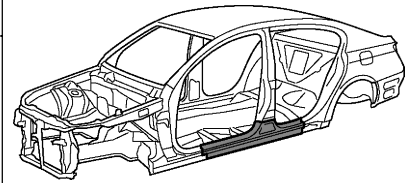
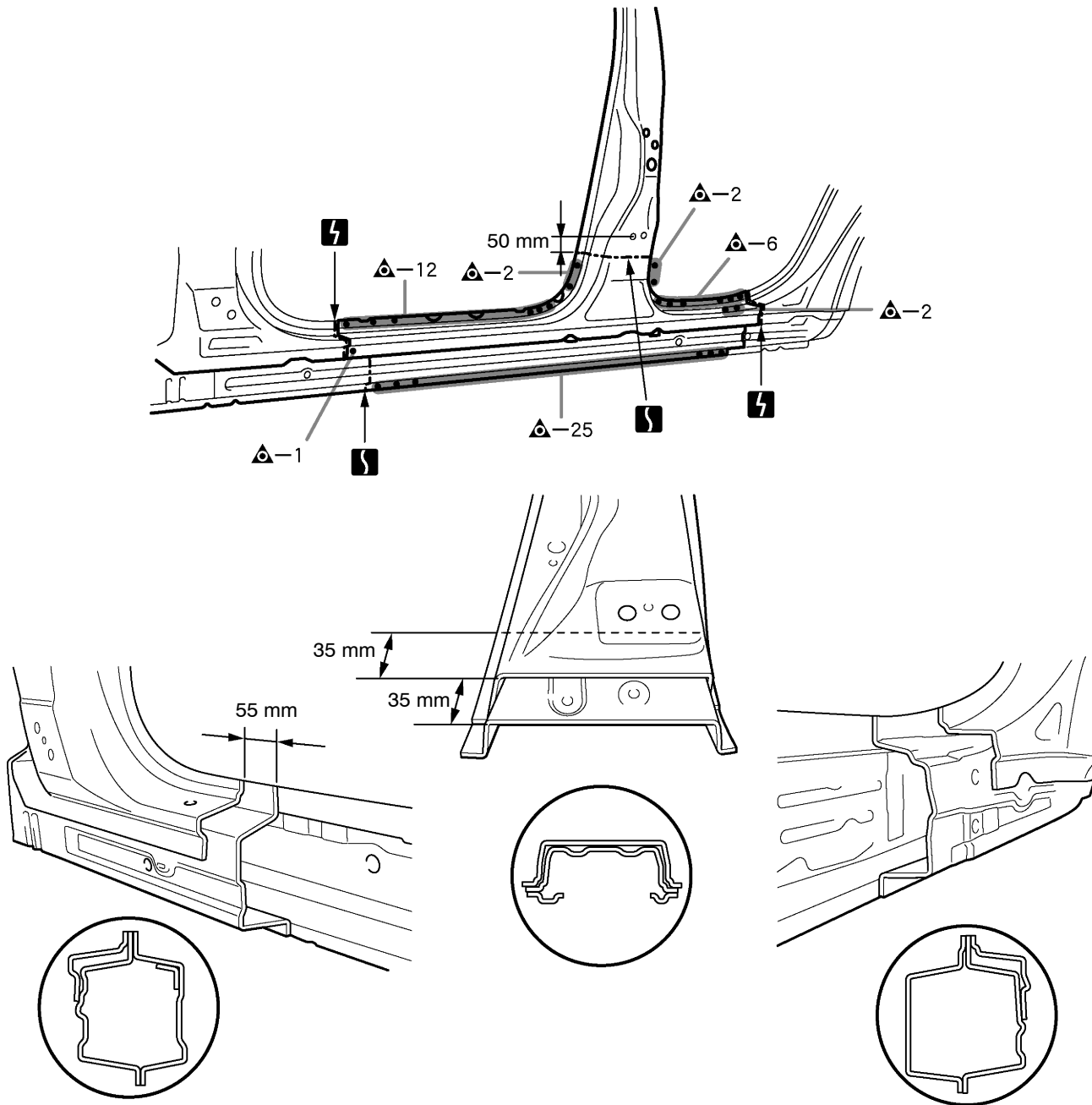


