

Engine & Cooling

Fuel

Ignition

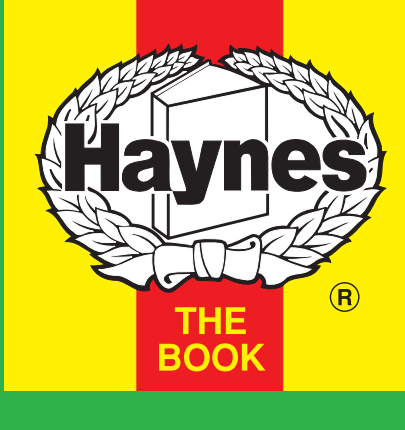
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system416i1995 to 1997

Type		K16 DOHC 16V
Capacity (cm³) / number of cylinders		1589 / 4
Compression ratio / pressure	bar	10.5 /
Oil pressure	bar	1.7 to 3.5
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	88±2
Radiator cap pressure	bar	0.9 to 1.2

Fuel system416i1995 to 1997

Idle speed - manual [auto]	rpm	875±50 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		—Rover
Type / ref		MEMS MPI
Main jet / needle		—
Injection pressure	bar	3.0±0.2
Pump pressure	bar	4.1
Octane rating	RON	95[U]

Ignition system416i1995 to 1997

Type		MEMS
Ignition coil		NEC 100630
Primary resistance	ohms	0.63 to 0.77
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		—
Ignition timing - basic [static V = Vacuum NV = No Vacuum	° Crankshaft @ rpm	Computer control N/A
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Unipart
Type		GSP6662
Electrode gap	mm	0.85

Electrical system416i1995 to 1997

Battery	V / CC / RC	12 / 45Ah
Alternator voltage / full load current / engine rpm		65A
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear416i1995 to 1997

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	2.0

Tyres		
Saloon	Size	185/60x14: 185/55x15
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[0°±0°12']
Camber		0°±1°
Castor		1°28'
King pin inclination		10°41'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+11'±6'] PW
Camber		-55'

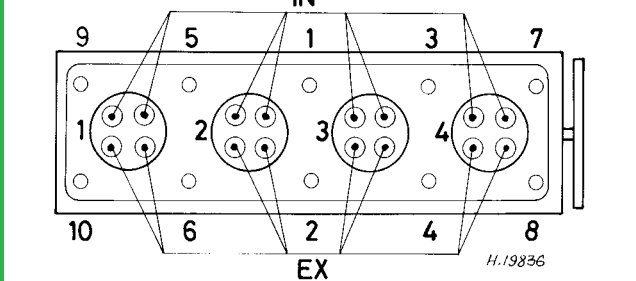
Torque wrench settings416i1995 to 1997

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+180°
Cylinder head - stage 3	Nm	+180°
- stage 4	Nm	—
Big-end bearings	Nm	20 +45°
Main bearings	Nm	—
Clutch cover	Nm	18
Flywheel [driveplate]	Nm	—
Front hubs	Nm	181
Rear hubs	Nm	181
Wheel nuts / bolts	Nm	98 to 118
Spark plugs	Nm	27

Capacities416i1995 to 1997

Engine oil & filter	litres	4.5
Gearbox - 4-speed [5-speed]	litres	1.8
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	5.0. A/C: 5.3
Fuel tank	litres	55

Notes and Illustrations



1589 cm³, DOHC 16V