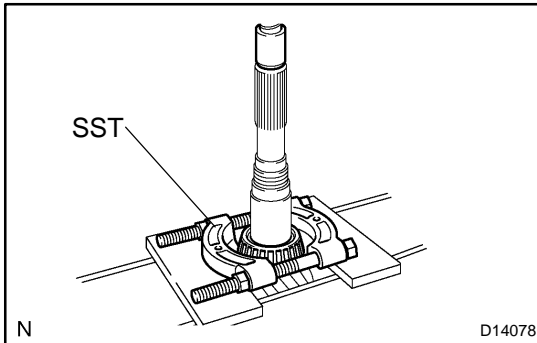


## DISASSEMBLY

1. REMOVE SYNCHRONIZER RING
2. REMOVE NEEDLE ROLLER BEARING



### 3. REMOVE OUTPUT SHAFT BEARING

Using SST and a press, remove the output shaft bearing.

SST 09950-00020