

Engine & Cooling

Fuel

Ignition

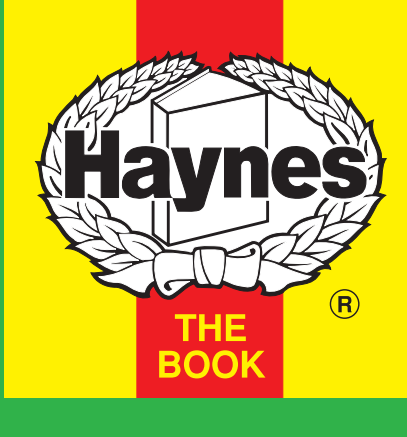
Electrical

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Automotive Technical
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Engine and cooling systemThema FL Turbo 16V1992 to 1994

Type		834 F2.000 16V 148kW US83
Capacity (cm³) / number of cylinders		1995 / 4
Compression ratio / pressure	bar	8.0 / _
Oil pressure	bar	[3.4 to 4.9]
Oil temperature	°C	100
Valve clearance - inlet	mm	0.38±0.04
Valve clearance - exhaust	mm	0.43±0.04
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	81 to 85
Radiator cap pressure	bar	0.98

Fuel systemThema FL Turbo 16V1992 to 1994

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	_
CO2 @ idle speed [3000 rpm] - see page VI	%	≥12.0. Ex: ≥13.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch
Type / ref		M2.7-Motronic 0 261 203 016
Main jet / needle		_
Injection pressure	bar	_
Pump pressure	bar	3.0
Octane rating	RON	95[U]

Ignition systemThema FL Turbo 16V1992 to 1994

Type		Motronic Static
Ignition coil		Bosch 0 221 503 407 (4 output)
Primary resistance	ohms	0.45 to 0.55
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	7.5±1 BTDC @ 850±50
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch
Type		WR6DTC
Electrode gap	mm	0.80 to 1.00

Electrical systemThema FL Turbo 16V1992 to 1994

Battery	V / CC / RC	12 / 320 / 60Ah
Alternator voltage / full load current / engine rpm		14.0 to 14.3 / 90, 115 / 3500
Starter motor current / voltage - cranking	A / V	360 to 380 / 8.2 to 8.5
- locked	A / V	680 to 730 / 4.8 to 5.2

Running gearThema FL Turbo 16V1992 to 1994

Brakes -		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.5

Tyres		
Saloon	Size	195/60x15: 205/55x15
Estate / Van	Size	185/70x15: 195/60x15:205/55x15
Pressure - front / rear - Saloon	bar	2.2 / 2.2
- Estate / Van	bar	2.3 / 2.4

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +1.0
Camber		-40' to 0 N/A
Castor		+2°30' to 3°10' N/A
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0 to 4.0 ¹
Camber		-40' to 0 N/A

Torque wrench settingsThema FL Turbo 16V1992 to 1994

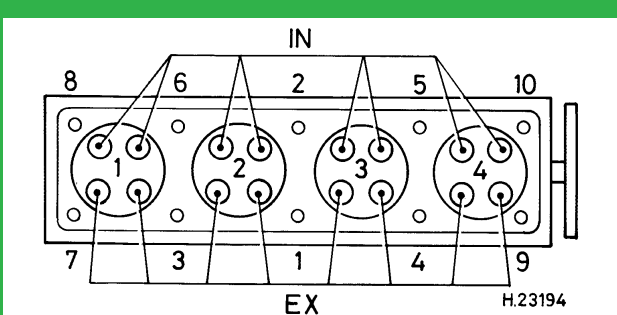
Cylinder head - stage 1	Nm	20
- stage 2	Nm	70
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	25 + 50°
Main bearings	Nm	20 ²
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	142
Front hubs	Nm	360
Rear hubs	Nm	320
Wheel nuts / bolts	Nm	98
Spark plugs	Nm	37

CapacitiesThema FL Turbo 16V1992 to 1994

Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	2.3
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	8.2
Fuel tank	litres	65

Notes and Illustrations

- ¹SW: +2.0 to 5.0
- ²Centre bearing: + 130°, others: + 90°



1995 cm³, 16V