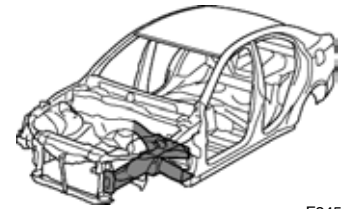


FRONT SIDE MEMBER (CUT)

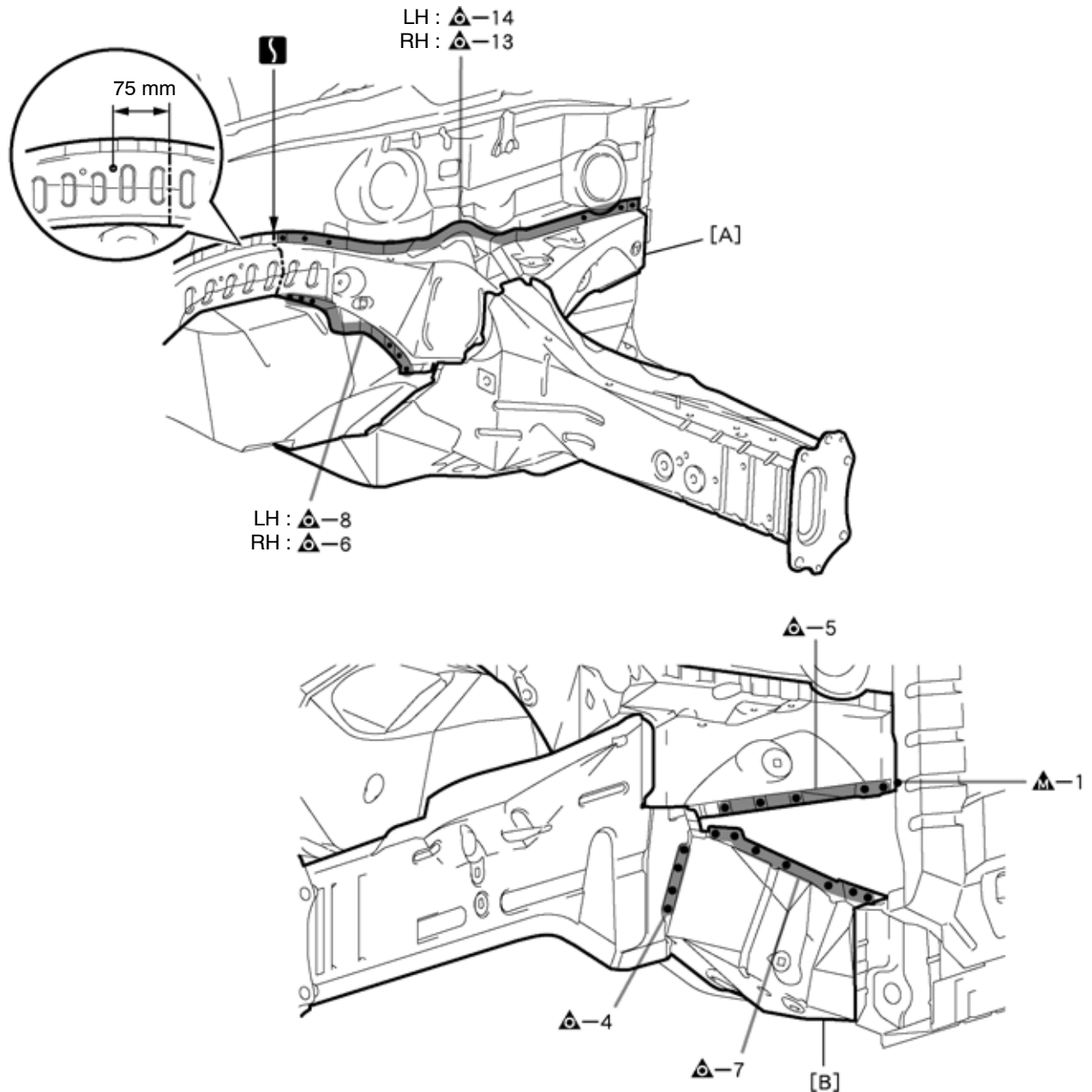
REPLACEMENT

With the front fender apron removed.



