

REPLACEMENT

1. REPLACE EYE BUSHING

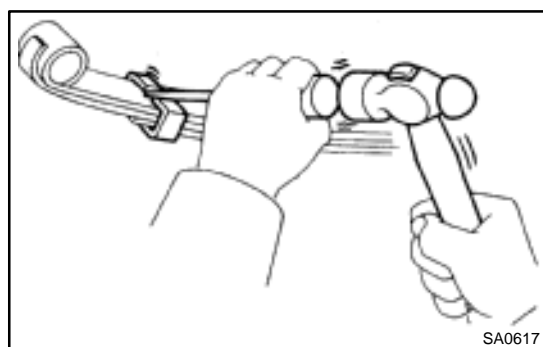
Using SST and a press, replace the bushing.

SST 09550-10013 (09252-10010, 09553-10010)

HINT:

2WD (Except pre runner):

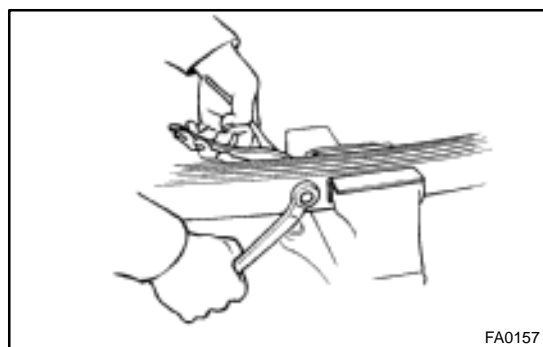
When installing the bushing, as shown in the illustration.



2. REPLACE LEAF SPRING

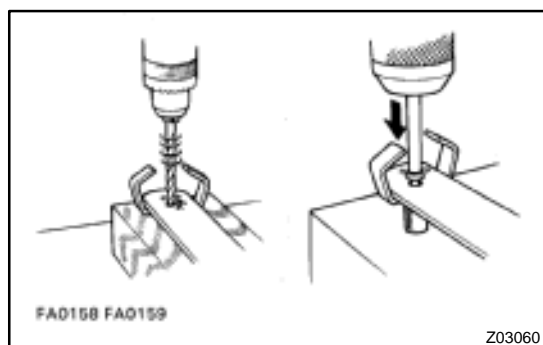
(a) Bend to open the spring clip.

(1) Using a chisel and hammer, pry up the spring clip.



(b) Remove the center bolt.

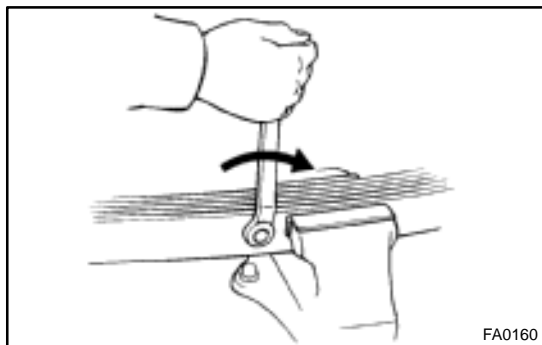
(1) Hold the spring near the center bolt in a vise and remove the center bolt.



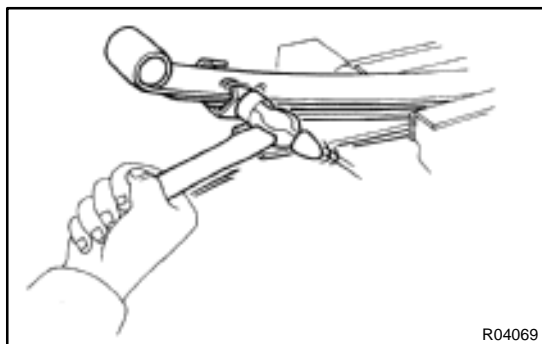
(c) Replace the spring clip.

(1) Drill off the head of the rivet and drive it out.

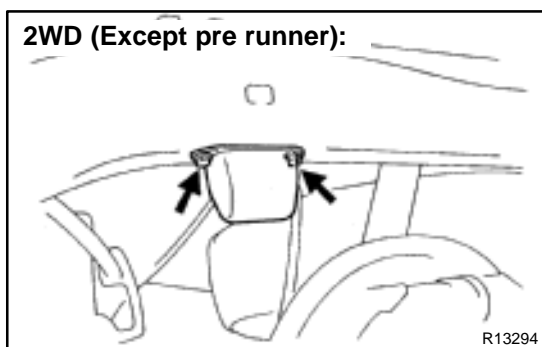
(2) Install a new rivet into the holes of the spring leaf and clip. Then rivet with a press.



- (d) Install spring center bolt.
- (1) Align the leaf holes and secure the leaves with a vise.
 - (2) Install the spring center bolt.
- Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)**



- (e) Bend the spring clip.
- (1) Using a hammer, bend the spring clip into the position.



- 3. 2WD (Except pre runner):
REPLACE SPRING BUMPER**
- (a) Remove the 2 bolts and spring bumper.
 - (b) Install the 2 bolts and spring bumper.
- Torque: 29 N·m (300 kgf-cm, 22 ft-lbf)**