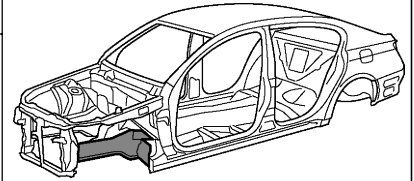


FRONT SIDEMEMBER (CUT)

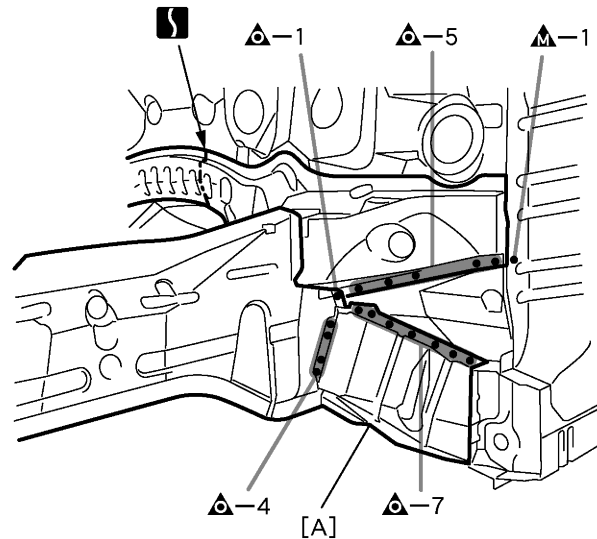
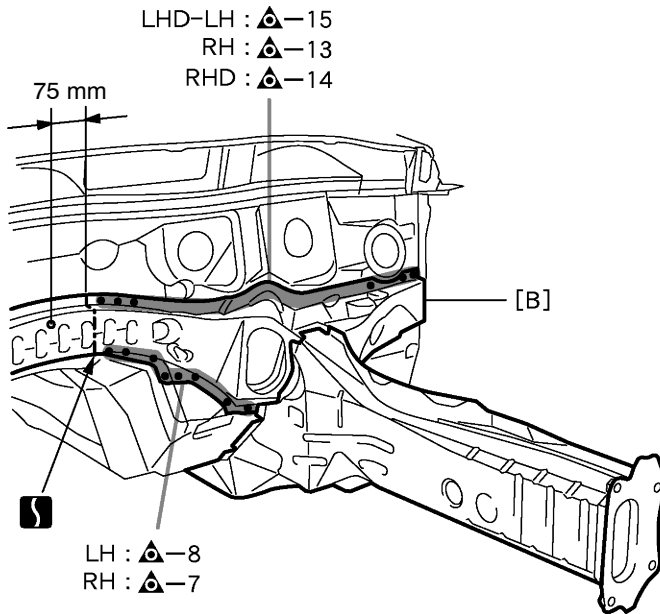
REPLACEMENT

With the front fender apron removed.



