

Engine & Cooling

Fuel

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Automotive Technical
DATA BOOK

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Engine and cooling system220, 420 CAT1991 to 1993

Type		20M4 DOHC 16V M16
Capacity (cm³) / number of cylinders		1994 / 4
Compression ratio / pressure	bar	10.0 / $\bar{}$
Oil pressure	bar	1.0 [7.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	0.9 to 1.0

Fuel system220, 420 CAT1991 to 1993

Idle speed - manual [auto]	rpm	875±50 ECU control
Fast idle speed - manual [auto]	rpm	$\bar{}$
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 Ex
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	$\bar{}$
O2 @ idle speed [3000 rpm] - see page VI	%	$\bar{}$
Carburettor / fuel injection		Rover
Type / ref		MPI (H) with MEMS
Main jet / needle		$\bar{}$
Injection pressure	bar	3.0±0.2
Pump pressure	bar	5.0
Octane rating	RON	95[U]

Ignition system220, 420 CAT1991 to 1993

Type		MEMS
Ignition coil		NEC10002 or 10003
Primary resistance	ohms	0.30 to 0.50
Ballast resistor	ohms	$\bar{}$
Voltage - Tmnl 15(+) to earth	V	$\bar{}$
Distributor		Lucas
Points gap (air gap)	mm	$\bar{}$
Dwell angle	° (%)	$\bar{}$
Condenser capacity	µF	$\bar{}$
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	12±5 BTDC @ 875±50
V = Vacuum NV = No Vacuum		V
Total ignition advance	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	$\bar{}$
	° Crankshaft @ rpm	$\bar{}$
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	$\bar{}$
Spark plugs		Unipart/Champion
Type		GSP6662 / RC9YC
Electrode gap	mm	0.85

Electrical system220, 420 CAT1991 to 1993

Battery	V / CC / RC	12 / 480 / 90
Alternator voltage / full load current / engine rpm		13.9 to 15.1 / 80 / 3000
Starter motor current / voltage - cranking	A / V	$\bar{}$
- locked	A / V	$\bar{}$

Running gear220, 420 CAT1991 to 1993

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	3.0

Tyres		
Saloon	Size	175/70x13:185/60x14: 185/55x15
Estate / Van	Size	$\bar{}$
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	$\bar{}$

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[-10'±15'] U/L
Camber		-20'±10' U/L
Castor		+1°59'±30' U/L
King pin inclination		+12° U/L

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+11'±7.5'] PW
Camber		-50' to +50'

Torque wrench settings220, 420 CAT1991 to 1993

Cylinder head - stage 1	Nm	45
- stage 2	Nm	80
Cylinder head - stage 3	Nm	+ 60°, or 108
- stage 4	Nm	$\bar{}$
Big-end bearings	Nm	55
Main bearings	Nm	105
Clutch cover	Nm	26
Flywheel [driveplate]	Nm	85 [110]
Front hubs	Nm	185
Rear hubs	Nm	185
Wheel nuts / bolts	Nm	100
Spark plugs	Nm	25

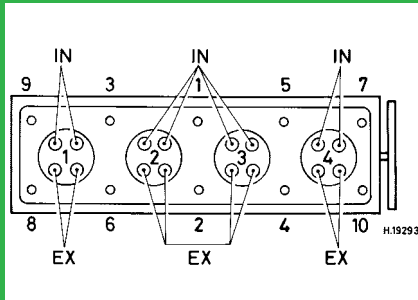
Capacities220, 420 CAT1991 to 1993

Engine oil & filter	litres	4.5
Gearbox - 4-speed [5-speed]	litres	2.3
Automatic transmission - refill	litres	$\bar{}$
Final drive	litres	WT
Cooling system	litres	7.0
Fuel tank	litres	55

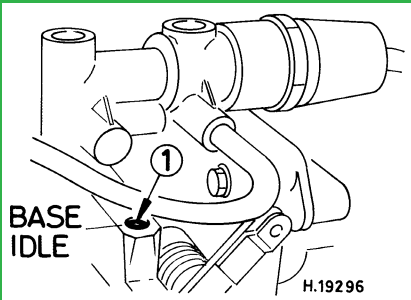
Notes and Illustrations



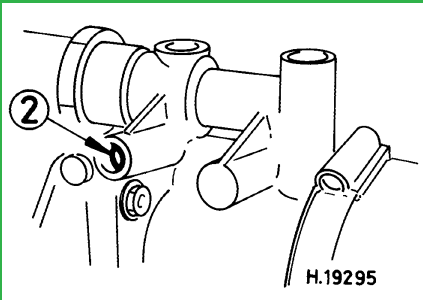
1: Idle speed 2: CO / Mixture



1994 cm³, 16V



MPi (H) 20M4



MPi (H) 20M4