REPLACEMENT



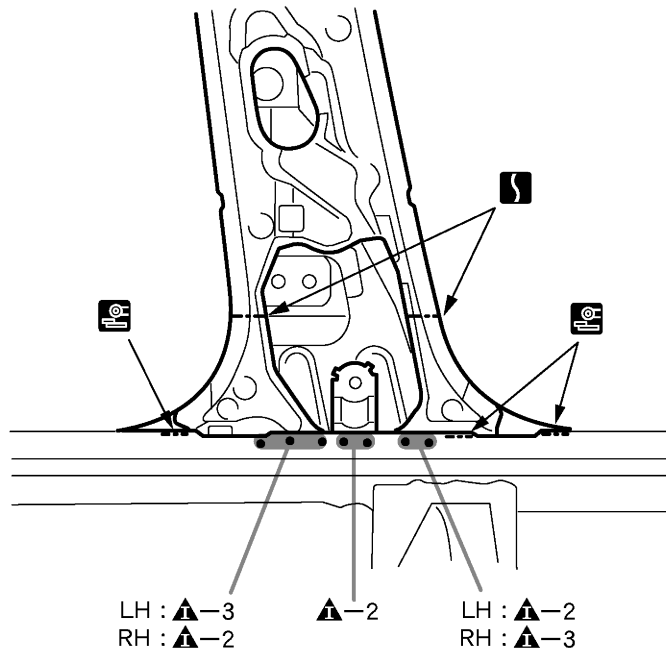
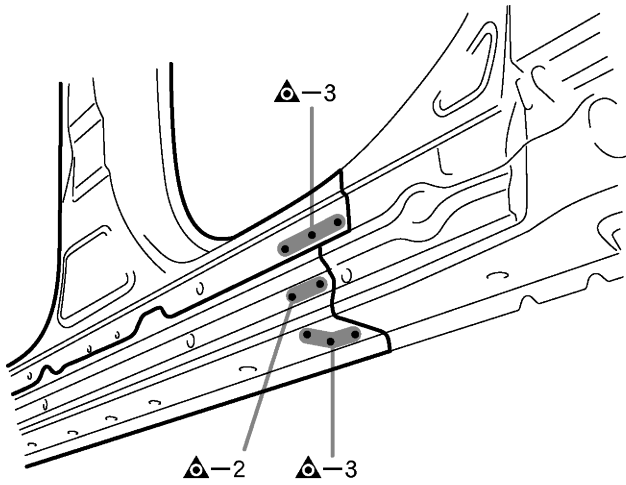
F22250A

REMOVAL



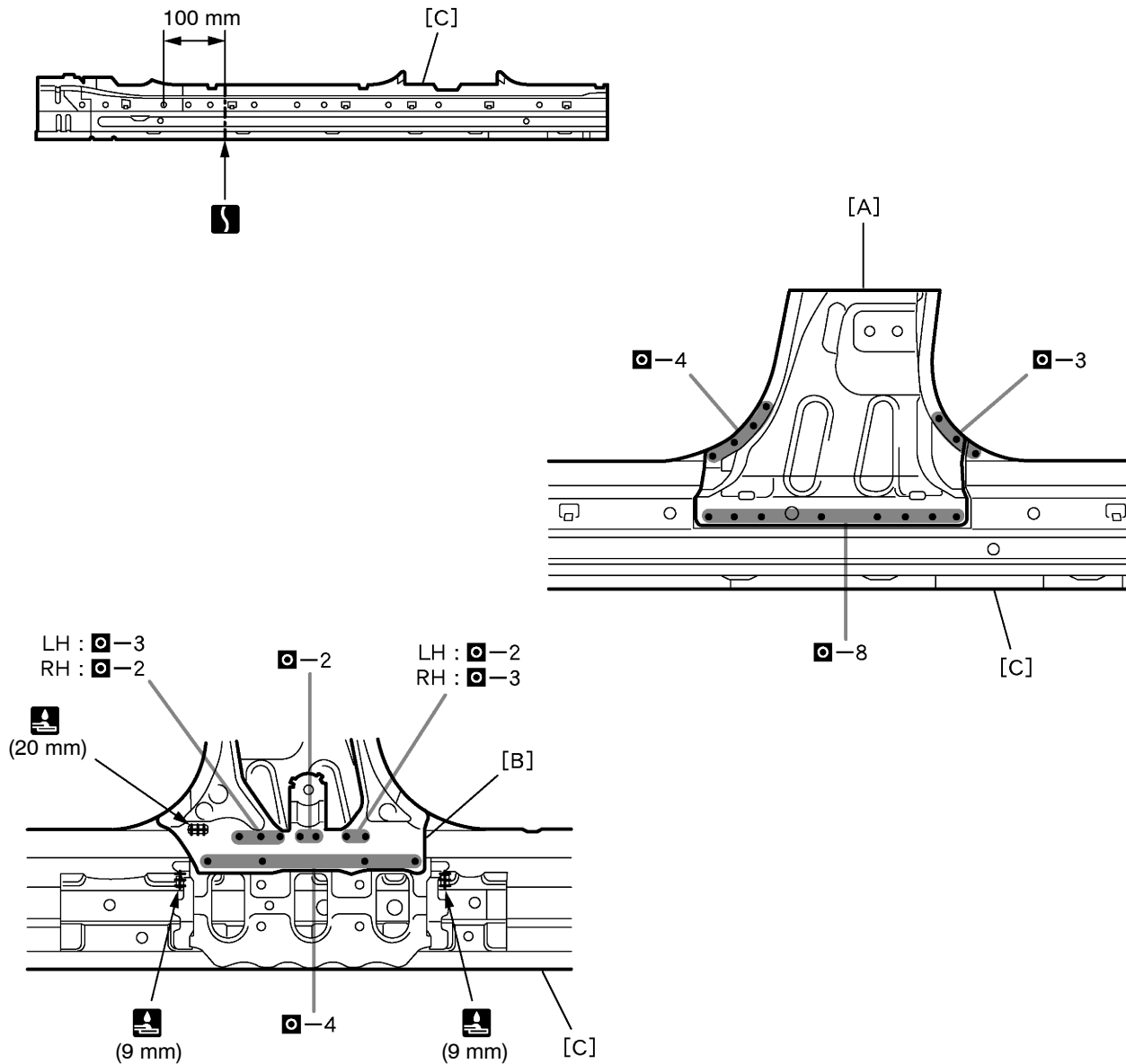
F22250

55 mm (2.17 in.)



