



INSTALLATION

1. INSTALL KNOCK SENSOR

- (a) Install the 2 knock sensors with the 2 bolts so that the center of the sensor comes within the range of 15° from the bolt center as shown in the illustration.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

- (b) Connect the 2 knock sensor connectors.

2. INSTALL WATER OUTLET PIPE NO.1

- (a) Install the water outlet pipe with the 3 bolts.

Torque: 9.0 N·m (92 kgf·cm, 80 in·lbf)

- (b) Install the 4 wire harness clamps.

3. CONNECT HEATER WATER INLET HOSE

4. INSTALL CYLINDER HEAD (See page [EM-89](#))