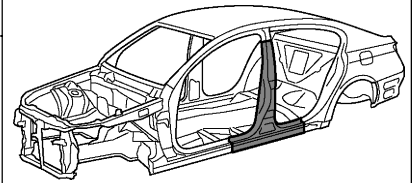


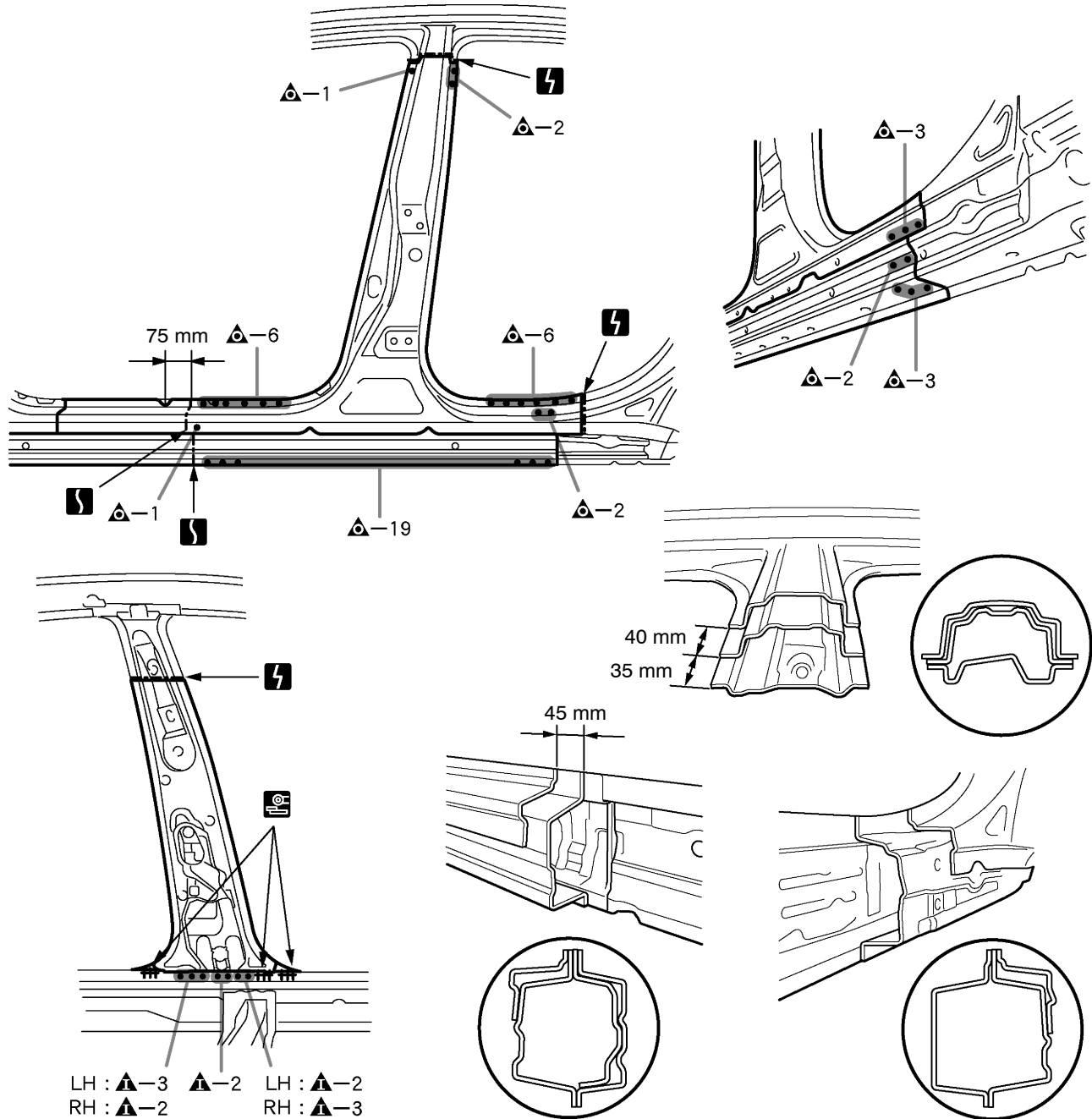
CENTER BODY PILLAR (CUT)

REPLACEMENT



F22239A

REMOVAL



F22239

35 mm (1.38 in.)

