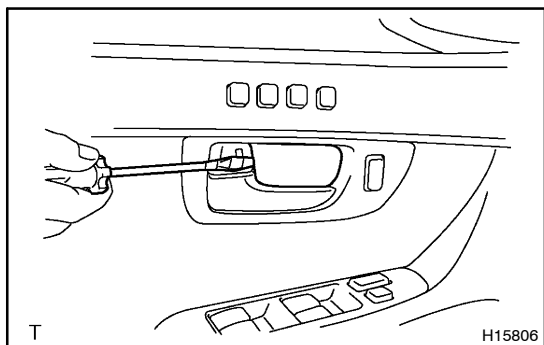




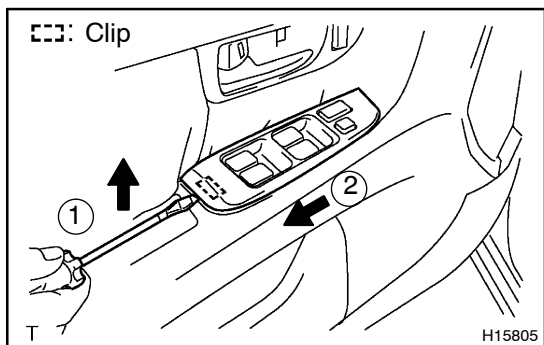
DISASSEMBLY

1. REMOVE NO. 2 DOOR INSIDE HANDLE BEZEL

Using a screwdriver, remove the No. 2 door inside handle bezel.

HINT:

Tape the screwdriver tip before use.



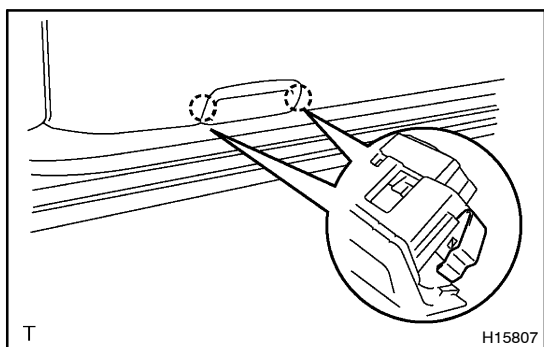
2. REMOVE ARMREST BASE PANEL ASSEMBLY

- (a) Using a screwdriver, pry the armrest base panel assembly out.

HINT:

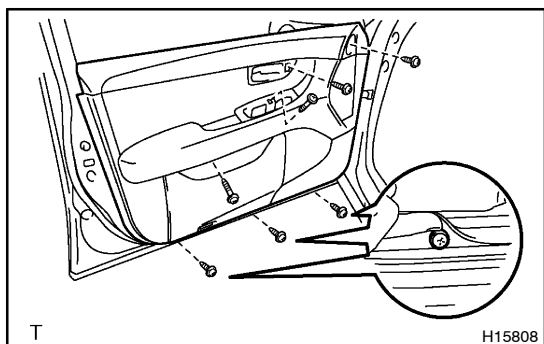
Tape the screwdriver tip before use.

- (b) Disconnect the connector and remove the armrest base panel assembly.
- (c) Remove the 3 screws and window regulator master switch assembly.
- (d) Remove the 2 screws and separate the upper and lower armrest base panel.



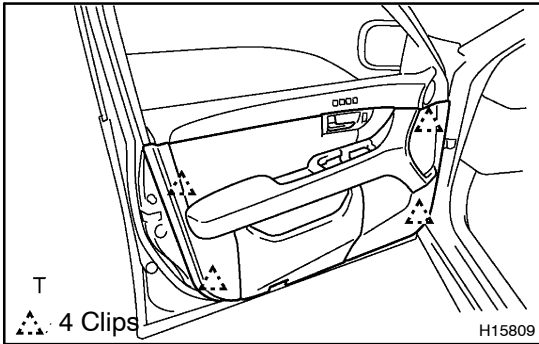
3. REMOVE COURTESY LIGHT ASSEMBLY

- (a) Using a screwdriver, pry the courtesy light assembly out.
- (b) Disconnect the connector and remove the courtesy light assembly.



