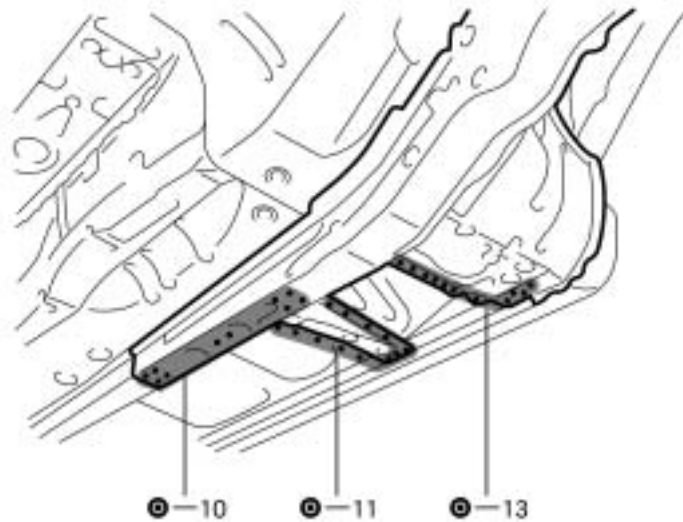
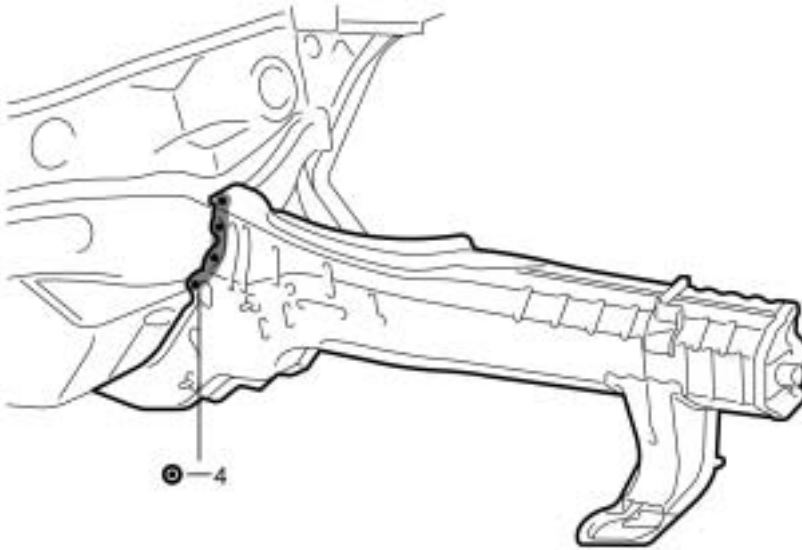
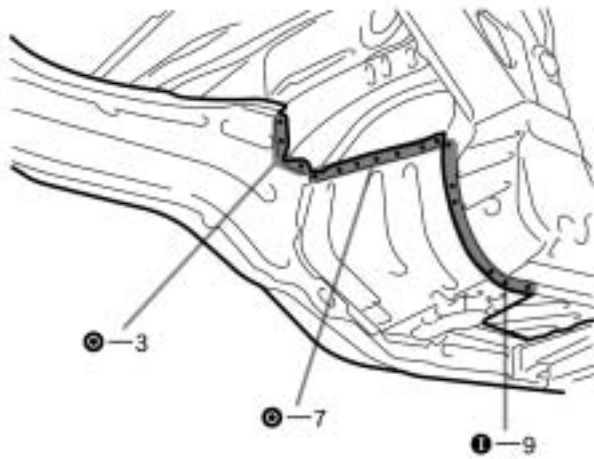
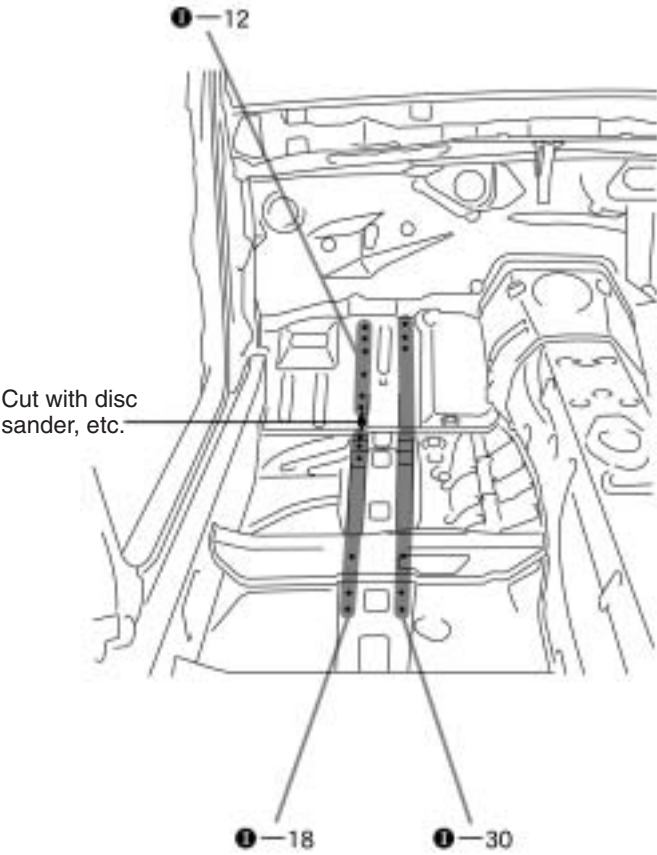


