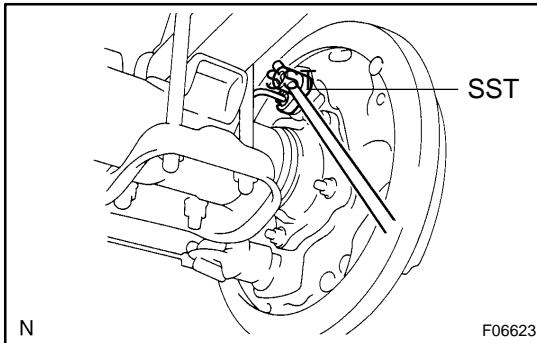


## INSTALLATION

1. **INSTALL NEW O-RING TO REAR AXLE HOUSING**
2. **INSTALL REAR AXLE SHAFT ASSEMBLY**  
Torque: 69 N·m (700 kgf·cm, 51 ft·lbf)
3. **CONNECT BRAKE LINE AND PARKING BRAKE CABLE**
  - (a) Connect the parking brake cable with the pin and clip.



- (b) Using SST, connect the brake line to the wheel cylinder.  
SST 09023-00101  
Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)
4. **INSTALL REAR BRAKE ASSEMBLY (See page [BR-52](#))**
5. **w/ ABS:**  
**INSTALL ABS SPEED SENSOR**  
Torque: 8.0 N·m (82 kgf·cm, 71 ft·lbf)
6. **CHECK BEARING BACKLASH AND AXLE SHAFT DEVIATION (See page [SA-93](#))**
7. **INSTALL NEW GASKET AND BRAKE DRUM**
8. **INSTALL REAR WHEEL**  
Torque: 110 N·m (1,150 kgf·cm, 83 ft·lbf)
9. **BLEED BRAKE SYSTEM (See page [BR-4](#))**
10. **w/ ABS:**  
**CHECK ABS SPEED SENSOR SIGNAL (See page [DI-1387](#) or [DI-1478](#))**