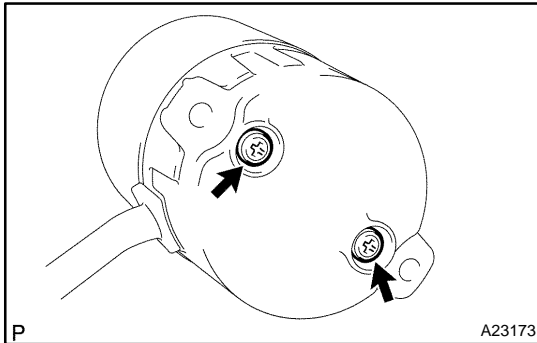


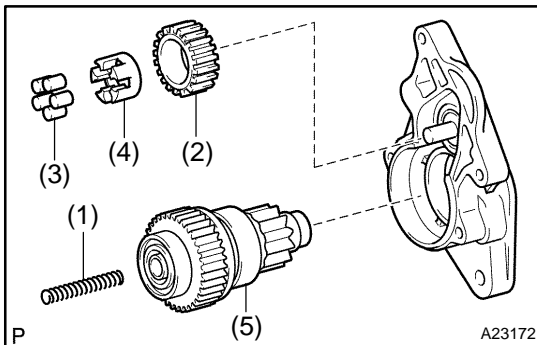
REASSEMBLY

1. INSTALL STARTER BRUSH HOLDER ASSY

- Apply grease to the bearings, and install it to the starter yoke.
- Place the brush holder on the armature.
- Using a screwdriver, install the 4 brushes.
- Install a new O-ring to the groove of the field frame.



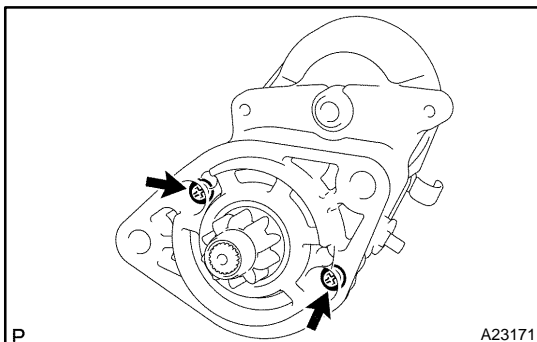
- Install the end frame with the 2 screws.
Torque: 3.8 N·m (39 kgf·cm, 34 in·lbf)



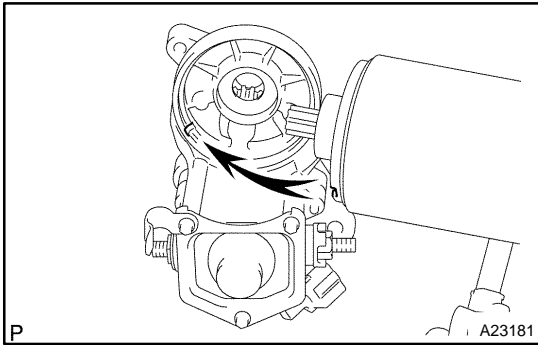
2. INSTALL MAGNET STARTER SWITCH ASSY

- Apply grease to the steel ball, and install it to the clutch shaft hole.
- Apply grease to these parts (2) – (5), and install them to the starter drive housing.

(1)	Starter magnet switch return spring
(2)	Starter idle gear pinion
(3)	Starter idle gear clutch roller
(4)	Starter idle gear retainer
(5)	Starter clutch

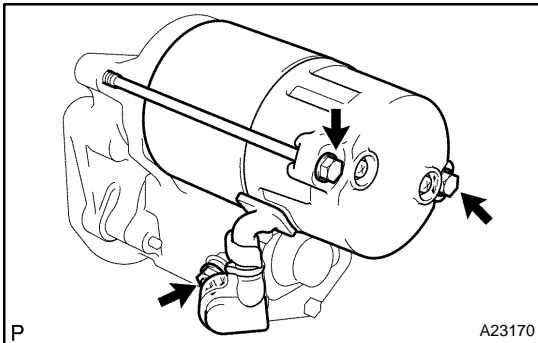


- Install the magnet starter switch with the 2 screws.
Torque: 9.3 N·m (95 kgf·cm, 82 in·lbf)



3. INSTALL STARTER YOKE ASSY

- (a) Install a new O-ring to the groove of the starter yoke.
- (b) Align the key of the starter yoke with the groove of the magnet starter switch.



- (c) Install the starter yoke and armature with the 2 through bolts.

Torque: 9.3 N·m (95 kgf·cm, 82 in.-lbf)

- (d) Connect the lead wire to the C terminal with the nut.

Torque: 5.9 N·m (60 kgf·cm, 52 in.-lbf)