## FRONT SIDE MEMBER (ASSY) REPLACEMENT

1. REMOVE RADIATOR UPPER SUPPORT (See page BP-1)
2. REMOVE FRONT CROSSMEMBER (See page BP-3)
3. REMOVE FRONT FENDER APRON (See page BP-8)
4. REMOVE FRONT SIDE MEMBER



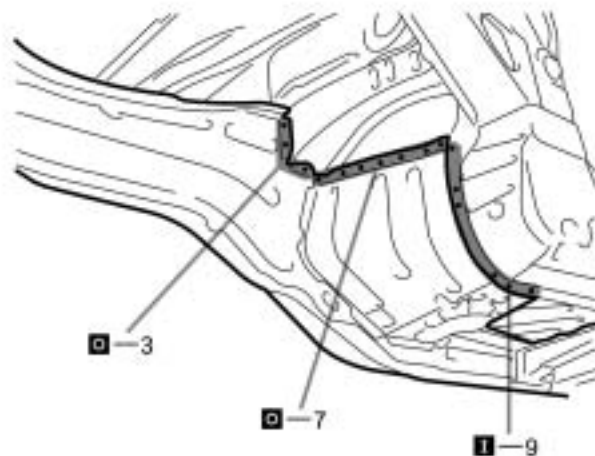
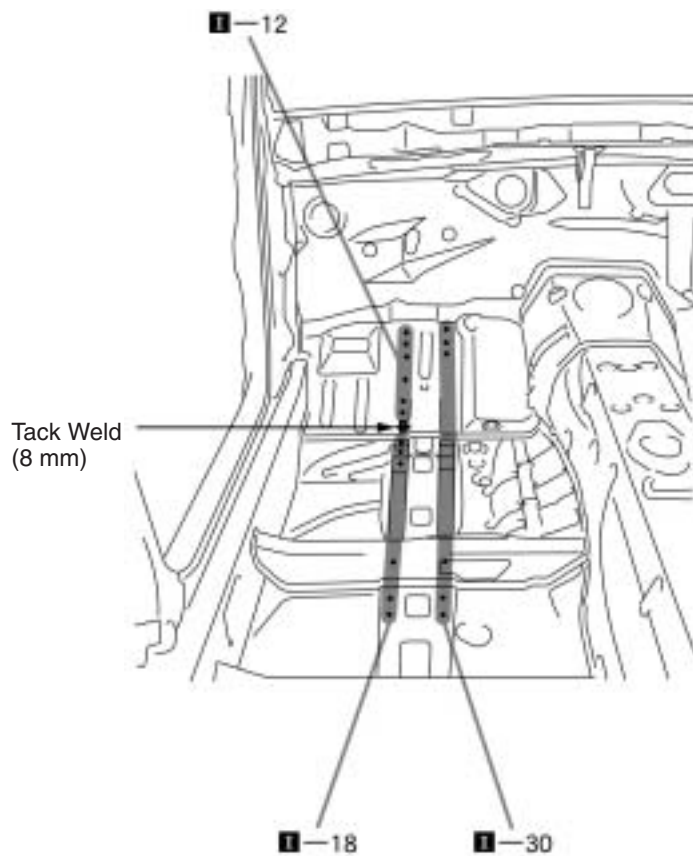