4. REMOVE DOOR TRIM

- (a) Remove the 7 screws.

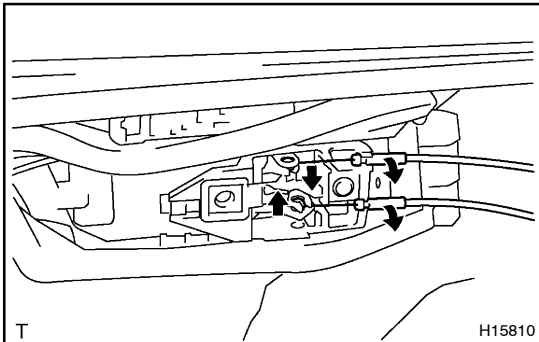


- (b) Using a screwdriver, disengage the clips, then pull the trim upward to remove it.

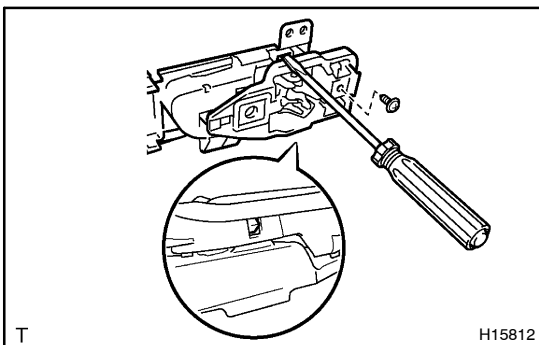
HINT:

Tape the screwdriver tip before use.

- (c) Disconnect the connectors.



- (d) Disconnect the 2 cables from the inside handle and remove the door trim.



5. REMOVE INSIDE DOOR HANDLE

- (a) Remove the screw.
(b) Using a screwdriver, disengage the 2 claws and remove the inside door handle.

HINT:

Tape the screwdriver tip before use.

- (c) Remove the No. 1 illumination light assembly and height adjustable anchor switch from the inside handle bezel.

6. Driver's side:

REMOVE SEAT MEMORY SWITCH

Remove the 2 screws and seat memory switch.

7. REMOVE DUCT AND VENT SEAL

Remove the 3 screws, duct and vent seal.

8. REMOVE DOOR TRIM POCKET ASSEMBLY

Remove the 5 screws and door trim pocket assembly.

9. REMOVE DOOR FRAME GARNISH

Remove the 2 clips and door frame garnish.

10. REMOVE OUTSIDE REAR VIEW MIRROR

- (a) Disconnect the connector.
(b) Remove the 3 bolts and outside rear view mirror.

11. REMOVE DOOR SPEAKER

- (a) Disconnect the connector.
(b) Remove the 3 screws and door speaker.

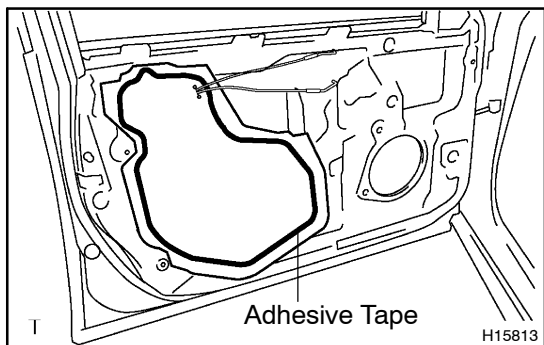
12. w/ Smart key system:

REMOVE DOOR ELECTRICAL KEY OSCILLATOR

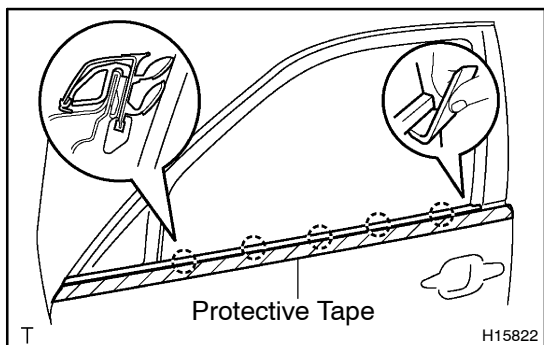
- (a) Disconnect the connector.
(b) Remove the 2 screws and door electrical key oscillator.

