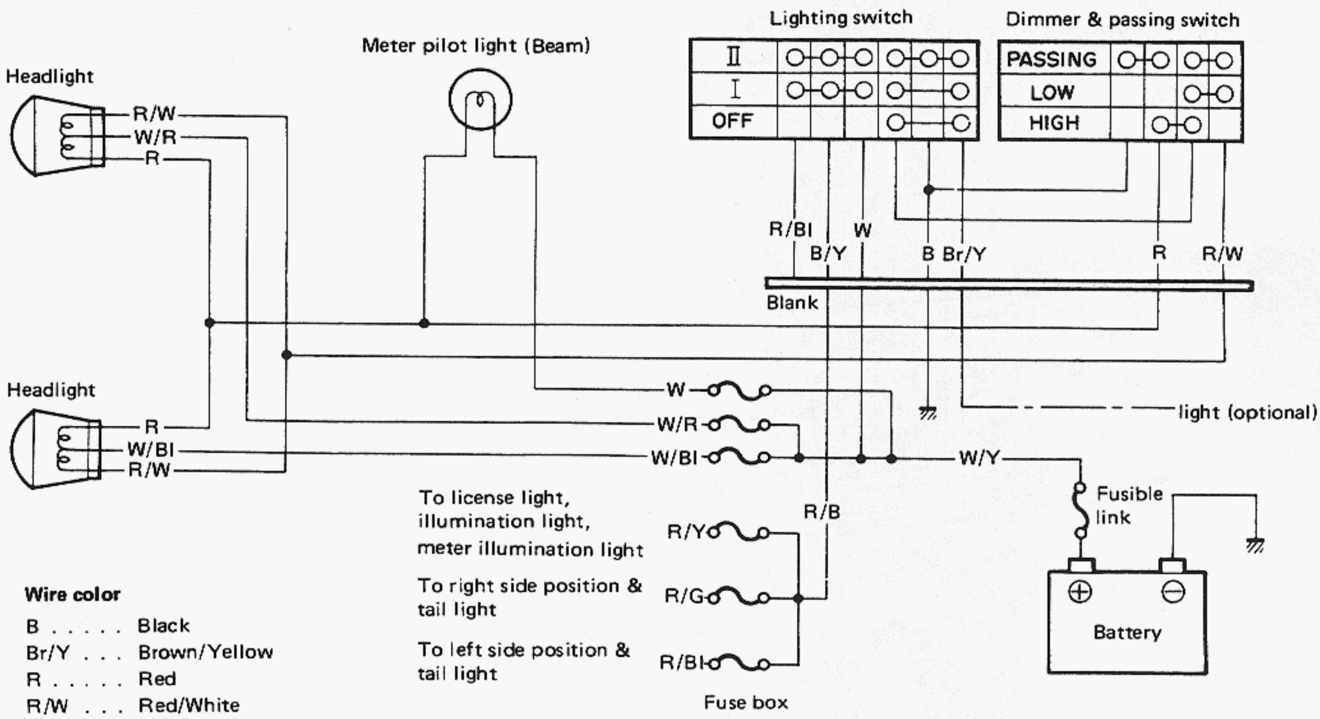
Fig. 21-2

8. To install combination meter, reverse above removal procedure.

21-2. HEAD LIGHT

WIRING CIRCUIT

[This circuit is applicable to vehicle equipped with 14 fuses]



Wire color

B . . . . . Black
Br/Y . . . Brown/Yellow
R . . . . . Red
R/W . . . Red/White
R/Bl . . . Red/Blue
B/Y . . . Black/Yellow
W/Bl . . . White/Blue
W/R . . . White/Red
W/Y . . . White/Yellow

NOTE:
— - — circuit is applicable to vehicle provided with rear fog light.

[This circuit is applicable to vehicle equipped with 10 fuses]

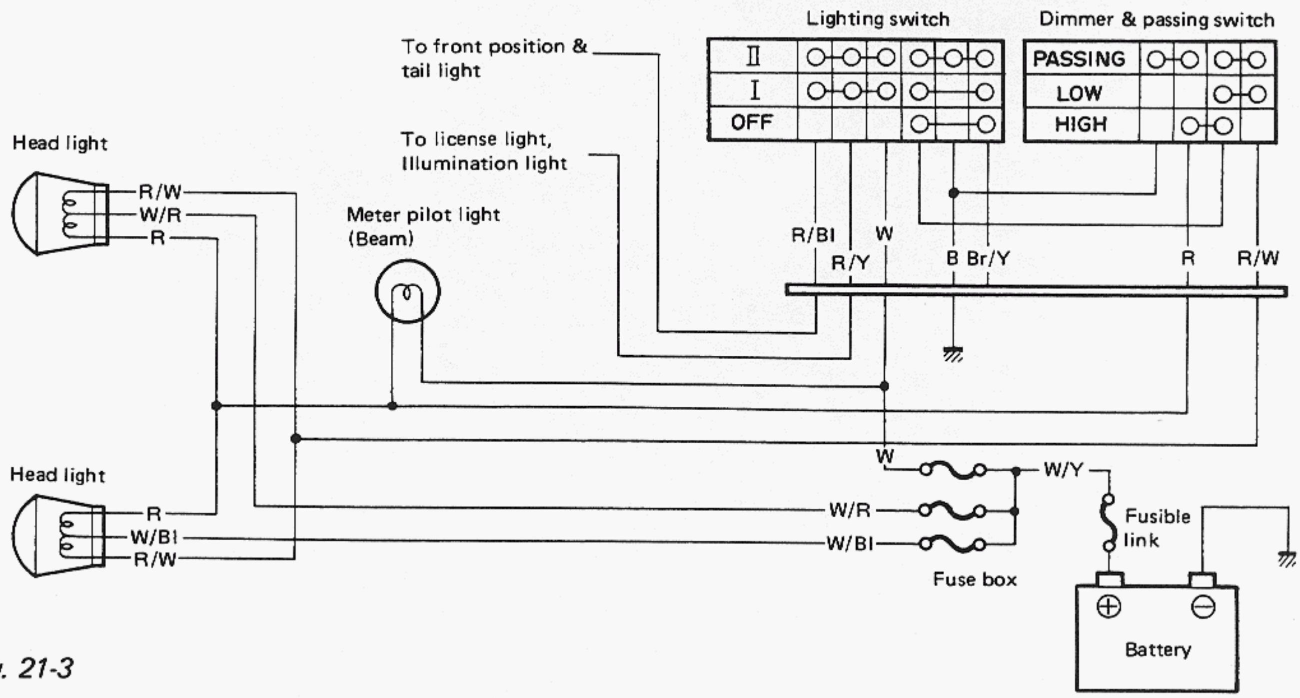


Fig. 21-3

HEADLIGHT INSPECTION

1. Lighting (Low beam, High beam, Passing)
2. Mounting
3. Dirt and cracks on lenses
4. Main beam axis direction and brightness

HEADLIGHT BEAM SETTING (STANDARD)

Before measuring or adjusting the headlight beam, adjust air pressure of the 4 tires to the specified value and settle the attitude of the vehicle by manually moving it up and down, then move the vehicle onto a flat surface. There are various measuring methods (e.g. screen method, using focusing type tester, etc.). The method described in this manual does not use a tester.

(1) Vertical beam alignment

Unless otherwise prescribed by the local statutory regulations, set the head lights in such a way that the main beam axis will fall on a spot not above the height of the head light and not below a height equal to a fifth (1/5) of the head light height. In other words, the main beam should be slopped down. The beam spot, mentioned above, refers to a blank wall standing vertical 10 meters (32.8 feet) ahead of the head lights, with the vehicle standing perfectly level.

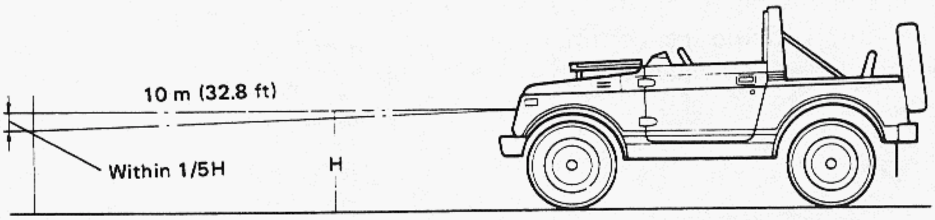


Fig. 21-4

(2) Horizontal beam alignment

Check if hot spots of main beam (high beam) strike within ranges given in Fig. 21-5.

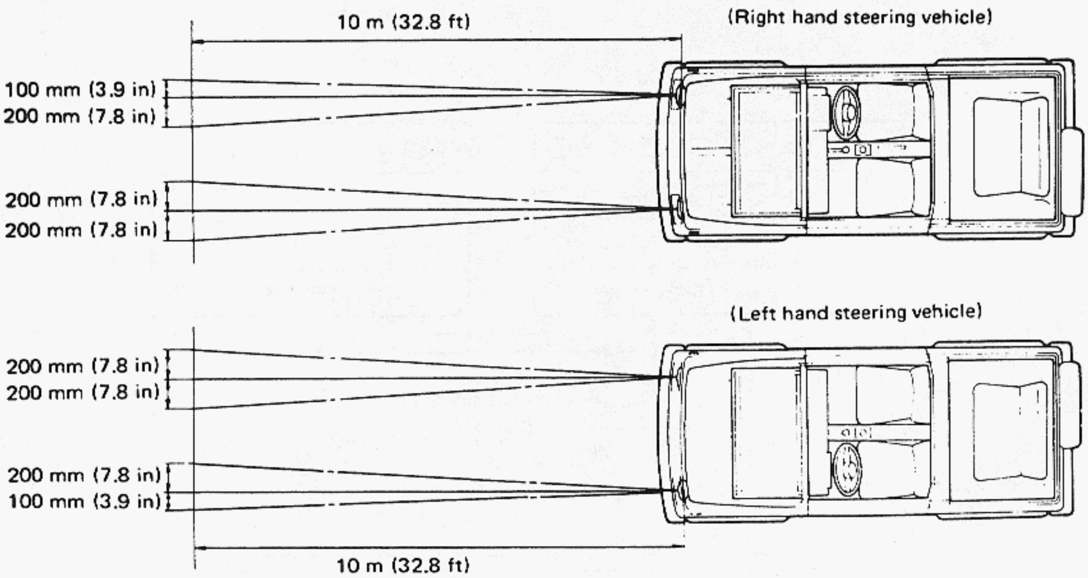


Fig. 21-5

MAINTENANCE

(1) Headlight adjustment

There are three screws; 1, 2, and 3. By means of these screws, adjust light position for beam alignment.

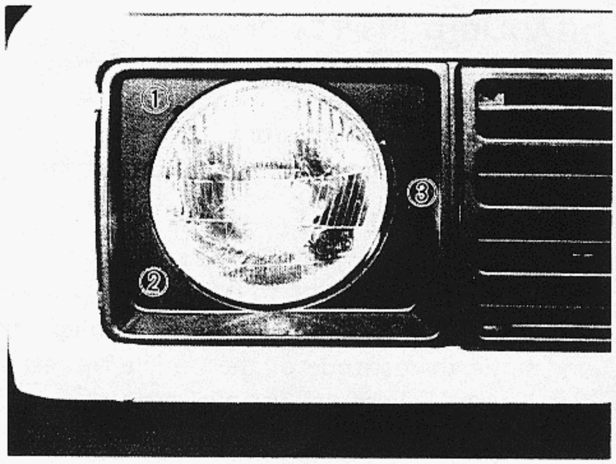
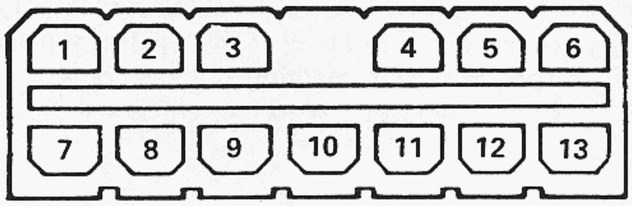


Fig. 21-6

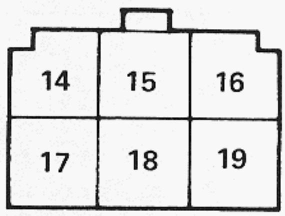
(2) Head light dimmer switch

Using circuit tester, check each circuit for continuity by putting tester probe pins to the terminals shown in Fig. 21-7. With switch kept in LOW BEAM position, tester should indicate continuity between terminals ⑦ and ⑱. Similarly, there should be continuity between terminals ⑧ and ⑱ when in HIGH BEAM position.

Switch connector



1. Green/Red (Green/Black)
2. Green/Yellow
3. Green
4. Yellow
5. White/Blue
6. Yellow/Blue
7. Red/White
8. Red
9. Blue/Green
10. Brown/Yellow
11. Red/Blue
12. Red/Yellow
13. White



14. Yellow/White
15. Blue
16. Blue/Red
17. Blue/Black
18. Black
19. Blue/White

Fig. 21-7

Combination switch (Lighting switch circuit)

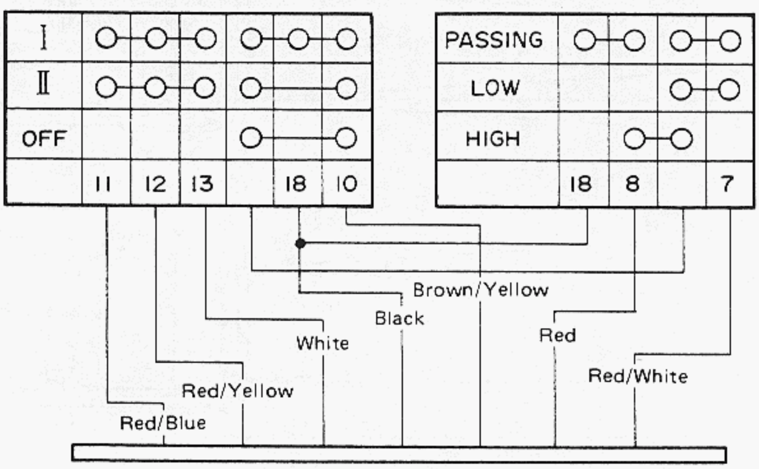
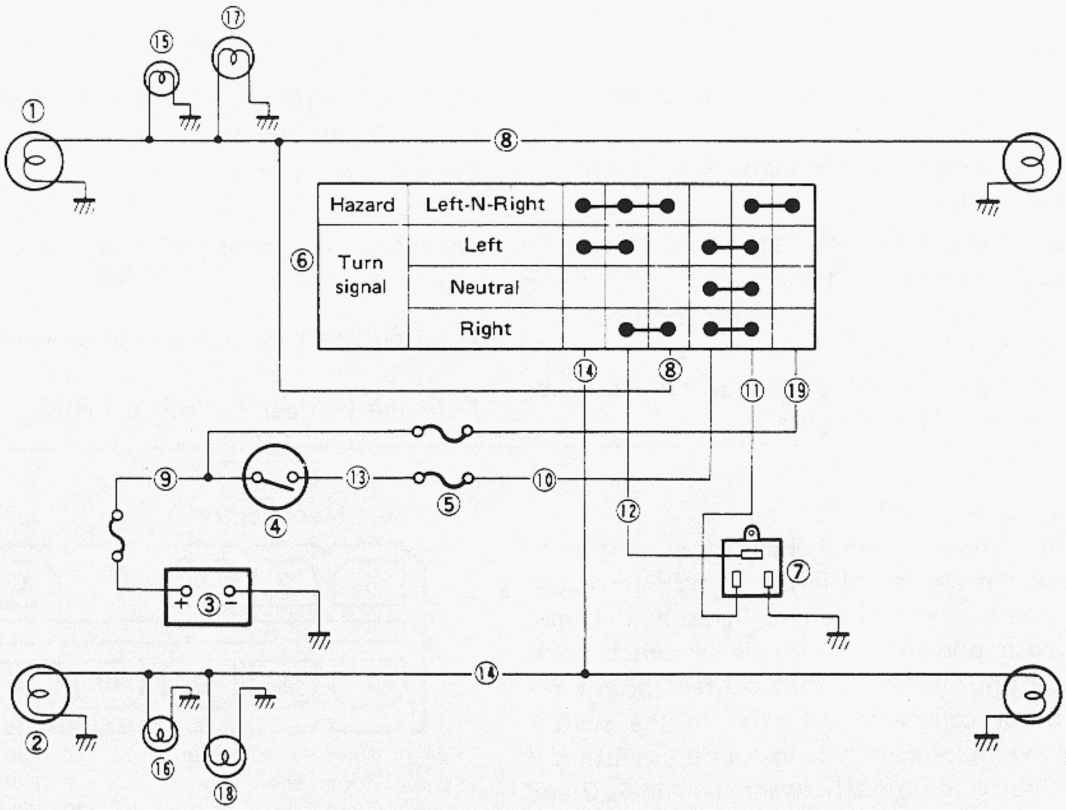


Fig. 21-8

21-3. TURN SIGNAL LIGHT AND HAZARD WARNING LIGHT

CIRCUIT DESCRIPTION



1 Right turn signal
2. Left turn signal
3. Battery
4. Main switch
5. Fuse
6. Turn signal and hazard warning switch
7. Turn signal and hazard warning relay
8. Green/Yellow
9. White/Yellow
10. Yellow
11. Yellow/Blue
12. Green
13. Black/Blue
14. Green/Red
15. Meter pilot light (Right)
16. Meter pilot light (Left)
17. Side turn signal (Right)
18. Side turn signal (Left)
19. White/Green

Fig. 21-9

When hazard warning switch is "OFF", Yellow lead 10 is connected to Yellow/Blue lead 11.
When the hazard warning switch is "ON", White/Green lead 19 is connected to Yellow/Blue lead 11, and Green lead 12 to both Green/Yellow lead 8 and Green/Red lead 14.
When Turn-signal switch is "ON" for right turn, Green lead 12 is connected to Green/Yellow lead 8.
When Turn-signal switch is "ON" for left turn, Green lead 12 is connected to Green/Red lead 14.

