

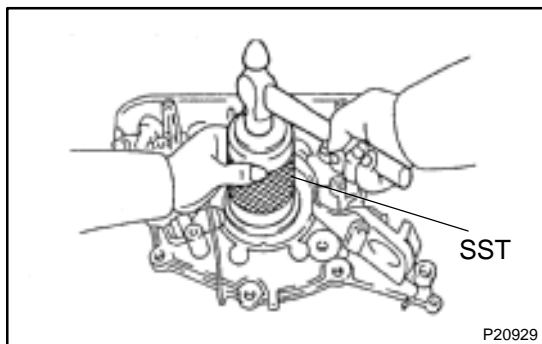
## REPLACEMENT

### REPLACE CRANKSHAFT FRONT OIL SEAL

#### HINT:

There are 2 methods ((a) and (b)) to replace the oil seal.

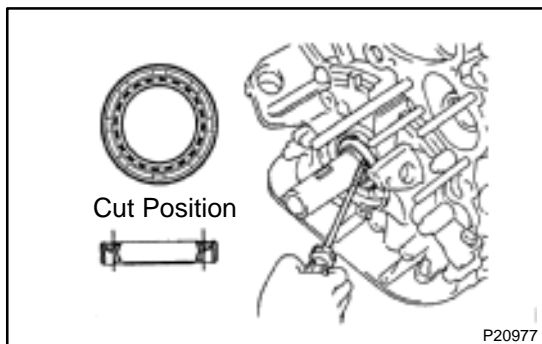
- (a) If oil pump is removed from cylinder block:
- (1) Using a screwdriver, pry out the oil seal.



- (2) Using SST and a hammer, tap in a new oil seal until its surface is flush with the oil pump body edge.

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- (3) Apply MP grease to the oil seal lip.

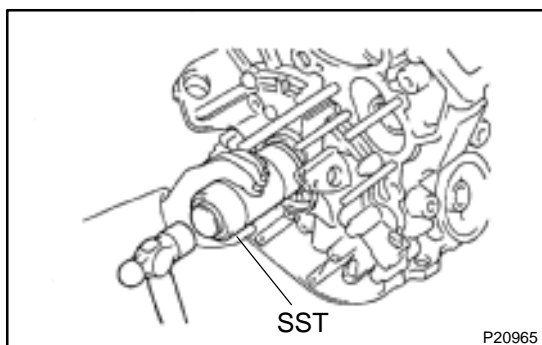


- (b) If oil pump is installed to the cylinder block:

- (1) Using a knife, cut off the oil seal lip.
- (2) Using a screwdriver, pry out the oil seal.

#### NOTICE:

**Be careful not to damage the crankshaft. Tape the screwdriver tip.**



- (3) Apply MP grease to a new oil seal lip.
- (4) Using SST and a hammer, tap in the oil seal until its surface is flush with the oil pump body edge.

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