

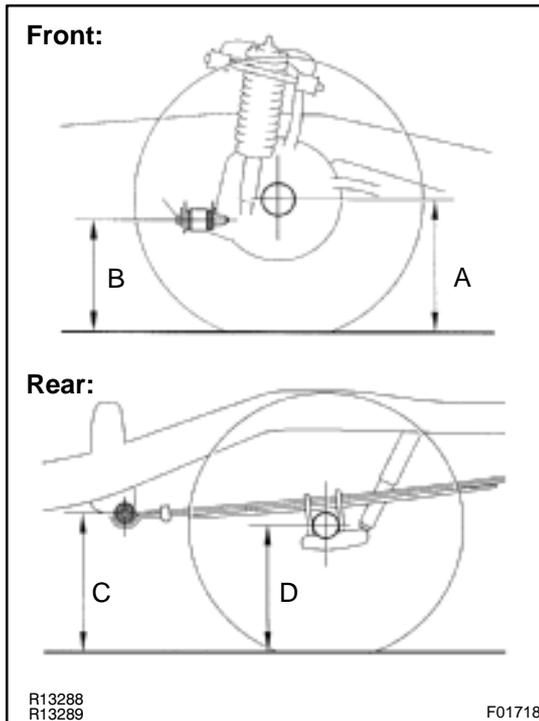
FRONT WHEEL ALIGNMENT (4WD and PRE RUNNER) INSPECTION

SA1FZ-01

HINT:

Pre runner is the model described below.

**RZN191L-TRPKAB, RZN196L-CRPKAB,
VZN195L-CRPKAB**

**1. MEASURE VEHICLE HEIGHT****Vehicle height:**

Models	Front A – B	Rear C – D
RZN161L	49 mm (1.93 in.)	35 mm (1.38 in.)
RZN171L	48 mm (1.89 in.)	48 mm (1.89 in.)
RZN191L	46 mm (1.81 in.)	39 mm (1.54 in.)
RZN196L	45 mm (1.77 in.)	51 mm (2.01 in.)
VZN170L	48 mm (1.89 in.)	50 mm (1.97 in.)
VZN195L	45 mm (1.77 in.)	53 mm (2.09 in.)

Measuring points:

A: Ground clearance of spindle center.

B: Ground clearance of front adjusting cam bolt center.

C: Ground clearance of leaf spring front hanger pin bolt center.

D: Ground clearance of rear axle shaft center.

NOTICE:

Before inspecting the wheel alignment, adjust the vehicle height to the specified value.

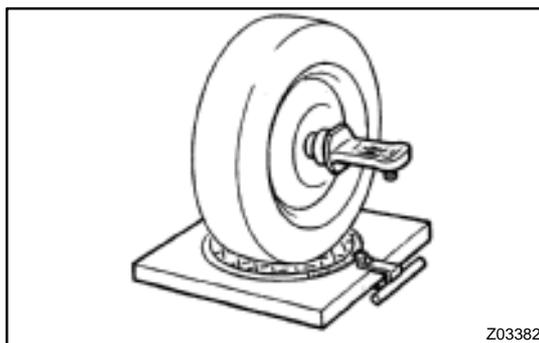
If the vehicle height is not the specified value, try to adjust it by pushing down on or lifting the body.

2. INSTALL CAMBER-CASTER-KINGPIN GAUGE OR POSITION VEHICLE ON WHEEL ALIGNMENT TESTER

Follow the specific instructions of the equipment manufacturer.

