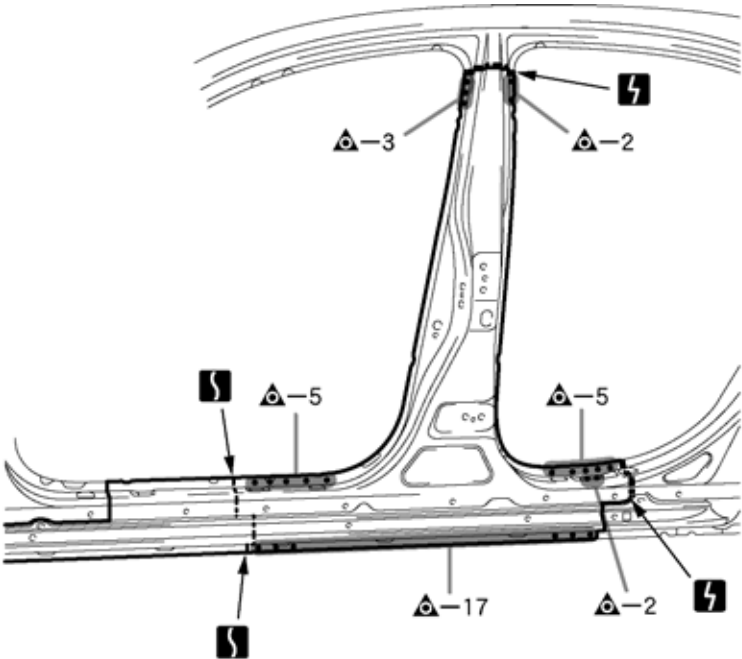
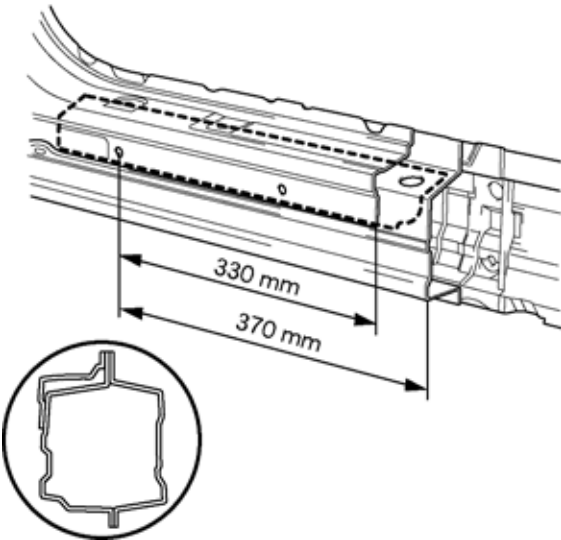
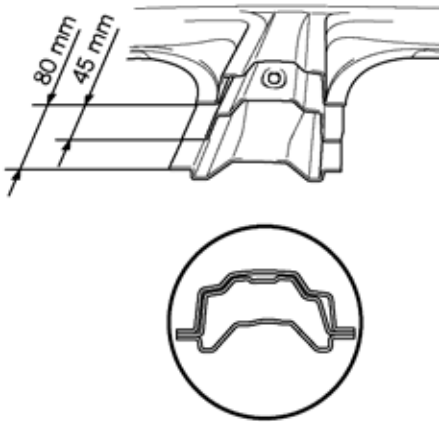