13. REMOVE DOOR ECU

- (a) Disconnect the connectors.
(b) Remove the 2 screws and door ECU.

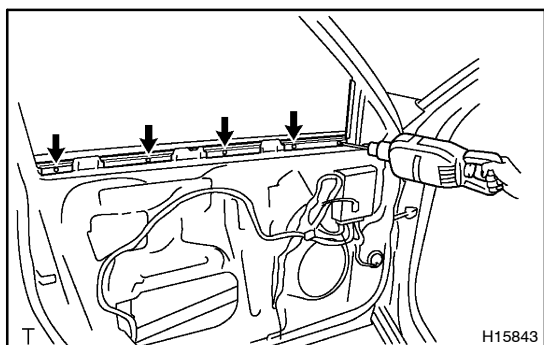


14. REMOVE SERVICE HOLE COVER



15. REMOVE DOOR BELT MOULDING

- Apply protective tape to the outer surface as shown in the illustration, to keep the surface from being scratched.
- Using a moulding remover, remove the door belt moulding.



16. REMOVE DOOR GLASS RUN

- Using a drill of less than $\varnothing 4$ mm (0.16 in.).
- Gently and vertically place the drill tip onto the rivet, and cut the rivet flanges.

NOTICE:

- Prizing the hole with a drill can lead to damage to the rivet hole or the drill itself.
- Be careful when undertaking this task as the cut rivet is hot.

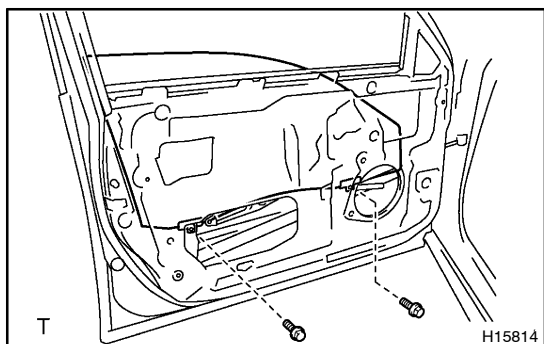
- Even if flange is taken off, continue drilling and push cut remaining fragment with the drill.
- Remove the door glass run.

17. REMOVE DOOR GLASS

HINT:

Insert a shop rag inside the door panel to prevent scratching the glass.

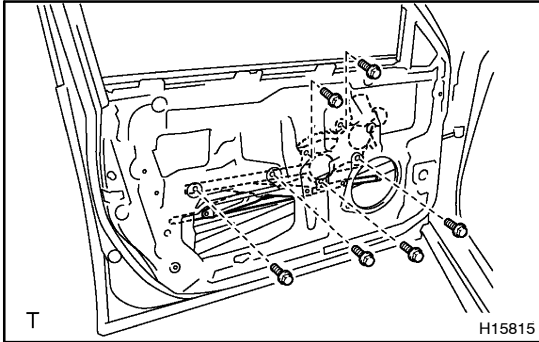
- Open the door glass until the bolts appear in the service hole.



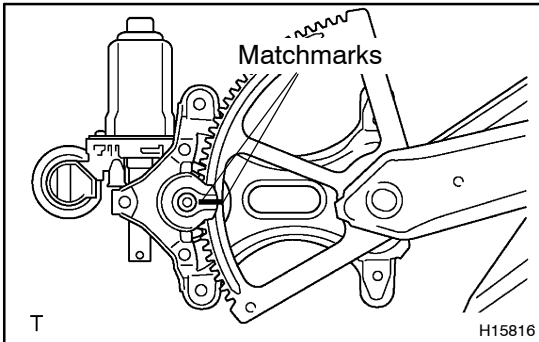
- Remove the 2 bolts and pull the glass upward to remove it.

