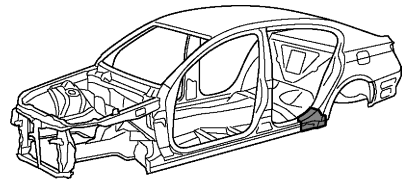


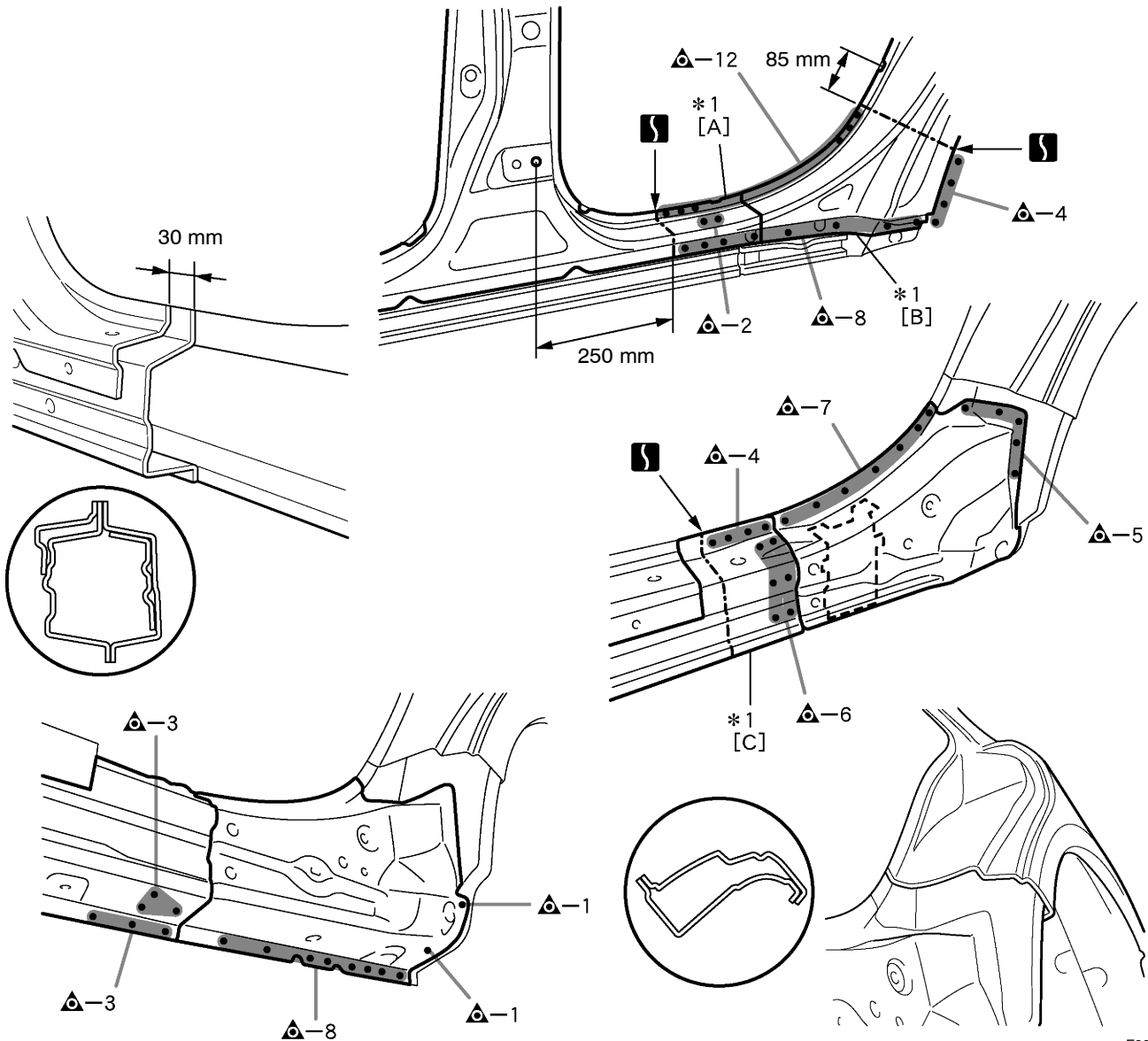
ROCKER PANEL NO.5 REINFORCEMENT (CUT)

REPLACEMENT



F22254A

REMOVAL



F22254

POINT

- 1 *1: Reuse
- 2 Remove the [C] at the same time.

