

AUTOMATIC TRANSMISSION (A340E, A340F)

SERVICE DATA

SS053-04

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| Line pressure (Wheel locked) (3RZ-FE) | Engine idling | |
| | D position | 382 – 441 kPa (3.9 – 4.5 kgf/cm ² , 55 – 64 psi) |
| at stall (Throttle valve fully opened) | R position | 539 – 637 kPa (5.5 – 6.5 kgf/cm ² , 78 – 92 psi) |
| | D position | 1,098 – 1,235 kPa (11.2 – 12.6 kgf/cm ² , 159 – 179 psi) |
| (5VZ-FE) | R position | 1,382 – 1,716 kPa (14.1 – 17.5 kgf/cm ² , 201 – 249 psi) |
| | Engine idling | |
| at stall (Throttle valve fully opened) | D position | 382 – 441 kPa (3.9 – 4.5 kgf/cm ² , 55 – 64 psi) |
| | R position | 588 – 686 kPa (6.0 – 7.0 kgf/cm ² , 85 – 100 psi) |
| | D position | 1,089 – 1,226 kPa (11.1 – 12.5 kgf/cm ² , 158 – 178 psi) |
| | R position | 1,461 – 1,794 kPa (14.9 – 18.3 kgf/cm ² , 212 – 260 psi) |
| Engine stall revolution (D and R positions) | 3RZ-FE | 2,000 ± 150 rpm |
| | 5VZ-FE | 2,250 ± 150 rpm |
| Time lag | N → D position | Less than 1.2 seconds |
| | N → R position | Less than 1.5 seconds |
| Engine idle speed (A/C OFF and N position) | | 700 ± 50 rpm |
| Extension housing oil seal drive in depth from flat end | | 0 – 0.3 mm (0 – 0.012 in.) |
| Throttle cable adjustment (Throttle valve fully opened) | | Between boot end face and inner cable stopper 0 – 1 mm (0 – 0.04 in.) |
| Drive plate runout | Max. | 0.20 mm (0.0079 in.) |
| Torque converter runout | Max. | 0.30 mm (0.0118 in.) |
| Torque converter installation distance | 3R-FE | More than 31.75 mm (1.2500 in.) |
| | 5VZ-FE | More than 17.95 mm (0.7067 in.) |

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| Lock-up point (NORM and PWR pattern) (3RZ-FE / A340E) | Tire size: 31 x 10.5R15 or P265 / 70R16 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 82 – 86 km/h (51 – 53 mph) |
| | Lock-up OFF | 75 – 79 km/h (47 – 49 mph) |
| (3RZ-FE / A340E) | Tire size: P225 / 75R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 83 – 87 km/h (52 – 54 mph) |
| | Lock-up OFF | 76 – 81 km/h (47 – 50 mph) |
| (3RZ-FE / A340F) | Tire size: 31 x 10.5R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 76 – 81 km/h (47 – 50 mph) |
| | Lock-up OFF | 70 – 75 km/h (44 – 47 mph) |
| (3RZ-FE / A340F) | Tire size: P225 / 75R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 78 – 83 km/h (48 – 52 mph) |
| | Lock-up OFF | 72 – 77 km/h (45 – 48 mph) |
| (5VZ-FE / A340E) | Tire size: 31 X 10.5R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 73 – 78 km/h (45 – 48 mph) |
| | Lock-up OFF | 66 – 71 km/h (41 – 44 mph) |
| (5VZ-FE / A340E) | Tire size: P225 / 75R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 71 – 76 km/h (44 – 47 mph) |
| | Lock-up OFF | 64 – 69 km/h (40 – 43 mph) |
| (5VZ-FE / A340F) | Tire size: 31 X 10.5R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 73 – 78 km/h (45 – 48 mph) |
| | Lock-up OFF | 66 – 71 km/h (41 – 44 mph) |
| (5VZ-FE / A340F) | Tire size: P225 / 75R15 | |
| D position (Throttle valve opening 5%) | Lock-up ON | 71 – 76 km/h (44 – 47 mph) |
| | Lock-up OFF | 64 – 69 km/h (40 – 43 mph) |

SERVICE SPECIFICATIONS – AUTOMATIC TRANSMISSION (A340E, A340F)

