

FRONT SIDE MEMBER (CUT-P)

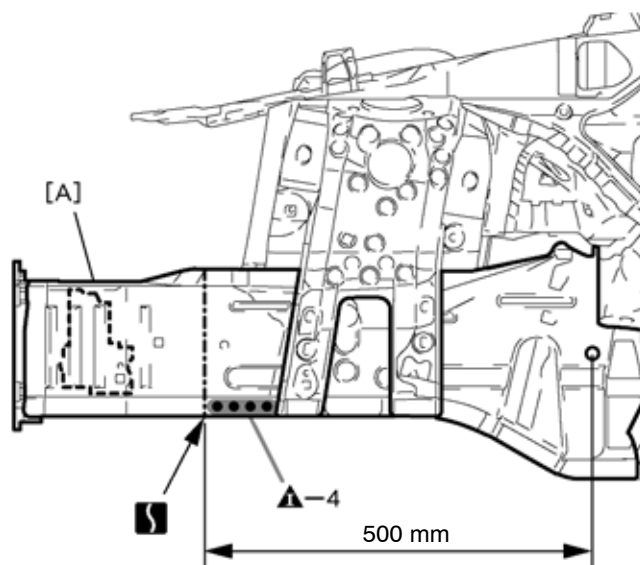
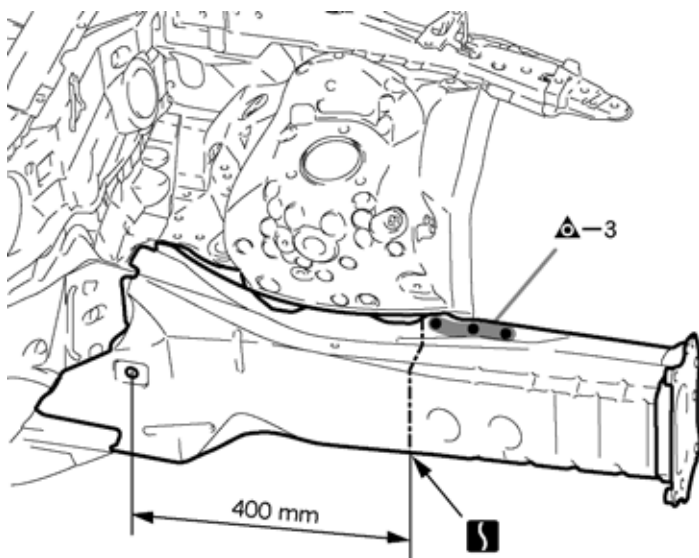
REPLACEMENT

With the front fender front apron removed.



F24510A

REMOVAL



F24510

POINT

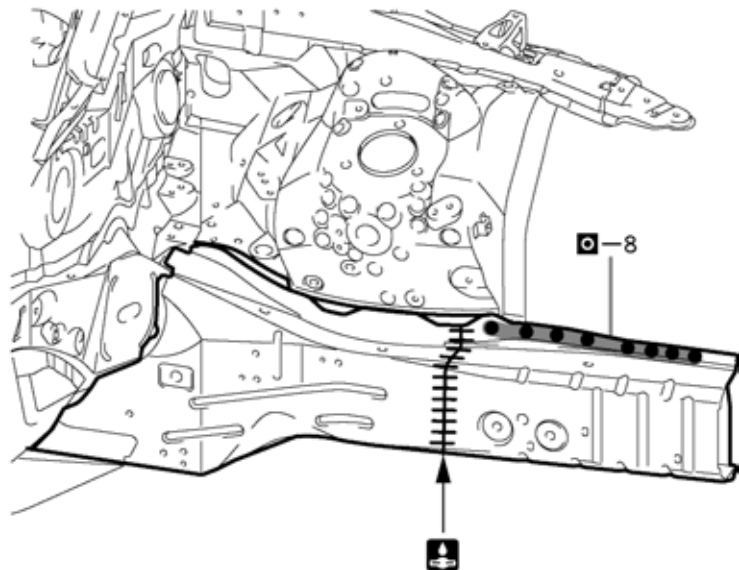
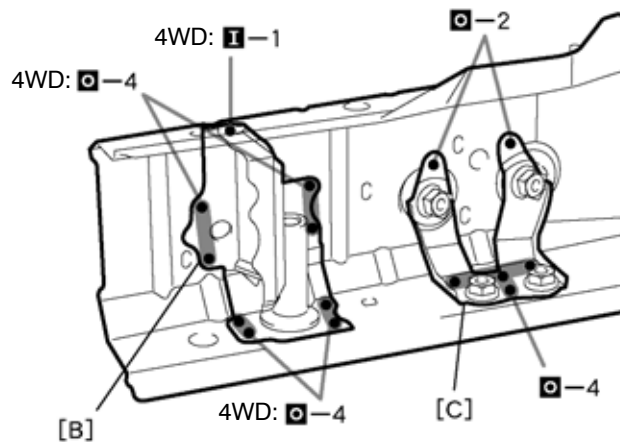
1 Remove [A] at the same time.

