

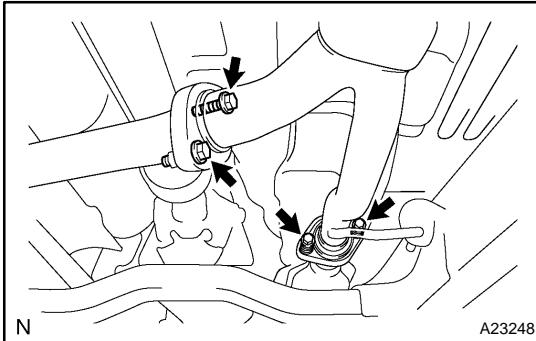
## REPLACEMENT

### 1. REMOVE HEATED OXYGEN SENSOR (BANK 1)

- (a) Disconnect the heated oxygen sensor.
- (b) Remove the heated oxygen sensor.

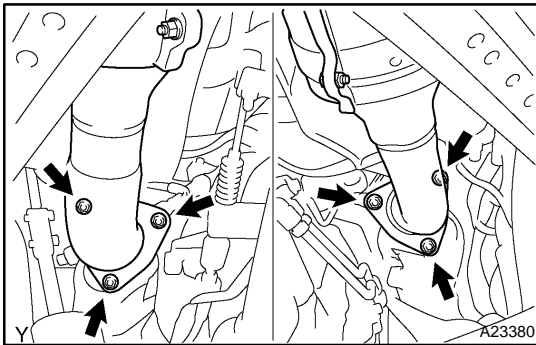
### 2. REMOVE HEATED OXYGEN SENSOR(BANK2)

- (a) Disconnect the heated oxygen sensor connector.
- (b) Remove the heated oxygen sensor.



### 3. SEPARATE EXHAUST CENTER PIPE

Remove the 4 bolts and 2 gasket from the exhaust center pipe.



### 4. REMOVE RH FRONT EXHAUST PIPE

- (a) Remove the 3 nuts and RH front exhaust pipe.
- (b) Remove the gasket from the RH front exhaust pipe.

### 5. REMOVE LH FRONT EXHAUST PIPE

- (a) Remove the 3 nuts and LH front exhaust pipe.
- (b) Remove the gasket from the LH front exhaust pipe.

### 6. INSTALL LH FRONT EXHAUST PIPE

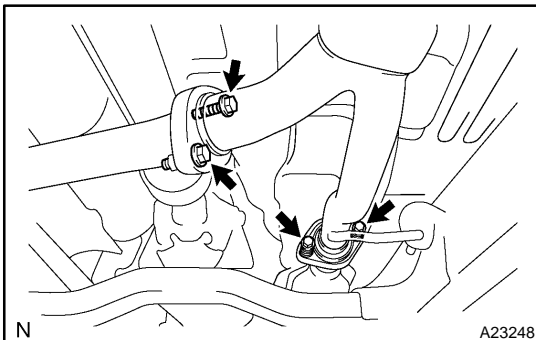
- (a) Install a new gasket to the LH front exhaust pipe.
- (b) Install the LH front exhaust pipe with 3 new nuts.

**Torque: 62 N·m (630 kgf-cm, 46 ft-lbf)**

### 7. INSTALL RH FRONT EXHAUST PIPE

- (a) Install a new gasket to the RH front exhaust pipe.
- (b) Install the RH front exhaust pipe with 3 new nuts.

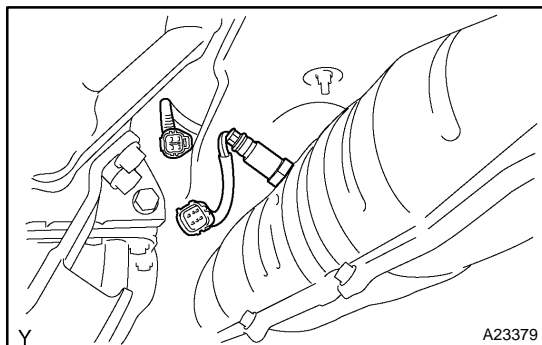
**Torque: 62 N·m (630 kgf-cm, 46 ft-lbf)**



### 8. CONNECT EXHAUST CENTER PIPE

Install the 4 bolts.

**Torque: 48 N·m (489 kgf-cm, 35 ft-lbf)**



**9. INSTALL HEATED OXYGEN SENSOR (BANK2)**

- (a) Install the heated oxygen sensor.

**Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)**

- (b) Connect the heated oxygen sensor connector.

**10. INSTALL HEATED OXYGEN SENSOR (BANK1)**

- (a) Install the heated oxygen sensor.

**Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)**

- (b) Connect the heated oxygen sensor connector.