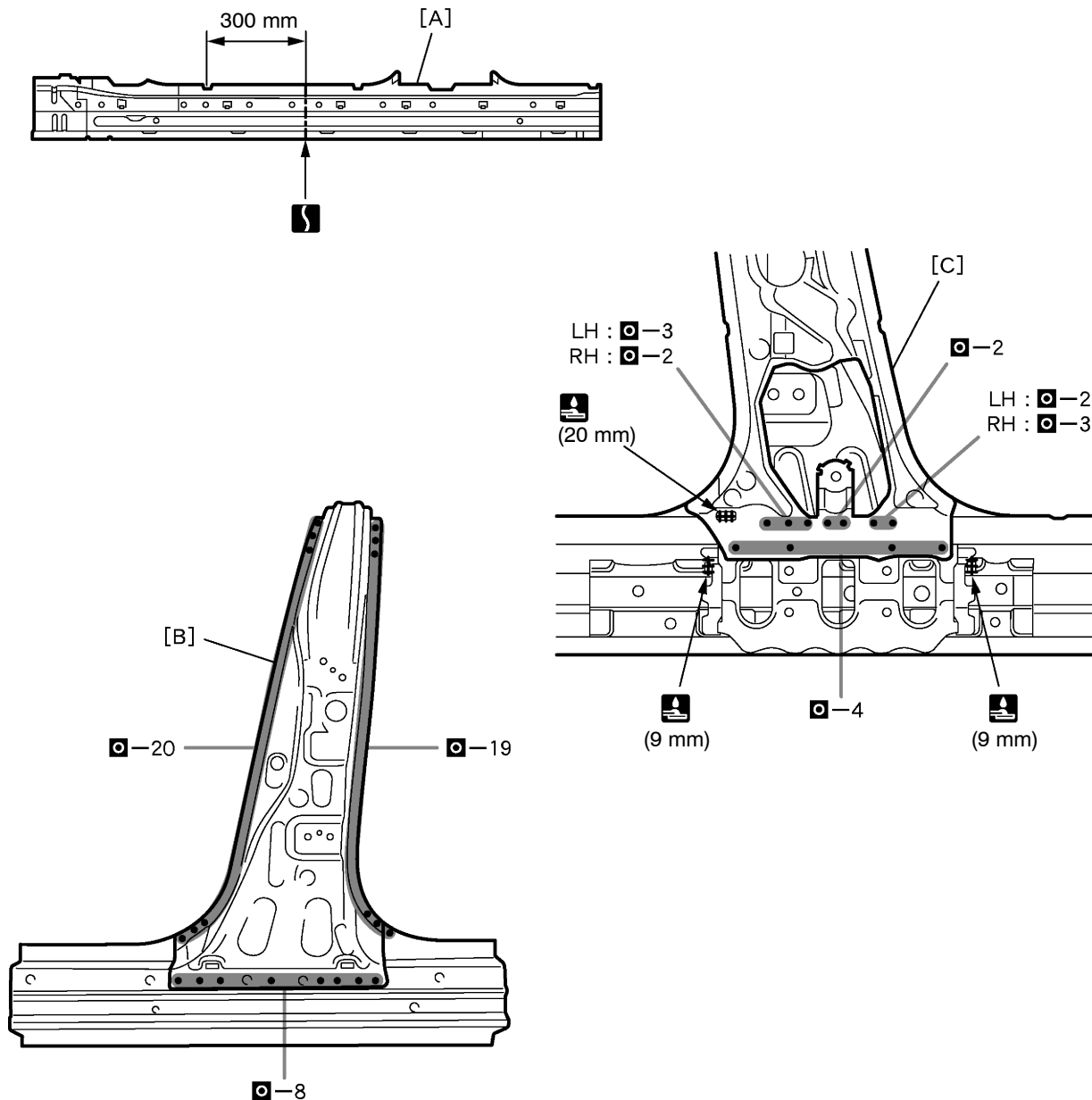
40 mm (1.57 in.)

45 mm (1.77 in.)

