



Technical Service BULLETIN

October 23, 2002

Title:

TAILGATE LOCK (POP AND LOCK) TORQUE CHANGE

Models:

'95 Through Current Model Year Tacoma

AX007-02

ACCESSORIES

Introduction The torque specifications for the tailgate lock (pop and lock) assembly on 1995 through current model year Tacoma trucks have been changed as described below.

Applicable Vehicles

- 1995 through current model year **Tacoma** trucks.

Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
N/A	PTS17-35020	Tacoma Tailgate Lock (Pop & Lock)	1

Required Tools & Material

TOOLS & MATERIALS	QUANTITY
10 mm Deep Socket	1
Torque Wrench	1

Repair Procedure

The revised nominal "handle mounting screw" torque specification has been **reduced from 108 in.•lbf to 48 in.•lbf** (Torque Range = 60 in.•lbf to 36 in.•lbf) and is effective immediately (reference DIO Installation Instructions, Rev A [5/31/02], Section II, step A.7.i.).

The new nominal installation torque of 48 in.•lbf (Torque Range = 60 in.•lbf to 36 in.•lbf), has been revised in the DIO Installation Instructions as of **August 2, 2002**.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

