

Engine & Cooling

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Automotive Technical
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Engine and cooling system

405, 1.8i CAT

1992 to 1997

Type		XU7JP/Z (LFZ) 74kW US83
Capacity (cm³) / number of cylinders		1761 / 4
Compression ratio / pressure	bar	9.25 / _
Oil pressure	bar	[4.8 to 5.3]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88 to 100
Radiator cap pressure	bar	1.4

Fuel system

405, 1.8i CAT

1992 to 1997

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.4 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	≥10.0
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch¹
Type / ref		MP5.1-Motronic MPI¹
Main jet / needle		_
Injection pressure	bar	2.3 to 2.7
Pump pressure	bar	2.8 to 3.2
Octane rating	RON	95[U]

Ignition system

405, 1.8i CAT

1992 to 1997

Type		Static
Ignition coil		2x Bosch. Valeo BAE 04
Primary resistance	ohms	0.7
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	15 BTDC @ 850 N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Eyquem/Champion
Type		RFC52LS / C9YCX
Electrode gap	mm	0.80±0.05

Electrical system

405, 1.8i CAT

1992 to 1997

Battery	V / CC / RC	(12L1 200)
Alternator voltage / full load current / engine rpm		13.8 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear

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1992 to 1997

Brakes -		
Front (min. friction material thickness)	mm	_
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	175/70x14: 185/65x14
Estate / Van	Size	175/70x14: 185/65x14
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	2.1 / 2.3

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±0.5 PW
Camber		0±30'
Castor		+2°10'±30'. PAS: +3°±30'
King pin inclination		+11°30'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+2.75±0.8 PW²
Camber		-1°30'±30'

Torque wrench settings

405, 1.8i CAT

1992 to 1997

Cylinder head - stage 1	Nm	60: Bolts ≤176.5mm
- stage 2	Nm	Slacken
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 300°
Big-end bearings	Nm	40³
Main bearings	Nm	49
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	49 LkC
Front hubs	Nm	320
Rear hubs	Nm	275
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	25 to 30

Capacities

405, 1.8i CAT

1992 to 1997

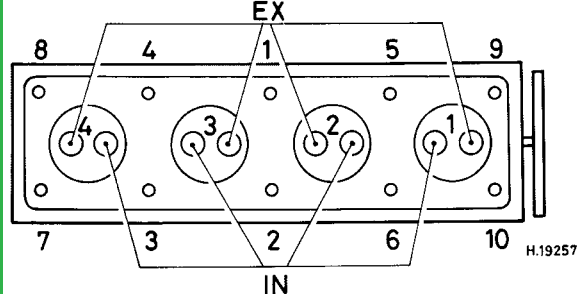
Engine oil & filter	litres	4.75
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	2.4
Final drive	litres	WT
Cooling system	litres	7.0
Fuel tank	litres	70

Notes and Illustrations

¹Or Magneti-Marelli MM 8P

²Estate: +1.0±0.8

³Slacken, then 20 + 70°



1761 cm³