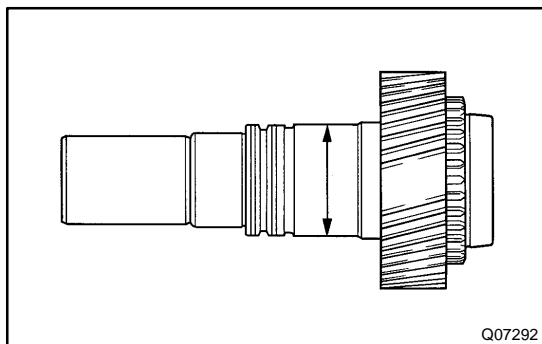


## INSPECTION

### 1. REMOVE OIL SEAL RING

Remove the 2 oil seal rings.

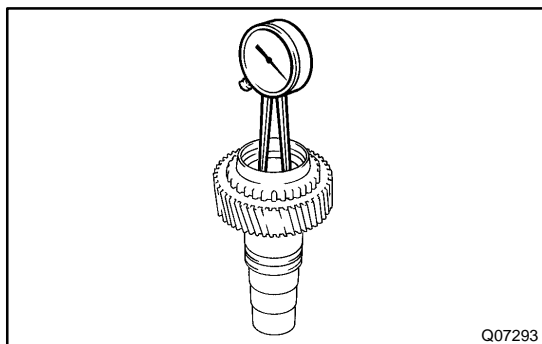


### 2. INSPECT INPUT SHAFT

- (a) Using a micrometer, measure the outer diameter of the input shaft journal surface.

**Minimum diameter: 47.59 mm (1.8736 in.)**

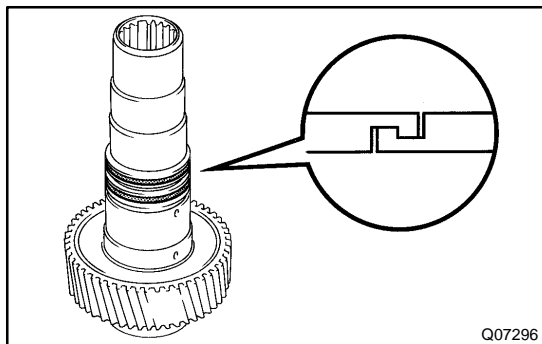
If the outer diameter is less than the minimum, replace the input shaft.



- (b) Using a dial indicator, measure the inside diameter of the input shaft bushing.

**Maximum inside diameter: 39.14 mm (1.5409 in.)**

If the inside diameter exceeds the maximum, replace the input shaft.



### 3. INSTALL OIL SEAL RING

Install the 2 oil seal rings.

HINT:

- Apply gear oil to the oil seal ring.
- Engage securely to eliminate clearance as shown in the illustration.