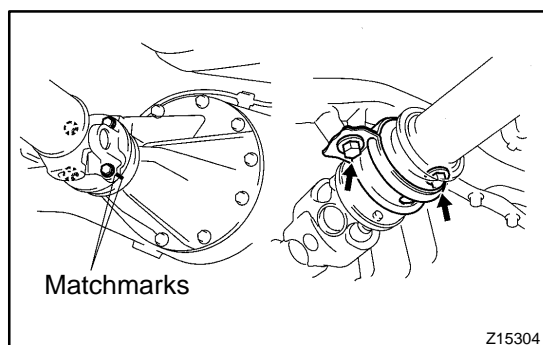


INSTALLATION

1. INSTALL FRONT PROPELLER SHAFT

- (a) Align the matchmarks on the propeller shaft and differential flanges, and connect the flanges with the 4 bolts, nuts and washers.
- (b) Torque the 4 bolts.
Torque: 74 N·m (754 kgf-cm, 54 ft-lbf)
- (c) Align the matchmarks on the propeller shaft and transfer flanges, and connect the flanges with the 4 nuts and washers.
- (d) Torque the 4 nuts.
Torque: 88 N·m (897 kgf-cm, 65 ft-lbf)

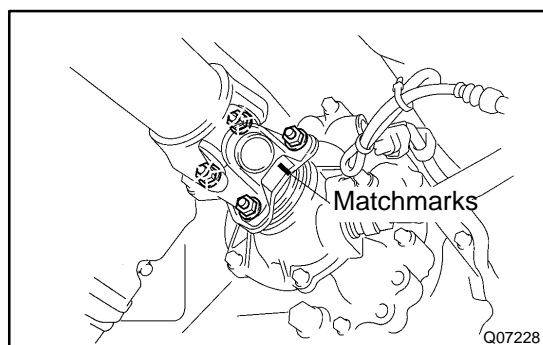


2. INSTALL REAR PROPELLER SHAFT

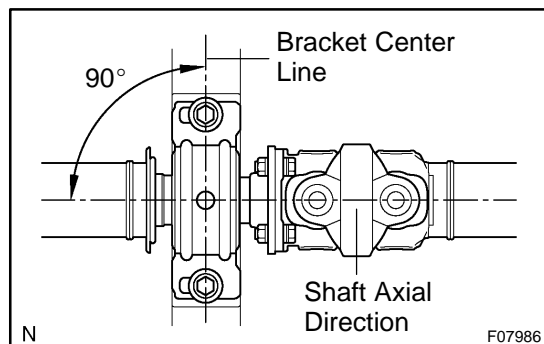
- (a) Align the matchmarks on the propeller shaft and differential flanges, and connect the flanges with the 4 bolts, washers and nuts.
- (b) Torque the 4 bolts.
Torque: 88 N·m (897 kgf-cm, 65 ft-lbf)
- (c) Temporarily install the center support bearing with the 2 mounting bolts.

HINT:

Make sure the bearing is installed with the drain hole facing downwards.



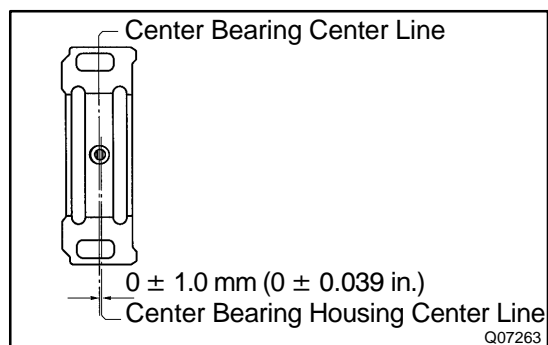
- (d) Align the matchmarks on the propeller shaft and transfer flanges, and connect the flanges with the 4 nuts and washers.
- (e) Torque the 4 nuts.
Torque: 88 N·m (897 kgf-cm, 65 ft-lbf)



3. ADJUST CENTER SUPPORT BEARING

HINT:

- With the vehicle unloaded, adjust the center support bearing to keep the angles, as shown.
- Under the same conditions, check the center line in the axial direction. Adjust the bearing if necessary.



- The center bearing center line and center bearing housing center line must be adjusted to within $0 \pm 1.0 \text{ mm}$ of each other in the vehicle's longitudinal direction with the vehicle unloaded.

Torque the 2 bolts.

Torque: 40 N·m (410 kgf-cm, 30 ft-lbf)