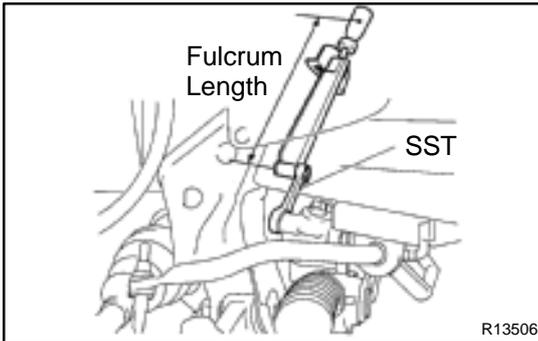


INSTALLATION

1. INSTALL GROMMET AND BRACKET

2. INSTALL PS GEAR ASSEMBLY

- (a) Torque the gear assembly set bolt.
Torque: 167 N·m (1,700 kgf·cm, 123 ft·lbf)
- (b) Torque the gear assembly set bolt and nut.
Torque: 191 N·m (1,950 kgf·cm, 141 ft·lbf)
- (c) Torque the bolt and nut to the bracket.
Torque: 167 N·m (1,700 kgf·cm, 123 ft·lbf)



3. CONNECT PRESSURE FEED AND RETURN TUBES

Using SST, connect the tube.

SST 09631-22020

Pressure feed tube:

Torque: 36 N·m (365 kgf·cm, 26 ft·lbf)

Return tube:

Torque: 40 N·m (405 kgf·cm, 29 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 300 mm (11.81 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

4. CONNECT INTERMEDIATE NO. 2 SHAFT

(See page [SR-20](#))

5. CONNECT RH AND LH TIE ROD ENDS

(See page [SA-121](#))

6. POSITION FRONT WHEEL FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

7. CENTER SPIRAL CABLE

(See page [SR-20](#))

8. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and steering column main shaft.
- (b) Temporarily tighten the wheel set nut.
- (c) Connect the connector.

9. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))

10. CHECK STEERING WHEEL CENTER POINT

11. TORQUE STEERING WHEEL SET NUT

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

12. INSTALL STEERING WHEEL PAD

(See page [SR-20](#))

13. CHECK FRONT WHEEL ALIGNMENT

(See page [SA-9](#))

14. INSTALL ENGINE UNDER COVER

Tighten the 4 bolts.