



INSTALLATION

1. INSTALL STARTER

- (a) Install the engine wire protector to the starter with the bolt.
Torque: 9.81 N·m (100 kgf·cm, 84 in.-lbf)
- (b) Connect the starter wire with the nut.
Torque: 9.81 N·m (100 kgf·cm, 84 in.-lbf)
- (c) Connect the starter connector.
- (d) Connect the starter to the cylinder block.
- (e) Connect the engine wire with the bolt.

- (f) Install the starter with the 2 bolts.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

2. **INSTALL AIR PUMP ASSEMBLY** (See page [EC-27](#))
3. **INSTALL INTAKE MANIFOLD ASSEMBLY**
(See page [EM-60](#))
4. **CONNECT THROTTLE BODY ASSEMBLY TO INTAKE MANIFOLD** (See page [SF-45](#))
5. **INSTALL INTAKE AIR CONNECTOR**
6. **INSTALL THROTTLE BODY COVER**
7. **CONNECT CABLE TO NEGATIVE (-) BATTERY TERMINAL**