

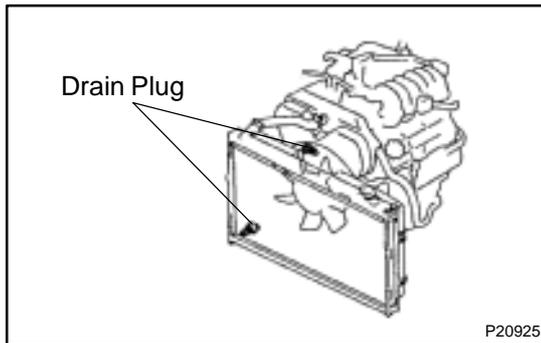
REPLACEMENT

1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.



- (b) Loosen the drain plugs, and drain the engine coolant.

- (c) Close the drain plugs.

2. REFILL WITH ENGINE COOLANT

- (a) Slowly fill the system with engine coolant.
- Use of improper coolants may damage engine cooling system. COOX7-01
 - Use "TOYOTA Long Life Coolant" or equivalent and mix it with plain water according to the manufacturer's directions.
 - Use of the coolant which includes more than 50% (freezing protection down to -35°C (-31°F)) or 60% (freezing protection down to -50°C (-58°F)) of ethylene-glycol is recommended, but not more than 70%

NOTICE:

- **Do not use an alcohol type engine coolant.**
- **The engine coolant should be mixed with demineralized water or distilled water.**

Capacity:

M/T	9.7 liters (10.3 US qts, 8.5 Imp. qts)
A/T	9.5 liters (10.0 US qts, 8.4 Imp. qts)

- (b) Reinstall the radiator cap.

- (c) Start the engine, and bleed the cooling system.

- (d) If necessary, refill engine coolant into the reservoir until it is "FULL" line.

3. CHECK ENGINE COOLANT FOR LEAKS