

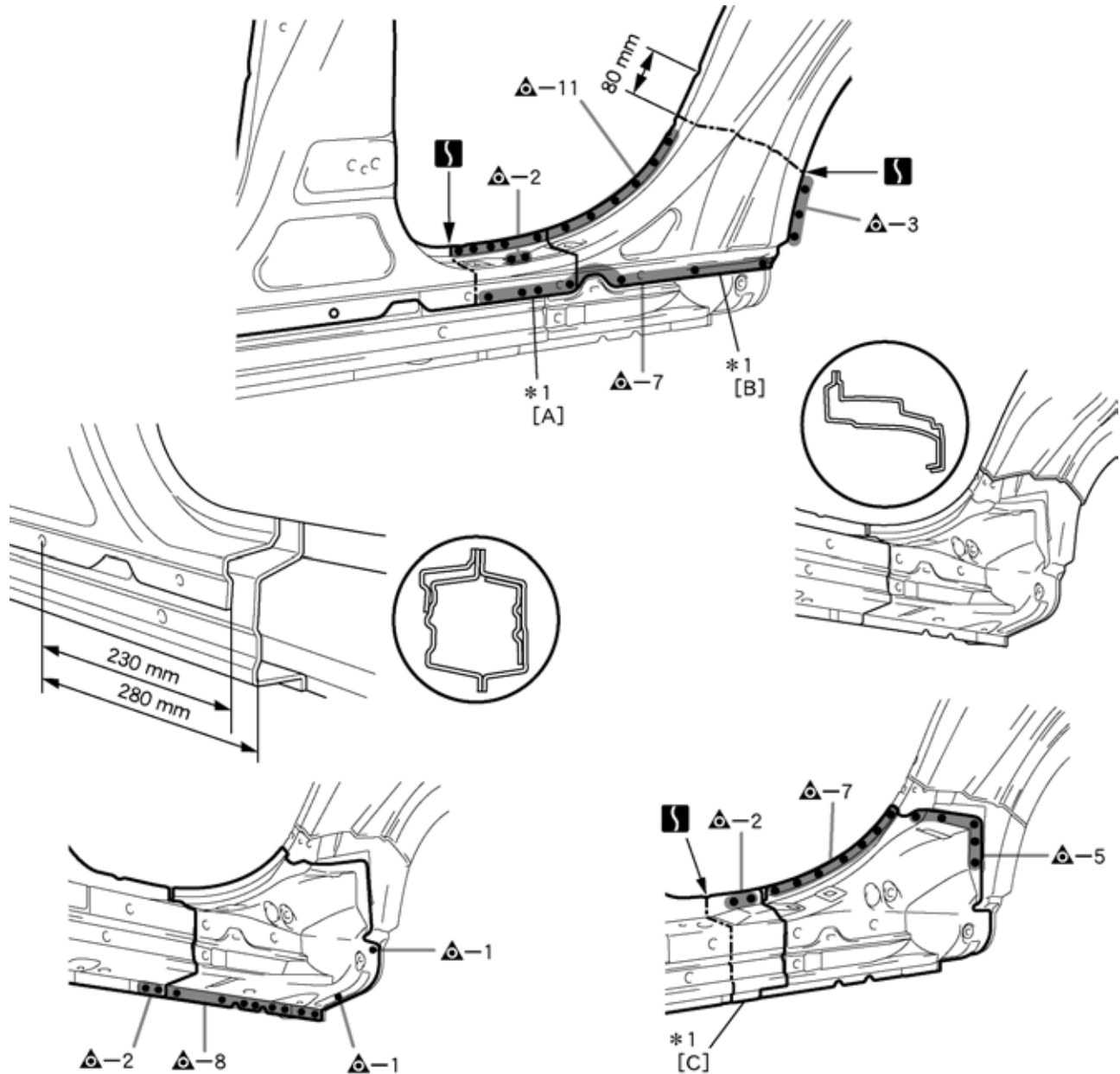
ROCKER PANEL NO.5 REINFORCEMENT (CUT)