3. INSPECT CAMBER, CASTER AND STEERING AXIS INCLINATION**Camber, caster and steering axis inclination:****RZN161L model**

Camber	Right-left error	$0^{\circ}12' \pm 45'$ ($0.2^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-left error	$1^{\circ}42' \pm 45'$ ($1.7^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-left error	$10^{\circ}30' \pm 45'$ ($10.5^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less



RZN171L model

Camber	Right-lefterror	$0^{\circ}18' \pm 45'$ ($0.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-lefterror	$1^{\circ}30' \pm 45'$ ($1.5^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-lefterror	$10^{\circ}30' \pm 45'$ ($10.5^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less

RZN191L model

Camber	Right-lefterror	$0^{\circ}18' \pm 45'$ ($0.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-lefterror	$1^{\circ}36' \pm 45'$ ($1.6^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-lefterror	$10^{\circ}30' \pm 45'$ ($10.5^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less

RZN196L model

Camber	Right-lefterror	$0^{\circ}18' \pm 45'$ ($0.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-lefterror	$1^{\circ}24' \pm 45'$ ($1.4^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-lefterror	$10^{\circ}24' \pm 45'$ ($10.4^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less

VZN170L model

Camber	Right-lefterror	$0^{\circ}18' \pm 45'$ ($0.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-lefterror	$1^{\circ}25' \pm 45'$ ($1.42^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-lefterror	$10^{\circ}30' \pm 45'$ ($10.5^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less

VZN195L model

Camber	Right-lefterror	$0^{\circ}18' \pm 45'$ ($0.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Caster	Right-lefterror	$1^{\circ}18' \pm 45'$ ($1.3^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less
Steering axis inclination	Right-lefterror	$10^{\circ}24' \pm 45'$ ($10.4^{\circ} \pm 0.75^{\circ}$) 30' (0.5°) or less

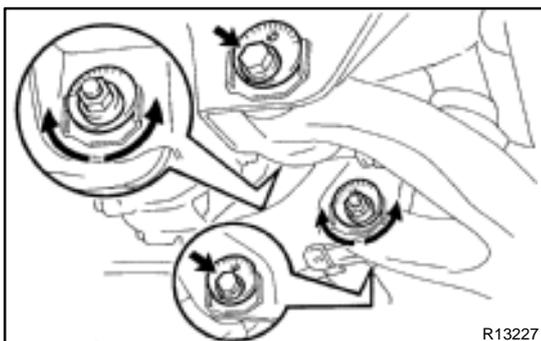
If the steering axis inclination is not within the specified value, after the camber and caster have been correctly adjusted, re-check the steering knuckle and front wheel for bearing or looseness.