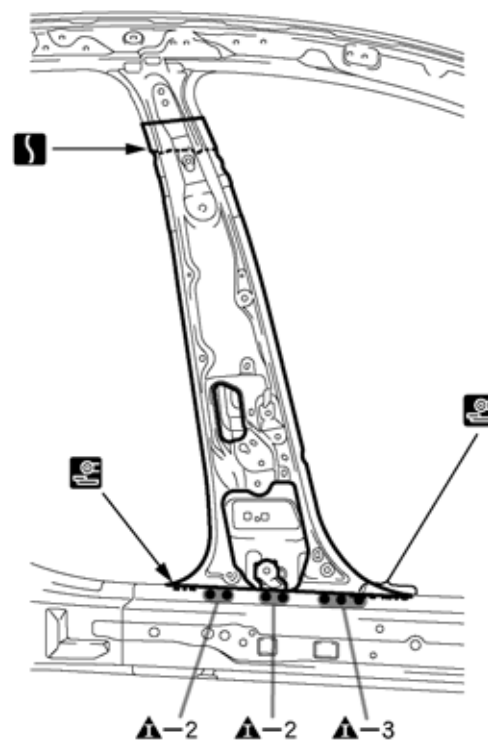
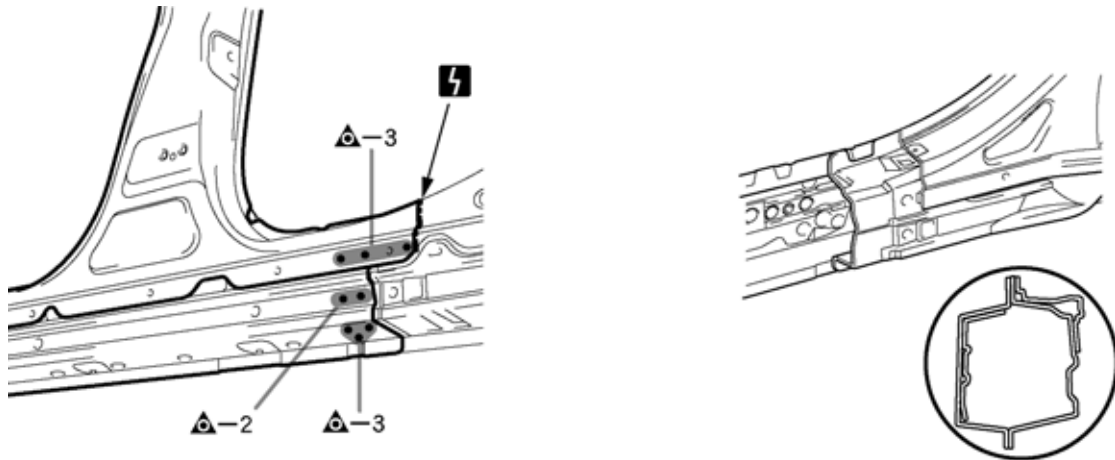
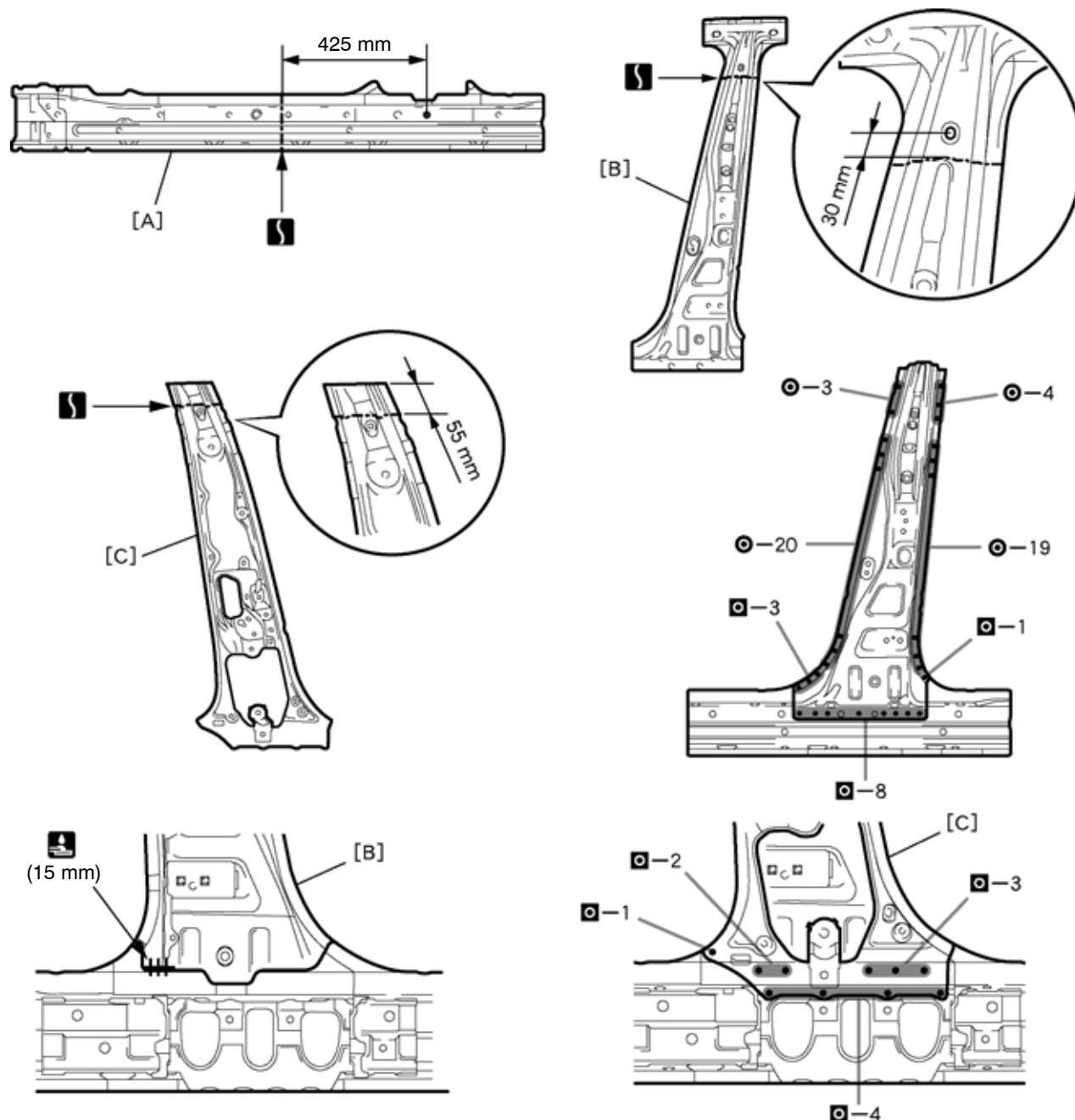


