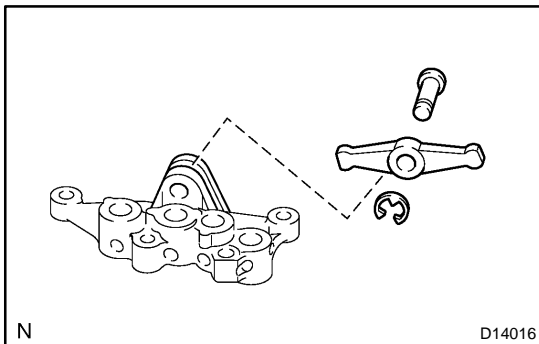
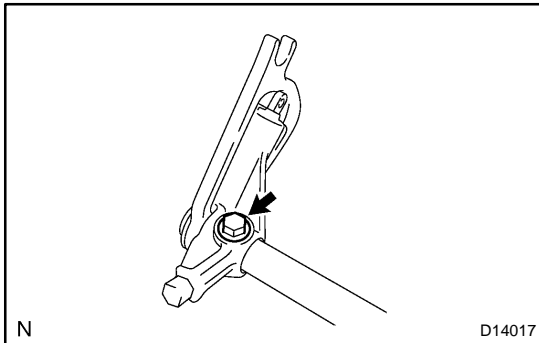


REASSEMBLY

1. INSTALL SHIFT & SELECT LEVER

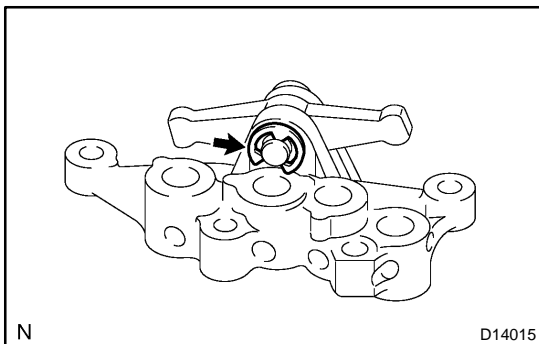
- Install the spring and lock ball pin to the shift & select lever.
- Install the shift & select lever to the shift & select lever cam.
- Install the shift & select lever shaft to the shift & select lever and shift & select lever cam.
- Install a new E-ring to the shift & select lever shaft.
- Install the bolt to the shift & select lever.

Torque: 33 N·m (340 kgf-cm, 25 ft-lbf)

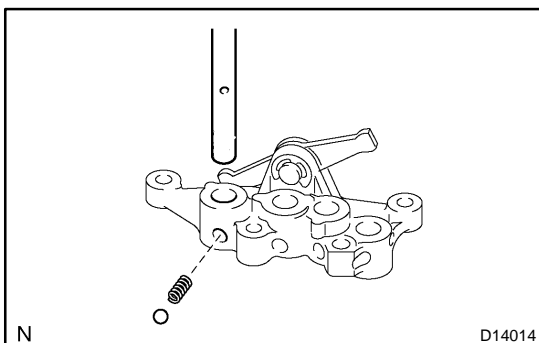


2. INSTALL SHIFT ARM

- Install the shift arm and shift arm pivot to the interlock bracket.

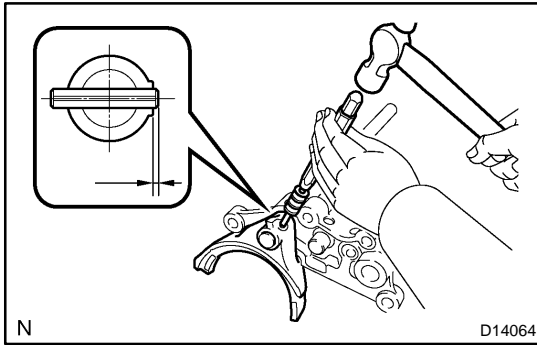


- Install a new E-ring to the shift arm pivot.



3. INSTALL SHIFT FORK SHAFT NO.4

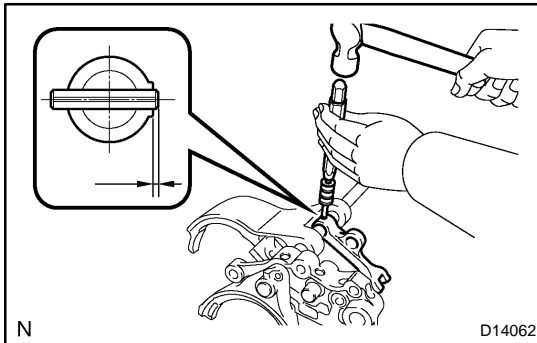
- Install the spring and ball to the interlock bracket.
- Install the shift fork shaft No.4.



4. INSTALL SHIFT FORK NO.4

- Install the shift fork No.4 to the shift fork shaft No.4.
- Using a pin punch (5 mm (0.20 in.)) and hammer, tap in the slotted pin to the shaft fork No.4 and shift fork shaft No.4.