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



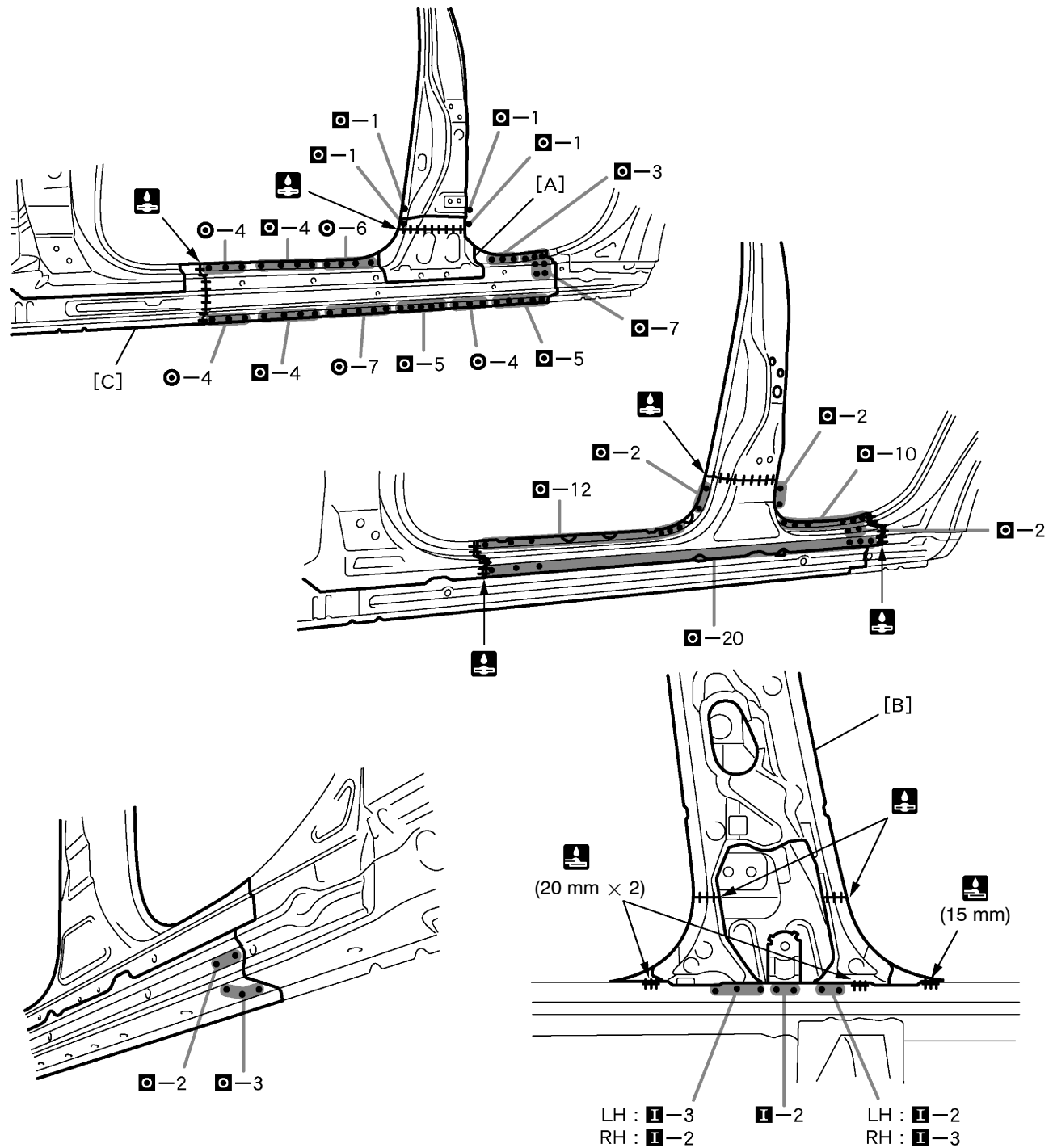
F22252

POINT

1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

PART NAME

[A] Center Body Pillar Reinforcement	[B] Center Body Inner Pillar	[C] Rocker Outer Panel
9 mm (0.35 in.)	20 mm (0.79 in.)	100 mm (3.94 in.)



F22253

POINT

- 1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.
- 2 After welding the [A], [B] and [C] to the vehicle side, install the outer panel.

PART NAME

[A] Center Body Pillar Reinforcement [B] Center Body Inner Pillar [C] Rocker Outer Panel

15 mm (0.59 in.)

20 mm (0.79 in.)