CENTER BODY PILLAR (CUT) REPLACEMENT REMOVAL	 F24534A    F24534
POINT 1 Take care not to damage the internal reinforcement. 45 mm (1.77 in.) 80 mm (3.15 in.) 330 mm (12.99 in.) 370 mm (14.57 in.)	



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



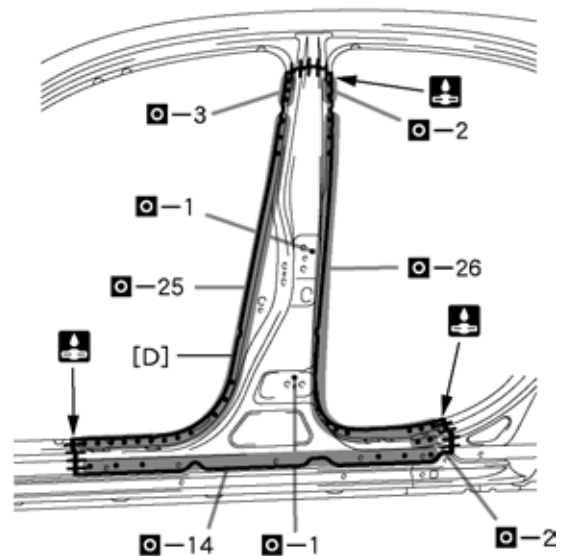
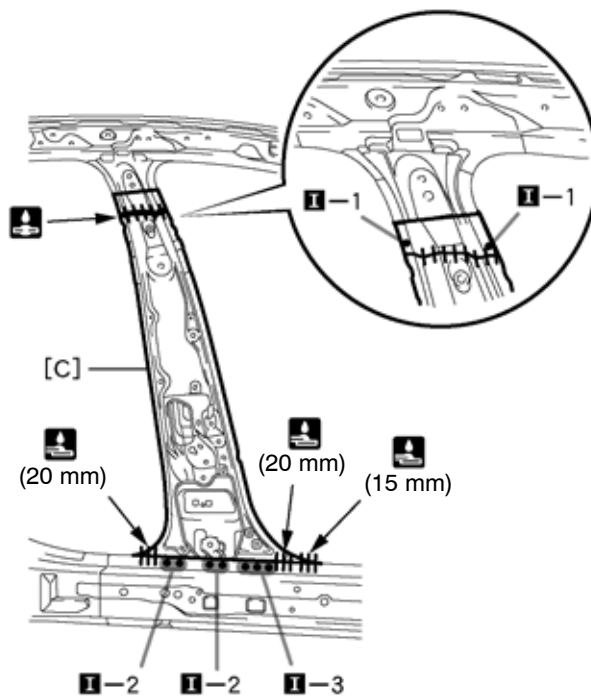
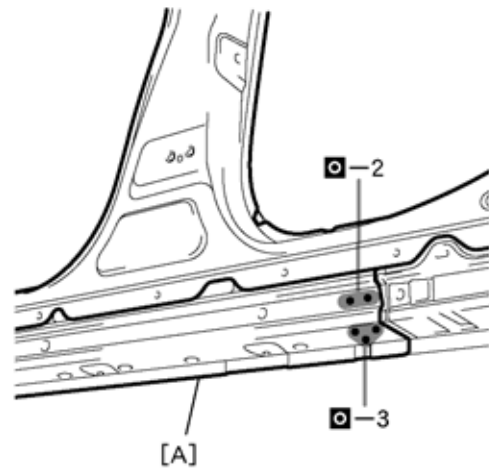
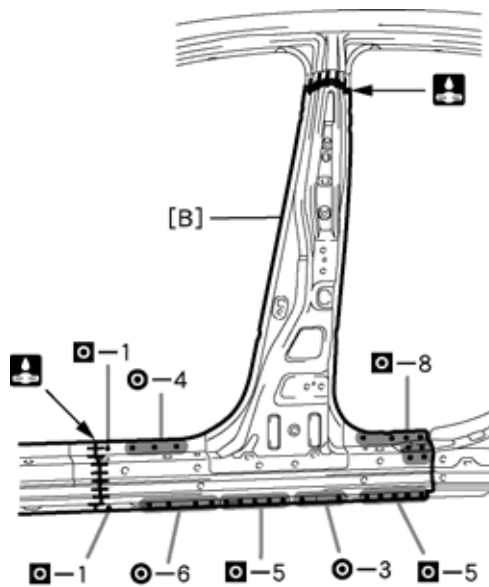
F24536

POINT

- 1 Before temporarily installing the new parts, weld [A], [B] and [C] with the standard number of welding points.

PART NAME

[A] Rocker Outer panel	[B] Center Body Pillar Reinforcement	[C] Center Body Inner Pillar
15 mm (0.59 in.)	30 mm (1.18 in.)	425 mm (16.73 in.)



F24537

POINT

- 1 Inspect the fitting of the front door, rear door and other related parts before welding as this affects the appearance of the finish.
- 2 After welding [A], [B] and [C] to the vehicle side, install [D].

PART NAME

- [A] Rocker Outer Panel [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar
 [D] Center Body Outer Pillar

15 mm (0.59 in.)

20 mm (0.79 in.)