PART NAME

[A] Front Side Member Outer Plate
 400 mm (15.75 in.) 500 mm (19.69 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

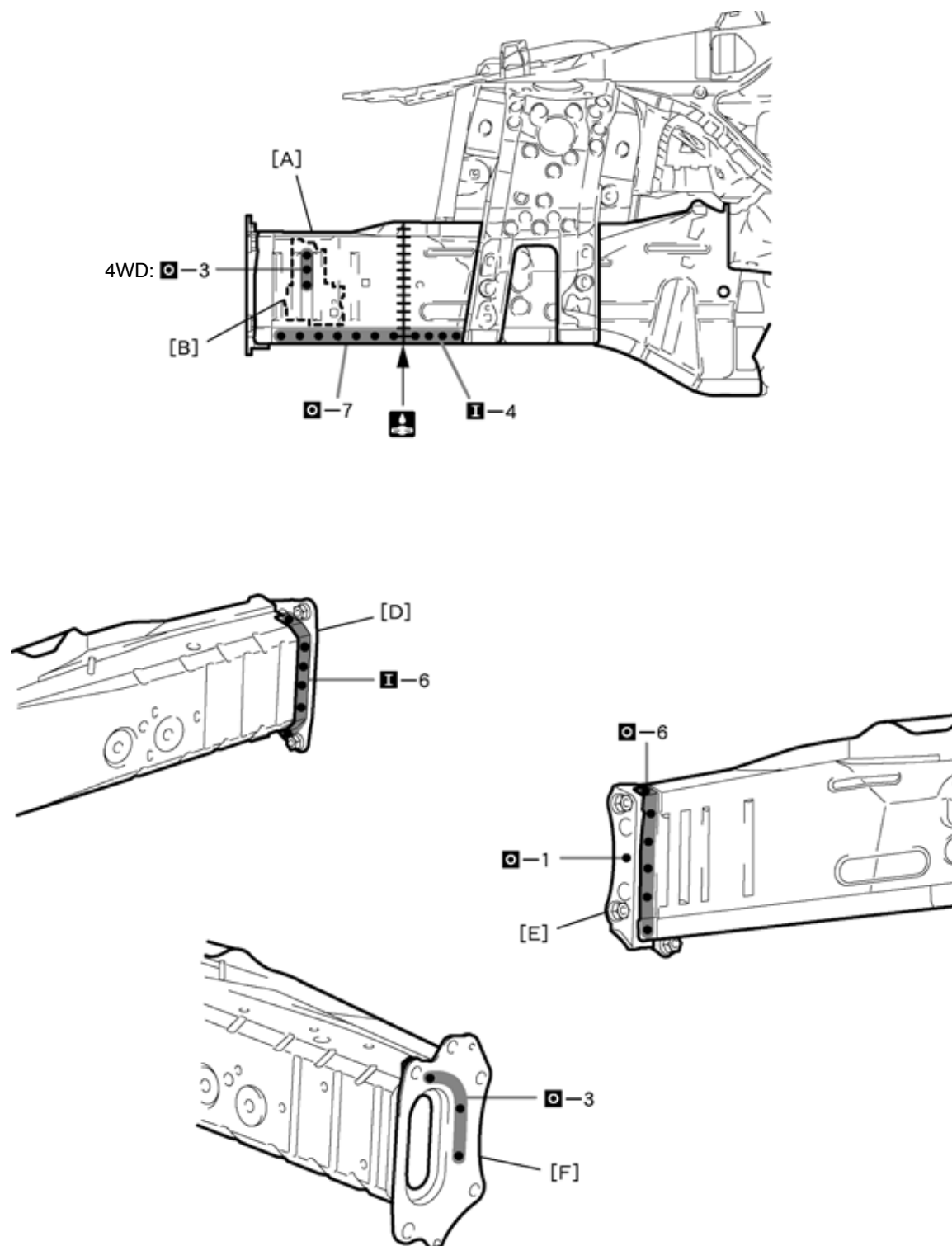


F24511

PART NAME

[B] Front Side Member No.2 Reinforce (4WD only)

[C] Front Side Member No.4 Plate



F24512

PART NAME

- | | |
|-----------------------------------|---|
| [A] Front Side Member Outer Plate | [B] Front Side Member No.2 Reinforce (4WD only) |
| [D] Front Bumper Arm Support | [E] Front Side Member No.1 Reinforcement |
| [F] Front Bumper Arm Retainer | |