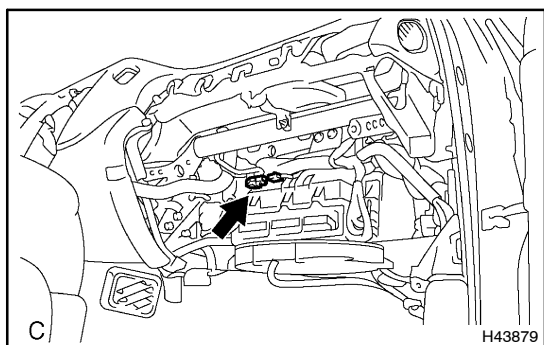


REPLACEMENT

HINT:

Installation is in the reverse order of removal.

1. **PRECAUTION** (SEE PAGE 60-1)
2. **DISCONNECT BATTERY NEGATIVE TERMINAL** (SEE PAGE 60-1)
3. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
4. **REMOVE SWITCH & VOLUME CASE** (SEE PAGE 60-22)
5. **REMOVE STEERING WHEEL COVER LOWER NO.2** (SEE PAGE 60-22)
6. **REMOVE HORN BUTTON ASSY** (SEE PAGE 60-22)
7. **REMOVE STEERING WHEEL ASSY** (SEE PAGE 50-10)
SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)
8. **REMOVE STEERING COLUMN COVER** (SEE PAGE 60-31)
9. **REMOVE SPIRAL CABLE SUB-ASSY** (SEE PAGE 60-31)
10. **REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSY NO.2** (SEE PAGE 71-6)
11. **REMOVE INSTRUMENT PANEL GARNISH SUB-ASSY RH** (SEE PAGE 71-6)
12. **REMOVE GLOVE COMPARTMENT PLATE** (SEE PAGE 71-6)
13. **REMOVE GLOVE COMPARTMENT HOLE COVER** (SEE PAGE 71-6)
14. **REMOVE GLOVE COMPARTMENT DOOR ASSY W/ INSTRUMENT PANEL AIRBAG ASSY LOWER NO.2** (SEE PAGE 71-6)



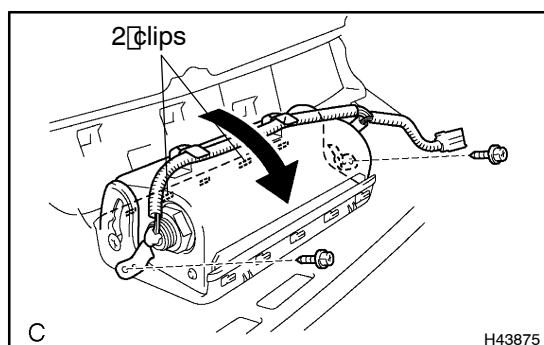
15. **DISCONNECT FRONT PASSENGER AIRBAG ASSY CONNECTOR**

(a) Disconnect the connector from the front passenger airbag assy.

NOTICE:

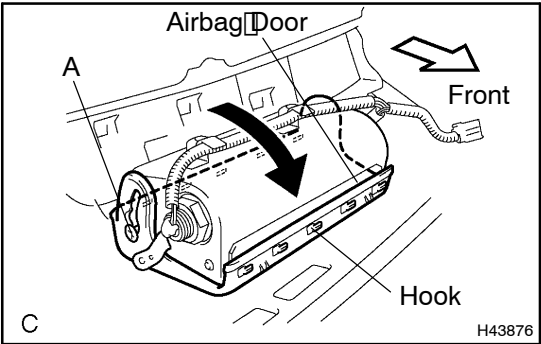
When handling the airbag connector, take care not to damage the airbag wire harness.

16. **REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSY W/ PASSENGER AIRBAG ASSY** (SEE PAGE 71-6)
17. **REMOVE HEATER TO REGISTER DUCT NO.4** (SEE PAGE 71-6)
18. **REMOVE HEATER TO REGISTER DUCT NO.3 (W/ LEXUS NAVIGATION SYSTEM)** (SEE PAGE 71-6)
19. **REMOVE HEATER TO REGISTER DUCT NO.3 (W/O LEXUS NAVIGATION SYSTEM)** (SEE PAGE 71-6)
20. **REMOVE SIDE DEFROSTER NOZZLE DUCT NO.2** (SEE PAGE 71-6)



21. **REMOVE FRONT PASSENGER AIRBAG ASSY**

(a) Remove the 2 screws and 2 clips.



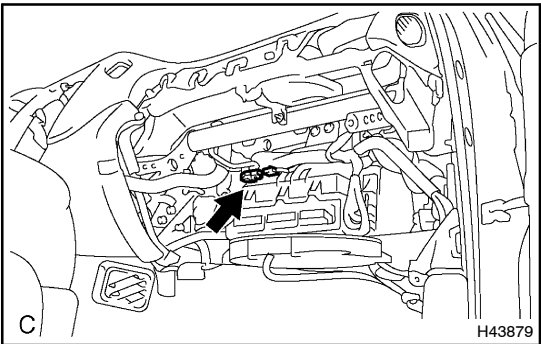
(b) Release the rear side wall of the airbag door from the hook by slightly deflecting it and roll the front passenger airbag Assy forward. Then disengage part A from the side wall of the airbag door.

(c) Release the front side wall of the airbag door from the other hook and remove the front passenger airbag Assy.

22. INSPECT FRONT PASSENGER AIRBAG ASSY (SEE PAGE 60-16)

23. INSTALL FRONT PASSENGER AIRBAG ASSY

24. INSTALL INSTRUMENT PANEL SAFETY PAD SUB-ASSY W/PASSENGER AIRBAG ASSY (SEE PAGE 71-6)



25. CONNECT FRONT PASSENGER AIRBAG ASSY CONNECTOR

(a) Connect the connector to the front passenger airbag Assy.

NOTICE:
When handling the airbag connector, take care not to damage the airbag wire harness.

26. INSTALL SPIRAL CABLE SUB-ASSY (SEE PAGE 60-31)

27. ADJUST SPIRAL CABLE SUB-ASSY (SEE PAGE 60-31)

28. INSTALL STEERING WHEEL ASSY (SEE PAGE 50-10)

29. INSPECT STEERING WHEEL CENTER POINT

30. INSTALL HORN BUTTON ASSY (SEE PAGE 60-22)

31. CONNECT BATTERY NEGATIVE TERMINAL

NOTICE:
When disconnecting the negative (-) battery terminal, initialize the following systems after the terminal is reconnected.

System Name	See Page
Power Window Control System	01-20
Front Power Seat Control System	01-20
Back Guide Monitor System	01-20

32. INSPECT HORN BUTTON ASSY (SEE PAGE 60-22)

33. INSPECT SRS WARNING LIGHT (SEE PAGE 05-954)