4. ADJUST CAMBER AND CASTER

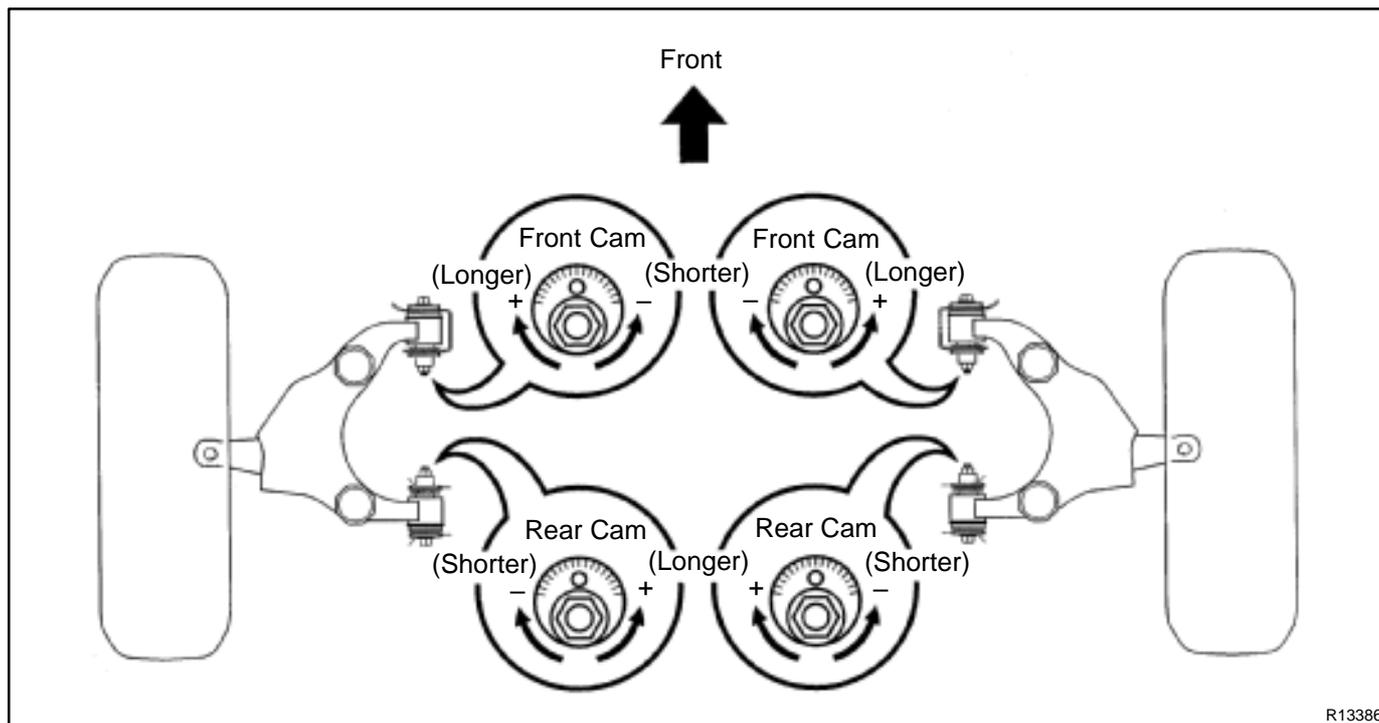
- Loosen the front and/or rear adjusting cam nuts.
- Adjust the camber and caster by front and/or rear adjusting cams (See adjustment chart).

HINT:

Try to adjust the camber and caster to the center of the specified values.



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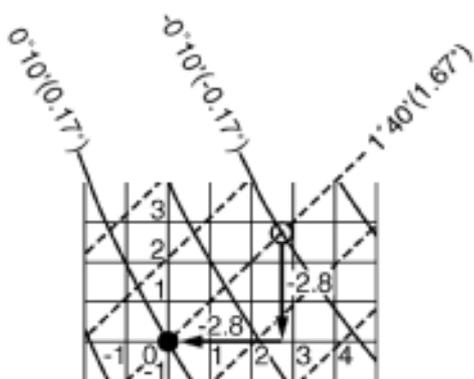


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Example:

- = Standard value point
- = Measurement point

— Camber
 - - - Caster



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(c) How to read adjustment chart.

- (1) Find the wheel alignment standard value applicable for the particular model.
- (2) Mark the selected standard value on the adjustment chart.

