

INSTALLATION

1. INSTALL COMPRESSOR BRACKET

Install the compressor bracket with 5 bolts.

2. INSTALL COMPRESSOR

- (a) Install the compressor with the 4 bolts.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

- (b) Connect the connector.

3. CONNECT DISCHARGE AND SUCTION HOSES

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

- Hoses should be connected immediately after the caps have been removed.
 - Lubricate 2 new O-rings with compressor oil and install the hoses.
4. INSTALL AND INSPECT DRIVE BELT (See page [AC-18](#))
5. INSTALL ENGINE UNDER COVER
6. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY
7. EVACUATE AIR FROM REFRIGERATION SYSTEM
8. CHARGE SYSTEM WITH REFRIGERANT AND INSPECT FOR LEAKAGE OF REFRIGERANT
- Specified amount: 850 ± 50 g (29.98 ± 1.76 oz.)**

Using a gas leak detector, check for leakage of refrigerant.

If there is leakage, check the tightening torque at the joints.

9. INSPECT A/C OPERATION