

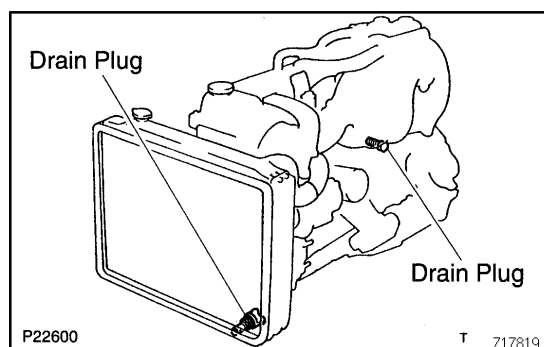
REPLACEMENT

1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.



- (b) Loosen the radiator and engine drain plugs, and drain the coolant (Engine drain plug on the left of cylinder block.).
- (c) Close the drain plugs.

Torque:

29 N·m (300 kgf·cm, 22 ft·lbf) for engine drain plug

2. REFILL WITH ENGINE COOLANT

- (a) Slowly fill the system with coolant.
- Use a good brand of ethylene-glycol base coolant and mix it according to the manufacturer's directions.
 - Using coolant which includes more than 50 % ethylene-glycol (but not more than 70 %) is recommended.

NOTICE:

- Do not use an alcohol type coolant.**
- The coolant should be mixed with demineralized water or distilled water.**

Capacity:

w/ Front heater	12.5 liters (13.2 US qts, 11.0 Imp. qts)
w/ Front and rear heaters	13.4 liters (14.2 US qts, 11.8 Imp. qts)

- (b) Install the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) Refill the radiator reservoir with coolant until reaches the "FULL" line.

3. CHECK ENGINE COOLANT FOR LEAKS