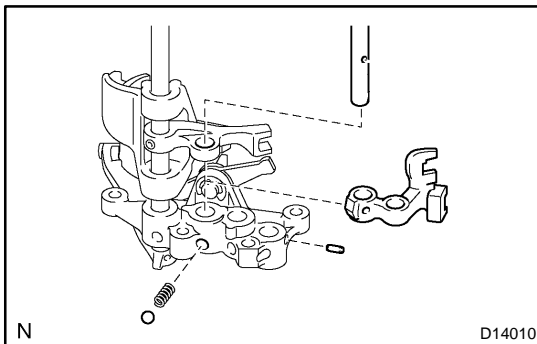
Drive in depth: 0 to 0.5 mm (0 to 0.0197 in.)



5. INSTALL SHIFT HEAD NO.2 AND SHIFT FORK NO.1

- Install the shift fork No.1 and shift head No.2 to the shift fork shaft No.4.
- Using a pin punch (5 mm (0.20 in.)) and hammer, tap in the slotted pin to the shift head No.2 and shift fork shaft No.4.

Drive in depth: 0 to 0.5 mm (0 to 0.0197 in.)

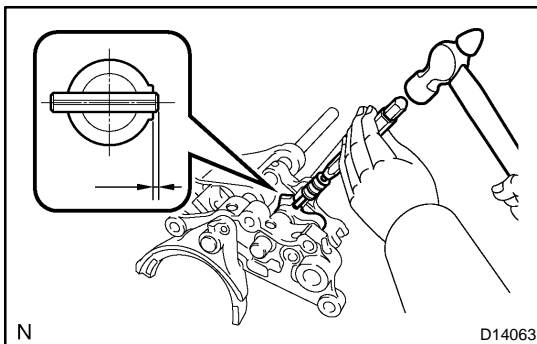


6. INSTALL SHIFT FORK SHAFT NO.1

- Apply MP grease to the interlock pin No.1, and install it to the interlock bracket.
- Install the spring and ball to the interlock bracket.
- Install the shift fork shaft No.1 to the interlock bracket.

HINT:

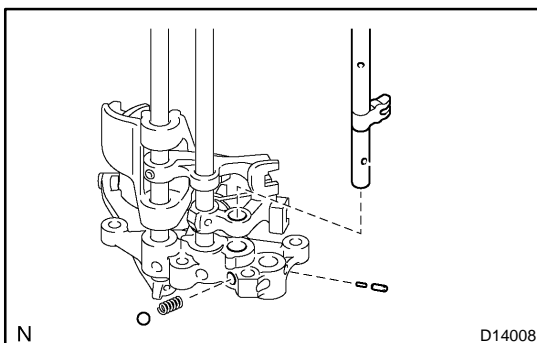
Make sure that the shift fork shaft No.4 is in the neutral position.



7. INSTALL SHIFT HEAD NO.1

- Install the shift head No.1 to the shift fork shaft No.1.
- Using a pin punch (5 mm (0.20 in.)) and hammer, tap in the slotted pin to the shift head No.1 and shift fork shaft No.1.

Drive in depth: 0 to 0.5 mm (0 to 0.0197 in.)

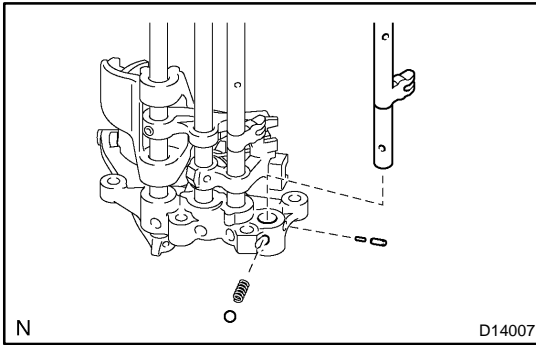


8. INSTALL SHIFT FORK SHAFT NO.2

- Apply MP grease to the interlock pin No.2 and No.3, and install them to the interlock bracket.
- Install the spring and ball to the the interlock bracket.
- Install the shift fork shaft No.2 to the interlock bracket.

HINT:

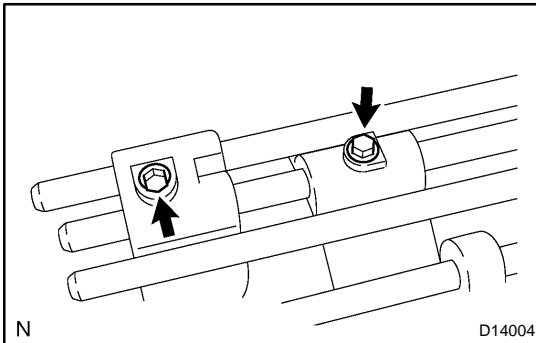
Make sure that the shift fork shaft No.3 and No.4 are in the neutral position.

**9. INSTALL SHIFT FORK SHAFT NO.3**

- (a) Apply MP grease to the interlock pin No.2 and No.3, and install them to the interlock bracket.
- (b) Install the spring and ball to the interlock bracket.
- (c) Install the shift fork shaft No.1 to the interlock bracket.

HINT:

Make sure that the shift fork shaft No.1, No.2 and No.4 are in the neutral position.

**10. INSTALL SHIFT FORK NO.2 AND NO.3**

Install the shift fork No.2 and No.3 with 2 new bolts.

Torque: 19.5 N·m (200 kgf·cm, 14 ft·lbf)