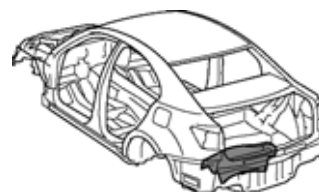


REAR FLOOR NO.1 CROSSMEMBER (ASSY)

REPLACEMENT

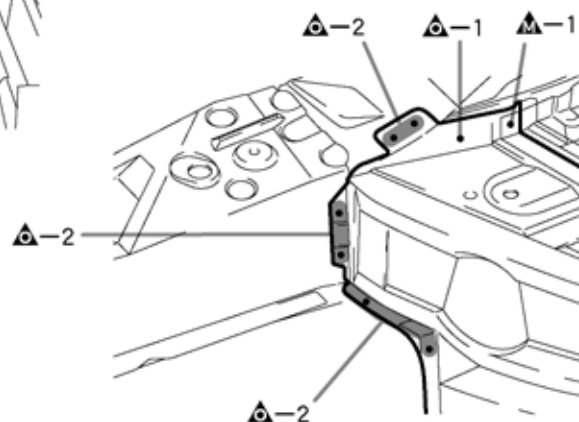
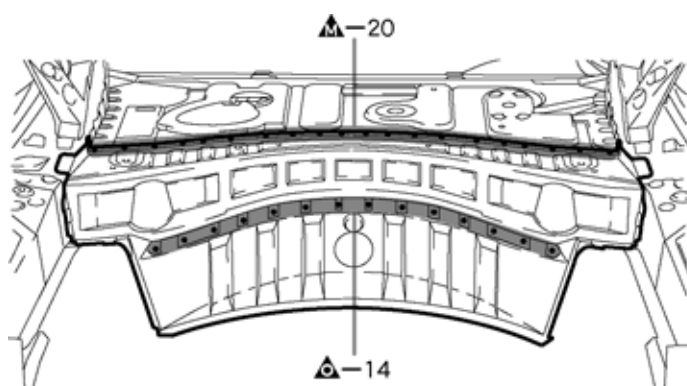
With the rear floor pan removed.



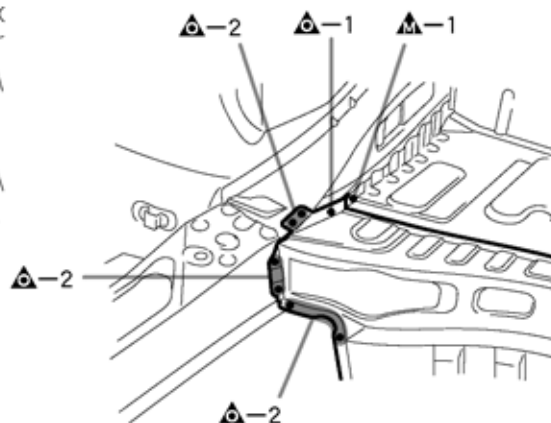
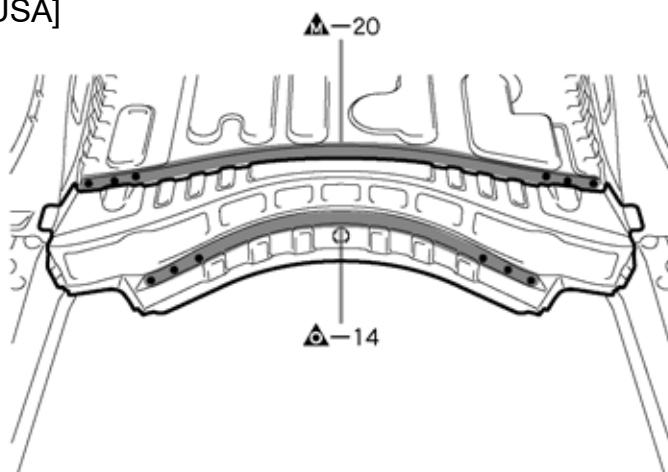
F24574A

REMOVAL

[EX. USA]



[USA]

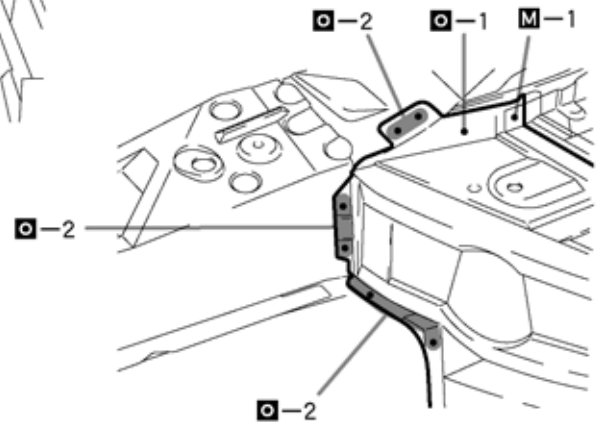
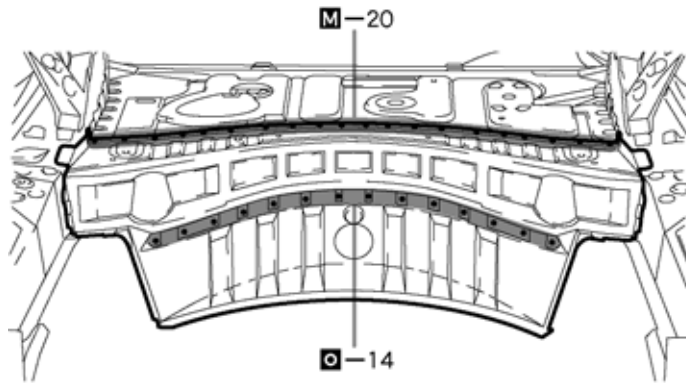


F24574

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[EX. USA]



[USA]