F22223A

REMOVAL



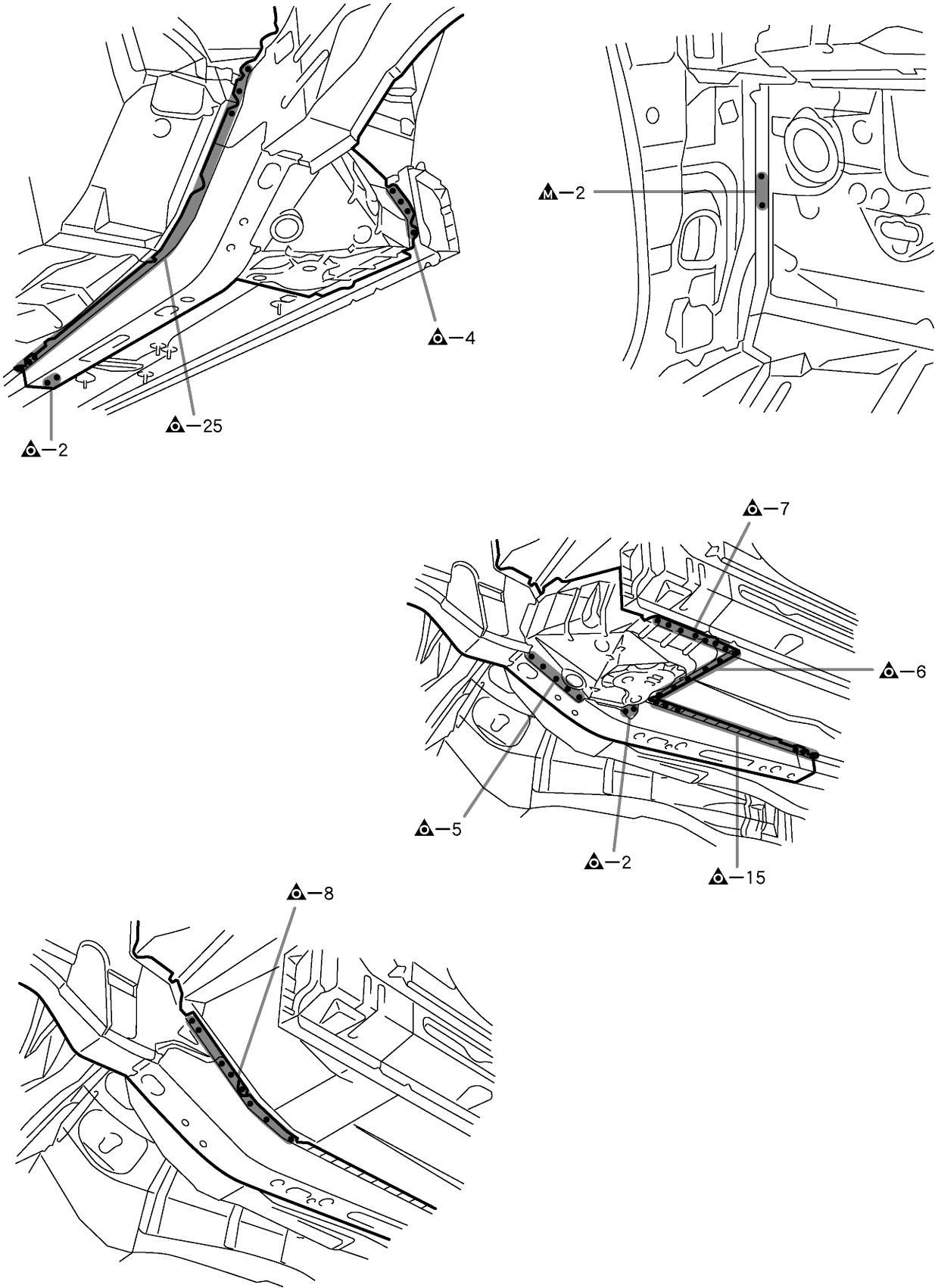
F22223

POINT

- 1 After removing the [A], remove the front sidemember.
- 2 Remove the [B] at the same time.