## 5. INSTALL FRONT SIDE MEMBER

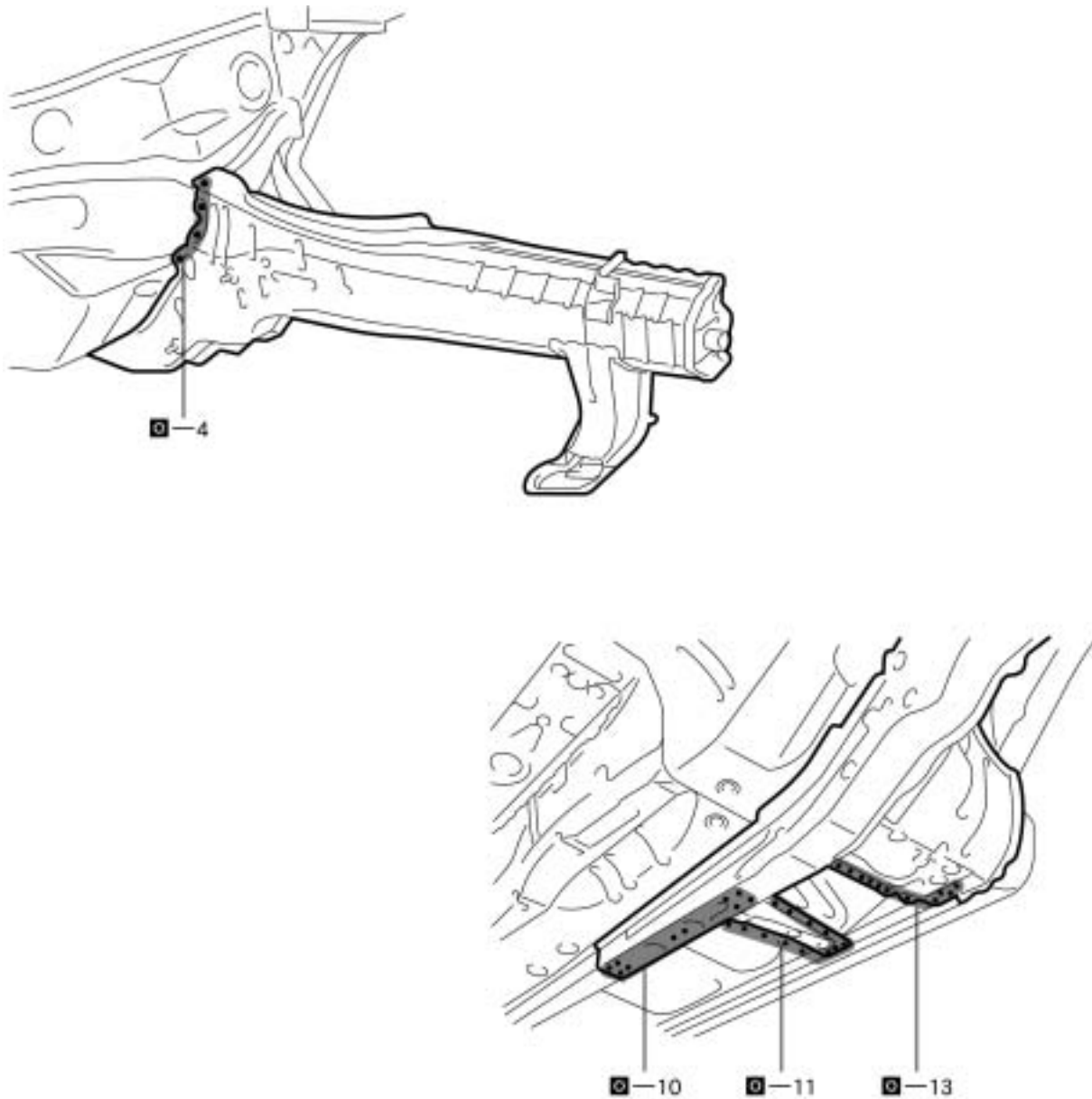
- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Make sure each measurement is correct, as this parts affects the front wheel alignment.



| mm | in.  |
|----|------|
| 8  | 0.31 |



F11416A

6. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-88](#))
7. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-88](#))
8. INSTALL FRONT FENDER APRON ([See page BP-8](#))
9. INSTALL FRONT CROSSMEMBER ([See page BP-3](#))
10. INSTALL RADIATOR SUPPORT ([See page BP-1](#))
11. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
12. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
13. APPLYING UNDER COATING ([See page PC-7](#))
14. INSTALL SILENCER SHEET ([See page PC-11](#))
15. APPLYING ANTI-RUST AGENT
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.