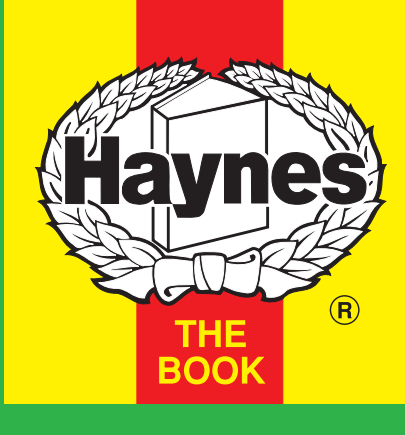


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive
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DATA
BOOK

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Engine and cooling system205, 1.1i CAT1989 to 1992

Type		TU1MZ (HDZ) (44kW)
Capacity (cm³) / number of cylinders		1124 / 4
Compression ratio / pressure	bar	9.4 / _
Oil pressure	bar	1.5 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.0

Fuel system205, 1.1i CAT1989 to 1992

Idle speed - manual [auto]	rpm	850±50 N/A
Fast idle speed - manual [auto]	rpm	1300±50
CO @ idle speed [3000 rpm] - see page VI	%	≤0.4 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch
Type / ref		Mono-Jetronic
Main jet / needle		_
Injection pressure	bar	1.0 to 1.2
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition system205, 1.1i CAT1989 to 1992

Type		AEI
Ignition coil		_
Primary resistance	ohms	0.7
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	8±1 BTDC @ 850
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	C061-D046
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	6 to 8 @ 1000
	° Crankshaft @ rpm	18 to 22 @ 1800
	° Crankshaft @ rpm	24 to 28 @ 4000
Vacuum range check	mbar	220 to 337
Maximum vacuum advance	° Crankshaft	6 to 8
Spark plugs		Eyquem/Champion
Type		RFC42LS / C10YCC
Electrode gap	mm	0.80

Electrical system205, 1.1i CAT1989 to 1992

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		13.8 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear205, 1.1i CAT1989 to 1992

Brakes -		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	145x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.0 / 2.2
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±0.5 PW
Camber		0±30'
Castor		+3°±30'
King pin inclination		+9°45'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.7±0.8 PW
Camber		-50'±30'

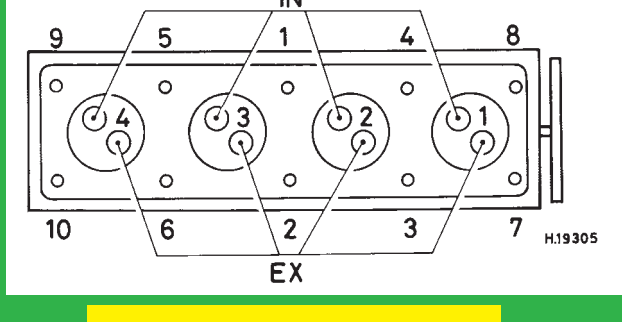
Torque wrench settings205, 1.1i CAT1989 to 1992

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 240°
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	WSM
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	265
Rear hubs	Nm	215
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	28

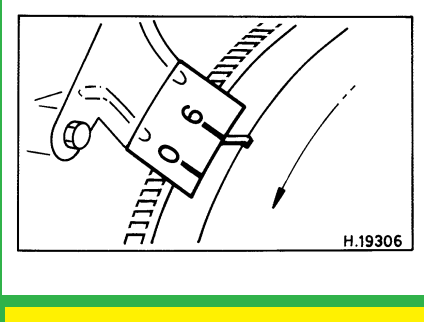
Capacities205, 1.1i CAT1989 to 1992

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	5.8
Fuel tank	litres	50

Notes and Illustrations



1124 cm³, TU1



1124 cm³, TU1