INSPECTION

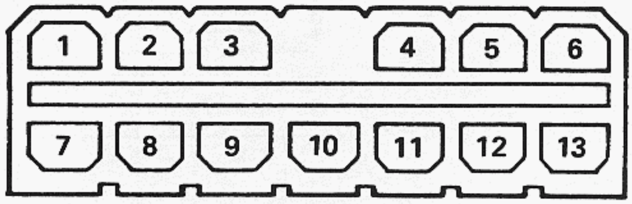
1) Trouble diagnosis

Symptom	Possible cause
1. Lights will not come on in either left or right group of light.	Fusible link is blown off.
2. Hazard light comes on but turn signal lights will not.	Open circuit (due to poor point contact) in turn signal dimmer switch.
3. No light comes on; or lights light up but do not flicker.	Defective relay unit.
4. Turn signal lights are satisfactory, but hazard light will not come on.	Open circuit in hazard warning switch.
5. Flickering freueqncy is erratic, or lights remain lit.	Light bulbs are defective or improperly grounded.
6. Turning on hazard warning switch lights up only one group of lights.	Defective contact in dimmer switch.

2) Turn signal switch

Using circuit tester, check for continuity between each pair of terminals by referring to the chart given below and figure at the right for each position of turn signal switch lever. Discontinuity means that contact points are burnt or otherwise defective in the switch. For example, switch is in sound condition if continuity is noted between terminals 2 and 3, with lever in right-turn position, and between terminals 1 and 3, with lever in left-turn position.

Switch connector



1. Green/Red (Green/Black)
2. Green/Yellow
3. Green
4. Yellow
5. White/Blue
6. Yellow/Blue
7. Red/White
8. Red
9. Blue/Green
10. Brown/Yellow
11. Red/Blue
12. Red/Yellow
13. White

Fig. 21-10

3) Hazard warning switch

Disconnect lead wire of the hazard warning switch at its coupler. Set switch to ON position and check for continuity with circuit tester between each of the following pairs of terminals; 2 and 3, 1 and 3, 5 and 6 among those shown in Fig. 21-10. The switch is in sound condition if continuity is noted between each pair.

Turn signal & hazard warning switch

		1 (Green/Red or Green/Black)	3 (Green)	2 (Green/Yellow)	4 (Yellow)	6 (Yellow/Blue)	5 (White/Blue)
Hazard warning	Left-N-Right	●	●	●		●	●
Turn signal	Left	●	●		●	●	
	Neutral				●	●	
	Right		●	●	●	●	

21-4. WINDSHIELD WIPER MOTOR

CIRCUIT DESCRIPTION

The circuit is designed so that, when the Wiper Switch is turned "OFF", the blade will automatically return to the horizontal position. In Fig. 21-11, when the Wiper Switch is turned "ON" while the Main Switch is "ON", current is supplied to the Wiper Motor from the Battery, the motor rotates and the blade moves. The gear mechanism which converts rotational movement of the motor into swinging movement of the blade has a cam on the final gear shaft. The cam switches the contacts of P0 and P2 every revolution. (At the blade stop position, the contact is switched from P2 to P1.)

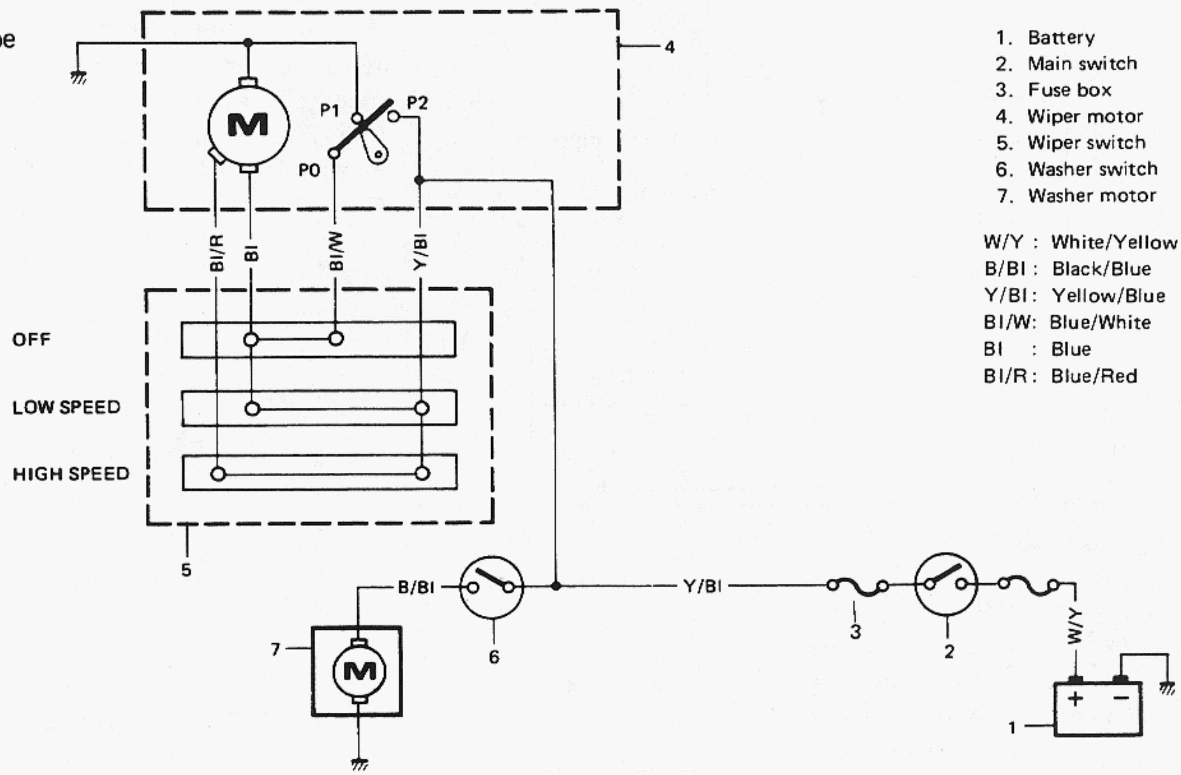
Repeated contact making and breaking is independent of the wiper motor rotation. When the Wiper Switch is turned "OFF" while the blade is in a position other than the rest position, motor current path is changed (i.e. Bl/W → Bl → MOTOR). Therefore, the motor keeps rotating even though the wiper switch is turned "OFF", and the blade will return to the rest position.

When the blade returns to the rest position, the cam contact is changed from P2 to P1 and motor current is shunted. When supply to the motor is cut off, a counter electromotive force is generated in the armature. As a result of this counter electromotive force, current flows through the motor and shunt circuit and the motor stops and the wiper blade stays in the specified position.

[INTERVAL WIPER RELAY CIRCUIT (OPTIONAL)]

When the wiper switch is set to the interval position with the ignition switch ON (the condenser is charged at this time), current from the battery flows through the yellow/blue wire, generates magnetic force in the coil in the relay and causes the switch in the relay to turn ON. Then current is transmitted in the sequence of yellow/blue, relay, wiper switch and blue and causes the wiper motor to rotate (meanwhile, the condenser discharges). By the time the wiper motor makes one rotation and the cam in the motor comes to the automatic stop position P1, the condenser in the relay has finished discharging (no magnetic force in the coil in the relay). Then the switch in the relay turns OFF and the wiper stops. They remain that way until the condenser is fully charged. As soon as the condenser begins discharging after being fully charged, magnetic force generated in the coil in the relay causes the switch to turn ON. As described above, interval operation of the wiper motor is controlled by charging and discharging of the condenser.

2-speed type



1. Battery
2. Main switch
3. Fuse box
4. Wiper motor
5. Wiper switch
6. Washer switch
7. Washer motor

W/Y : White/Yellow
B/Bl : Black/Blue
Y/Bl : Yellow/Blue
Bl/W : Blue/White
Bl : Blue
Bl/R : Blue/Red

Fig. 21-11

3-speed type

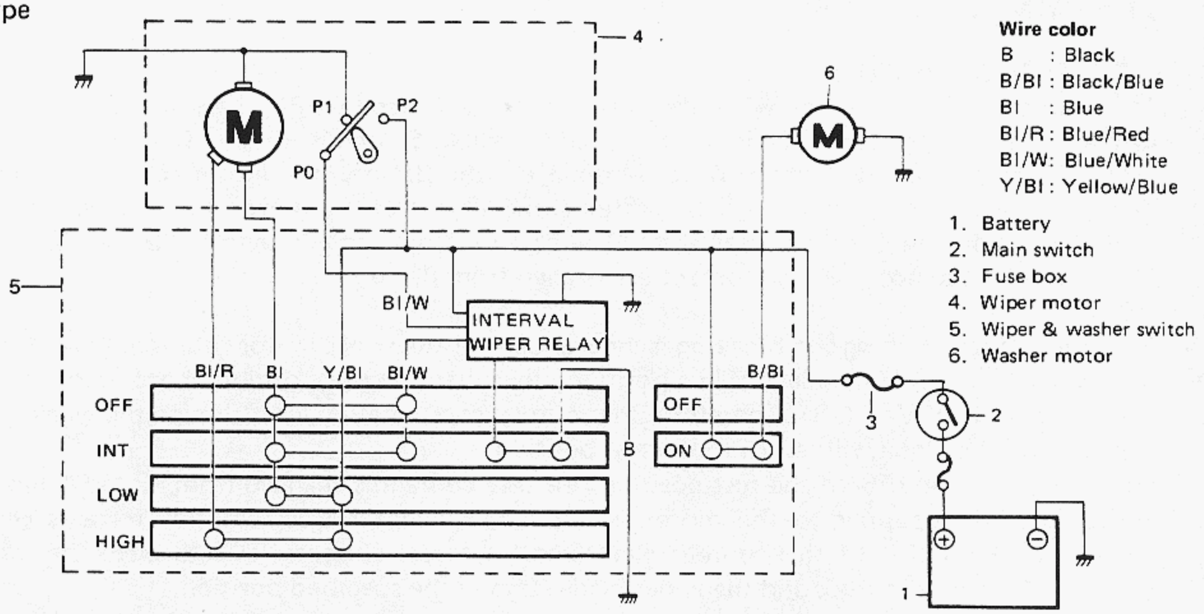


Fig. 21-12

MAINTENANCE

1) Wiper trouble diagnosis

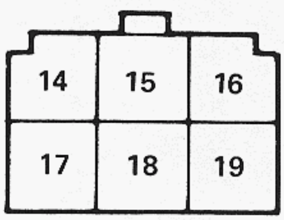
When wiper motor does not start even if Wiper Switch is turned "ON", check lead connections and coupler connections. Then, check the following.

a) Fuse blown or mounted incorrectly.

b) Wiper switch:

To check wiper switch, remove couplers and check continuity between following terminals by using circuit tester.

Switch connector



14. Yellow/White
15. Blue
16. Blue/Red
17. Blue/Black
18. Black
19. Blue/White

2-speed type

	Yellow/ white	Blue	Blue/red	Blue/white
High speed	●		●	
Low speed	●	●		
OFF		●		●

Wiper switch

3-speed type

	Yellow	Blue/ white	Blue	Blue/ red	To replay	Black
OFF		●	●			
Interval		●	●		●	●
Low speed	●		●			
High speed	●			●		

Wiper switch

c) Break in wiper motor armature or poor commutator brush contact:

To check these, check continuity between Blue lead and ground, and Blue/Red wire and ground respectively.

2) No-load run test

As shown in Fig. 21-13, using a 12V battery, connect positive battery terminal to Blue terminal and the negative terminal to motor. If motor rotates at 45 – 57 r/min, this is acceptable (for Low-speed check). For High-speed check, connect the positive terminal to Blue/Red terminal and negative terminal to motor. If motor rotates at 67 – 81 r/min, this is acceptable.

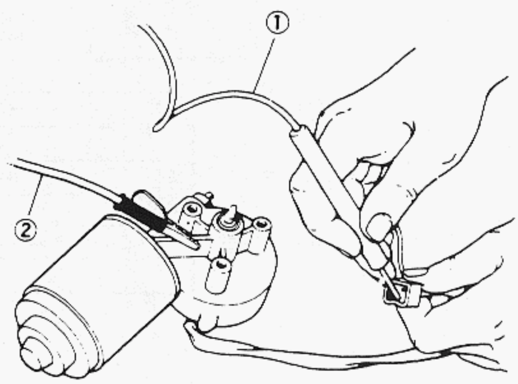


Fig. 21-13 Testing motor
1. Positive terminal
2. Negative terminal

3) Automatic stop action test

Connect yellow terminal of motor to positive ⊕ battery terminal, and put a jumper between Blue/White (Blue/Black) and Blue terminals to see if motor output shaft comes to a halt at a certain, not just any, angular position. That position corresponds to starting position of the blade. Using jumper, stop motor a number of times to make sure that motor stops at the same position each time.

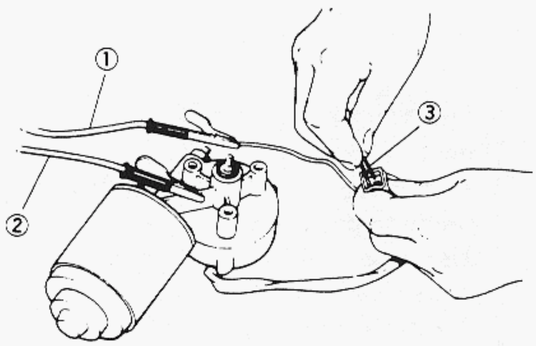
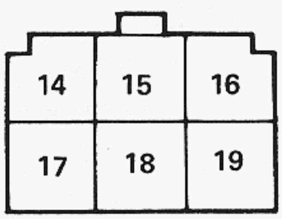


Fig. 21-14 Testing motor
1. Positive terminal
2. Negative terminal
3. Put a jumper between Blue/White (Blue/Black) and Blue

4) Internal wiper relay test

1. Disconnect wiper & washer switch coupler.
2. Turn wiper switch to "INT" position.
3. Connect positive battery terminal to Yellow/White coupler terminal and negative battery terminal to Black terminal.
   If an operating sound is heard, the relay is at work properly.

