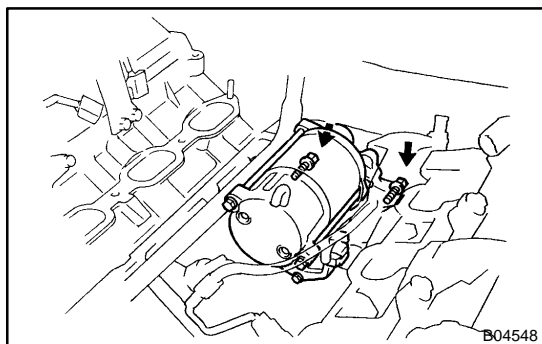


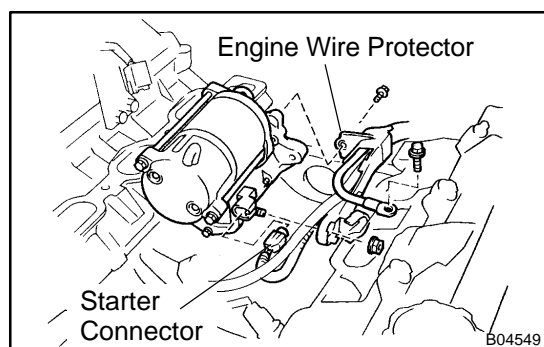
REMOVAL

1. REMOVE THROTTLE BODY COVER
2. DISCONNECT CABLE FROM NEGATIVE (–) BATTERY TERMINAL
3. REMOVE INTAKE AIR CONNECTOR
4. DISCONNECT THROTTLE BODY ASSEMBLY FROM INTAKE MANIFOLD (See page [SF-44](#))
5. REMOVE INTAKE MANIFOLD ASSEMBLY (See page [EM-36](#))
6. REMOVE AIR PUMP ASSEMBLY (See page [EC-23](#))



7. REMOVE STARTER

- (a) Remove the 2 bolts holding the starter to the cylinder block.
- (b) Disconnect the starter from the cylinder block.



- (c) Disconnect the starter connector.
- (d) Remove the nut, bolt and disconnect the starter wire.
- (e) Remove the bolt, and disconnect the engine wire protector from the starter.
- (f) Remove the starter.