F24513A

REMOVAL



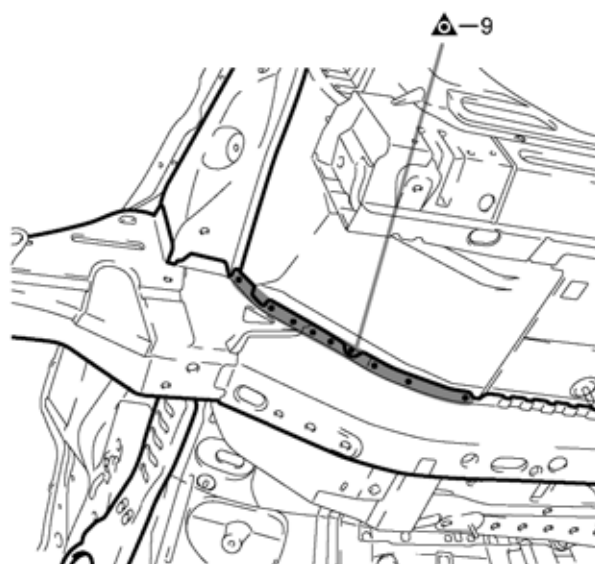
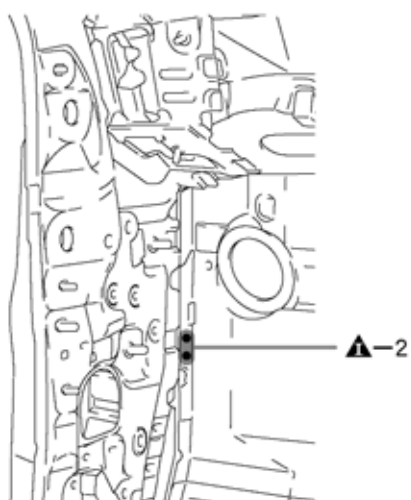
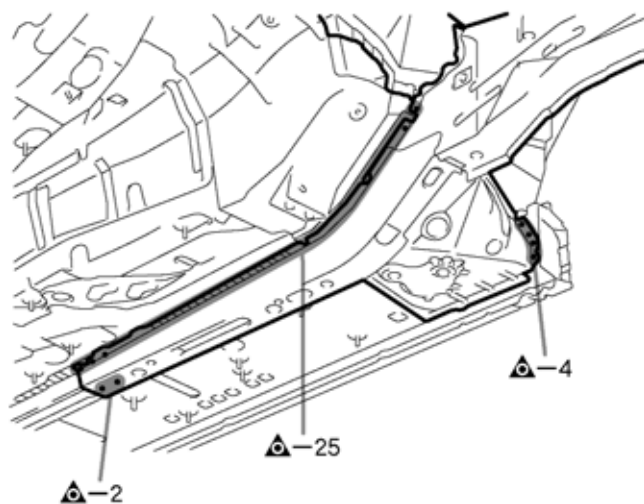
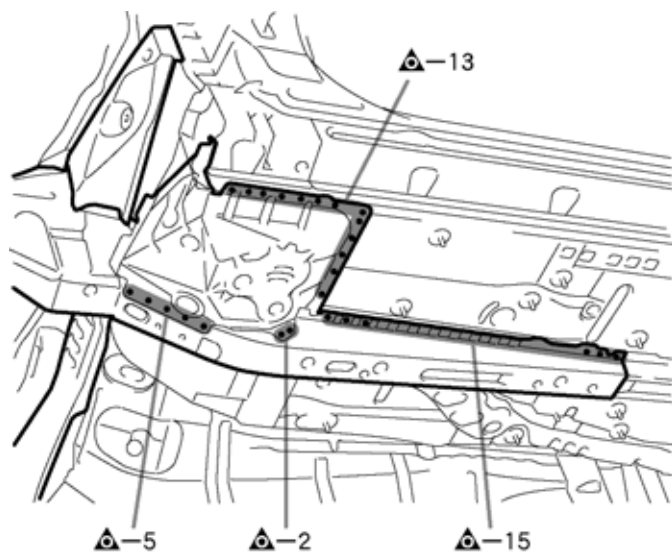
F24513

POINT

- 1 After removing [B], remove the front side member.
- 2 Remove [A] at the same time.