Switch connector



14. Yellow/White
15. Blue
16. Blue/Red
17. Blue/Black
18. Black
19. Blue/White

Fig. 21-15

21-5. WATER TEMPERATURE METER AND GAUGE

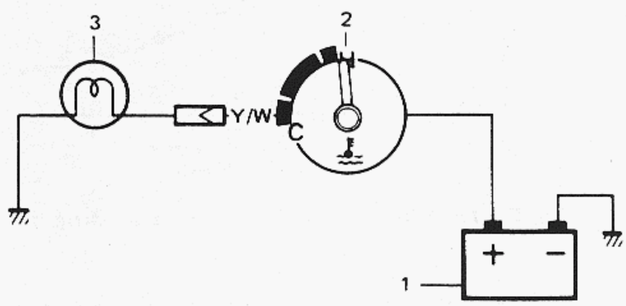
The water temperature meter is located in the combination meter and its gauge unit on the inlet manifold.

The gauge unit shows different resistance values depending on the coolant temperature. This causes a current flowing through the temperature meter coil to change, controlling the meter pointer. That is, when the coolant temperature is raised, the gauge unit resistance is decreased with more current flowing through the meter coil, raising the meter pointer upward from the "C" position.

INSPECTION

[Water temperature meter]

1. Disconnect Y/W (Yellow/White) lead wire going to gauge unit installed to intake manifold.
2. Use a bulb (12V 3.4W) in position to ground above wires as illustrated.
3. Turn main switch ON, Confirm that the bulb is lighted and meter pointer fluctuates several seconds thereafter.
   If meter is faulty, replace it.



1. Battery
2. Water temperature meter
3. Test lamp (12V, 3.4W)

Y/W: Yellow/White

Fig. 21-16

[Gauge unit]
Warm up gauge unit. Thus make sure its resistance is decreased with increase of temperature. Temperature and resistance relationship can be plotted in a graph as shown below.

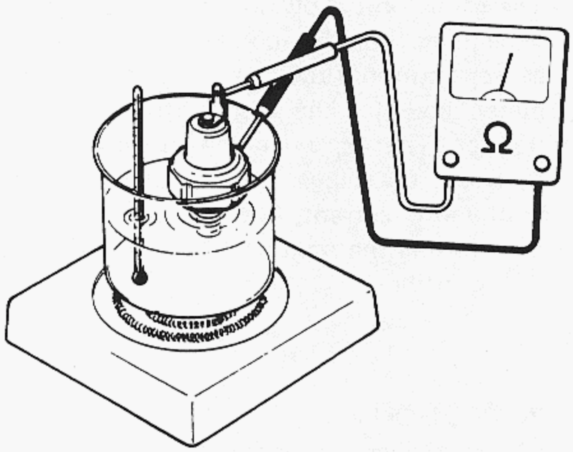


Fig. 21-17

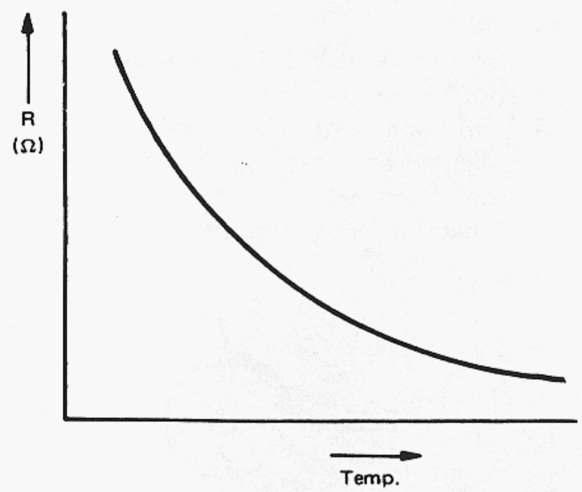


Fig. 21-18 Resistance-Temp. Relationship

Temperature	Resistance
50°C (122°F)	133.9 – 178.9 Ω
80°C (176°F)	47.5 – 56.8 Ω
100°C (212°F)	26.2 – 29.3 Ω

NOTE:
Wind sealing tape on screw threads of gauge before installing gauge to intake manifold.

21-6. FUEL LEVEL METER AND GAUGE

The fuel level meter circuit consists of the fuel level meter installed inside the combination meter and the fuel level gauge installed to the fuel tank.
Current flowing through the meter coil is changed to control the meter pointer. That is, when fuel is full, the fuel level gauge unit resistance is decreased with more current flowing into the meter coil, causing the meter pointer to point at the "F" position.

INSPECTION
[Fuel level meter]
1. Disconnect Y/R (Yellow/Red) lead wire going to gauge unit.
2. Use a bulb (12V 3.4W) in position to ground above lead wire as illustrated.
3. Turn ignition switch ON.
   Make sure the bulb is lighted and meter pointer fluctuates several seconds thereafter.
   If meter is faulty, replace it.

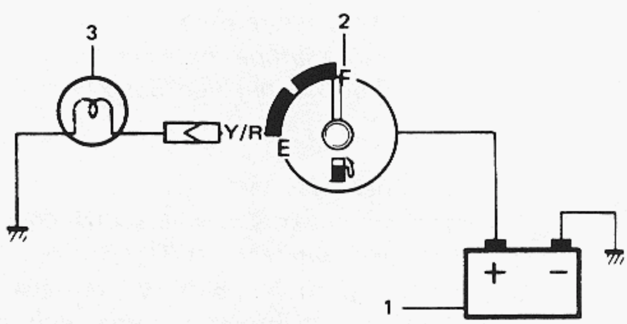


Fig. 21-19

1. Battery
2. Fuel level meter
3. Test lamp (12V, 3.4W)
YR : Yellow/Red

[Gauge unit]
Use ohmmeter to confirm that level gauge unit changes in resistance with change of the float position. Float position-to-resistance relationship can be plotted in a graph as shown below.

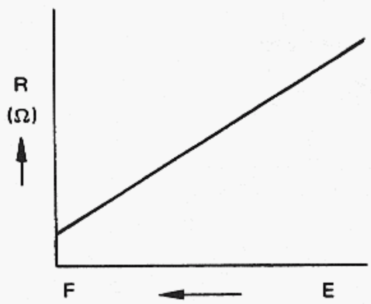
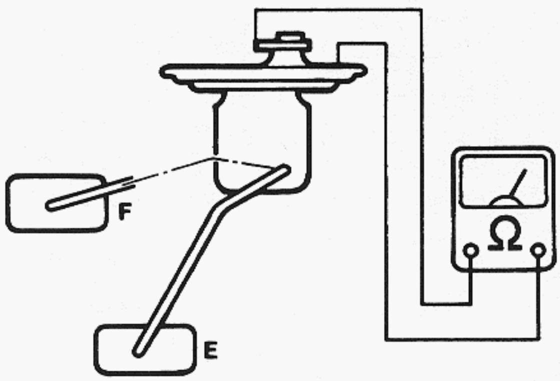


Fig. 21-20 Resistance-Fuel Level Relationship



F : Full
E : Empty

Fig. 21-21

Position	Resistance
E	110 ± 7 Ω
F	3 ± 2 Ω
1/2	32.5 ± 4 Ω

21-7. BRAKE FLUID LEVEL WARNING LAMP

NOTE:
Whether equipped with this system or not depends on the vehicle specifications.

The brake fluid level warning lamp system consists of the brake fluid level switch installed to the master cylinder reservoir and the lamp (brake fluid level warning lamp) inside the combination meter.

Depending on specifications, this circuit may include a parking brake switch which gives a warning for unreleased parking brake.

OPERATION

When the engine is stopped, the warning lamp is lighted regardless of the brake fluid level position and parking brake operation, if the main switch is turned ON. This is because the point of the regulator incorporated in the alternator is closed so that the W/R lead wire is grounded.
After the engine is started (meaning the charging is started), release the parking brake (if parking brake warning system is included). If the lamp goes OFF, the brake fluid level is proper.

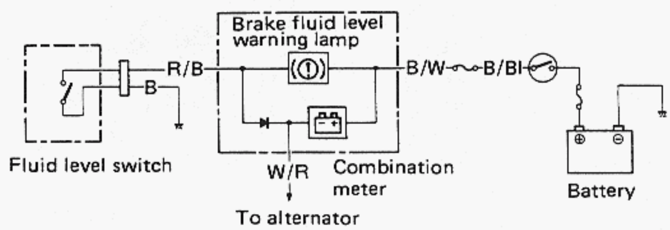


Fig. 21-22

INSPECTION

[Brake fluid level switch]

Use ohmmeter to check switch for resistance and continuity.

If found defective, replace switch.

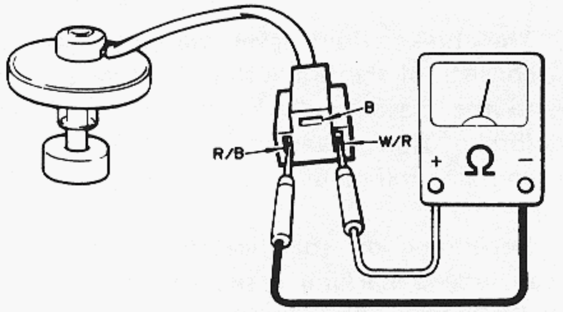


Fig. 21-23

W/R : White/Red
B : Black
R/B : Red/Black

R/B – B Resistance	
OFF position (float up)	∞
ON position (float down)	Several Ω

R/B – W/R Continuity	
R/B to W/R	Continuity obtained
W/R to R/B	No continuity obtained

21-8. DEFOGGER CIRCUIT DIAGRAM (OPTIONAL FOR METAL TOP MODEL)

The Defogger circuit for the rear window glass heating wires is as follows:

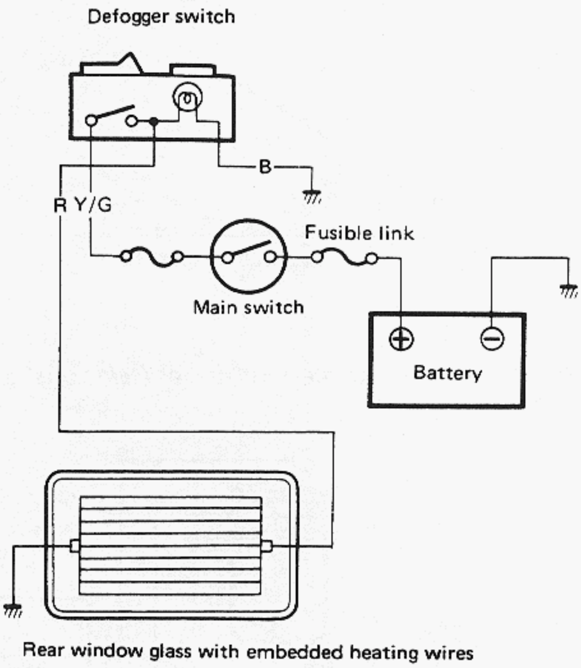


Fig. 21-24

Y/G : Yellow/Green
B : Black
R : Red

To check function of Defogger Switch, check continuity between Yellow/Green wire and Red wire when Defogger Switch is "ON"