NOTICE:

Do not damage the door glass.

**18. REMOVE WINDOW REGULATOR**

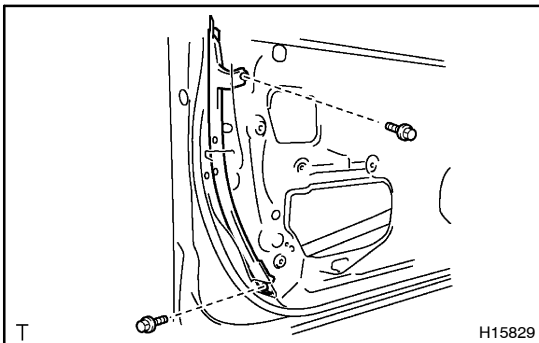
- (a) Disconnect the connector.
- (b) Remove the 6 bolts.
- (c) Remove the regulator through the service hole.

**19. REMOVE WINDOW REGULATOR MOTOR**

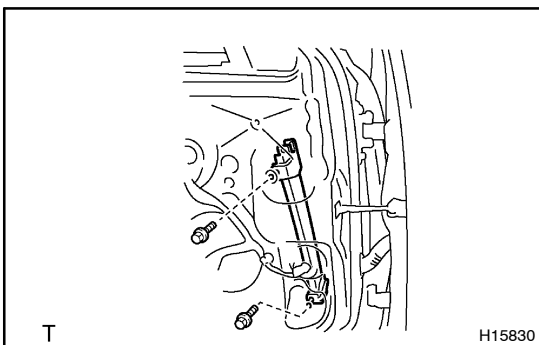
- (a) Place the matchmarks on the window regulator motor bracket and regulator gear.
- (b) Using a torx wrench, remove the 3 screws and motor.

NOTICE:

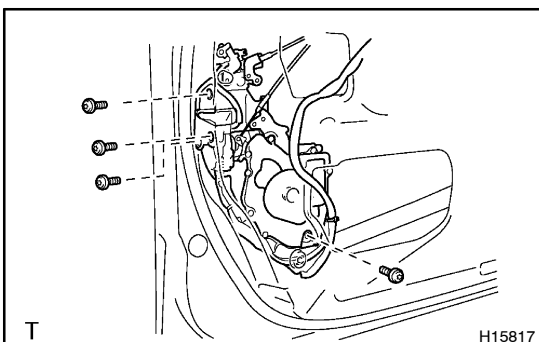
Do not rotate the motor only.

**20. REMOVE DOOR WINDOW REAR GUIDE**

Remove the 2 bolts and door window rear guide.

**21. REMOVE DOOR WINDOW FRONT GUIDE**

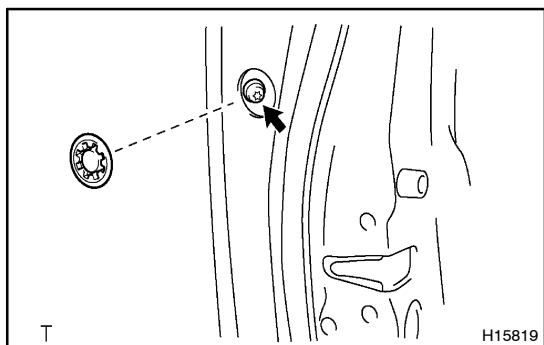
Remove the 2 bolts and door window front guide.

