

AIR CONDITIONING

SERVICE DATA

SS04Z-01

Refrigerant charge volume	600 ± 50 g (21.16 ± 1.76 oz.)
Drive belt tension	–
New belt	160 ± 25 lbf
Used belt	100 ± 20 lbf
Idle-up speed (2RZ-FE, 3RZ-FE)	–
Magnetic clutch not engaged	700 ± 50 rpm
Magnetic clutch engaged	900 ± 50 rpm
Idle-up speed (5VZ-FE)	–
Magnetic clutch not engaged	700 ± 50 rpm
Magnetic clutch engaged	850 ± 50 rpm
Magnetic clutch clearance	0.5 ± 0.15 mm (0.020 ± 0.0059 in.)