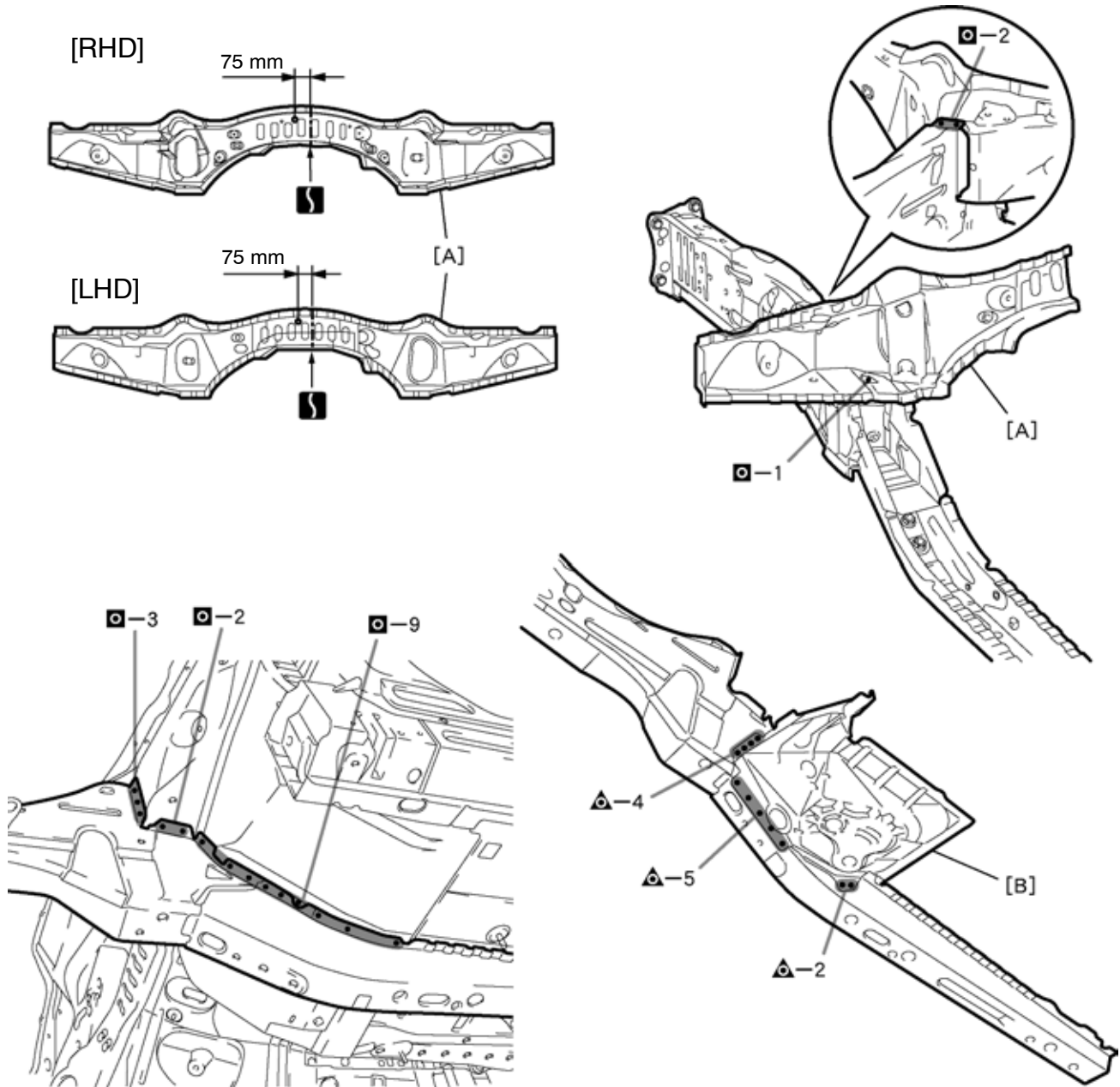
PART NAME

[A] Floor No.3 Crossmember [B] Torque Front Box
75 mm (2.95 in.)



