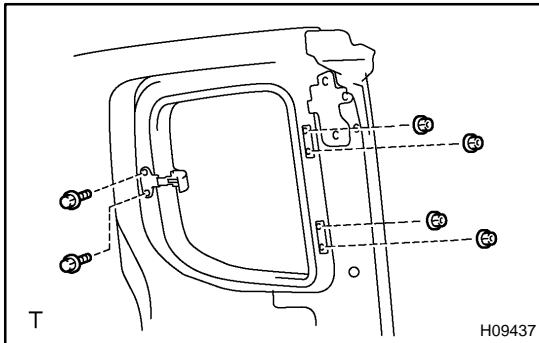


REASSEMBLY

1. INSTALL QUARTER WINDOW LOCK AND HINGES

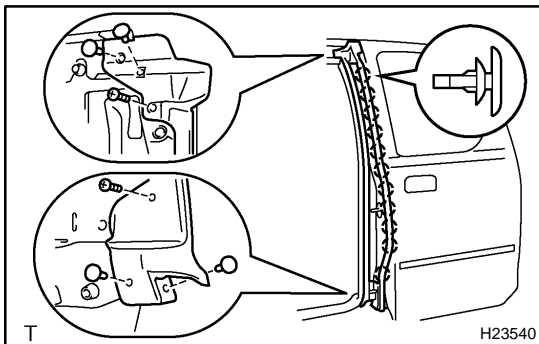
- Install the 2 hinges to the quarter window with the 2 screws.
- Install the window lock to the quarter window with the screw.



2. INSTALL QUARTER WINDOW AND WEATHERSTRIP

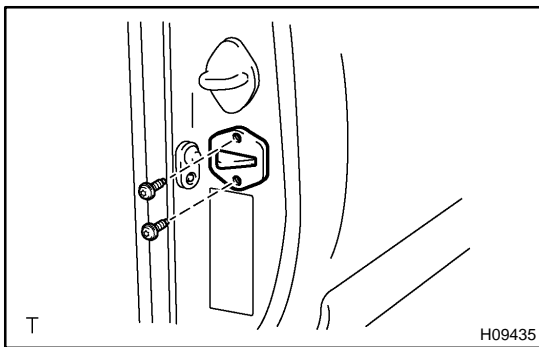
- Install the weatherstrip.
- Install the quarter window with the 2 bolts and 4 nuts.

3. INSTALL INNER WEATHERSTRIP



4. INSTALL OUTER WEATHERSTRIP

Install the outer weatherstrip with the 2 screws and 4 clips.



5. INSTALL CANCEL LEVER

Using a torx® socket wrench, install the cancel lever with the 2 torx® screws.

Torx® socket wrench:

T30 (Part No. 09042-00010 or locally manufactured tool)

Torque: 5.0 N·m (51 kgf·cm, 44 in.-lbf)

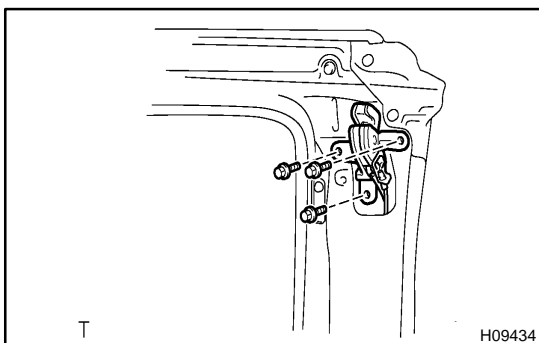
6. INSTALL OUTSIDE HANDLE

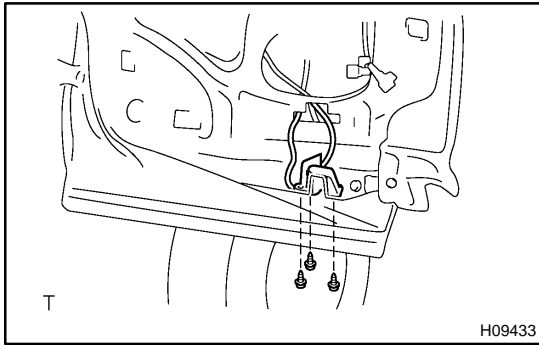
Install the outside handle with the 2 bolts.

Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)

7. INSTALL UPPER DOOR LOCK

- Install the upper door lock with the 3 bolts.
- Connect the connector.





8. INSTALL LOWER DOOR LOCK

- (a) Using a torx® socket wrench, install the lower door lock with the 3 torx® screws.

Torx® socket wrench:

T30 (Part No. 09042-00010 or locally manufactured tool)

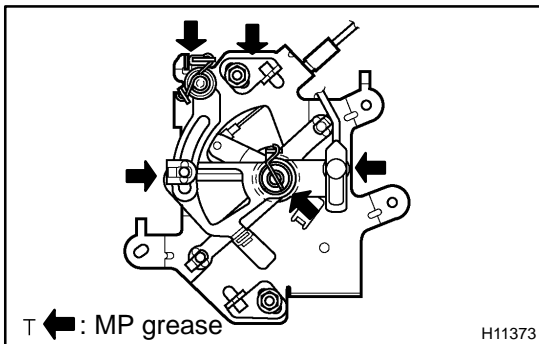
Torque: 5.0 N·m (51 kgf·cm, 44 in.-lbf)

- (b) Connect the connector.

