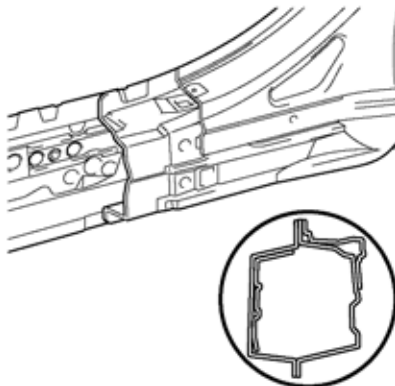
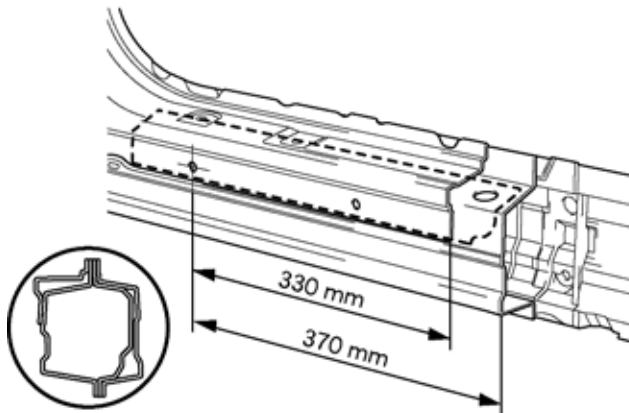
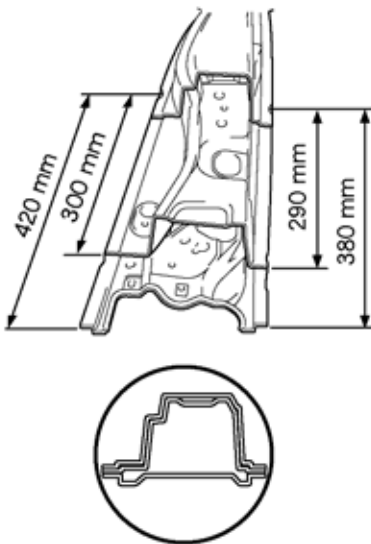
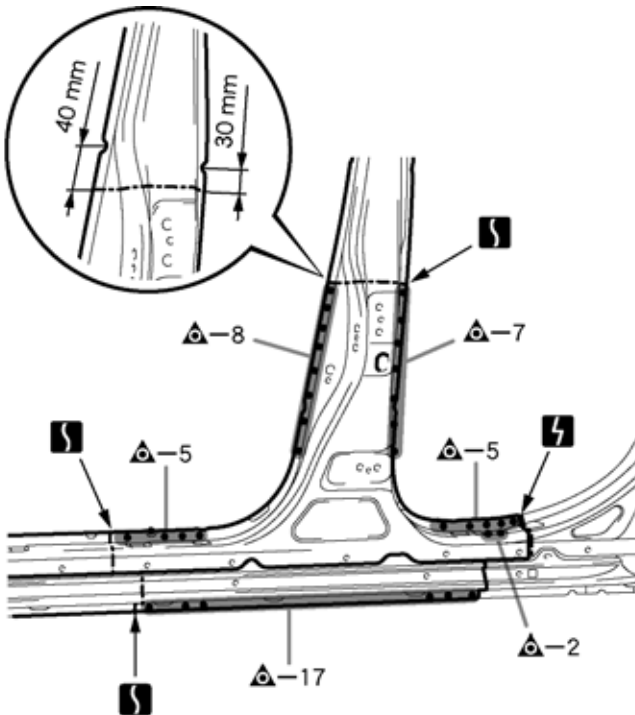
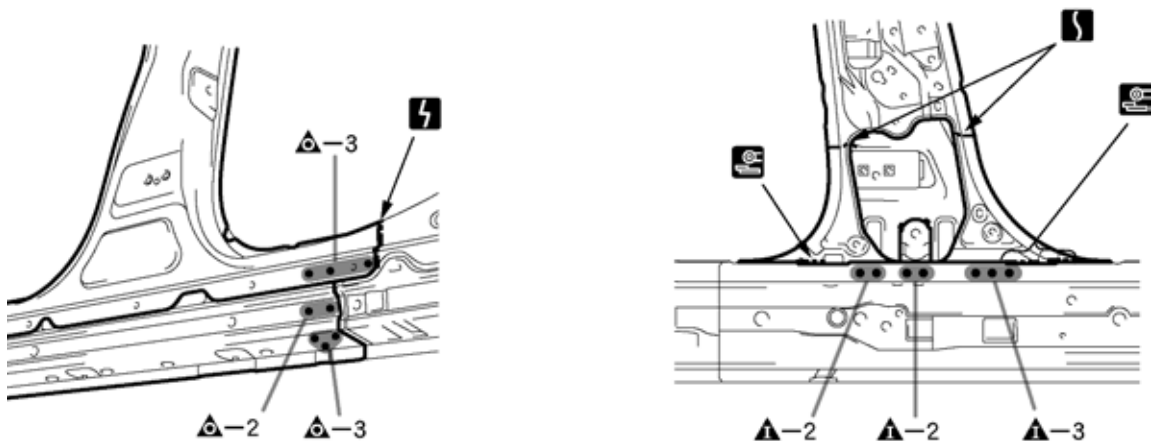
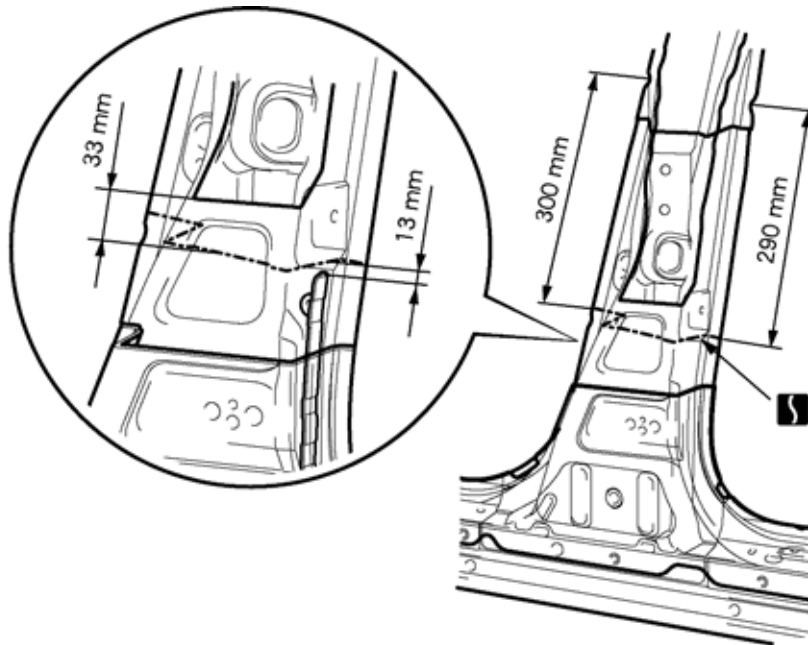