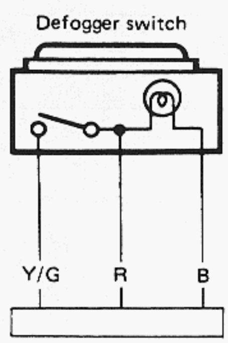


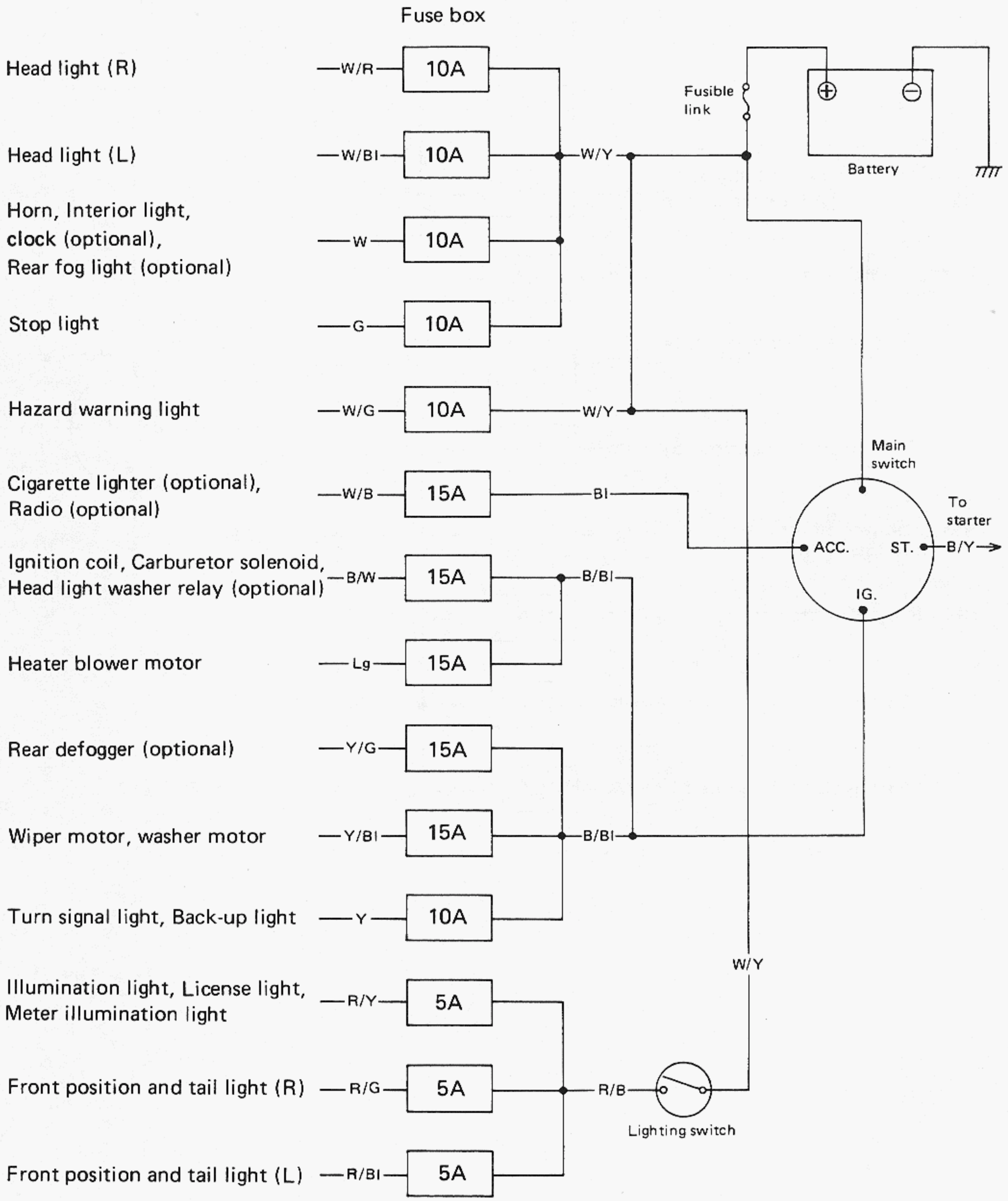
Fig. 21-25

Y/G : Yellow/Green
R : Red
B : Black

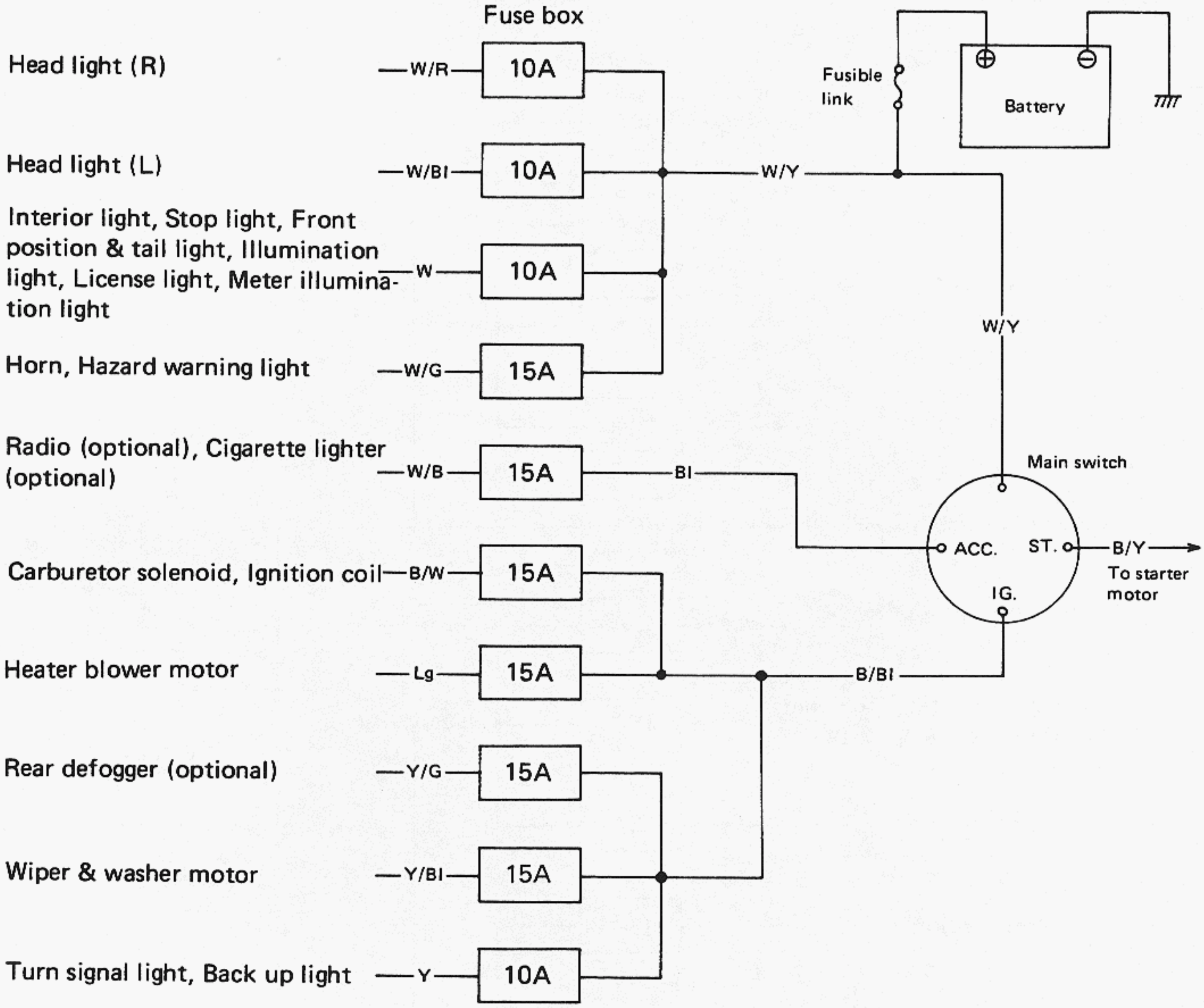
21-9. FUSE BOX

The fuses in the fuse box is wired as follows.

[For 14 fuses circuit]



[For 10 fuses circuit]



21-10. WIRING HARNESS ROUTING

When reinstalling wire harness, be careful for the following.

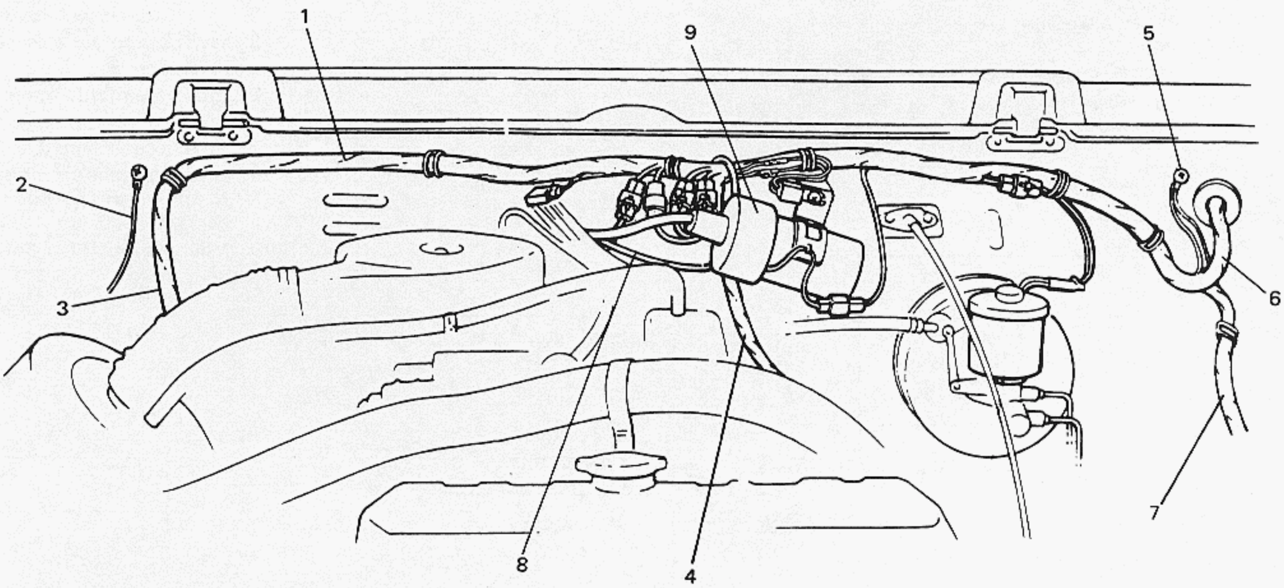
- When doing wiring harness related work, make always sure to disconnect battery negative cable from battery.
- Clamp wire harness securely at prescribed positions.
- Try to route wire harness so as to avoid contact with other parts as much as possible. Use special care not to let it contact sharp edges of body or other parts.
- Connect connectors securely.

NOTE:

Wire harness connectors vary with car specifications such as round or square shaped ones and ones with cover, etc. So there are cases that the one in the car being serviced is not the same as the one illustrated in this manual.

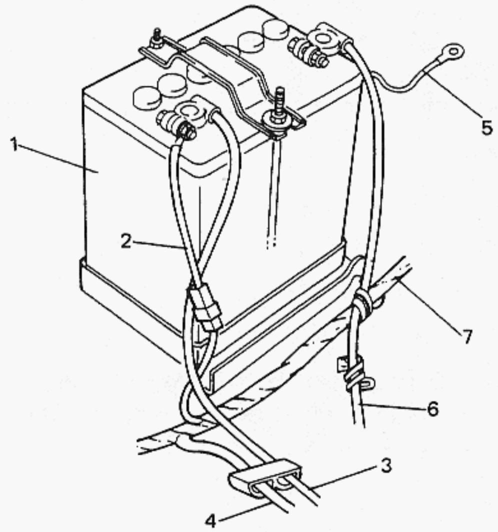
Engine Room Wiring

The following figure shows wire harness routing of left hand steering car. That of right hand steering car is opposite from the figure.

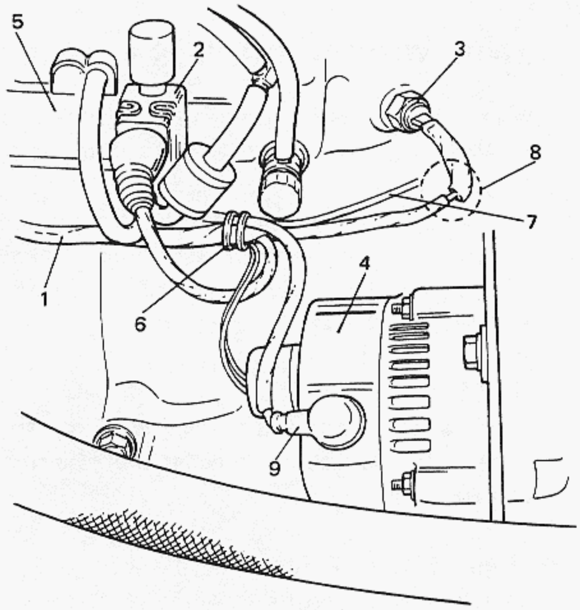


1. Wire harness No. 2
2. To battery negative terminal
3. To starter, alternator, head light, small light, horn and etc.
4. To license light, stop/tail light, 4WD switch
5. Earth
6. To wiring harness No. 1
7. To head light, small light, etc.
8. To distributor (For Canadian Market only)
9. Ignition coil cap (Some vehicle is not provided depending on specification.)

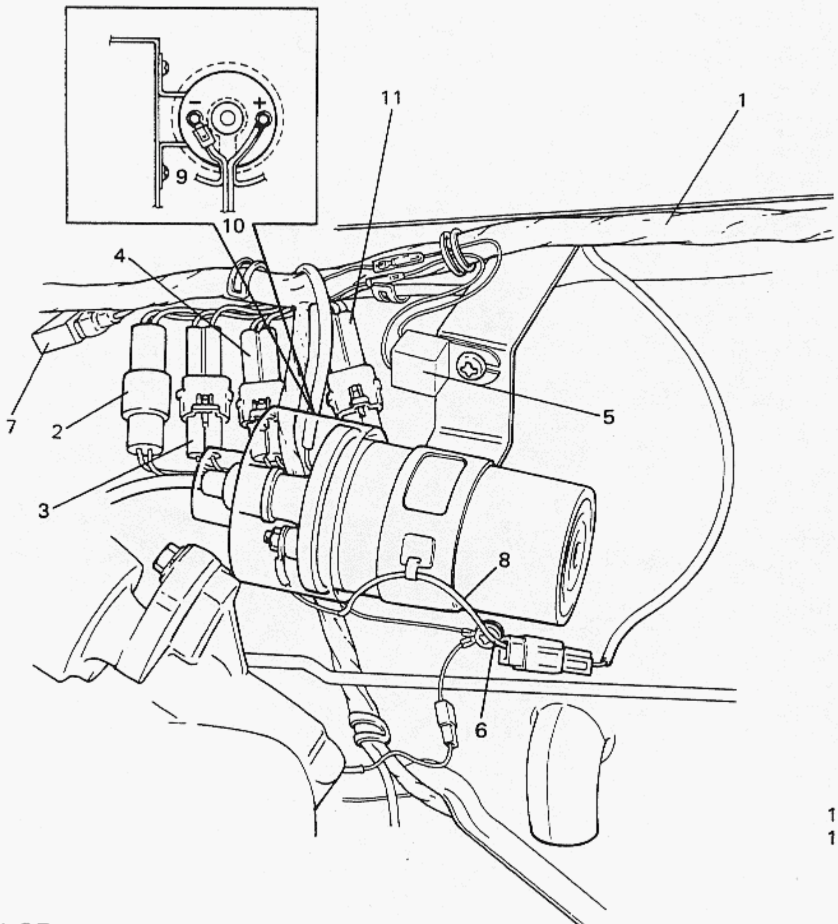
Fig. 21-26



1. Battery
2. Fusible link
3. To starter
4. To starter, alternator, etc
5. Earth
6. Earth (To starter mounting bolt)
7. Wiring harness No. 2

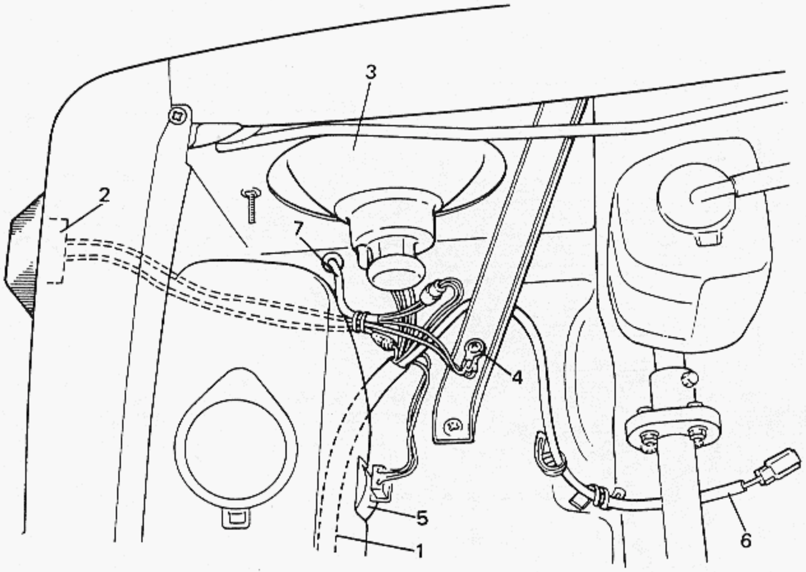


1. Wire harness No. 2
2. TWSV (Three way solenoid valve)
3. Water temperautre gauge
4. Alternator
5. Intake manifold
6. Clamp
7. To fuel cut solenoid
8. Give some play to wiring so as to prevent this portion from being stressed.
9. Mount this terminal horizontally as shown



1. Wire harness No. 2
2. To neutral switch
3. To 4th switch
4. To 5th switch
5. Condensor
6. Earth
7. Noise suppressor filter
8. Ignition coil positive lead wire
9. To wire harness No. 2
10. To distributor
11. To back up light switch

Fig. 21-27

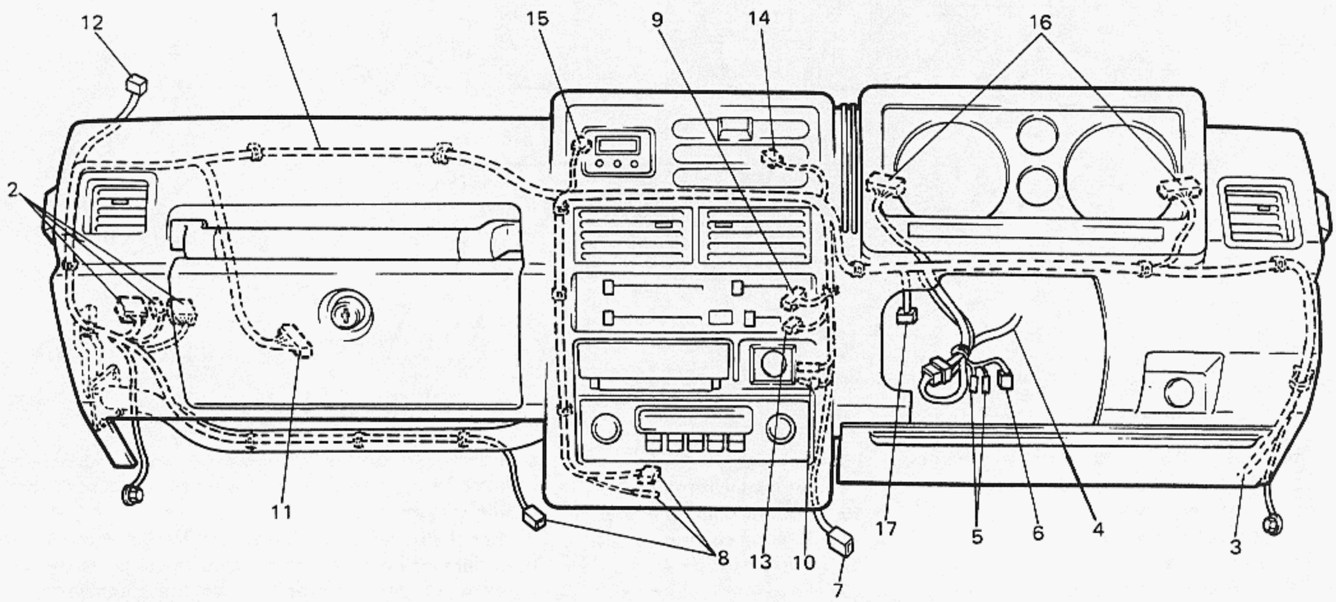


1. Wire harness No. 2
2. Side turn signal light (Side marker light for Canadian market)
3. Head light
4. Earth
5. Washer motor
6. To oil pressure gauge
7. To combination light

