

FOREWORD

This repair manual has been prepared to provide essential information on body panel repair methods (including cutting and welding operations, but excluding painting) for the TOYOTA LAND CRUISER.

Applicable models: FZJ80, HDJ80, HZJ80 series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, etc. However, it should be noted that the front fenders of the TOYOTA model is bolted on and require no welding.

When repairing, don't cut and join areas that are not shown in this manual. Only work on the specified contents to maintain body strength.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations

For the repair procedures and specifications other collision-damaged body components of the TOYOTA LAND CRUISER refer to the following repair manuals.

Manual Name	Pub. No.
• Land Cruiser Repair Manual	M/Y Version
• Land Cruiser Wagon Chassis and Body Repair Manual	RM184E
• A340E, A340F, A340H Automatic Transmission Repair Manual	RM391U
• 1995 Land Cruiser Electrical Wiring Diagram	EWD230U
• 1995 Toyota Tacoma, Land Cruiser New Car Features	NCF116U
• Fundamental Painting Procedures	BRM019U
• Fundamental Body Repair Procedures	BRM020U

If you require the above manuals, please contact your TOYOTA Dealer.

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

TOYOTA MOTOR CORPORATION