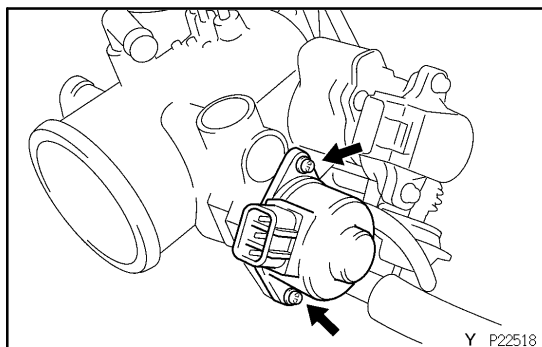




REMOVAL

1. **REMOVE THROTTLE BODY** (See page [SF-41](#))
2. **REMOVE IAC VALVE**

Remove the 2 screws, IAC valve and O-ring.