Fig. 21-28

Instrument Panel Wiring

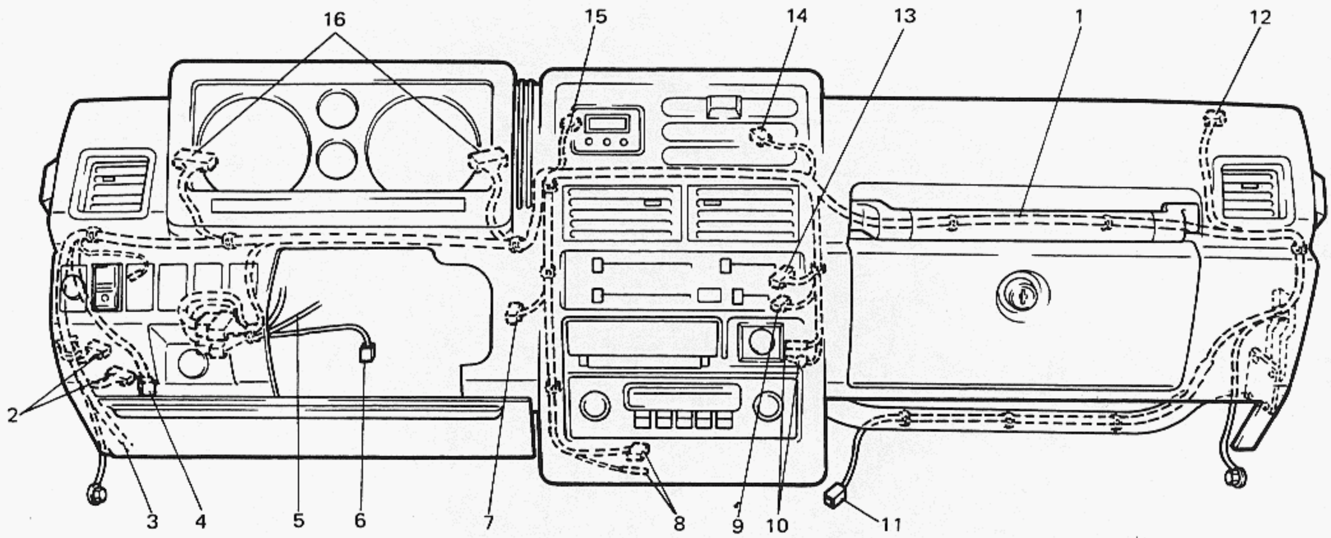
[For right hand steering vehicle]



1. Wire harness No. 1
2. To wire harness No. 2
3. To fuse box
4. To combination switch
5. To clutch switch
6. To stop lamp switch
7. To heater blower motor
8. To radio
9. To heater fan switch
10. To cigar light
11. To ECM
12. To wiper motor
13. To illumination lamp
14. To optional meter
15. To clock
16. To meter
17. To rear defogger switch

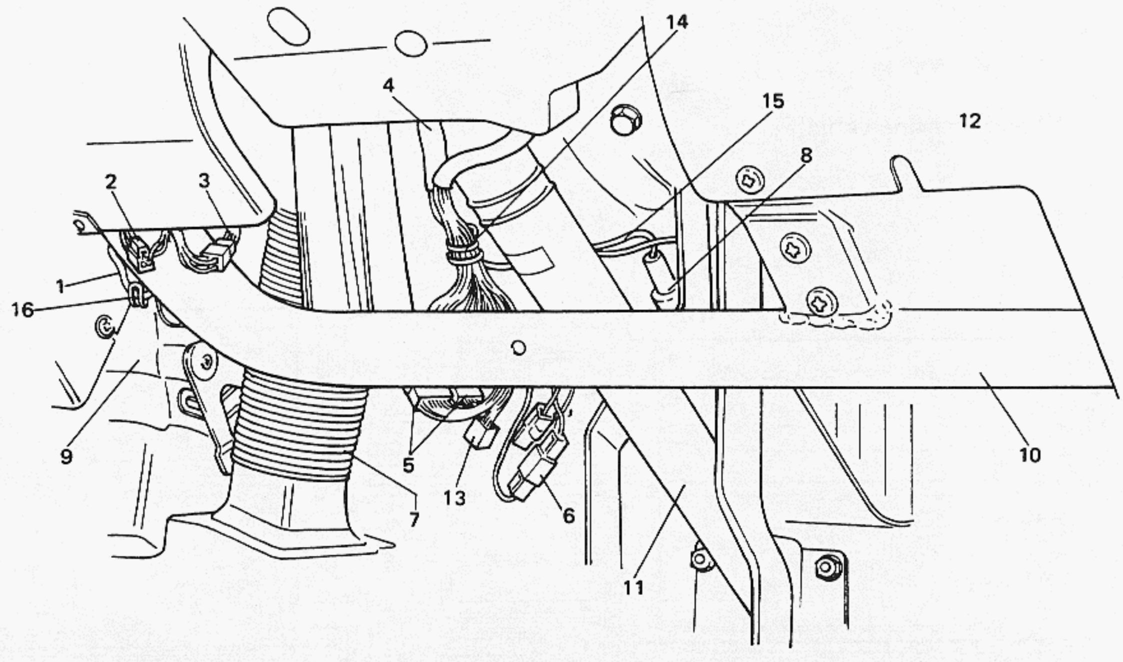
Fig. 21-29-1

[For left hand steering vehicle]



1. Wire harness No. 1
2. To wire harness No. 2
3. To fuse box
4. Speed warning buzzer
5. To combination switch
6. To stop lamp switch
7. To heater blower motor
8. To radio
9. To heater fan switch
10. To cigar light
11. To radio
12. To wiper motor
13. To illumination lamp
14. To optional meter
15. To clock
16. To meter

Fig. 21-29-2



1. Radio and cigarette lighter wire harness
2. To illumination light
3. To heater blower motor
4. Wiring harness No. 1
5. To combination switch
6. To rear fog light switch (optional)
7. Defroster hose
8. Stop light switch
9. Car heater (optional)
10. Steering column holder
11. Steering column
12. Instrument panel
13. To ignition switch
14. Clamp lead wires of ignition switch and combination switch, using care not to allow lead wires to contact the edge of steering shaft bracket.
15. Route stop light switch lead wire over steering shaft.
16. Secure lead wires of radio and cigarette lighter by means of clamp so that they won't contact link mechanism.

Fig. 21-30

21-11. WIRING DIAGRAM

Wiring diagrams are attached at the end of this manual.

SECTION 22

SERVICE DATA

CONTENTS

22-1. SPECIFICATIONS

Item \ Models	Canvas Top	Metal Top (Van)	Long Body
ENGINE			
Type	Four-stroke cycle, water cooled, OHC	←	←
Number of cylinders	4	←	←
Lubrication system	Wet sump	←	←
Bore	74.0 mm (2.91 in.)	←	←
Stroke	77.0 mm (3.03 in.)	←	←
Piston displacement	1,324 cm^3 (1,324 cc, 80.8 cu. in.)	←	←
Compression ratio	8.9 : 1	←	←
Carburetor	AISAN two-barrel down draft	←	←
Air cleaner	Polyester fiber element (Dry type)	←	←
ELECTRICAL			
Ignition timing	10° B.T.D.C. at 850 r/min (rpm)	←	←
Standard spark plug	NGK BP-5ES, NIPPON DENSO W16EX-U or CHAMPION N9YC [*1 BPR-5ES or W16EXR-U]	←	←
Starter	Magnetic shift type	←	←
Generator	Alternator	←	←
Battery	12V, 108 kC (30 Ah)/20HR or 12V, 162 kC (45Ah)/20HR	←	←
Headlight	12V, 50/40W [*1 12V, 45/40W]	←	←
Turn signal light	12V, 21W	←	←
Clearance light	12V, 5W	←	←

NOTE:
Types of battery being used vary with specifications.
When replacement is necessary, be sure to use the one with the same capacity as the originally equipped one.

Item \ Models		Canvas Top	Metal Top (Van)	Long Body
Tail/Brake light		12V, 5/21W	←	←
Side turn signal light		12V, 5W	←	←
License plate light		12V, 5W	←	←
Back-up light		12V, 21W	←	←
Interior light		12V, 5W	←	←
Meter pilot light		12V, 1.4W	←	←
Main fuse		0.5 mm^2 (fusible link)	←	←
Fuse box		10/10/10/10/15/15/15/15/15/10A (*1 10/10/10/10/10/15/15/15/15/15 /10/ 5/5/5A)	←	←
POWER TRANSMISSION				
Clutch type		Dry, single disc	←	←
Transmission type		5-forward all synchromesh, 1 reverse	←	←
Final reduction ratio		3.727	←	←
Gear ratios	low	3.652	←	←
	2nd	1.947	←	←
	3rd	1.423	←	←
	4th	1.000	←	←
	5th	0.795	←	←
	reverse	3.466	←	←
Transfer gear ratios	low range	2.268	←	←
	high range	1.409	←	←
Overall reduction ratios:				
Low range	low	30.869	←	←
	2nd	16.457	←	←
	3rd	12.028	←	←
	4th	8.452	←	←
	5th	6.720	←	←
	reverse	29.297	←	←
High range	low	19.177	←	←
	2nd	10.224	←	←
	3rd	7.472	←	←
	4th	5.251	←	←
	5th	4.174	←	←
	reverse	18.201	←	←

Item \ Models		Canvas Top	Metal Top (Van)	Long Body
WHEEL AND SUSPENSION				
Tire size: front and rear		205/70R 15 95Q [*2 P205/70R 15]	←	←
Tire pressure	front	140 kPa (1.40 kg/cm^2, 20 psi)	←	←
	rear	140 kPa (1.40 kg/cm^2, 20 psi)-unladen	←	←
		180 kPa (1.80 kg/cm^2, 26 psi)-laden	←	←
Suspension type	front	Leaf spring	←	←
	rear	Leaf spring	←	←
STEERING				
Turning radius		5.1 m (16.7 ft)	←	6.0 m (19.7 ft)
Steering gear box		Ball nut type	←	←
Toe-in		2 – 6 mm (0.08 – 0.24 in.)	←	←
Camber angle		1° 00′	←	←
Caster angle		3° 30′	←	←
King pin angle		9° 00′	←	←
BRAKE SYSTEM				
Type		4-wheel, hydraulic	←	←
Wheel brake	front	Disc brake (floating caliper type)	←	←
	rear	Drum brake (leading and trailing)	←	←
Parking brake		Mechanical actuated on rear wheels	←	←
CAPACITIES				
Cooling solution		5.0 ℓ (10.6/8.8 US/Imp pt)	←	←
Fuel tank		40 ℓ (10.6/8.8 US/Imp gal)	←	←
Engine oil		3.5 ℓ (7.4/6.2 US/Imp pt)	←	←
Transmission oil		1.3 ℓ (2.7/2.3 US/Imp pt)	←	←
Differential gear box oil	front	2.0 ℓ (4.2/3.5 US/Imp pt)	←	←
	rear	1.5 ℓ (3.2/2.6 US/Imp pt)	←	←
Transfer gear box oil		0.8 ℓ (1.7/1.4 US/Imp pt)	←	←

[*1] For European market
[*2] For Australian market

22-2. SERVICE DATA

ENGINE

Item				Standard	Service Limit
Compression pressure				14.0 kg/cm^2 (199.0 psi)/400 r/min (rpm)	12.0 kg/cm^2 (170.0 psi)/400 r/min (rpm)
	Difference between cylinders			—	1.0 kg/cm^2 (14.2 psi)/400 r/min (rpm)
Valve lash (clearance)	Cold (When coolant temperature is 15 ~ 25°C or 59 ~ 77°F)	Inlet		0.13 ~ 0.17 mm (0.0051 ~ 0.0067 in.)	—
		Exhaust		0.16 ~ 0.20 mm (0.0063 ~ 0.0079 in.)	—
	Hot (When coolant temperature is 60 ~ 68°C or 140 ~ 154°F)	Inlet		0.23 ~ 0.27 mm (0.009 ~ 0.011 in.)	—
		Exhaust		0.26 ~ 0.30 mm (0.0102 ~ 0.0118 in.)	—
Cylinder head	Flatness of gasketed surface			—	0.05 mm (0.002 in.)
	Flatness of manifold seat	Inlet		—	0.1 mm (0.004 in.)
		Exhaust		—	0.1 mm (0.004 in.)
	Valve seat	Seating width	Inlet	1.3 ~ 1.5 mm (0.0512 ~ 0.0590 in.)	—
			Exhaust	1.3 ~ 1.5 mm (0.0512 ~ 0.0590 in.)	—
		Seating angle		45°	—
	Valve guide hole diameter (In & Ex) (over size)			12.030 ~ 12.048 mm (0.4736 ~ 0.4743 in.)	—
Valve, valve spring & cam shaft	Camshaft/Journal clearance			0.050 ~ 0.091 mm (0.0020 ~ 0.0036 in.)	0.15 mm (0.0059 in.)
	Camshaft thrust clearance			—	0.75 mm (0.0295 in.)
	Cam height (Base circle + lift)	Inlet		37.500 mm (1.4763 in.)	37.400 mm (1.4724 in.)
		Exhaust		37.500 mm (1.4763 in.)	37.400 mm (1.4724 in.)
		Fuel pump cam		40.000 mm (1.5748 in.)	39.600 mm (1.5590 in.)
	Camshaft runout			—	0.10 mm (0.0039 in.)
	Valve stem diameter	Inlet		6.965 ~ 6.980 mm (0.2742 ~ 0.2748 in.)	—
		Exhaust		6.950 ~ 6.965 mm (0.2737 ~ 0.2742 in.)	—
	Valve guide I.D.	Inlet		7.000 ~ 7.015 mm (0.2756 ~ 0.2761 in.)	—
		Exhaust		7.000 ~ 7.015 mm (0.2756 ~ 0.2761 in.)	—
	Valve guide-to-valve stem clearance	Inlet		0.020 ~ 0.050 mm (0.0008 ~ 0.0019 in.)	0.07 mm (0.0027 in.)
		Exhaust		0.035 ~ 0.065 mm (0.0014 ~ 0.0025 in.)	0.09 mm (0.0035 in.)
	Thickness of valve head periphery	Inlet		1.0 mm (0.039 in.)	0.6 mm (0.0236 in.)
		Exhaust		1.0 mm (0.039 in.)	0.7 mm (0.0275 in.)
	Contact width of valve and valve seat	Inlet		1.3 ~ 1.5 mm (0.0512 ~ 0.0590 in.)	—
		Exhaust		1.3 ~ 1.5 mm (0.0512 ~ 0.0590 in.)	—
	Valve spring free length	Inlet		49.3 mm (1.9409 in.)	48.1 mm (1.8937 in.)
		Exhaust		49.3 mm (1.9409 in.)	48.1 mm (1.8937 in.)
	Valve spring preload	Inlet		24.8 ~ 29.2 kg (54.7 ~ 64.3 lb) for fitting length 41.5 mm (1.63 in.)	22.8 kg (50.2 lb) for fitting length 41.5 mm (1.63 in.)
		Exhaust		24.8 ~ 29.2 kg (54.7 ~ 64.3 lb) for fitting length 41.5 mm (1.63 in.)	22.8 kg (50.2 lb) for fitting length 41.5 mm (1.63 in.)