ROCKER OUTER PANEL (CUT-H)		 F24544A
REPLACEMENT		
REMOVAL		
		
F24544		

30 mm (1.18 in.)	40 mm (1.57 in.)	290 mm (11.42 in.)	300 mm (11.81 in.)	330 mm (12.99 in.)
370 mm (14.57 in.)	380 mm (14.96 in.)	420 mm (16.54 in.)		



F24545

POINT

- 1 Take care not to damage the internal reinforcement.

13 mm (0.51 in.)

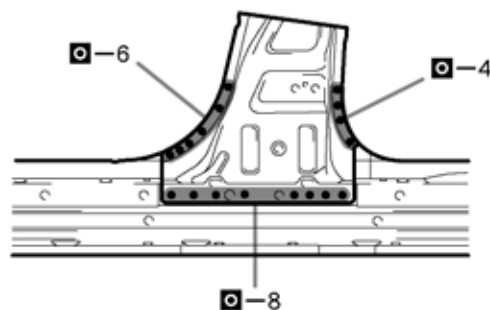
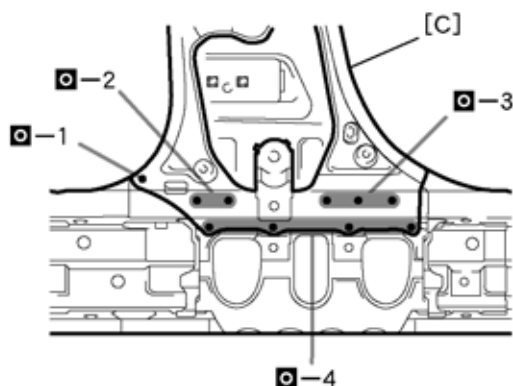
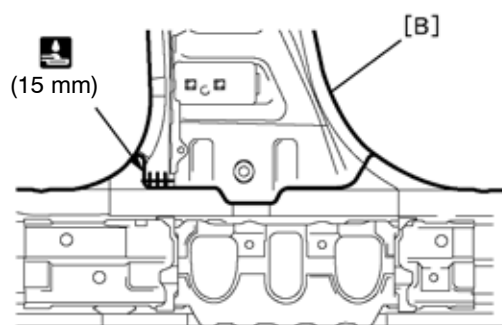
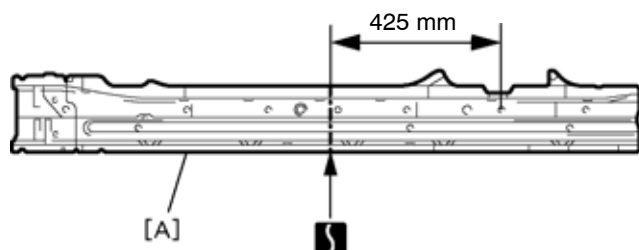
33 mm (1.30 in.)