HINT:

Apply adhesive to the 3 torx® screws.

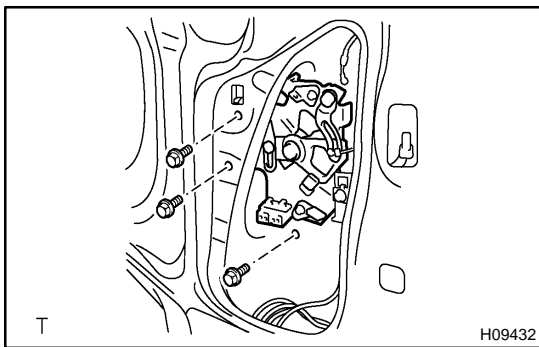
Adhesive: Part No. 08833-00070, THREE BOND 1342 or equivalent



9. INSTALL ACCESS DOOR CONTROLLER

HINT:

Apply MP grease to the sliding and rotating parts of the access door controller.

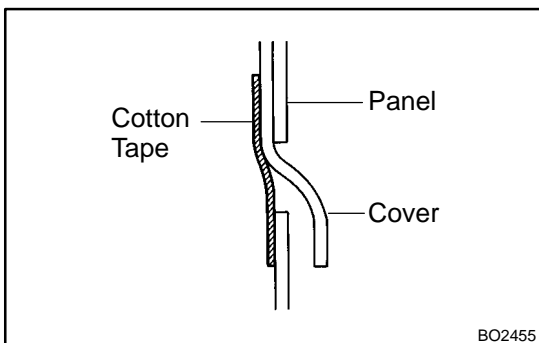


- (a) Install the access door controller with the 3 bolts.

Torque: 12.5 N·m (128 kgf·cm, 9 ft·lbf)

- (b) Attach the 2 clamps.

- (c) Connect the 2 cables and 2 links.



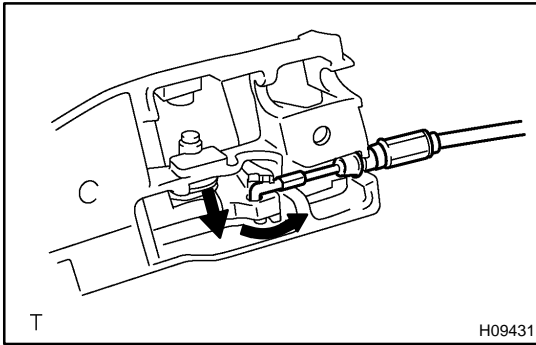
10. INSTALL SERVICE HOLE COVER

- (a) Install the service hole cover.

HINT:

- When installing the service hole cover, pull out the cable and connector through the service hole cover.
- There should be no wrinkles or folds after attaching the service hole cover.
- After attaching the service hole cover, confirm the sealing condition.

- (b) Connect the connector.

**11. INSTALL DOOR INSIDE HANDLE**

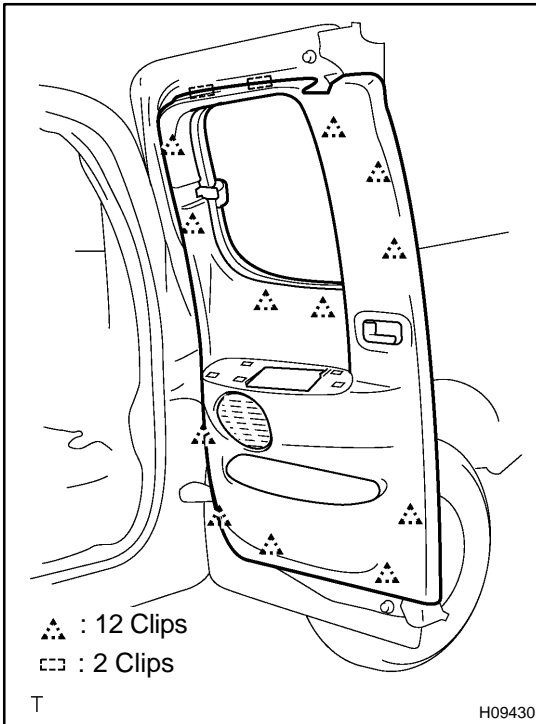
- (a) Connect the cable to the inside handle.
- (b) Install the inside handle with the screw.

12. INSTALL SPEAKER

- (a) Install the speaker with the 4 screws.
- (b) Connect the connector.

13. INSTALL DOOR ARMREST BASE

Install the door armrest base with the 2 screws.

**14. INSTALL ACCESS DOOR TRIM**

- (a) Install the door trim.
- (b) Lock the quarter window lock.

15. INSTALL DOOR ARMREST

Install the door armrest with the screw.

16. INSTALL DOOR INSIDE HANDLE BEZEL

Install the door inside handle bezel with the screw.