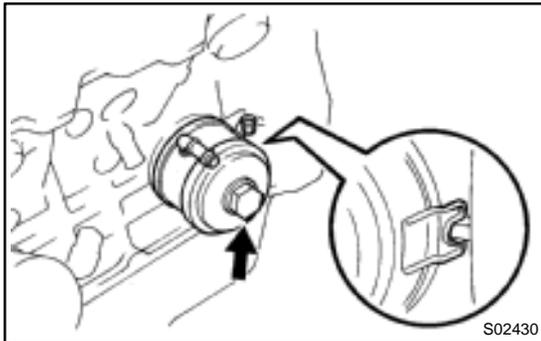


## REMOVAL

### 1. DRAIN ENGINE COOLANT

### 2. DISCONNECT OIL COOLER HOSES

Disconnect the No.1 and No.2 oil cooler hoses.



### 3. REMOVE OIL COOLER

Remove the bolt, relief valve, gaskets and oil cooler.

**Torque: 59 N·m (600 kgf·cm, 43 ft·lbf)**

#### HINT:

At the time of installation, please refer to the following items.

- Replace the O-ring with a new part.
- Use a new gasket to the relief valve.