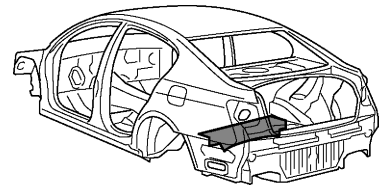


REAR FLOOR NO.1 CROSSMEMBER (ASSY)**REPLACEMENT**

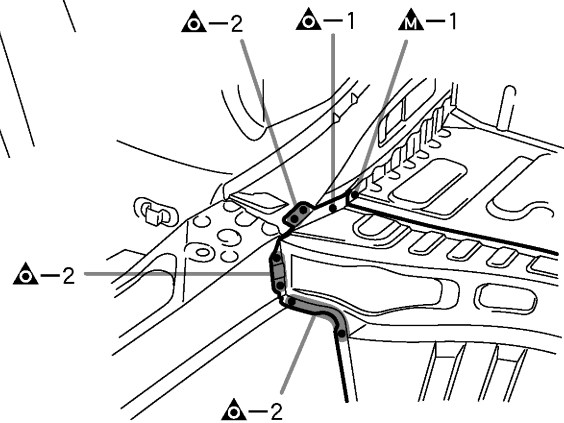
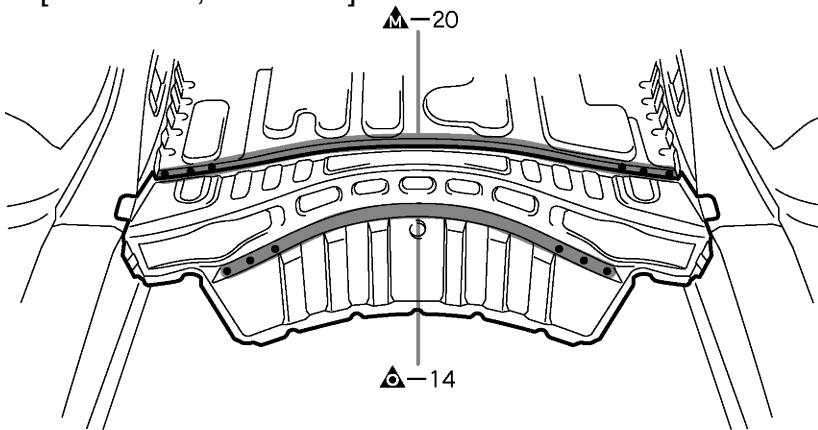
With the rear floor pan removed.



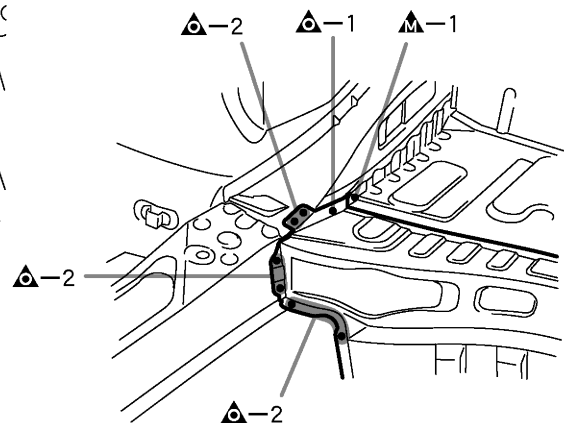
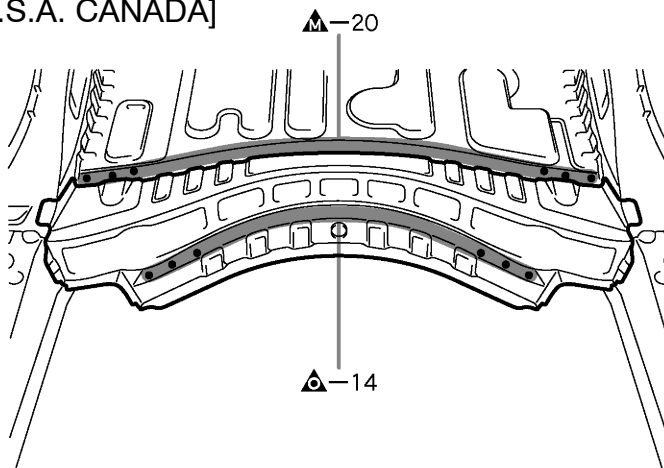
F22271A

REMOVAL

[Ex. U.S.A., CANADA]



[U.S.A. CANADA]

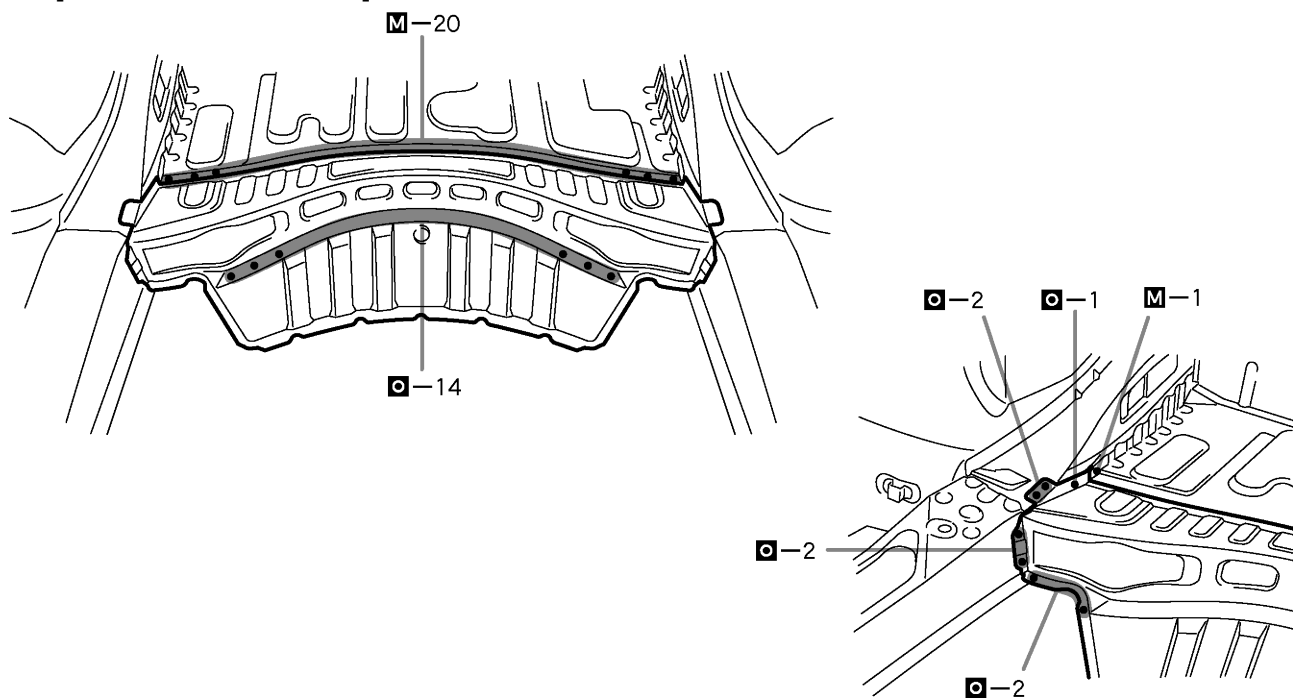


F22271

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

[Ex. U.S.A., CANADA]



[U.S.A., CANADA]