Item			Standard		Service Limit	
Valve, valve spring & cam shaft	Valve stem end deflection	Inlet	———		0.14 mm	(0.005 in.)
		Exhaust	———		0.18 mm	(0.007 in.)
	Stock allowance of valve stem end face		———		0.5 mm	(0.019 in.)
	Valve head radial runout		———		0.08 mm	(0.003 in.)
	Valve spring squareness		———		2.0 mm	(0.079 in.)
	Valve guide protrusion (In. & Ex.)		14 mm	(0.55 in.)	———	
Rocker arm shaft and rocker arm	Rocker shaft O.D.		15.973 ~ 15.988 mm	(0.628 ~ 0.629 in.)	———	
	Rocker arm I.D.		16.000 ~ 16.018 mm	(0.629 ~ 0.630 in.)	———	
	Shaft-to-arm clearance	Inlet	0.012 ~ 0.045 mm	(0.0005 ~ 0.0017 in.)	0.09 mm	(0.0035 in.)
		Exhaust	0.012 ~ 0.045 mm	(0.0005 ~ 0.0017 in.)	0.09 mm	(0.0035 in.)
	Rocker shaft runout		———		0.12 mm	(0.004 in.)
Cylinder	Flatness of gasketed surface		0.03 mm	(0.0012 in.)	0.06 mm	(0.0024 in.)
	Cylinder bore (S.T.D.)		74.00 ~ 74.02 mm	(2.9134 ~ 2.9142 in.)	74.15 mm	(2.9193 in.)
	Cylinder bore out-of-round and taper		———		0.10 mm	(0.0039 in.)
	Cylinder-to-piston clearance		0.02 ~ 0.04 mm	(0.0008 ~ 0.0015 in.)	———	
Piston	Piston diameter	Standard	73.970 ~ 73.990 mm	(2.9122 ~ 2.9129 in.)	———	
		Oversize: 0.25 mm (0.0098 in.)	74.220 ~ 74.230 mm	(2.9220 ~ 2.9224 in.)	———	
		Over size: 0.50 mm (0.0196 in.)	74.470 ~ 74.480 mm	(2.9319 ~ 2.9322 in.)	———	
	Piston ring groove width	Top ring	1.22 ~ 1.24 mm	(0.0480 ~ 0.0488 in.)	———	
		2nd ring	1.51 ~ 1.53 mm	(0.0594 ~ 0.0602 in.)	———	
		Oil ring	2.81 ~ 2.83 mm	(0.1106 ~ 0.1114 in.)	———	
	Piston pin diameter		16.995 ~ 17.000 mm	(0.6691 ~ 0.6693 in.)	———	
Piston ring	Piston ring thickness	Top ring	1.17 ~ 1.19 mm	(0.0461 ~ 0.0468 in.)	———	
		2nd ring	1.47 ~ 1.49 mm	(0.0578 ~ 0.0586 in.)	———	
		Oil ring	0.45 mm	(0.0177 in.)	———	
	Ring clearance in groove	Top ring	0.03 ~ 0.07 mm	(0.0012 ~ 0.0027 in.)	0.12 mm	(0.0047 in.)
		2nd ring	0.02 ~ 0.06 mm	(0.0008 ~ 0.0023 in.)	0.10 mm	(0.0039 in.)
	Piston ring end gap	Top ring	0.20 ~ 0.33 mm	(0.0079 ~ 0.0129 in.)	0.7 mm	(0.0275 in.)
		2nd ring	0.20 ~ 0.35 mm	(0.0079 ~ 0.0137 in.)	0.7 mm	(0.0275 in.)
		Oil ring	0.20 ~ 0.70 mm	(0.0079 ~ 0.0275 in.)	1.8 mm	(0.0708 in.)
Crank shaft	Crankshaft runout (middle)		———		0.06 mm	(0.0023 in.)
	Crank pin diameter		41.982 ~ 42.000 mm	(1.6529 ~ 1.6535 in.)	———	
	Crank pin clearance in con. rod		0.030 ~ 0.050 mm	(0.0012 ~ 0.0019 in.)	0.08 mm	(0.0031 in.)
	Connecting rod small end bore		16.968 ~ 16.979 mm	(0.6680 ~ 0.6684 in.)	———	
	Crank journal diameter		44.982 ~ 45.000 mm	(1.7710 ~ 1.7716 in.)	———	
	Bearing-to-journal clearance		0.020 ~ 0.040 mm	(0.0008 ~ 0.0016 in.)	0.06 mm	(0.0023 in.)
	Crank pin out-of-round and taper		———		0.01 mm	(0.0004 in.)

Item			Standard		Service Limit	
Crankshaft	Crank journal out-of-round and taper		————		0.01 mm	(0.0004 in.)
	Flywheel runout		————		0.2 mm	(0.0078 in.)
	Crankshaft thrust play		0.11 – 0.31 mm	(0.0044 ~ 0.0122 in.)	0.38 mm	(0.0149 in.)
	Connecting rod big end side clearance		0.10 ~ 0.20 mm	(0.0039 ~ 0.0078 in.)	0.35 mm	(0.0137 in.)
	Connecting rod	Twist	————		0.10 mm	(0.0039 in.)
		Bow	————		0.05 mm	(0.0020 in.)

CLUTCH & TRANSMISSION

Item			Standard		Service Limit	
Clutch	Pedal free travel		20 ~ 30 mm	(0.8 ~ 1.1 in.)	————	
	Facing wear (Rivet head depth)		1.2 mm	(0.05 in.)	0.5 mm	(0.02 in.)
	Facing-input shaft serration backlash		————		0.8 mm	(0.03 in.)
	Clutch release arm play		2 ~ 4 mm	(0.08 ~ 0.16 in.)	————	
Transmission	Clearance between gears and rings	Low & high	1.0 ~ 1.4 mm	(0.039 ~ 0.055 in.)	**0.5 mm**	**(0.019 in.)**
		5th speed	1.2 ~ 1.6 mm	(0.047 ~ 0.063 in.)	**0.5 mm**	**(0.019 in.)**
	Key slot width of synchronizer ring		10.1 mm	(0.397 in.)	10.4 mm	(0.409 in.)
	Gear shift fork shaft spring free length		25.5 mm	(1.004 in.)	21.0 mm	(0.826 in.)
	Gear backlash		0.06 ~ 0.15 mm	(0.0024 ~ 0.0059 in.)	0.3 mm	(0.0118 in.)

LUBRICATION

Item			Standard		Service Limit	
Lubrication	Radial clearance between outer rotor and case		————		0.310 mm	(0.0122 in.)
	Oil pump side clearance (flatness)		————		0.15 mm	(0.0059 in.)
	Oil relief valve spring	Free length	45 mm	(1.77 in.)	————	
	Set pressure of oil pressure switch		0.2 ~ 0.4 kg/cm^2	(2.84 ~ 5.68 psi)	————	
	Engine oil pressure		3.0 ~ 4.2 kg/cm^2 (42.7 ~ 59.7 psi) at 3,000 r/min (rpm)		————	

COOLING SYSTEM

Item		Standard	Service Limit
Cooling system	Fan belt tension as deflection under 10 kg (22 lb) push applied to middle point between pulleys	6 ~ 9 mm (0.23 ~ 0.35 in.)	————
	Thermostat start-to-open temperature	*82°C (179°F) or 88°C (190°F)	————
	Thermostat full-open temperature	*95°C (203°F) or 100°C (212°F)	————
	Valve lift	8 mm (0.31 in.)	————

* There are two types of thermostat depending on specifications.

DIFFERENTIAL

Item		Standard	Service Limit
Differ-ential	Bevel gear backlash	0.10 ~ 0.15 mm (0.004 ~ 0.006 in.)	————
	Side gear thrust play	0.12 ~ 0.37 mm (0.005 ~ 0.014 in.)	————
	Pinion bearing preload	1.8 ~ 3.4 kg (4.0 ~ 7.5 lbs.)	————

SUSPENSION

Item		Standard	Service Limit
Suspension	Front wheel bearing starting preload	1.0 ~ 3.0 kg (2.2 ~ 6.6 lbs.)	————
	Rear wheel bearing thrust play	————	0.8 mm (0.03 in.)
	Axial play in barfield joint	0 mm (No play)	1.5 mm (0.06 in.)
	Knackle arm starting torque (without oil seal)	1.0 ~ 1.8 kg (2.20 ~ 3.96 lbs.)	————

CARBURETOR

Item			Standard	Limit
Engine idle speed			850 ± 50 r/min (rpm)	————
Engine idle speed when lighting switch "ON"			950 ± 50 r/min (rpm) (One-step) 1,500 ± 50 r/min (rpm) (Two-step)	————
Float level	When measuring with special tool		20.5 ~ 23.5 mm (0.81 ~ 0.92 in.)	————
	Float height		7 mm (0.275 in.)	————
Accelerator cable play (when engine is cold)	Auto choke type	(cold)	10 – 15 mm (0.4 ~ 0.6 in.)	————
		(hot)	3 ~ 5 mm (0.12 ~ 0.20 in.)	————
Accelerator pump stroke			3.8 ~ 4.2 mm (0.15 ~ 0.17 in.)	————

STEERING SYSTEM

Item	Standard	Service Limit
Gear ratio	15.6 ~ 18.1	———
Steering angle, inside	29°	———
Steering angle, outside	26°	———
Steering wheel play	10 ~ 30 mm (0.4 ~ 1.2 in.)	———

BRAKE

Item	Standard	Service Limit
Front brake disc thickness	10 mm (0.394 in.)	8.5 mm (0.334 in.)
Front brake disc deflection	———	0.15 mm (0.006 in.)
Front brake pad thickness (lining + pad rim)	15.0 mm (0.590 in.)	6.0 mm (0.236 in.)
Rear brake lining thickness (lining + shoe rim)	7.0 mm (0.28 in.)	3.0 mm (0.12 in.)
Rear brake drum inside diameter	220 mm (8.66 in.)	222 mm (8.74 in.)
Pedal-to-wall clearance: When pedal is depressed at 30 kg (66 lb)	75 mm (2.95 in.) minimum	———

ELECTRICAL

Item		Standard	Service Limit
Ignition system	Ignition order	1 – 3 – 4 – 2	———
	Signal rotor air gap	0.2 ~ 0.4 mm (0.008 ~ 0.016 in.)	———
	Generator resistance	130 ~ 190 ohms	———
	High tension cord resistance	16 kΩ/3.3 ft (1 m)	20 kΩ/pc
	Ignition coil; Primary coil resistance (20°C)	1.35 ~ 1.65 ohms	———
	Ignition coil; Secondary coil resistance (20°C)	11.0 ~ 14.5 kiloohms	———
	Spark plug gap	0.7 ~ 0.8 mm (0.027 ~ 0.031 in.)	———

	Item	Standard	Service Limit
Starter motor	Voltage	12 Volts	————
	Output	0.8 kw or 0.9 kw	————
	Rating	30 seconds	————
	Brush length	17 mm (0.67 in.)	11.5 mm (0.45 in.)
	Number of pinion teeth	8	————
	Commutator diameter	32 mm (1.26 in.)	31 mm (1.22 in.)
	Mica depth	0.4 ~ 0.6 mm (0.015 ~ 0.023 in.)	0.2 mm (0.008 in.)
	Commutator out of round	0.05 mm (0.0019 in.) or less	0.4 mm (0.015 in.)
	Brush spring tension	1.6 kg (3.53 lb)	1.0 kg (2.20 lb)
Charging system	Nominal operating voltage	12 Volts	————
	Maximum alternator output	45A	————
	Maximum permissible alternator speed	15,000 r/min (rpm)	————
	Working temperature range	−30 ~ 90°C (−22 ~ 194°F)	————
	Rotor; Ring-to-ring circuit resistance	2.8 ~ 3.0 ohms	————
	Brush length	11.0 mm (0.43 in.)	5.0 mm (0.20 in.)
	Standard output voltage and current	14.2 ~ 14.8 Volts, 10A maximum	————
	Regulated voltage	14.2 ~ 14.8 Volts	————

