

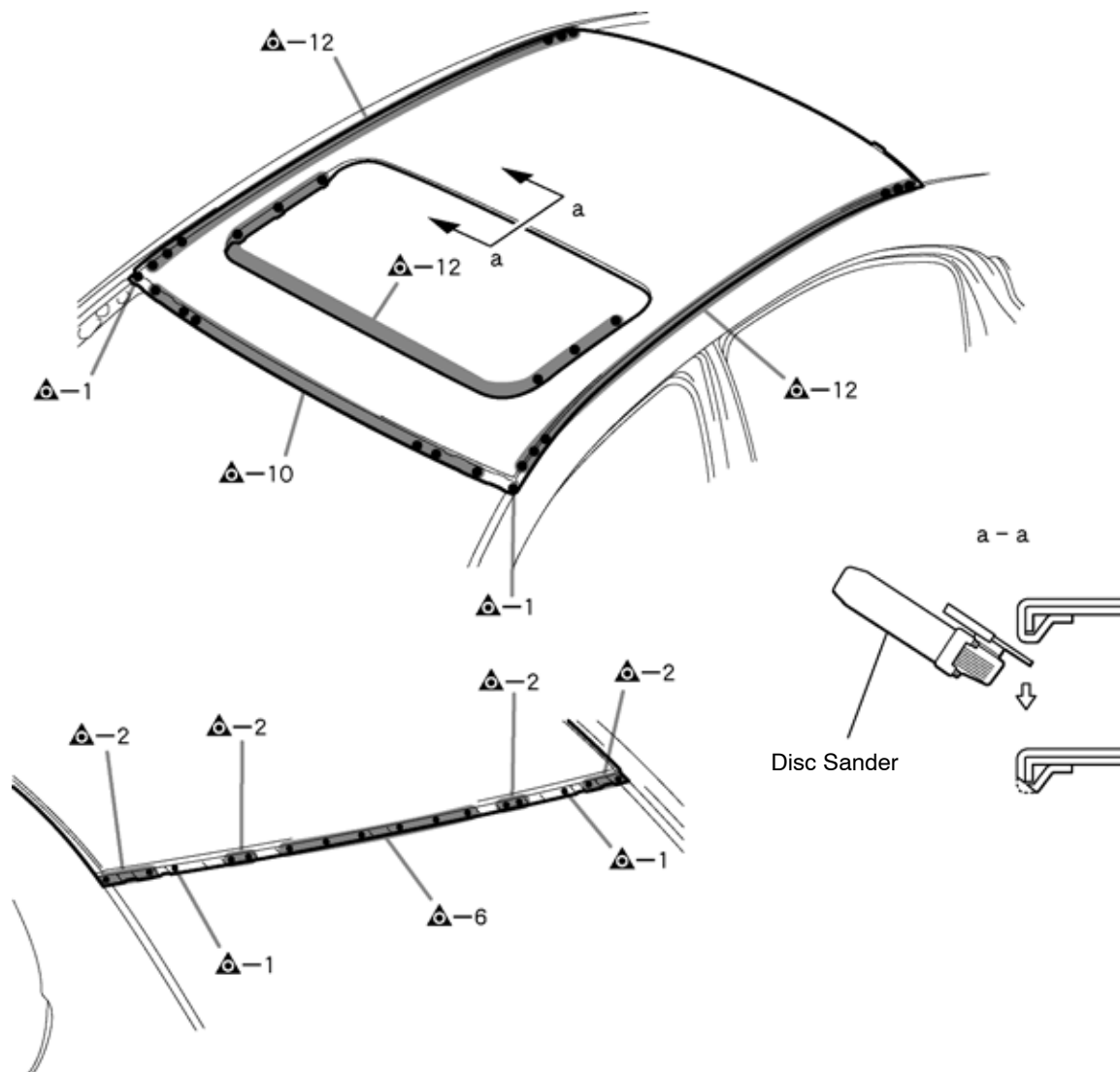
ROOF PANEL (ASSY): w/ Moon Roof

REPLACEMENT



F24584A

REMOVAL



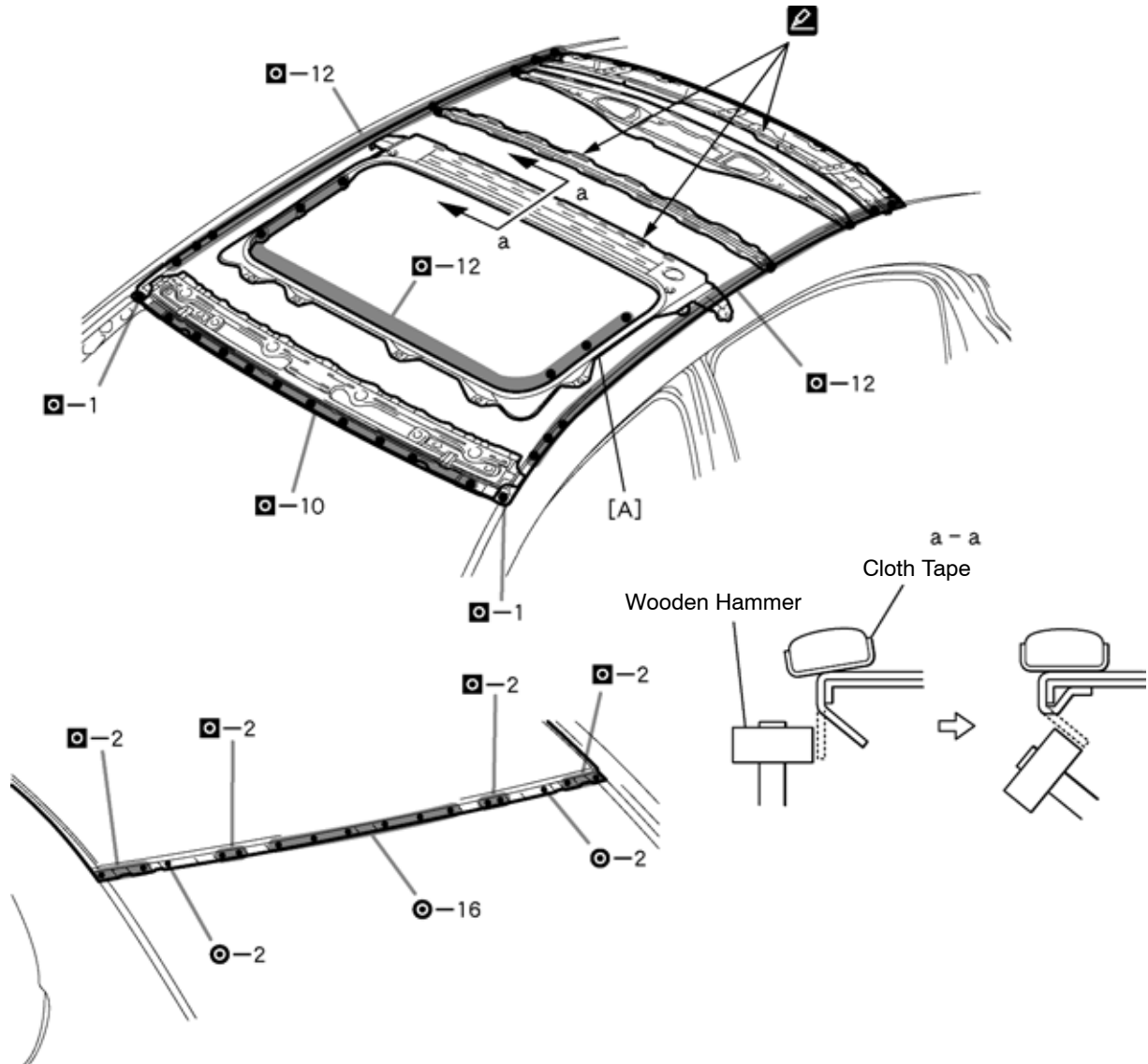
F24584

POINT

- 1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



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POINT

- 1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and roof panel No.4 reinforcement.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.

- 2 Bend the flange hem with a wooden hammer and dolly.

HINT:

- 1) Perform hemming three steps, being careful not to warp the panel.