REPLACEMENT



F24553A

REMOVAL



F24553

POINT

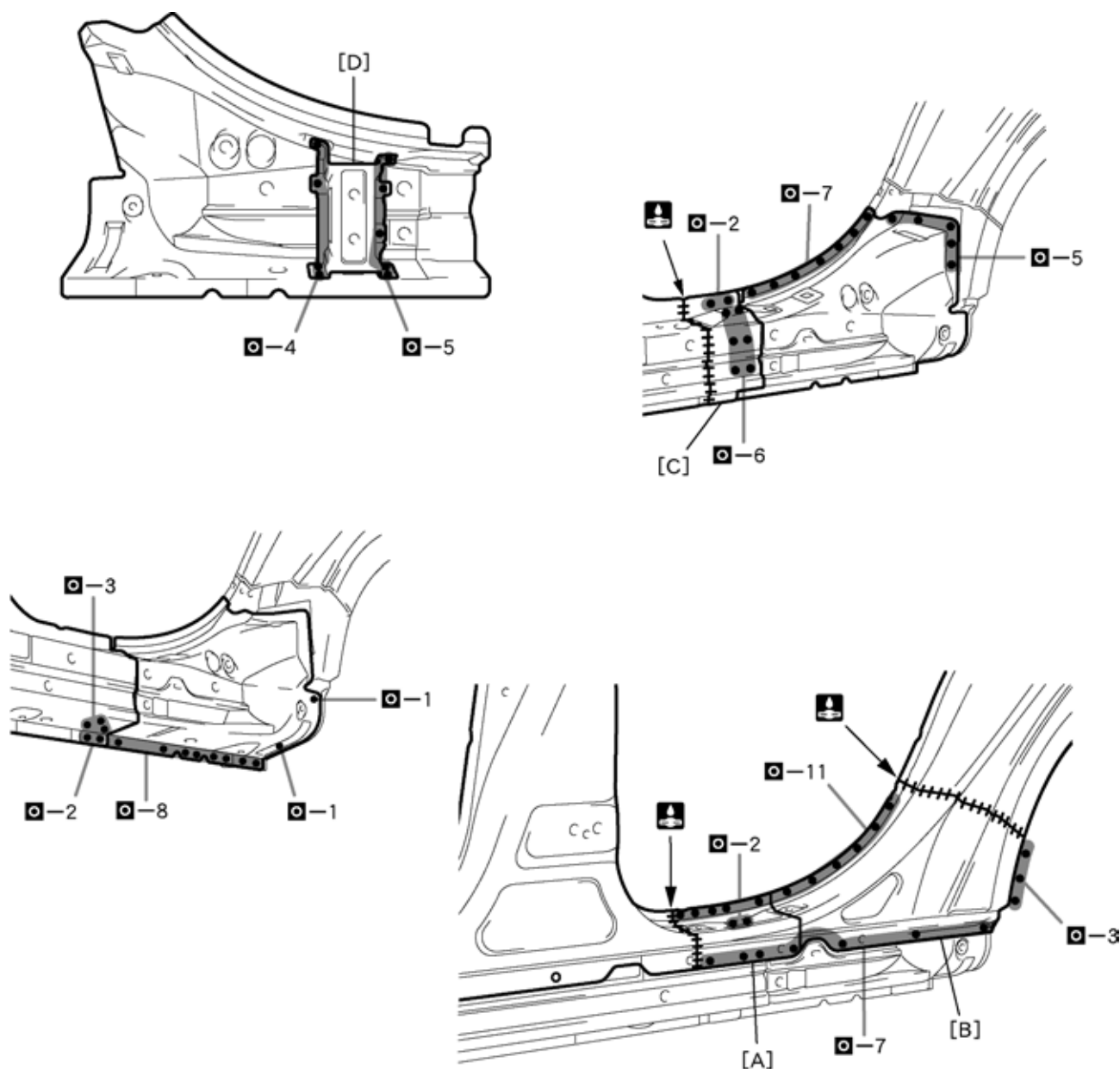
- 1 *1: Reuse.
2 Remove [C] at the same time.

PART NAME

[A] Center Body Outer Pillar [B] Quarter Panel [C] Rocker Outer Panel
80 mm (3.15 in.) 230 mm (9.06 in.) 280 mm (11.02 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



F24554

POINT

- 1 Inspect the fitting of the rear door and other related parts before welding as this affects the appearance of the finish.

PART NAME

- [A] Center Body Outer Pillar [B] Quarter Panel [C] Rocker Outer Panel
 [D] Rocker Panel Outer Reinforcement