75 mm (2.95 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F22240

POINT

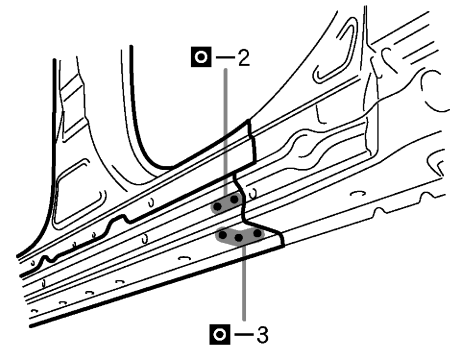
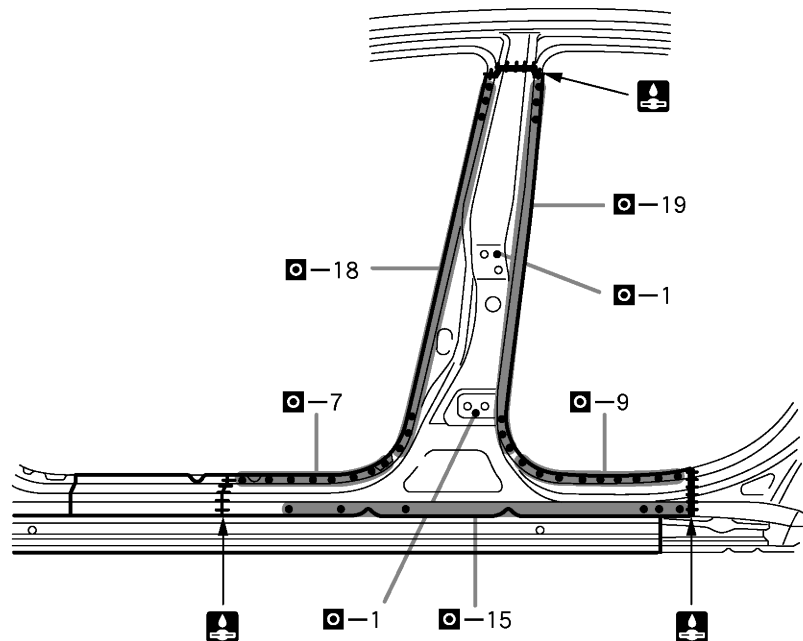
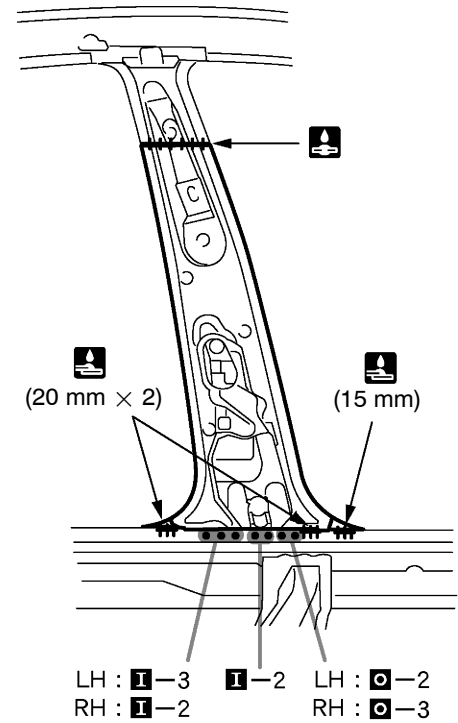
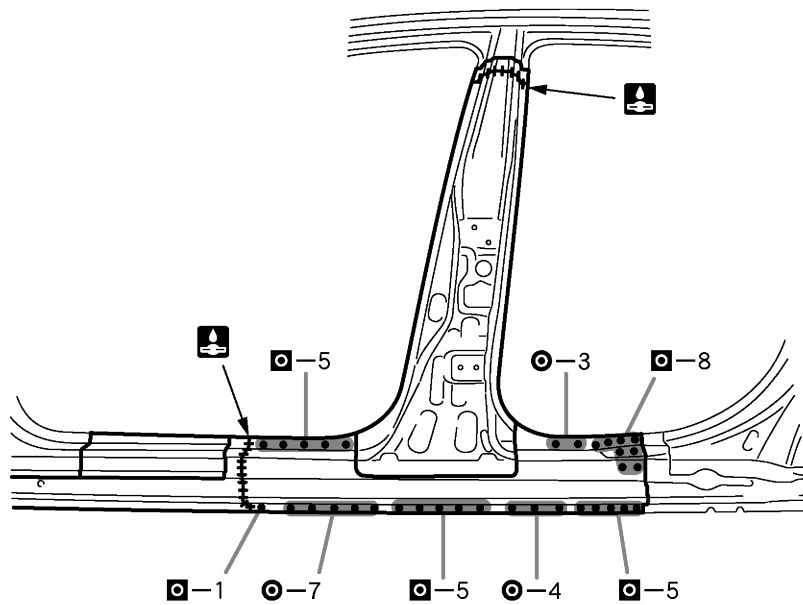
1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

PART NAME

[A] Rocker Outer Panel [B] Center Body Pillar Reinforcement

[C] Center Body Inner Pillar

9 mm (0.35 in.) 20 mm (0.79 in.) 300 mm (11.81 in.)



F22241

POINT

- 1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.
- 2 After welding the reinforcement to the vehicle side, install the outer panel.

15 mm (0.59 in.)

20 mm (0.79 in.)