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



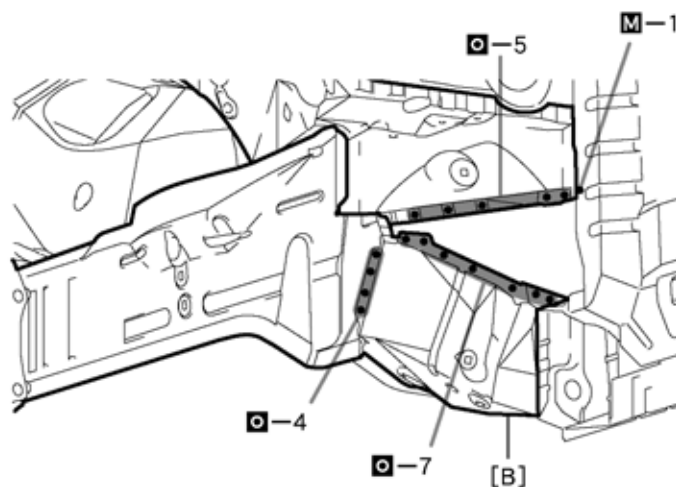
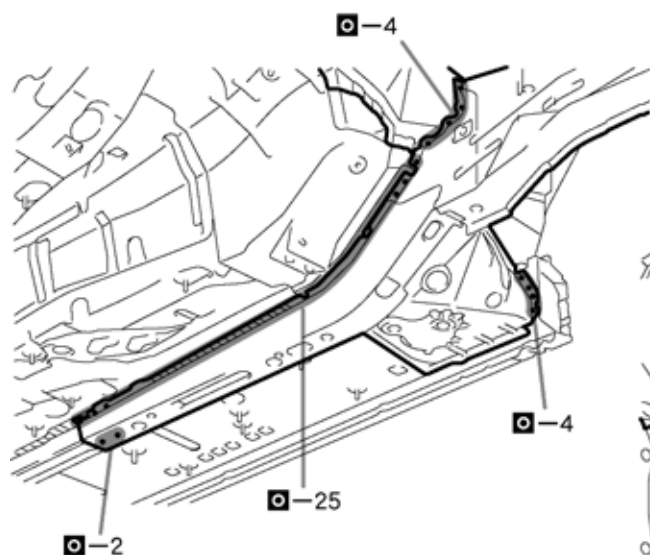
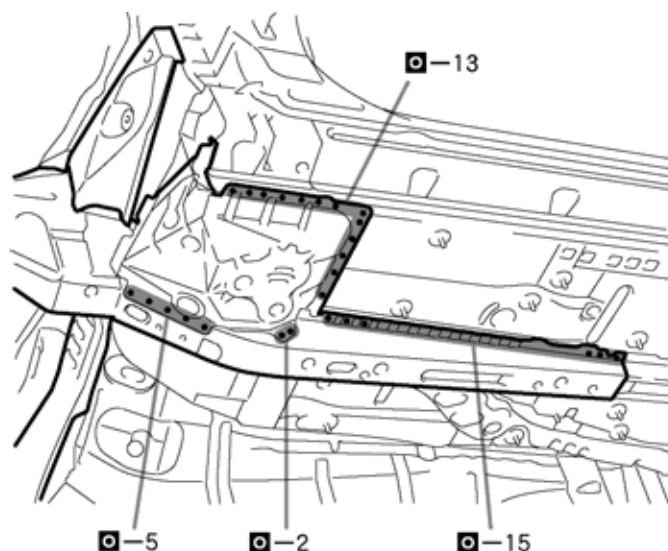
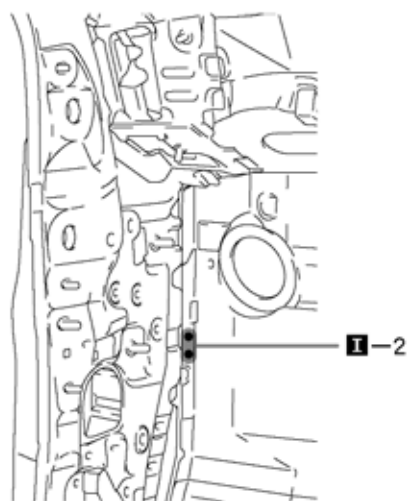
F24515

POINT

- 1 Remove [B] from the new parts of the front side member.

