

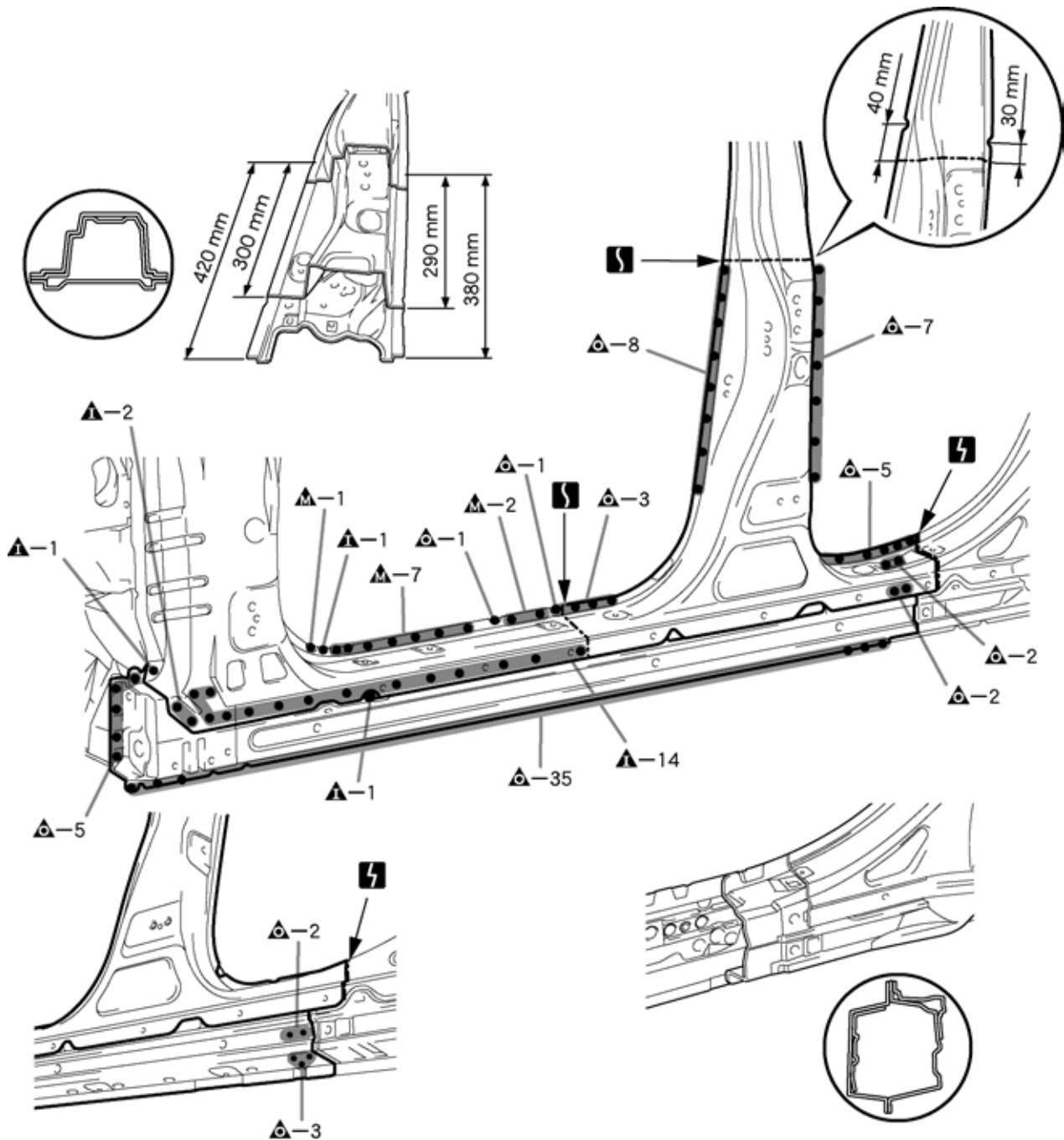
ROCKER OUTER PANEL (CUT)