Prepared by

SUZUKI MOTOR CORPORATION

Technical Department
Automobile Service Division

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WIRING DIAGRAM

For European Markets

WIRE COLOR

B	:	Black
Bl	:	Blue
G	:	Green
Or	:	Orange
R	:	Red
W	:	White
Y	:	Yellow
B/Bl	:	Black with Blue tracer
B/G	:	Black with Green tracer
B/R	:	Black with Red tracer
B/W	:	Black with White tracer
B/Y	:	Black with Yellow tracer
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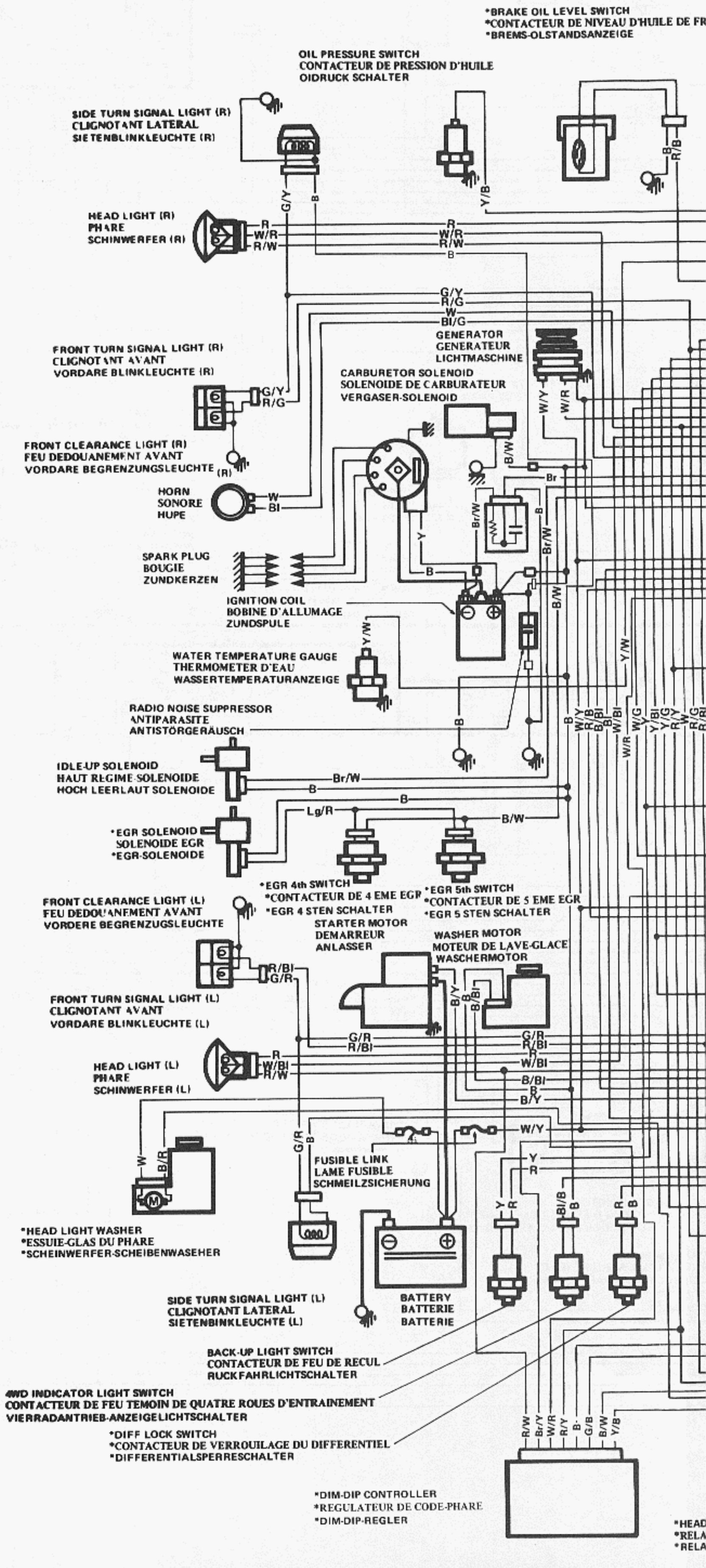
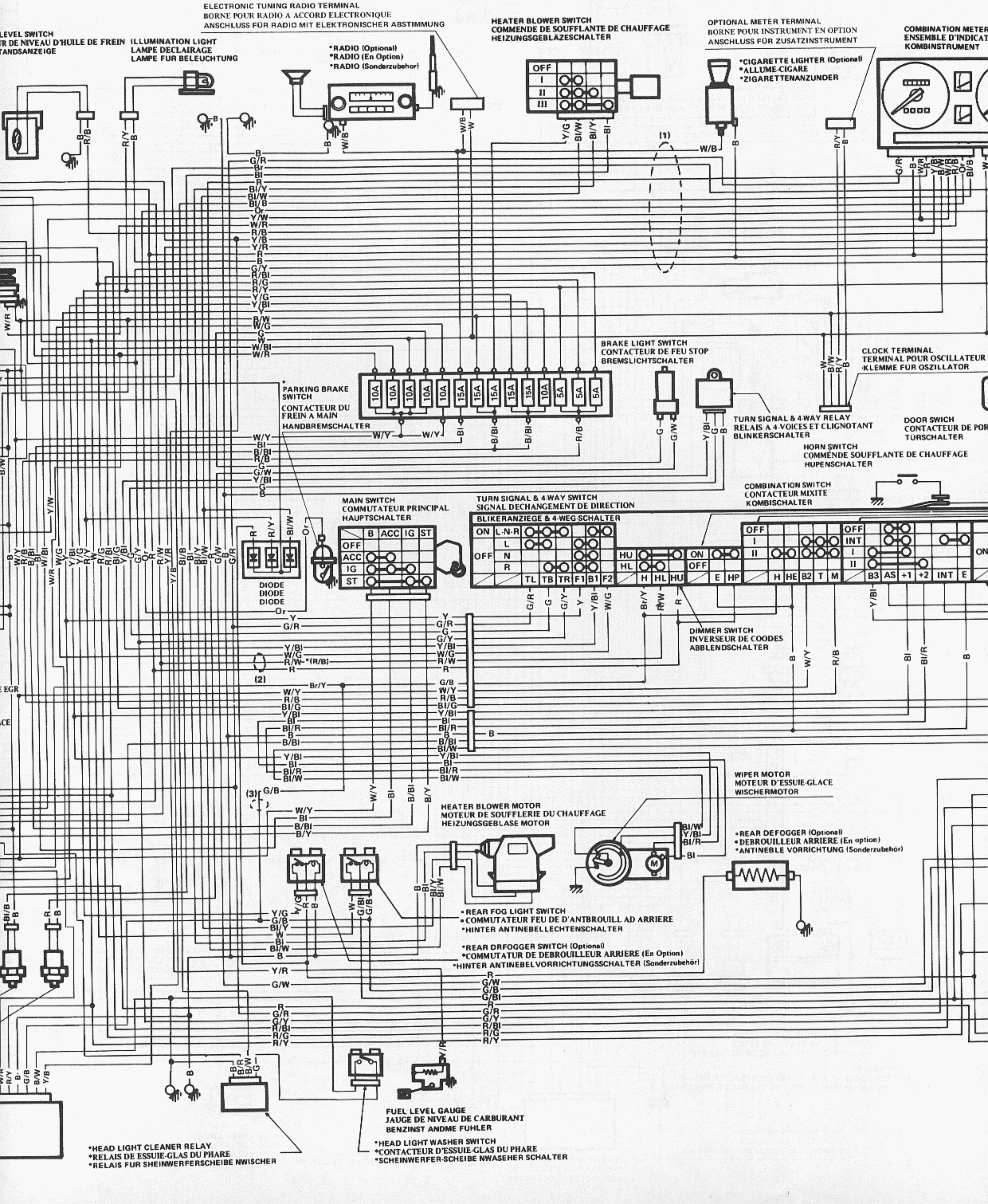
Y/R	:	Yellow with Red tracer
Y/W	:	Yellow with White tracer

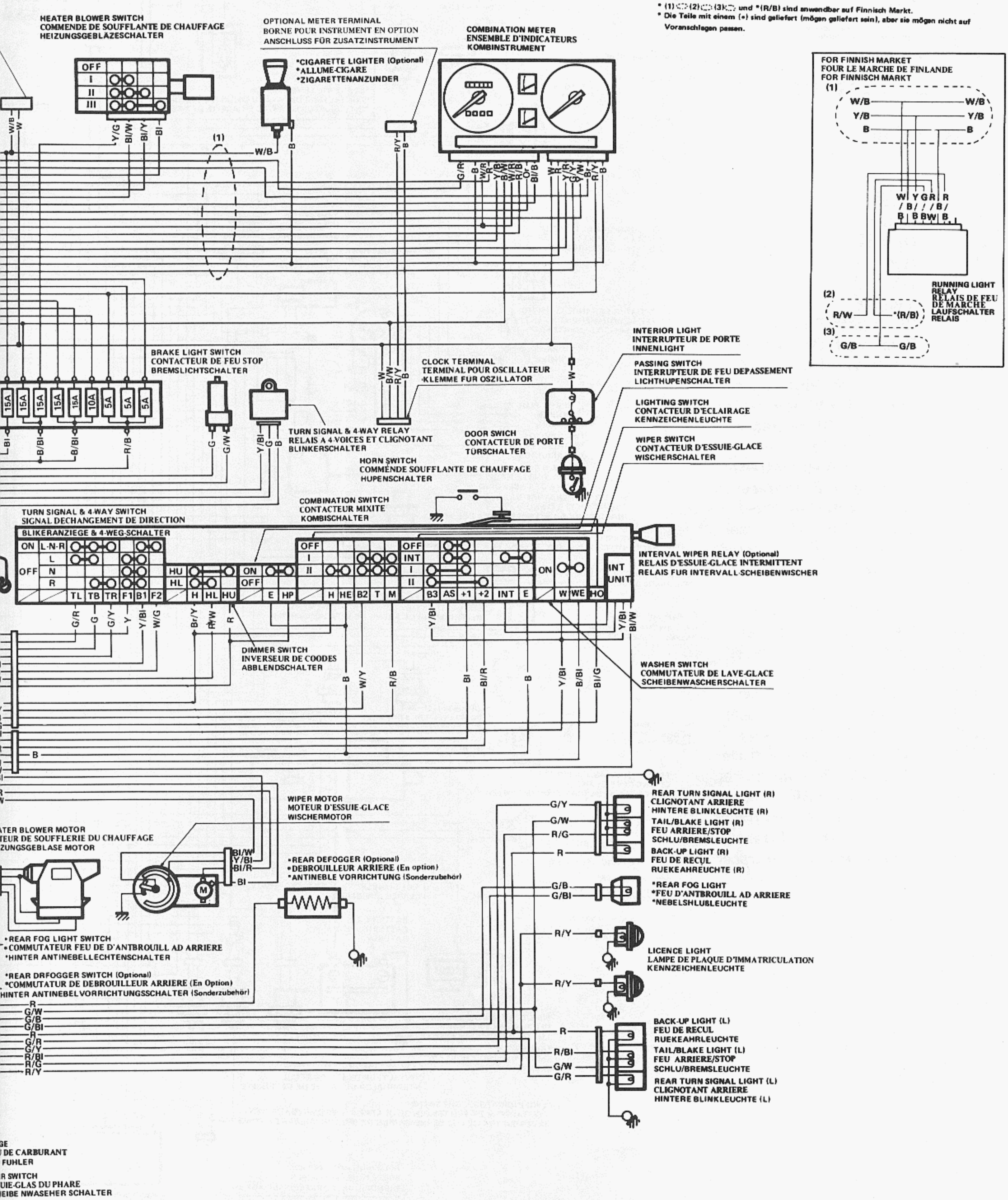




LEVEL SWITCH
R DE NIVEAU D'HUILE DE FREIN
TANDSANZEIGE
ILLUMINATION LIGHT
LAMPE DECLAIRAGE
LAMPE FUR BELEUCHTUNG
ELECTRONIC TUNING RADIO TERMINAL
BORNE POUR RADIO A ACCORD ELECTRONIQUE
ANSCHLUSS FÜR RADIO MIT ELEKTRONISCHER ABSTIMMUNG
*RADIO (Optional)
*RADIO (En Option)
*RADIO (Sonderzubehor)
HEATER BLOWER SWITCH
COMMENDE DE SOUFFLANTE DE CHAUFFAGE
HEIZUNGSGEBLÄZESCHALTER
OPTIONAL METER TERMINAL
BORNE POUR INSTRUMENT EN OPTION
ANSCHLUSS FÜR ZUSATZINSTRUMENT
*CIGARETTE LIGHTER (Optional)
*ALLUME-CIGARE
*ZIGARETTENANZUNDER
COMBINATION METER
ENSEMBLE D'INDICAT
KOMBINSTRUMENT
BRAKE LIGHT SWITCH
CONTACTEUR DE FEU STOP
BREMSLICHTSCHALTER
CLOCK TERMINAL
TERMINAL POUR OSCILLATEUR
KLEMME FÜR OSZILLATOR
PARKING BRAKE SWITCH
CONTACTEUR DU FREIN A MAIN
HANDBREMSCHALTER
TURN SIGNAL & 4-WAY RELAY
RELAIS A 4-VOICES ET CLIGNOTANT
BLINKERSCHALTER
DOOR SWICH
CONTACTEUR DE POR
TÜRSCHALTER
HORN SWITCH
COMMENDE SOUFFLANTE DE CHAUFFAGE
HUPENSCHALTER
COMBINATION SWITCH
CONTACTEUR MIXITE
KOMBISCHALTER
MAIN SWITCH
COMMUTATEUR PRINCIPAL
HAUPTSCHALTER
TURN SIGNAL & 4-WAY SWITCH
SIGNAL DECHANGEMENT DE DIRECTION
BLIKERANZEIGE & 4-WEG-SCHALTER
DIODE
DIODE
DIODE
DIMMER SWITCH
INVERSEUR DE COODES
ABBLENDSCHALTER
WIPER MOTOR
MOTEUR D'ESSUIE-GLACE
WISCHERMOTOR
HEATER BLOWER MOTOR
MOTEUR DE SOUFFLERIE DU CHAUFFAGE
HEIZUNGSGEBLASE MOTOR
*REAR DEFOGGER (Optional)
*DEBROUILLEUR ARRIERE (En option)
*ANTINEBLE VORRICHTUNG (Sonderzubehör)
*REAR FOG LIGHT SWITCH
*COMMUTATEUR FEU DE D'ANTBROUILL AD ARRIERE
*HINTER ANTINEBELLECHTENSCHALTER
*REAR DRFOGGER SWITCH (Optional)
*COMMUTATUR DE DEBROUILLEUR ARRIERE (En Option)
*HINTER ANTINEBELVORRICHTUNGSSCHALTER (Sonderzubehör)
FUEL LEVEL GAUGE
JAUGE DE NIVEAU DE CARBURANT
BENZINST ANDME FUHLER
*HEAD LIGHT CLEANER RELAY
*RELAIS DE ESSUIE-GLAS DU PHARE
*RELAIS FUR SHEINWERFERSCHEIBE NWISCHER
*HEAD LIGHT WASHER SWITCH
*CONTACTEUR D'ESSUIE-GLAS DU PHARE
*SCHEINWERFER-SCHEIBE NWASEHER SCHALTER

NOTICE:

* (1)⬭ (2)⬭ (3)⬭ and *(R/B) are applicable to Finnish Market.
* The parts with (*) is provided or not depending on specification.
* (1)⬭ (2)⬭ (3)⬭ et *(R/B) sont applicables dans le marche de Finlande.
* Les pièces marquées d'un (*) sont (seraient) fournies, mais elle ne seraient pas conformées aux spécifications.
* (1)⬭ (2)⬭ (3)⬭ und *(R/B) sind anwendbar auf Finnisch Markt.
* Die Teile mit einem (*) sind geliefert (mögen geliefert sein), aber sie mögen nicht auf Voranschlagen passen.



For the other Markets

NOTICE:
The parts with (*) is provided or not depending on specification.
...... circuit is applicable to Saudi Arabia Market.

REMARQUE:
Les pieces marquées d'un (*) sont (seraient) fournies, mais elle ne seraient pas conformées aux spécifications.
...... circuit est applicable dans le marché d'Arabie Saoudite.

NOTA:
Las piezas con (*) son provistas o non dependiendo de las especificaciones.
...... Circuito es aplicable al mercado de Saudi-Arabia.

