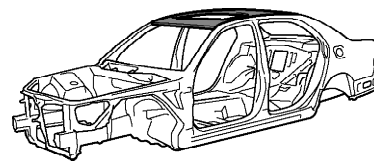
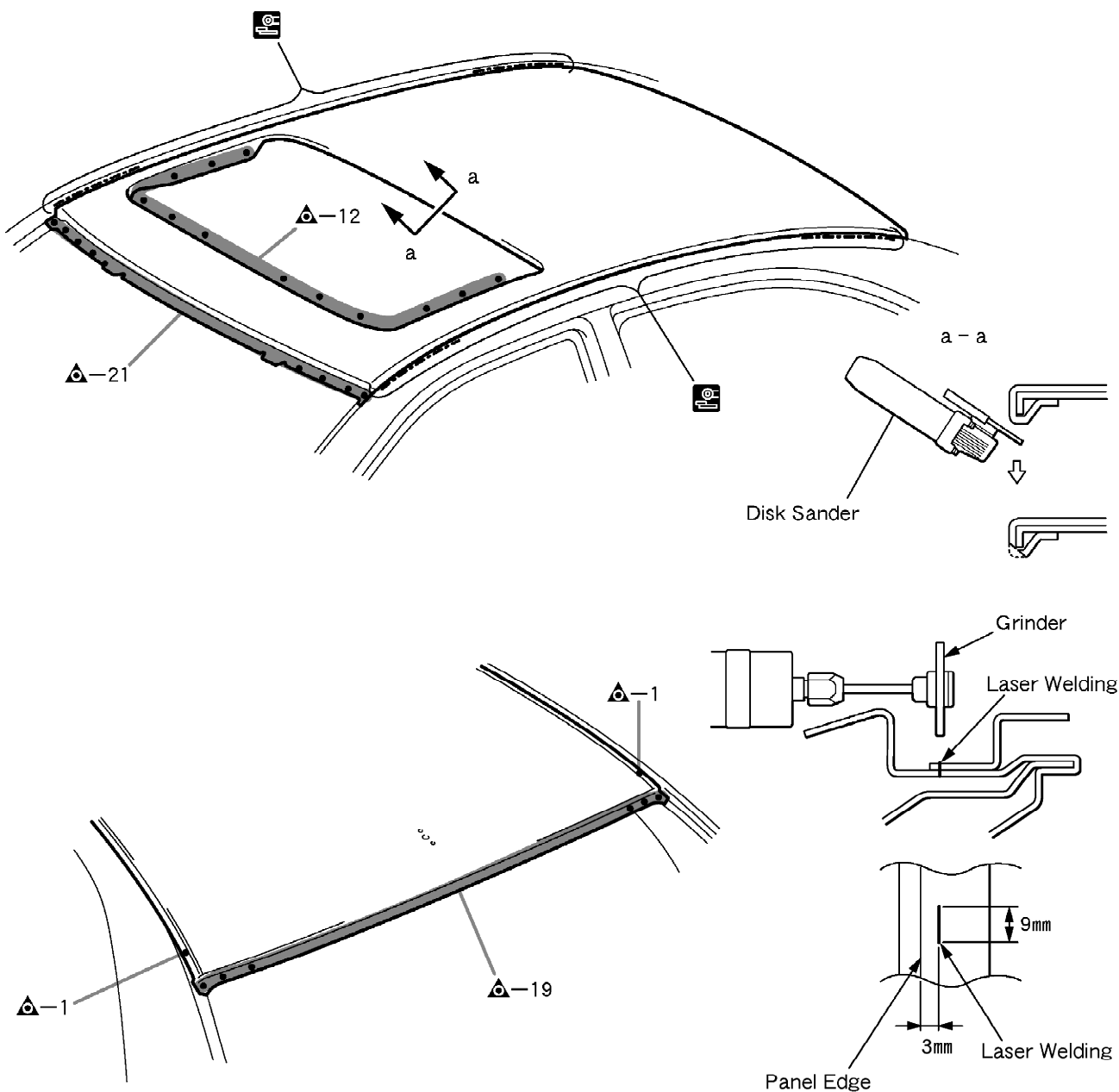