REPLACEMENT



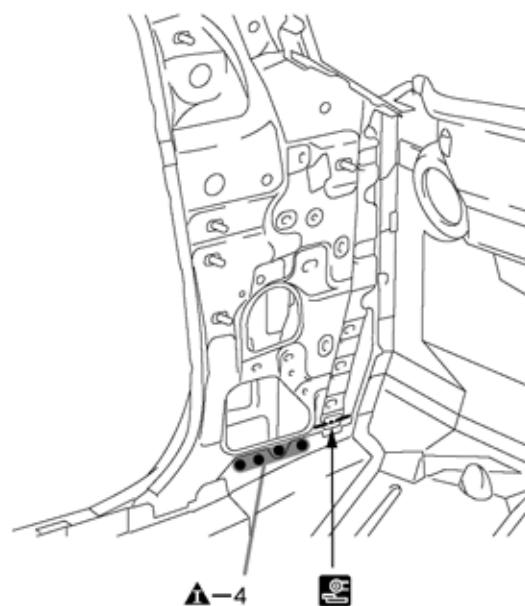
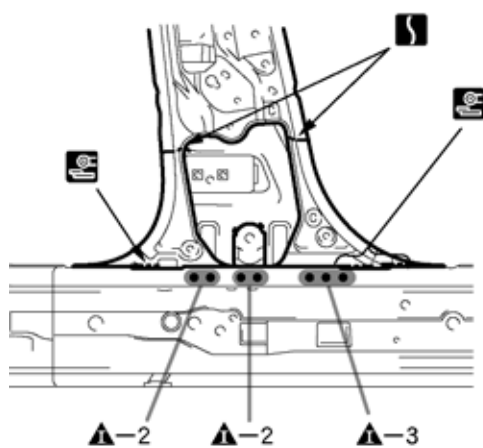
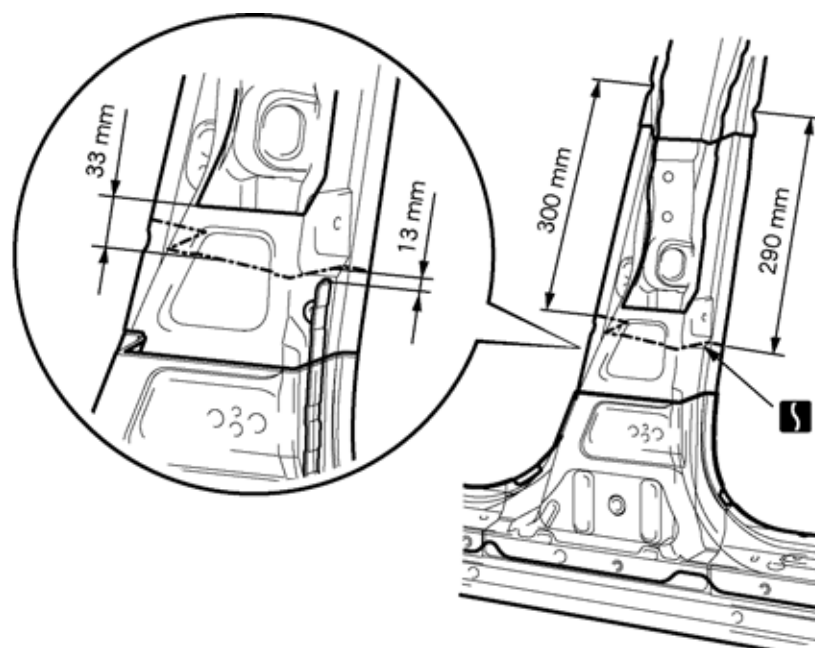
F24548A

REMOVAL



F24548

290 mm (11.42 in.) 300 mm (11.81 in.) 380 mm (14.96 in.) 420 mm (16.54 in.)



F24549

POINT

- 1 Take care not to damage the internal reinforcement.

13 mm (0.51 in.)