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| Shift schedule (NORM and PWR pattern) | | |
| (3RZ-FE / A340E) | Tire size: 31 X 10.5R15 or P265 / 70R16 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 63 km/h (36 – 39 mph) |
| | 2 → 3 | 107 – 114 km/h (66 – 71 mph) |
| | 3 → O/D | 141 – 149 km/h (88 – 93 mph) |
| | O/D → 3 | 135 – 142 km/h (84 – 88 mph) |
| | 3 → 2 | 98 – 106 km/h (61 – 66 mph) |
| | 2 → 1 | 46 – 51 km/h (29 – 32 mph) |
| (Throttle valve fully closed) | 3 → O/D | 34 – 38 km/h (21 – 24 mph) |
| | O/D → 3 | 25 – 30 km/h (16 – 19 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 63 km/h (36 – 39 mph) |
| | 3 → 2 | 112 – 119 km/h (70 – 74 mph) |
| | 2 → 1 | 46 – 51 km/h (29 – 32 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 95 – 103 km/h (59 – 64 mph) |
| | 2 → 1 | 54 – 58 km/h (34 – 36 mph) |
| (3RZ-FE / A340E) | Tire size: P225 / 75R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 64 km/h (36 – 40 mph) |
| | 2 → 3 | 107 – 116 km/h (66 – 72 mph) |
| | 3 → O/D | 144 – 152 km/h (89 – 94 mph) |
| | O/D → 3 | 137 – 145 km/h (85 – 90 mph) |
| | 3 → 2 | 98 – 108 km/h (61 – 67 mph) |
| | 2 → 1 | 46 – 52 km/h (29 – 32 mph) |
| (Throttle valve fully closed) | 3 → O/D | 35 – 39 km/h (22 – 24 mph) |
| | O/D → 3 | 26 – 30 km/h (16 – 19 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 57 – 61 km/h (35 – 38 mph) |
| | 3 → 2 | 114 – 121 km/h (71 – 75 mph) |
| | 2 → 1 | 45 – 49 km/h (28 – 30 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 97 – 105 km/h (60 – 65 mph) |
| | 2 → 1 | 55 – 59 km/h (34 – 37 mph) |
| (3RZ-FE / A340F) | Tire size: 31 X 10.5R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 54 – 59 km/h (34 – 37 mph) |
| | 2 → 3 | 99 – 108 km/h (62 – 67 mph) |
| | 3 → O/D | 132 – 140 km/h (82 – 87 mph) |
| | O/D → 3 | 126 – 134 km/h (78 – 83 mph) |
| | 3 → 2 | 91 – 100 km/h (57 – 62 mph) |
| | 2 → 1 | 43 – 48 km/h (27 – 30 mph) |
| (Throttle valve fully closed) | 3 → O/D | 32 – 36 km/h (20 – 22 mph) |
| | O/D → 3 | 24 – 28 km/h (15 – 17 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 54 – 59 km/h (34 – 37 mph) |
| | 3 → 2 | 104 – 112 km/h (65 – 70 mph) |
| | 2 → 1 | 43 – 48 km/h (27 – 30 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 89 – 97 km/h (55 – 60 mph) |
| | 2 → 1 | 50 – 55 km/h (31 – 34 mph) |

