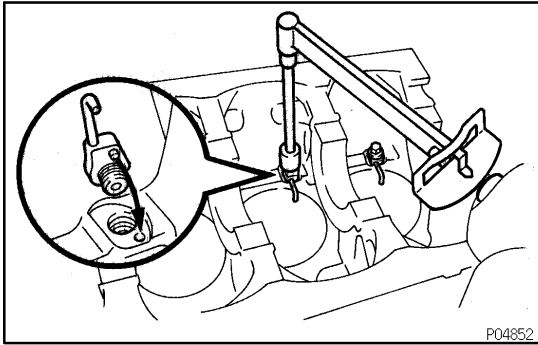




## INSTALLATION

### 1. INSTALL OIL NOZZLE

- (a) Align the pin of the oil nozzle with the pin hole of the cylinder block.
- (b) Install the oil nozzle with the check valve. Install the 6 oil nozzles.

**Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)**

### 2. INSTALL CRANKSHAFT (See page [EM-95](#))

### 3. INSTALL TIMING CHAIN AND GEARS

(See page [EM-17](#))

### 4. INSTALL CYLINDER HEAD ASSEMBLY

(See page [EM-50](#))