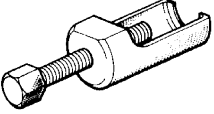
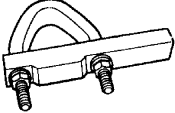
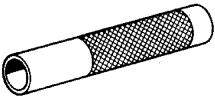
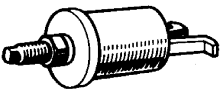
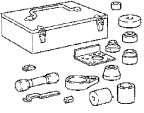
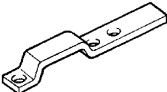
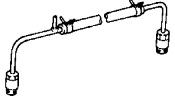
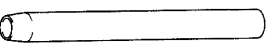
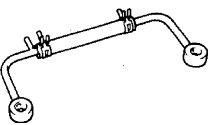


POWER STEERING

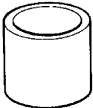
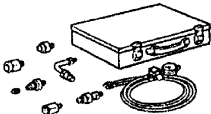
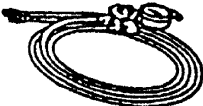
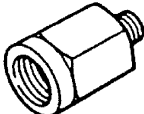
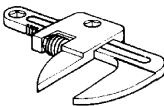
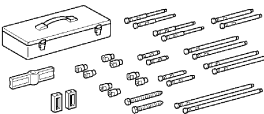
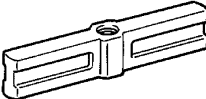
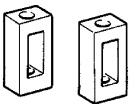
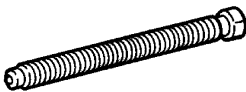
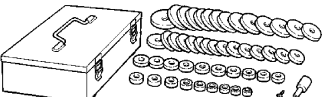
PREPARATION

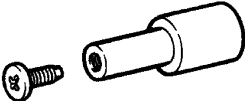
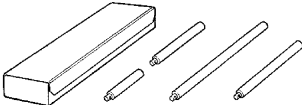
023BB-01

SST (Special Service Tools)

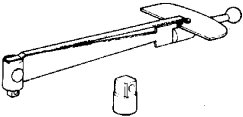
	09023-12700	Union Nut Wrench 17mm	VANE PUMP ASSY
	09023-38200	Union Nut Wrench 12mm	RACK & PINION POWER STEERING GEAR ASSY
	09610-20012	Pitman Arm Puller	RACK & PINION POWER STEERING GEAR ASSY
	09612-00012	Rack & Pinion Steering Rack Housing Stand	RACK & PINION POWER STEERING GEAR ASSY
	09612-22011	Tilt Handle Bearing Replacer	RACK & PINION POWER STEERING GEAR ASSY
	09612-30012	Steering Worm Bearing Puller	RACK & PINION POWER STEERING GEAR ASSY
	09616-00011	Steering Worm Bearing Adjusting Socket	RACK & PINION POWER STEERING GEAR ASSY
	09630-00014	Power Steering Gear Housing Overhaul Tool Set	VANE PUMP ASSY
	(09631-00132)	Vane Pump Bracket	VANE PUMP ASSY
	09631-12071	Steering Rack Oil Seal Test Tool	RACK & PINION POWER STEERING GEAR ASSY
	09631-20102	Steering Rack Cover "H"	RACK & PINION POWER STEERING GEAR ASSY
	09631-22030	Steering Rack Oil Seal Test Tool	RACK & PINION POWER STEERING GEAR ASSY

PREPARATION - POWER STEERING

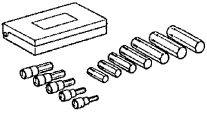
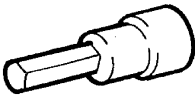
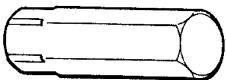
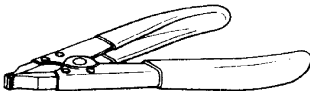
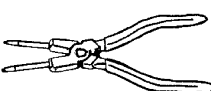
	09631-32020 Seal Ring Tool	RACK & PINION POWER STEERING GEAR ASSY
	09640-10010 Power Steering Pressure Gauge Set	POWER STEERING SYSTEM
	(09641-01010) Gauge Assy	POWER STEERING SYSTEM
	(09641-01030) Attachment B	POWER STEERING SYSTEM
	(09641-01040) Attachment C	POWER STEERING SYSTEM
	09922-10010 Variable Open Wrench	RACK & PINION POWER STEERING GEAR ASSY
	09950-50013 Puller C Set	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	(09951-05010) Hanger 150	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	(09952-05010) Slide Arm	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	(09953-05020) Center Bolt 150	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	(09954-05021) Claw No.2	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	09950-60010 Replacer Set	VANE PUMP ASSY, RACK & PINION POWER STEERING GEAR ASSY
	(09951-00240) Replacer 24	RACK & PINION POWER STEERING GEAR ASSY

	(09951-00280) Replacer 28	VANE PUMP ASSY, RACK & PINION POWER STEERING GEAR ASSY
	(09951-00310) Replacer 31	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00320) Replacer 32	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00340) Replacer 34	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00400) Replacer 40	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00430) Replacer 43	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00460) Replacer 46	RACK & PINION POWER STEERING GEAR ASSY
	(09952-06010) Adapter	RACK & PINION POWER STEERING GEAR ASSY
	09950-70010 Handle Set	VANE PUMP ASSY, RACK & PINION POWER STEERING GEAR ASSY
	(09951-07100) Handle 100	VANE PUMP ASSY, RACK & PINION POWER STEERING GEAR ASSY
	(09951-07200) Handle 200	RACK & PINION POWER STEERING GEAR ASSY
	(09951-07360) Handle 360	RACK & PINION POWER STEERING GEAR ASSY

Recommended Tools

	09025-00010 Torque Wrench (30 kgf-cm)	VANE PUMP ASSY, RACK & PINION POWER STEERING GEAR ASSY
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PREPARATION - POWER STEERING

	09040-00011 Hexagon Wrench Set	RACK & PINION POWER STEERING GEAR ASSY
	(09043-20060) Socket Hexagon Wrench 6	RACK & PINION POWER STEERING GEAR ASSY
	(09043-30240) Straight Hexagon Wrench 24	RACK & PINION POWER STEERING GEAR ASSY
	09042-00010 Torx Socket T30	POWER TILT AND POWER TELESCOPIC STEERING COLUMN
	09905-00012 Snap Ring No.1 Expander	VANE PUMP ASSY
	09905-00013 Snap Ring Pliers	RACK & PINION POWER STEERING GEAR ASSY

Equipment

Feeler gauge	Vane pump assy
Micrometer	Vane pump assy
Torque wrench	Vane pump assy, Rack & pinion power steering gear assy
Vernier calipers	PS vane pump
Dial indicator with magnetic base	Rack & pinion power steering gear assy
Hand-held vacuum pump (Mity-vac)	Rack & pinion power steering gear assy
Hydraulic press	Vane pump assy, Rack & pinion power steering gear assy
Plastic hammer	Rack & pinion power steering gear assy
V-block	Rack & pinion power steering gear assy

Lubricant

Item	Capacity	Classification
Power steering fluid Total	1.0 liters (1.1 US qts, 0.9 Imp. qts)	ATF DEXRON®II or III

SSM (Special Service Materials)

08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY
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