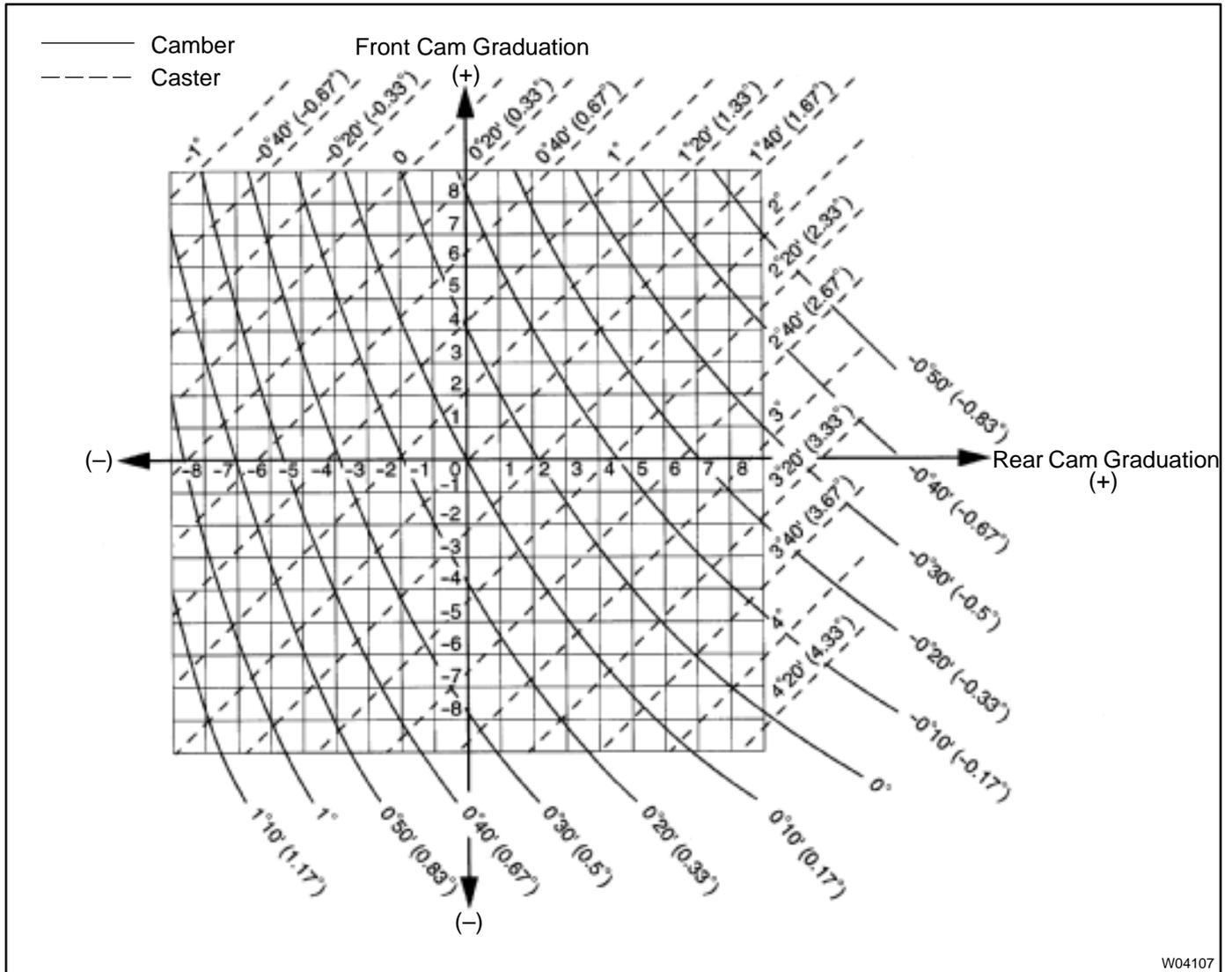
Example:**Camber: $0^{\circ}10'$ (0.17°)****Caster: $1^{\circ}40'$ (1.67°)**

- (3) Mark the alignment value measured when the vehicle was non-loaded on the adjustment chart.

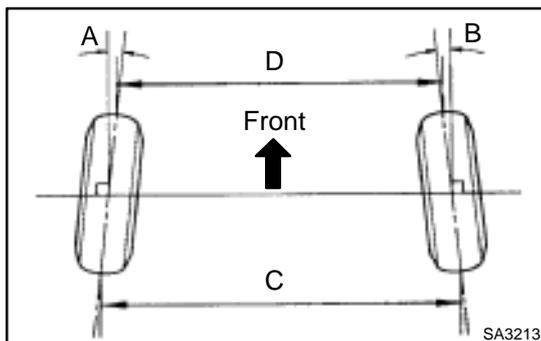
Example:**Camber: $-0^{\circ}10'$ (-0.17°)****Caster: $1^{\circ}40'$ (1.67°)**

- (4) As shown in the chart, read the distance from the measured value to the standard value, and adjust the front and/or rear adjusting cams accordingly.

