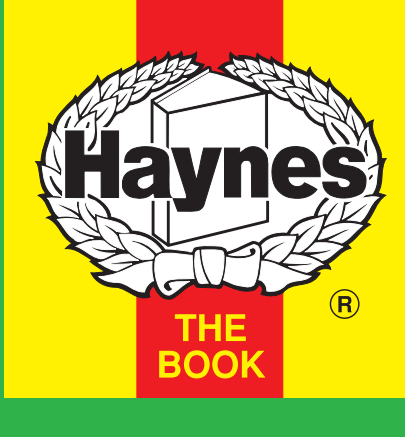


Engine & CoolingFuelIgnitionElectricalRunning gearTorque settingsCapacitiesNotes & Illustrations



Automotive Technical
DATA BOOK

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MENUHELP

Engine and cooling system

205, 1.4 XR, GR, CJ

1988 to 1992

Type		TU3A(/K) (K1G) 51kW
Capacity (cm³) / number of cylinders		1360 / 4
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	1.5 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.0

Fuel system

205, 1.4 XR, GR, CJ

1988 to 1992

Idle speed - manual [auto]	rpm	800±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	0.8 to 1.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		34 PBISA 17
Main jet / needle		132
Injection pressure	bar	_
Pump pressure	bar	0.25
Octane rating	RON	97[RA] ¹

Ignition system

205, 1.4 XR, GR, CJ

1988 to 1992

Type		Electronic
Ignition coil		_
Primary resistance	ohms	0.7
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	8 BTDC @ 750 ¹
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	C057-D044
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	7 to 11 @ 1000
	° Crankshaft @ rpm	20 to 24 @ 3200
	° Crankshaft @ rpm	31 to 35 @ 5600
Vacuum range check	mbar	160 to 387
Maximum vacuum advance	° Crankshaft	7 to 9
Spark plugs		Bosch/Champion
Type		F7DCOR / C9YCX
Electrode gap	mm	0.80

Electrical system

205, 1.4 XR, GR, CJ

1988 to 1992

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		13.8 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear

205, 1.4 XR, GR, CJ

1988 to 1992

Brakes -		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	165/70x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.8 / 2.0
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±0.5 PW
Camber		0±30'
Castor		+3°±30'. CJ: +2°50'±30'
King pin inclination		+9°45'±30'. CJ: +10°±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.7±0.8 PW
Camber		-50'±30'

Torque wrench settings

205, 1.4 XR, GR, CJ

1988 to 1992

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 240°
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	WSM
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	265
Rear hubs	Nm	215
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	28

Capacities

205, 1.4 XR, GR, CJ

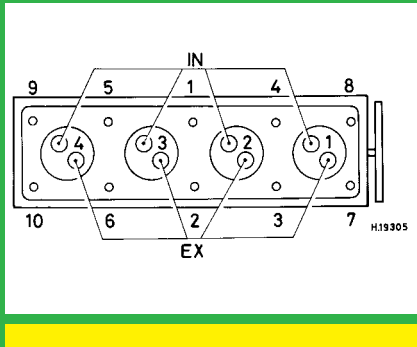
1988 to 1992

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	5.8
Fuel tank	litres	50

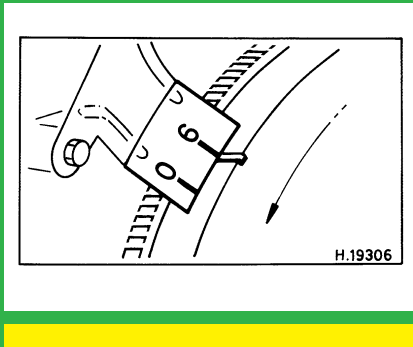
Notes and Illustrations

¹[E 95 RON], -4°

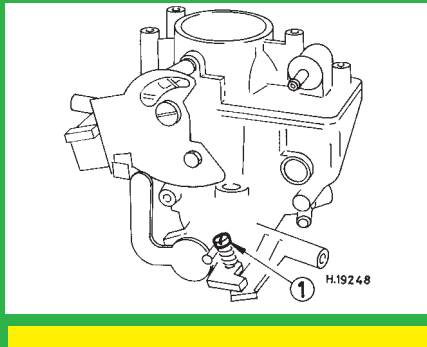
1: Idle speed 2: CO / Mixture



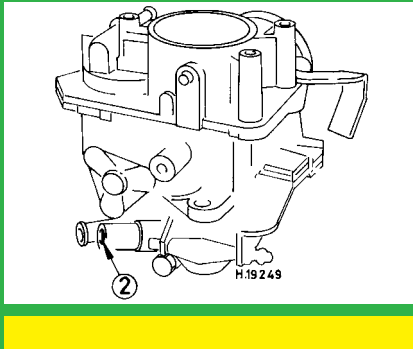
1360 cm³, TU3



1360 cm³, TU3



Solex PBISA



Solex PBISA