

INSTALLATION

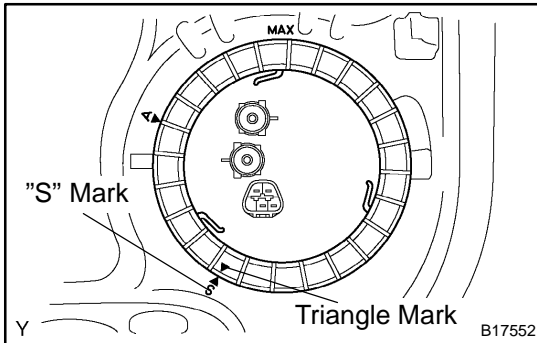
1. INSTALL FUEL PUMP ASSEMBLY

- Install a new gasket to the fuel tank.
- Install the fuel pump assembly to the fuel tank.

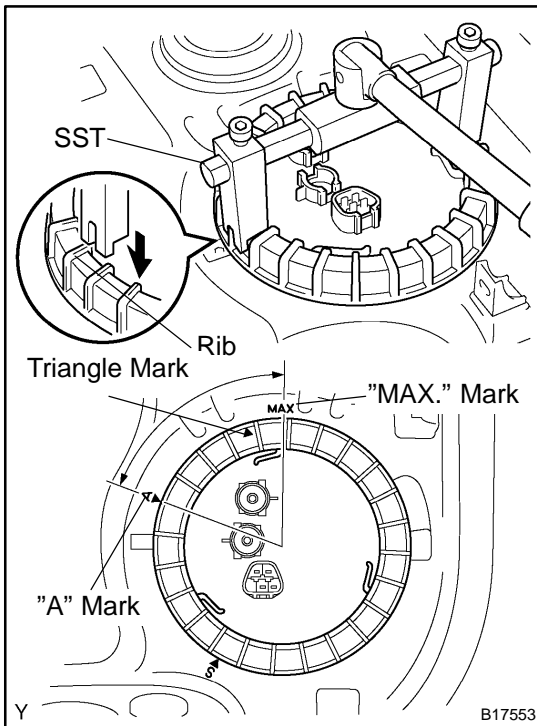
NOTICE:

Be careful not to bend the arm of the fuel sender gage.

- Align the keyway of the fuel suction tube support with the key of the fuel suction plate No.1.



- Apply MP grease to the entire interior surface of the fuel pump gage retainer.
- Align the triangle mark on new fuel pump gage retainer with the "S" mark on the fuel tank while pushing down the fuel suction tube, attach the fuel pump gage retainer.



- Rotate the fuel pump gage retainer by hand, then tighten it one complete turn and half using SST. Triangle mark on the fuel pump gage retainer must be positioned between "A" and "MAX." indications on the fuel tank.

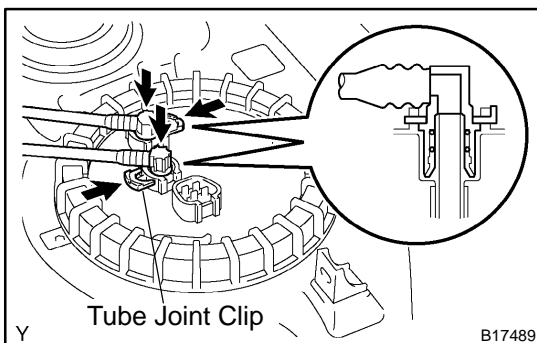
SST 09808-14020 (09808-01410, 09808-01420, 09808-01430)

NOTICE:

Do not use other tools in this operation. Damage to the fuel pump gage retainer and the fuel tank may result.

HINT:

A rib on the fuel pump gage retainer can be fitted into a tip of the SST.



2. CONNECT FUEL SUCTION TUBE

Connect the fuel pump tube and return tube to the fuel tank with the tube joint clips.

NOTICE:

- Check that there are no scratches or foreign objects on the connecting part.
 - Check that the fuel tube joint is inserted securely.
 - Check that the tube joint clip is on the collar of the fuel tube joint.
 - After installing the tube join clip, check that the fuel tube joint has not been pulled off.
3. **CHECK FOR FUEL LEAKS**
 4. **INSTALL FUEL TANK ASSEMBLY** (See page [SF-37](#))