Example:**Front cam: -(Shorter) 2.8****Rear cam: -(Shorter) 2.8**



- (d) Torque the front and/or rear adjusting cam nuts.
Torque: 130 N·m (1,325 kgf·cm, 96 ft·lbf)

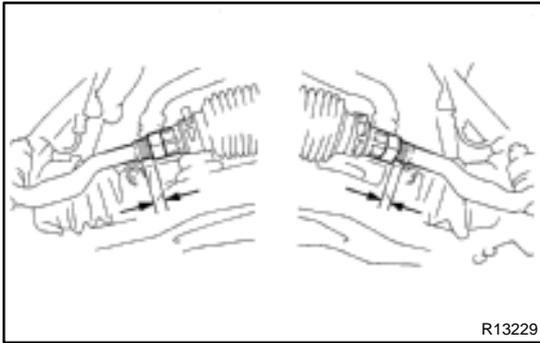


5. INSPECT TOE-IN

Toe-in:

Toe-in (total)	A + B: $0^{\circ}12' \pm 12'$ ($0.2^{\circ} \pm 0.2^{\circ}$) C - D: 2 ± 2 mm (0.08 ± 0.08 in.)
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If the toe-in is not within the specified value, adjust the rack ends.



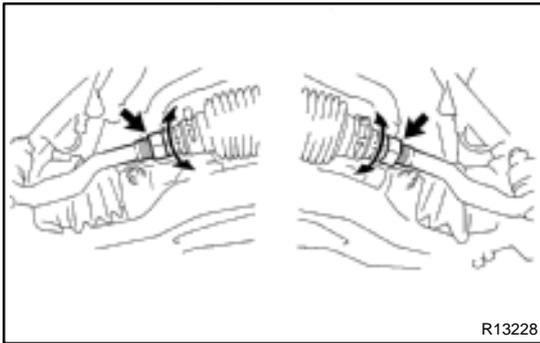
6. ADJUST TOE-IN AND WHEEL ANGLE

HINT:

First, check or adjust the lengths of the rack ends, then adjust the toe-in.

Rack end length difference: 1.5 mm (0.059 in.) or less

- (a) Remove the 2 clips.



- (b) Loosen the tie rod end lock nuts.
- (c) Turn the right and left rack ends by an equal amount to adjust the toe-in.

HINT:

Try to adjust the toe-in to the center of the specified value.

- (d) Make sure that the lengths of the right and left rack ends are the same.

Rack end length difference: 1.5 mm (0.059 in.) or less

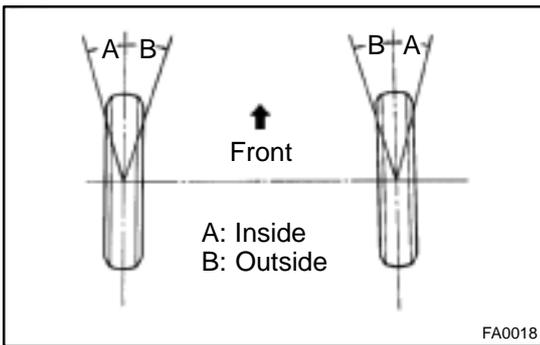
- (e) Tighten the tie rod end lock nuts.

Torque: 55 N·m (560 kgf-cm, 41 ft-lbf)

- (f) Place the boots on the seats and install the clips.

HINT:

Make sure that the boots are not twisted.



- (g) Inspect the wheel angle.
Turn the steering wheel fully and measure the turning angle.

Wheel turning angle:

Item	Inside wheel	Outside wheel: Reference
Max.	37°05' (35°05' – 38°05') 37.08° (35.08° – 38.08°)	32°20' 32.33°

If the right and left wheel turning angles differ from the specified value, readjust the toe-in and wheel angle within the specified value. At this time, the right and left error lengths of the rack end may be less than 1.5 mm (0.059 in.).