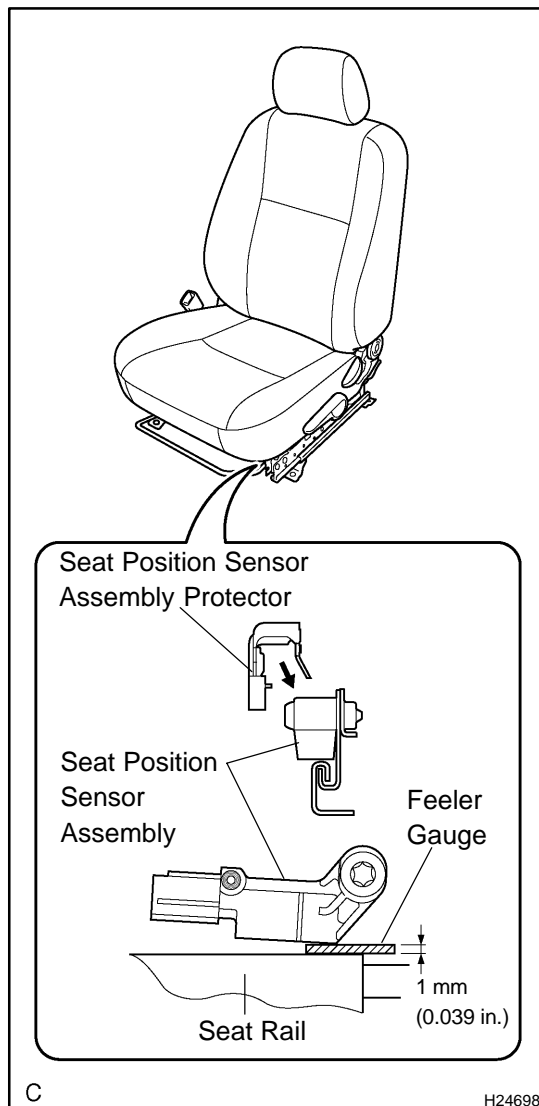


## INSTALLATION

### NOTICE:

- Never use SRS parts from another vehicle. When replacing parts, replace them with new ones.
- Never reuse the seat position sensor assembly involved in a collision when the airbag has deployed.
- If the seat position sensor assembly has been dropped, or there are any cracks, dents or other defects in the case, bracket or connector, replace it with a new one.
- When installing the seat position sensor assembly center, be careful that the SRS wiring does not interfere with other parts and that it is not pinched between other parts.
- After installing, shake the seat position sensor assembly to check that there is no looseness.



### 1. INSTALL SEAT POSITION SENSOR ASSEMBLY

- (a) Using a torx<sup>®</sup> socket wrench, install the seat position sensor assembly.

**Torque: 8.0 N·m (82 kgf·cm, 71 in.-lbf)**

### NOTICE:

Using a feeler gauge of 1 mm (0.039 in.), make a clearance between the seat position sensor assembly and the seat rail.

- (b) Make sure that a clearance between the seat position sensor assembly and the seat rail is between 0.6 mm (0.023 in.) and 2 mm (0.079 in.).
- (c) Connect the connector to the seat position sensor assembly.

### 2. Separate type:

#### Split type:

### INSTALL SEAT POSITION SENSOR ASSEMBLY PROTECTOR

Install the seat position sensor assembly protector to the seat position sensor assembly.

### 3. Separate type (Power adjuster):

### INSTALL SEAT CUSHION LOWER SHIELD, SEAT CUSHION OUTER SHIELD AND SEAT CUSHION INNER SHIELD (SEE PAGE [BO-147](#))

### 4. Separate type (Power adjuster):

### INSTALL SLIDE KNOB AND RECLINING KNOB (SEE PAGE [BO-147](#))

5. **Separate type (Manual adjuster):**  
**Split type:**  
**INSTALL SEAT CUSHION OUTER SHIELD**  
**(SEE PAGE [BO-160](#))**
6. **Separate type (Manual adjuster):**  
**Split type:**  
**INSTALL VERTICAL ADJUSTER HANDLE**  
**(SEE PAGE [BO-160](#))**
7. **Separate type:**  
**Split type:**  
**INSTALL FRONT SEAT ASSEMBLY LH**  
**(SEE PAGE [BO-153](#))**
8. **Bench type:**  
**INSTALL FRONT SEAT ASSEMBLY**  
**(SEE PAGE [BO-175](#))**
9. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
10. **INSPECT SRS WARNING LIGHT (SEE PAGE [DI-1839](#))**