

# MANUAL TRANSMISSION SYSTEM

MTOHM-01

## PRECAUTION

### NOTICE:

When working with FIPG material, observe the following:

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove any loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply FIPG in a continuous line (width approximately 1 mm (0.04 in.)) along the sealing surface.
- Parts must be assembled within 10 minutes of FIPG application. Otherwise, the packing material must be removed and reapplied.