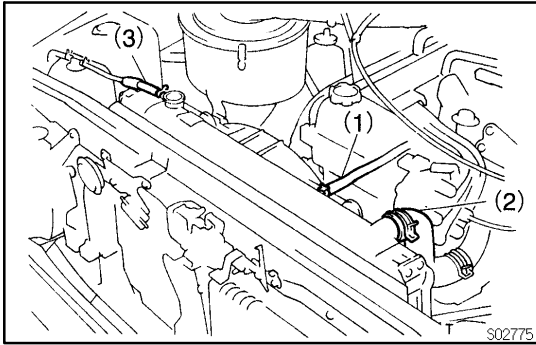
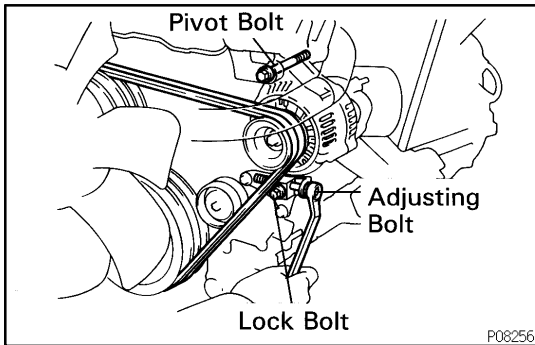




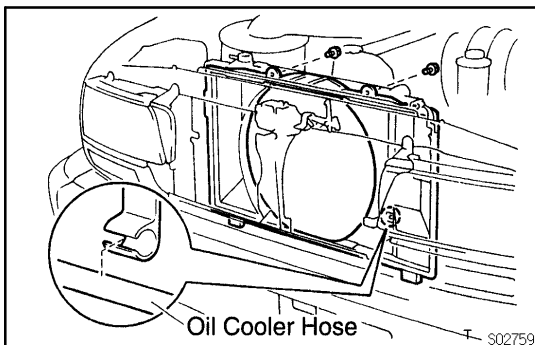
REMOVAL

1. **DRAIN ENGINE COOLANT**
2. **REMOVE BATTERY AND BATTERY TRAY**
3. **REMOVE RADIATOR GRILLE**
4. **REMOVE RADIATOR**

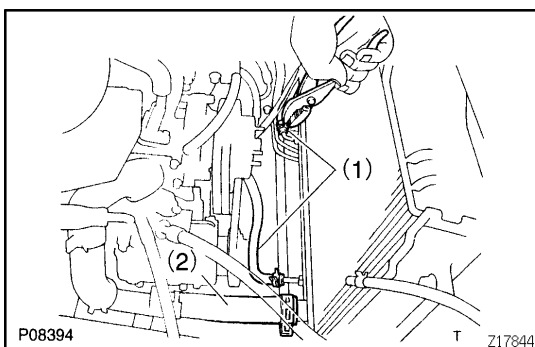
- (a) Disconnect the hoses from the upper side of the radiator.
 - (1) Disconnect the No. 3 water bypass hose.
 - (2) Disconnect the radiator inlet hose.
 - (3) Disconnect the radiator reservoir hose.



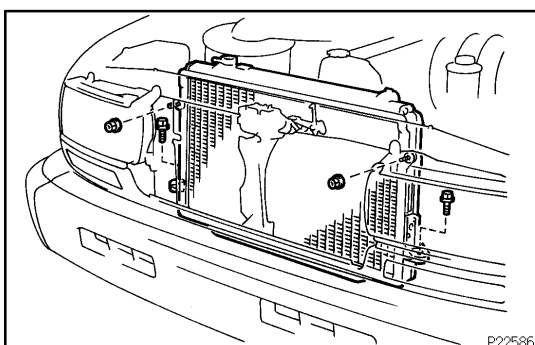
- (b) Stretch the belts and loosen the water pump pulley nuts.
- (c) Loosen the lock, pivot and adjusting bolts of the generator, and remove the drive belts.



- (d) Disconnect the oil cooler hose from the clamp on the fan shroud.
- (e) Remove the 2 bolts holding the fan shroud to the radiator.
- (f) Remove the 4 water pump pulley nuts.
- (g) Pull out the fan with fluid coupling, water pump pulley and fan shroud.



- (h) Disconnect the hoses from the lower side of the radiator.
 - (1) Disconnect the 2 A/T oil cooler hoses.
 - (2) Disconnect the radiator hoses.



- (i) Remove the 2 bolts, 2 nuts and radiator.

5. REMOVE RADIATOR

Remove the 2 nuts and radiator bracket. Remove the 2 radiator brackets.