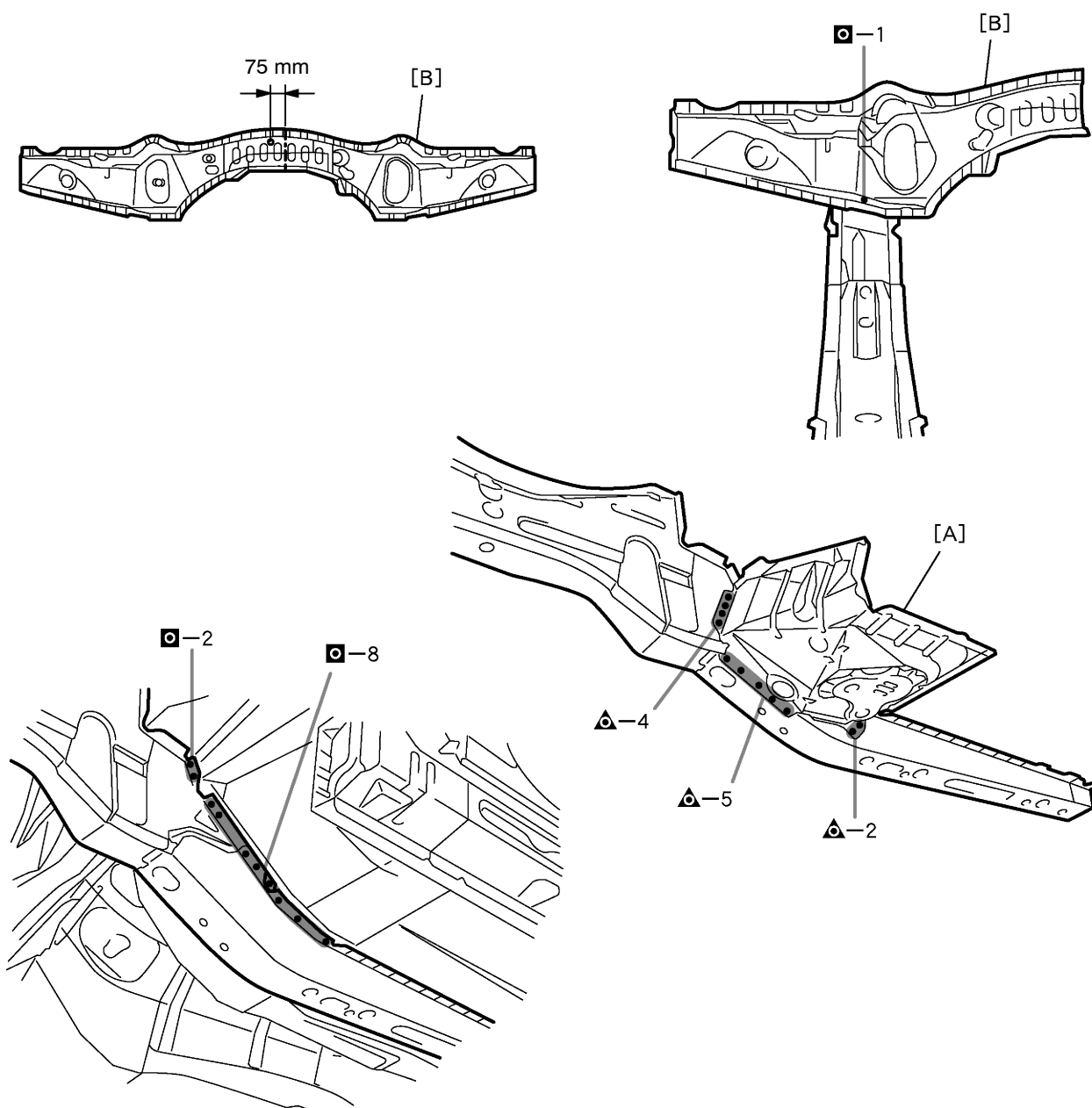
PART NAME

[A] Torque Front Box [B] Floor No.3 Crossmember
75 mm (2.95 in.)



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



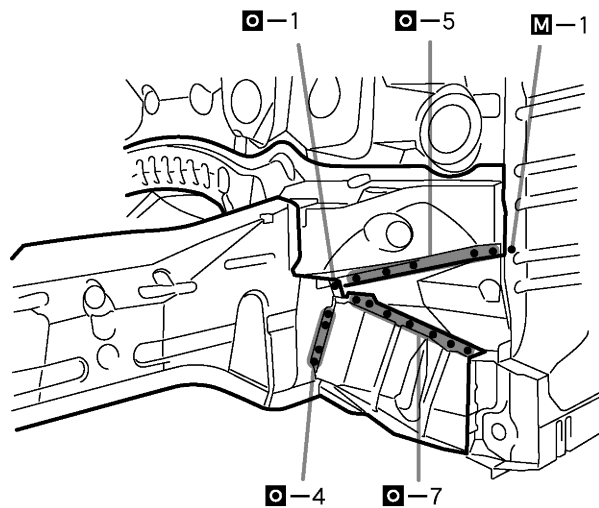
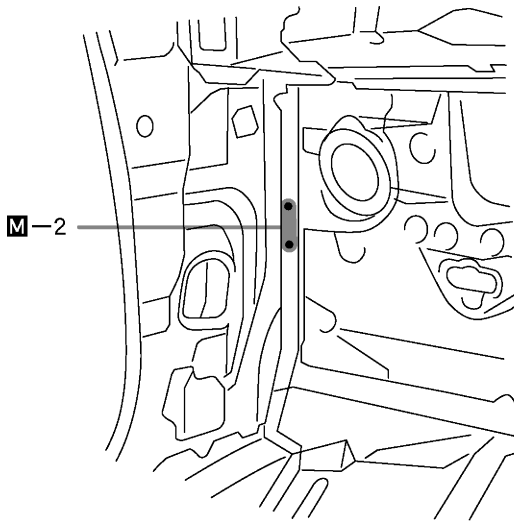
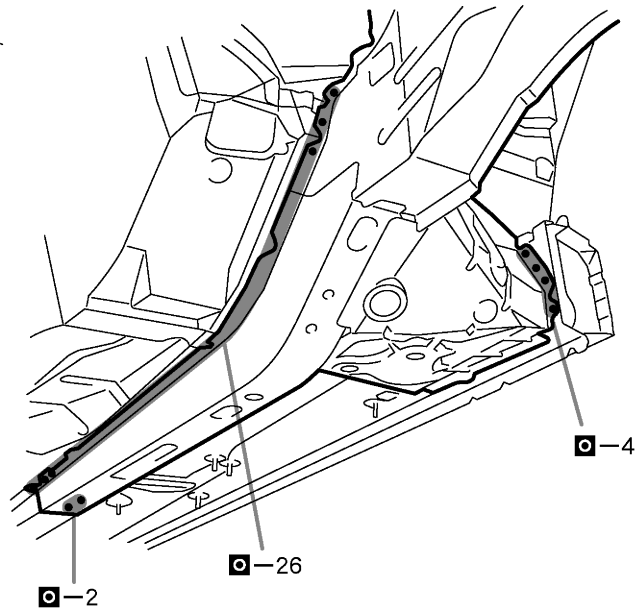
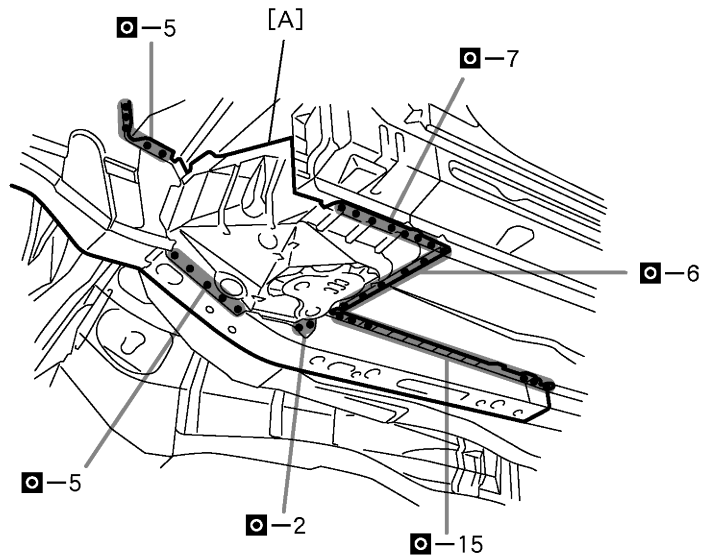
F22225