PART NAME

[A] Center Body Outer Pillar [B] Quarter Panel [C] Rocker Outer Panel

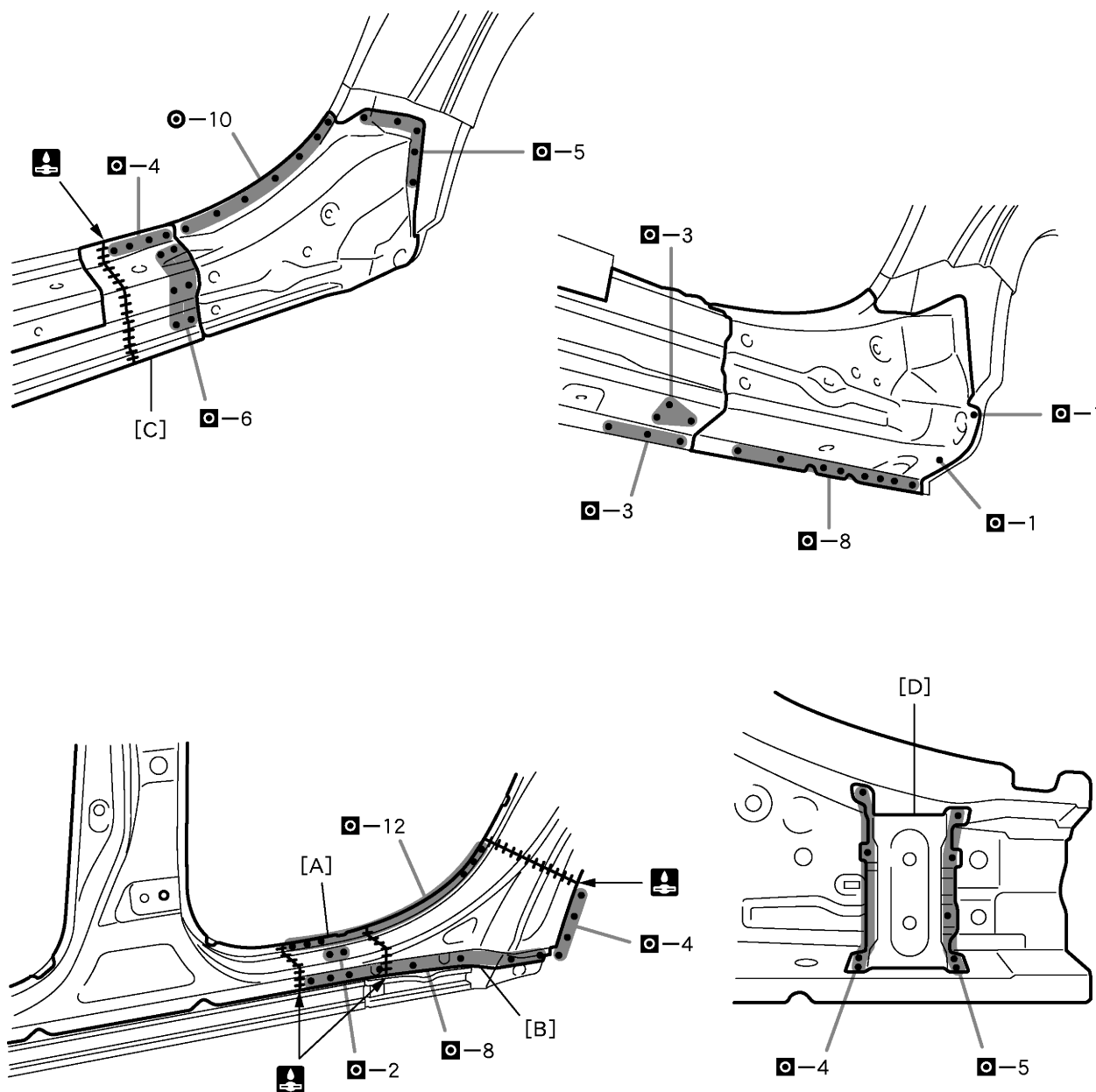
30 mm (1.18 in.)

85 mm (3.35 in.)

250 mm (9.84 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F22255

POINT

- 1 Inspect the fitting of the rear door, etc., before welding, since this affects the appearance of the finish.

PART NAME

- [A] Center Body Outer Pillar [B] Quarter Panel [C] Rocker Outer Panel
 [D] Rocker Panel Outer Reinforcement