**22. REMOVE DOOR CLOSER**

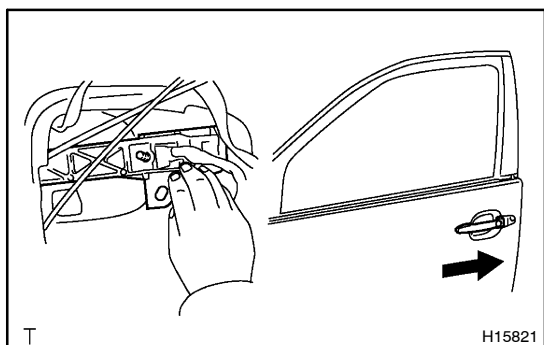
- (a) Disconnect the connector and wire harness clamps.
- (b) Disconnect the opening control link from the outside handle frame.
- (c) Using a torx wrench, remove the 4 screws and door closer through the service hole.
- (d) Remove door lock remote control cable and door inside locking cable.

23. REMOVE OUTSIDE HANDLE COVER, OUTSIDE HANDLE AND OUTSIDE HANDLE FRAME

- (a) Remove the hole plug.



- (b) Using a torx wrench, loosen the screw and remove the outside handle cover.
 (c) Remove the outside handle rear pad.
 (d) w/ Smart key system:
 Disconnect the connector.

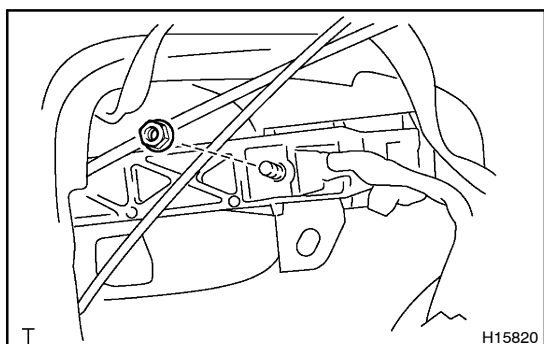


- (e) Hold the outside handle frame with your hand, and slide the outside handle rearward to remove it.

NOTICE:

Do not damage the body surface.

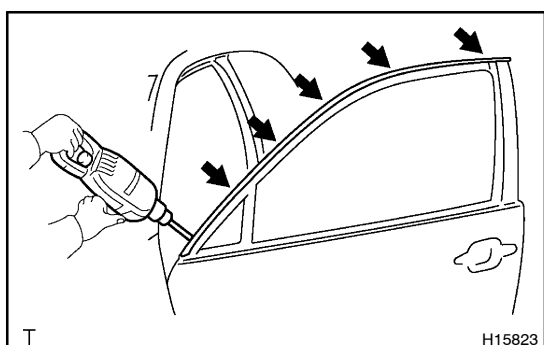
- (f) Remove the outside handle front pad.
 (g) w/ Smart key system:
 Disconnect the connector and wire harness clamps.



- (h) Remove the nut and outside handle frame.

24. REMOVE FRONT DOOR NO. 2 WEATHERSTRIP

Remove the clip and front door No. 2 weatherstrip.



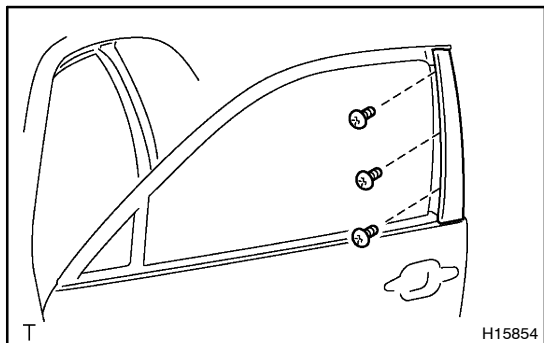
25. REMOVE WINDOW FRAME FRONT MOULDING

- (a) Using a drill of less than $\varnothing 4$ mm (0.16 in.).
 (b) Gently and vertically place the drill tip onto the rivet, and cut the rivet flanges.

NOTICE:

- Prizing the hole with a drill can lead to damage to the rivet hole or the drill itself.
- Be careful when undertaking this task as the cut rivet is hot.

- (c) Even if flange is taken off, continue drilling and push cut remaining fragment with the drill.
- (d) Remove the moulding.

**26. REMOVE WINDOW FRAME REAR MOULDING**

Remove the 3 screws and window frame rear moulding.