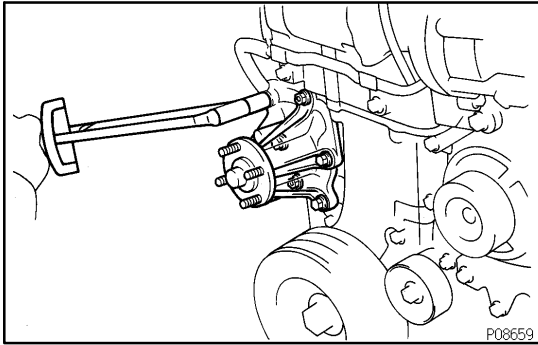


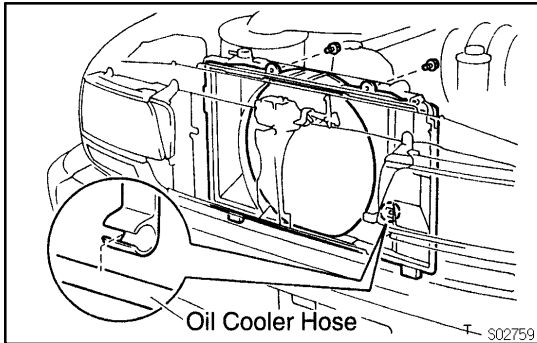


INSTALLATION

1. INSTALL WATER PUMP

Install a new gasket and the water pump with the 4 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

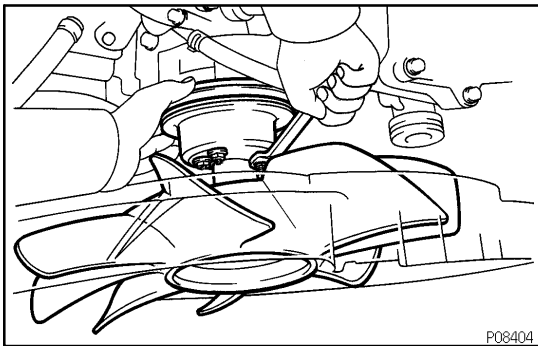


2. INSTALL WATER PUMP PULLEY, FAN SHROUD, FAN WITH FLUID COUPLING AND DRIVE BELTS

- Install fan to the fluid coupling with the 4 nuts.
- Place the fan with fluid coupling, water pump pulley and fan shroud in position.
- Temporarily install the 4 fan pulley nuts.
- Install the fan shroud with the 2 bolts.

Torque: 5.0 N·m (50 kgf·cm, 43 in·lbf)

- Connect the oil cooler hose to the clamp on the fan shroud.
- Install the 2 drive belts with the adjusting bolt and pivot bolt.
- Stretch the belts tight and tighten the 4 water pump pulley nuts.
- Adjust the drive belts (See page [CH-1](#)).



3. CONNECT HOSES

Connect the hoses to the radiator.

- Connect the No. 3 water bypass hose.
- Connect the radiator inlet hose.

4. FILL WITH ENGINE COOLANT

5. START ENGINE AND CHECK FOR LEAKS

