

Engine & Cooling

Fuel

Ignition

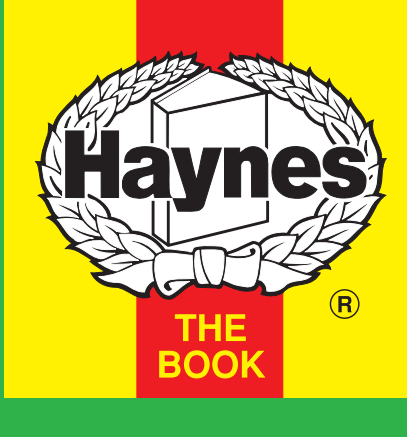
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system405, 1.41989 to 1990

Type	TU3 (K1A) SOHC 47kW	
Capacity (cm³) / number of cylinders	1360 / 4	
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	1.5 [4.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	88 to 100
Radiator cap pressure	bar	1.0

Fuel system405, 1.41989 to 1990

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	0.8 to 1.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Weber	
Type / ref	34 TLP 3 101/201	
Main jet / needle	130	
Injection pressure	bar	_
Pump pressure	bar	0.25
Octane rating	RON	97[RA] ¹

Ignition system405, 1.41989 to 1990

Type	Electronic	
Ignition coil		
Primary resistance	ohms	0.7
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	Clockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	8 BTDC @ 750 ¹
V = Vacuum NV = No Vacuum	NV	
Total ignition advance	° Crankshaft @ rpm	C042-D030
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	8 to 12 @ 1450
	° Crankshaft @ rpm	19 to 23 @ 2800
	° Crankshaft @ rpm	26 to 30 @ 4700
Vacuum range check	mbar	239 to 505
Maximum vacuum advance	° Crankshaft	10 to 14
Spark plugs	Bosch/Champion	
Type	F7DCOR / C9YCX	
Electrode gap	mm	0.80

Electrical system405, 1.41989 to 1990

Battery	V / CC / RC	(12LC 175)
Alternator voltage / full load current / engine rpm	13.8 to 14.8 / _ / 3000	
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear405, 1.41989 to 1990

Brakes -		
Front (min. friction material thickness)	mm	_
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	165/70x14
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±0.5 PW
Camber	0±30'	
Castor	+2°25'±30'	
King pin inclination	+11°25'±30'	

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+2.5±0.8 PW
Camber	-1°20'±30'	

Torque wrench settings405, 1.41989 to 1990

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 120°
Cylinder head - stage 3	Nm	+ 120°
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	20 + 45°
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	265
Rear hubs	Nm	275
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	28

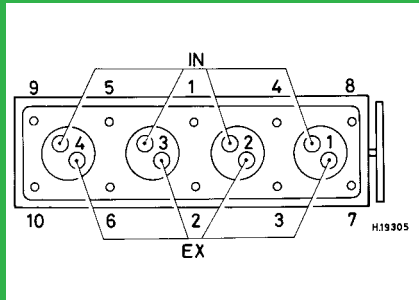
Capacities405, 1.41989 to 1990

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.6
Fuel tank	litres	70

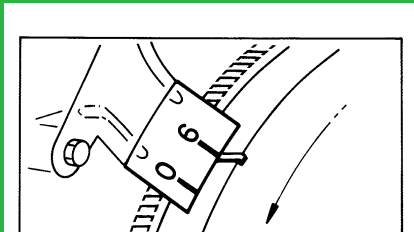
Notes and Illustrations

¹[E 95 RON], -4°

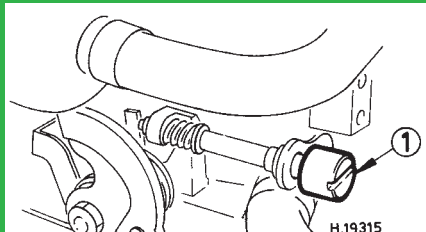
1: Idle speed2: CO / Mixture



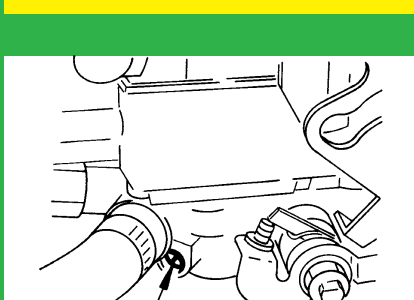
1360 cm³



1360 cm³



Weber TLP



Weber TLP