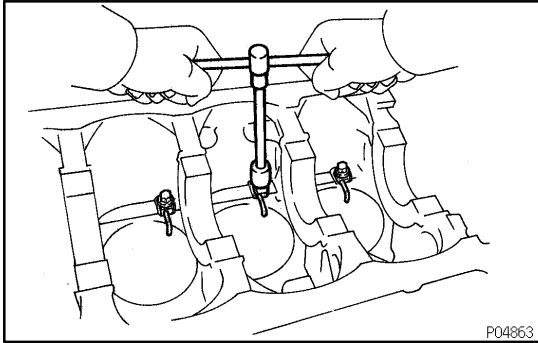


REMOVAL

1. REMOVE CYLINDER HEAD ASSEMBLY (See page [EM-25](#))
2. REMOVE TIMING CHAIN AND GEARS (See page [EM-12](#))
3. REMOVE CRANKSHAFT (See page [EM-77](#))



4. REMOVE OIL NOZZLES

Remove the 6 check valves and 6 oil nozzles.