PART NAME

- [A] Floor No.3 Crossmember [B] Torque Front Box
75 mm (2.95 in.)



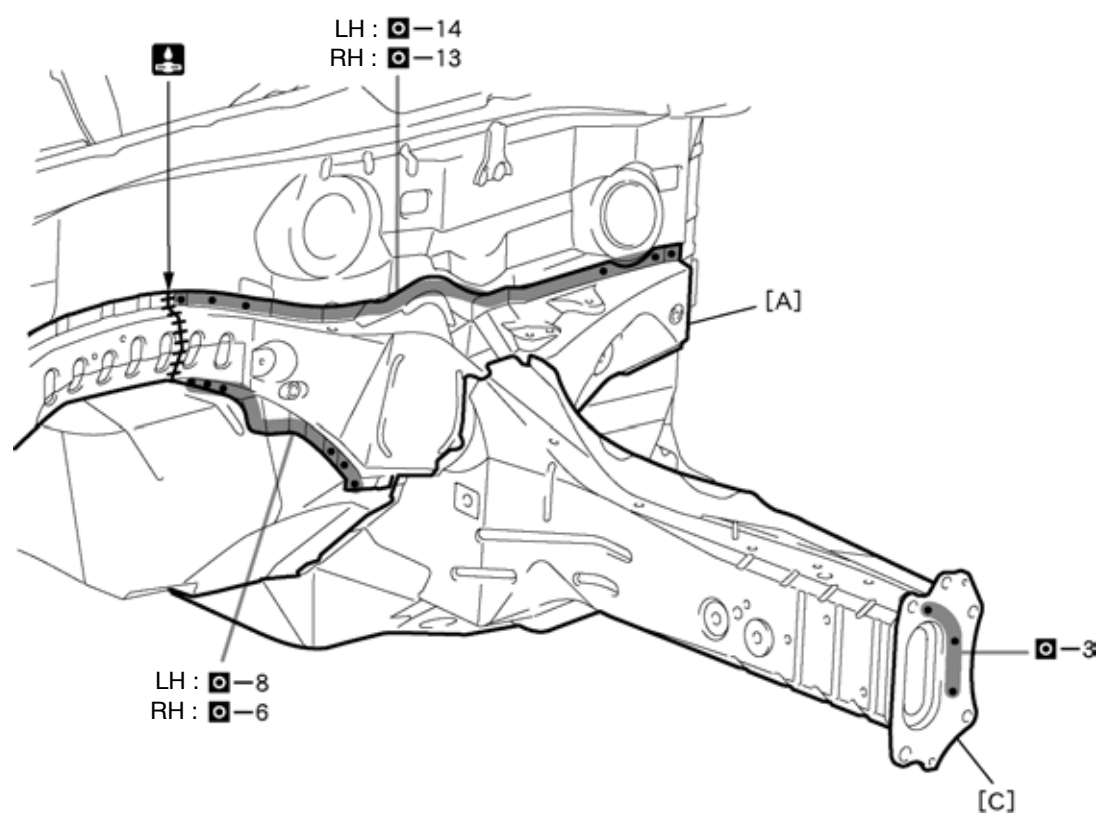
F24516

POINT

- 1 After welding the front side member to the vehicle side, install the [B].
- 2 Make sure to attach correctly in accordance with the body dimension diagram as this part affects the front wheel alignment.

PART NAME

[B] Torque Front Box



F24517

PART NAME

[A] Floor No.3 Crossmember

[C] Front Bumper Arm Retainer