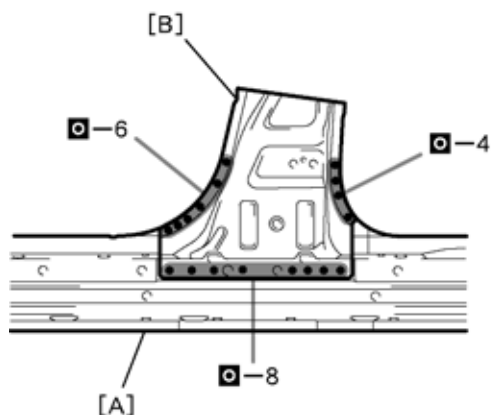
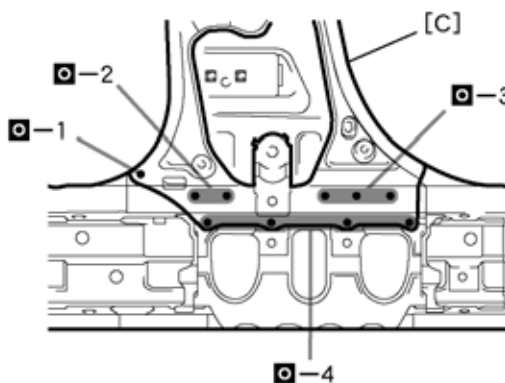
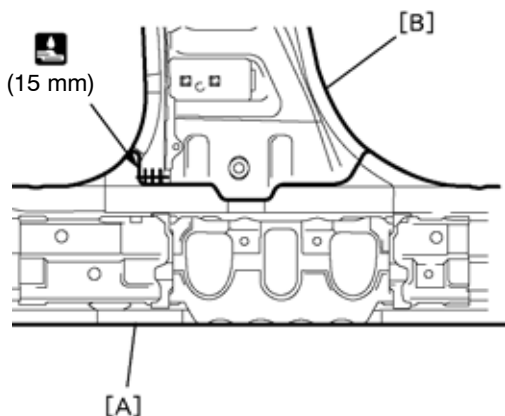
33 mm (1.30 in.)

290 mm (11.42 in.)