290 mm (11.42 in.)

300 mm (11.81 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



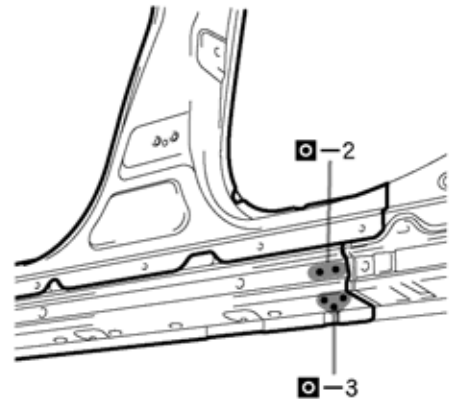
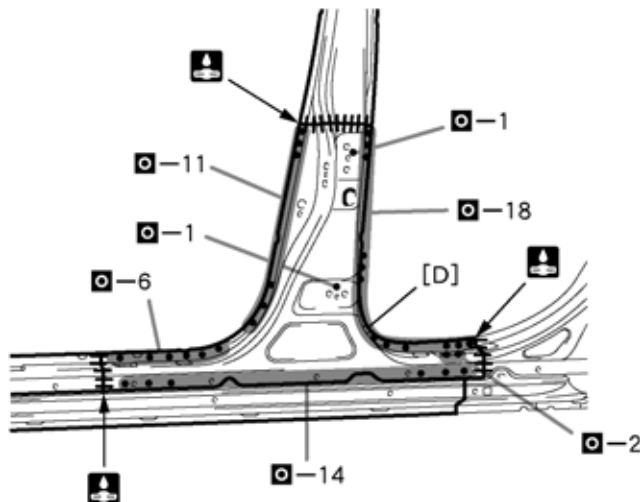
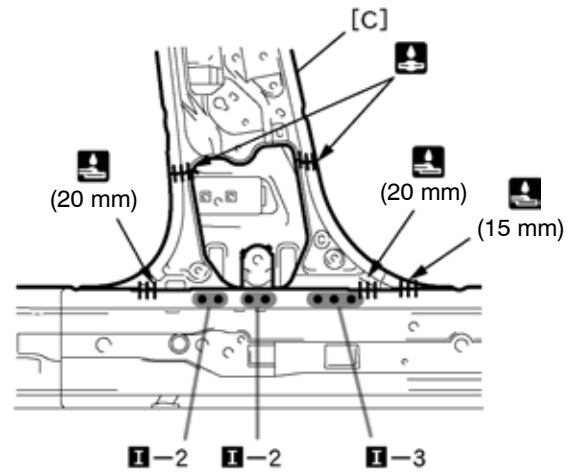
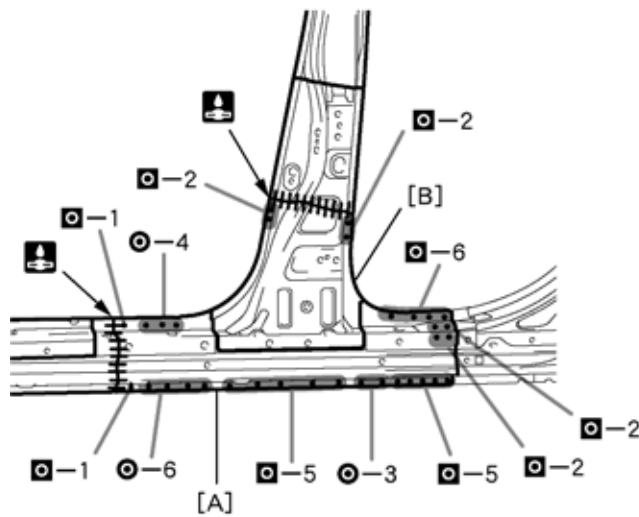
F24546

POINT

- 1 Before temporarily installing the new parts, weld [A], [B] and [C] with the standard number of welding points.

PART NAME

[A] Rocker Outer Panel	[B] Center Body Pillar Reinforcement	[C] Center Body Inner Pillar
15 mm (0.59 in.)	425 mm (16.73 in.)	



F24547

POINT

- 1 Inspect the fitting of the front door, rear door and other related parts before welding as this affects the appearance of the finish.
- 2 After welding [A], [B] and [C] to the vehicle side, install [D].

PART NAME

- [A] Rocker Outer Panel [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar
 [D] Center Body Outer Pillar

15 mm (0.59 in.)

20 mm (0.79 in.)