ROOF PANEL (ASSY): w/ Moon Roof**REPLACEMENT**

F11687A

REMOVAL

F11687

POINT

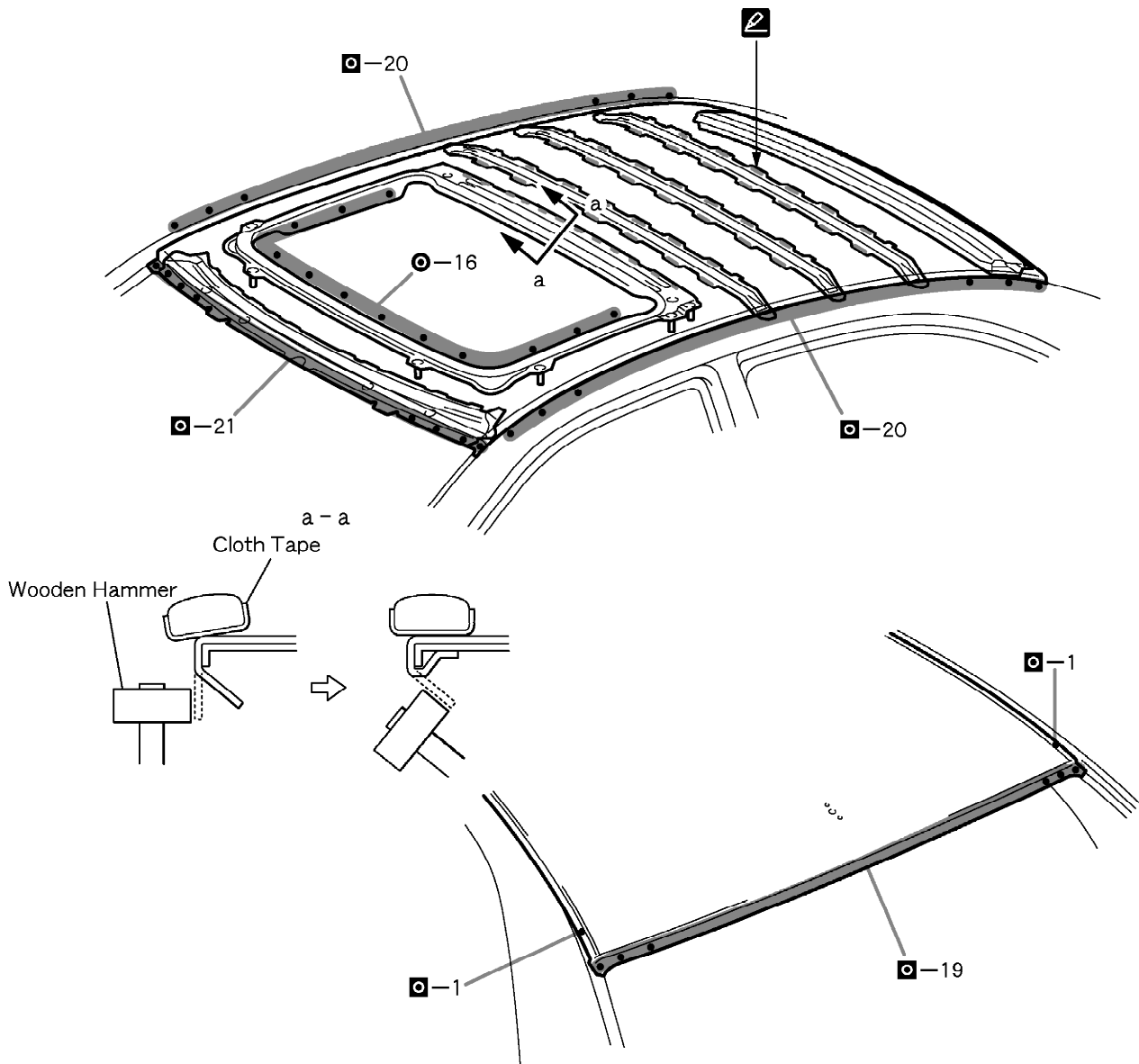
1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

3mm (0.118 in.)

9 mm (0.354 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F11688

POINT

- 1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
1) *Apply just enough sealer for the new parts to make contact.*
- 2 Bend the flange hem with a wooden hammer and dolly.
HINT:
1) *Perform hemming three steps, being careful not to warp the panel.*