

DISASSEMBLY

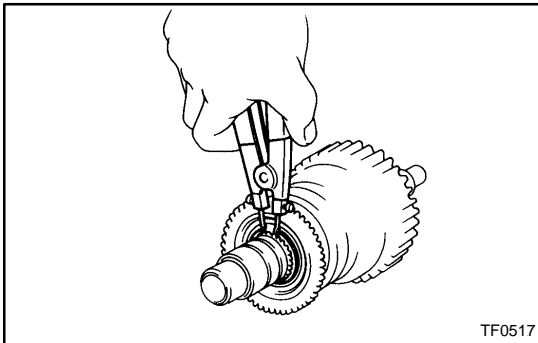
1. **INSPECT DRIVE SPROCKET THRUST CLEARANCE**
Using a feeler gauge, measure the drive sprocket thrust clearance.

Standard clearance:

0.10 to 0.25 mm (0.0039 to 0.0098 in.)

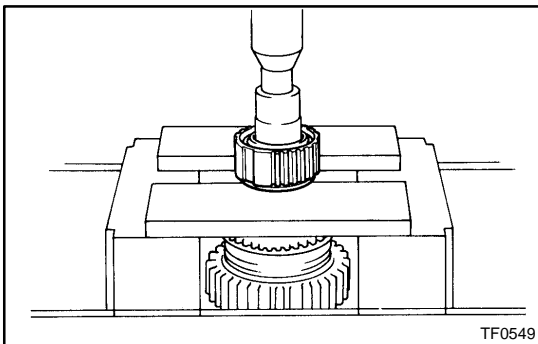
Maximum clearance: 0.25 mm (0.0098 in.)

If the clearance exceeds the maximum, replace the drive sprocket.

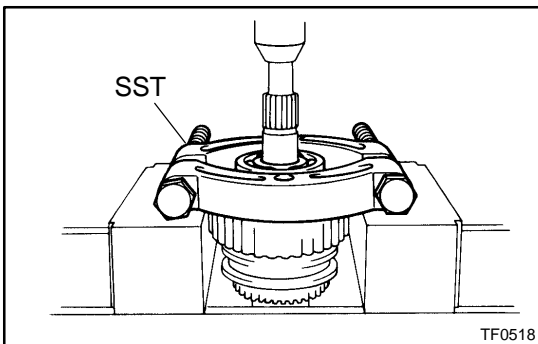


2. **REMOVE HIGH AND LOW CLUTCH SLEEVE ASSEMBLY**

- (a) Remove the clutch sleeve.
- (b) Using a snap ring expander, remove the snap ring.

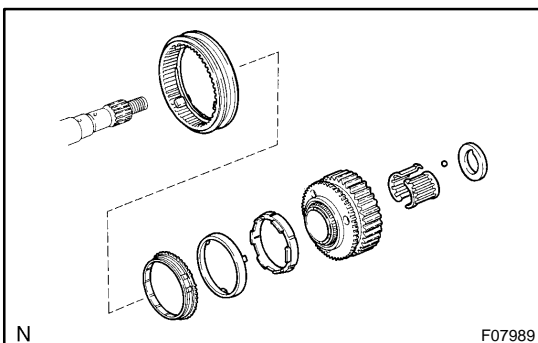


- (c) Using a press, remove the clutch hub.



3. **REMOVE BEARING, SPACER, DRIVE SPROCKET, SYNCHRONIZER OUTER, CENTER AND INNER RINGS AND FRONT DRIVE CLUTCH SLEEVE ASSEMBLY**

- (a) Using SST and a press, remove the bearing.
SST 09555-55010



- (b) Remove the spacer and ball.
- (c) Remove the drive sprocket, needle roller bearing, synchronizer outer, center and inner rings.
- (d) Remove the front drive clutch sleeve assembly.
4. **REMOVE 3 SHIFTING KEYS AND 2 KEY SPRINGS FROM FRONT DRIVE CLUTCH SLEEVE**