

TOYOTA

Starlet (EP70)

1985 to 1989

Engine & Cooling

Fuel

Ignition

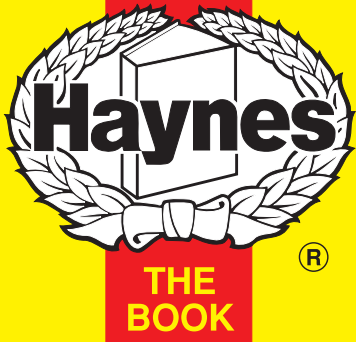
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

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Type		1E-L
Capacity (cm ³) / number of cylinders		999 / 4
Compression ratio / pressure	bar	9.0 / ≥9.8
Oil pressure	bar	[2.5 to 4.9]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20 H
- exhaust	mm	0.20 H
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	80 to 84
Radiator cap pressure	bar	0.75 to 1.00

Fuel system

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Idle speed - manual [auto]	rpm	800±50 [850±50]
Fast idle speed - manual [auto]	rpm	4800±200
CO @ idle speed [3000 rpm] - see page VI	%	2.0±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Aisan
Type / ref		K type 2V. 21100-10050
Main jet / needle		96, 153
Injection pressure	bar	—
Pump pressure	bar	—
Octane rating	RON	91[E 91 RON]

Ignition system

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Type		Contact breaker - CIS ¹
Ignition coil		—
Primary resistance	ohms	1.3 to 1.6 [1.2 to 1.5 elect]
Ballast resistor	ohms	C/b: 1.3 to 1.5
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	0.45 [≥0.20]
Dwell angle	° (%)	C/b: 52±6
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	5 BTDC @ 950
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	0.5 to 4.5 @ 1600
	° Crankshaft @ rpm	18 to 22 @ 4000
	° Crankshaft @ rpm	23 to 27 @ 6000
Vacuum range check	mbar	133 to 573 ²
Maximum vacuum advance	° Crankshaft	28 to 32 ²
Spark plugs		NGK/Champion
Type		BPR6EY / RN9YC4
Electrode gap	mm	1.00. NGK: 0.80

Electrical system

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Battery	V / CC / RC	12 / 40Ah
Alternator voltage / full load current / engine rpm		13.5 to 15.1 / _ / 3000
Starter motor current / voltage - cranking	A / V	50 / 11 (no load)
- locked	A / V	—

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	145x13: 155x13: 165/70x13
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	145: 2.0 / 2.0 ³
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0±1.0
Camber		0±30'
Castor		+50'±30'
King pin inclination		+11°30'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	+3.0±4.0
Camber		—

Torque wrench settings

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Cylinder head - stage 1	Nm	29
- stage 2	Nm	49
- stage 3	Nm	+ 90°
- stage 4	Nm	—
Big-end bearings	Nm	39
Main bearings	Nm	57
Clutch cover	Nm	19
Flywheel [driveplate]	Nm	83
Front hubs	Nm	186 ⁴
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	103
Spark plugs	Nm	18

Capacities

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Engine oil & filter	litres	3.2
Gearbox - 4-speed [5-speed]	litres	2.4
Automatic transmission - refill	litres	2.2
Final drive	litres	AT: 1.4
Cooling system	litres	4.6 [AT: 4.5]
Fuel tank	litres	40

Notes and Illustrations

¹Electronic may be fitted

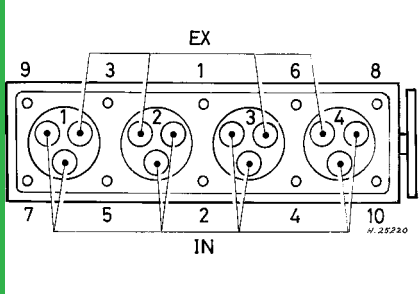
²Except distributor 19100-10030: 133 to 427 @ 18 to 22

³Other tyres: 1.8 / 1.8

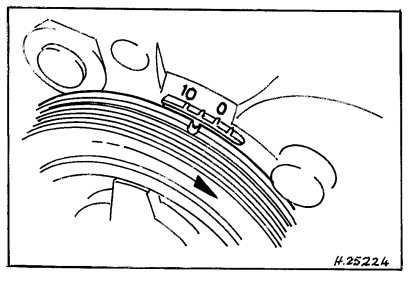
⁴If noisy, retighten to 273

1: Idle speed

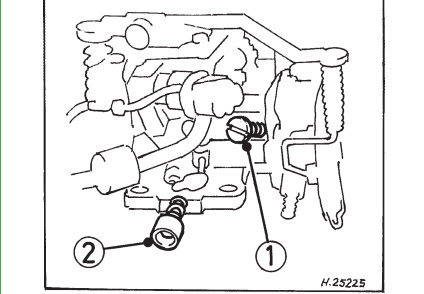
2: CO / Mixture



999 cm³



999 cm³



Aisan K type