300 mm (11.81 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



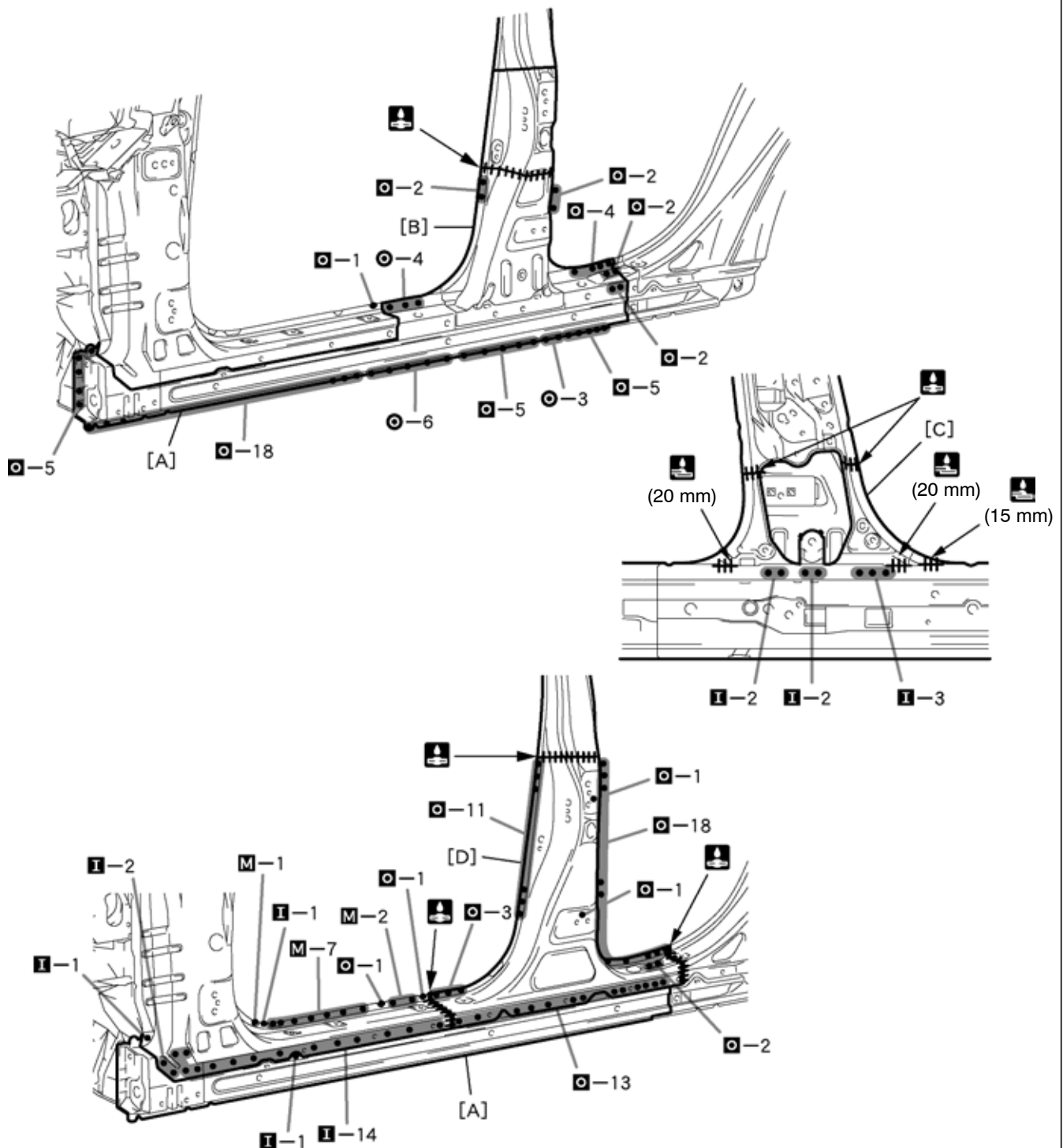
F24550

POINT

- 1 Before temporarily installing the new parts, weld [A], [B] and [C] with the standard number of welding points.

PART NAME

[A] Rocker Outer Panel 15 mm (0.59 in.) [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar



F24551

POINT

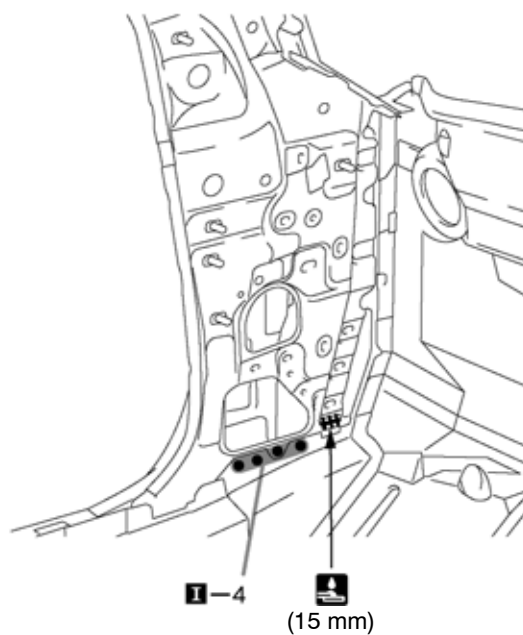
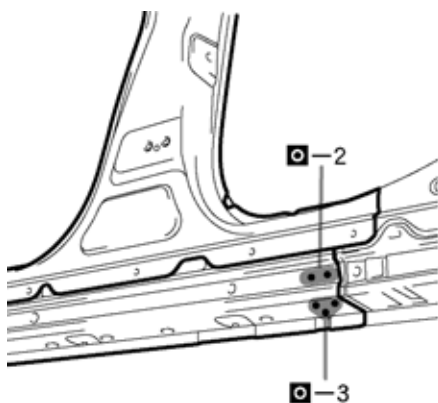
- 1 Inspect the fitting of the front door, rear door and other related parts before welding as this affects the appearance of the finish.
- 2 After welding [A], [B] and [C] to the vehicle side, install [D].

PART NAME

- [A] Rocker Outer Panel [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar
 [D] Center Body Outer Pillar

15 mm (0.59 in.)

20 mm (0.79 in.)



F24552

15 mm (0.59 in.)