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| (3RZ-FE / A340F) | Tire size: P225 / 75R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 56 – 61 km/h (35 – 38 mph) |
| | 2 → 3 | 102 – 111 km/h (63 – 69 mph) |
| | 3 → O/D | 135 – 144 km/h (84 – 89 mph) |
| | O/D → 3 | 129 – 138 km/h (80 – 86 mph) |
| | 3 → 2 | 94 – 103 km/h (58 – 64 mph) |
| | 2 → 1 | 44 – 49 km/h (27 – 30 mph) |
| (Throttle valve fully closed) | 3 → O/D | 33 – 37 km/h (21 – 23 mph) |
| | O/D → 3 | 24 – 29 km/h (15 – 18 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 56 – 61 km/h (34 – 38 mph) |
| | 3 → 2 | 107 – 116 km/h (66 – 72 mph) |
| | 2 → 1 | 44 – 49 km/h (27 – 30 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 91 – 100 km/h (57 – 62 mph) |
| | 2 → 1 | 52 – 56 km/h (32 – 35 mph) |
| (5VZ-FE / A340E) | Tire size: 31 X 10.5R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 63 km/h (36 – 39 mph) |
| | 2 → 3 | 109 – 117 km/h (68 – 73 mph) |
| | 3 → O/D | 147 – 156 km/h (91 – 97 mph) |
| | O/D → 3 | 140 – 149 km/h (87 – 93 mph) |
| | 3 → 2 | 100 – 109 km/h (62 – 68 mph) |
| | 2 → 1 | 46 – 50 km/h (29 – 31 mph) |
| (Throttle valve fully closed) | 3 → O/D | 42 – 47 km/h (26 – 29 mph) |
| | O/D → 3 | 22 – 27 km/h (14 – 18 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 63 km/h (36 – 39 mph) |
| | 3 → 2 | 116 – 125 km/h (72 – 78 mph) |
| | 2 → 1 | 46 – 50 km/h (29 – 31 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 99 – 107 km/h (62 – 68 mph) |
| | 2 → 1 | 56 – 61 km/h (35 – 38 mph) |
| (5VZ-FE / A340E) | Tire size: P225 / 75R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 56 – 61 km/h (35 – 38 mph) |
| | 2 → 3 | 105 – 114 km/h (65 – 71 mph) |
| | 3 → O/D | 142 – 152 km/h (88 – 94 mph) |
| | O/D → 3 | 135 – 145 km/h (84 – 90 mph) |
| | 3 → 2 | 97 – 106 km/h (60 – 66 mph) |
| | 2 → 1 | 44 – 49 km/h (27 – 30 mph) |
| (Throttle valve fully closed) | 3 → O/D | 41 – 46 km/h (25 – 29 mph) |
| | O/D → 3 | 22 – 26 km/h (14 – 16 mph) |
| 2 position | | |
| (Throttle valve fully opened) | 1 → 2 | 56 – 61 km/h (35 – 38 mph) |
| | 3 → 2 | 112 – 121 km/h (70 – 75 mph) |
| | 2 → 1 | 44 – 49 km/h (27 – 30 mph) |
| L position | | |
| (Throttle valve fully opened) | 2 → 1 | 95 – 105 km/h (59 – 65 mph) |
| | 2 → 1 | 54 – 59 km/h (34 – 37 mph) |

SERVICE SPECIFICATIONS – AUTOMATIC TRANSMISSION (A340E, A340F)

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|-------------------------------|-------------------------|------------------------------|
| (5VZ-FE / A340F) | Tire size: 31 X 10.5R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 58 – 63 km/h (36 – 39 mph) |
| | 2 → 3 | 109 – 117 km/h (68 – 73 mph) |
| | 3 → O/D | 147 – 156 km/h (91 – 97 mph) |
| | O/D → 3 | 140 – 149 km/h (87 – 93 mph) |
| | 3 → 2 | 100 – 109 km/h (62 – 68 mph) |
| | 2 → 1 | 46 – 50 km/h (29 – 31 mph) |
| (Throttle valve fully closed) | 3 → O/D | 42 – 47 km/h (26 – 29 mph) |
| | O/D → 3 | 22 – 27 km/h (14 – 18 mph) |
| 2 position | | |
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| | 3 → 2 | 116 – 125 km/h (72 – 78 mph) |
| | 2 → 1 | 46 – 50 km/h (29 – 31 mph) |
| L position | | |
| (Throttle valve fully opened) | 3 → 2 | 99 – 107 km/h (62 – 68 mph) |
| | 2 → 1 | 56 – 61 km/h (35 – 38 mph) |
| (5VZ-FE / A340F) | Tire size: P225 / 75R15 | |
| D position | | |
| (Throttle valve fully opened) | 1 → 2 | 56 – 61 km/h (35 – 38 mph) |
| | 2 → 3 | 105 – 114 km/h (65 – 71 mph) |
| | 3 → O/D | 142 – 152 km/h (88 – 94 mph) |
| | O/D → 3 | 135 – 145 km/h (84 – 90 mph) |
| | 3 → 2 | 97 – 106 km/h (60 – 66 mph) |
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| (Throttle valve fully closed) | 3 → O/D | 41 – 46 km/h (25 – 29 mph) |
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| 2 position | | |
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| L position | | |
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