POINT

- 1 Remove the [A] from the new parts of front sidemember assembly.

PART NAME

[A] Torque Front Box [B] Floor No.3 Crossmember
75 mm (2.95 in.)



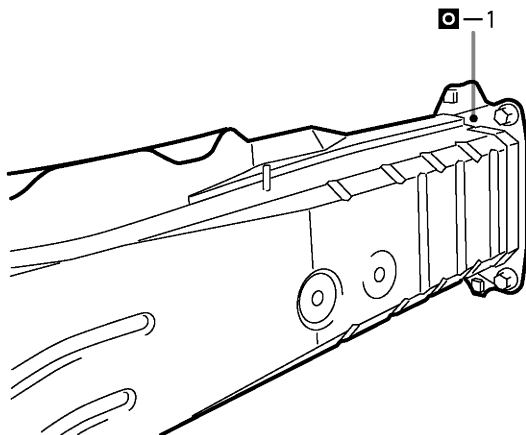
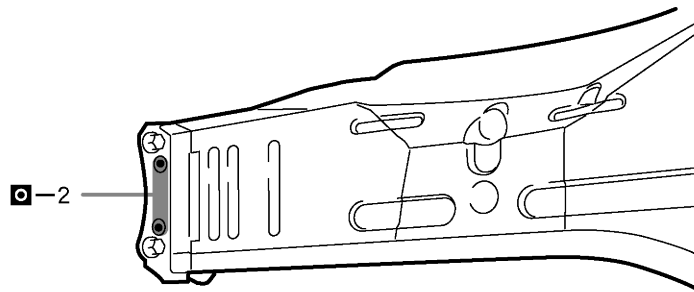
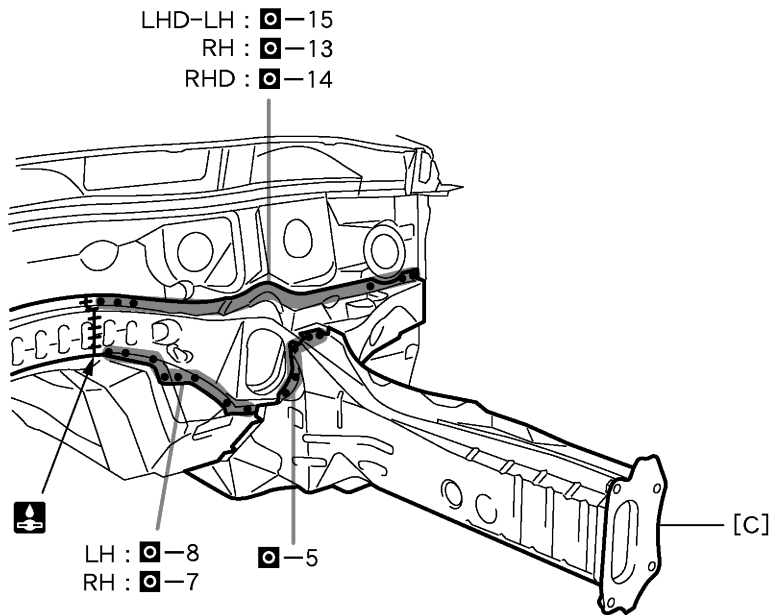
F22226

POINT

- 1 After welding the front sidemember to the vehicle side, install the [A].
- 2 Make sure each measurement is correct, as this parts affects the front wheel alignment.

PART NAME

[A] Torque Front Box



F22227

PART NAME

[C] Front Bumper Arm Retainer