

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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Engine and cooling system 400, 1.8i CAT 1992 to 1997

Type	B18U-103 [AT: 113]. SOHC. 66kW	
Capacity (cm ³) / number of cylinders	1794 / 4	
Compression ratio / pressure	bar	9.7 / ≥11.0
Oil pressure	bar	2.0 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20±0.05
- exhaust	mm	0.40±0.05
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	92
Radiator cap pressure	bar	1.5

Fuel system 400, 1.8i CAT 1992 to 1997

Idle speed - manual [auto]	rpm	850 to 950
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	0.3 to 1.1 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	Siemens Bendix	
Type / ref	Fenix 3BF SPI	
Main jet / needle	—	
Injection pressure	bar	0.85 to 0.90
Pump pressure	bar	1.0
Octane rating	RON	95[U]

Ignition system 400, 1.8i CAT 1992 to 1997

Type	Fenix 3B	
Ignition coil	F3-A	
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	Fenix	
Points gap (air gap)	mm	—
Dwell angle	° (%)	Electronic control
Condenser capacity	µF	—
Rotation	Clockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ idle N/A
V = Vacuum NV = No Vacuum	—	
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs	Bosch/Champion	
Type	WR9DS / RN9YC	
Electrode gap	mm	0.70 to 0.80

Electrical system 400, 1.8i CAT 1992 to 1997

Battery	V / CC / RC	12 / 55Ah
Alternator voltage / full load current / engine rpm	14.0 to 15.0 / 70 / 2500	
Starter motor current / voltage - cranking	A / V	200 to 275 / 9.0
- locked	A / V	390 to 480 / 6.0

Running gear 400, 1.8i CAT 1992 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	2.0

Tyres		
Saloon	Size	165/70x14: 175/65x14:185/65x15
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.1 / 1.9
- Estate / Van	bar	—

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	0 to +2.0
Camber	-24'±30' N/A	
Castor	+4°6'±30' N/A	
King pin inclination	+13°18'±30' N/A	

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	+3.0 to 5.0
Camber	-1°	

Torque wrench settings 400, 1.8i CAT 1992 to 1997

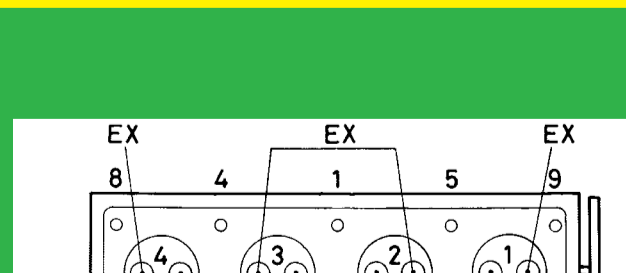
Cylinder head - stage 1	Nm	30
- stage 2	Nm	70
- stage 3	Nm	Slacken, then 20
- stage 4	Nm	+ 123±2°
Big-end bearings	Nm	45
Main bearings	Nm	65
Clutch cover	Nm	22
Flywheel [driveplate]	Nm	53 N
Front hubs	Nm	230
Rear hubs	Nm	180
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities 400, 1.8i CAT 1992 to 1997

Engine oil & filter	litres	5.3. 93 ▶94: 5.0. 94 ▶: 4.6
Gearbox - 4-speed [5-speed]	litres	3.4
Automatic transmission - refill	litres	CVT: 3.8
Final drive	litres	WT
Cooling system	litres	7.0
Fuel tank	litres	60

Notes and Illustrations

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1794 cm³