SR0E7–02

INSTALLATION

1. INSTALL GROMMET AND BRACKET

2. INSTALL PS GEAR ASSEMBLY

(a) Torque the 4 gear assembly set bolts.

Torque: 65 N·m (660 kgf·cm, 48 ft·lbf)

(b) Connect the connector.

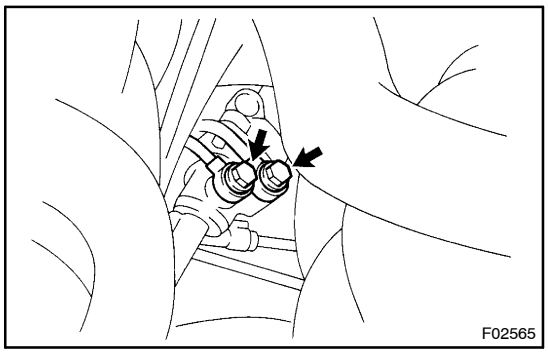
3. CONNECT TUBE CLAMP

Torque the bolt.

Torque: 5 N·m (55 kgf·cm, 48 in.·lbf)

4. CONNECT INTERMEDIATE SHAFT ASSEMBLY

(See page SR–17)



5. CONNECT PRESSURE FEED AND RETURN TUBES

(a) Pressure feed tube:

Torque the union bolt over a new gaskets.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

(b) Return tube:

Torque the union bolt with a new gasket on each side of the tube.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

6. CONNECT RH AND LH TIE ROD ENDS

(See page SA–9)

7. INSTALL No.2 ENGINE UNDER COVER

Tighten the 5 bolts.

8. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. CENTER SPIRAL CABLE

(See page SR–17)

10. INSTALL STEERING WHEEL

(a) Align the matchmarks on the wheel and steering column main shaft.

(b) Temporarily tighten the wheel set nut.

(c) Connect the connector.

11. BLEED POWER STEERING SYSTEM

(See page SR–4)

12. CHECK STEERING WHEEL CENTER POINT

13. TORQUE STEERING WHEEL SET NUT

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

14. **INSTALL STEERING WHEEL PAD**
    (See page SR–17)
15. **CHECK FRONT WHEEL ALIGNMENT**
    (See page SA–4)