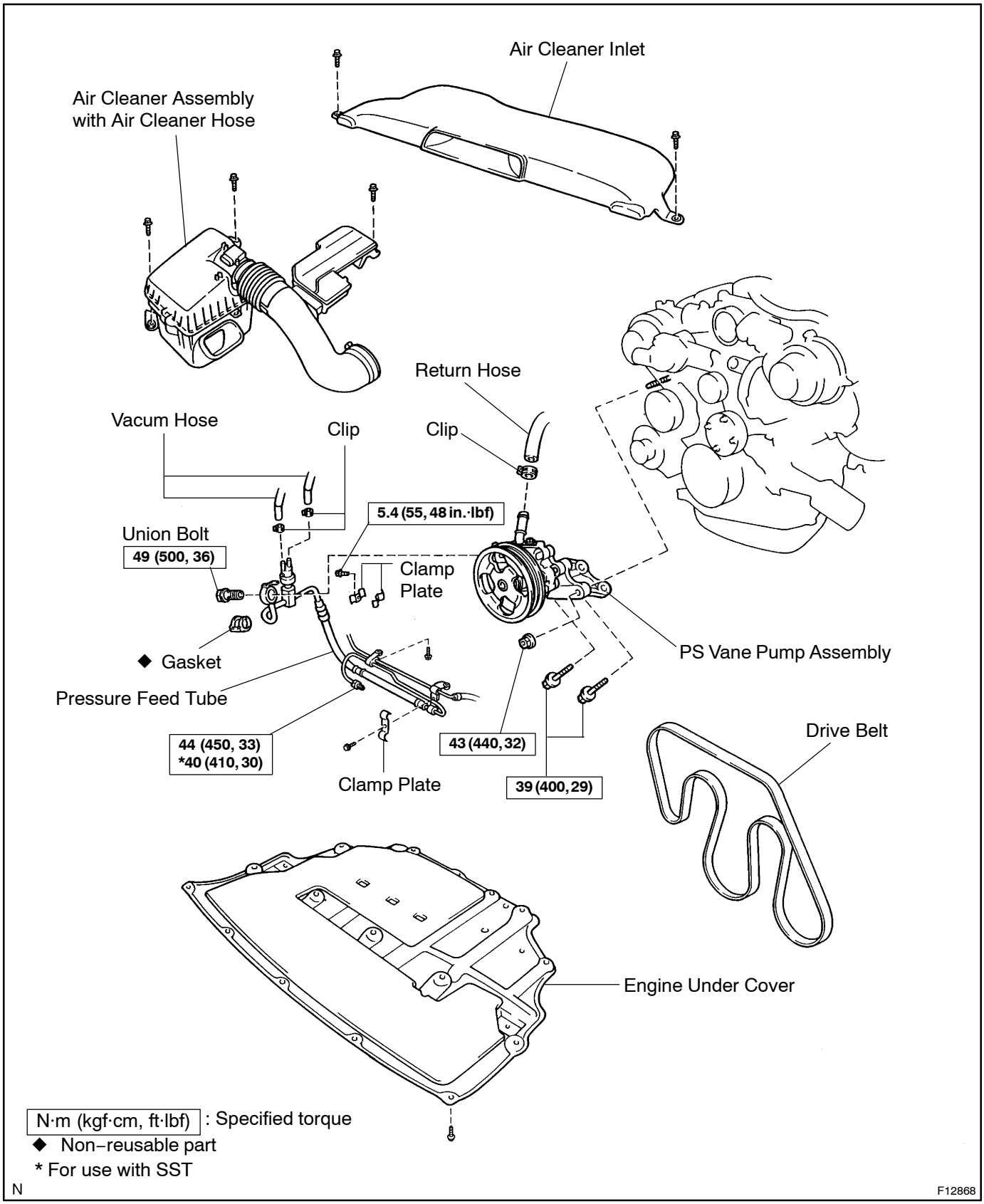
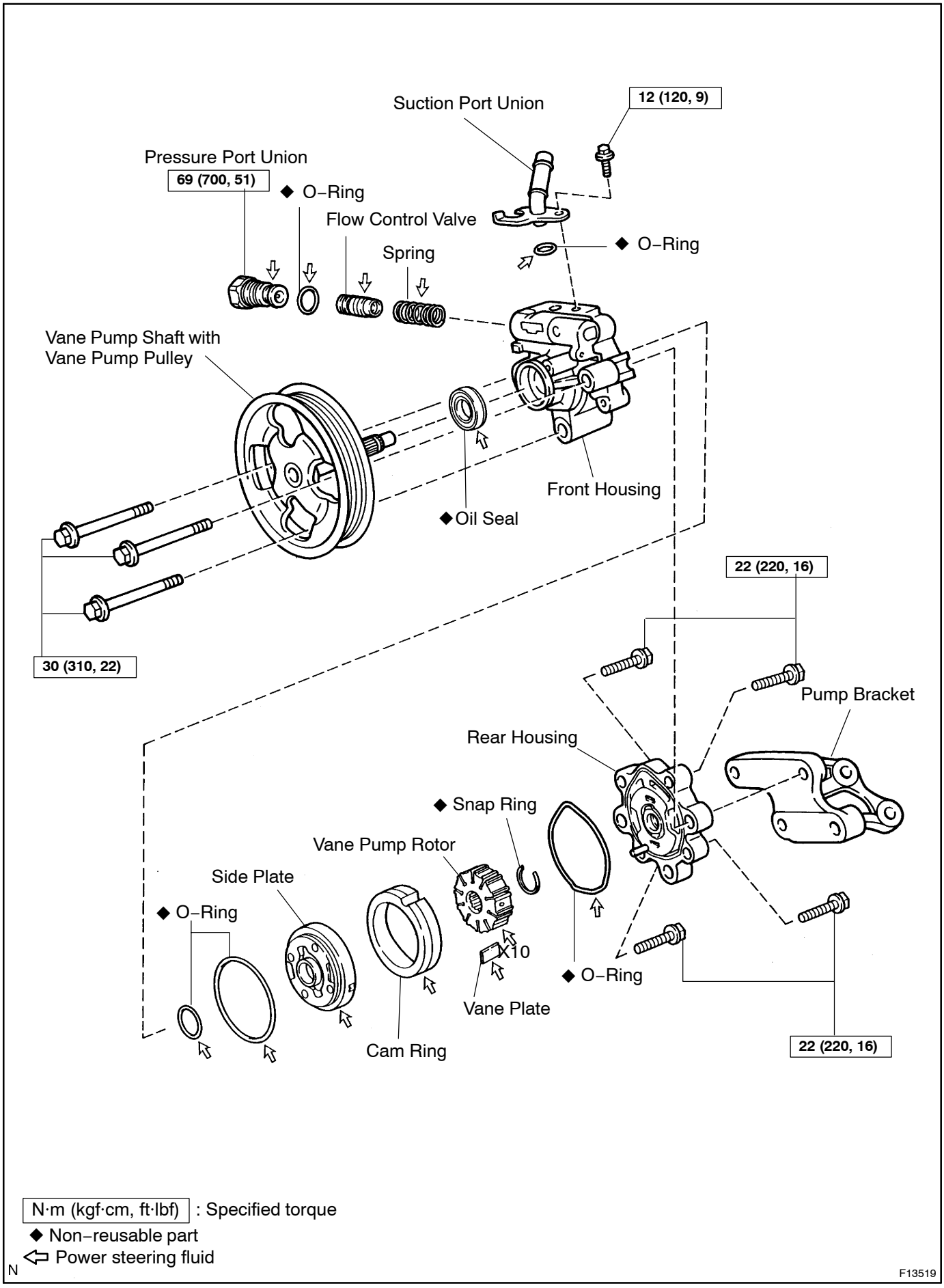
POWER STEERING VANE PUMP

COMPONENTS

SR19E–03




Suction Port Union
12 (120, 9)
Pressure Port Union
69 (700, 51)
◆ O–Ring
Flow Control Valve
Spring
◆ O–Ring
Vane Pump Shaft with
Vane Pump Pulley
Front Housing
◆Oil Seal
30 (310, 22)
22 (220, 16)
Pump Bracket
Rear Housing
◆ Snap Ring
Vane Pump Rotor
Side Plate
◆ O–Ring
X10
◆ O–Ring
Vane Plate
Cam Ring
22 (220, 16)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
⇦ Power steering fluid
N
F13519