WIRE COLOR

B	:	Black
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Or	:	Orange
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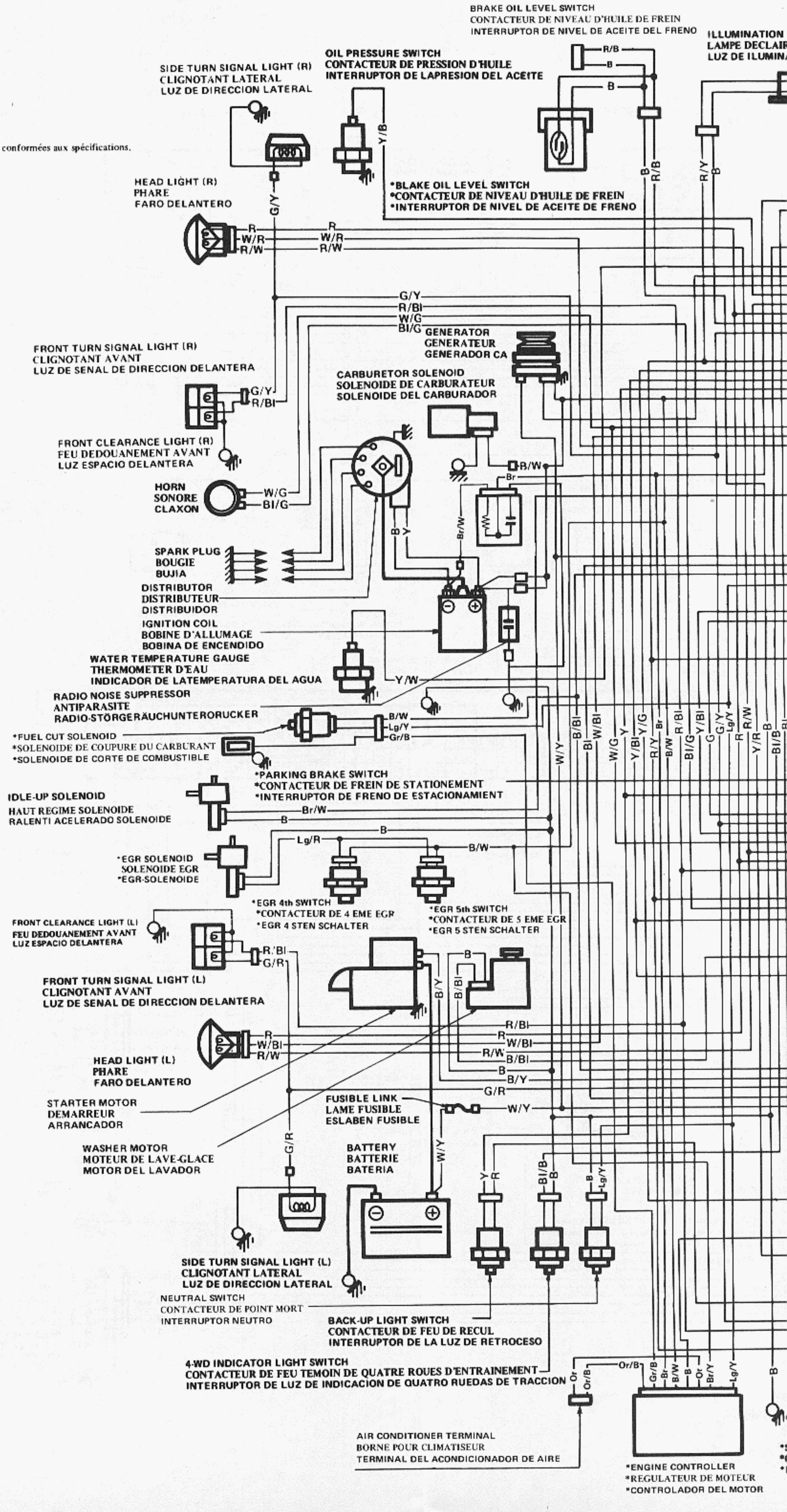
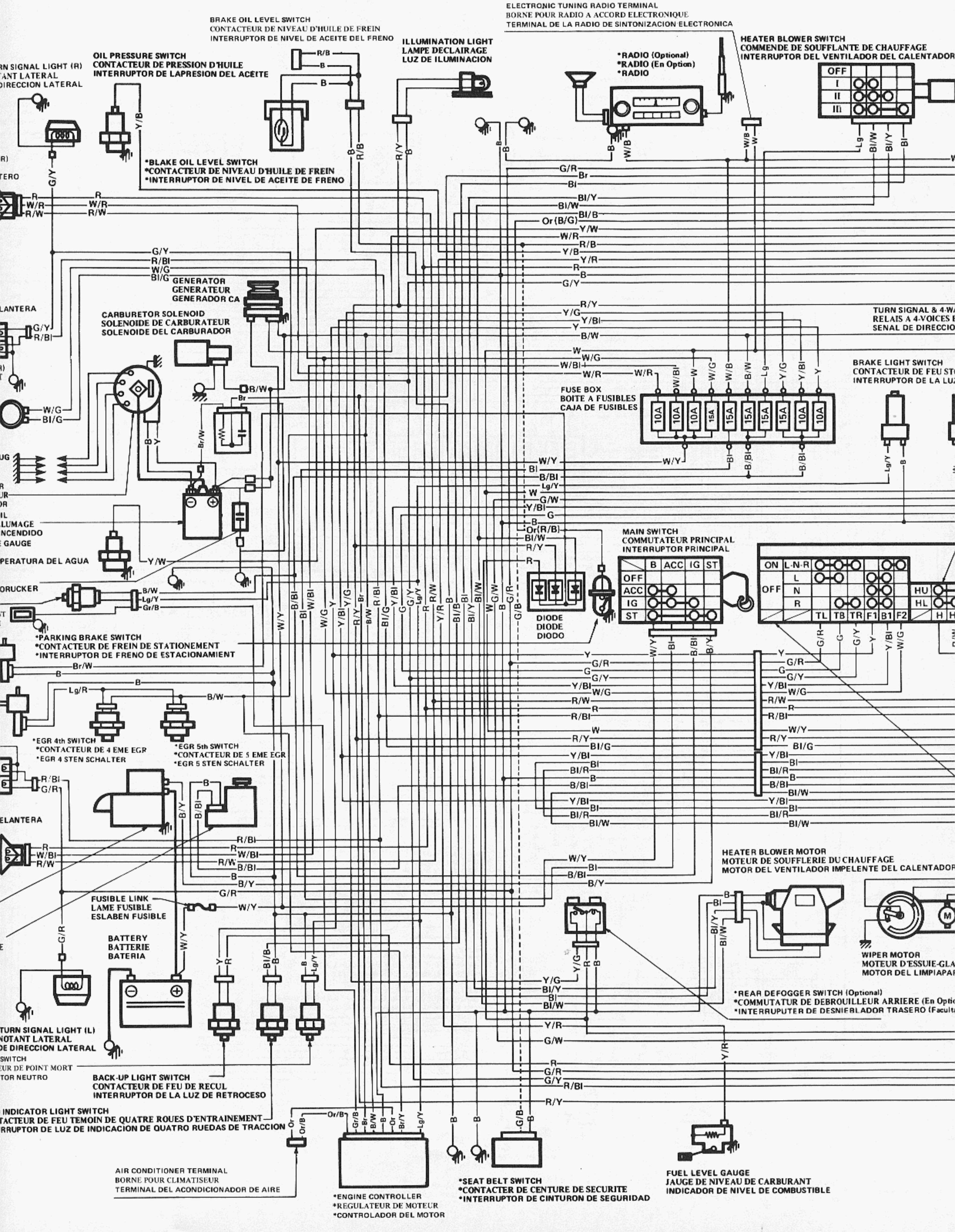
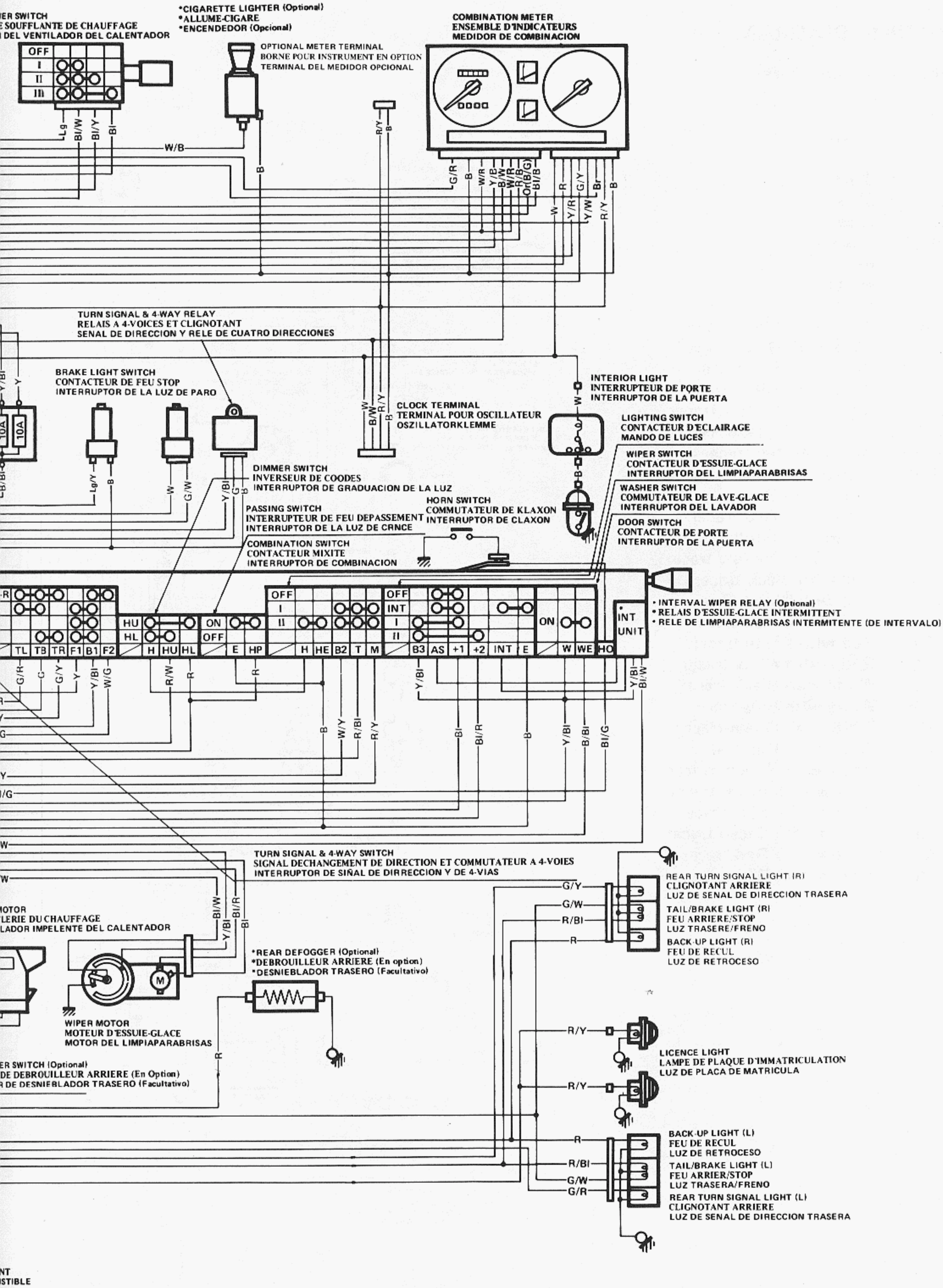




ELECTRONIC TUNING RADIO TERMINAL
BORNE POUR RADIO A ACCORD ELECTRONIQUE
TERMINAL DE LA RADIO DE SINTONIZACION ELECTRONICA
BRAKE OIL LEVEL SWITCH
CONTACTEUR DE NIVEAU D'HUILE DE FREIN
INTERRUPTOR DE NIVEL DE ACEITE DEL FRENO
ILLUMINATION LIGHT
LAMPE DECLAIRAGE
LUZ DE ILUMINACION
*RADIO (Optional)
*RADIO (En Option)
*RADIO
HEATER BLOWER SWITCH
COMMENDE DE SOUFFLANTE DE CHAUFFAGE
INTERRUPTOR DEL VENTILADOR DEL CALENTADOR
OIL PRESSURE SWITCH
CONTACTEUR DE PRESSION D'HUILE
INTERRUPTOR DE LAPRESION DEL ACEITE
*BLAKE OIL LEVEL SWITCH
*CONTACTEUR DE NIVEAU D'HUILE DE FREIN
*INTERRUPTOR DE NIVEL DE ACEITE DE FRENO
GENERATOR
GENERATEUR
GENERADOR CA
CARBURETOR SOLENOID
SOLENOIDE DE CARBURATEUR
SOLENOIDE DEL CARBURADOR
TURN SIGNAL & 4-WA
BRAKE LIGHT SWITCH
FUSE BOX
BOITE A FUSIBLES
CAJA DE FUSIBLES
MAIN SWITCH
COMMUTATEUR PRINCIPAL
INTERRUPTOR PRINCIPAL
DIODE
DIODE
DIODO
*PARKING BRAKE SWITCH
*CONTACTEUR DE FREIN DE STATIONEMENT
*INTERRUPTOR DE FRENO DE ESTACIONAMIENT
*EGR 4th SWITCH
*CONTACTEUR DE 4 EME EGR
*EGR 4 STEN SCHALTER
*EGR 5th SWITCH
*CONTACTEUR DE 5 EME EGR
*EGR 5 STEN SCHALTER
FUSIBLE LINK
LAME FUSIBLE
ESLABEN FUSIBLE
BATTERY
BATTERIE
BATERIA
HEATER BLOWER MOTOR
MOTEUR DE SOUFFLERIE DU CHAUFFAGE
MOTOR DEL VENTILADOR IMPELENTE DEL CALENTADOR
WIPER MOTOR
*REAR DEFOGGER SWITCH (Optional)
*COMMUTATUR DE DEBROUILLEUR ARRIERE (En Optio
*INTERRUPUTER DE DESNIEBLADOR TRASERO (Facult
TURN SIGNAL LIGHT (L)
BACK-UP LIGHT SWITCH
CONTACTEUR DE FEU DE RECUL
INTERRUPTOR DE LA LUZ DE RETROCESO
INDICATOR LIGHT SWITCH
TACTEUR DE FEU TEMOIN DE QUATRE ROUES D'ENTRAINEMENT
RRUPTOR DE LUZ DE INDICACION DE QUATRO RUEDAS DE TRACCION
AIR CONDITIONER TERMINAL
BORNE POUR CLIMATISEUR
TERMINAL DEL ACONDICIONADOR DE AIRE
*ENGINE CONTROLLER
*REGULATEUR DE MOTEUR
*CONTROLADOR DEL MOTOR
*SEAT BELT SWITCH
*CONTACTER DE CENTURE DE SECURITE
*INTERRUPTOR DE CINTURON DE SEGURIDAD
FUEL LEVEL GAUGE
JAUGE DE NIVEAU DE CARBURANT
INDICADOR DE NIVEL DE COMBUSTIBLE



ER SWITCH
E SOUFFLANTE DE CHAUFFAGE
DEL VENTILADOR DEL CALENTADOR
*CIGARETTE LIGHTER (Optional)
*ALLUME-CIGARE
*ENCENDEDOR (Opcional)
OPTIONAL METER TERMINAL
BORNE POUR INSTRUMENT EN OPTION
TERMINAL DEL MEDIDOR OPCIONAL
COMBINATION METER
ENSEMBLE D'INDICATEURS
MEDIDOR DE COMBINACION
TURN SIGNAL & 4-WAY RELAY
RELAIS A 4-VOICES ET CLIGNOTANT
SENAL DE DIRECCION Y RELE DE CUATRO DIRECCIONES
BRAKE LIGHT SWITCH
CONTACTEUR DE FEU STOP
INTERRUPTOR DE LA LUZ DE PARO
CLOCK TERMINAL
TERMINAL POUR OSCILLATEUR
OSZILLATORKLEMME
INTERIOR LIGHT
INTERRUPTEUR DE PORTE
INTERRUPTOR DE LA PUERTA
LIGHTING SWITCH
CONTACTEUR D'ECLAIRAGE
MANDO DE LUCES
WIPER SWITCH
CONTACTEUR D'ESSUIE-GLACE
INTERRUPTOR DEL LIMPIAPARABRISAS
WASHER SWITCH
COMMUTATEUR DE LAVE-GLACE
INTERRUPTOR DEL LAVADOR
DOOR SWITCH
CONTACTEUR DE PORTE
INTERRUPTOR DE LA PUERTA
DIMMER SWITCH
INVERSEUR DE COODES
INTERRUPTOR DE GRADUACION DE LA LUZ
PASSING SWITCH
INTERRUPTEUR DE FEU DEPASSEMENT
INTERRUPTOR DE LA LUZ DE CRNCE
HORN SWITCH
COMMUTATEUR DE KLAXON
INTERRUPTOR DE CLAXON
COMBINATION SWITCH
CONTACTEUR MIXITE
INTERRUPTOR DE COMBINACION
INT UNIT
• INTERVAL WIPER RELAY (Optional)
• RELAIS D'ESSUIE-GLACE INTERMITTENT
• RELE DE LIMPIAPARABRISAS INTERMITENTE (DE INTERVALO)
TURN SIGNAL & 4-WAY SWITCH
SIGNAL DECHANGEMENT DE DIRECTION ET COMMUTATEUR A 4-VOIES
INTERRUPTOR DE SIÑAL DE DIRRECCION Y DE 4-VIAS
REAR TURN SIGNAL LIGHT (R)
CLIGNOTANT ARRIERE
LUZ DE SENAL DE DIRECCION TRASERA
TAIL/BRAKE LIGHT (R)
FEU ARRIERE/STOP
LUZ TRASERE/FRENO
BACK-UP LIGHT (R)
FEU DE RECUL
LUZ DE RETROCESO
MOTOR
LERIE DU CHAUFFAGE
LADOR IMPELENTE DEL CALENTADOR
*REAR DEFOGGER (Optional)
*DEBROUILLEUR ARRIERE (En option)
*DESNIEBLADOR TRASERO (Facultativo)
WIPER MOTOR
MOTEUR D'ESSUIE-GLACE
MOTOR DEL LIMPIAPARABRISAS
ER SWITCH (Optional)
DE DEBROUILLEUR ARRIERE (En Option)
R DE DESNIEBLADOR TRASERO (Facultativo)
LICENCE LIGHT
LAMPE DE PLAQUE D'IMMATRICULATION
LUZ DE PLACA DE MATRICULA
BACK-UP LIGHT (L)
FEU DE RECUL
LUZ DE RETROCESO
TAIL/BRAKE LIGHT (L)
FEU ARRIER/STOP
LUZ TRASERA/FRENO
REAR TURN SIGNAL LIGHT (L)
CLIGNOTANT ARRIERE
LUZ DE SENAL DE DIRECCION TRASERA
NT
STIBLE